

## COST

1001\_keyboard\_assembly

400\_ASM\_Body

000\_ASM\_Frame

00\_ASM\_Marquee

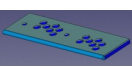
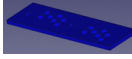



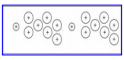
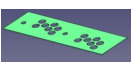






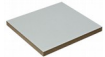

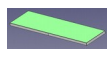
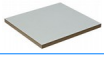

9000\_ASM\_Profile\_Sidewall\_002

500\_ASM\_Pedastil\_001

## Game Cabinet







## Configurations


A





Level	Type	PART	ITEM	Description	Supplier	Quantity	CAD	A	B	C	D
Raspberry Computer								1	0	0	0
0	ASM			Controler Housing Complete	STOCK			1			
1	ASM			Keyboard Top; wood + plexiglass	STOCK	1		1			
2	PART			T-Mould Silver	Banggood			1			
2	PART			Keyboard Top; wood	STOCK			1			
3	WORK			Mill Edge for T-Mould							
3	WORK			Drill							
3	Material				COOP			1			
3	Tools			Drill Template	PRINTER						
2	PART			Keyboard Top; plexi	STOCK		1001_keyboard_500_16_Duo	1			
3											
3	waste			Acrylgas eben glattgrau 3 mm 50x25 cm							
4	Material			Acrylgas eben glattgrau 3 mm 50x25 cm	COOP			1			
4	WORK			Drill				1			
4	WORK			Cut to Size				1			
1	PART			Keyboard Front				1			
2	WORK			Drill				1			
2	Material				COOP	1		1			
1	PART			Keyboard Side				1			
2	Material				COOP	2		1			
1	PART			Keyboard bottom				1			
2	Material				COOP	1		1			
1	PART			Screws	COOP	12		1			







Cost 35.58







Labour 30.00






Game Cabinet						600_ASM_Cabinet										Configurations										
Level	Type	PART	ITEM	Description	Supplier	Geometry					Costs					A	B	C	D							
						Quantity	Material	Thickness	Width	Depth	Price	SF	Unit	Discount %	Cost SF	Labor SF	Waste SF	Minute Cost	Labor Cost / hour	Lead Days	CAD					
Raspberry Computer																							1	0	0	0
0	ASM			Controller Housing Complete	STOCK							0		0	0								1			
2	PART			Keyboard Top, wood	STOCK																		1			
	WORK			All Edges for T-Mould												10		30	20							
3	WORK			2x8												10		30	20							
3	Material			1 Glass	COOP		Decoupler Span perforates 10 mm	16	500	150	19.95	m²			1.50							1				
3	Waste		scrap	Acrylics sheet glassless 3 mm 50x50 cm				3	500	60	79.2	m²					2.38									
1	PART			Screws	COOP	12					5	Per 100	0	0.6								1				
Cost				2.10																						
Labour				20.00																						
																		SF								
																		SF								

Game Cabinet																											
B000_ASM_Frame																											
Geometry										Costs																	
Level	Type	PART	ITEM	Description	Supplier	Quantity	Material	Thickness	Width	Depth	Price	SF	Unit	Discount %	Cost	SF	Labor	Waste	Minute Cost	Labor Cost / Hour	Lead Days	CAD	Configurations				
																							A	B	C	D	
Raspberry Computer																							1	0	0	0	
0	ASM			Controller Housing Complete	STOCK								0		0	0									1		
2	PART			Keyboard Top: wood	STOCK																				1		
	WORK			Mit Edge for T-Aluud													10			30	20						
3	WORK			Drill													10			30	20						
3	Material			16mm	COOP		Description Span perforless 16 mm	16	500	150		19.95	m²			1.50									1		
3	Waste		scrap	Acrylics, clear glass/plastic 3 mm (50x25 cm)				3	500	60		79.2	m²					2.38									
1	PART			Screws	COOP	12						5	Per 100	0	0.6										1		
Cost		2.10																				SF					
Labour		20.00																				SF					

Game Cabinet					700_ASM_Matigue										Configurations											
Level	Type	PART	ITEM	Description	Supplier	Geometry					Costs					A										
						Quantity	Material	Thickness	Width	Depth	Price	SF	Unit	Discount %	Cost SF	Labor SF	Waste SF	Minute Cost	Labor Cost / Hour	Lead Days	CAD					
Raspberry Computer																										
0	ASM			Controller Housing Complete	STOCK							0			0								1	0	0	0
2	PART			Keyboard Top, wood	STOCK																		1			
	WORK			Mit Edge for T-Aluud													10		30	20						
3	WORK			Drill													10		30	20						
3	Material			Decoupen Span perforated 10 mm	COOP			16	500	150	19.95	m²			1.50								1			
3	WASTE		scrap	Acrylic glass 3 mm 50x50 cm				3	500	60	79.2	m²					2.38									
1	PART			Screws	COOP	12						5	Per 100	0	0.6								1			
Cost				2.10																SF						
Labour				20.00																SF						

Game Cabinet				Geometry							Costs										Configurations					
Level	Type	PART	ITEM	Description	Supplier	Quantity	Material	Thickness	Width	Depth	Price	SF	Unit	Discount Cost %	Cost SF	Labor SF	Waste SF	Minute Cost	Labor Cost / Hour	Lead Days	CAD	A	B	C	D	
Raspberry Computer																										
0	ASM			Controller Housing Complete	STOCK						0			0	0								1			
2	PART			Keyboard Top, wood	STOCK																		1			
	WORK			All Edges for V-Mould												10		30	20							
3	WORK			Drill												10		30	20							
3	Material			Decoupen Span perforated 10 mm	COOP			16	500	150	19.95	m²			1.50								1			
3	WASTE			Acrylicglas sheet glastiplex 3 mm 50x25 cm				3	500	60	79.2	m²					2.38									
1	PART			Screws	COOP	12					5	Per 100	0		0.6								1			
Cost				2.10																	SF					
Labour				20.00																	SF					

Game Cabinet				Geometry							Costs										Configurations												
Level	Type	PART	ITEM	Description	Supplier	Quantity	Material	Thickness	Width	Depth	Price	SF	Unit	Discount	Cost	SF	Labor	SF	Waste	SF	Minute Cost	Labor	Cost / Hour	Lead Days	CAD	A	B	C	D				
Raspberry Computer																												1	0	0	0		
0	ASM			Controller Housing Complete	STOCK							0		0	0												1						
2	PART			Keyboard Top, wood	STOCK																						1						
	WORK			All Edges for V-Mould													10				30	20											
3	WORK			Drill													10				30	20											
3	Material			Acrylic sheet perforated 10 mm	COOP		Decaplan Span perforates 10 mm	16	500	150	19.95	m²			1.50											1							
3	WASTE			Acrylic sheet glassplate 3 mm 50x25 cm				3	500	60	79.2	m²						2.38															
1	PART			Screws	COOP	12					5	Per 100	0	0.6												1							
Cost																						2.10						SF					
Labour																						20.00						SF					

Game Cabinet																						
0000 BOM Template																						
Geometry					Costs													Configurations				
Level	Type	PART	ITEM	Description	Supplier	Quantity	Material	Thickness	Width	Depth	Price	SF	Unit	Discount %	Cost	SF	Labor	Waste	Minute Cost	Labor Cost / Hour	Lead Days	CAD
Raspberry Computer																						
0	ASM			Controller Housing Complete	STOCK						0			0	0							
2	PART			Keyboard Top, wood	STOCK																	
	WORK			All Edges for V-Mould												10			30	20		
3	WORK			Drill												10			30	20		
3	Material			Decaplan Span perforates 10 mm	COOP			16	500	150	19.95	m <sup>2</sup>			1.50							
3	WASTE			Acrylicglas sheet glastiplex 3 mm 50x25 cm				3	500	60	79.2	m <sup>2</sup>					2.38					
1	PART			Screws	COOP	12					5	Per 100	0	0.6								
Cost				2.10	SF																	
Labour				20.00	SF																	