

## 2011 SAUVIGNON BLANC

Potter Valley, Mendocino County

Black bears roam the Russian River headwaters and hills surrounding the higher elevation vineyards that grow the exceptional grapes for this Sauvignon Blanc. This northern territory is a land of extremes, with cold nights and hot days. The wine has a distinctive kiwi fruit character, complemented by bright citrus zest and lemon grass notes.

This wine is the unique expression of a carefully nurtured piece of land, made manifest in each bottle. We do without conventional pesticides and synthetic fertilizers, treating the soil as a living, life-giving system. Our winegrowing practices create special wines, while sustaining our environment, the place where we live, and the people who live here.

VINEYARDS: POTTER VALLEY, MENDOCINO COUNTY

COOPERAGE: FERMENTED & AGED IN STAINLESS STEEL TANKS

ALCOHOL: 13.5% BY VOLUME

TA: 0.55 G/100ML

PH: 3.15

RS: 0.10G/100ML

CASES: 3.850

BOTTLED: MAY 2012

CERTIFICATION: 100% ORGANICALLY GROWN GRAPES

C.C.O.F. CERTIFIED



