



Equitron Medica Private Limited

Final_QC

Unit:-II

equitron®

Batch Report

Equipment Type : HA-CYL DD Equipment Name : Horizontal Cylindrical_DD
Batch No : 42 Start Date Time : 10-09-2020 09:50:24 End Date Time : 10-09-2020 11:26:36
Log Interval (sec) : 60 Recipe Name : Media Temp Set Point (° C) : 121
-ve Pulsing : 1 +ve Pulsing : 2 Hold Time (min) : 20
Post VAC Set : No Post VAC Time (min) : 0
Operated By : Administrator (admin)
Operator Comments : start batch

SrNo	Log Date Time dd-MM-yyyy HH:mm:ss	BATCH STATUS	(A) SENSOR ° C	(B) SENSOR ° C	DRAIN SENSOR ° C	PRESSURE mbar	F0 VALUE
1	10-09-2020 09:50:19	HEATING	32.0	32.3	30.4	978	0.00
2	10-09-2020 09:51:19	HEATING	32.0	32.2	30.4	978	0.00
3	10-09-2020 09:52:19	HEATING	32.0	32.2	30.5	978	0.00
4	10-09-2020 09:53:19	HEATING	31.9	32.2	30.5	978	0.00
5	10-09-2020 09:54:19	HEATING	31.9	32.1	30.5	978	0.00
6	10-09-2020 09:55:19	HEATING	32.0	32.1	30.6	978	0.00
7	10-09-2020 09:56:19	HEATING	31.9	32.1	30.6	978	0.00
8	10-09-2020 09:57:19	HEATING	31.9	32.1	30.6	978	0.00
9	10-09-2020 09:58:19	HEATING	31.8	32.0	30.7	978	0.00
10	10-09-2020 09:59:19	HEATING	31.8	32.0	30.6	978	0.00
11	10-09-2020 10:00:19	HEATING	31.8	32.0	30.7	979	0.00
12	10-09-2020 10:01:19	HEATING	31.8	32.0	30.7	980	0.00
13	10-09-2020 10:02:19	HEATING	31.9	32.1	30.7	985	0.00
14	10-09-2020 10:03:19	HEATING	32.0	32.2	30.7	993	0.00
15	10-09-2020 10:04:19	HEATING	32.2	32.3	30.8	1004	0.00



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16	10-09-2020 10:05:19	HEATING	32.5	32.6	30.7	1018	0.00
17	10-09-2020 10:06:19	HEATING	33.0	33.1	30.8	1030	0.00
18	10-09-2020 10:07:19	HEATING	34.1	34.0	30.8	1047	0.00
19	10-09-2020 10:08:19	HEATING	39.1	37.1	30.9	1050	0.00
20	10-09-2020 10:09:19	HEATING	64.4	46.3	30.9	1051	0.00
21	10-09-2020 10:10:19	HEATING	70.2	56.7	31.1	1052	0.00
22	10-09-2020 10:11:19	HEATING	74.1	66.0	31.2	1049	0.00
23	10-09-2020 10:12:19	HEATING	77.2	74.1	31.2	1051	0.00
24	10-09-2020 10:13:19	HEATING	81.1	80.3	31.4	1050	0.00
25	10-09-2020 10:14:19	HEATING	84.9	85.1	32.0	1050	0.00
26	10-09-2020 10:15:19	HEATING	88.1	88.7	33.6	1051	0.00
27	10-09-2020 10:16:19	HEATING	91.0	91.7	34.3	1050	0.00
28	10-09-2020 10:17:19	HEATING	93.6	94.2	35.3	1050	0.00
29	10-09-2020 10:18:19	-VE PULSE	95.7	96.4	36.8	1004	0.00
30	10-09-2020 10:19:19	+VE PULSE	104.0	105.4	86.4	1585	0.00
31	10-09-2020 10:20:19	+VE PULSE	103.3	103.8	88.4	1454	0.00
32	10-09-2020 10:21:19	+VE PULSE	104.9	105.2	89.6	1456	0.00
33	10-09-2020 10:22:19	+VE PULSE	106.6	106.9	92.9	1475	0.00
34	10-09-2020 10:23:19	+VE PULSE	106.4	106.7	93.6	1443	0.00
35	10-09-2020 10:24:19	+VE PULSE	108.6	109.0	96.6	1497	0.00



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36	10-09-2020 10:25:19	+VE PULSE	110.4	110.7	101.3	1550	0.00
37	10-09-2020 10:26:19	+VE PULSE	112.1	112.2	105.5	1611	0.00
38	10-09-2020 10:27:19	+VE PULSE	113.5	113.7	109.3	1672	0.00
39	10-09-2020 10:28:19	+VE PULSE	115.0	115.1	112.3	1740	0.00
40	10-09-2020 10:29:19	+VE PULSE	116.4	116.5	114.4	1793	0.00
41	10-09-2020 10:30:19	+VE PULSE	115.0	115.1	114.2	1702	0.00
42	10-09-2020 10:31:19	+VE PULSE	115.6	115.8	115.0	1726	0.00
43	10-09-2020 10:32:19	+VE PULSE	116.1	116.2	115.3	1746	0.00
44	10-09-2020 10:33:19	+VE PULSE	115.3	115.4	114.6	1704	0.00
45	10-09-2020 10:34:19	+VE PULSE	116.2	116.5	115.5	1756	0.00
46	10-09-2020 10:35:19	+VE PULSE	110.8	111.0	110.1	1437	0.00
47	10-09-2020 10:36:19	+VE PULSE	106.3	106.4	105.5	1221	0.00
48	10-09-2020 10:37:19	+VE PULSE	116.3	116.4	115.1	1737	0.00
49	10-09-2020 10:38:19	+VE PULSE	115.8	115.8	115.0	1708	0.00
50	10-09-2020 10:39:19	+VE PULSE	116.7	116.6	115.6	1857	0.00
51	10-09-2020 10:40:19	+VE PULSE	117.0	116.6	115.8	1840	0.00
52	10-09-2020 10:41:19	+VE PULSE	116.9	117.1	116.1	1790	0.00
53	10-09-2020 10:42:19	+VE PULSE	112.1	112.2	111.2	1479	0.00
54	10-09-2020 10:43:19	+VE PULSE	107.2	109.8	106.2	1245	0.00
55	10-09-2020 10:44:19	TEMP RISE	119.9	120.1	118.4	1957	0.00



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56	10-09-2020 10:45:19	TEMP RISE	121.7	121.8	120.8	2068	0.00
57	10-09-2020 10:45:22	STERILE	121.8	121.9	121.0	2102	0.00
58	10-09-2020 10:46:22	STERILE	122.2	122.2	121.3	2161	1.32
59	10-09-2020 10:47:22	STERILE	122.6	122.6	121.8	2129	2.73
60	10-09-2020 10:48:22	STERILE	122.3	122.3	121.5	2110	4.08
61	10-09-2020 10:49:22	STERILE	122.6	122.8	121.9	2133	5.56
62	10-09-2020 10:50:22	STERILE	122.5	122.5	121.7	2127	6.94
63	10-09-2020 10:51:22	STERILE	121.9	122.0	121.2	2088	8.17
64	10-09-2020 10:52:22	STERILE	122.1	122.3	121.5	2104	9.46
65	10-09-2020 10:53:22	STERILE	122.5	122.6	121.8	2132	10.87
66	10-09-2020 10:54:22	STERILE	122.1	122.2	121.5	2098	12.16
67	10-09-2020 10:55:22	STERILE	122.6	122.7	121.8	2127	13.57
68	10-09-2020 10:56:22	STERILE	122.3	122.4	121.6	2109	14.89
69	10-09-2020 10:57:22	STERILE	122.7	122.8	121.9	2138	16.37
70	10-09-2020 10:58:22	STERILE	122.4	122.4	121.7	2122	17.72
71	10-09-2020 10:59:22	STERILE	122.2	122.4	121.6	2107	19.04
72	10-09-2020 11:00:22	STERILE	122.4	122.4	121.6	2134	20.42
73	10-09-2020 11:01:22	STERILE	121.9	121.9	121.3	2115	21.65
74	10-09-2020 11:02:22	STERILE	122.1	122.2	121.6	2091	22.93
75	10-09-2020 11:03:22	STERILE	122.4	122.5	121.8	2121	24.32



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76	10-09-2020 11:04:22	STERILE	122.4	122.5	121.8	2126	25.70
77	10-09-2020 11:05:22	STERILE	121.8	121.9	121.3	2104	26.93
78	10-09-2020 11:06:22	EXHAUST	117.6	117.8	116.7	1785	26.93
79	10-09-2020 11:07:22	EXHAUST	112.8	113.4	111.8	1511	26.93
80	10-09-2020 11:08:22	EXHAUST	107.6	111.0	106.4	1250	26.93
81	10-09-2020 11:09:22	EXHAUST	104.5	108.8	102.4	1081	26.93
82	10-09-2020 11:10:22	EXHAUST	102.7	106.9	100.0	999	26.93
83	10-09-2020 11:11:03	EOC	101.7	105.9	99.4	981	26.93



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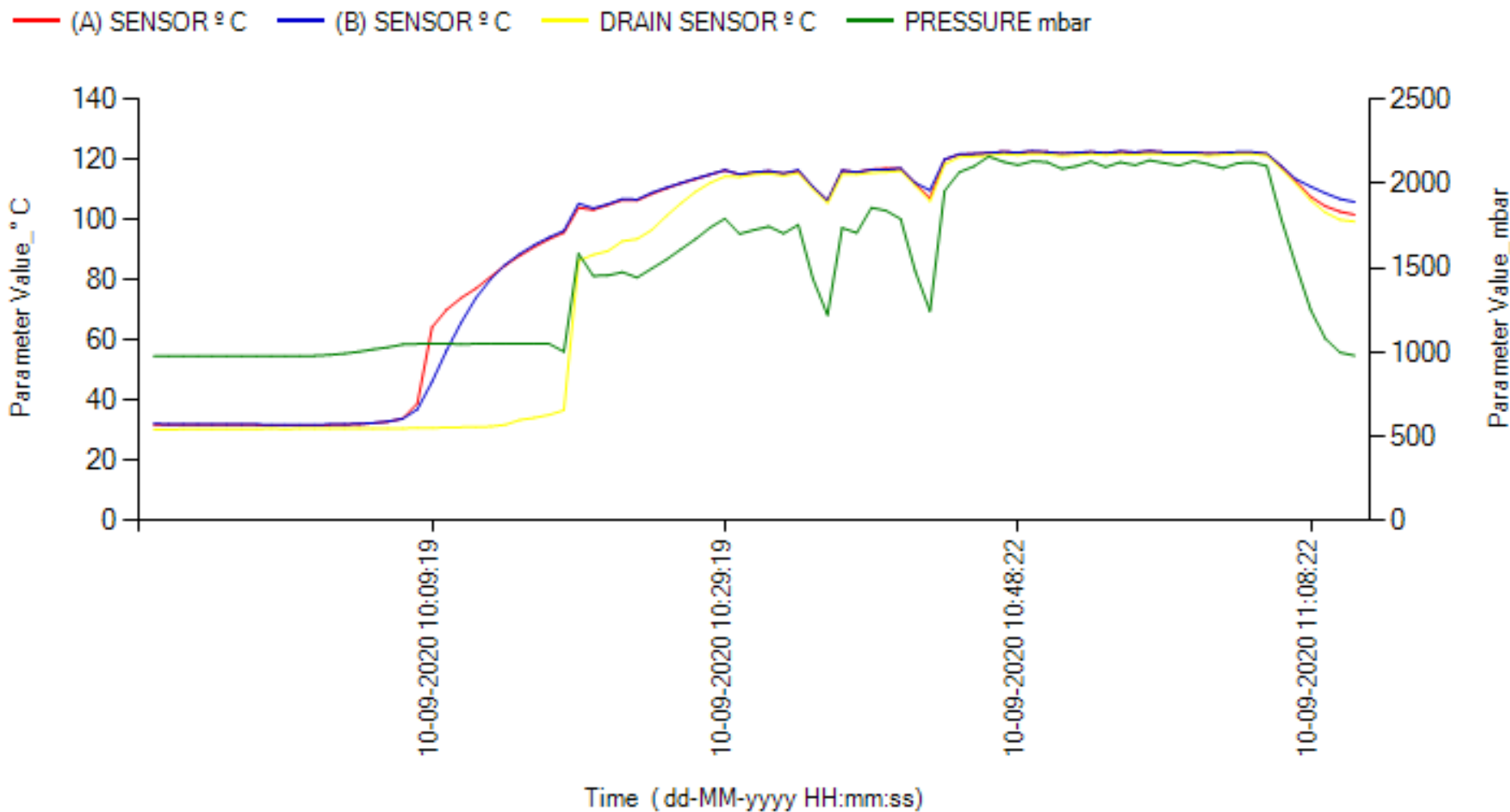
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Batch No	: 42	Start Date Time	: 10-09-2020 09:50:24	End Date Time	: 10-09-2020 11:26:36
Batch Started By	: Administrator (admin)	Batch Stopped By	: Administrator (admin)		
Batch Started On	: 10-09-2020 09:50:24	Batch Stopped On	: 10-09-2020 11:26:36		
Comments	: start batch	Comments	: BATCH STOP		
Verified By	: _____	Approved By	: _____		
Verified On	: _____	Approved On	: _____		
Comments	: _____	Comments:	: _____		