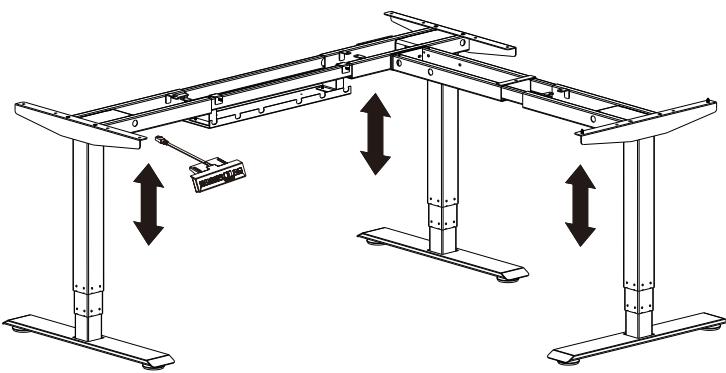




Instruction Manual



Technical Data

Segment Column	3	Input Voltage	100–240V
Maximum Load	300 lbs	Speed	35mm/s
Recommend Load	< 240 lbs	Certification	UL
Height Range			600–1250mm

Accessory List

Ax28 M6X12	Bx8 M6X8	Cx19 M5X18 or M6X16	Dx10 Zip Ties
Ex19 Rubber Pads	Fx2 M4X12	Gx12 M6X16	Hx6 M4X10
Ix2 M5X20	Jx2 Mending Plates	Kx1 Power Bar Holder	Lx2 Hangers

Tool Required

3mm Allen Key (Included)	4mm Allen Key (Included)
Tape Measure	Screwdriver

Parts List

No.	Control Box	Qty	No.	Extension Cord	Qty
①		1	⑤		2
②		1	⑥		3
③		3	⑦		2
④		3	⑧		1
			⑨		1

Thank you for your order!

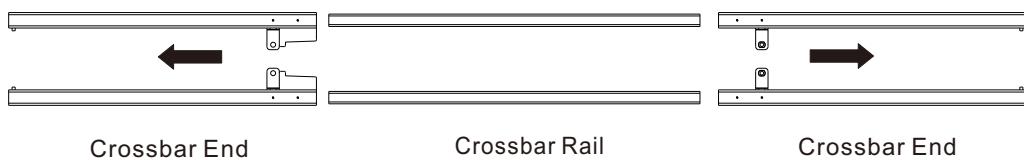
If you have any issues with your product, please feel free to contact us via team@effydesk.ca or info@effydesk.ca. We will help you resolve the issue as soon as possible.

For more information, please visit

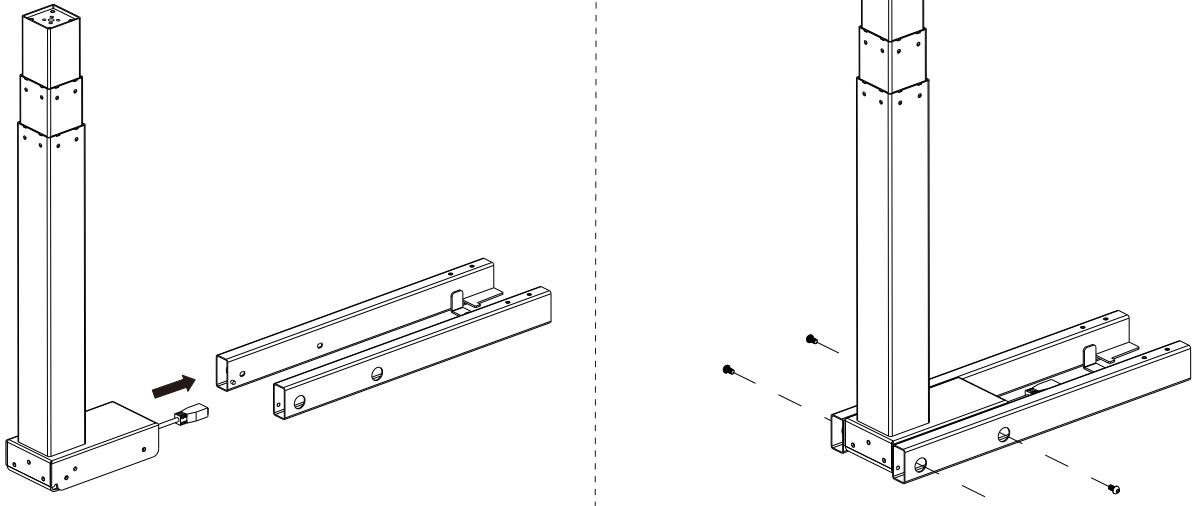
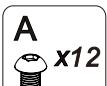
<https://effydesk.ca/pages/how-to-assemble-your-height-adjustable-standing-desk>

STEP 1

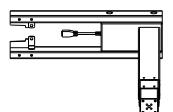
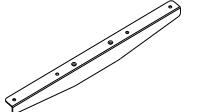
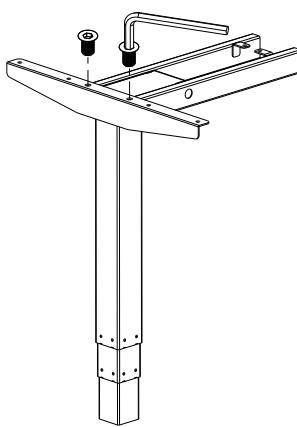
Separate the Crossbar ⑦ and you will find the Crossbar Rail inside.

**STEP 2**

Insert one of the Crossbar Ends into the one of the Lifting Columns ③ and secure with screws.
Repeat the same step for the other Lifting Column.

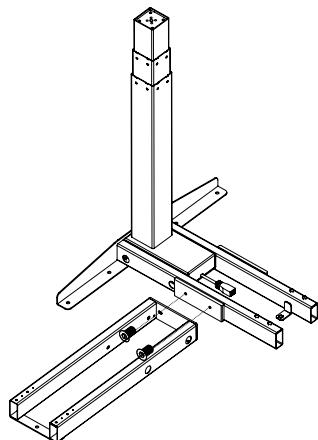
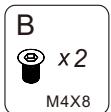
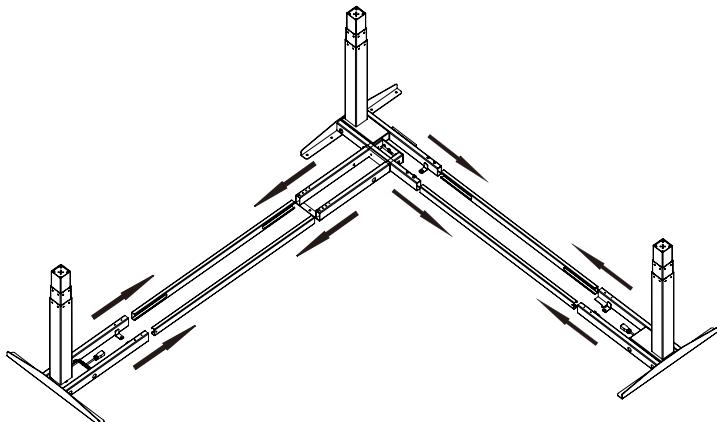
**STEP 3**

Attach the Side Bracket ⑥ to one of the Lifting Columns.
Repeat the same step for the other Lifting Column.

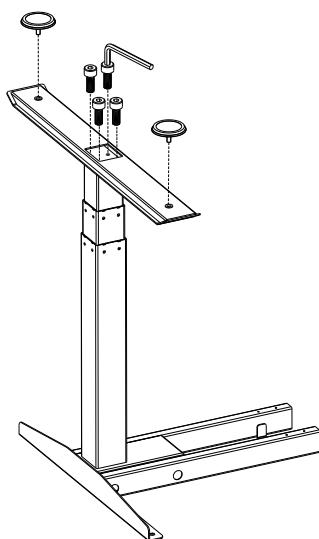
Step 2 Assembly**Side Bracket****B**

STEP 4

Attach the Crossbar as shown.

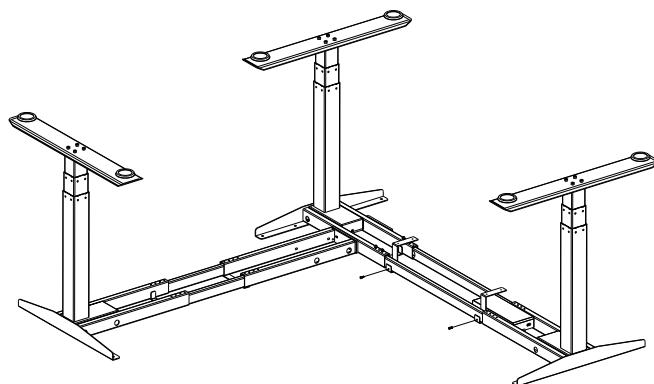
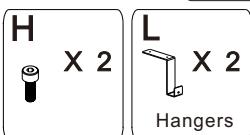
**STEP 5**Slide the Crossbar two Rails back into the Crossbar Ends.
Please make sure to fit the slots as shown below.**STEP 6**

Attach the Feet ④ to the bottom of the Lifting Columns.



STEP 7

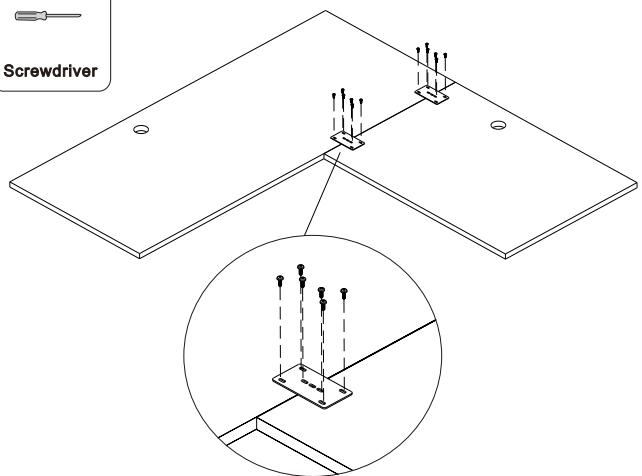
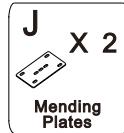
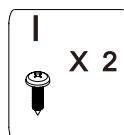
Use the screws to tighten the Hangers onto the Crossbar.



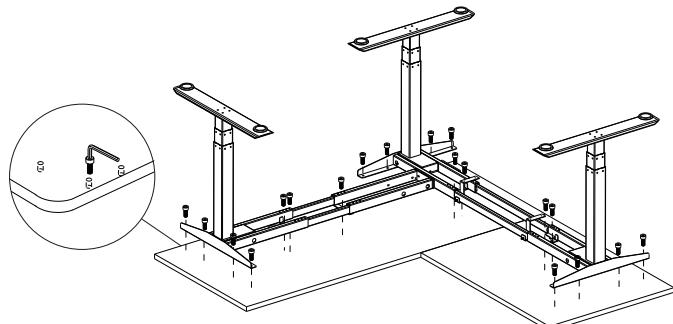
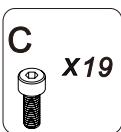
Note: The screws do not go through the Crossbar.
Hangers, Allen Key and screws are found in a separate bag.

STEP 8

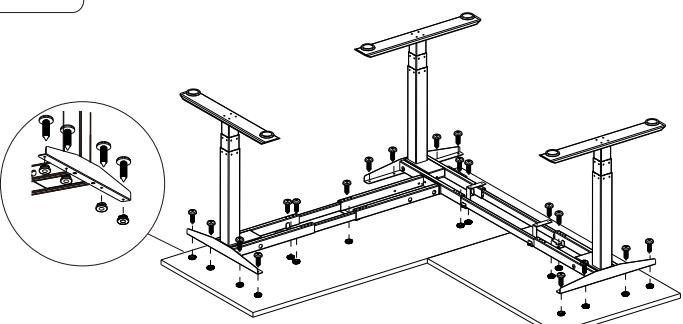
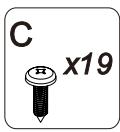
Place Mending Plates (J) over the seam between the two tabletops and attach them using Wood Screws (!).

**STEP 9**

Install the tabletop (Predrilled / Non-predrilled).



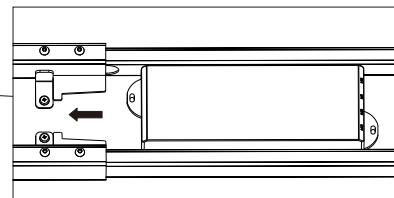
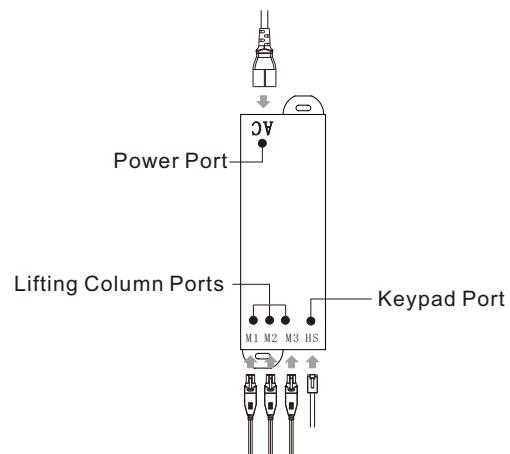
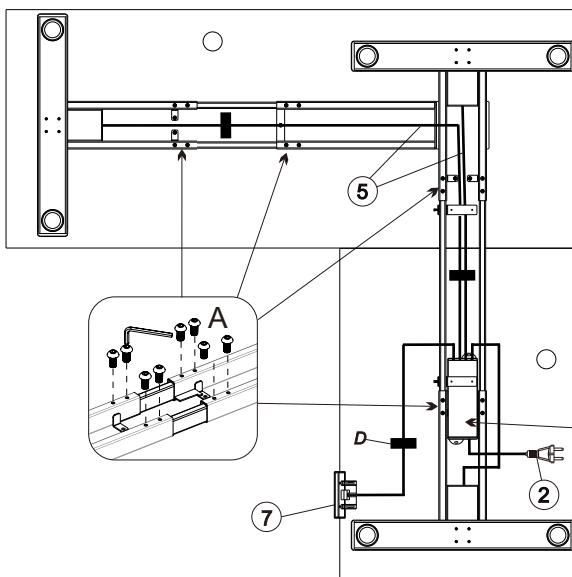
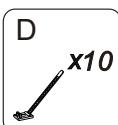
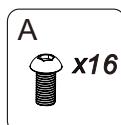
Predrilled



Non-predrilled

STEP 10

Firmly secure the Crossbar with Screws (A) and connect all the cables to the Control Box ①.

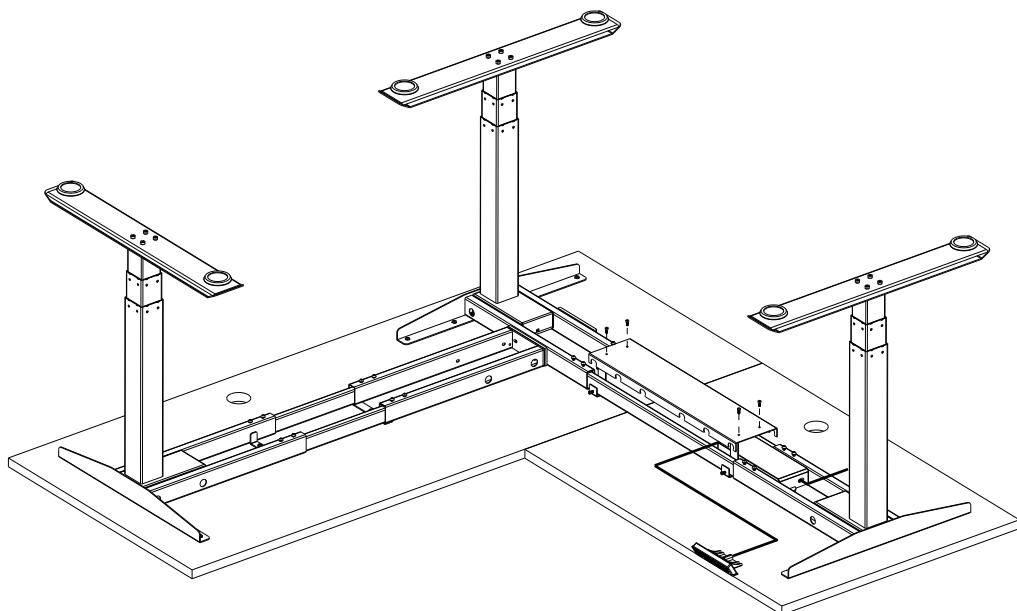
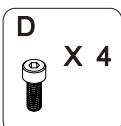


Note : Use Zip Ties (D) to secure cables under the table.

Slider for Control Box

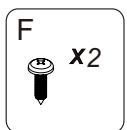
STEP 11

Attach the Cable Tray ⑧ to the Hangers with screws.

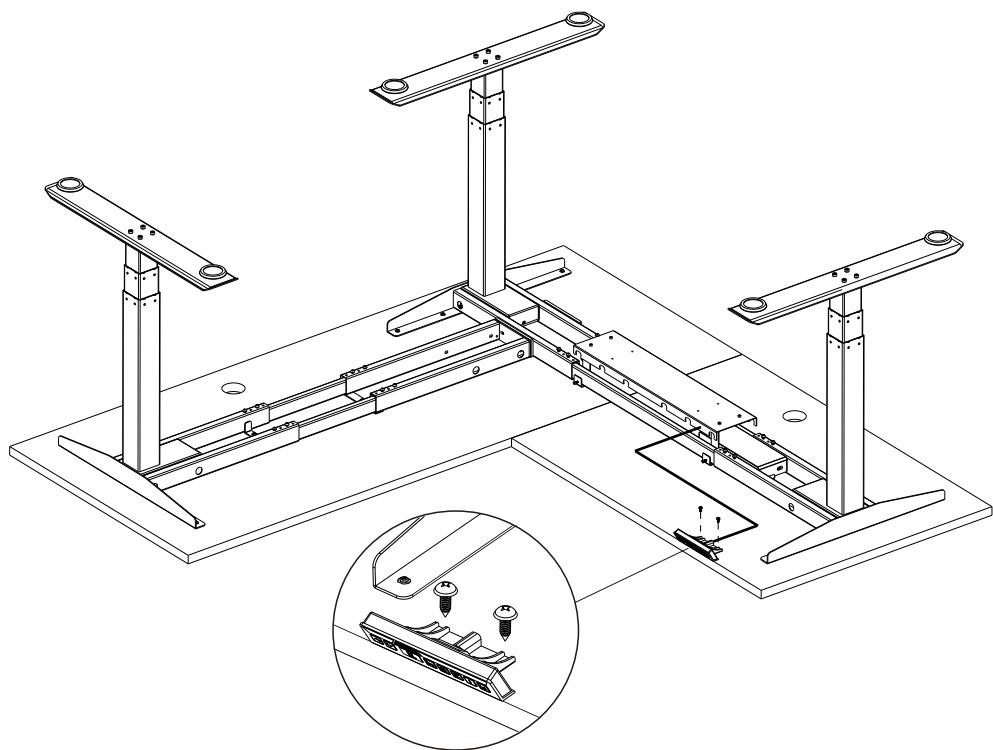


STEP 12

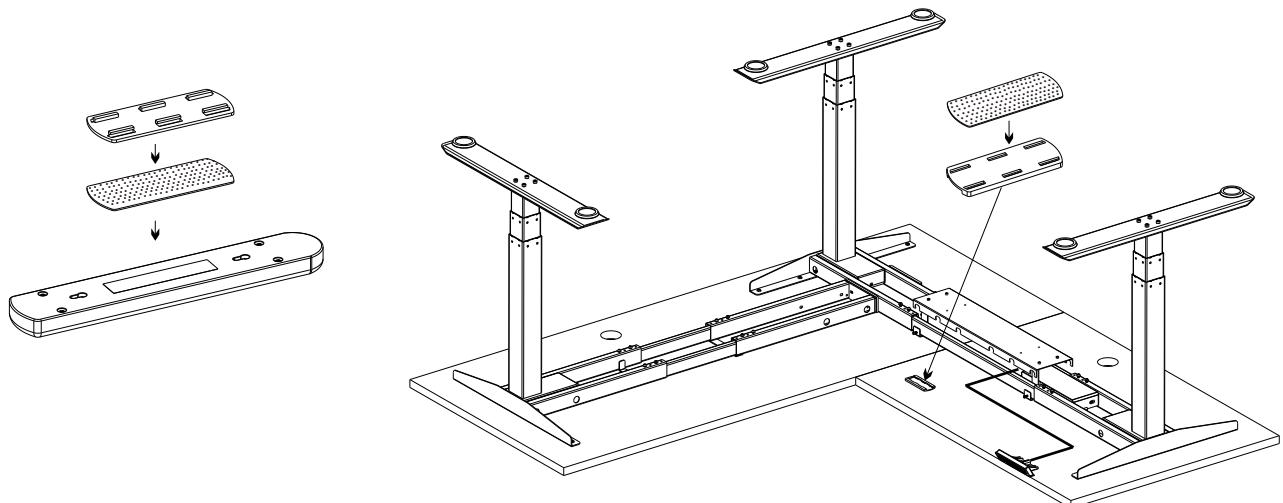
Attach the Keypad ⑨ with Screws (F) to the tabletop.



Screwdriver

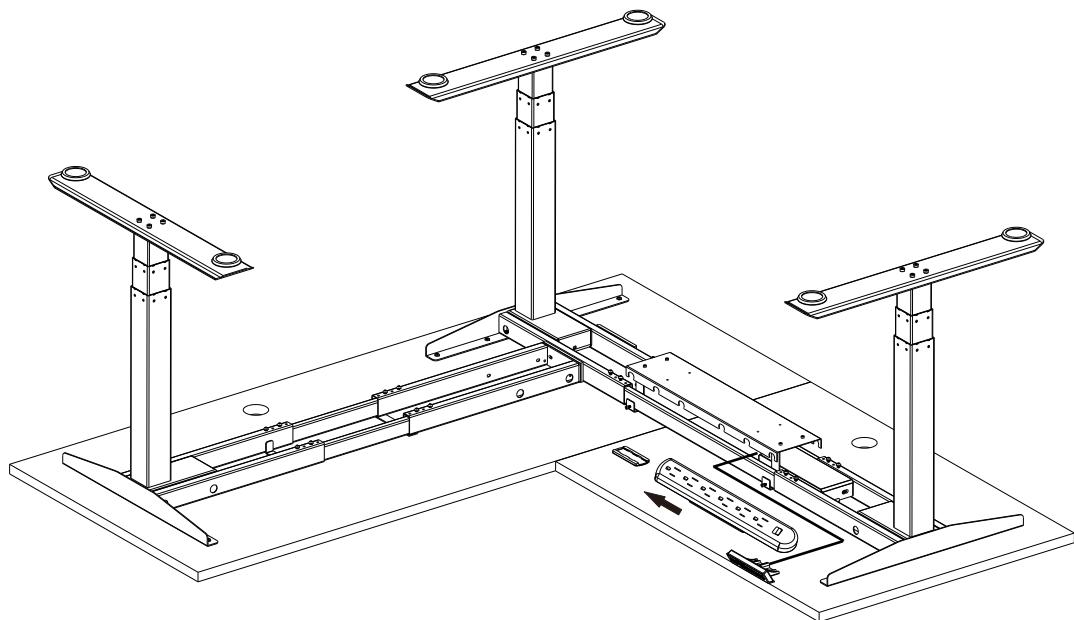
**STEP 13**

- Carefully peel the backing on one side of the double-sided adhesive and stick it to the back side of either slider.
- Peel the backing on the other side of the same adhesive and stick it to the back (non-outlet) side of the power bar. Set the power bar aside.
- Find the other double-sided adhesive and carefully peel the backing on one side and stick it to the back side of the other slider.
- Peel the backing on the other side of the same adhesive and stick the slider to any location on the underside of the tabletop.

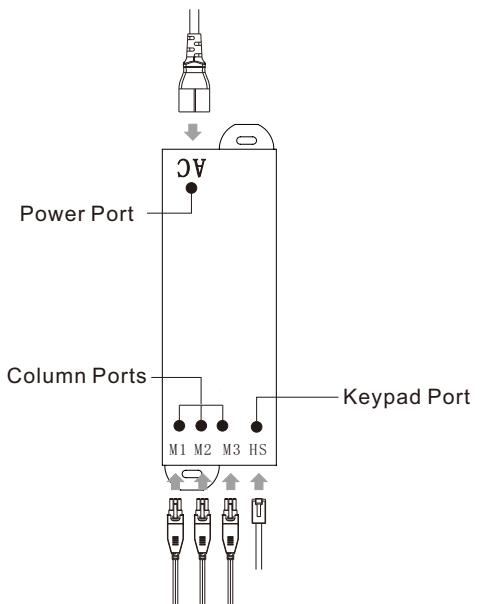
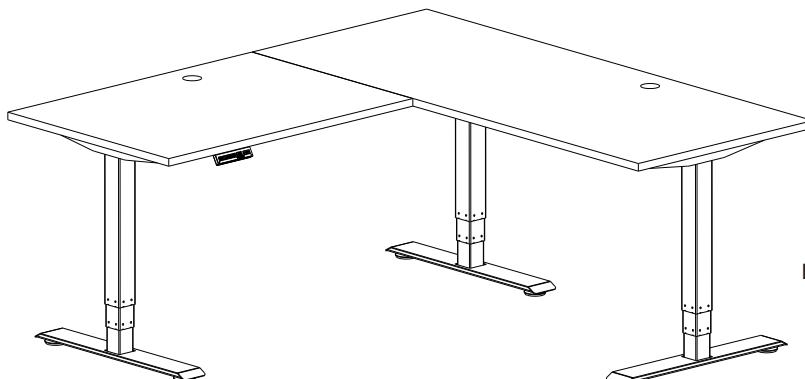


STEP 14

Slide the Power Bar into the Power Bar Holder as shown below.

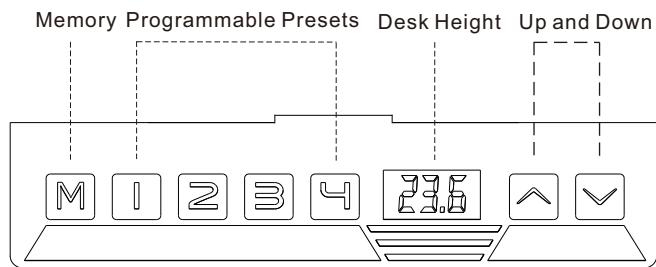
**STEP 15**

Plug the cable from the Keypad into the Control Box and flip the table onto its feet.



Note: The Control Box is equipped with a gyro sensor so the table and the Control Box must be level in order to work properly or else it will not move up and down.

Prepare for First-time Use



Before plugging in the table, make sure that

- The Lifting Columns are level and set at their lowest position.
- All the screws are tightened to avoid the desk becoming wobbly.

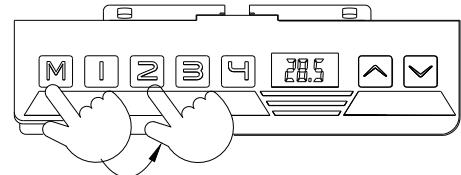
Calibrate the desk by following the steps below:

- Please press the Down button and hold for 10-15 seconds until the table stutters and beeps.
- Release the button. Your desk is ready to use!

Operation Guide

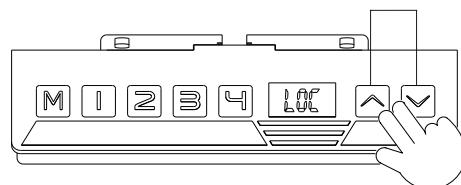
Program Presets

- Adjust the table to the desired height, then press M. "S-" will flash on the display.
- Press a number to set the desired height as a preset.



Advanced Safety Feature: Lock and unlock the table

- Press the Up and Down buttons at same time for 5 seconds, until "LOC" appears on the display.
- All buttons will be inactivated and no change can be made.
- Press the Up and Down buttons together again to unlock the Keypad and all of the table's features.



Set Maximum Height Limit

- Raise the desk to the desired maximum height.
- Press M and the Up button together for 5 seconds until you hear a beep. This sets the maximum height limit.

Set Minimum Height Limit

- Lower the desk to the desired minimum height.
- Press M and the Down button together for 5 seconds until you hear a beep. This sets the minimum height limit.

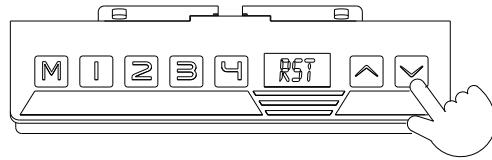
Changing from centimetres to inches

- Press M for 10 seconds, the Keypad will display "1-1".
- Press the Down button and it will change to "1-0".
- Press M for 10 seconds to lock the setting.

Reset the table

When an error code or “RST” appears on the display, please reset the table.

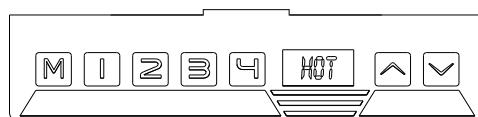
- Unplug the power cord from the Control Box.
- Unplug the cable that connects the Keypad to the Control Box.
- Wait 30 minutes and plug all the cables back in again.
- Press the Down button and hold for 10-15 seconds until the table stutters and beeps.



Press by holding
10-15 seconds

If “HOT” appears on the display

- Please unplug and replug and let it cool off for a couple of minutes before proceeding.





If you have any questions, please contact us at

team@effydesk.ca or info@effydesk.ca

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