

Aim :-

To determine the drying content of sodium carbonate.

Reference :

Khan and vyas "Industrial Pharmacy" CBS publication and distributors, 7<sup>th</sup> edition page no.

Requirement :- Petridish, Hot air oven, calcium carbonate, weighing balance, spatula.

Principle :

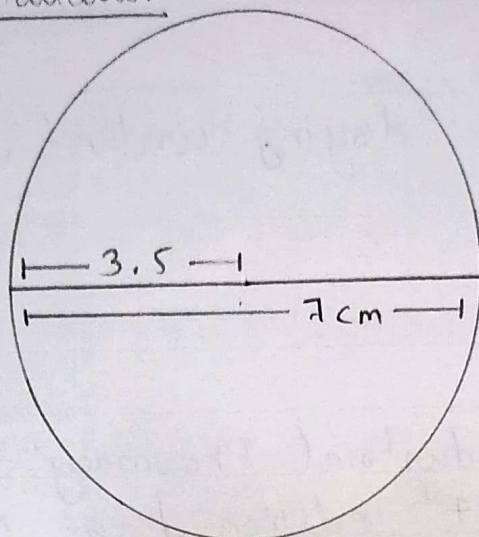
To behaviour of ~~dry~~ drying of solid is explained by drying curve. The time required for drying a batch of weight of material in a dry air can be estimated with the help of drying curve. Drying is a mass transfer process consist of the removal of water or other solvent by evaporations from a solid, semisolid, liquid. This process is obtained used as final production steps before packing products.

Theory :-

Sodium carbonate,  $\text{Na}_2\text{CO}_3 \cdot 10\text{H}_2\text{O}$  is the inorganic compound with the formula  $\text{Na}_2\text{CO}_3$  and its various hydrates.



## Observation and calculation



Diameter = 7 cm

Radius = 3.5 cm

$$\begin{aligned} \text{Area} &= \pi r^2 \\ &= \frac{22}{7} \times (3.5)^2 \\ &= \frac{269.5}{7} = 38.5 \text{ cm} \end{aligned}$$

## Calculation

Weight of empty petridish ( $W_1$ ) = 16.95 g.

$W_1$  + sample ( $W_2$ ) = 19.95 g.

$W_1 + W_2 + \text{water}$  ( $W_3$ ) = 23.77 g.

Area of Petridish = 38.46 cm<sup>2</sup>.

★ Drying content at zero minute  
 $W_3 = 23.77$

$$\text{Drying content} = \frac{W_3 - W_2}{\text{Area of Petridish}} \times 100$$

$$= \frac{23.77 - 19.95}{38.46} \times 100$$

$$= 0.0993 \times 100$$

$$= 9.93$$

★ Drying content at 15 min  
 $W_3 = 22.91$

$$= \frac{22.91 - 19.95}{38.46} \times 100$$

$$= \frac{2.96}{38.46} \times 100$$

$$= 7.69$$



Procedure:

- i) Take a clean petridish without lid and consider its weight as " $W_1$  gram".
- ii) Note the area of petridish
- iii) Take 10gm calcium carbonate in a clean petridish and consider its weight as " $W_2$  gram".
- iv) Prepare slurry by adding water consider its weight as " $W_2$  gram".
- v) Heat petridish in hot air oven at temp.  $70^\circ\text{C}$ .
- vi) Note down the weight of sample after every 15 minutes.
- vii) Continue drying until there is no change in weight of the sample is obtained.
- viii) Determine percentage drying content by using formula.

$$\% \text{ drying content} \Rightarrow \frac{W_3 - W_2}{\text{Area of petridish}} \times 100.$$

Result:

The percentage drying content area determined to be 6.4.89%.



★ Drying content at 30 minute  
 $W_3 = 20.70$

$$\Rightarrow \frac{20.70 - 19.95}{38.96} \times 100$$

$$\Rightarrow 0.019 \times 100$$

$$= 1.95$$

★ At 75 minutes

$$W_2 = 19.95, W_3 = 19.95$$

$$\Rightarrow \frac{19.95 - 19.95}{38.96} \times 100$$

$$\Rightarrow \frac{0}{38.96} \times 100$$

$$\Rightarrow 0$$

$$\text{Avg. drying content} = \frac{9.93 + 2.69 + 1.95 + 0}{4} = 4.89\%$$

