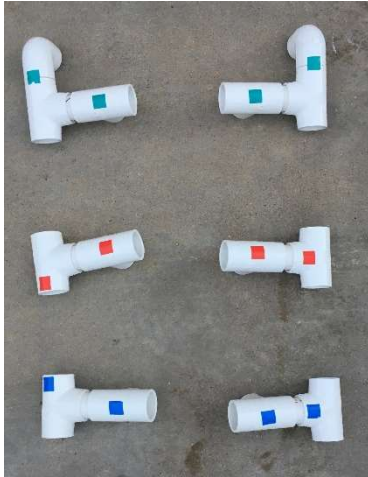


Steps are listed in numerical order

Stand assembly (per stand)

PVC Pipe Stand Part List:

- Corner pieces (12 per stand)



- 1.5" inch (16 per stand) *This is inside the corner piece*
- 6.5" inch (6 per stand)



- 12" inch (16 per stand)



- 17.75” inch (4 per stand)



Legend for tape color

- Blue = Lowest Level
- Red = Middle Level
- Teal = Top Level
- Orange = Bottom of the PVC Pipe

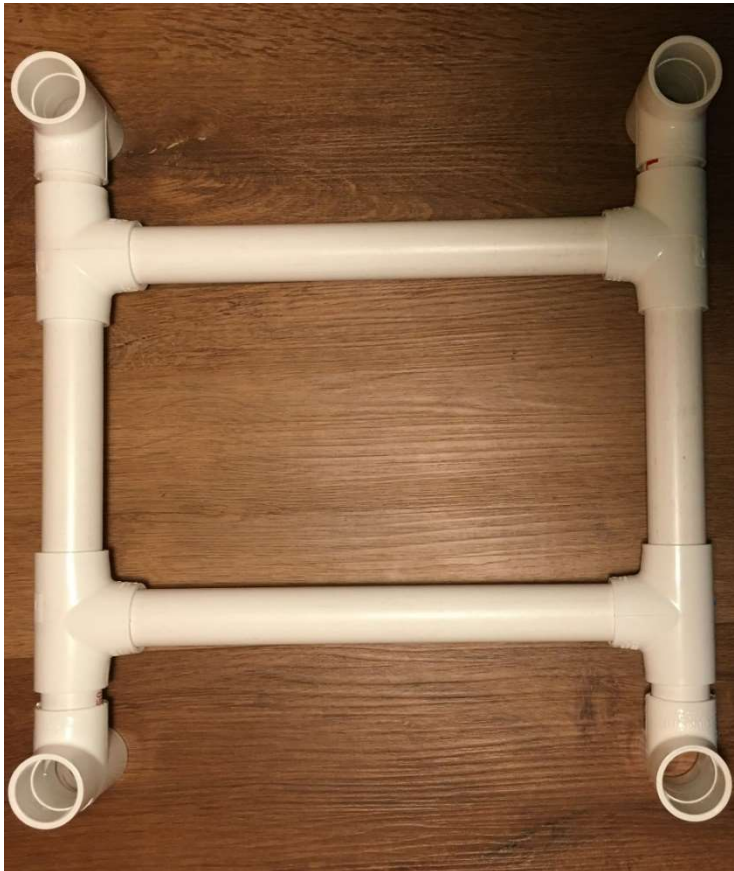
Tips for stand assembly and disassembly:

1. Make sure to work on a flat surface to ensure that the stand is leveled when connected
 2. Twist twice to connect and disconnect PVC pipe (To make it easier to dismantle later on)
 3. Build one level at a time (To make sure it's an even surface)
 4. When assembling, work from the bottom up. (Note: The color sequence will be based alphabetically, starting with "blue".)
 5. Check each level completed to make sure it is leveled
 6. Place red writing/manufacture stamp on the pipes facing towards the back of the stand (To look aesthetically pleasing)
 7. Dismantle the four legs (for storage purpose) to make easier to assemble in future if there is no need to tear down the remaining part of the stand
-
1. Organize the materials into groups (by size or color)
 - a. Pipes by Sizes
 - b. Corner Pieces by Colors
 2. Grab the corner pieces assigned to the blue level and two 12” and two 6.5”. This will be for the bottom level of the stand.

3. Construct the blue level as seen below

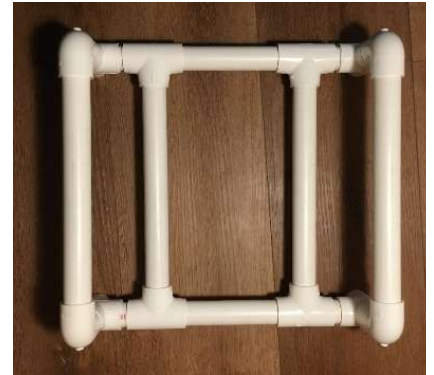


4. Grab the corner pieces assigned to the red level and two 12" and two 6.5". This will be the middle level of the stand.
5. Construct the red level as seen below (Similar to blue level)



6. Assemble your top teal level with the four teal corner pieces, two 6.5", and four 12". This will be the top level of the stand.

7. Construct the teal level as seen below



8. Use the remaining eight 12" as legs for your blue and red levels as seen below



9. Attach the top teal level on top as seen below



10. Grab four of the 17.75" PVC pipe and attach it to the bottom of the blue level

