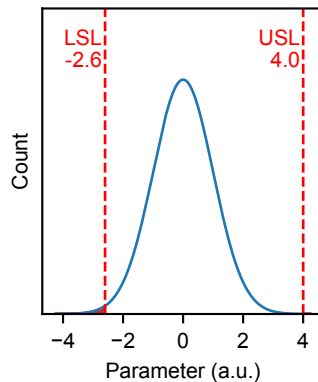
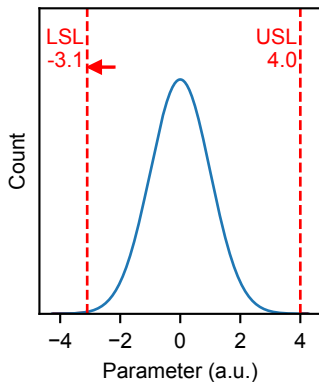


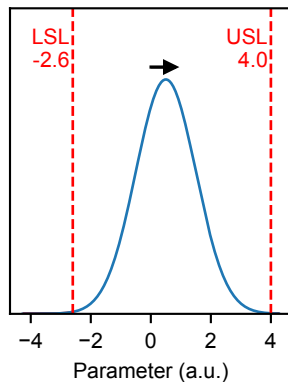
a. Original
0.5% defective



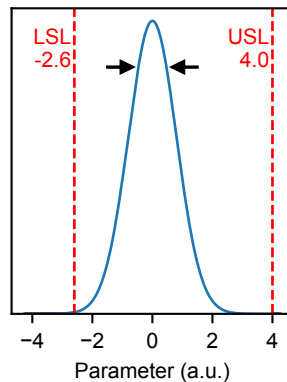
b. Expand spec limits
0.1% defective



c. Shift mean
0.1% defective



d. Tighten distribution
0.1% defective



e. Improve inspection
0.1% defective*

