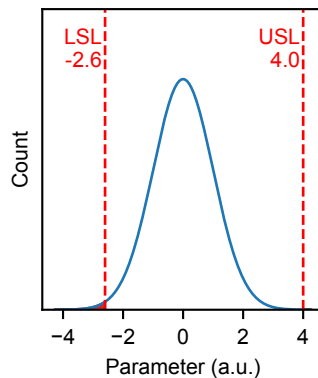
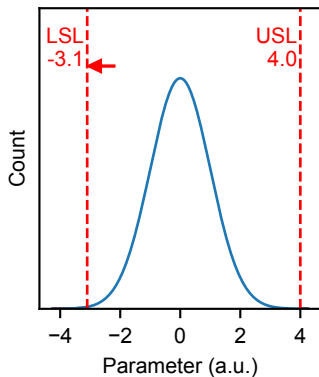


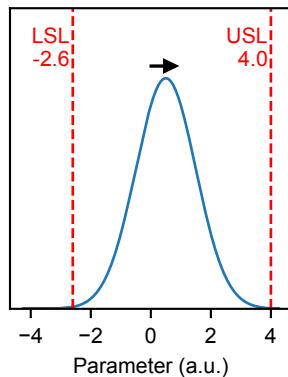
a)  
Original  
0.5% defective



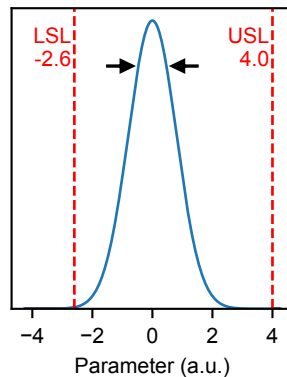
b)  
1. Expand spec limits  
0.1% defective



2. Shift mean  
0.1% defective



3. Tighten distribution  
0.1% defective



4. Improve inspection  
0.1% defective\*

