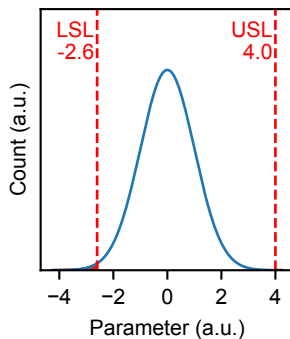
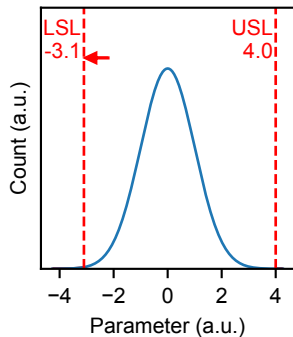


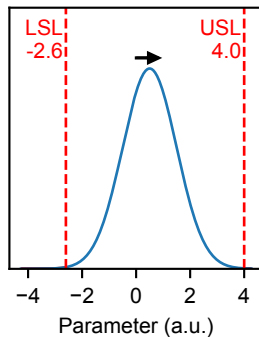
a)
Original
0.5% defective



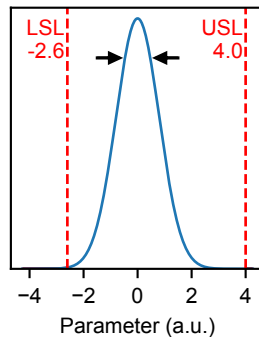
b)
1. Expand spec limits
0.1% defective



2. Shift mean
0.1% defective



3. Tighten distribution
0.1% defective



4. Improve inspection
0.1% defective*

