

# Trouble Shooting



File No : TS31621

Error Code : 00003

SOP名稱: GX-A-S潤滑油更換 Replacement of Lubrication(For GX-A-S Series)

For Model 機型: New Machine3.jpg



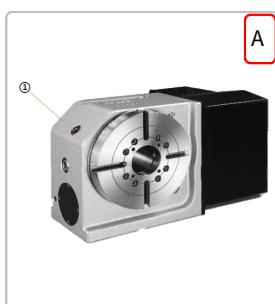
Use Tools(使用工具圖片):



A:T-Wrench (T型扳手).jpg

B:彈性膠布.jpg

Illustration(維修部位說明):



A:注油塞蓋 Plug.jpg

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### Step 1

	<p>Illustration(步驟說明) :</p> <p>使用8號T型板手將排油塞頭拆除 排出齒輪油 Using T-type wrench #8 to remove the setscrews, then drain the lubrication.</p>	<p>Remark(備註補充) :</p> <p>* ToolB</p> 
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### Step 2

	<p>Illustration(步驟說明) :</p> <p>1. 將塞頭纏上止瀉帶 2. 使用8號T型板手將排油塞頭鎖緊 1. Wrap the setscrews with thread seal tape. 2. Lock the setscrews with T-type wrench #8.</p>	<p>Remark(備註補充) :</p> 
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### Step 3

	<p>Illustration(步驟說明) :</p> <p>1. 使用8號T型板手將注油塞蓋拆除 2. 添加齒輪油至本體內(以下參考建議油品)添加油量參考操作手冊 3. 添加完成後, 使用8號T型板手將塞蓋鎖固 1. Using T-type wrench #8 to remove the plug. 2. Add lubrication to the body (refer to below list), about the amount refer to Chapter 11.1 of the operation manual. 3. After adding, lock the plug with T-type wrench #8.</p>	<p>Remark(備註補充) :</p> <p>建議使用尖嘴型油壺添加齒輪油 It is better to add lubrication with needle-nose oil bottle.</p> 
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