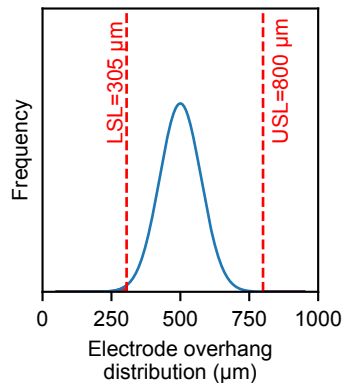
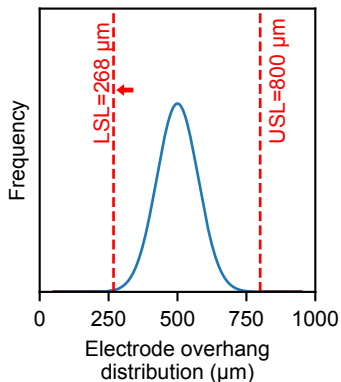


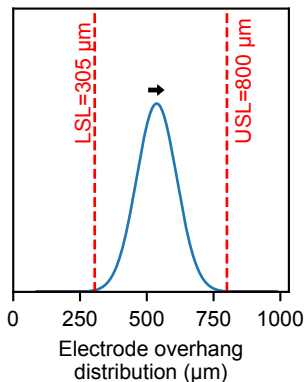
**a. Original**  
0.5% defective



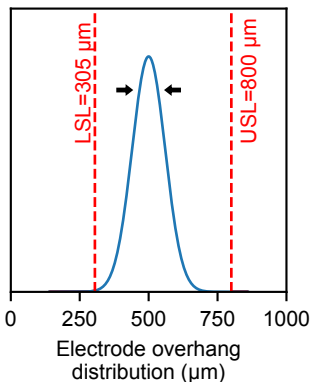
**b. Expand spec limits**  
0.1% defective



**c. Shift mean**  
0.1% defective



**d. Tighten distribution**  
0.1% defective



**e. Improve inspection**  
0.1% defective\*

