

## Product Specification

# *SenseAir*<sup>®</sup> S8

Miniature CO<sub>2</sub> sensor

# **SenseAir<sup>®</sup> S8** Miniature infrared CO<sub>2</sub> sensor module



**Warning! ESD  
sensitive device!**

*Figure 1. **SenseAir<sup>®</sup> S8** Article no. 004-0-0017*

## Key technical specification

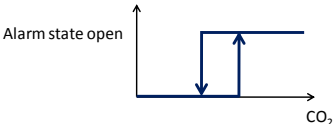
Item	SenseAir® S8
Target gas	CO <sub>2</sub>
Operating Principle	Non-dispersive infrared (NDIR)
Measurement range	0.04 to 5% volume CO <sub>2</sub> (Note 1)
Measurement interval	2 seconds
Accuracy	±200ppm±10% of reading (Notes 2 and 3)
Pressure dependence	+1.6% reading per kPa deviation from normal pressure
Response time	2 minutes by 90%
Operating temperature	5 to 50°C
Operating humidity	0 to 85% RH non condensed
Storage temperature	-40° to +70° C
Dimensions (mm)	33.5 x 20 x 8.5 mm (max dimensions)
Weight	< 8 grams
Power supply	4.5V to 5.25V unprotected against surges and reverse connection
Power consumption	300 mA peak, 30 mA average
Life expectancy	15 years in normal commercial environments
Compliance with	Emission: EN 61000-6-3:2007, EN 61000-6-4:2007 Immunity: EN 61000-6-1:2007 RoHS directive 2011/65/EU
Serial communication	UART, Modbus protocol. (Note 4) 0 to 50000 ppm Direction control pin for direct connection to RS485 transceiver integrated circuit.
Alarm_OC	 <p>8500/6500 ppm, Normally conducting max 100mA. Transistor open at CO<sub>2</sub> High, OR Power Low, OR at Sensor Failure</p>
PWM output, 1 kHz	0 to 100% duty cycle for 0 to 50000 ppm 3.3V push-pull CMOS output, unprotected
Maintenance	Maintenance-free for normal indoor applications with SenseAir® ABC on.

Table 1. Key technical specification for the **SenseAir® S8**

- Note 1: Sensor is designed to measure in the range 0.04 to 5% with specified in the table accuracy. Nevertheless exposure to concentrations below 400 ppm may result in incorrect operation of ABC algorithm and shall be avoided for model with ABC on.
- Note 2: In normal IAQ applications. Accuracy is defined after minimum 3 weeks of continuous operation with ABC. However, some industrial applications do require maintenance. Please, contact SenseAir for further information!
- Note 3: Accuracy is specified over operating temperature range. Specification is referenced to certified calibration mixtures. Uncertainty of calibration gas mixtures (+/-2% currently) is to be added to the specified accuracy for absolute measurements.
- Note 4: See specification { Modbus on SenseAir\_R\_ S8 rev\_P11\_1\_00.doc preliminary specification} Resolution of serial output is 10 ppm/bit.

## Absolute maximum ratings

Stress greater than those listed in Table II may cause permanent damage to the device. These ratings are stress ratings only. Operation of the device at any condition outside those indicated in the operational section of these specifications is not implied. Exposure to absolute maximum rating for extended periods may affect device reliability.

Parameter	Minimum	Maximum	Units	Notes
Ambient temperature under bias	-40	85	C	
Voltage on G+ pin with respect to G0 pin	-0.3	5.5	V	1,2
Maximum output current from active output pin	-25	+25	mA	1
Maximum current on input	-5	+5	uA	1
Maximum voltage on UART lines, PWM and bCAL_in	- 0.3	DVCC_out + 0.5	V	1
Maximum voltage on Alarm OC	- 0.3	G+	V	1,3

Table 2. Absolute maximum ratings specification for the **SenseAir® S8**

Note 1: Specified parameter relies on specification of subcontractor and is not tested by SenseAir

Note 2: Refer chapter "Terminal Description" for rated voltage information

Note 3: Alarm\_OC pin is internally pulled up to G+. External pull up to higher voltage will provide resistive divider powering sensor via high resistance.

## Sample gas diffusion area

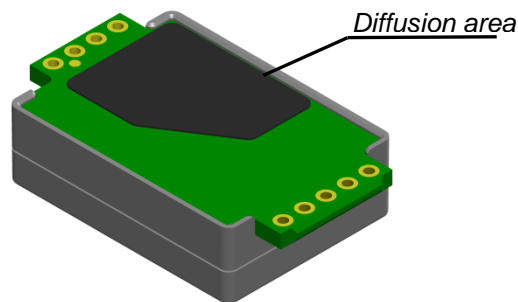


Figure 2. Diffusion area

## Pin assignment



Figure 3. Pin assignment. Article No 004-0-0017

## Terminals description

The table below specifies terminals and I/O options dedicated in *SenseAir® S8* model.

Pin Function	Pin description / Parameter description	Electrical specification
<b>Power pins</b>		
<b>G0</b>	Power supply minus terminal Sensor's reference (ground) terminal	
<b>G+ referred to G0</b>	Power supply plus terminal  Operating voltage range	Unprotected against reverse connection! 4.5V to 5.25V
<b>DVCC_out</b>	<b>Output</b> from sensor's voltage regulator Output may be used to logical level converter if master processor runs at 5V supply voltage.  Series resistance Nominal voltage Allowed source current Voltage precision (Note 1)	Induced noise or excessive current drawn may affect sensor performance. External series resistor is strongly recommended if this pin is used  No internal protection! 3.3 VDC 6 mA max $\pm 0.75\%$ is typical, $\pm 3\%$ is max
<b>Communication pins</b>		
<b>UART_TxD</b>	UART data transmission line Configured as digital output  Absolute max voltage range (Note 1) Internal pull up to DVCC_out resistor Output low level (Note 1) Output high level (Note 1)	No internal protection Pulled up to DVCC_out at processor reset (power up and power down) G0 - 0.3V to DVCC_out + 0.5V 120k 0.75 VDC max at 10mA sink 2.4 VDC at 2mA source
<b>UART_RxD</b>	UART data receive line Configured as digital input  Absolute max voltage range(Note 1) Internal pull up to DVCC_out resistor Input low level (Note 1) Input high level (Note 1)	No internal protection Pulled up to DVCC_out at processor reset (power up and power down) G0 - 0.3V to DVCC_out + 0.5V 120k - 0.3V to 0.75V 2.3V to DVCC_out + 0.3V
<b>UART_R/T</b>	Direction control line for half duplex RS485 transceiver like MAX485. Configured as digital output Absolute max voltage range(Note 1) Internal pull down to G0 resistor Output low level (Note 1) Output high level (Note 1)	No internal protection, Pulled down at processor reset (power up and power down) G0 - 0.3V to DVCC_out + 0.5V 120k 0.75 VDC max at 10mA sink 2.4 VDC at 2mA source

Table 3. I/O notations, description and electrical specification. (continued on next page)

Pin Function	Pin description / Parameter description	Electrical specification
<b>Input / output</b>		
<b>bCAL_in/ CAL</b>	<p>Digital input forcing background calibration. Configured as digital input (when closed for minimum 4, max 8 seconds) bCAL (background calibration) assuming 400 ppm CO2 sensor exposure</p> <p>Zero calibration (when closed for minimum 16 seconds) CAL (zero calibration) assuming 0 ppm CO2 sensor exposure</p> <p>Absolute max voltage range(Note 1) Internal pull up to DVCC_out resistor Input low level (Note 1) Input high level (Note 1)</p>	<p>No internal protection, Pulled up to DVCC_out at processor reset (power up and power down)</p> <p>G0 - 0.3V to DVCC_out + 0.5V 120k - 0.3V to 0.75V 2.3V to DVCC_out + 0.3V</p>
<b>PWM 1kHz</b>	<p>PWM output Configured as digital output</p> <p>Used for direct reading by customer's microcontroller or to provide analog output.</p> <p>Duty cycle min Duty cycle max PWM resolution PWM period Absolute max voltage range (Note 1) Internal pull down do G0 resistor Output low level (Note 1) Output high level (Note 1)</p>	<p>No internal protection, Pulled down at processor reset (power up and power down)</p> <p>0%, output Low 100%, output High 0.5us ± 4% 1 ms ± 4% G0 - 0.3V to DVCC_out + 0.5V 120k 0.75 VDC max at 10mA sink 2.4 VDC at 2mA source</p>
<b>Alarm_OC</b>	<p>Open Collector output for alarm indication</p> <p>Absolute max voltage range(Note 1) Internal pull up to G+ resistor Max sink current (Note 1) Saturation voltage (Note 1)</p>	<p>No internal protection, Pulled up to G+ at processor reset (power up and power down)</p> <p>G0 - 0.3V to 5.5V 120k 100 mA 2.3V to DVCC_out+0.3V</p>

Table 3. I/O notations, description and electrical specification (continue, see previous page).

Note 1: Specified parameter relies on specification of subcontractor and is not tested by SenseAir

## Mechanical properties

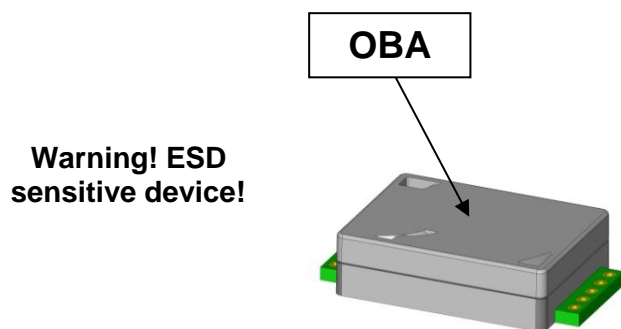
Sensor PCB may be colour green or black. Optical bench assembly (OBA) may be colour silver or black. Please refer to mechanical drawing for detailed specification of dimensions and tolerances.

### **WARNING!**

Under no circumstances apply any force to the OBA, this may permanently harm the sensor and most definitely affect performance.

Sensor should be handled holding PCB only. Never touch sensor with bare hands, make sure that operators use ESD gloves.

Note! ESD sensitive device!



**Never apply force to OBA!  
Handle sensor by holding PCB only!  
Never touch sensor with bare hands!**

Figure 4. Mechanical properties [SenseAir® S8](#) Article No 004-0-0017

## Installation and soldering

During installation and assembly of sensor to PCB it is essential that compatible materials are used and that soldering process is managed. Avoid introduction of stress to the sensor's PCB or OBA. SenseAir recommends hand soldering only.

NB! Transport, handling and assembly may affect calibration. Accuracy is defined after minimum 3 weeks of continuous operation with ABC in normal IAQ applications. However, some industrial applications do require maintenance.

Please, contact SenseAir for further information!

## Maintenance and ABC (Automatic Baseline Correction)

The models based on [SenseAir® S8](#) platform are basically maintenance free in normal environments thanks to the built-in self-correcting **ABC algorithm** (*Automatic Baseline Correction*). This algorithm constantly keeps track of the sensor's lowest reading over preconfigured time interval and slowly corrects for any long-term drift detected as compared to the expected fresh air value of 400ppm (or 0.04%<sub>vol</sub>) CO<sub>2</sub>.

Discuss your application with SenseAir in order to get advice for a proper calibration strategy.

When checking the sensor accuracy, PLEASE NOTE that the sensor accuracy is defined at continuous operation (at least 3 weeks after installation with ABC turned on)!

ABC parameter	Specification
ABC period	15 days

Table 4. ABC default configurations for [SenseAir® S8](#) Article no. 004-0-0017

## Calibration

Rough handling and transportation might result in a reduction of sensor reading accuracy. With time, the ABC function will tune the readings back to the correct numbers. The default “tuning speed” is however limited to about 30-50 ppm/week.

For post calibration convenience, in the event that one cannot wait for the ABC algorithm to cure any calibration offset two manual calibration procedures are offered. A switch input is defined for the operator or master system to select one of the two prepared calibration codes.

Optional calibrations are **bCAL** (*background calibration*), which requires that the sensor is exposed to fresh air (400 ppm CO<sub>2</sub>) and **CAL** (*zero calibration*), which requires the sensor measuring cell to be completely evacuated from CO<sub>2</sub> e.g. by exposing it to Nitrogen or Soda Lime CO<sub>2</sub> scrubbed air. Make sure that the sensor environment is steady and calm!

Input	Default function
bCAL_in	(when closed for minimum 4, max 8 seconds) <b>bCAL</b> (background calibration) assuming 400 ppm CO <sub>2</sub> sensor exposure
CAL_in	(when closed for minimum 16 seconds) <b>CAL</b> (zero calibration) assuming 0 ppm CO <sub>2</sub> sensor exposure

Table 5. Switch input default configurations for [SenseAir® S8](#)



## Self-diagnostics

The system contains complete self-diagnostic procedures. A full system test is executed automatically every time the power is turned on. In addition, constantly during operation, the sensor probes are checked against failure by checking the valid dynamic measurement ranges. All EEPROM updates, initiated by the sensor itself, as well as by external connections, are checked by subsequent memory read back and data comparisons. These different system checks return error bytes to the system RAM. The full error codes are available from the UART communication port. *Out of Range* error is the only bit that is reset automatically after return to normal state. All other error bits have to be reset after return to normal by UART overwrite, or by power off/on.

### Error code and action plan

(Error code can be read via UART communication port)

Bit #	Error code	Error description	Suggested action
0	1	<b>Fatal Error</b>	Try to restart sensor by power OFF/ON. Contact local distributor.
1	2	<b>Reserved</b>	
2	4	<b>Algorithm Error.</b> Indicate wrong configuration.	Try to restart sensor by power OFF/ON. Check detailed settings and configuration with software tools. Contact local distributor.
3	8	<b>Output Error</b> Detected errors during output signals calculation and generation.	Check connections and loads of outputs. Check detailed status of outputs with software tools.
4	16	<b>Self-Diagnostic Error.</b> May indicate the need of zero calibration or sensor replacement.	Check detailed self-diagnostic status with software tools. Contact local distributor.
5	32	<b>Out Of Range Error</b> Accompanies most of other errors. Can also indicate overload or failures of sensors and inputs.  Resets automatically after source of error disappearance.	Try sensor in fresh air. Perform CO <sub>2</sub> background calibration. Check detailed status of measurements with software tools. <i>See Note 1!</i>
6	64	<b>Memory Error</b> Error during memory operations.	Check detailed settings and configuration with software tools.
7	128	<b>Reserved</b>	

Table 6. Error codes for *SenseAir® S8*

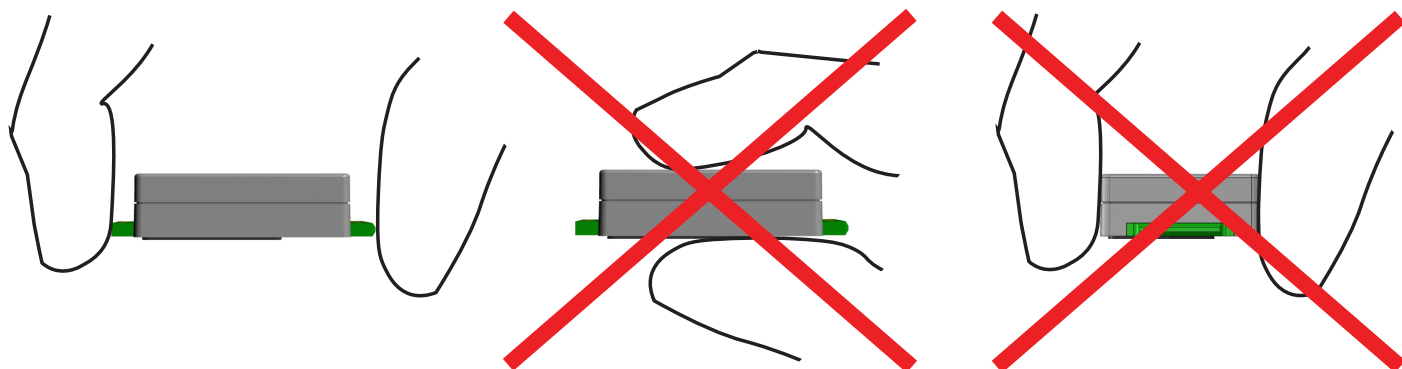
Note 1. Any probe is out of range. Occurs, for instance, during over-exposure of CO<sub>2</sub> sensor, in which case the error code will automatically reset when the measurement values return to normal. Could also indicate the need of zero point calibration. If the CO<sub>2</sub> readings are normal, and still the error code remains, any other sensor probe mounted (if any) can be defect, or the connection to this probe is broken.

**Please note:** If several errors are detected at the same time the different error code numbers will be added together into one combined error code!

# Handling Manual

## S8

### Miniature CO<sub>2</sub> sensor module with NDIR technique



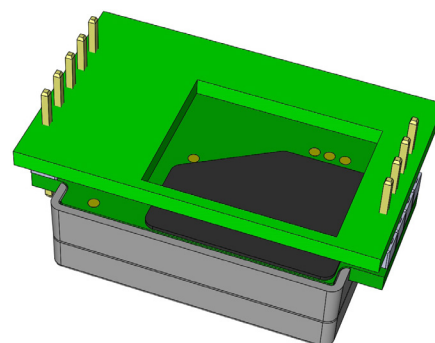
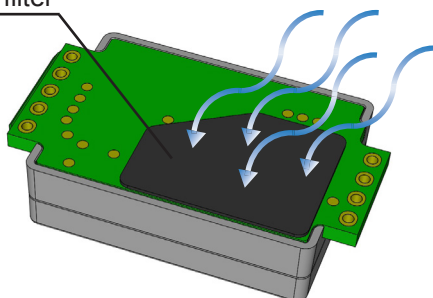
ESD

NOTE:  
ESD sensitive product.  
Use ESD protection equipment.



NOTE:  
Handle sensor by holding PCB only.  
Never touch sensor with bare hands! Use clean gloves  
to avoid dust, grease or other contaminations.  
OBA shall not be subjected to any force.

Particle filter



NOTE:  
To ensure airflow, and quick sensor response time to  
changes in environment: do not block particle filter!

#### Installation and soldering

See IPC-J-STD-001 for acceptable soldering conditions in general.

**Selective soldering machine (drag soldering method):** Soldering temperature 295°C during three seconds.

**Hand soldering:** Soldering iron temperature 380°C during two seconds/pin.

#### Mechanical properties

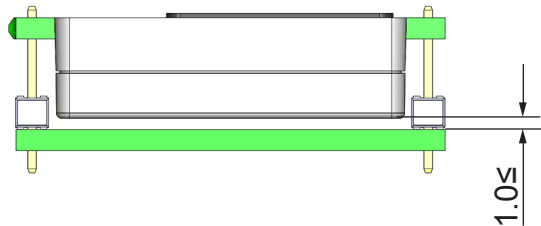
Please refer to mechanical drawing for detailed specification of dimensions and tolerances.

#### Layout considerations:

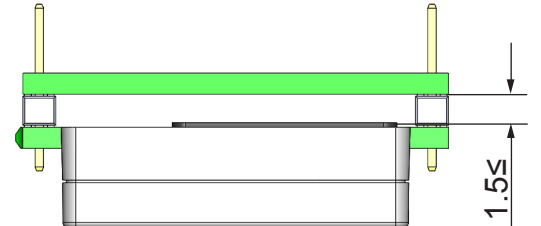
Use cut-outs or slits in main board to reduce mechanical stress to sensor due to board thermal expansion.



**NOTE:**  
No gluing or moulding on OBA.



[mm]



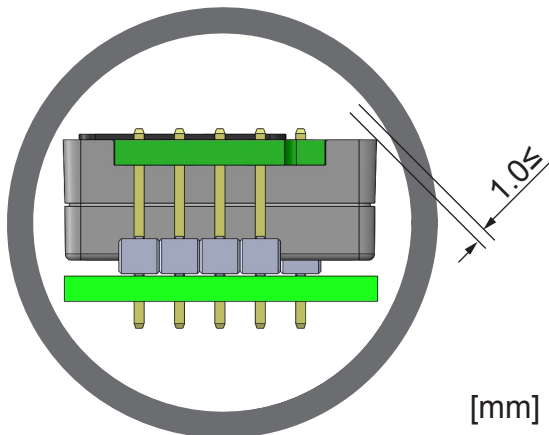
[mm]



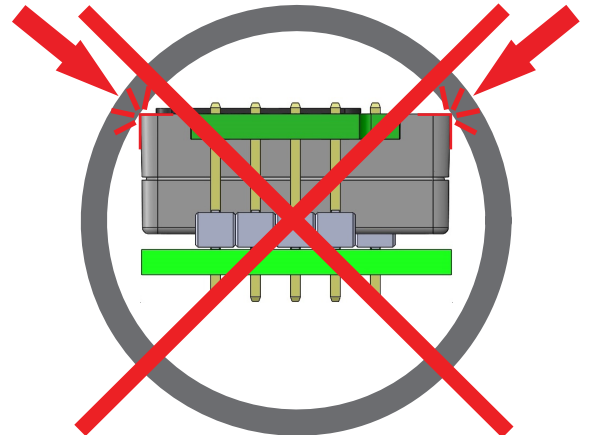
**NOTE:**  
 $1.0\text{mm} \leq$  minimum distance  
from OBA to cover/PCB.



**NOTE:**  
 $1.5\text{mm} \leq$  minimum distance  
from particle filter to cover/PCB



[mm]



**NOTE:**  
 $1.0\text{mm} \leq$  minimum distance  
from OBA to cover/PCB.

## Storage

Storage in sealed ESD bags.  
Storage temperature:  $-40 - 70^{\circ}\text{C}$

Requirements on storage environment: In normal IAQ environments corrosive environments are excluded.

## Inspection - verification

Transport, handling and assembly may affect calibration. Accuracy is defined after minimum three weeks of continuous operation with ABC in normal IAQ applications. Different options exist and can be customized depending on the application. Please, contact SenseAir for further information!  
Preferably, please inspect and perform zero calibration after any, or all, transports.



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