

Material Safety Data Sheet

The Dow Chemical Company

Product Name: WALOCEL™ MKX 60000 PF 01 Methyl

Hydroxyethyl Cellulose

Issue Date: 09/10/2012

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The Dow Chemical Company encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. Product and Company Identification

Product Name

WALOCEL™ MKX 60000 PF 01 Methyl Hydroxyethyl Cellulose

COMPANY IDENTIFICATION

The Dow Chemical Company 2030 Willard H. Dow Center Midland, MI 48674 United States

Customer Information Number:

800-258-2436

SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: Local Emergency Contact:

989-636-4400

989-636-4400

2. Hazards Identification

Emergency Overview

Color: White to off-white

Physical State: Powder or granules

Odor: Odorless Hazards of product:

CAUTION! May form explosive dust-air mixture. Slipping hazard. Avoid temperatures above 130°C (266°F)

OSHA Hazard Communication Standard

This product is not a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

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Potential Health Effects

Eye Contact: Solid or dust may cause irritation or corneal injury due to mechanical action.

Skin Contact: Essentially nonirritating to skin.

Skin Absorption: No adverse effects anticipated by skin absorption.

Inhalation: No adverse effects are anticipated from single exposure to dust.

Ingestion: Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small

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amounts.

3. Composition Information

Component	CAS#	Amount
Methylhydroxyethylcellulose	9032-42-2	>= 85.0 - <= 95.0 %
Water	7732-18-5	>= 1.0 - <= 7.0 %
Sodium chloride	7647-14-5	>= 0.5 - <= 3.0 %

4. First-aid measures

Eye Contact: Flush eyes with plenty of water; remove contact lenses after the first 1-2 minutes then continue flushing for several minutes. Only mechanical effects expected. If effects occur, consult a physician, preferably an ophthalmologist.

Skin Contact: Wash skin with plenty of water.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Ingestion: No emergency medical treatment necessary.

Notes to Physician: No specific antidote. Treatment of exposure should be directed at the control of

symptoms and the clinical condition of the patient.

5. Fire Fighting Measures

Extinguishing Media: Water. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Soak thoroughly with water to cool and prevent re-ignition. Cool surroundings with water to localize fire zone. Hand held dry chemical or carbon dioxide extinguishers may be used for small fires. Dust explosion hazard may result from forceful application of fire extinguishing agents.

Special Protective Equipment for Firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

Unusual Fire and Explosion Hazards: Do not permit dust to accumulate. When suspended in air dust can pose an explosion hazard. Minimize ignition sources. If dust layers are exposed to elevated temperatures, spontaneous combustion may occur. Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, electrically bond and ground equipment and do not permit dust to accumulate. Dust can be ignited by static discharge.

Hazardous Combustion Products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

6. Accidental Release Measures

Steps to be Taken if Material is Released or Spilled: Contain spilled material if possible. Sweep up. Use care to minimize generation of airborne dust. Do not use water for cleanup. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

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Personal Precautions: Material becomes slippery when wet. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

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Environmental Precautions: Prevent from entering into soil, ditches, sewers, waterways and/or

groundwater. See Section 12, Ecological Information.

7. Handling and Storage

Handling

General Handling: Keep away from heat, sparks and flame. No smoking, open flames or sources of ignition in handling and storage area. Electrically ground and bond all equipment. Good housekeeping and controlling of dusts are necessary for safe handling of product. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Storage

Store in a dry place. See Section 10 for more specific information.

Storage temperature: 5 - 35 °C

8. **Exposure Controls / Personal Protection**

Exposure Limits

None established

Personal Protection

Eye/Face Protection: Use safety glasses (with side shields). If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles.

Skin Protection: No precautions other than clean body-covering clothing should be needed. Hand protection: Chemical protective gloves should not be needed when handling this material. Consistent with general hygienic practice for any material, skin contact should be

Respiratory Protection: Under intended handling conditions, no respiratory protection should be

Ingestion: Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating.

Engineering Controls

Ventilation: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

9. **Physical and Chemical Properties**

Physical State

Color

Odor

Flash Point - Closed Cup Flammable Limits In Air

Autoignition Temperature Vapor Pressure

Boiling Point (760 mmHg) Vapor Density (air = 1) Specific Gravity (H2O = 1)

Freezing Point

Melting Point

Powder or granules White to off-white

Odorless

No test data available

Lower: No test data available Upper: No test data available

No test data available

Not applicable Not applicable. Not applicable

No test data available

Not applicable

No test data available

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Solubility in water (by

completely soluble in water

weight)

pН

Not applicable

Decomposition

No test data available

Temperature

Partition coefficient, noctanol/water (log Pow)

No data available for this product. See Section 12 for individual

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component data. **Kinematic Viscosity** Not applicable

10. Stability and Reactivity

Stability/Instability

Stable under recommended storage conditions. See Storage, Section 7.

Conditions to Avoid: Avoid temperatures above 130 °C (266 °F). Exposure to elevated temperatures can cause product to decompose. Avoid static discharge.

Incompatible Materials: Avoid contact with oxidizing materials. Avoid contact with: Strong acids. Strong bases.

Hazardous Polymerization

Will not occur.

Thermal Decomposition

Decomposition products depend upon temperature, air supply and the presence of other materials.

11. Toxicological Information

Acute Toxicity

Ingestion

For similar material(s): LD50, Rat > 10,000 mg/kg

Skin Absorption

The dermal LD50 has not been determined

Repeated Dose Toxicity

Repeated ingestion of similar cellulosics by humans has not resulted in known significant adverse effects.

Chronic Toxicity and Carcinogenicity

Similar cellulosics did not cause cancer in long-term animal studies.

Developmental Toxicity

Similar cellulosics did not cause birth defects or other toxic effects to the fetus in laboratory animal studies.

Reproductive Toxicity

In animal studies, a similar cellulosic has been shown not to interfere with reproduction.

Genetic Toxicology

Similar cellulosics were negative in both in vitro and animal genetic toxicity studies.

12. **Ecological Information**

ENVIRONMENTAL FATE

Data for Component: Methylhydroxyethylcellulose

Movement & Partitioning

No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000).

Persistence and Degradability

Material is not readily biodegradable according to OECD/EEC guidelines.

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OECD Biodegradation Tests:

Biodegradation	Exposure Time	Method
0 %	28 d	OECD 301E Test
11 %	28 d	OECD 302B Test

Data for Component: Sodium chloride

Movement & Partitioning

No bioconcentration is expected because of the relatively high water solubility. Potential for mobility in soil is very high (Koc between 0 and 50). Partitioning from water to n-octanol is not applicable.

Persistence and Degradability

Biodegradation is not applicable.

ECOTOXICITY

Data for Component: Methylhydroxyethylcellulose

For similar material(s): Not expected to be acutely toxic to aquatic organisms.

Data for Component: Sodium chloride

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 > 100 mg/L in the most sensitive species tested).

Fish Acute & Prolonged Toxicity

LC50, fathead minnow (Pimephales promelas): 10,610 mg/l

Aquatic Invertebrate Acute Toxicity

LC50, water flea Daphnia magna: 4,571 mg/l

Toxicity to Micro-organisms

IC50, OECD 209 Test; activated sludge, respiration inhibition: > 1,000 mg/l

13. Disposal Considerations

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device. Landfill.

14. Transport Information

DOT Non-Bulk

NOT REGULATED

DOT Bulk

NOT REGULATED

IMDG

NOT REGULATED

ICAO/IATA

NOT REGULATED

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This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

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15. Regulatory Information

OSHA Hazard Communication Standard

This product is not a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Immediate (Acute) Health HazardNoDelayed (Chronic) Health HazardNoFire HazardNoReactive HazardNoSudden Release of Pressure HazardNo

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Hazardous Substances List and/or Pennsylvania Environmental Hazardous Substance List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Special Hazardous Substances List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)
This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

US. Toxic Substances Control Act

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements under 40 CFR 720.30**CEPA - Domestic Substances List (DSL)**All substances contained in this product are listed on the Canadian Domestic Substances List (DSL) or are not required to be listed.

16. Other Information

Product Literature

Additional information on this and other Dow products may be obtained by visiting our web page at www.dow.com.

Recommended Uses and Restrictions

Thickener. Binder. Film former. Processing aid. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

Revision

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Legend

Hydroxyethyl Cellulose

N/A Not available W/W Weight/Weight OEL Occupational Exposure Limit STEL Short Term Exposure Limit TWA Time Weighted Average **ACGIH** American Conference of Governmental Industrial Hygienists, Inc. DOW IHG Dow Industrial Hygiene Guideline WEEL Workplace Environmental Exposure Level HAZ DES Hazard Designation **Action Level** A value set by OSHA that is lower than the PEL which will trigger the need for activities such as exposure monitoring and medical surveillance if exceeded.

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DOW CHEMICAL INTERNATIONAL PVT LTD urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.