

# **Project Overview**

**Proposal**: R&D of unsupervised anomaly detection algorithms for time series data

- Benchmark different unsupervised methods on open-source datasets
- Develop methodology to use Autoencoders to perform anomaly detection
- Only results on open source datasets will be shared with Georgia Tech. Benchmarks on internal datasets will not be shared for compliance purposes

#### **Benefits**

- Successful ML model can save \$ by preventing anomalies at UTC
- Common code base can be applied to various anomaly detection problems at UTC

#### **Datasets**

Primary Dataset - Paper Mill Failure Dataset

Secondary Datasets – Credit Card Default, IBM IoT Dataset, Machine Failure Datasets

### **Current Status**

### Completed

- 1. Self-learning for autoencoders and unsupervised anomaly detection via online resources
- 2. Self-learning for tensorflow/keras toolkit for deep learning
- 3. Dataset selection and literature review focus on time series anomaly detection datasets
- Metric selection Area Under Precision Recall Curve
- 5. Develop preliminary methodology for Autoencoders using reconstruction error
- 6. Benchmark autoencoder model and compare performance of different performance intervals and topologies
- 7. Benchmark autoencoder model performance to XGBoost (in paper) and K means clustering technique

### **Next Steps**

- 1. Assess K means clustering on encoded layer outputs
- 2. Visualize encoded layers using T-sne visualizations attempt to visually separate failures and non-failures
- 3. Try different aggregation techniques for reconstruction error such as standard deviation and median
- 4. Assess unsupervised + supervised techniques such as autoencoder + logistic regression
- 5. Self learnings on generative models Generative Adversarial Networks and Variational Autoencoders
- 6. Benchmark model on additional datasets compare performance
- 7. Develop reusable code-base for autoencoder anomaly detection



## **Anomaly detection**

### Traditional Anomaly Detection for Machine Data

Tiered alarm systems using expert set thresholds and statistical analysis of data

### Challenges

- Lots of manpower needed to set thresholds
- Lack of failure data class imbalance
- High Dimensional difficult to visualize
- Non-stationary changing contexts (ex. Different ambient conditions)
  - One size fits all thresholding technique is not ideal for non-stationary data

### Potential Improvement

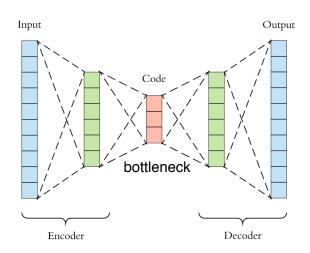
- Unsupervised learning Clustering/Autoencoders
  - Learn to model nominal behavior
  - 2. Assess deviation for new data points to determine likelihood of anomaly



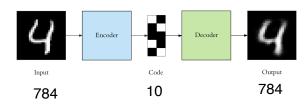
### **Autoencoders Overview**

- Symmetric neural network where inputs = outputs
- Encoder Decoder system with a middle bottleneck layer for dimension reduction
- Goal Learn the intrinsic structure of the data by prioritizing the important information (code)
- Key Assumption: Structure is different for nominal data vs anomalous data
  - Therefore, reconstruction error for anomalous data will be higher
  - Use the difference in error to detect anomalies

#### Autoencoder structure



#### **Example Use Case**





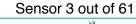
# Paper Mill Dataset

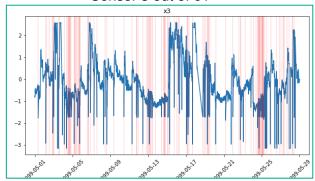


## **Open Source Dataset #1: Paper Mill Machine Sensors**

- https://arxiv.org/pdf/1809.10717.pdf
- Data: Time series of paper mill machine with 60 sensor parameters and 1 binary target variable indicating failures
  - Failures represent when the machine breaks, breaks can take over 1 hour to resolve
- Variables: Large class imbalance 124 failure vs 18,274 non-failure points (failures in red)
- Benchmark: In the paper, the best supervised model (XGBoost) had F1 score of .11

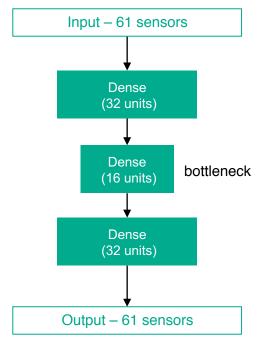








### **Simple Autoencoder for Paper Mill**



Loss: mean squared error

### **Proposed Anomaly Detection Method**

Train model on non-failure data

X = sensor inputs, y = sensor inputs

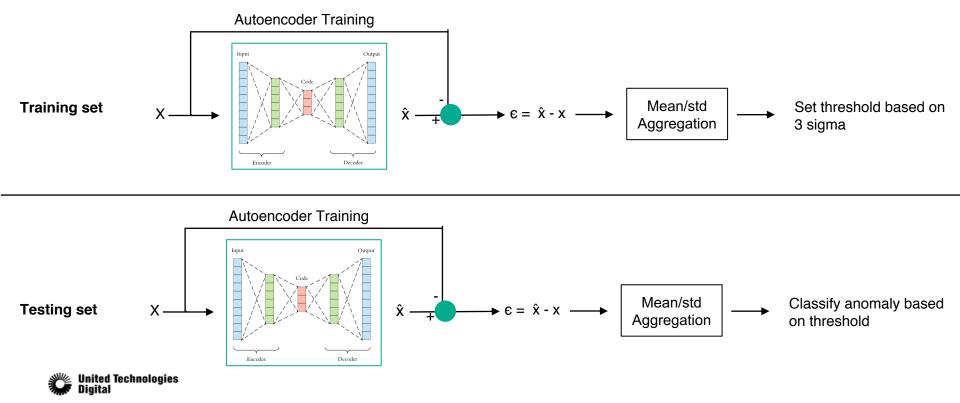
Set statistical threshold for nominal behavior based on training data's reconstruction error

try 3 sigma, 5 sigma, and max threshold

- Predict on test data
- Calculate reconstruction error for test data
- 5. Classify anomaly based on error threshold
- Benchmark models based on area under Precision-Recall Curve. (ROC AUC is not suited for class imbalance)

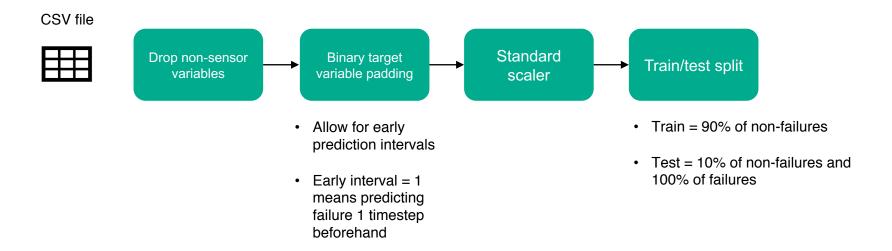


### **Autoeoncoder Flow chart**



## **Data Preprocessing – Autoencoder**

\* Only use non-failures for training



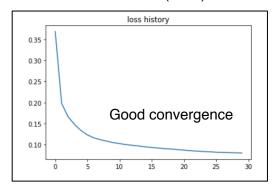


## **Preliminary Results**

### Autoencoder weights – 5K params

Layer (type)	Output Shape	Param #
dense_1 (Dense)	(None, 32)	1920
dense_2 (Dense)	(None, 16)	528
dense_3 (Dense)	(None, 32)	544
dense_4 (Dense)	(None, 59)	1947
Total params: 4,939 Trainable params: 4,939 Non-trainable params: 0		

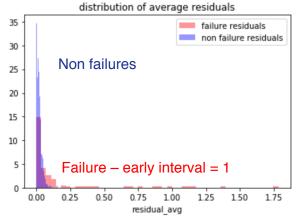
#### Loss Curve (MSE)

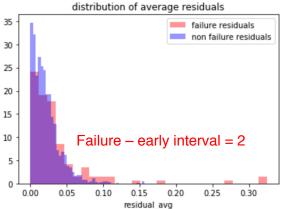


Training time = 1 second per epoch



### Average Reconstruction Error





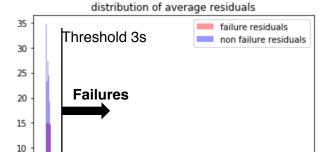
Early interval = 1 shows better separation of failures and non-failures

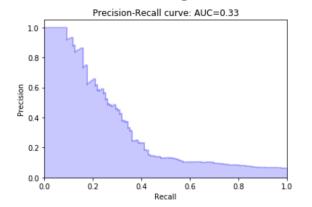
## **Comparison to XGBoost**

- Thresholds calculated based on training data 3 and 5 sigma
- · Perform classification based on threshold
- Early prediction interval = 1

	Logistic Regression	3σ threshold	5σ threshold
Topology	NA	32-16-32	32-16-32
Precision	.51	.554	.84
Recall	.07	.303	.218
F1 Score	.11	.391	.347
ROC AUC	Not provided	.70	
PR AUC	Not provided	.33	

#### Test Residuals





0.75

1.00

residual avg

1.25

1.50

1.75

0.25

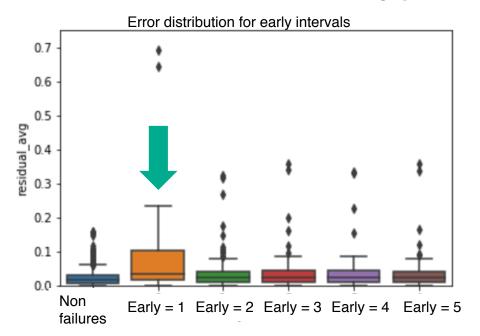
0.00

0.50



Autoencoders handles class imbalance better than XGB for this dataset

## Residual distribution vs early prediction interval



	Early 1	Early 2	Early 3
F1 Score	.391	.147	.1
ROC AUC	.70	.60	.60
PR AUC	.33	.12	.10



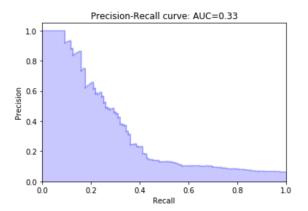
Autoencoder's capability deteriorates as early interval increases

## **Different Feature Comparison**

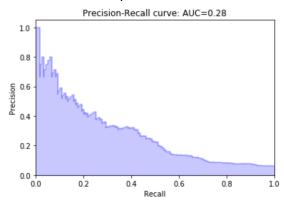
- Threshold = 3 sigma training error
- Early prediction interval = 1
- Batch size = 12
- Epochs = 50
- Topology = tune for each feature set

Hidden Layer Shape	All features - 59	Top 15 XGBoost Features
F1 Score	.391	.192
ROC AUC	.70	.66
PR AUC	.33	.28

#### All 61 features



Top 15 features





## **Different Topology comparison**

- Threshold = 3 sigma training error
- Early prediction interval = 1
- Batch size = 12
- Epochs = 50

	Complex	Base Case	Simple
Topology	32-16-8-16-32	32-16-32	16
F1 Score	.368	.391	.257
ROC AUC	.68	.70	.65
PR AUC	.30	.33	.23



### Comparison to K means clustering anomaly detection

### **Model Fitting**

Step 1: Chose 5 clusters based on elbow plot for non-failures

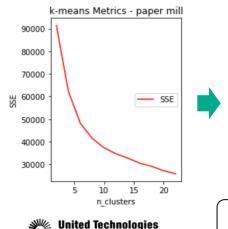
Step 2: Fit 5 clusters on train data \* Find 3 sigma threshold for mean distance to cluster centroid

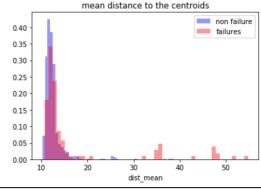
#### **Model Testing**

Step 3: Obtain average distance to centroids for test data (failures and non-failures)

#### **Anomaly Detection**

Step 4: Classify anomaly based on threshold for average distance to centroid





	Early Interval = 1	Autoencoder – 61 variables	Km - sensor inputs - 61 variables	Km - encoded outputs
	F1 Score	.391	.253	.071
• -	ROC AUC	.70	.66	.67
	PR AUC	.33	.24	.10

- K means on sensor-inputs performed slightly worse than autoencoder
- K means on encodings performed very poorly

## **Additional Dataset Description**

- 1. Machine Failure Dataset https://bigml.com/user/czuriaga/gallery/dataset/587d062d49c4a16936000810
  - 9000 rows 81 failures
  - 17 sensor variables
- 2. Credit Card Fraud Dataset <a href="https://www.kaggle.com/mlg-ulb/creditcardfraud">https://www.kaggle.com/mlg-ulb/creditcardfraud</a>
  - 280K rows 492 frauds
  - 28 anonymous variables
- 3. IBM IOT dataset <a href="https://developer.ibm.com/patterns/predict-equipment-failure-using-iot-sensor-data/">https://developer.ibm.com/patterns/predict-equipment-failure-using-iot-sensor-data/</a>
  - 900 rows, 393 failures
  - 9 sensors
- 4. Credit Card Default Dataset <a href="https://archive.ics.uci.edu/ml/datasets/default+of+credit+card+clients">https://archive.ics.uci.edu/ml/datasets/default+of+credit+card+clients</a>
  - 30000 rows, 6600 defaults
  - · 25 payment variables
- 5. Semiconductor Manufacturing <a href="https://archive.ics.uci.edu/ml/machine-learning-databases/secom/">https://archive.ics.uci.edu/ml/machine-learning-databases/secom/</a>
  - 1500 rows, 100 failures
  - 590 sensor variables



# **Appendix**

