

## COST

1001\_keyboard\_assembly

400\_ASM\_Body

8000\_ASM\_Frame

700\_ASM\_Marquee

500\_ASM\_Pedastil\_001


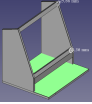














9000\_ASM\_Profile\_Sidewall\_002

# 1001\_keyboard\_assembly

Game Cabinet					Geometry					Configurations					
Level	Type	PART	ITEM	Description	Supplier	Quantity	Material	Thickness	Width	Depth	CAD	A	B	C	D
Raspberry Computer												1	0	0	0
0	ASM			Controller Housing Complete	STOCK						1001_keyboard_assembly_500_16_001	1			
1	ASM			Keyboard Top: wood + plexiglass	STOCK	1		18	500	180		1			
2	PART			T-Mould Silver	Banggood			19	500			1			
2	PART			Keyboard Top: wood	STOCK						1001_keyboard_500_16_001	1			
3	WORK			Mill Edge for T-Mould											
3	WORK			Drill											
3	Material				COOP		Oecoplan Span perlweis 16 mm	16	500	150		1			
3	Tools			Drill Template	PRINTER										
2	PART			Keyboard Top: plexi	STOCK			3	500	150	1001_keyboard_500_3_001	1			
3	Material							3	500	150					
3	waste			Acrylglass eben glattgrau 3 mm 50x25 cm				3	500	60					
4	Material			Acrylglass eben glattgrau 3 mm 50x25 cm	COOP		Acrylglass eben glattgrau 3 mm 50x25 cm	3	500	250		1			
4	WORK			Drill								1			
4	WORK			Cut to Size								1			
1	PART			Keyboard Front							1001_keyboard_front_001	1			
2	WORK			Drill								1			











Cost #VALUE!  
 Labour #VALUE!  
 Total #VALUE!  
 Waste #VALUE!

# 400\_ASM\_Body

Game Cabinet						Geometry					Configurations				
Level	Type	PART	ITEM	Description	Supplier	Quantity	Material	Thickness	Width	Depth	CAD	A	B	C	D
Raspberry Computer															
0	ASM			Controller Housing Complete	STOCK						400_ASM_Body_001	1	0	0	0
1						1					4000_Body_floor_001				
2	Material			Oecoplan MDF 12 mm	COOP		Oecoplan MDF 12 mm	12	500	414					
1						2					4000_Body_Side_002				
	WORK			Cut to size											
2	Material			Oecoplan MDF 12 mm	COOP		Oecoplan MDF 12 mm	12	500	280					
1															
2											4000_Body_front_top_YZ_001				
2											4000_Body_front_YZ_001				
2											4000_Body_front_base_YZ_001				
	WORK			Cut to size											
3	Material			Oecoplan MDF 12 mm	COOP	3	Oecoplan MDF 12 mm	12	476	200					
1											4000_Body_Back_01_YZ_001				
2	Material			Oecoplan MDF 12 mm	COOP		Oecoplan MDF 12 mm	12	500	300					
1											4000_Body_Window_YZ_001				
2	Material			Acrylgias eben glattgrau 3 mm 50x25 cm	COOP		Acrylgias eben glattgrau 3 mm 50x25 cm	3	500	500					

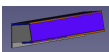



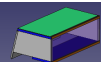




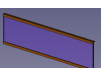

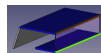
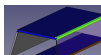




Cost	#VALUE!
Labour	#VALUE!
Total	#VALUE!
Waste	#VALUE!

# 8000\_ASM\_Frame

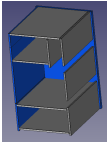









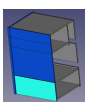





Game Cabinet					Geometry						Configurations				
Level	Type	PART	ITEM	Description	Supplier	Quantity	Material	Thickness	Width	Depth	CAD	A	B	C	D
Raspberry Computer												1	0	0	0
0	ASM			Controller Housing Complete	STOCK							1			
1	PART			Keyboard Top, wood	STOCK						8010_Frame_Base_001	1			
	Material			Oecoplan MDF 12 mm	COOP	3	Oecoplan MDF 12 mm	12	250	175					
1	PART										8030_Frame_Front_001				
3	WORK			Drill											
	Material			Oecoplan MDF 12 mm	COOP	3	Oecoplan MDF 12 mm	12	230	160					
1	PART										8050_Frame_Side_001				
	WORK			Cut to Size											
2	Material			Oecoplan MDF 12 mm	COOP	3	Oecoplan MDF 12 mm	12	375	150		1			
1	PART			Screws	COOP	12						1			

Cost	#VALUE!
Labour	#VALUE!
Total	#VALUE!
Waste	#VALUE!

# 700\_ASM\_Marquee

Game Cabinet						Geometry					Configurations				
Level	Type	PART	ITEM	Description	Supplier	Quantity	Material	Thickness	Width	Depth	CAD	A	B	C	D
Raspberry Computer												1	0	0	0
0	ASM			700_ASM_Marquee	STOCK						700_ASM_Marquee	1			
1				7002_Marquee_bottom							7002_Marquee_bottom_001				
2	Material			Oecoplan Span white 13mm			Oecoplan Span white 13mm	13							
1				7002_Marquee_top							7002_Marquee_top_001				
2	Material			Oecoplan Span white 13mm			Oecoplan Span white 13mm	13							
1				7001_Marquee_sidewall							7001_Marquee_sidewall_002				
2	WORK			Mill Edge for T-Mould											
2	Material			Oecoplan MDF 12 mm	COOP	3	Oecoplan MDF 12 mm								
1				WONDOW					150	500					
2	Material			Acrylglas eben glattgrau 3 mm 50x25 cm	COOP		Acrylglas eben glattgrau 3 mm 50x25 cm	3	500	500					
2				norm_L-profile_10_10_1							norm_L-profile_10_10_1_002				
2				norm_L-profile_10_10_1							norm_L-profile_10_10_1_002				
3	Material			Winkelprofil PVC 1 m 10x10x1 mm			Winkelprofil PVC 1 m 10x10x1 mm	10 x 10 x 1	1000						
1				4000_Body_Back_02_YZ							4000_Body_Back_02_YZ_001				
2	Material			Oecoplan MDF 12 mm	COOP	3	Oecoplan MDF 12 mm								
1	PART			Screws	COOP	12						1			

# 500\_ASM\_Pedastil

Game Cabinet						Geometry					Configurations				
Level	Type	PART	ITEM	Description	Supplier	Quantity	Material	Thickness	Width	Depth	CAD	A	B	C	D
Raspberry Computer												1	0	0	0
0	ASM			Controler Housing Complete	STOCK							1			
1	PART			Screws	COOP	12						1			
				500_Pedastil_Sides		2	Decoplan Span schwarz 19 mm	19	700	415	500_Pedastil_Sides				
				500_Pedastil_Floor		3	Decoplan MDF 12 mm	13	462	370	500_Pedastil_Floor_001				
				500_Back_Horizontal		4	Decoplan MDF 12 mm	12	462	200	500_Back_Horizontal_004				
				500_Pedastil_Mid_Floor		1	Decoplan MDF 12 mm	12	462	195	500_Pedastil_Mid_Floor				
				500_Front_Horizontal		1	Decoplan Span grau 13mm	13	462	195	500_Front_Horizontal_001				
				500_Front_YZ_1		2	Decoplan Span grau 13mm	13	462	100	500_Front_YZ_1_001				
				500_Front_YZ_2		1	Decoplan Span grau 13mm				500_Front_YZ_2_001				


Cost #VALUE!

Labour #VALUE!

Total #VALUE!


Waste #VALUE!

# 9000\_ASM\_Profile\_Sidewall

Game Cabinet					Geometry					Configurations					
Level	Type	PART	ITEM	Description	Supplier	Quantity	Material	Thickness	Width	Depth	CAD	A	B	C	D
Raspberry Computer												1	0	0	0
0	ASM			Controller Housing Complete	STOCK							1			
1	PART			Keyboard Top: wood	STOCK						9000_ASM_Profile_Sidewall_001	1			
2	PART			T-Mould Silver	Banggood			19	500						
2	WORK			Mill Edge for T-Mould											
2	WORK			Drill											
2	Material			Oecoplan Span 19 mm schwarz	COOP		Oecoplan Span 19 mm schwarz	19	500	150		1			
2	Material			Oecoplan MDF 12 mm	COOP		Oecoplan MDF 12 mm	12	500	60					
1	PART			Screws	COOP	12						1			

Cost	#VALUE!
Labour	#VALUE!
Total	#VALUE!
Waste	#VALUE!

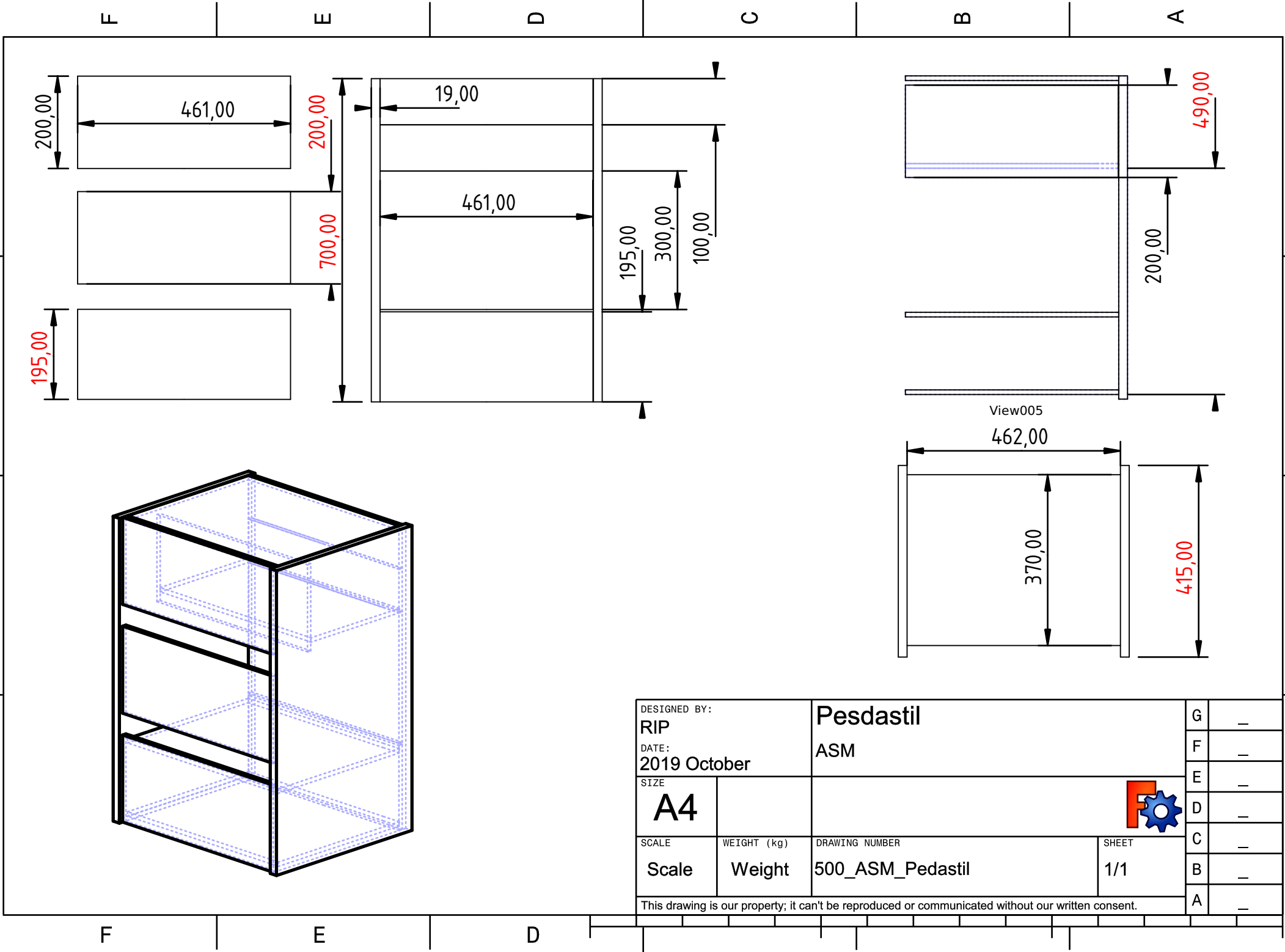
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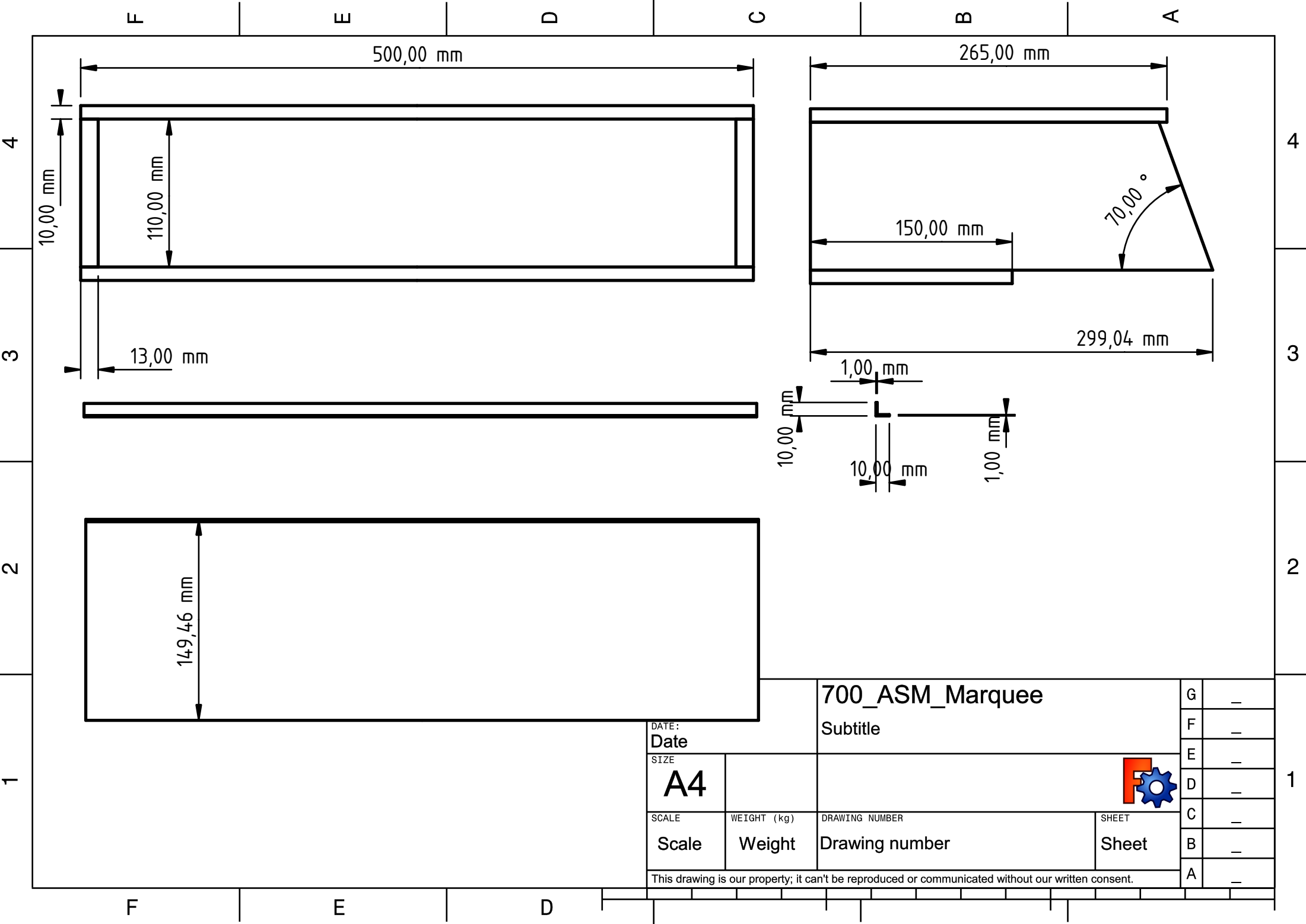
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Level	Type	PART	ITEM	Description	Supplier	Quantity	Material	Thickness	Width	Depth	Price SF	Unit	Discoun t %	Cost SF	Labor SF	Waste SF	Minute Cost	Labour Cost / hour	Lead Days	CAD	A	B	C	D
Raspberry Computer																								
	ASM			Controller Housing Complete	STOCK						0		0	0							1	0	0	0
	PART			T-Mould Silver	Barggood																1			
	WORK			Mil Edge for T-Mould											10		30	20						
	WORK			Drill											10		30	20						
	Material			Ocapan Span perlweis 16 mm	COOP		Ocapan Span perlweis 16 mm	16	500	150	19.95	m²		1.50							1			
	Material			Ocapan Span 19 mm schwarz	COOP		Ocapan Span 19 mm schwarz	19																
	Material			Ocapan MDF 12 mm	COOP		Ocapan MDF 12 mm	12																
	Material			Ocapan Span white 13mm			Ocapan Span white 13mm	13																
	Material			Acryglas eben glattgrau 3 mm 50x25 cm	COOP		Acryglas eben glattgrau 3 mm 50x25 cm	3	500	250														
	Material			Winkelprofil PVC 1 m 10x10x1 mm			Winkelprofil PVC 1 m 10x10x1 mm	10 x 10 x 1	1000		1.8													
	Material			Winkelprofil PVC 1 m 10x10x1 mm			Winkelprofil PVC 1 m 10x10x1 mm	10 x 10 x 1	1000		1.95													
	Material			Winkelprofil PVC 1 m 20x20x1.5 mm			Winkelprofil PVC 1 m 20x20x1.5 mm	20 x 20 x 1.5	1000		2.7													
	Material			Winkelprofil PVC 1 m 20x20x1.5 mm			Winkelprofil PVC 1 m 20x20x1.5 mm	20 x 20 x 1.5	2000		2.5													
	Material			Winkelprofil PVC 1 m 15x15x1 mm			Winkelprofil PVC 1 m 15x15x1 mm	15 x 15 x 1	1000		1.95													
	Material			Winkelprofil PVC 1 m 15x15x1 mm			Winkelprofil PVC 1 m 15x15x1 mm	15 x 15 x 1.2	2000		350													
3	waste		scrap	Acryglas eben glattgrau 3 mm 50x25 cm				3	500	60	79.2	m²				2.38								
1	PART			Screws	COOP	12					5	Per 100	0	0.6							1			

Cost #VALUE!  
 Labour #VALUE!  
 Total #VALUE!  
 Waste #VALUE!

SF  
 SF  
 SF  
 SF







DATE:

Size

Scale

Weight (kg)

Drawing number

Sheet

Sheet

Sheet

Sheet

Sheet

Sheet

Sheet

700\_ASM\_Marquee

Subtitle



G

F

E

D

C

B

A

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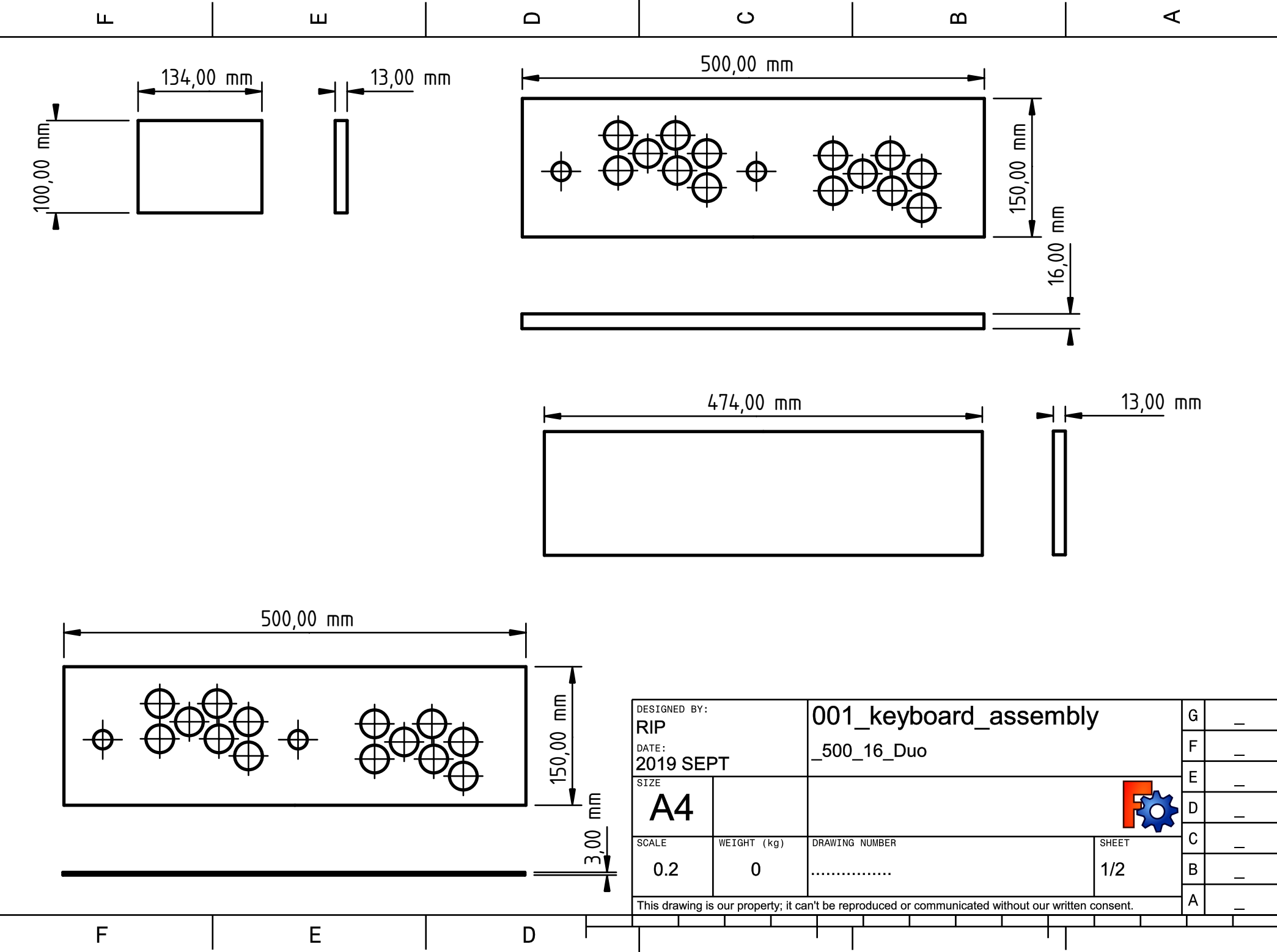
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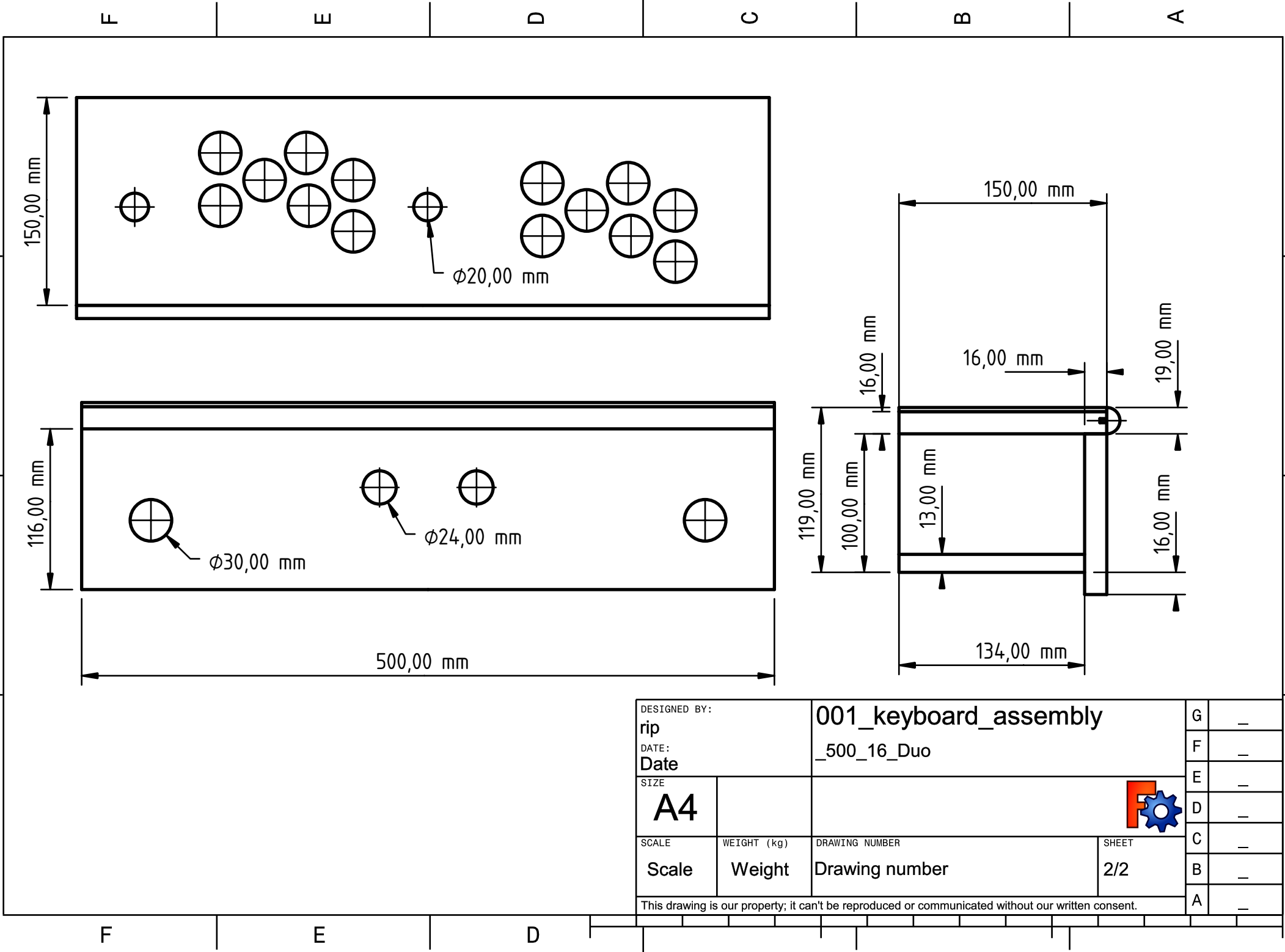
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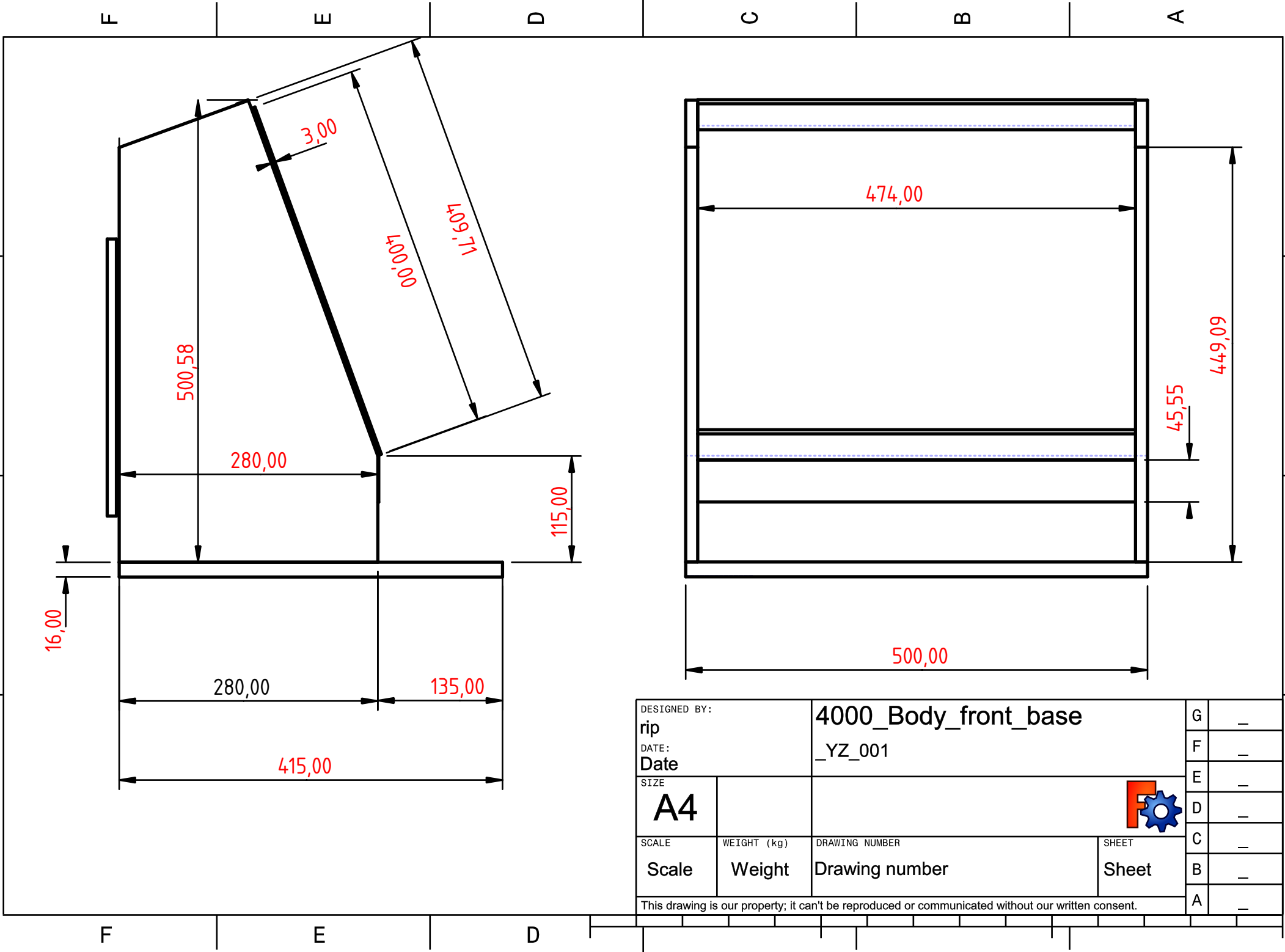
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DESIGNED BY: RIP		001_keyboard_assembly		G	—
DATE: 2019 SEPT		_500_16_Duo		F	—
SIZE A4				E	—
SCALE 0.2	WEIGHT (kg) 0	DRAWING NUMBER .....	SHEET 1/2	D	—
This drawing is our property; it can't be reproduced or communicated without our written consent.				C	—
				B	—
				A	—





DESIGNED BY: rip		4000_Body_front_base _YZ_001		G	—
DATE: Date				F	—
SIZE	A4			E	—
				D	—
SCALE				C	—
Scale	WEIGHT (kg) Weight	DRAWING NUMBER Drawing number	SHEET Sheet	B	—
This drawing is our property; it can't be reproduced or communicated without our written consent.				A	—



