

Product Data Sheet: Polymer HD7532

Polymer HD7532 is a waterborne, free from NMP as well as NEP, polycarbonate/polyester diol based, aliphatic polyurethane dispersion. Free hydroxyl groups available for isocyanate crosslinking.

Typical properties:

Type: Aliphatic polyurethane dispersion
Appearance: Yellowish/Bluish, slightly hazy liquid

Solids content (%): $34 \pm 1 \%$ pH: 7.0 - 8.0 Viscosity (25°C; mPa·s): 10 - 60 Mean particle size (nm): 30 - 70 MFFT (°C): 20 Hardness (König Sec.) 160

Solvent content: 1 % DMM
Neutralization: Amine

Preservatives: MIT <100ppm; BIT <100ppm

Film Properties:

- Excellent chemical and scuff resistance
- Good Flow-Out
- Non-Yellowing and Good Film Clarity
- Good toughness / hardness balance
- Excellent abrasion resistance
- Good scratch resistance

Recommendation for end-use:

- Wood Joinery & Floor
- Plastics
- Metals

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Guide Formulation 1

Water based glossy parquet finish Based on Polymer HD7532

No.	Ingredient	Parts by Weight	Type of material
1	Polymer HD7532	85.0	Binder
2	Demi Water	4.2	n.a.
3	Dowanol DPM	3.0	Coalescent
4	Dowanol DPnB	1.3	Coalescent
5	Demi Water	1.3	n.a.
6	Byk 347	0.1	Levelling agent
7	Aquacer 515	4.3	Wax
8	Acrysol RM-825	0.2	Thickener
9	Byk 093	0.6	Defoamer

100.0

Preparation:

Add 1 to 8 in order listed at moderate speed.

Pre-mix ingredients 3 to 5.

Disperse ingredient 9 until crater free.

Specifications:

Solids (%w/w)	31
VOC (%)	5.1