

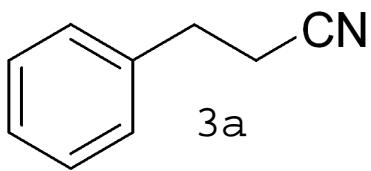
Monoalkylation of acetonitrile by primary alcohols catalyzed by iridium complexes

Bruno Anxionnat[†], Domingo Gomez Pardo[†], Gino Ricci[‡] and Janine Cossy^{†*}

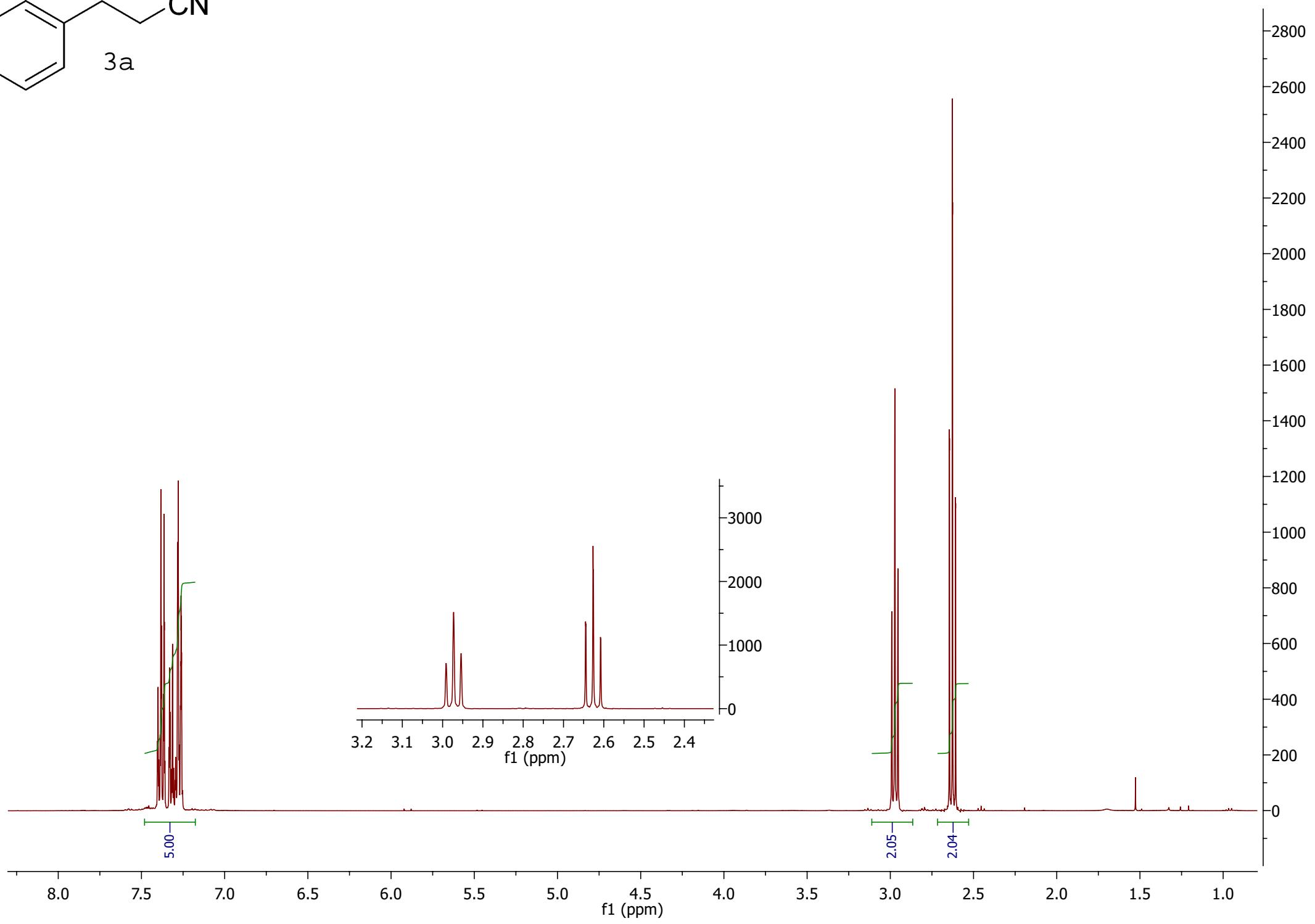
*Laboratoire de Chimie Organique, ESPCI ParisTech, CNRS, 10 rue Vauquelin, 75231 Paris Cedex 05, France
and Sanofi-Aventis, Process Development, 45 chemin de Méteilin, BP 15, 04201 Sisteron Cedex, France
janine.cossy@espci.fr*

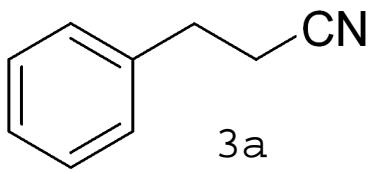
¹H NMR & ¹³C NMR Spectra

Table of Contents	S11
¹ H NMR spectra of compound 3a	S12
¹³ C NMR spectra of compound 3a	S13
¹ H NMR spectra of compound 3b	S14
¹³ C NMR spectra of compound 3b	S15
¹ H NMR spectra of compound 3c	S16
¹³ C NMR spectra of compound 3c	S17
¹ H NMR spectra of compound 3d	S18
¹³ C NMR spectra of compound 3d	S19
¹ H NMR spectra of compound 3e	S20
¹³ C NMR spectra of compound 3e	S21
¹ H NMR spectra of compound 3h	S22
¹³ C NMR spectra of compound 3h	S23
¹ H NMR spectra of compound 3i	S24
¹³ C NMR spectra of compound 3i	S25
¹ H NMR spectra of compound 3j	S26
¹³ C NMR spectra of compound 3j	S27
¹ H NMR spectra of compound 3k	S28
¹³ C NMR spectra of compound 3k	S29
¹ H NMR spectra of compound 3l	S30
¹³ C NMR spectra of compound 3l	S31
¹ H NMR spectra of compound 3m	S32
¹³ C NMR spectra of compound 3m	S33
¹ H NMR spectra of compound 5a	S34
¹³ C NMR spectra of compound 5a	S35
¹ H NMR spectra of compound 5b	S36
¹³ C NMR spectra of compound 5b	S37
¹ H NMR spectra of compound 5c	S38
¹³ C NMR spectra of compound 5c	S39
¹ H NMR spectra of compound 5d	S40
¹³ C NMR spectra of compound 5d	S41
¹ H NMR spectra of compound 5e	S42
¹³ C NMR spectra of compound 5e	S43
¹ H NMR spectra of compound 7a	S44
¹³ C NMR spectra of compound 7a	S45
¹ H NMR spectra of compound 7b	S46
¹³ C NMR spectra of compound 7b	S47
¹ H NMR spectra of compound 7c	S48
¹³ C NMR spectra of compound 7c	S49
¹ H NMR spectra of compound 7d	S50
¹³ C NMR spectra of compound 7d	S51
¹ H NMR spectra of compound 7e	S52
¹³ C NMR spectra of compound 7e	S53
¹ H NMR spectra of compound 7f	S54
¹³ C NMR spectra of compound 7f	S55

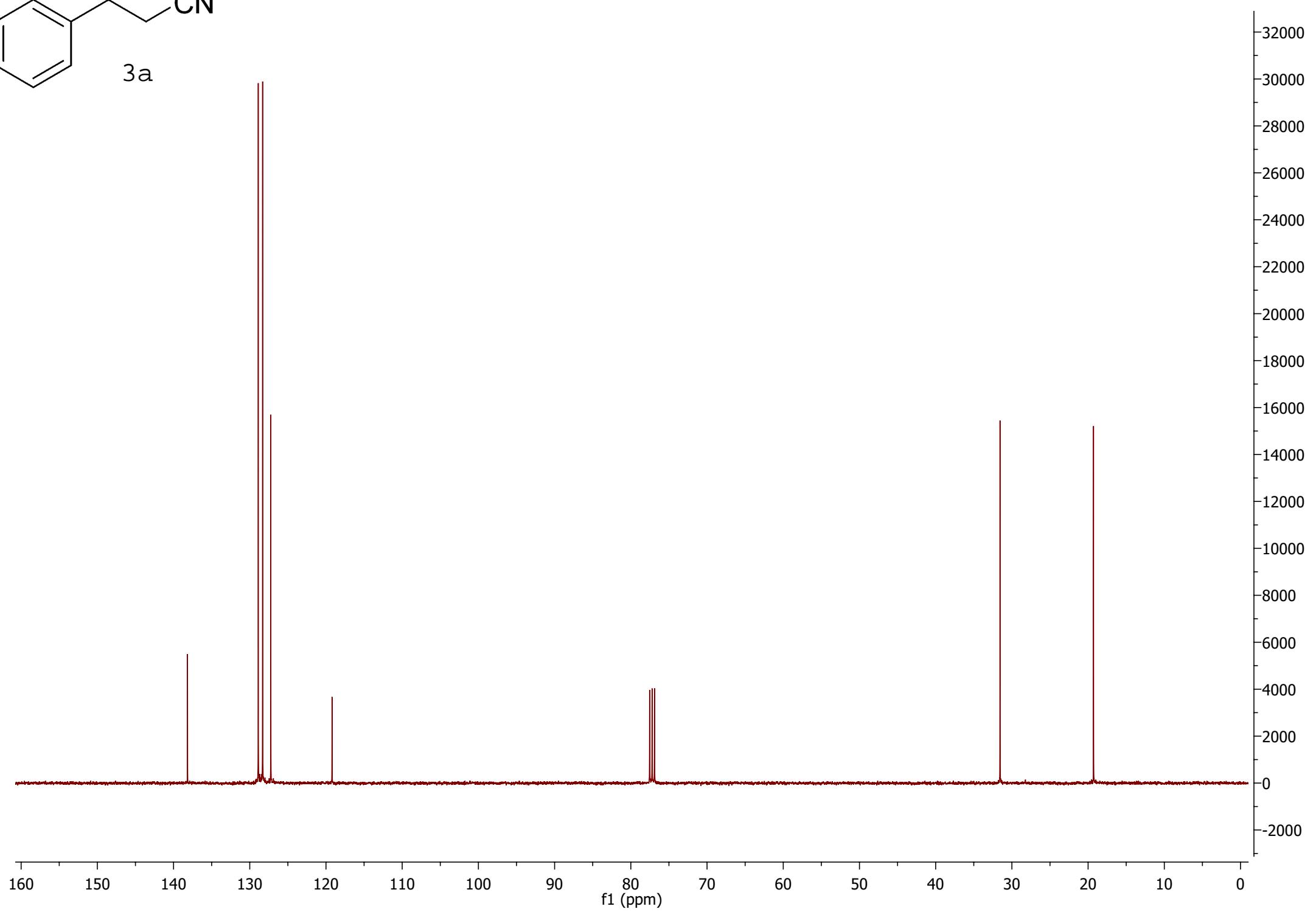


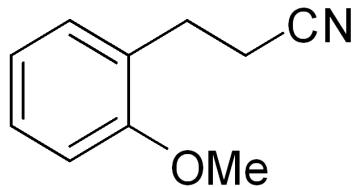
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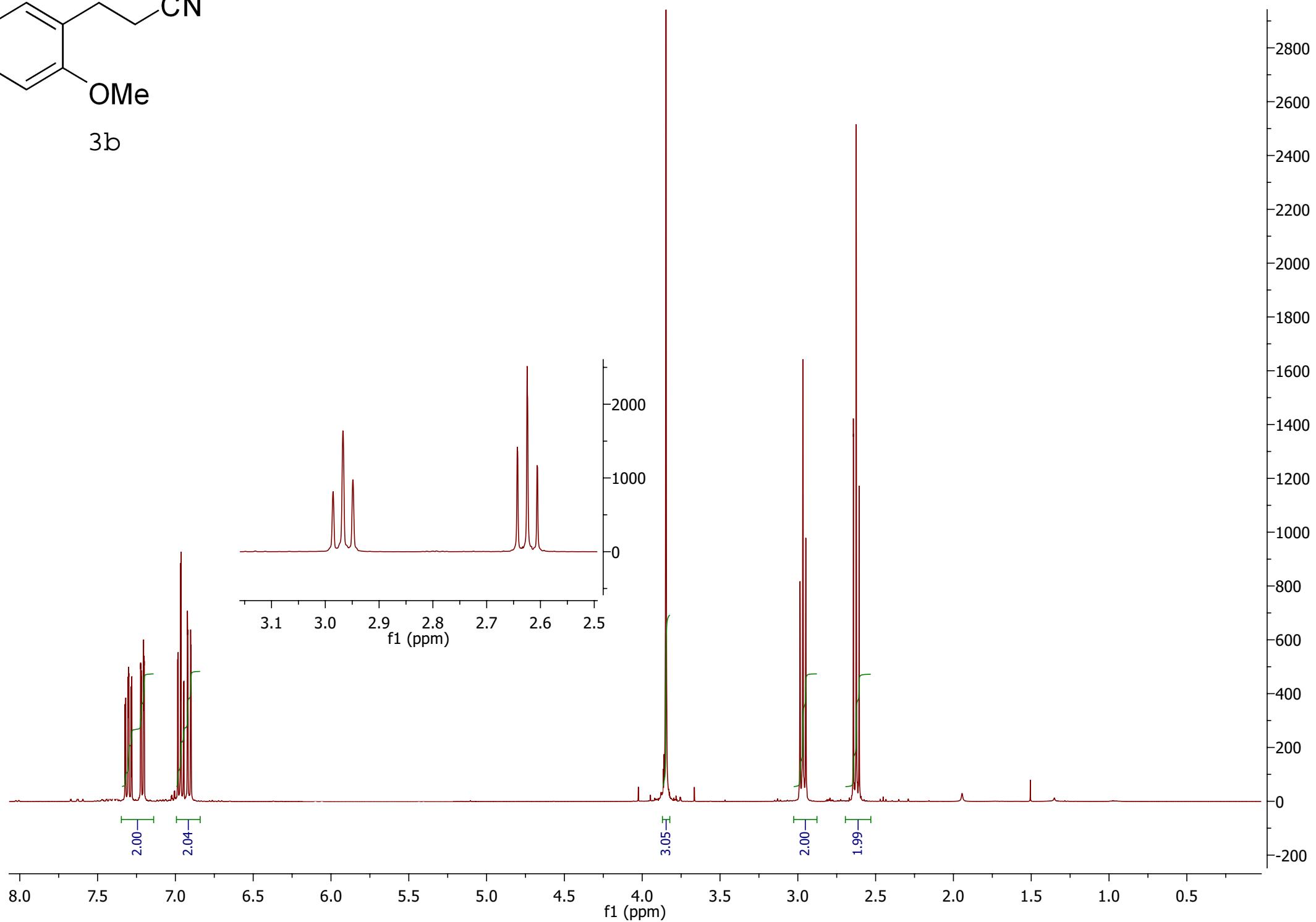


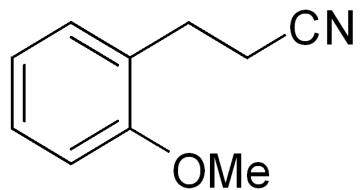
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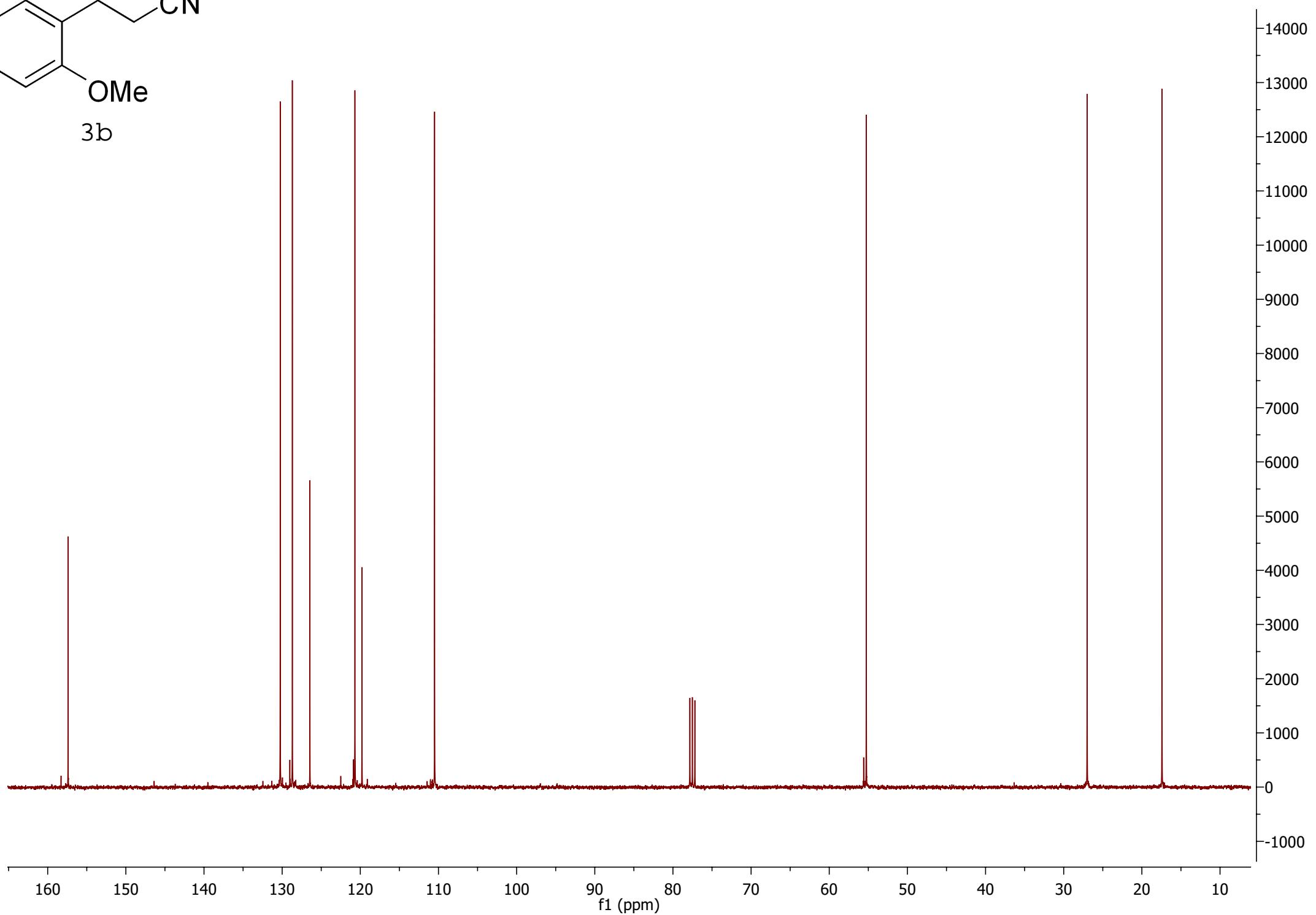


3b





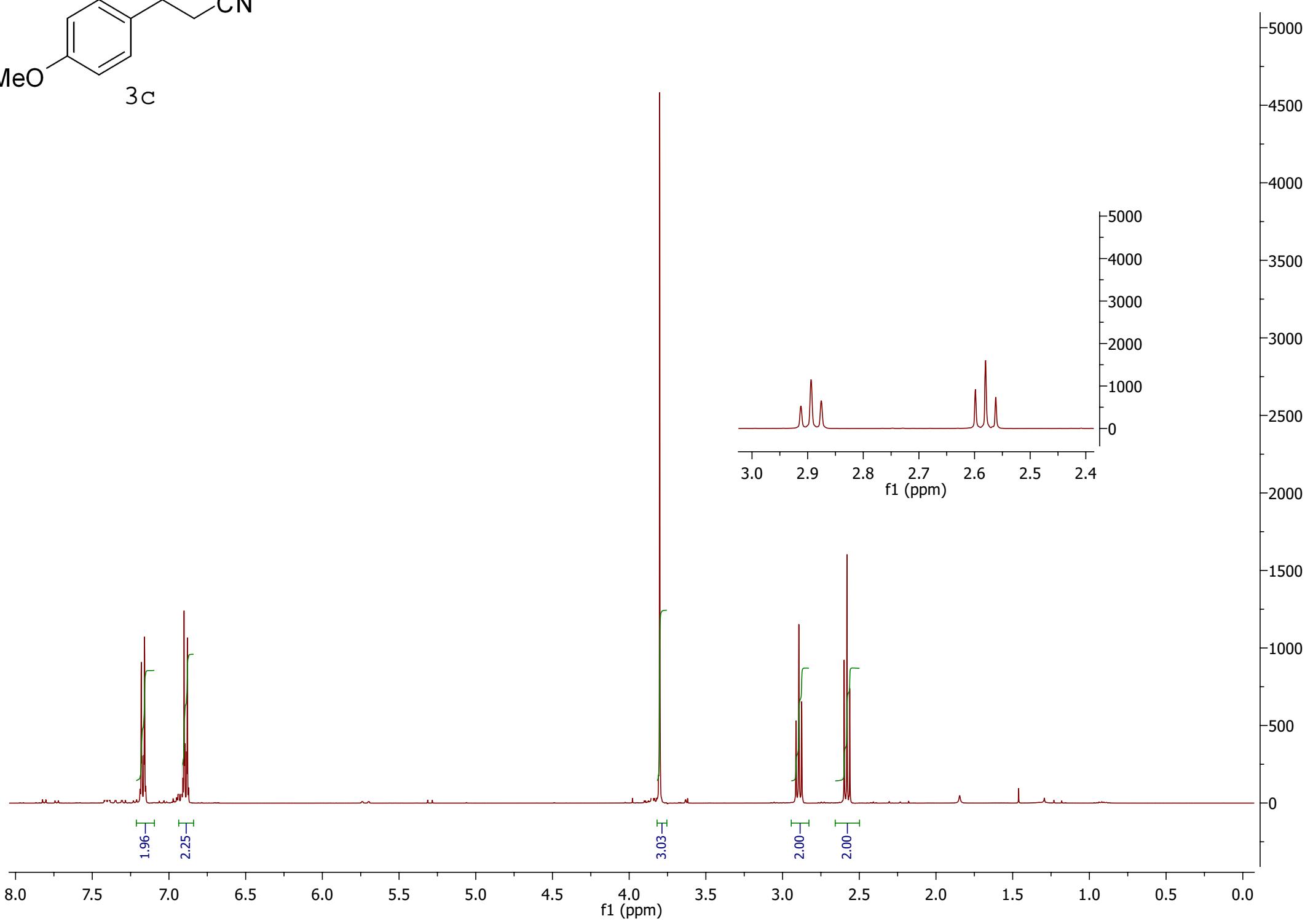
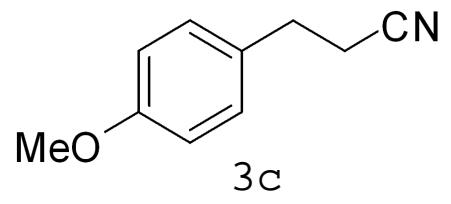
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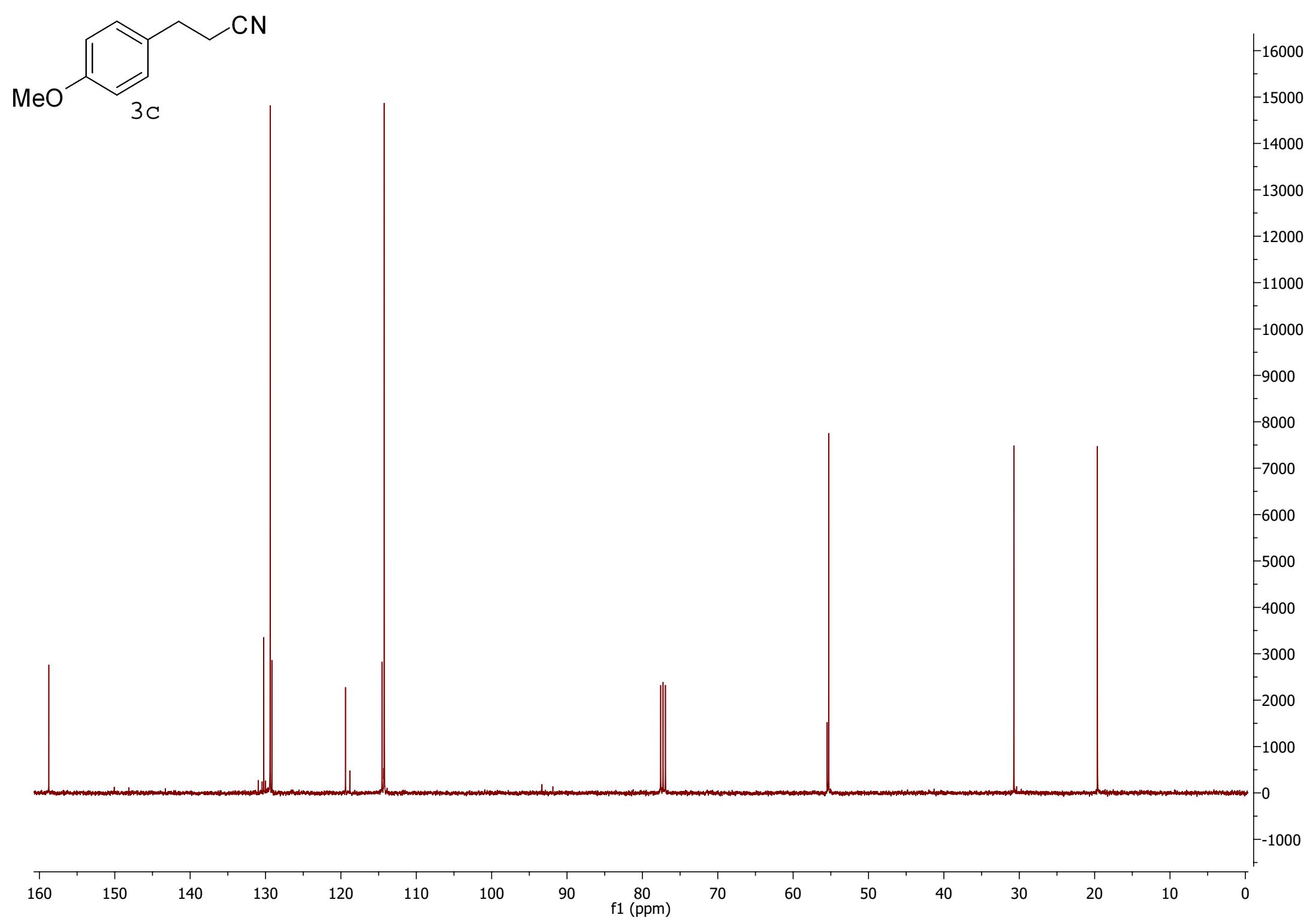


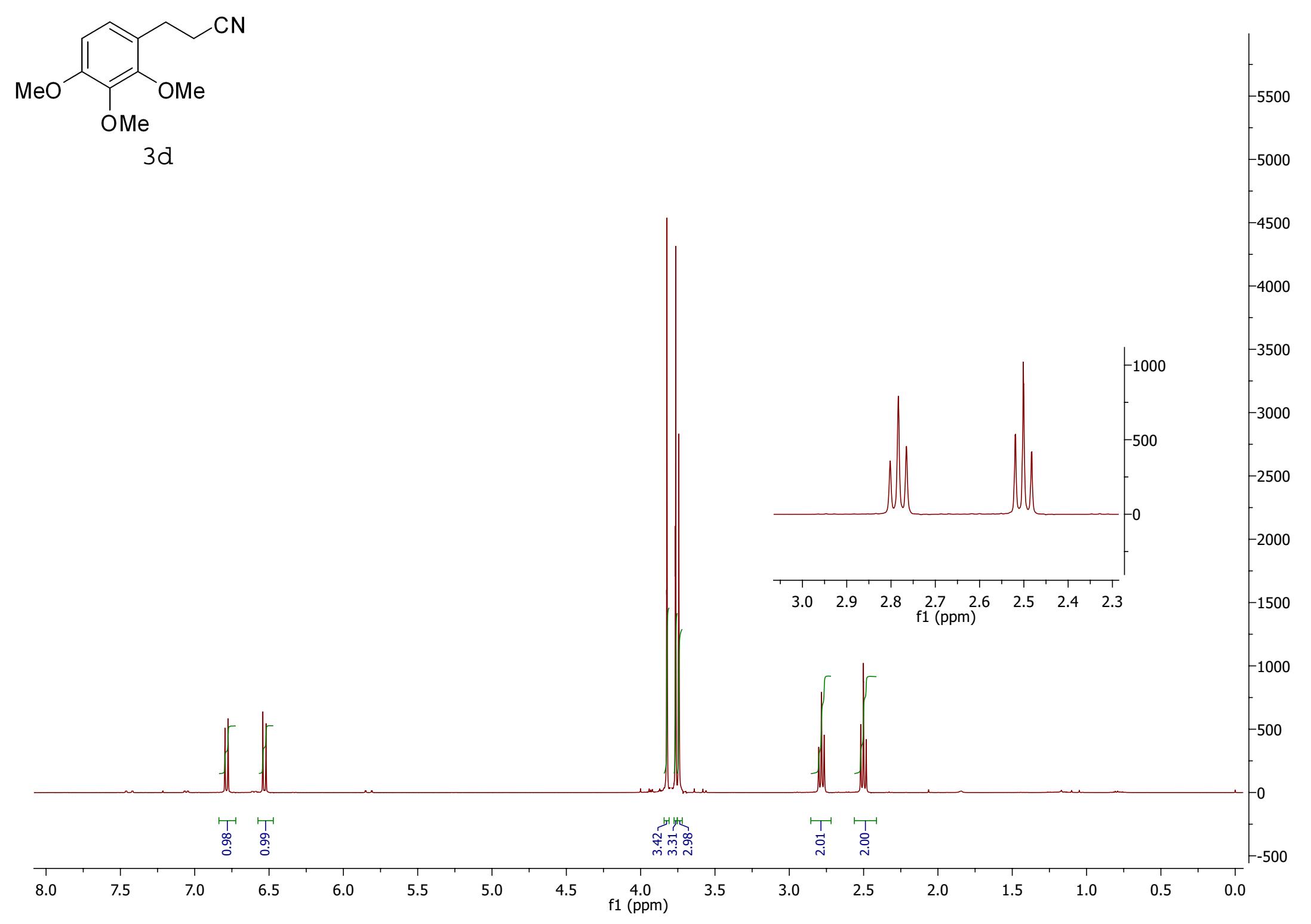
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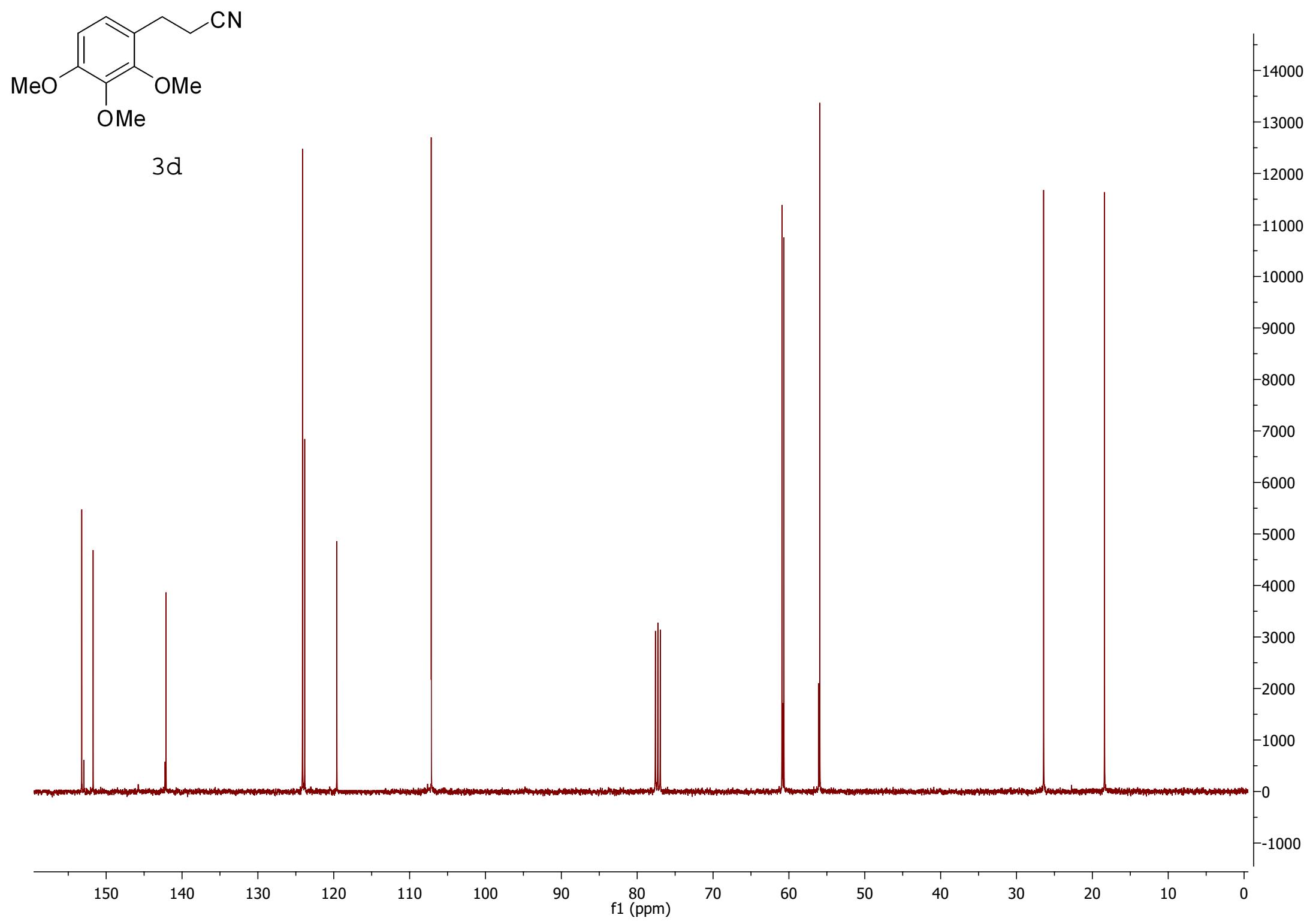
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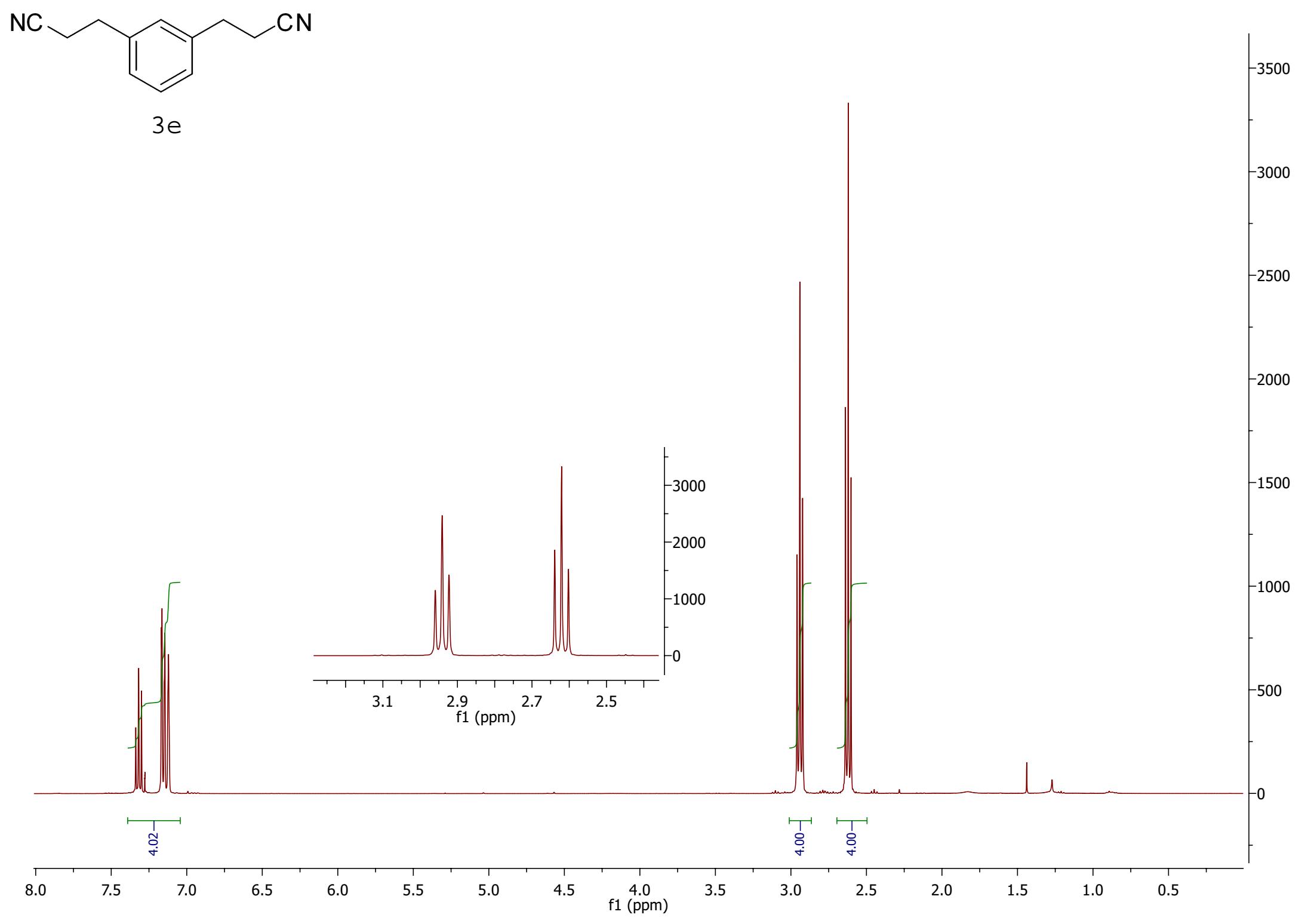
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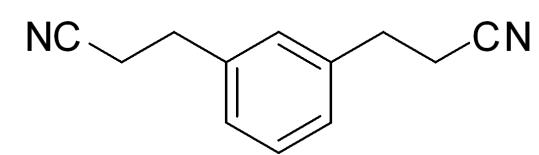




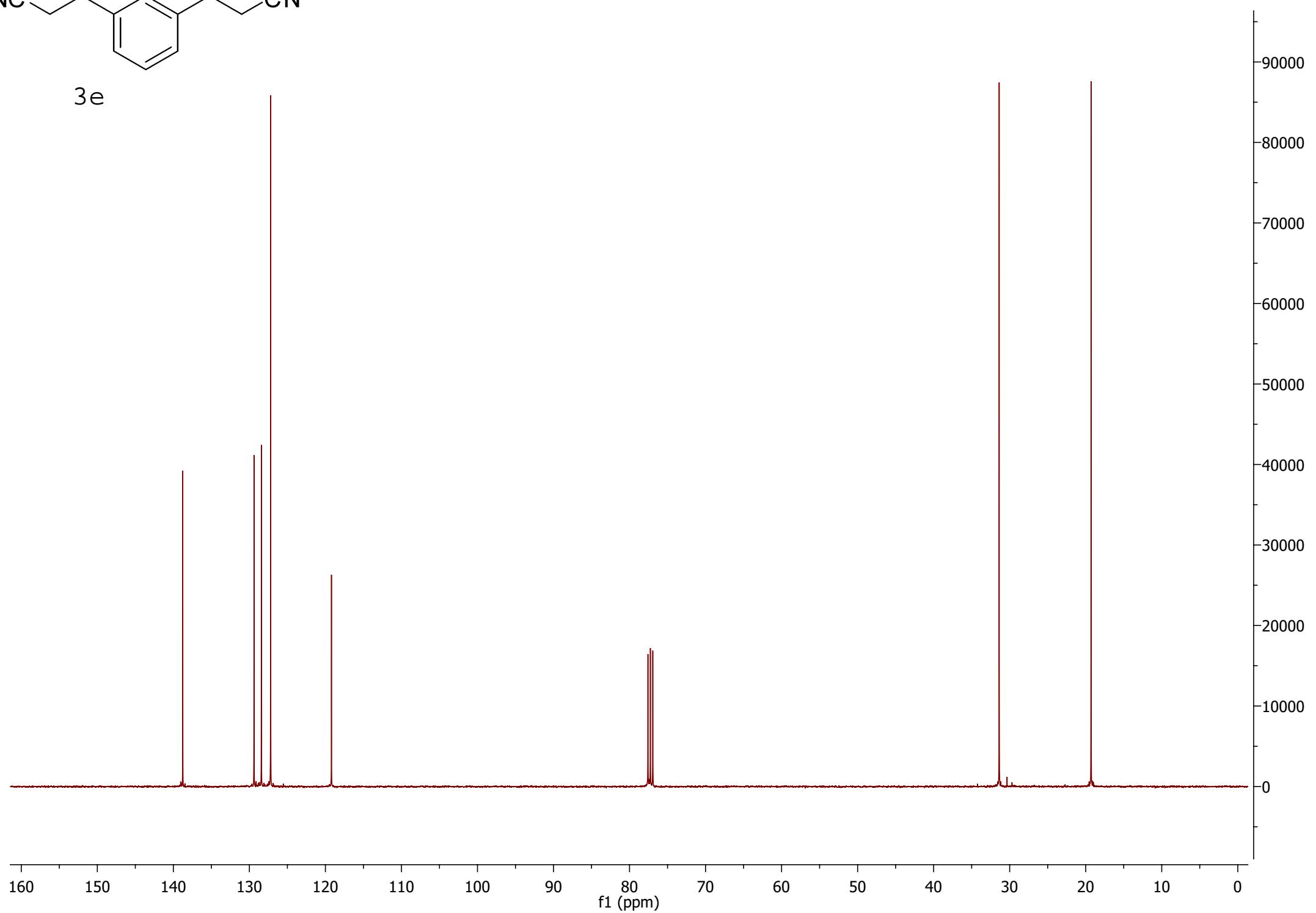


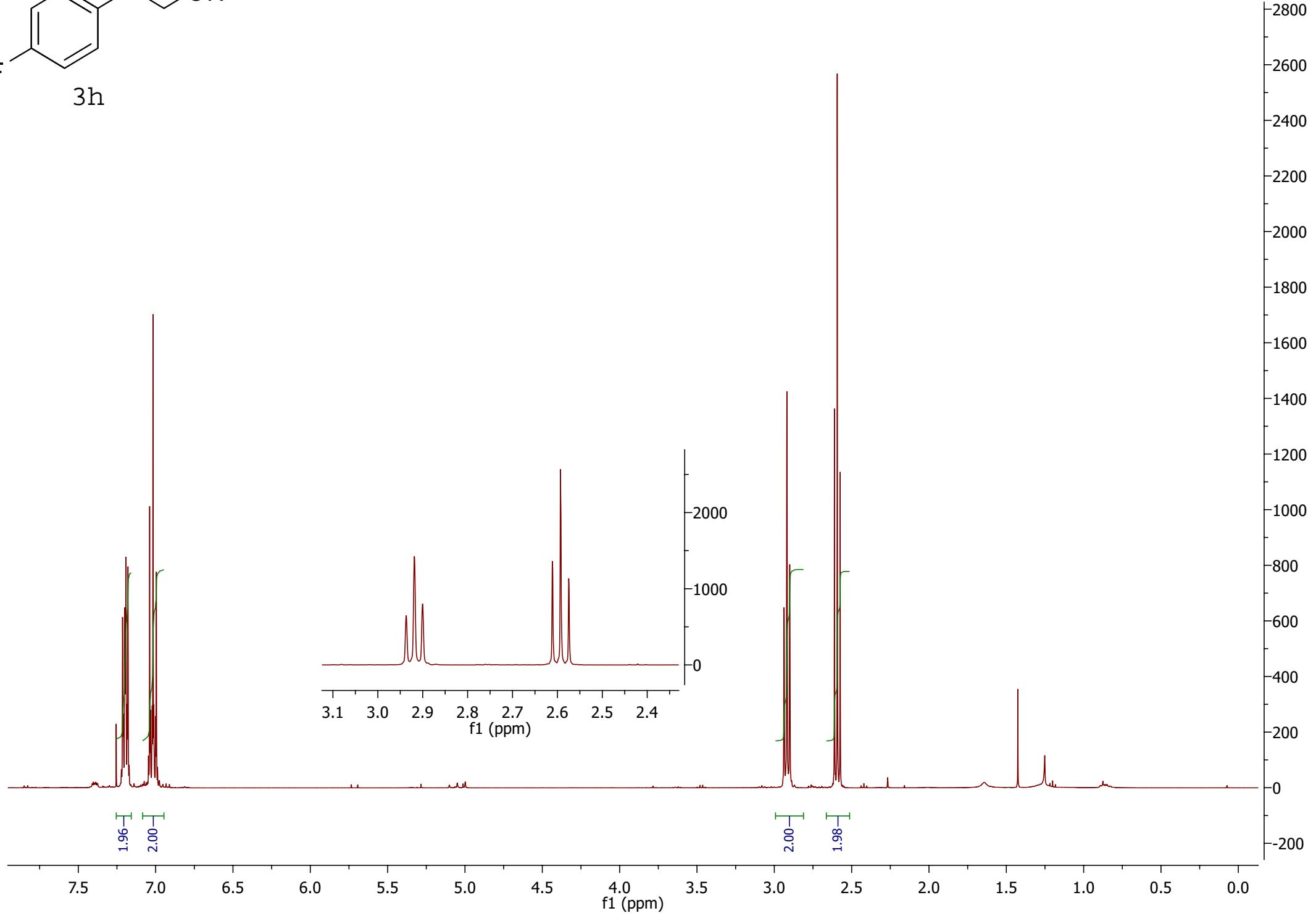
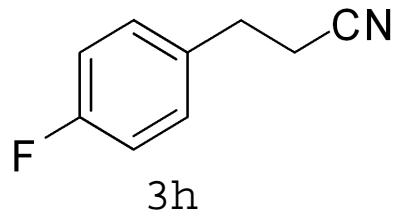


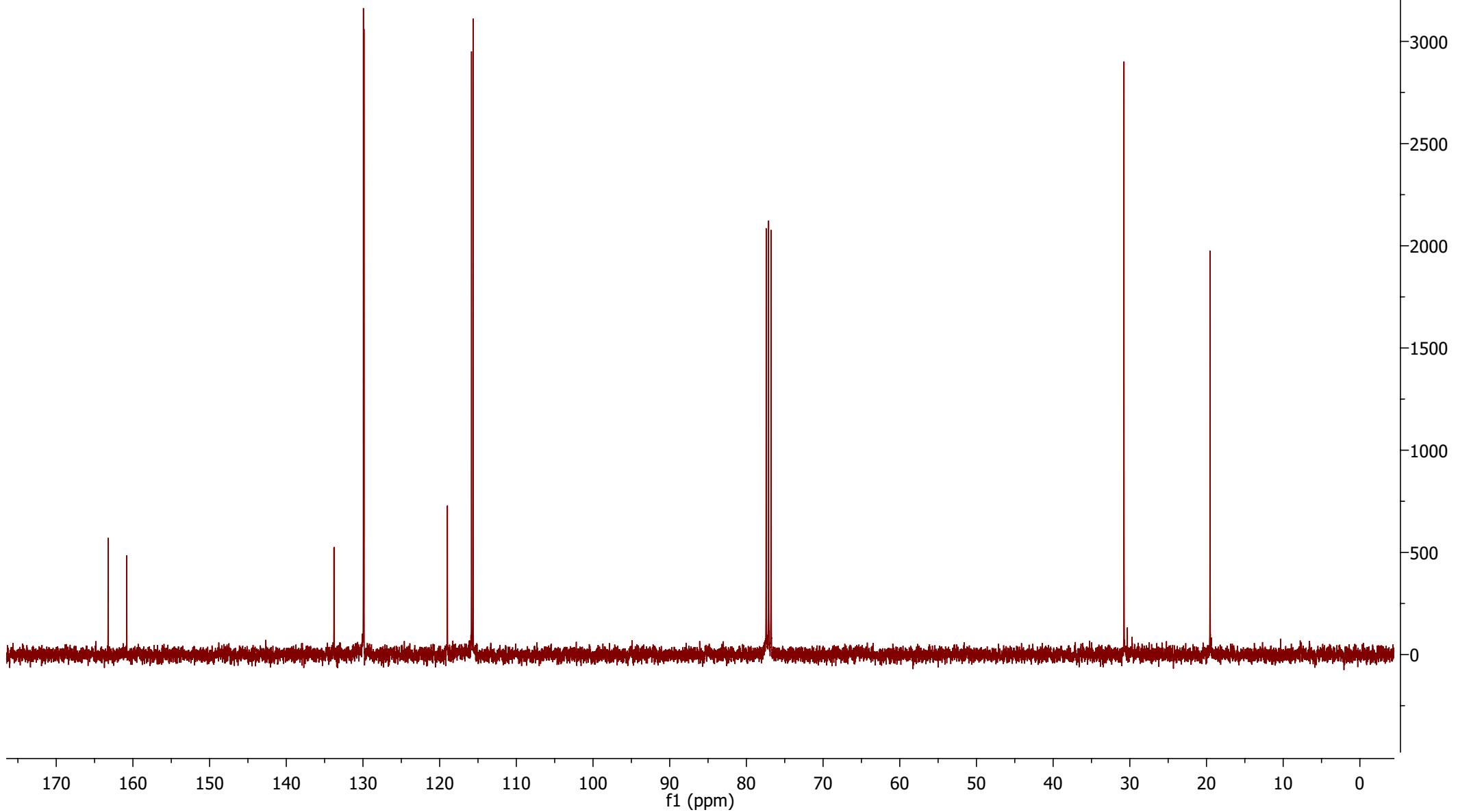
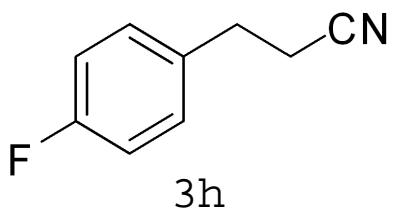


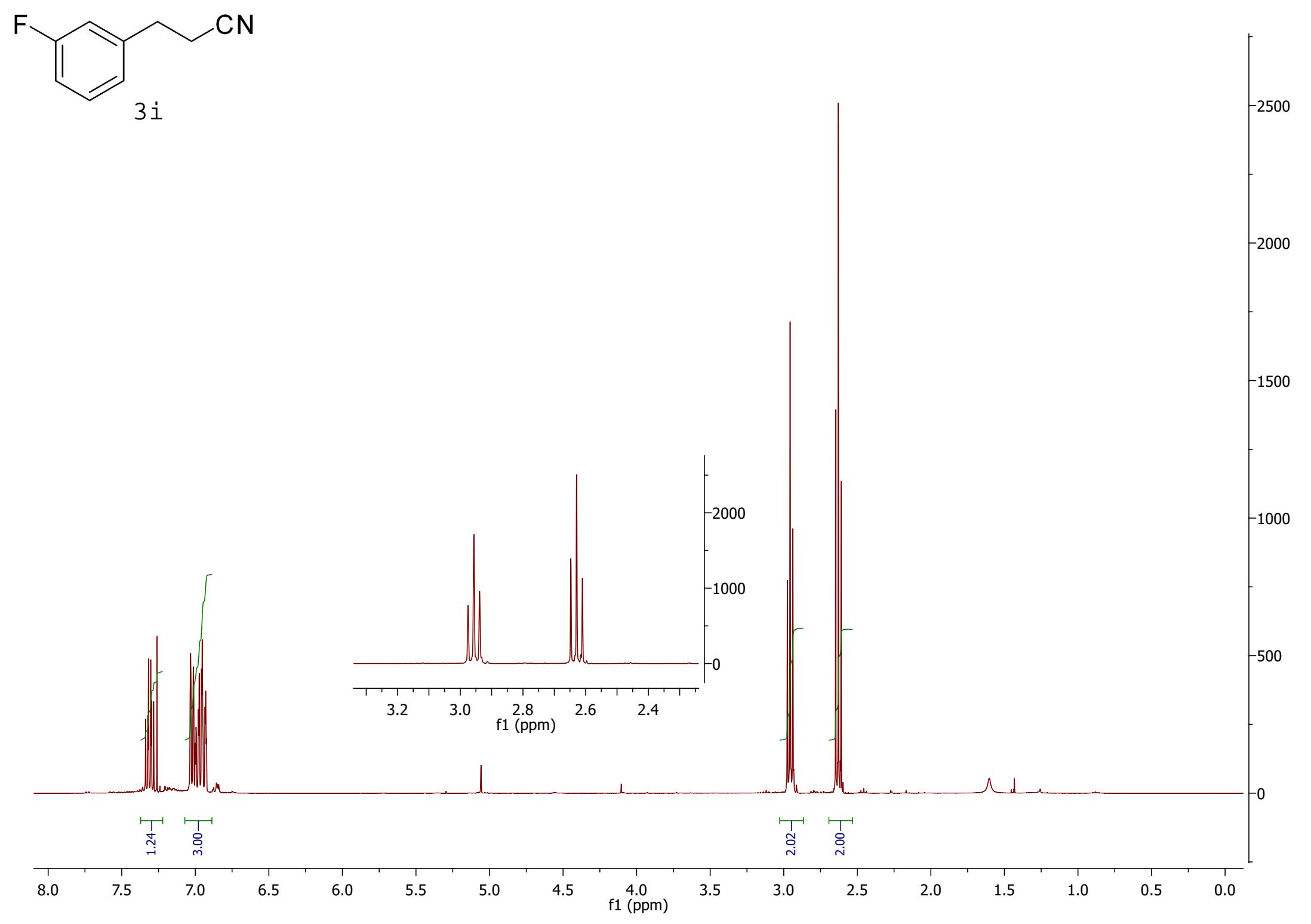


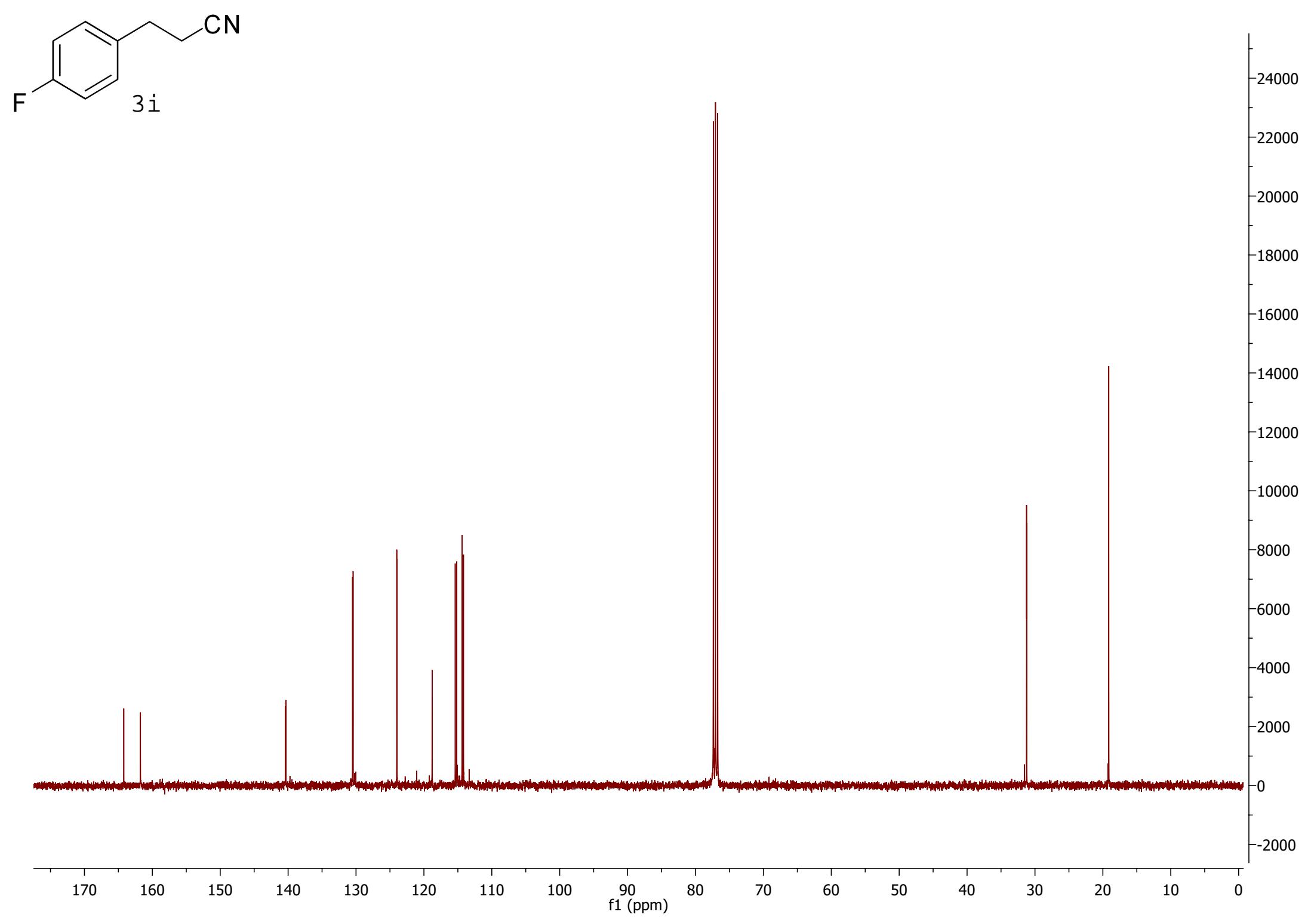
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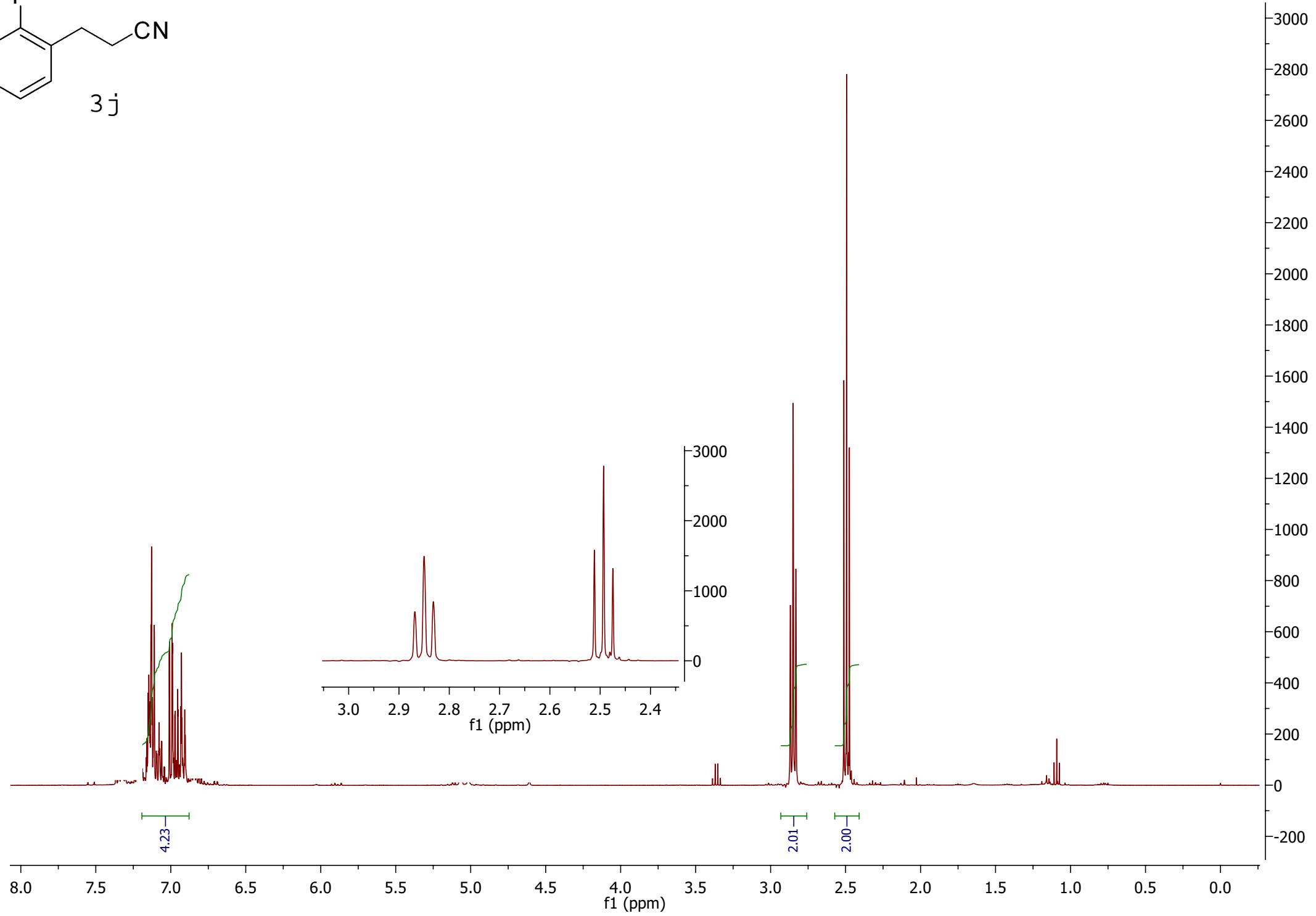
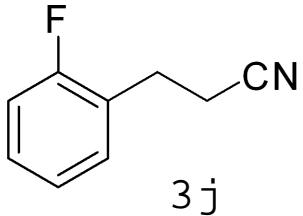


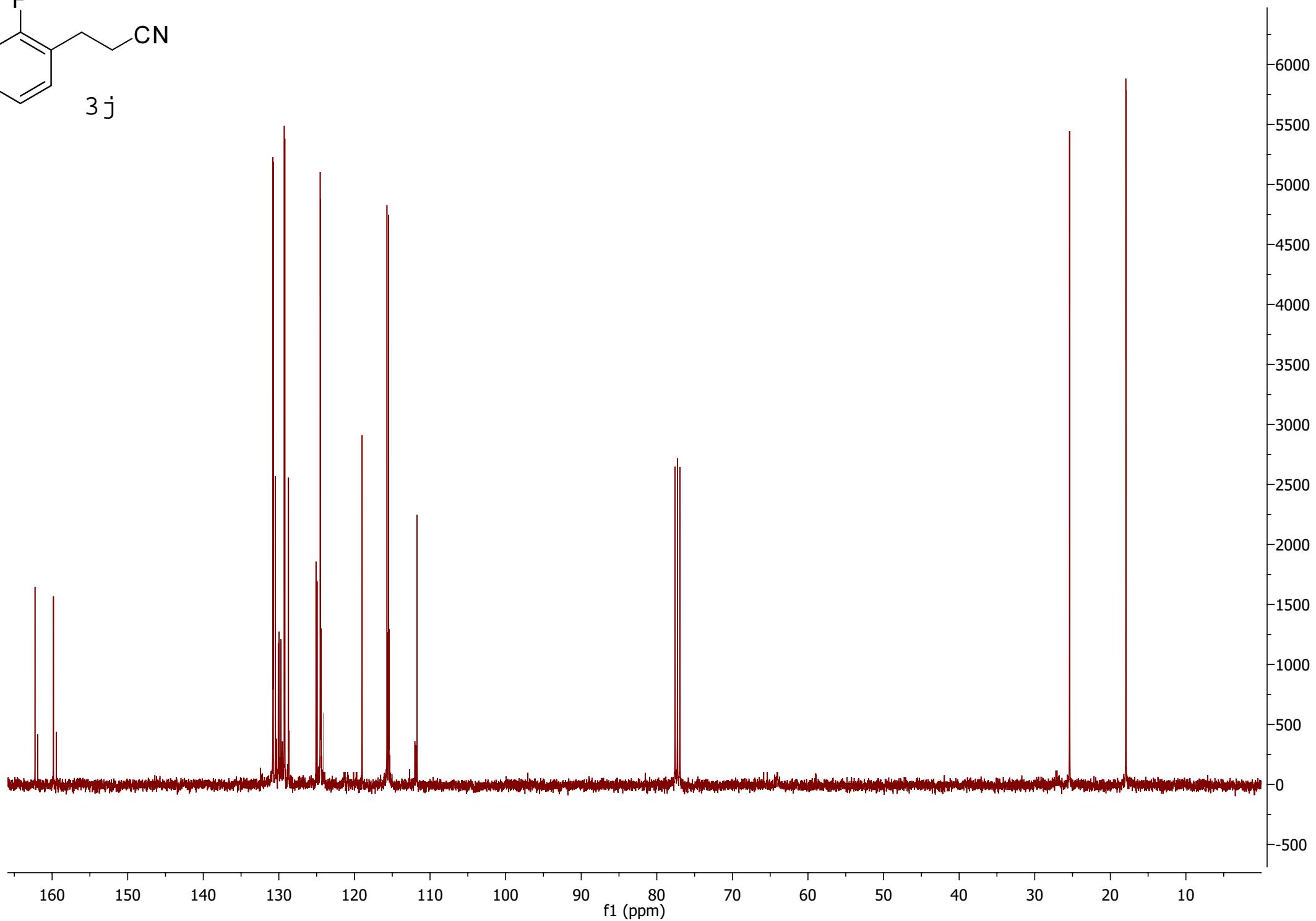
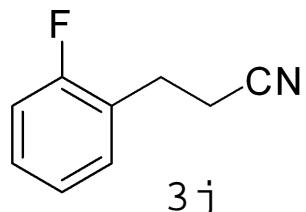


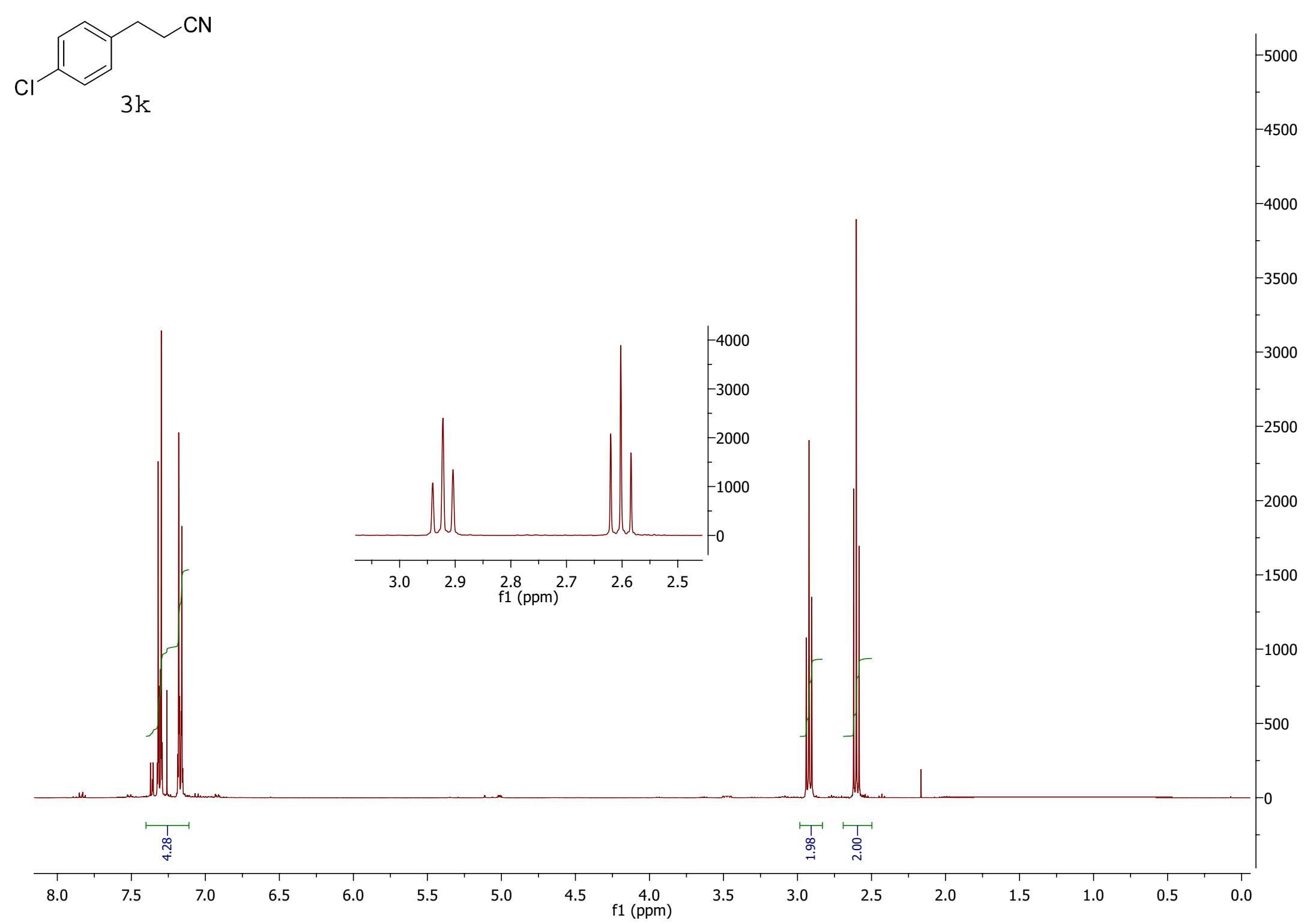


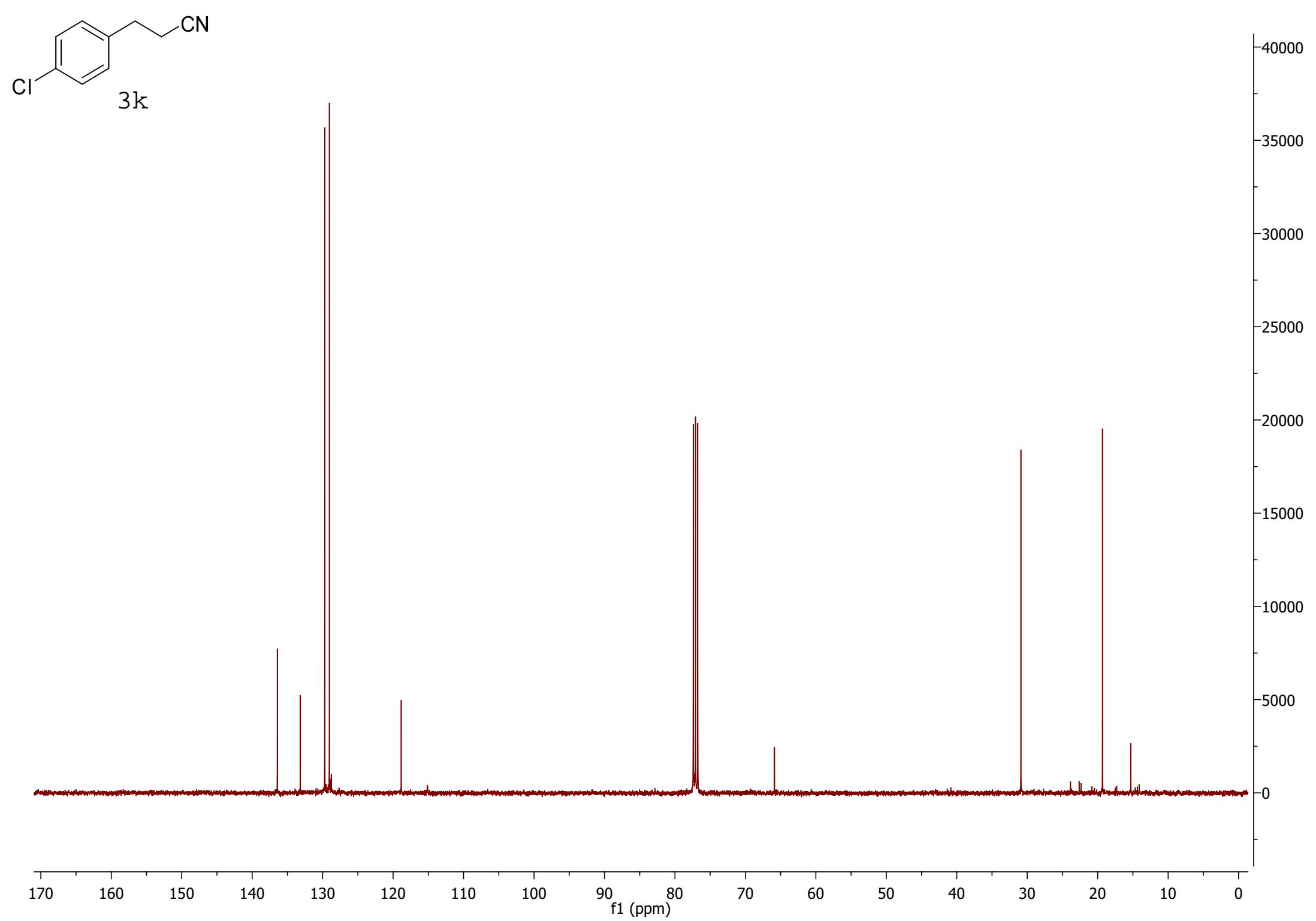


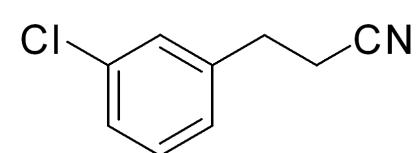




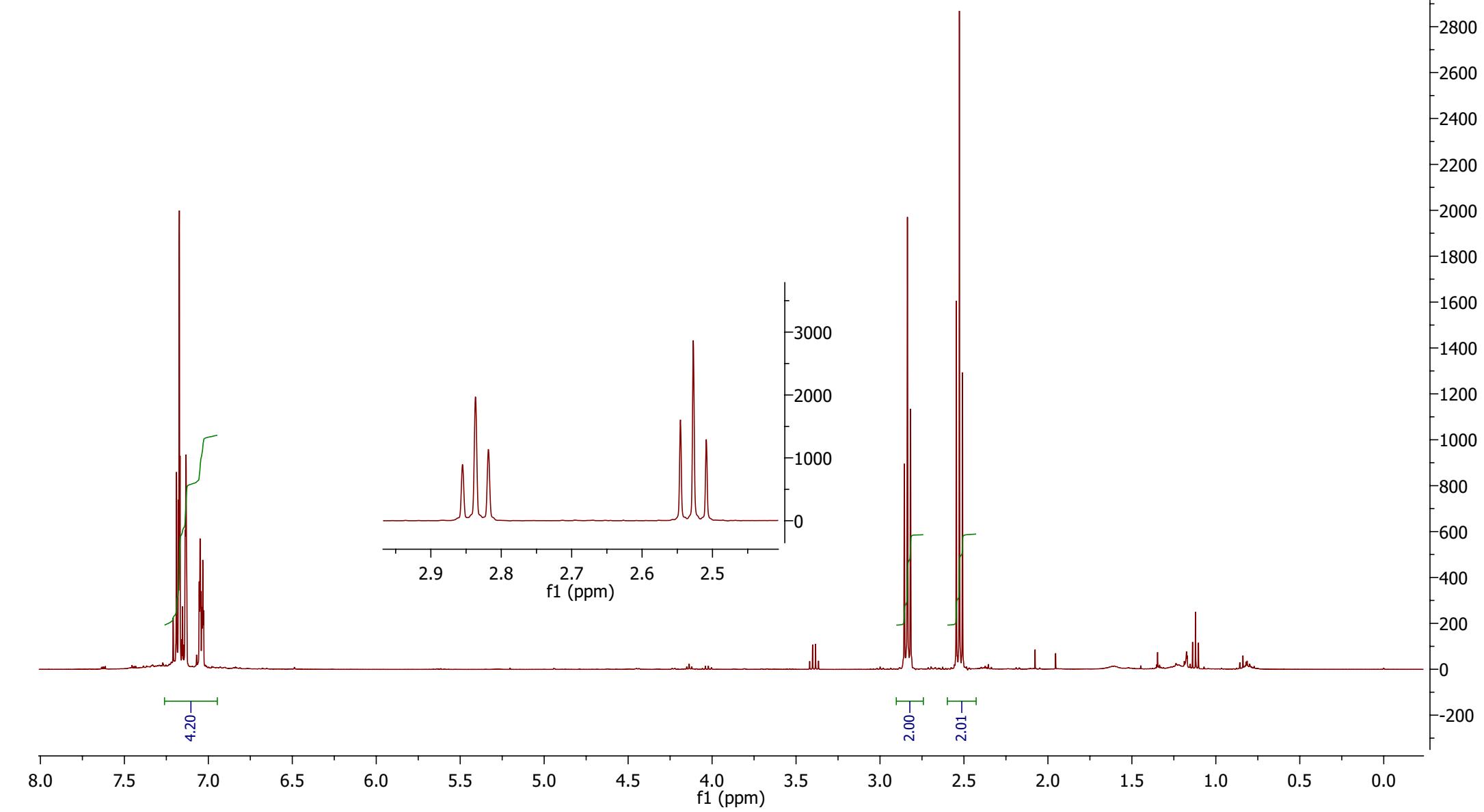


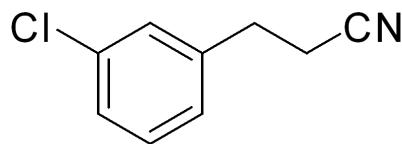




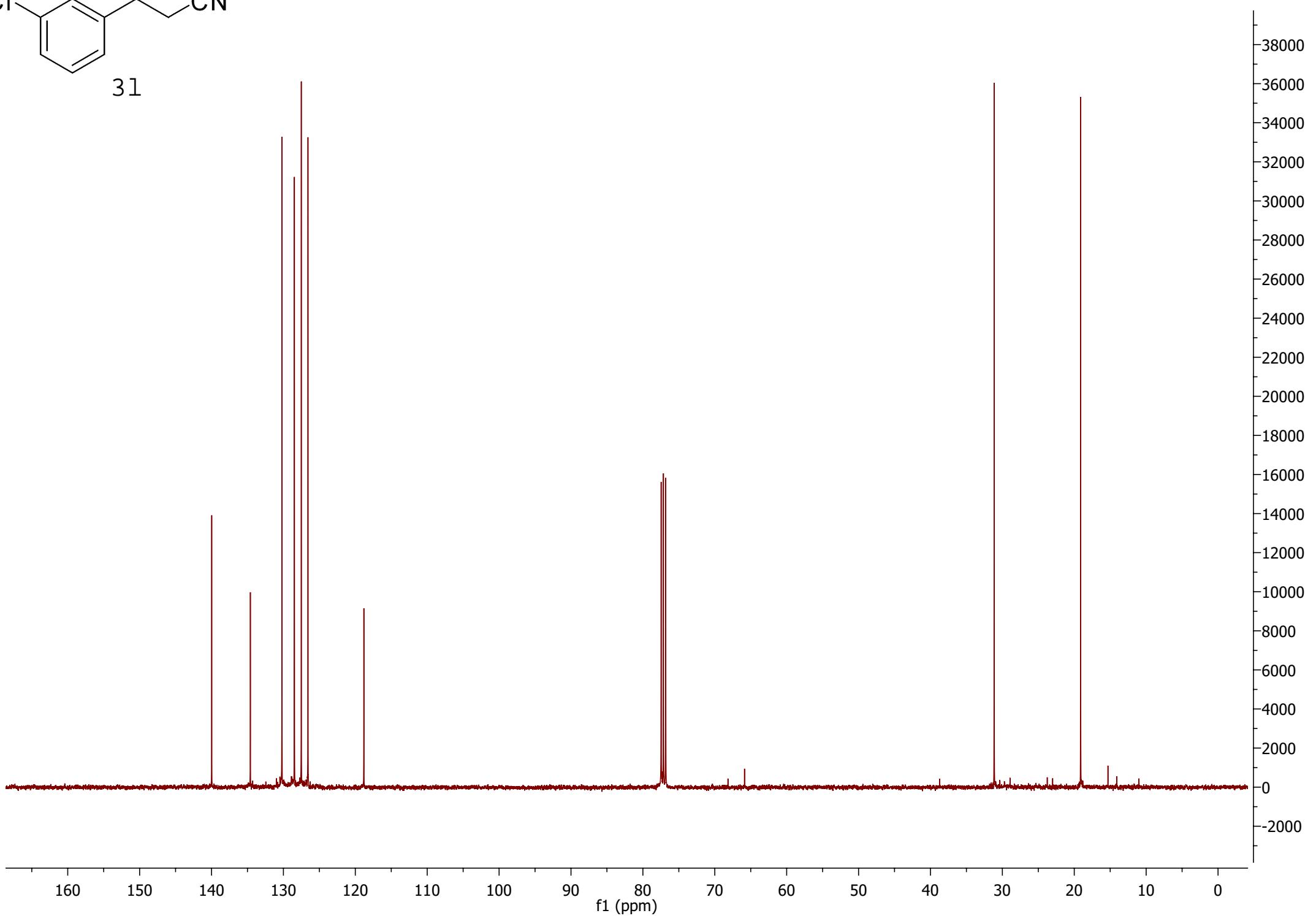


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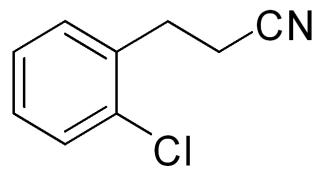


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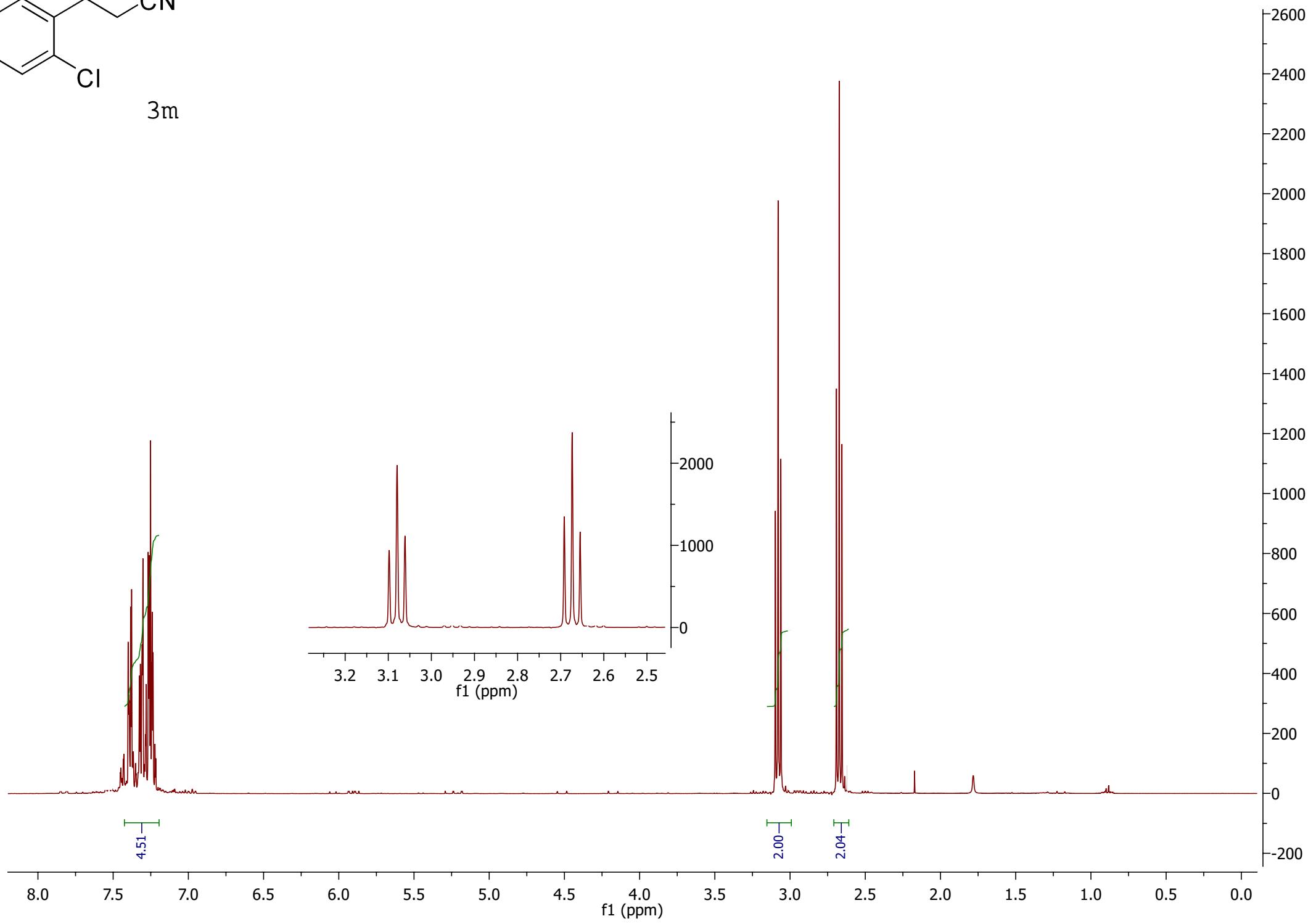


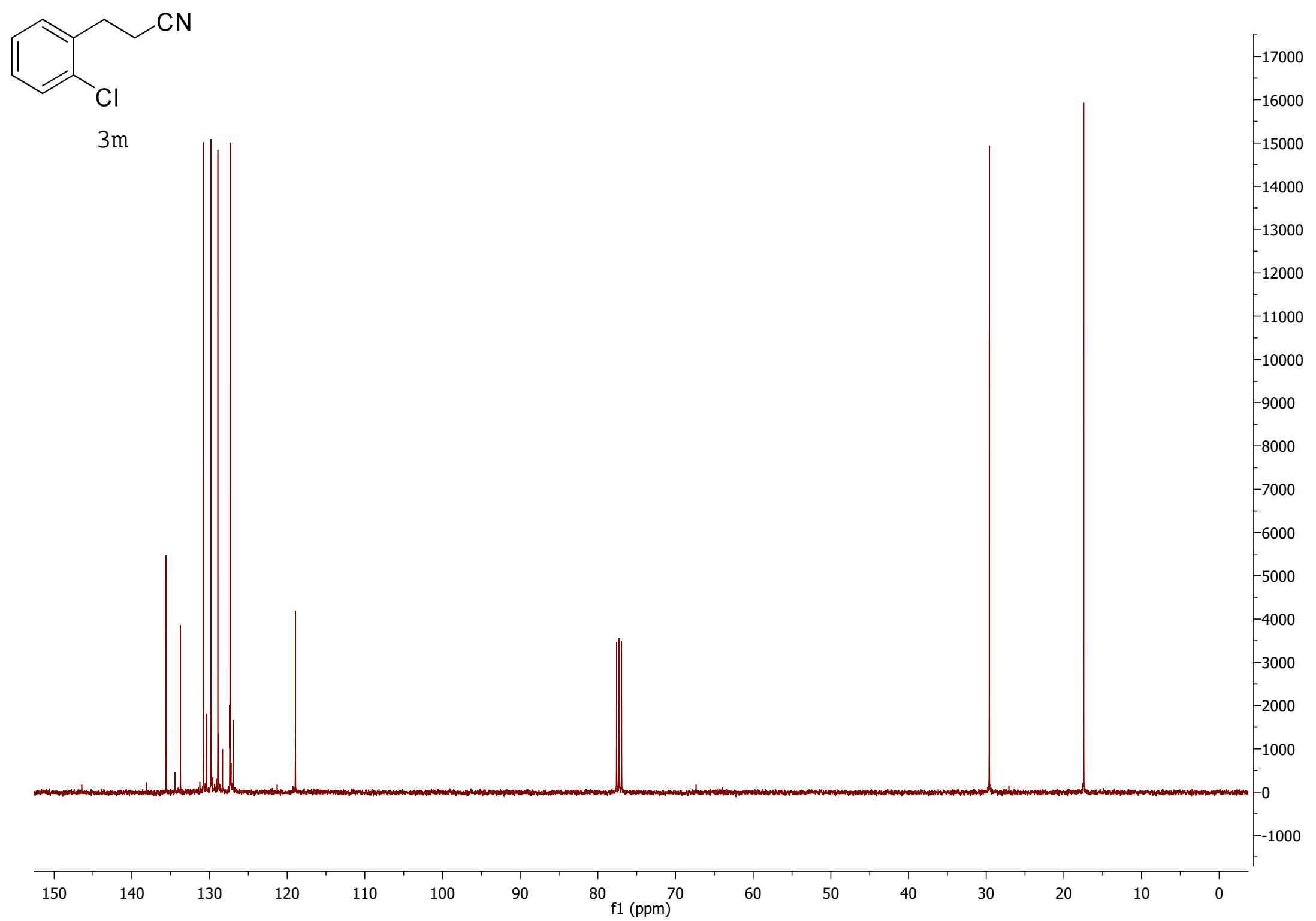
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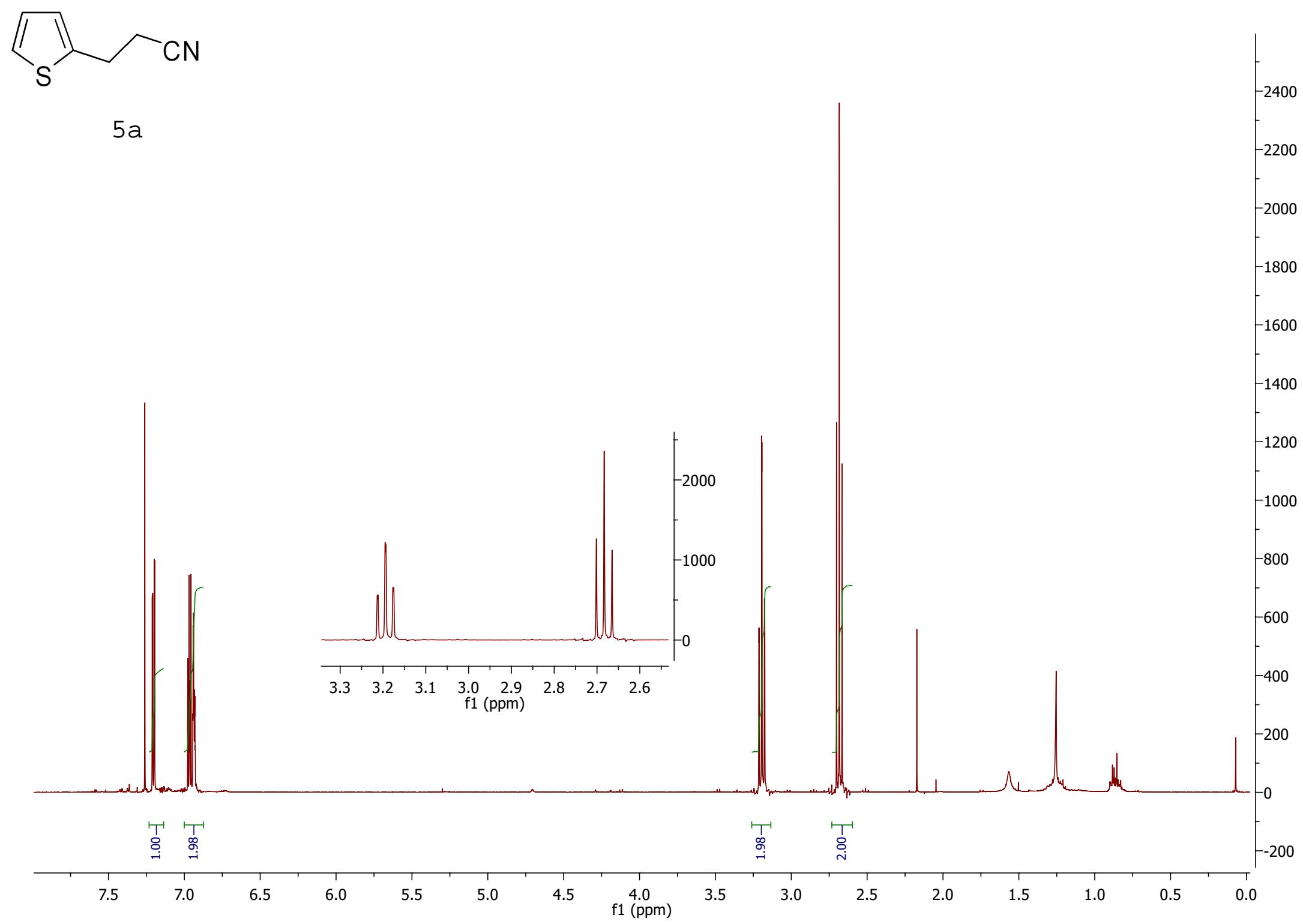
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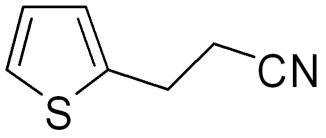


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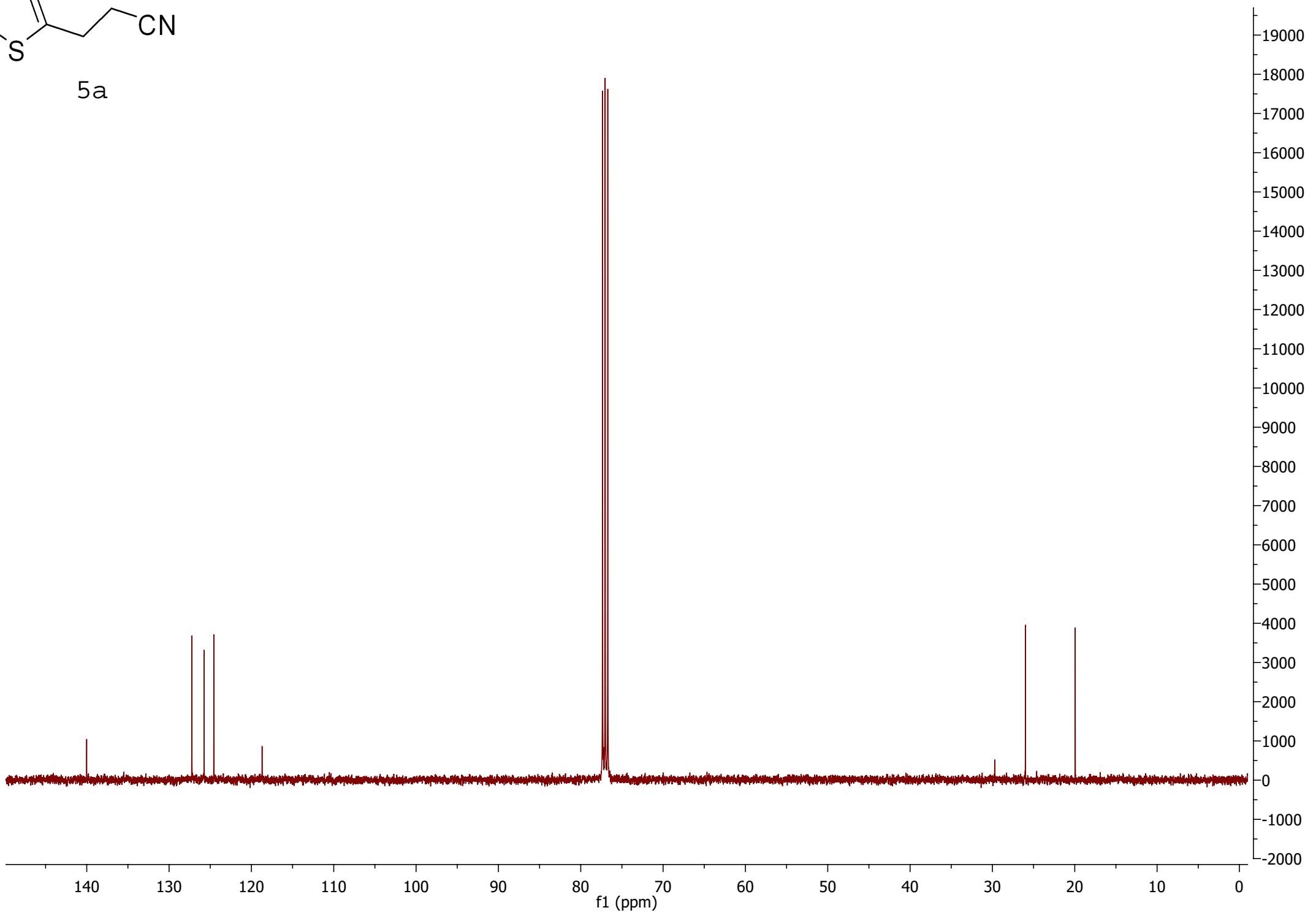


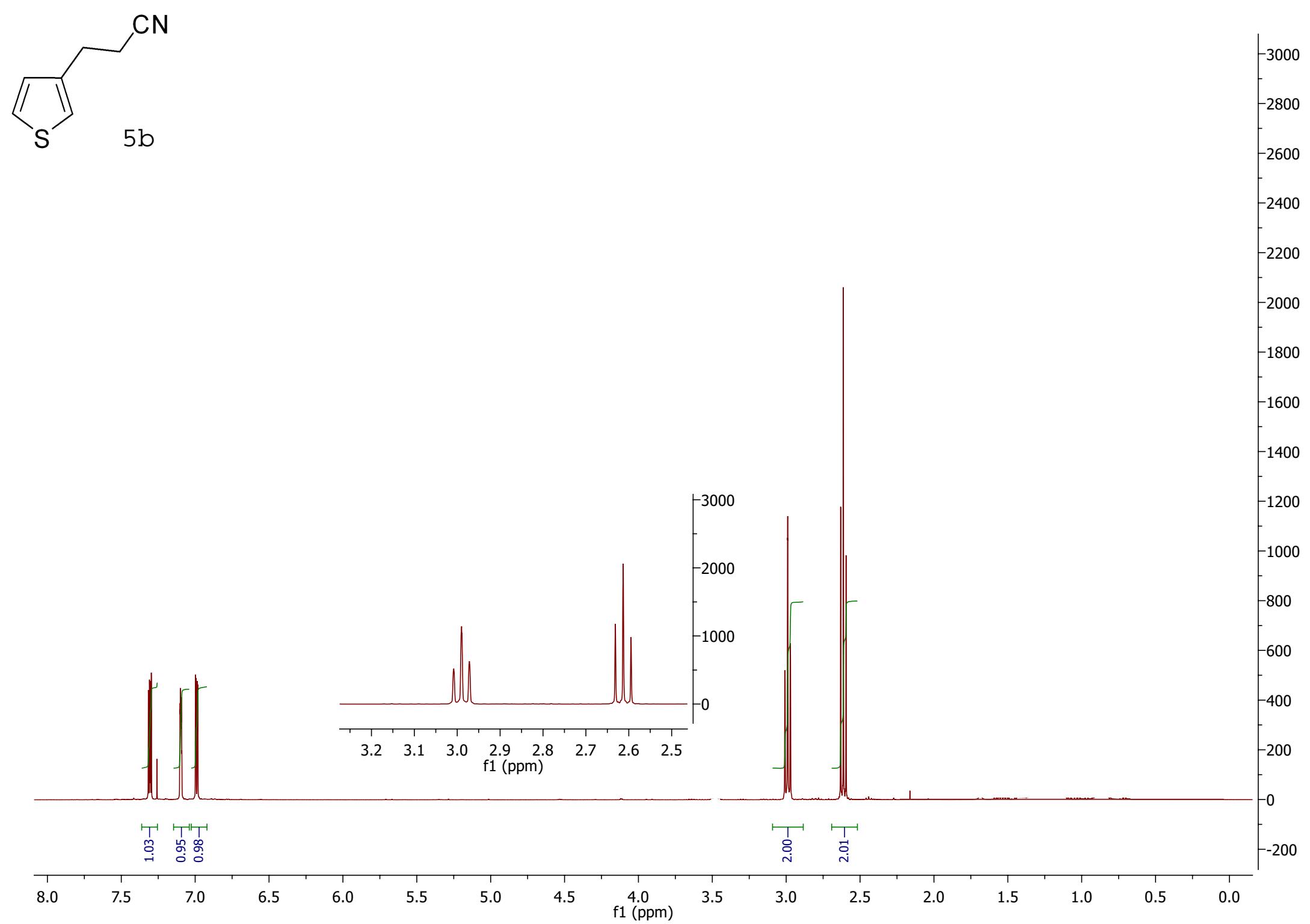


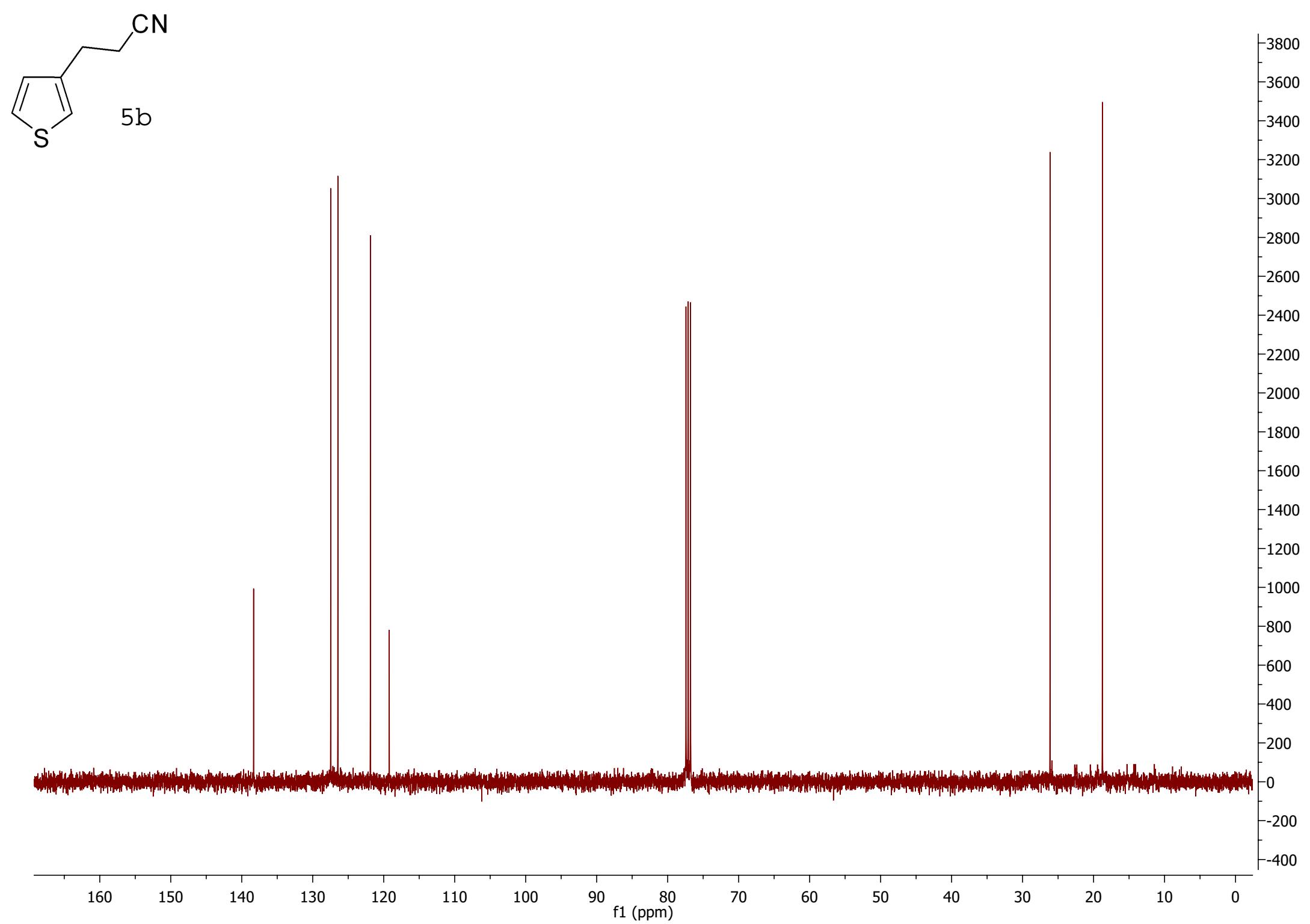


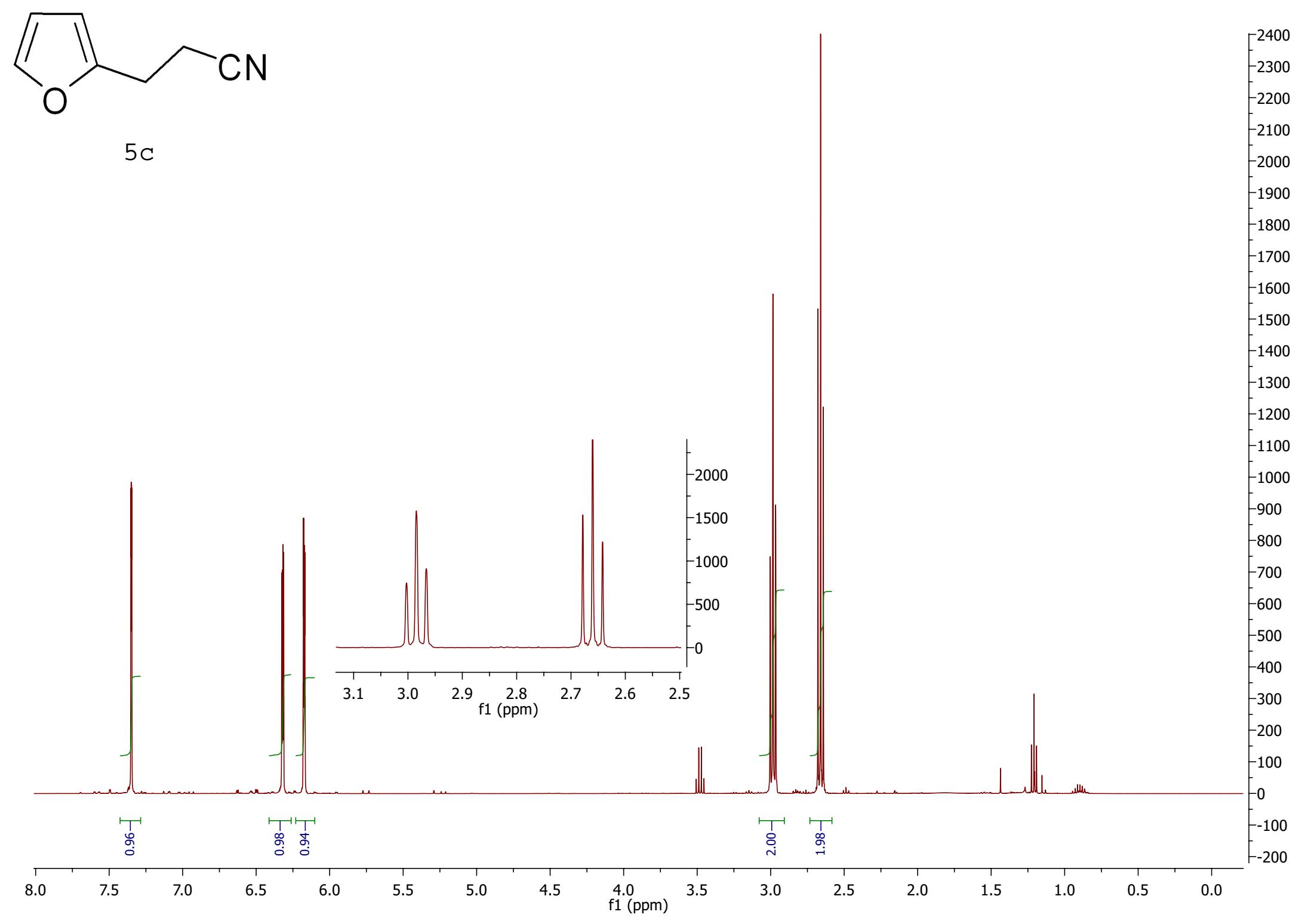


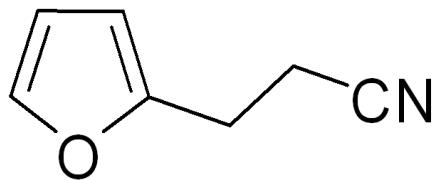
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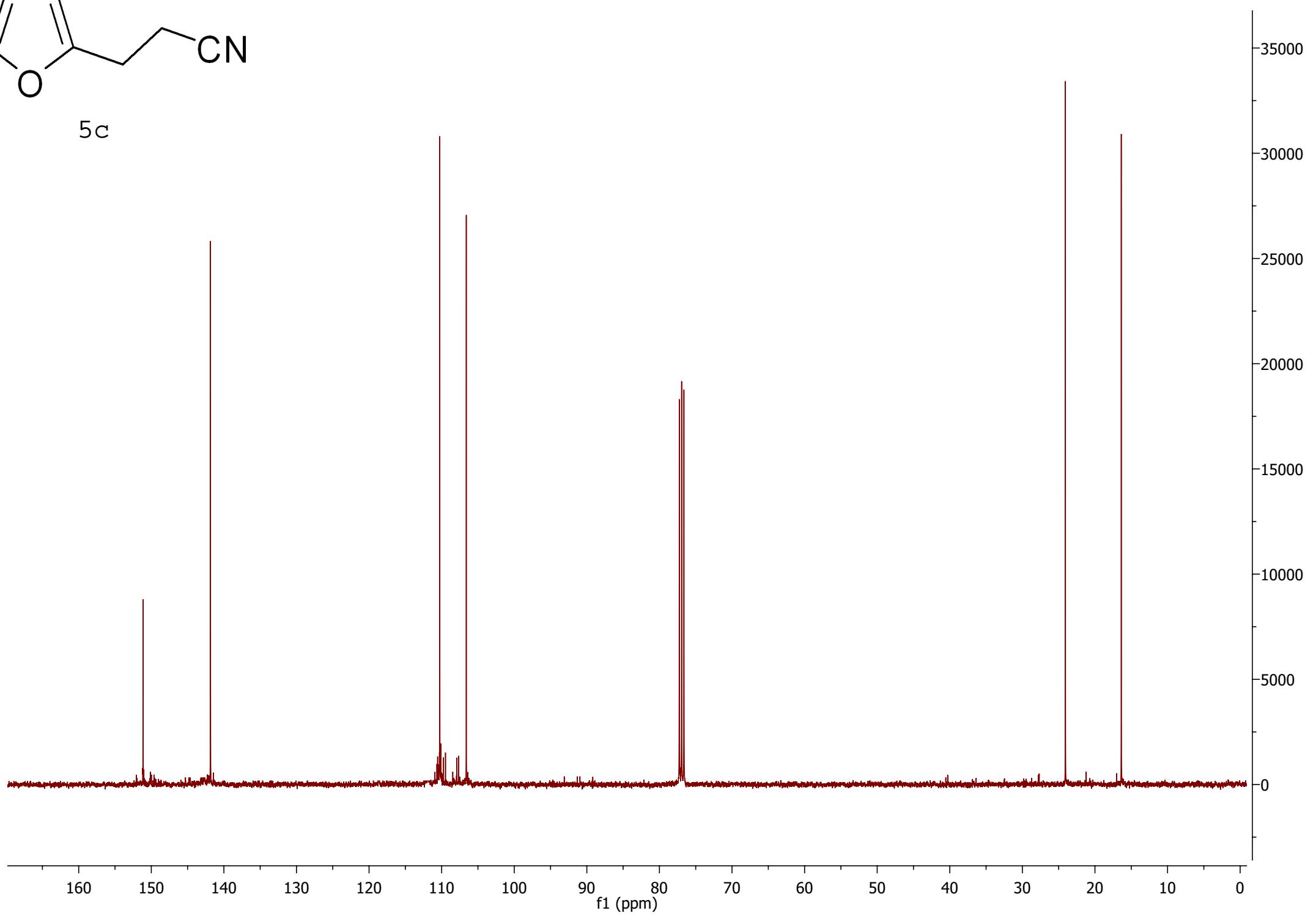






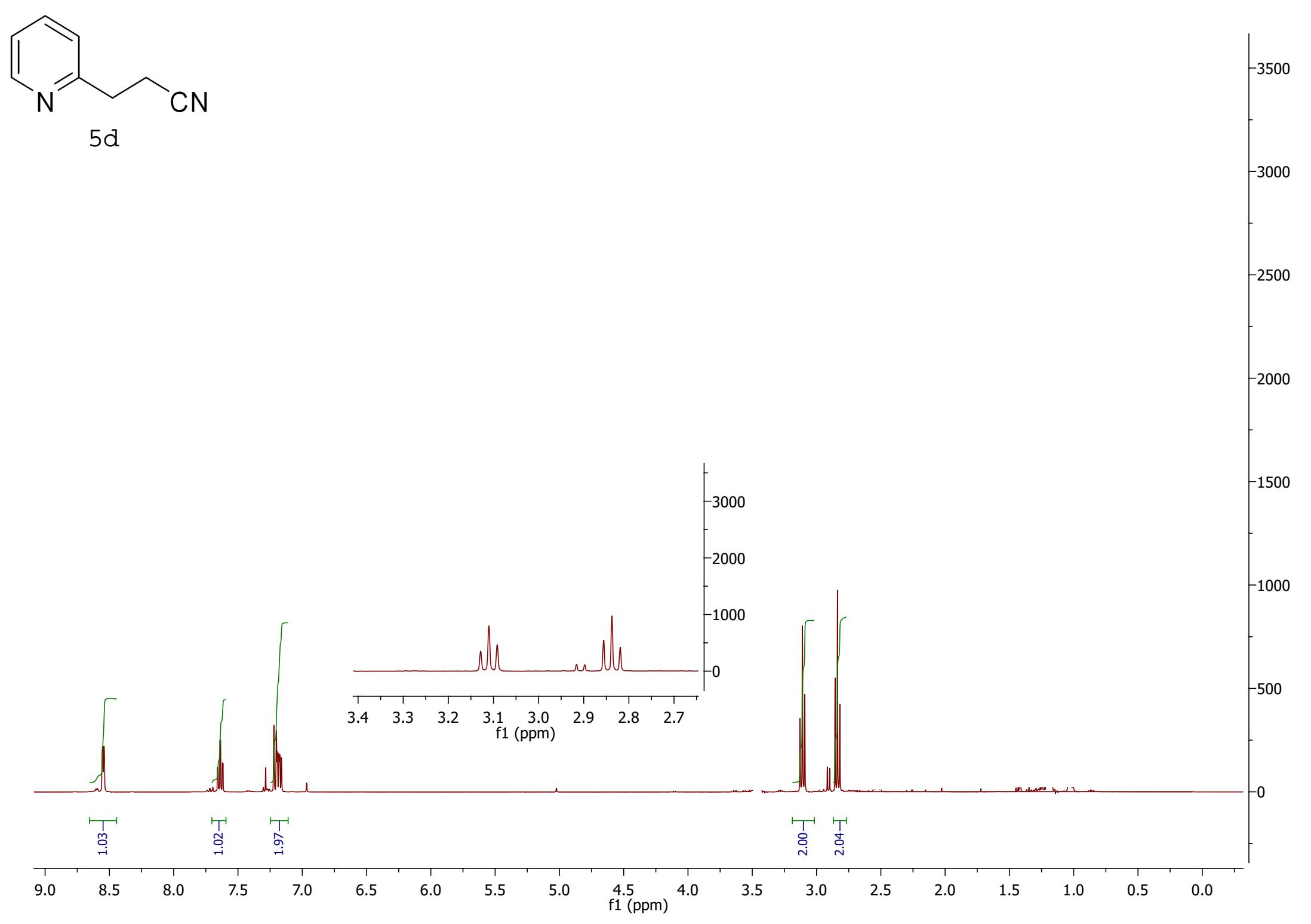


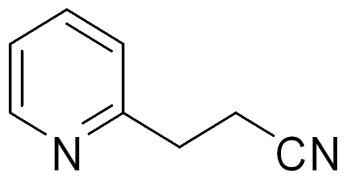
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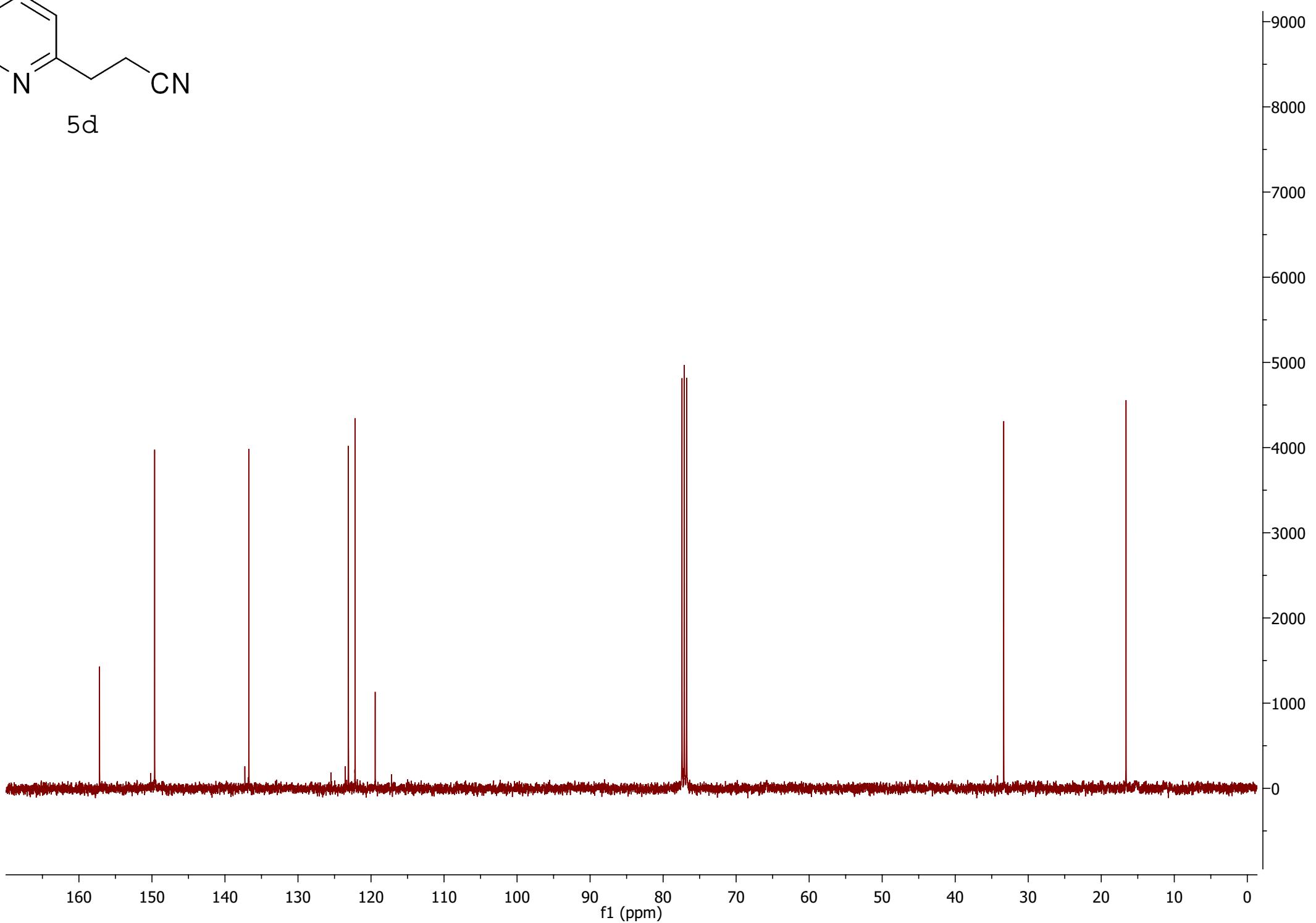
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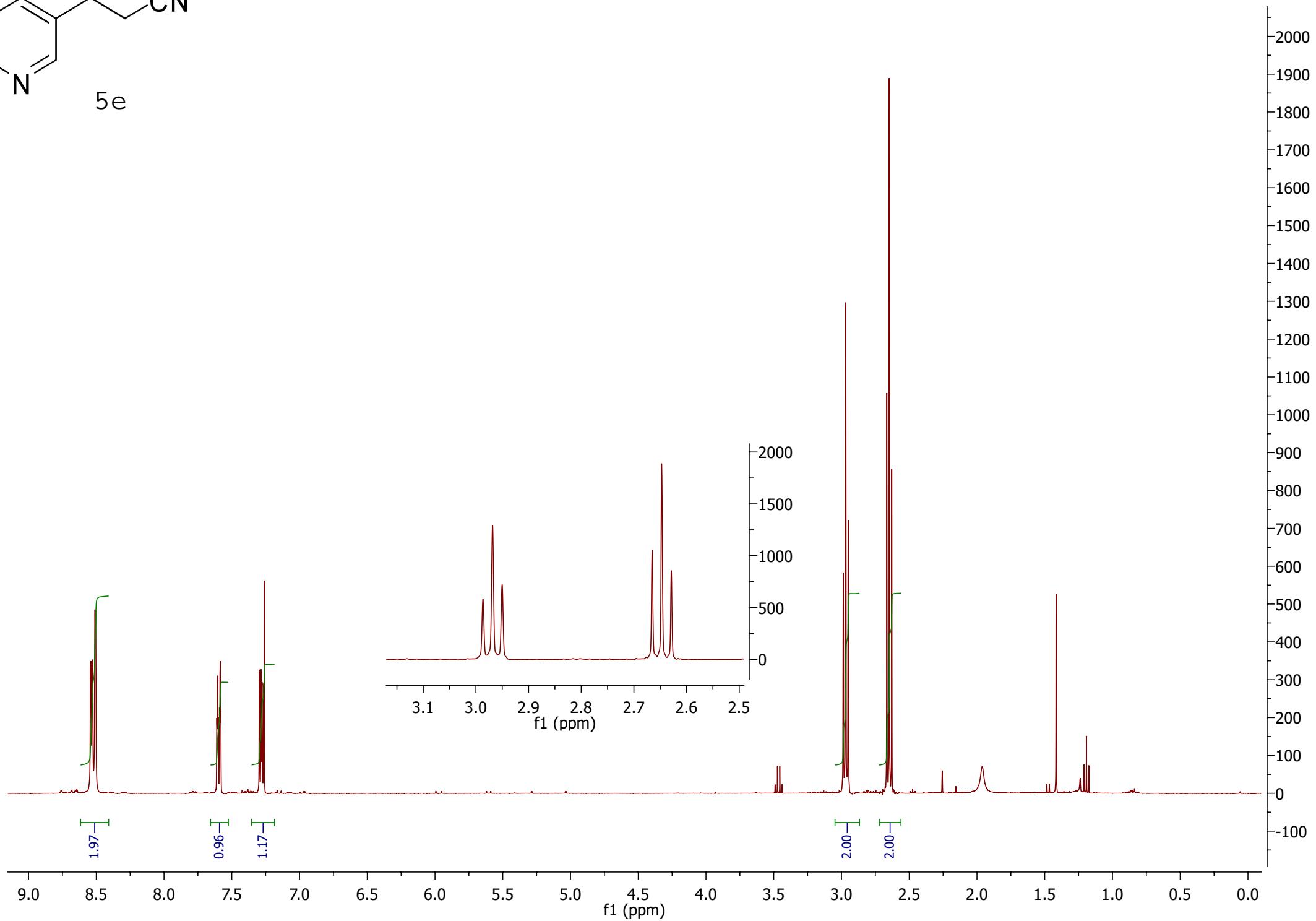
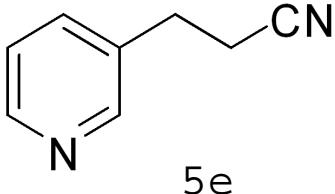
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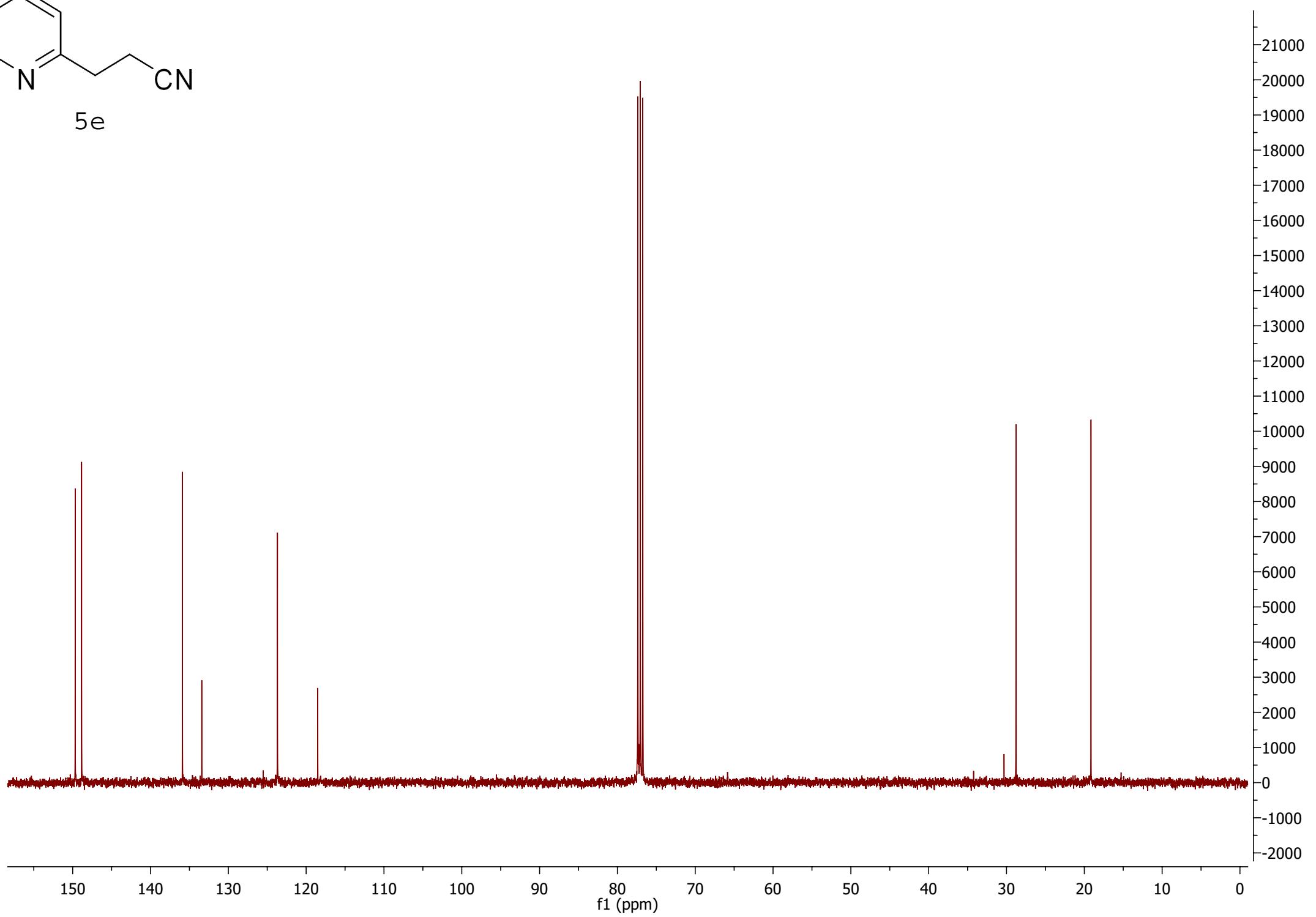
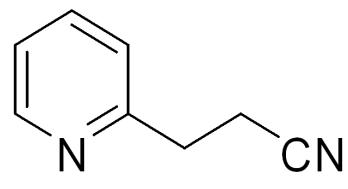


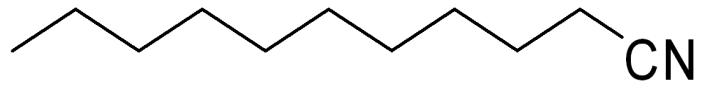


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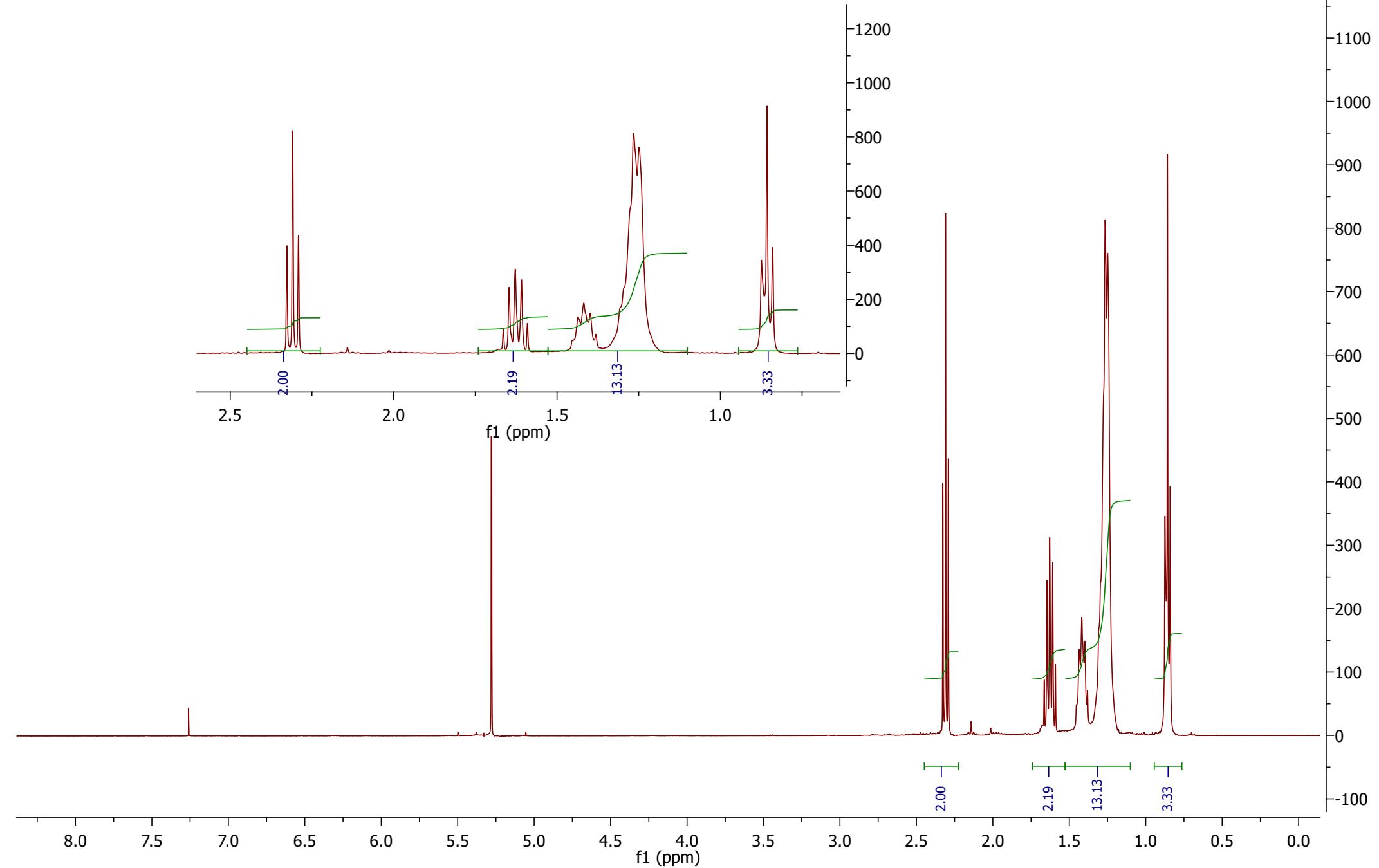


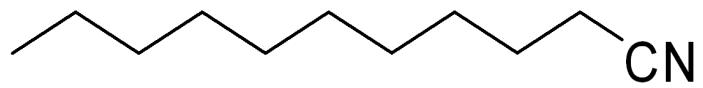




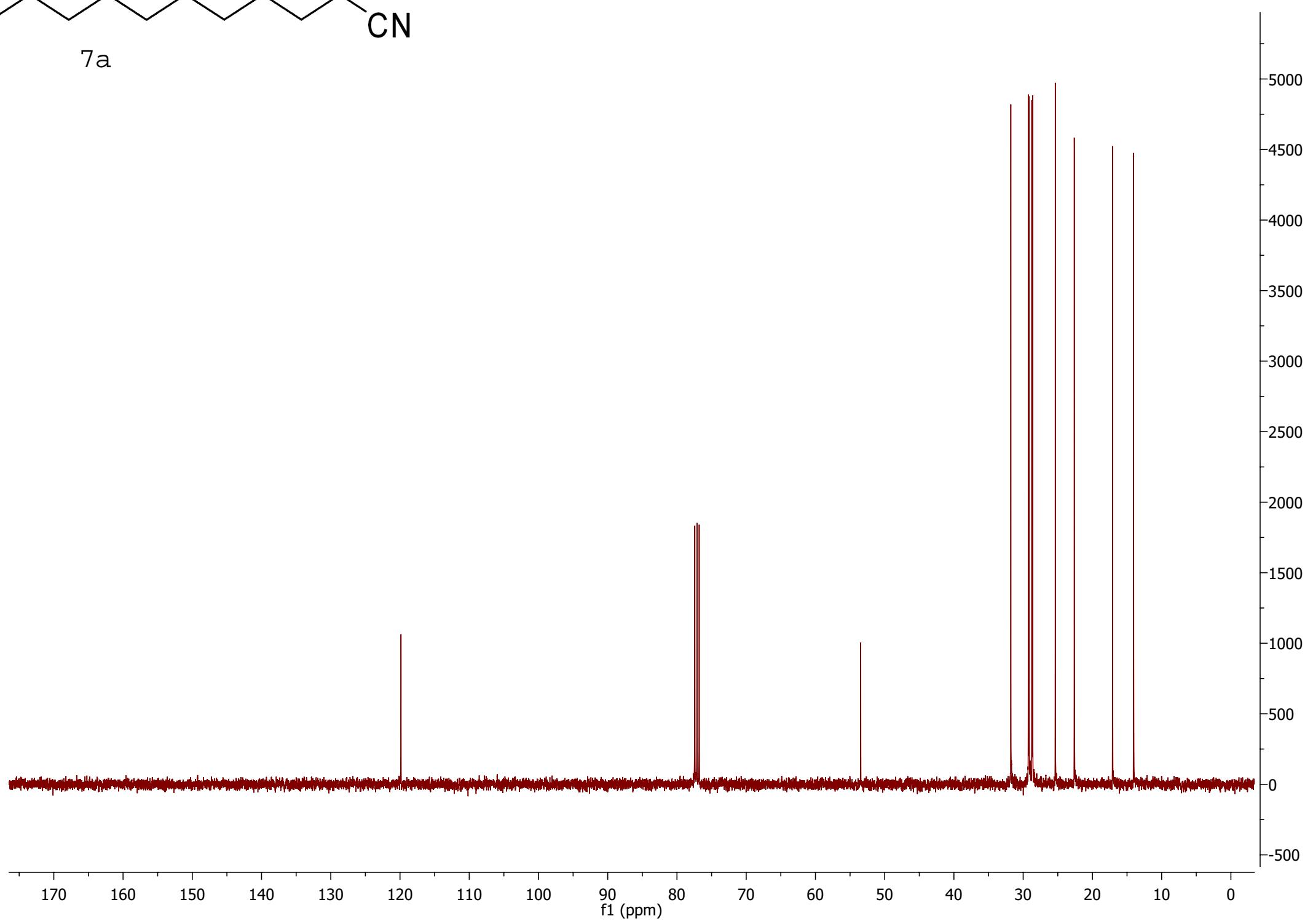


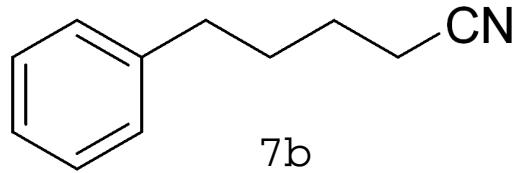
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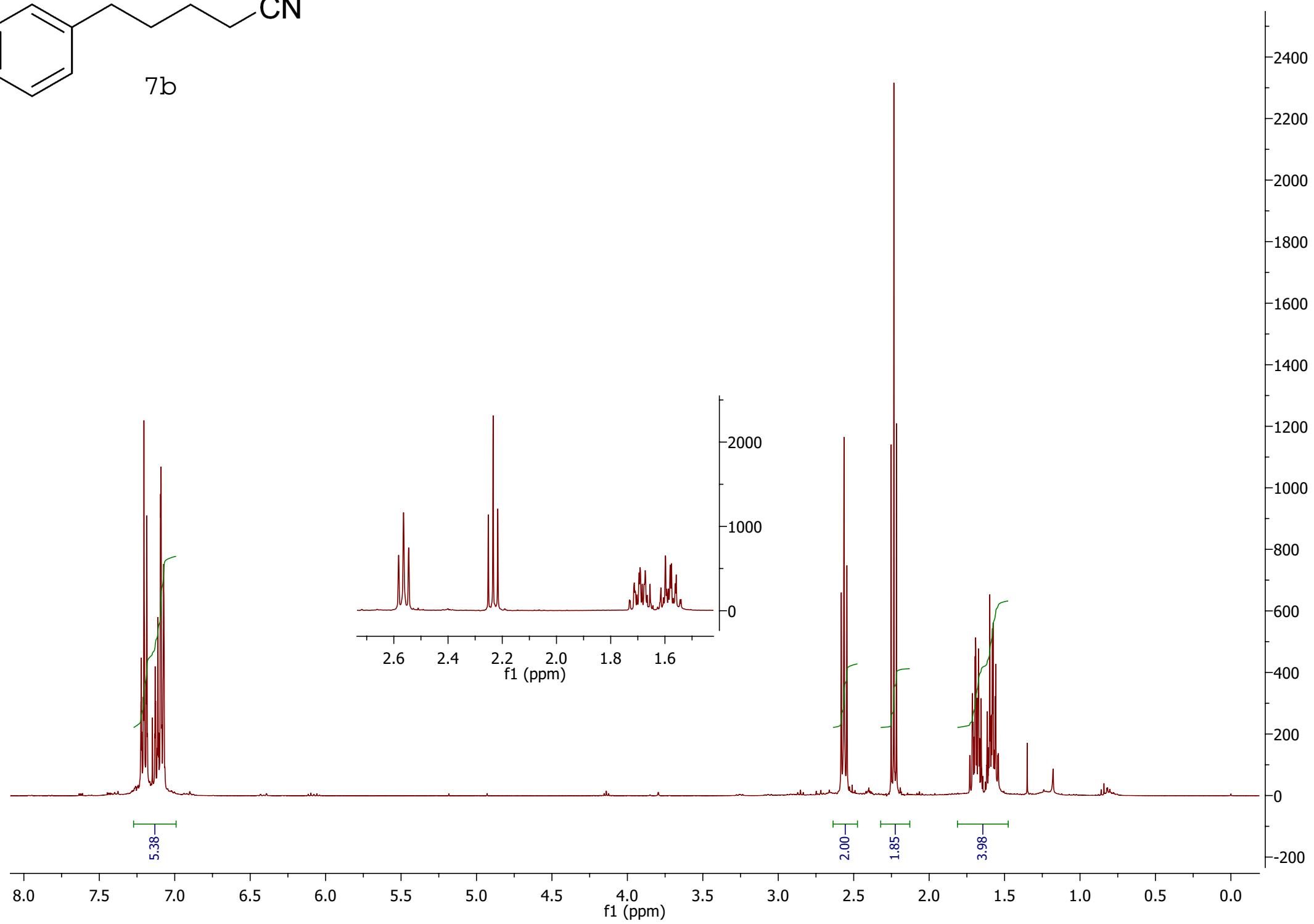


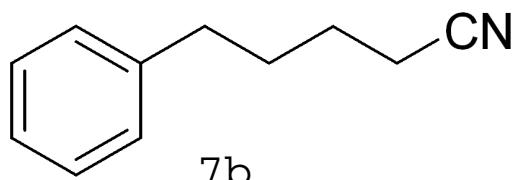
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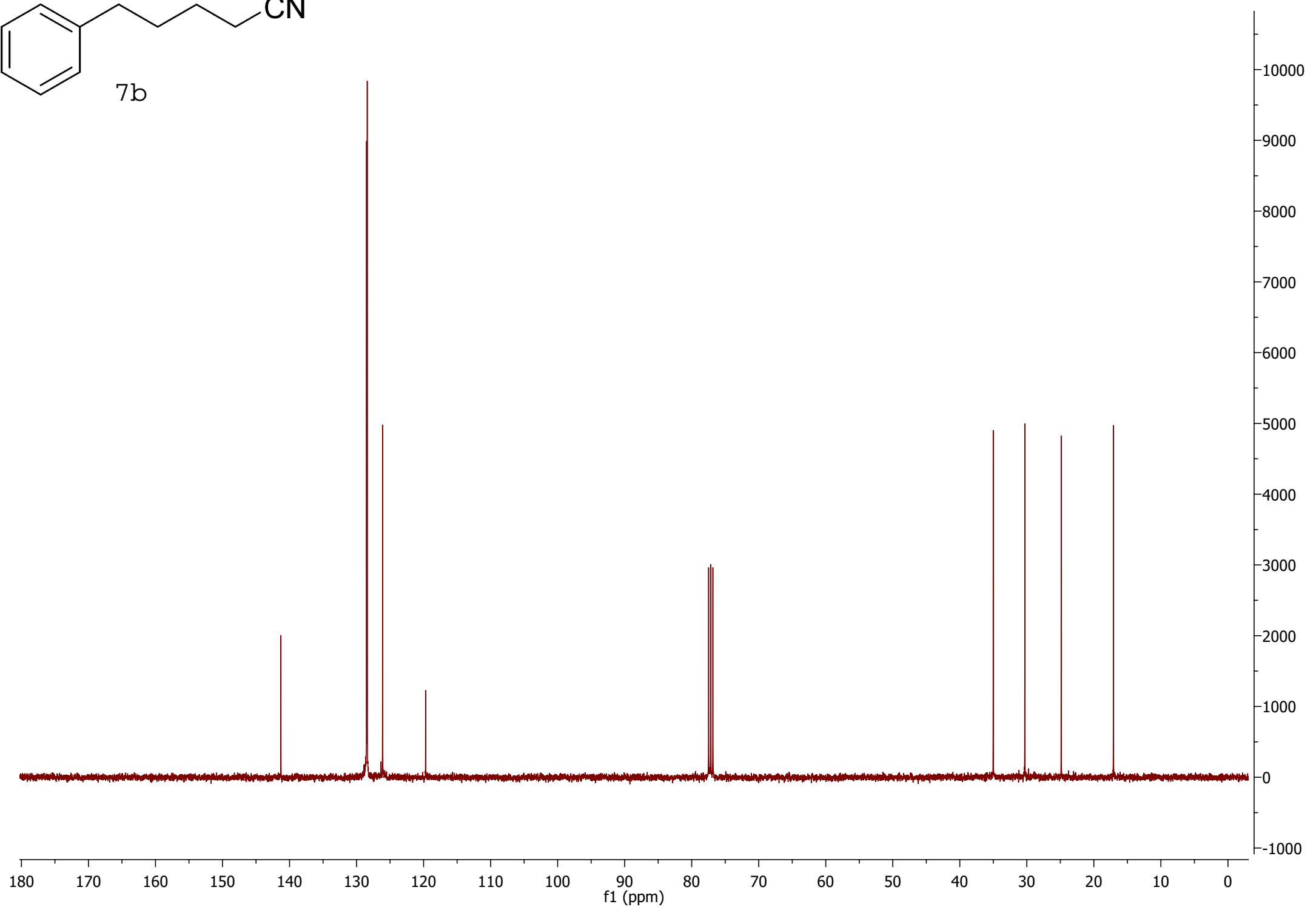


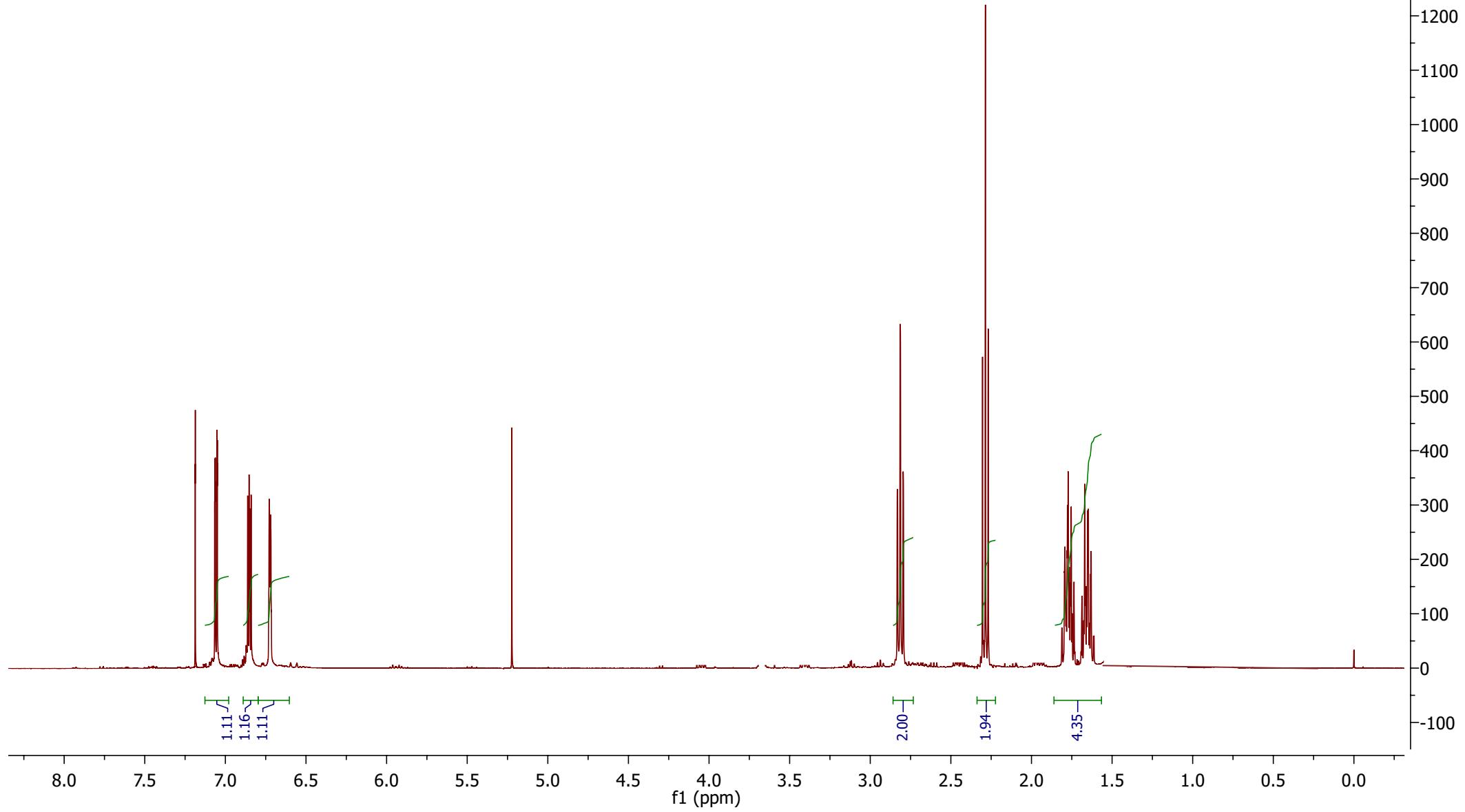
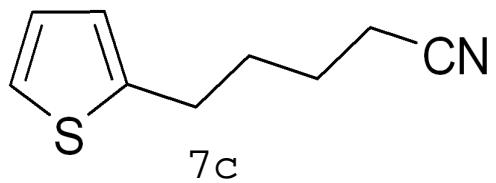
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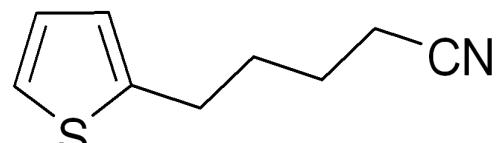




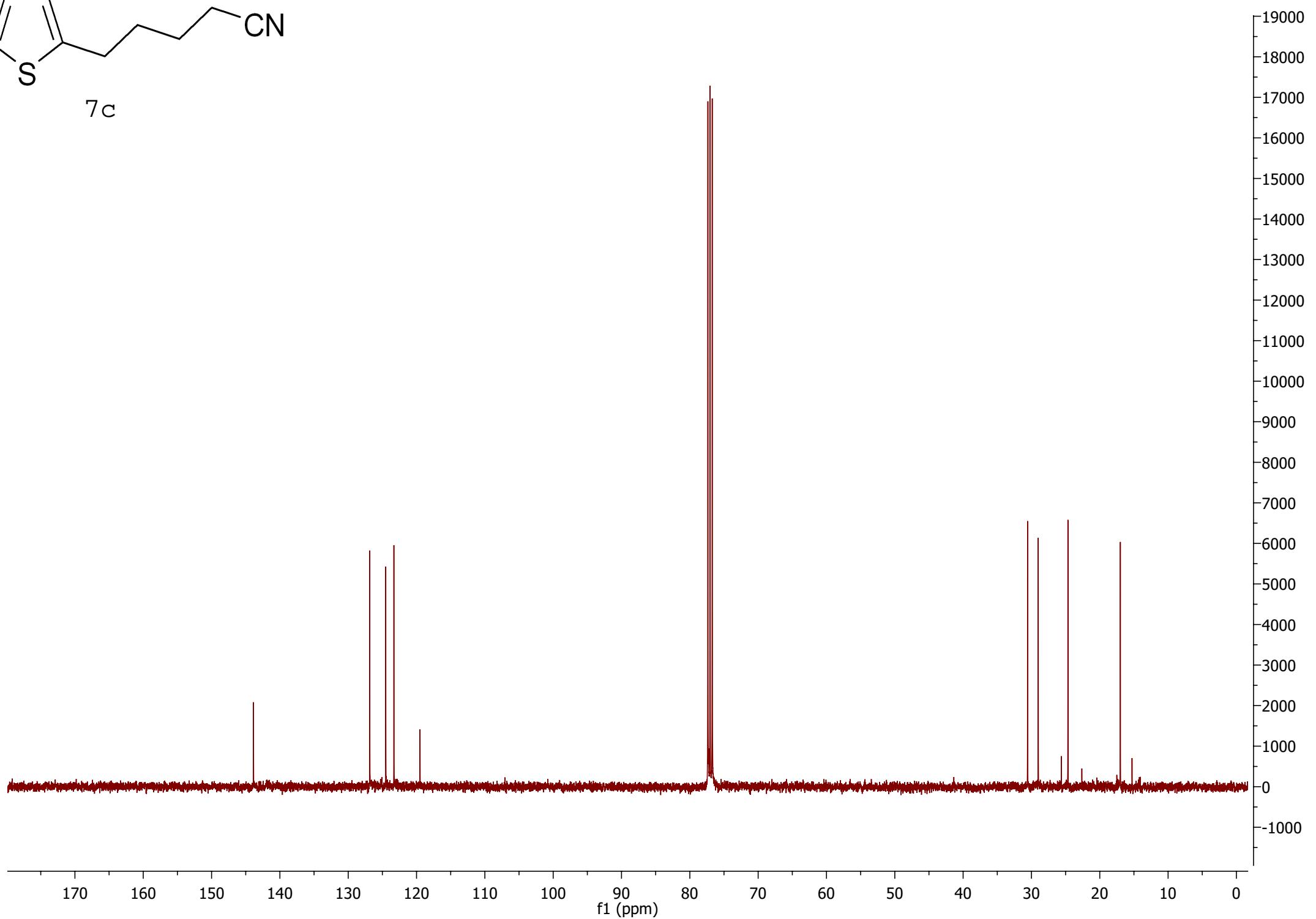
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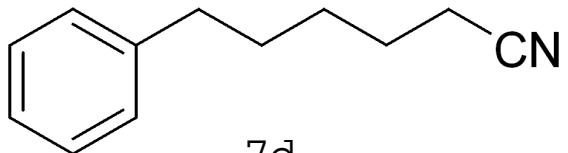




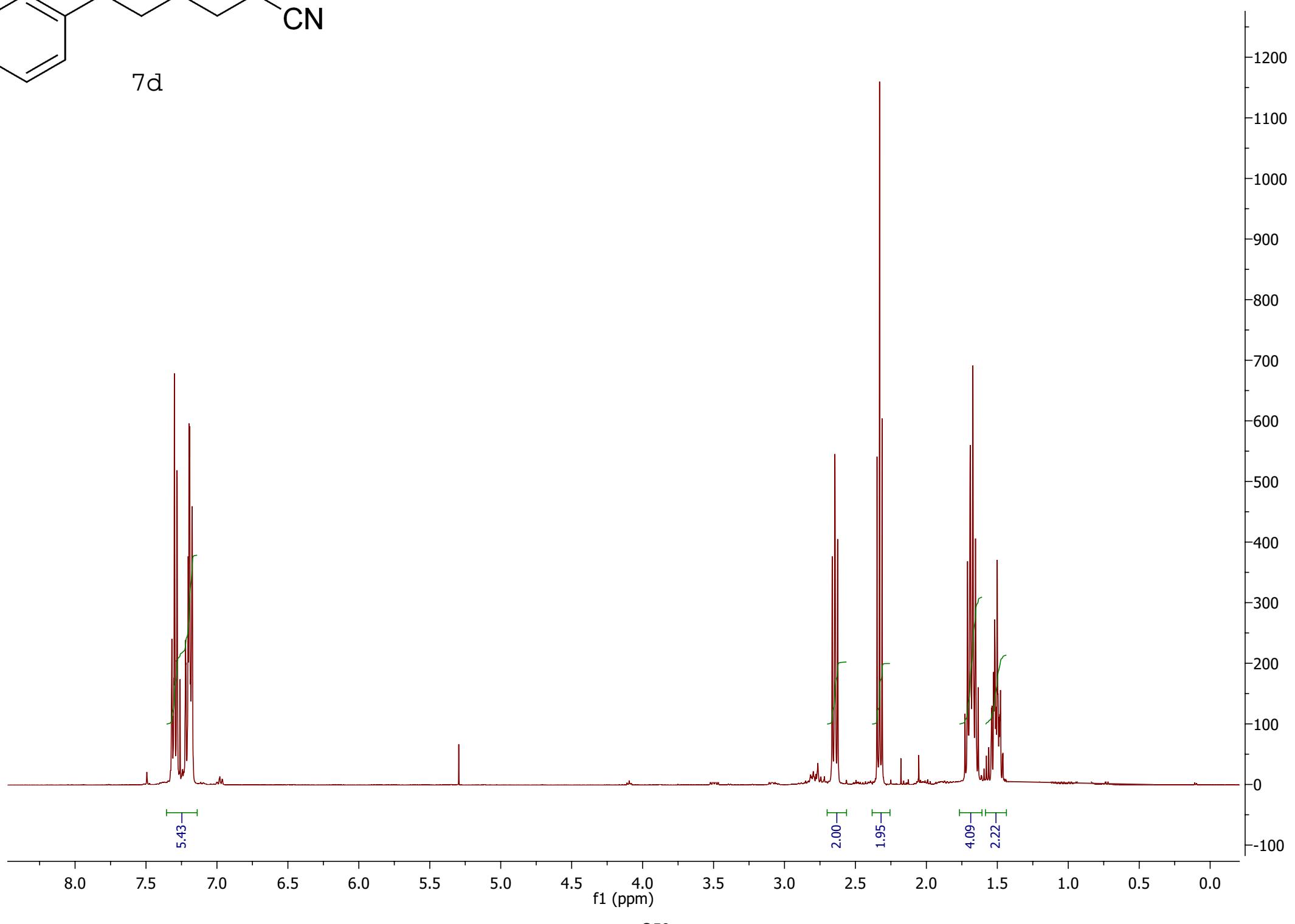


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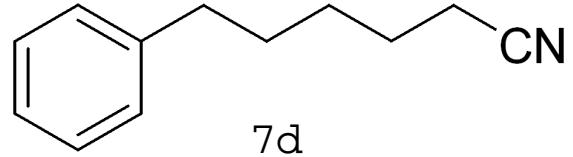




7d



S50



7d

