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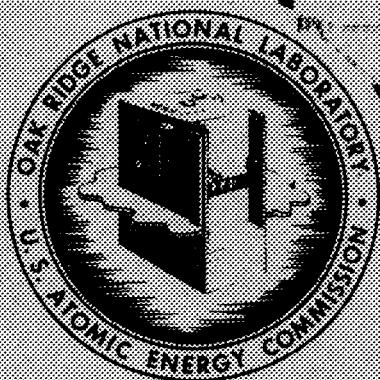
PHASE EQUILIBRIUM DIAGRAMS FOR FUSED SALT SYSTEMS

R. E. Thomo
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Chemistry Division

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PHASE EQUILIBRIUM DIAGRAMS FOR FUSED SALT SYSTEMS

Research on liquid fused salt fuels should begin with phase equilibrium studies. This report is a summary of the current status of the fused salt systems which have been under study in the ANP Chemistry Section during the last several years.

The inclusion of a phase equilibrium diagram in this report is not an indication that it represents a finished study. It has been necessary to minimize the emphasis on several systems as it became clear that these systems promised small returns to the ANP fuels program.

Discussions regarding the extent of the study and phase characteristics of each of these systems are to be found in the references listed in the Table of Contents.

A large number of people have contributed to an understanding of these phase relationships. A partial list of major contributors to these studies includes C. J. Barton, F. F. Blankenship, L. M. Bratcher, V. S. Coleman, H. A. Friedman, H. Insley, B. S. Landau, T. N. McVay, R. E. Moore, R. F. Newton, B. J. Sturm, J. Truitt, G. D. White, and W. C. Whitley.

TABLE OF CONTENTS

<u>System</u>	<u>Reference</u>	<u>Page</u>
LiF-BeF ₂ *	D. M. Roy, R. Roy, and E. F. Osborn, J. Am. Ceram. Soc. 37[7]302, 1954	1
NaF-BeF ₂ **	D. M. Roy, R. Roy, and E. F. Osborn, J. Am. Ceram. Soc. 36[6]185, 1953	2
KF-BeF ₂	ANP Quar. Prog. Rep. March 10, 1957, ORNL-2274	3
RbF-BeF ₂	ANP Quar. Prog. Rep. Dec. 10, 1956, ORNL-2221	4
RbF-ThF ₄ **	Doklady akad. Nauk, U.S.S.R., 60 391 (1948)	5
LiF-ThF ₄	ANP Chemistry Section Progress Report for Oct. 9-22, 1956, p. 3	6
NaF-ThF ₄	ANP Chemistry Section Progress Report for Nov. 8-21, 1956, p. 3	7
MgF ₂ - ThF ₄	J. O. Blomeke, "An Investigation of ThF ₄ - Fused Salt Solutions for Homogeneous Breeder Reactors", ORNL-1030, 6-19-51	8
Alkali fluorides-ZrF ₄	ANP Quar. Prog. Rep. June 10, 1956, ORNL-2106, p. 81	9
" " "	ANP Quar. Prog. Rep. June 10, 1956, ORNL-2106, p. 82	10
" " "	ANP Quar. Prog. Rep. June 10, 1956, ORNL-2106, p. 83	11
" " "	-	12
LiF-ZrF ₄	ANP Quar. Prog. Rep. Sept. 10, 1955, ORNL-1947, p. 66	13
NaF-ZrF ₄	ANP Quar. Prog. Rep. June 10, 1954, ORNL-1729, p. 41	14
KF-ZrF ₄	ANP Quar. Prog. Rep. June 10, 1952, ORNL-1294, p. 91	15
RbF-ZrF ₄	ANP Quar. Prog. Rep. June 10, 1956, ORNL-2106, p. 85	16
CsF-ZrF ₄	ANP Quar. Prog. Rep. Sept. 10, 1953, ORNL-1609, p. 60	17
Alkali fluorides-UF ₄	ANP Quar. Prog. Rep. June 10, 1956, ORNL-2106, p. 81	18
" " "	ANP Quar. Prog. Rep. June 10, 1956 ORNL-2106, p. 82	19
" " "	ANP Quar. Prog. Rep. June 10, 1956 ORNL-2106, p. 83	20
" " "	-	21
LiF-UF ₄	ANP Quar. Prog. Rep. Dec. 10, 1955 ORNL-2012, p. 79	22

<u>System</u>	<u>Reference</u>	<u>Page</u>
NaF-UF ₄	ANP Quar. Prog. Rep. Mar. 10, 1955, ORNL-1864, p. 50	23
KF-UF ₄	ANP Quar. Prog. Rep. Dec. 10, 1955, ORNL-2012, p. 82	24
RbF-UF ₄	ANP Quar. Prog. Rep. Sept. 10, 1956, ORNL-2157, p. 89	25
CsF-UF ₄	ANP Quar. Prog. Rep. June 10, 1951, ANP-65, p. 88	26
LiF-CeF ₃	ANP Quar. Prog. Rep. March 10, 1957, ORNL-2274	27
NaCl-ZrCl ₄	ANP Quar. Prog. Rep. Dec. 10, 1956, ORNL-2221	28
KCl-ZrCl ₄	ANP Quar. Prog. Rep. Sept. 10, 1956, ORNL-2157, p. 95	29
LiCl-UCl ₃	ANP Quar. Prog. Rep. Dec. 10, 1953, ORNL-1649, p. 52	30
NaCl-UCl ₃	C. A. Kraus, M-251, July 1, 1943	31
RbCl-UCl ₃	ANP Quar. Prog. Rep. March 10, 1954, ORNL-1692, p. 51	32
LiCl-UCl ₄	ANP Quar. Prog. Rep. June 10, 1953, ORNL-1556, p. 43	33
NaCl-UCl ₄	ANP Quar. Prog. Rep. Sept. 10, 1953, ORNL-1609, p. 58	34
KCl-UCl ₄	ANP Quar. Prog. Rep. June 10, 1954, ORNL-1729, p. 47	35
CsCl-UCl ₄	ANP Quar. Prog. Rep. Dec. 10, 1953, ORNL-1649, p. 53	36
LiF-UF ₃	ANP Quar. Prog. Rep. Sept. 10, 1954, ORNL-1771, p. 59	37
NaF-UF ₃	ANP Quar. Prog. Rep. Sept. 10, 1954 ORNL-1771, p. 59	38
NaF-LiF	A. E. Bergman and E. P. Dergunov, Comp. rend. acad. sci., U.R.S.S., 31, 755 (1941)	39
LiF-RbF	ANP Quar. Prog. Rep. Sept. 10, 1956 ORNL-2157, p. 88	40
LiF-CsF	ANP Quar. Prog. Rep. June 10, 1956, ORNL-2106, p. 90	41
NaF-ZnF ₂	ANP Quar. Prog. Rep. June 10, 1952, ORNL-1294, p. 95	42
KF-ZnF ₂	ANP Quar. Prog. Rep. June 10, 1952, ORNL-1294, p. 94	43
RbF-ZnF ₂	ANP Quar. Prog. Rep. June 10, 1952, ORNL-1294, p. 96	44
UF ₄ -ZrF ₄	ANP Quar. Prog. Rep. Dec. 10, 1955, ORNL-2012, p. 78	45
RbF-CaF ₂	ANP Quar. Prog. Rep. Dec. 10, 1956, ORNL-2221	46

<u>System</u>	<u>Reference</u>	<u>Page</u>
PbF ₂ -UF ₄	ANP Quar. Prog. Rep. June 10, 1951, ANP-65, p. 89	47
KCl-FeCl ₂	ANP Quar. Prog. Rep. June 10, 1956, ORNL-2106, p. 117	48
NaF-KF-LiF	A. G. Bergman and E. P. Dergunov, Comp. rend. acad. sci., U.R.S.S. 48, 330(1945)	49
NaF-LiF-RbF	ANP Quar. Prog. Rep. Dec. 10, 1951, ORNL-1170, p. 87	50
KF-NaF-BeF ₂	ANP Quar. Prog. Rep. Dec. 10, 1951, ORNL-1170, p. 87	51
NaF-LiF-BeF ₂	ANP Quar. Prog. Rep. Sept. 10, 1956, ORNL-2157, p. 93	52
NaF-2KF·BeF ₂	ANP Quar. Prog. Rep. Sept. 10, 1955, ORNL-1947, p. 72	53
NaF-LiF-ZrF ₄	ANP Quar. Prog. Rep. June 10, 1955, ORNL-1896, p. 53	54
NaF-KF-ZrF ₄	ANP Quar. Prog. Rep. Dec. 10, 1955, ORNL-2012, p. 83	55
NaF-KF-ZrF ₄	-	56
RbF-NaF-ZrF ₄	ANP Quar. Prog. Rep. June 10, 1956, ORNL-2106, p. 87	57
NaF-LiF-UF ₄	ANP Quar. Prog. Rep. March 10, 1957, ORNL-2274	58
KF-LiF-UF ₄	ANP Quar. Prog. Rep. Sept. 10, 1951, ORNL-1154, p. 158	59
RbF-LiF-UF ₄	ANP Quar. Prog. Rep. Sept. 10, 1951, ORNL-1154, p. 159	60
KF-NaF-UF ₄	ANP Quar. Prog. Rep. March 10, 1951, ANP-60, p. 134	61
RbF-NaF-UF ₄	ANP Quar. Prog. Rep. Dec. 10, 1956, ORNL-2221	62
LiF-BeF ₂ -UF ₄ **	ANP Quar. Prog. Rep. Dec. 10, 1952, ORNL-1439	63
NaF-BeF ₂ -UF ₄ **	-	64
NaF-ZrF ₄ -UF ₄	ANP Quar. Prog. Rep. Dec. 10, 1954, ORNL-1816, p. 58	65
NaF-ZrF ₄ -UF ₄	ANP Quar. Prog. Rep. Sept. 10, 1954, ORNL-1771, p. 55	66
7NaF·6ZrF ₄ -7NaF·6UF ₄	ANP Quar. Prog. Rep. Dec. 10, 1956, ORNL-2221	67
7NaF·6UF ₄ -7LiF·6UF ₄	ANP Quar. Prog. Rep. March 10, 1957, ORNL-2274	68
2NaF·UF ₄ -2RbF·UF ₄	ANP Quar. Prog. Rep. Dec. 10, 1956, ORNL-2221	69
NaF-NaF·RbF·UF ₄	ANP Quar. Prog. Rep. Dec. 10, 1956, ORNL-2221	70

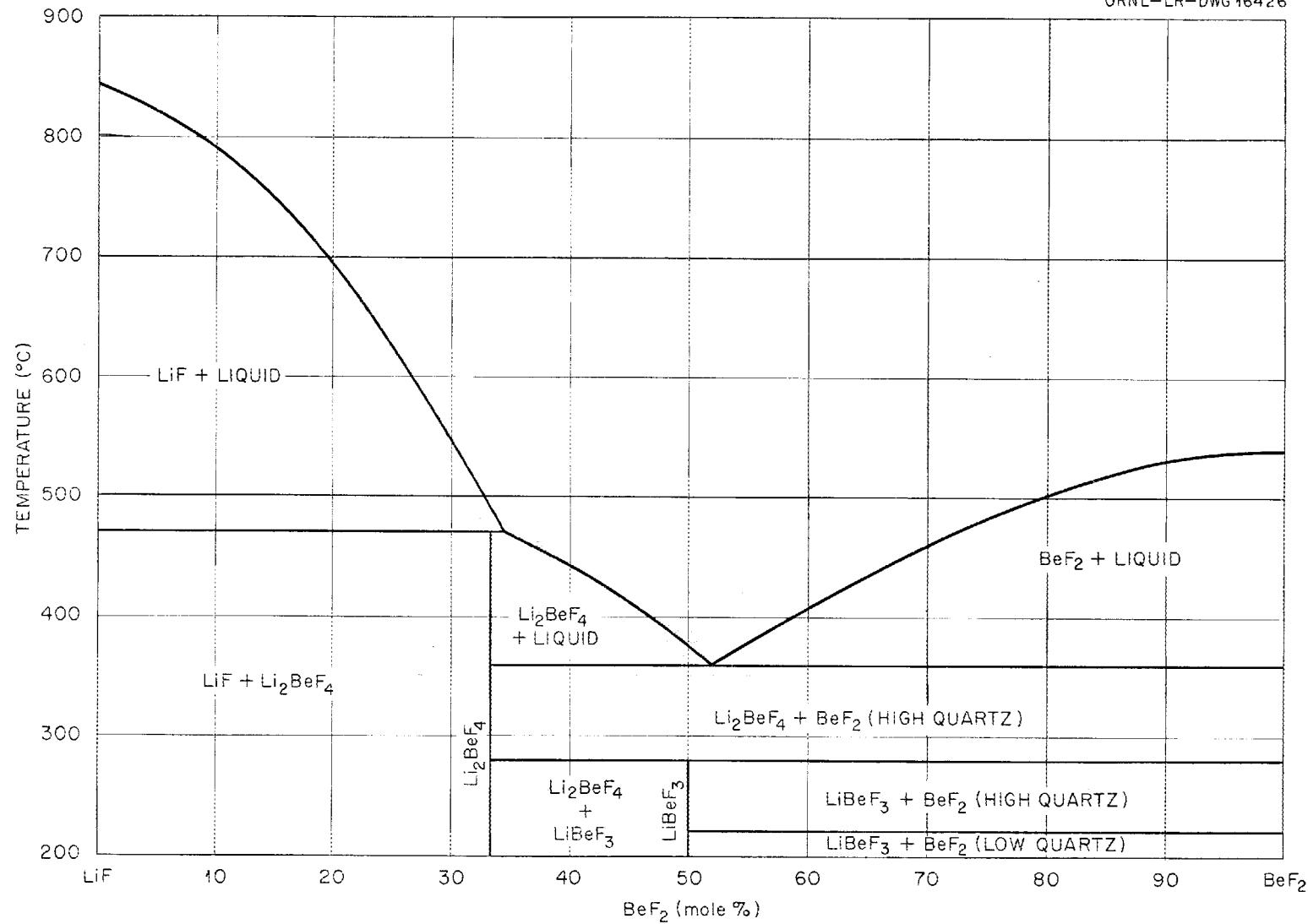
<u>System</u>	<u>Reference</u>	<u>Page</u>
3RbF·UF ₄ - NaF·RbF·UF ₄	ANP Quar. Prog. Rep. Dec. 10, 1956, ORNL-2221	71
NaF-RbF-ZrF ₄ - UF ₄	ANP Quar. Prog. Rep. Sept. 10, 1956, ORNL-2157, p. 92	72
NaF-RbF-ZrF ₄ - UF ₄	ANP Quar. Prog. Rep. Sept. 10, 1956, ORNL-2157, p. 92	73
NaF-PbF ₂ - UF ₄	ANP Quar. Prog. Rep. June 10, 1951, ANP-65, p. 91	74
NaF-ZrF ₄ - ThF ₄	ANP Chemistry Section Progress Report Dec. 8-21, 1956, p. 3	75
NaF-LiF-CaF ₂	ANP Quar. Prog. Rep. March 10, 1956, ORNL-2061, p. 77	76
NaF-MgF ₂ - CaF ₂	ANP Quar. Prog. Rep. March 10, 1956, ORNL-2061, p. 78	77
NaF-KF-AlF ₃	ANP Quar. Prog. Rep. Dec. 10, 1952, ORNL-1439, p. 114	78
LiF-BeF ₂ - ThF ₄	ANP Quar. Prog. Rep. March 10, 1953, ORNL-1515, p. 108	79
NaF-MgF ₂ - CaF ₂	-	80
3KF·CrF ₃ - 3NaF·CrF ₃ - 3LiF·CrF ₃	ANP Quar. Prog. Rep. Dec. 10, 1952, ORNL-1439, p. 117	81
NaOH-LiOH	ANP Quar. Prog. Rep. Sept. 10, 1951, ORNL-1154, p. 168	82
LiOH-KOH	ANP Quar. Prog. Rep. Dec. 10, 1951, ORNL-1170, p. 85	83
NaOH-KOH*	Zr. Physik. Chem. <u>73</u> , 667 (1910)	84
NaOH-RbOH*	Zr. Physik. Chem. <u>73</u> , 667 (1910)	85
Ba(OH) ₂ - Sr(OH) ₂	ANP Quar. Prog. Rep. Sept. 10, 1951, ORNL-1154, p. 167	86

* Final diagram on these systems not determined at ORNL.

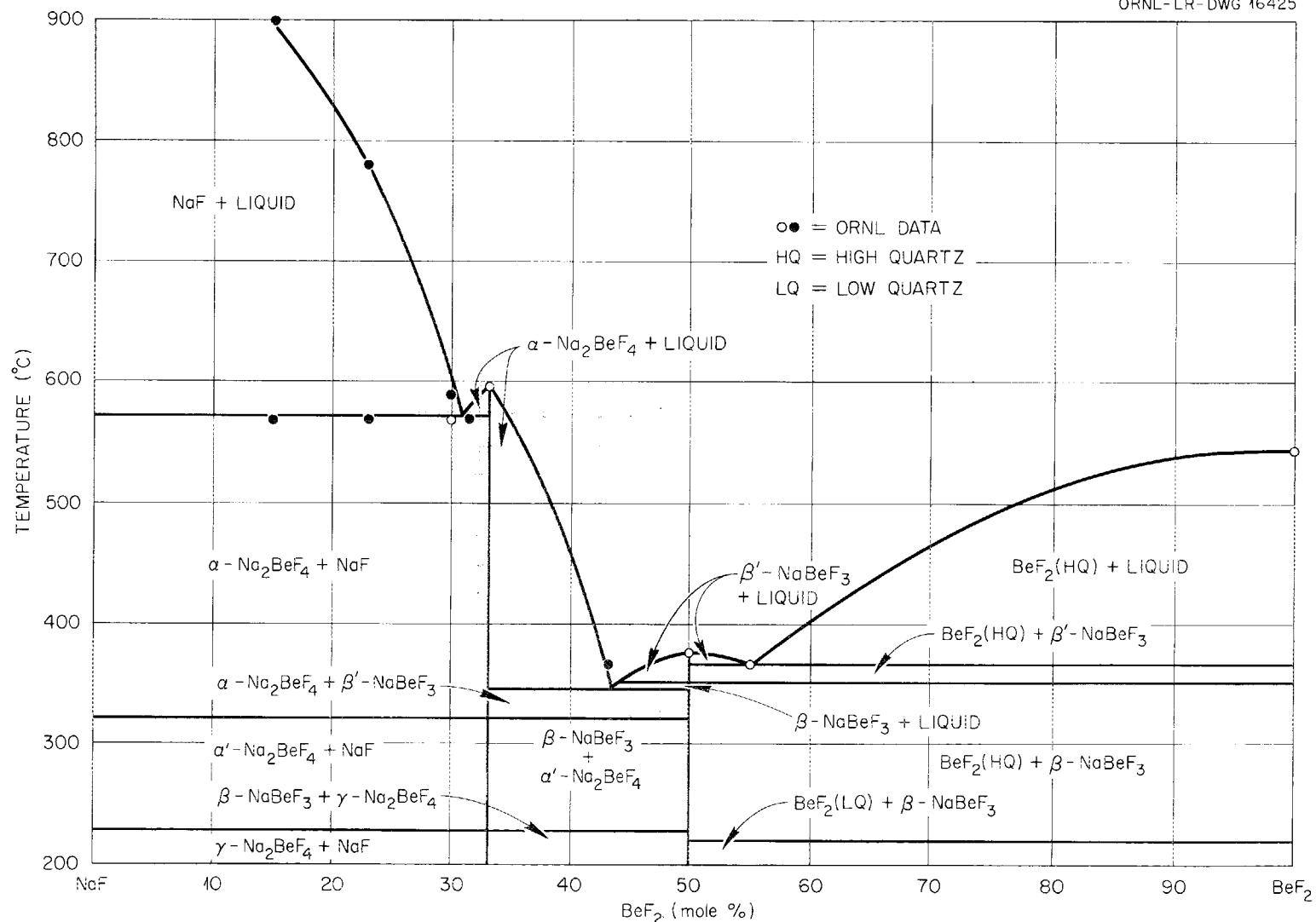
** The determination of the incongruent nature of 2LiF·BeF₂ was made by Mound Laboratory, by ORNL, and also by J. L. Speirs, "The Binary and Ternary Systems Formed by Caf, LiF, and BeF₂: Phase Diagrams and Electrolytic Studies", Ph.D. thesis, Michigan State College, 1952.



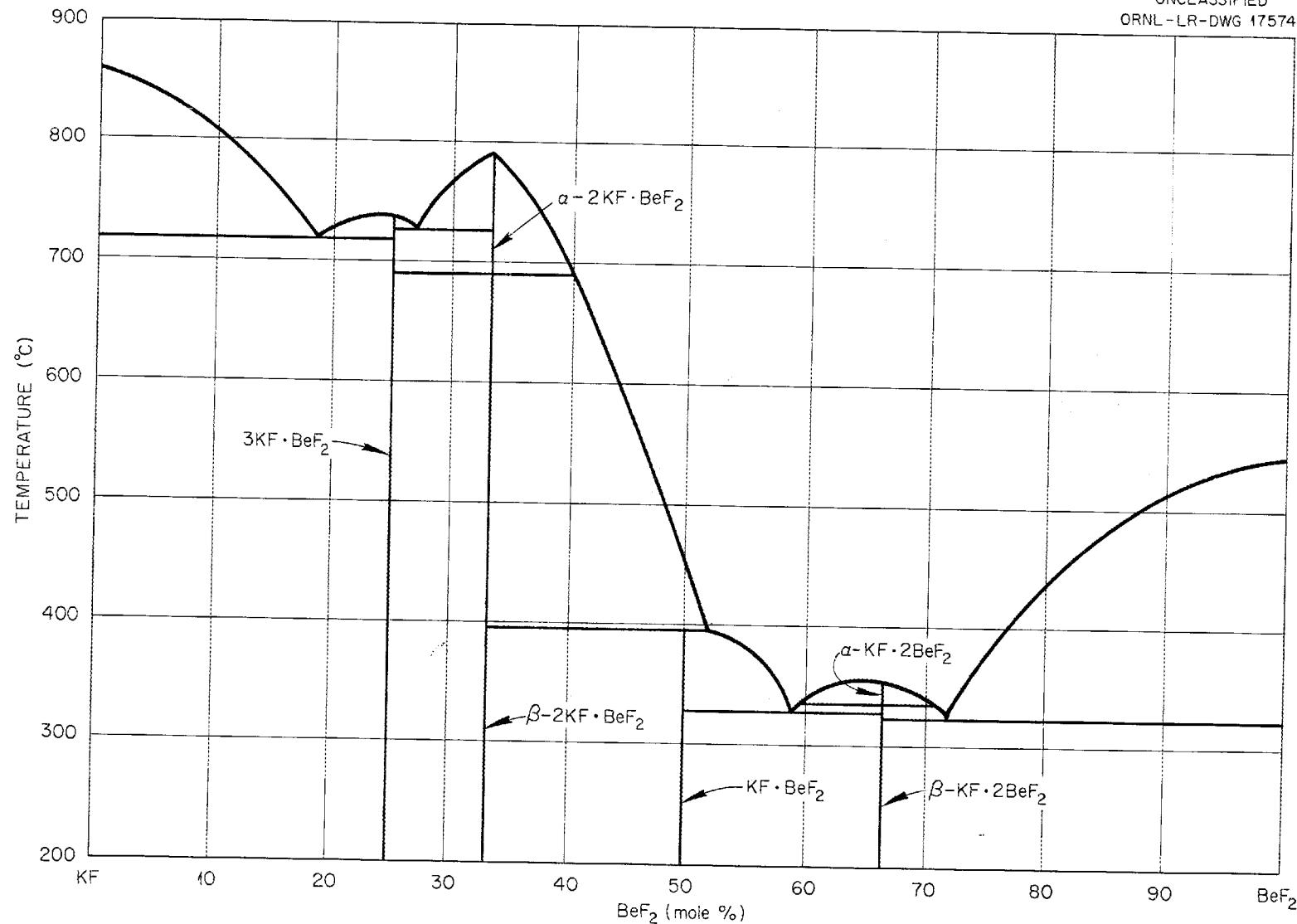
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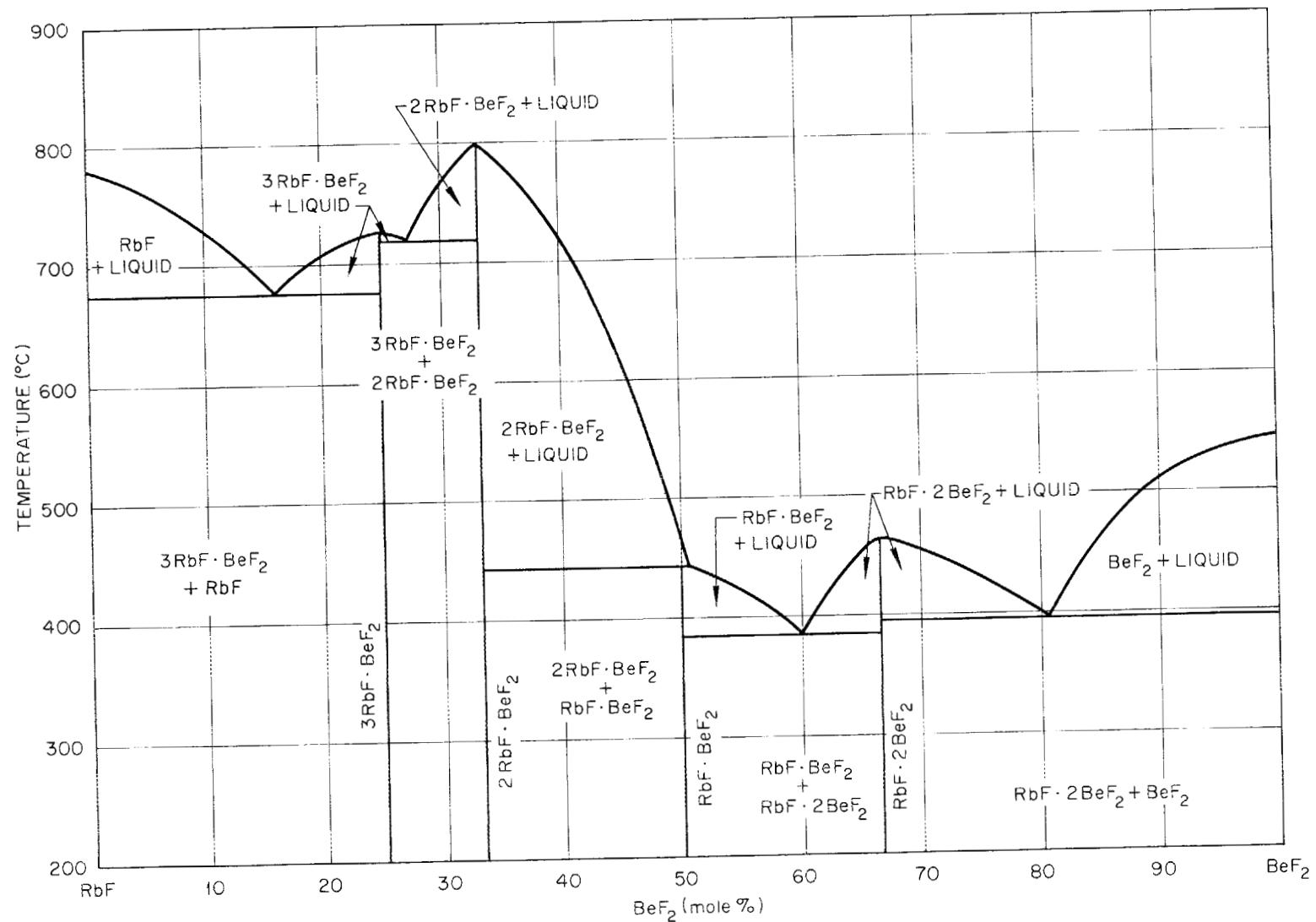
The System LiF-BeF₂. Composite diagram from: D. M. Roy, R. Roy, and E. F. Osborn, J. Am. Ceram. Soc. 37, 300 (1954); Novoselova, Simanov, and Yarembash, J. Phys. Chem. USSR 26, 1244 (1952); and unpublished data, Oak Ridge National Laboratory.



The System $\text{NaF}-\text{BeF}_2$ According to Roy, Roy, and Osborn [J. Am. Ceram. Soc. 36, 185 (1953)].

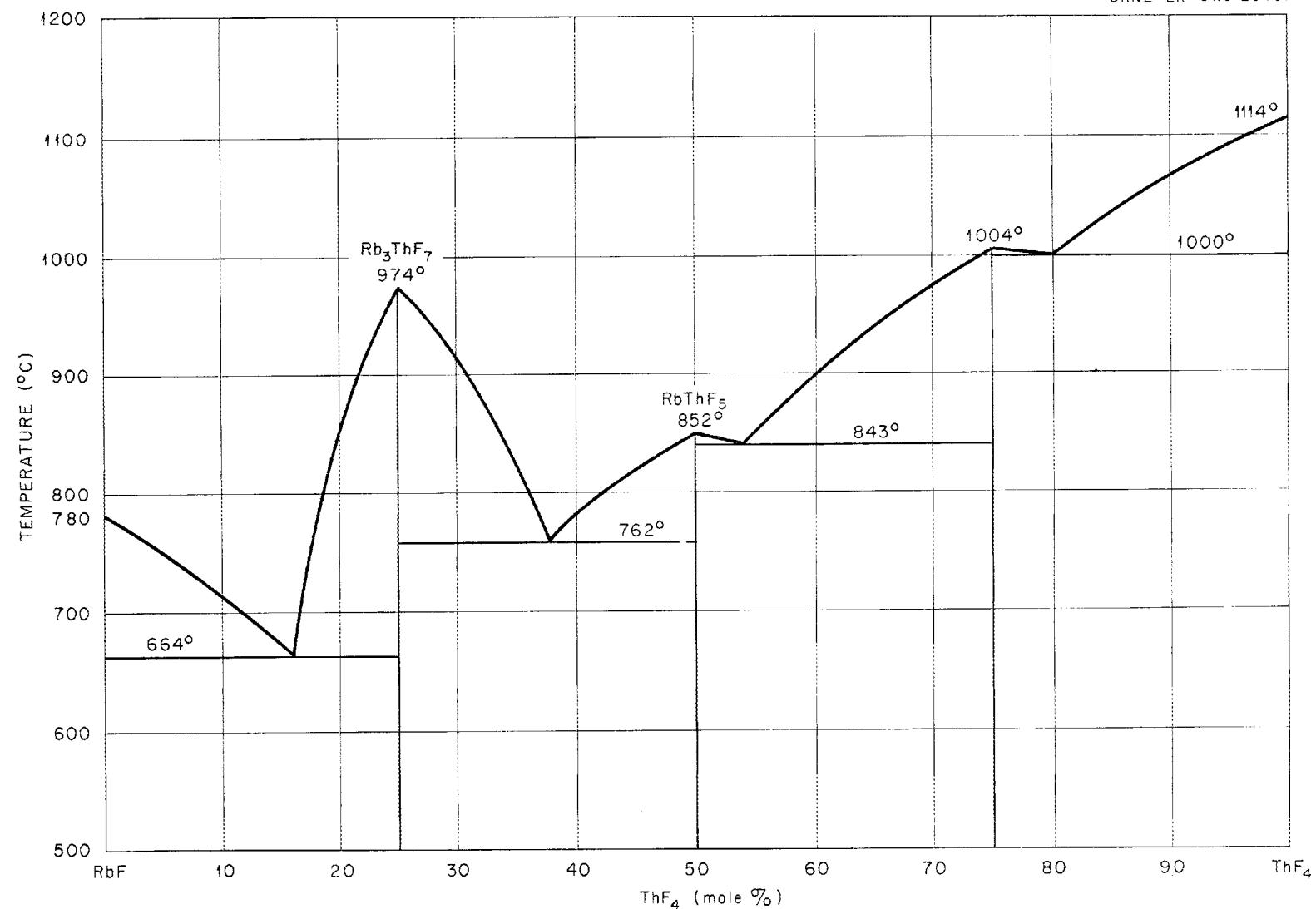


The System KF-BeF₂.



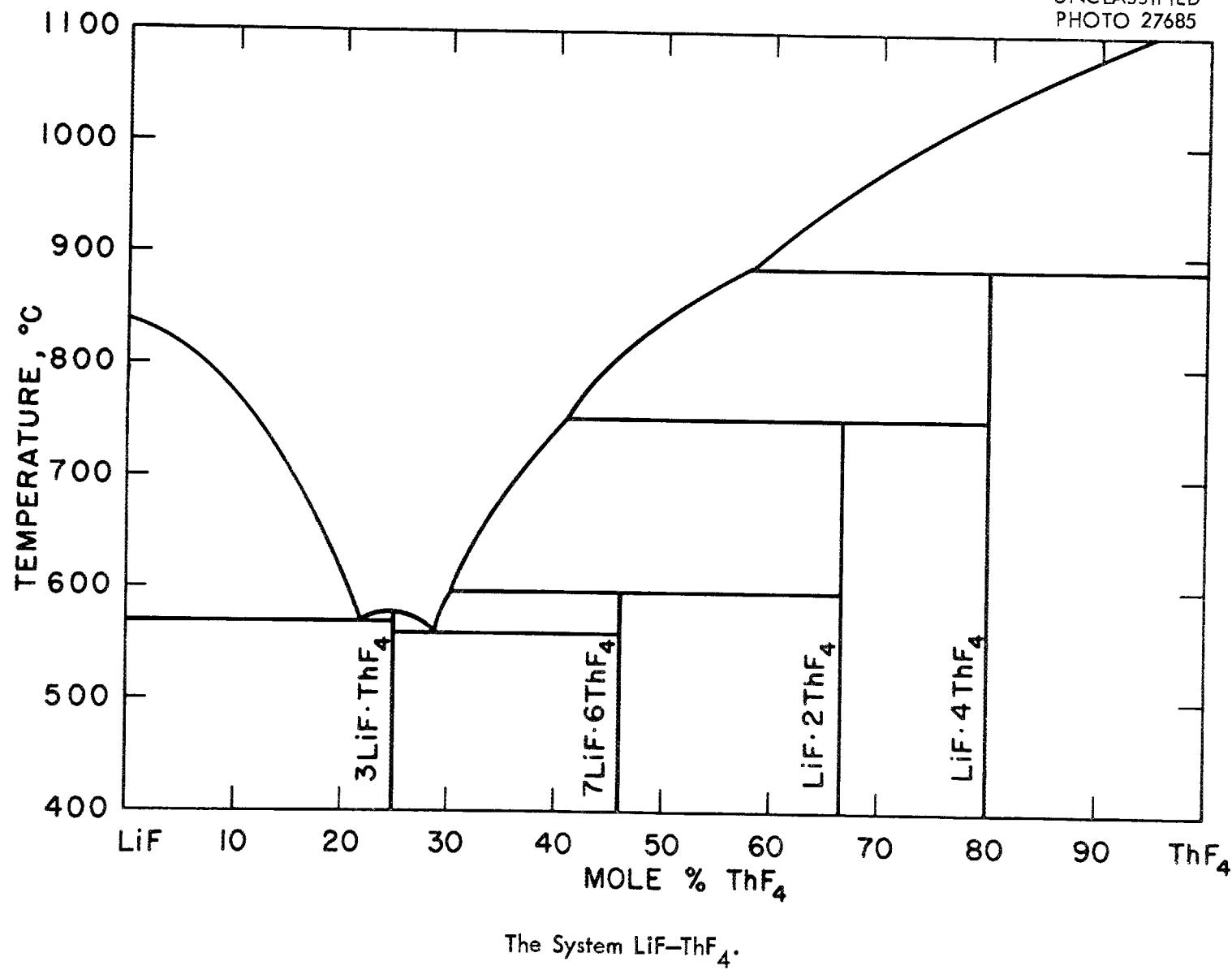
The System RbF-BeF₂.

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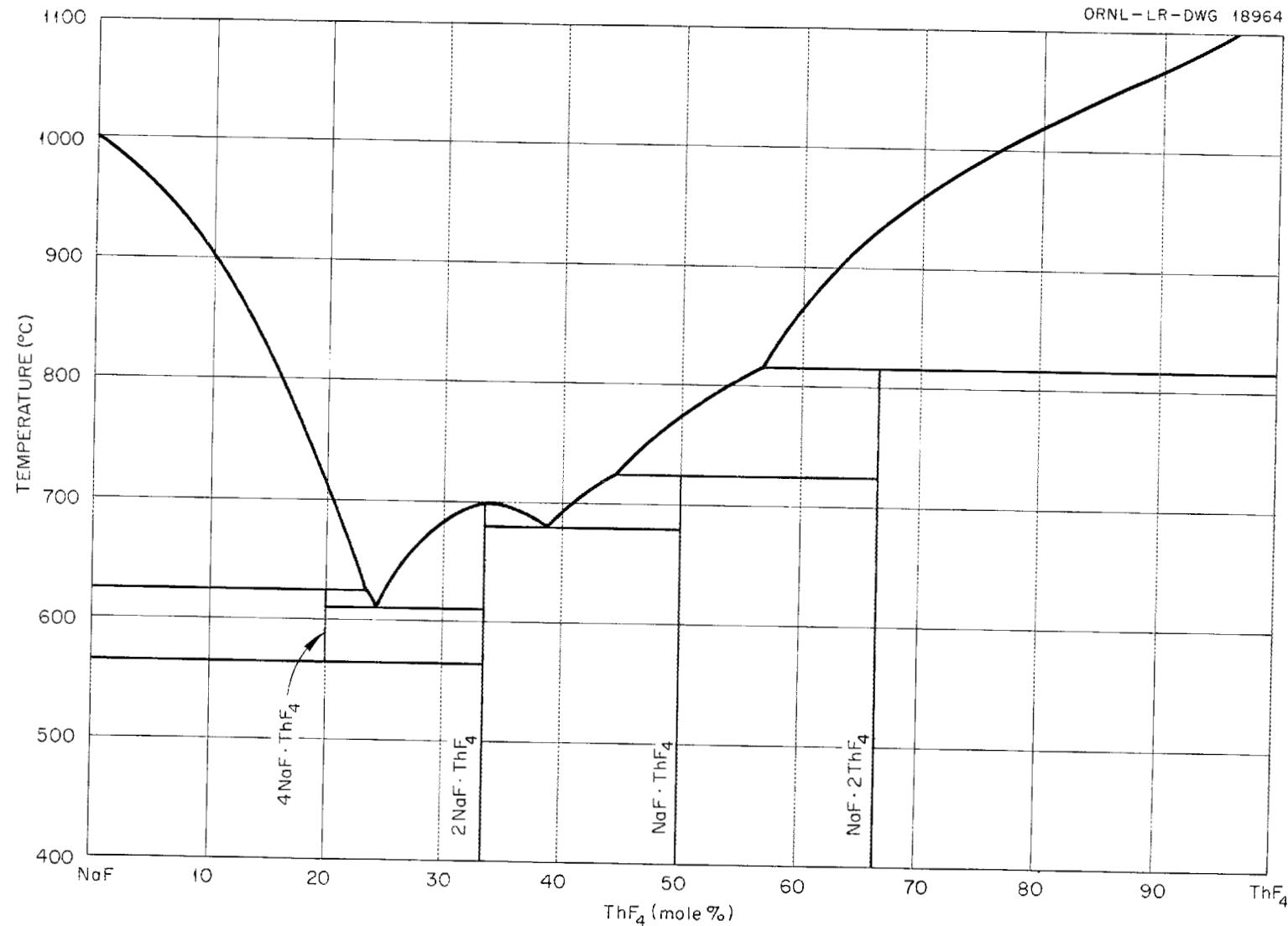


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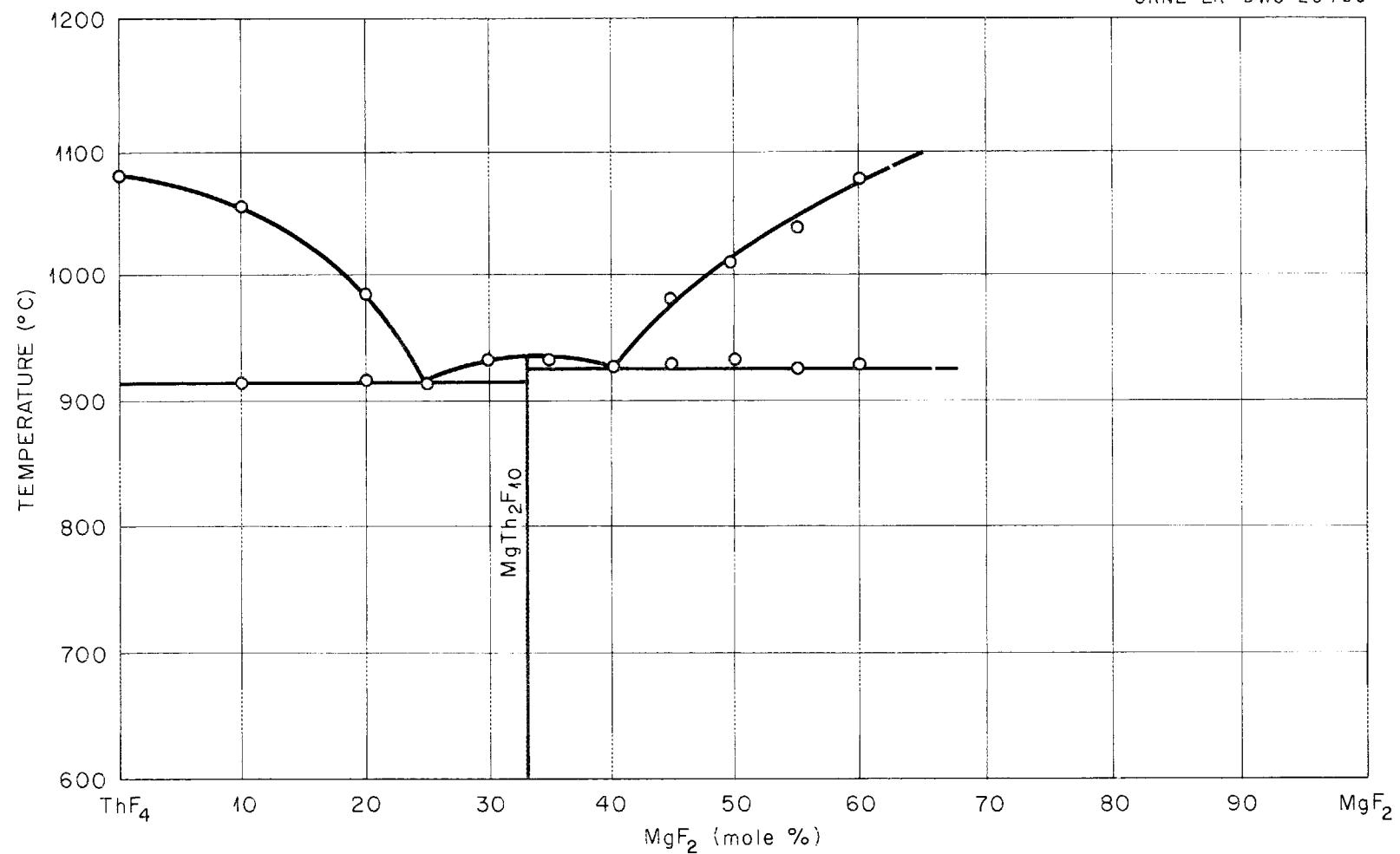
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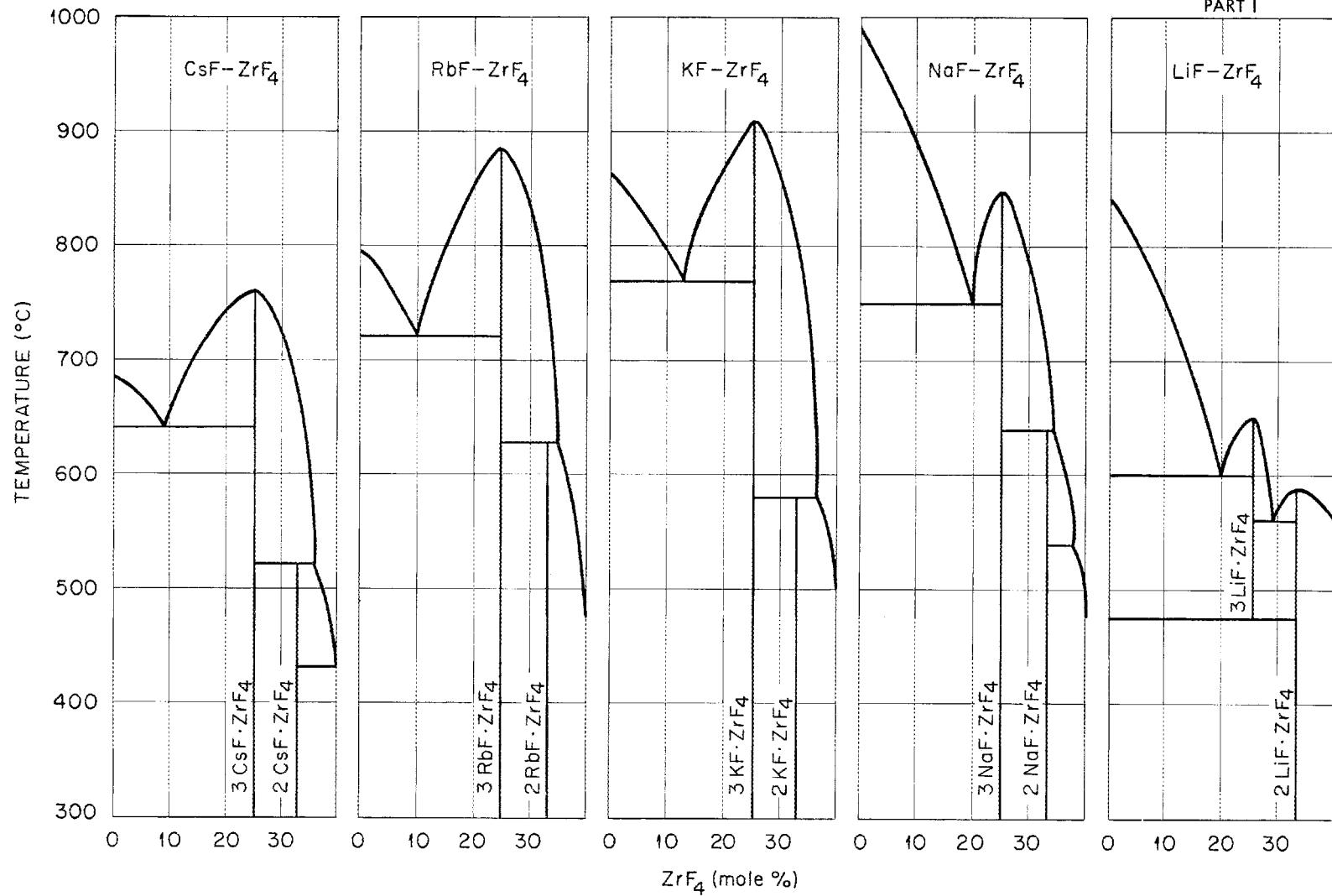


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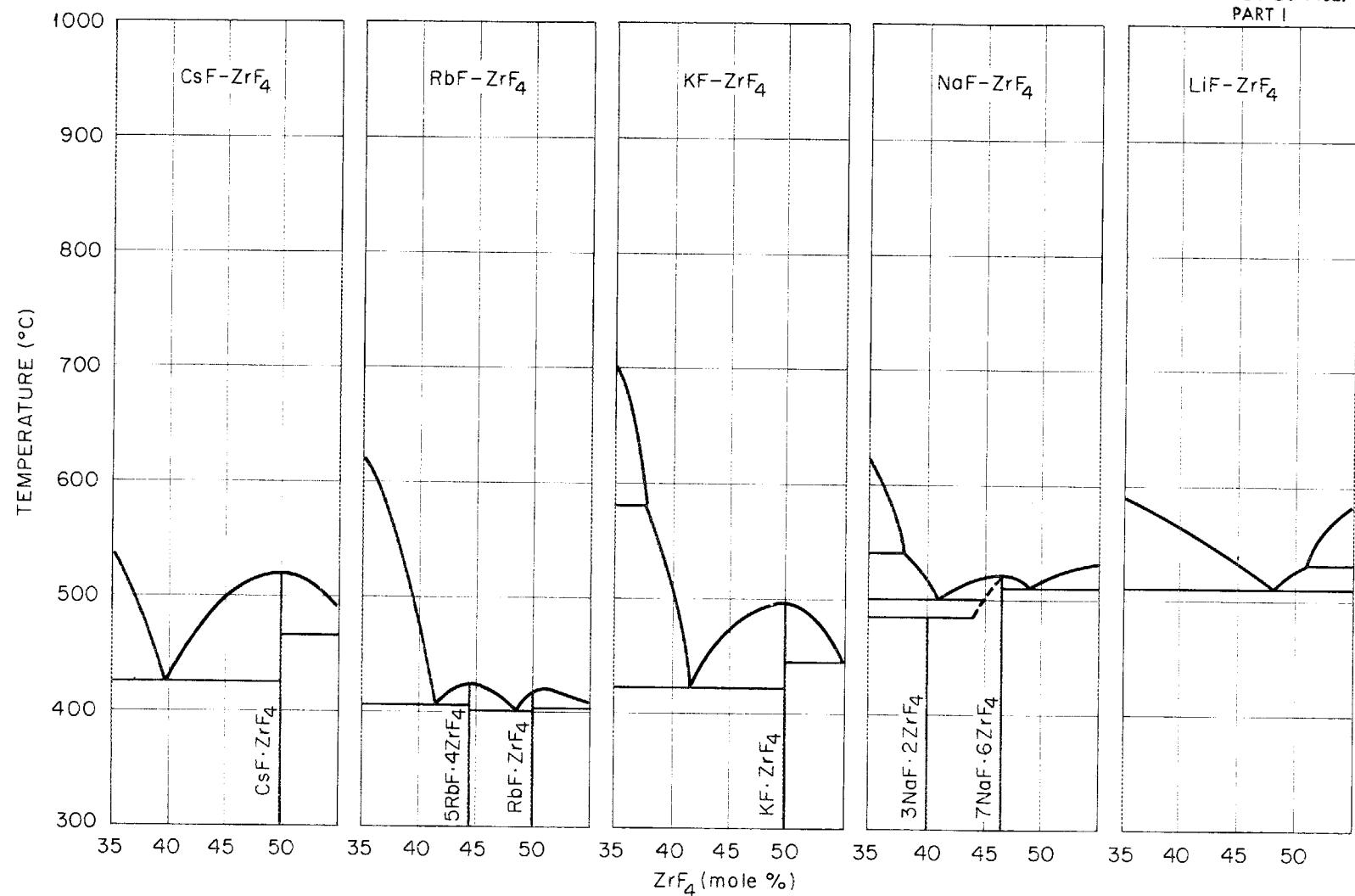


The System $\text{NaF}-\text{ThF}_4$.

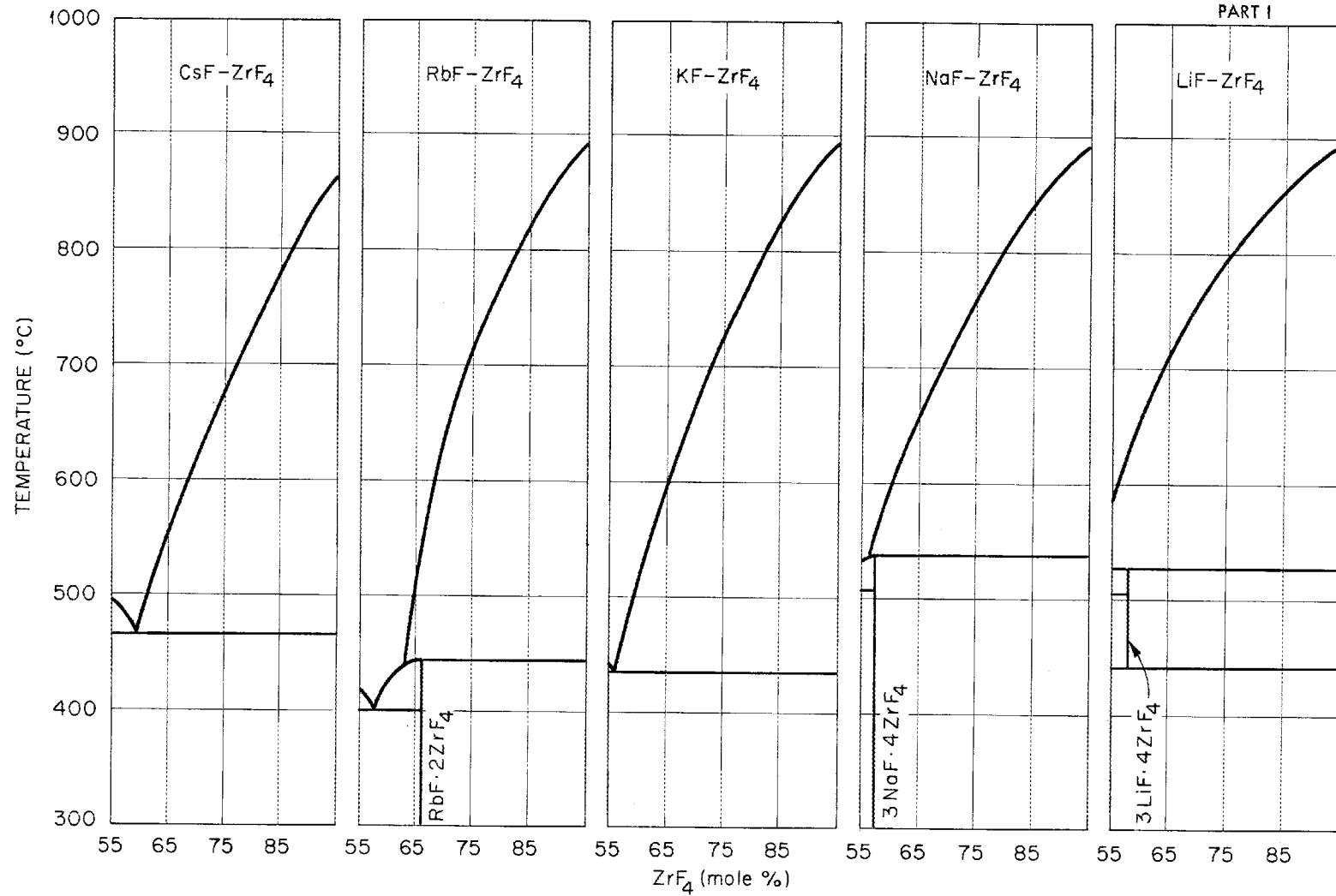
The System $\text{ThF}_4-\text{MgF}_2$.



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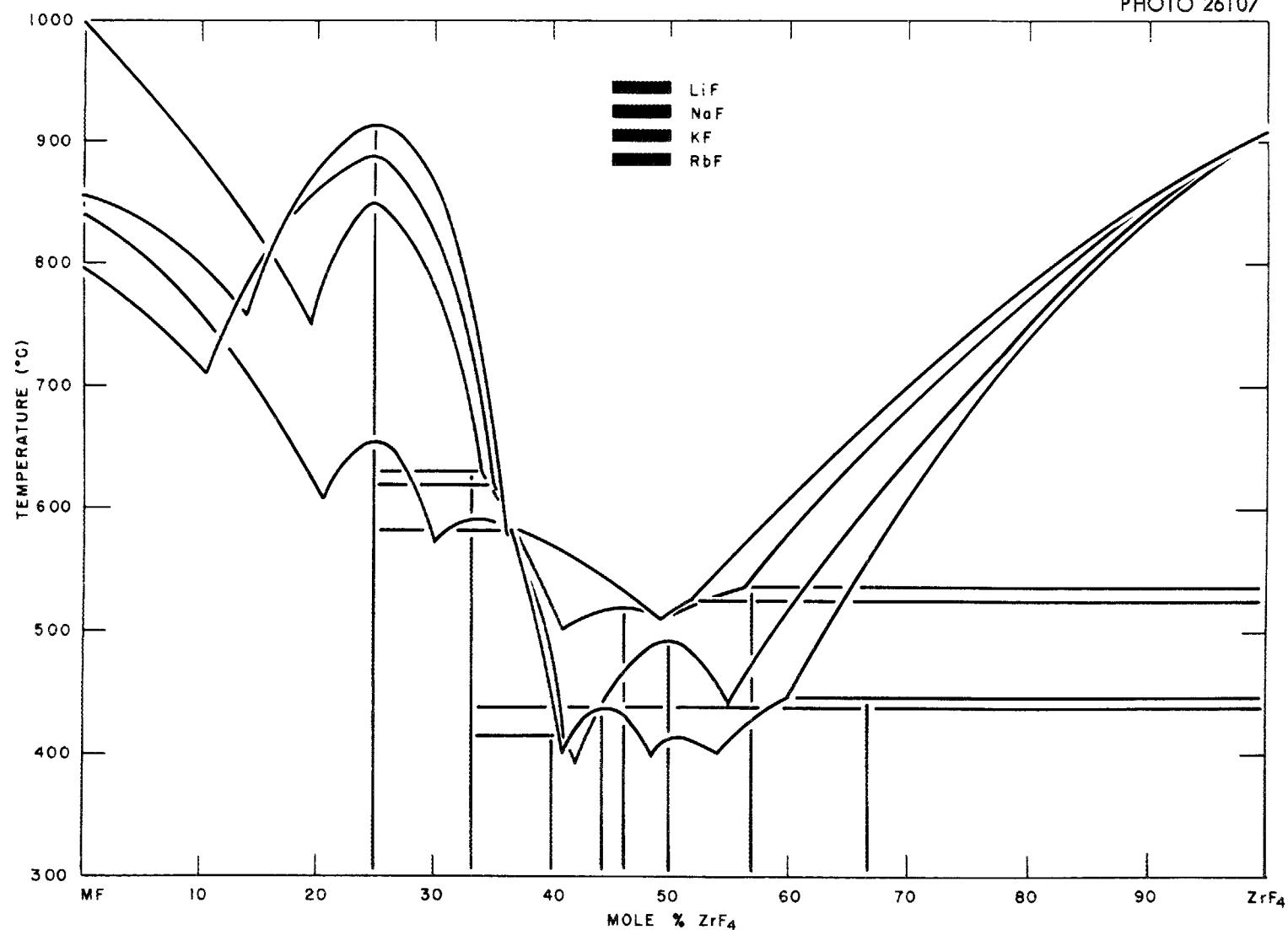


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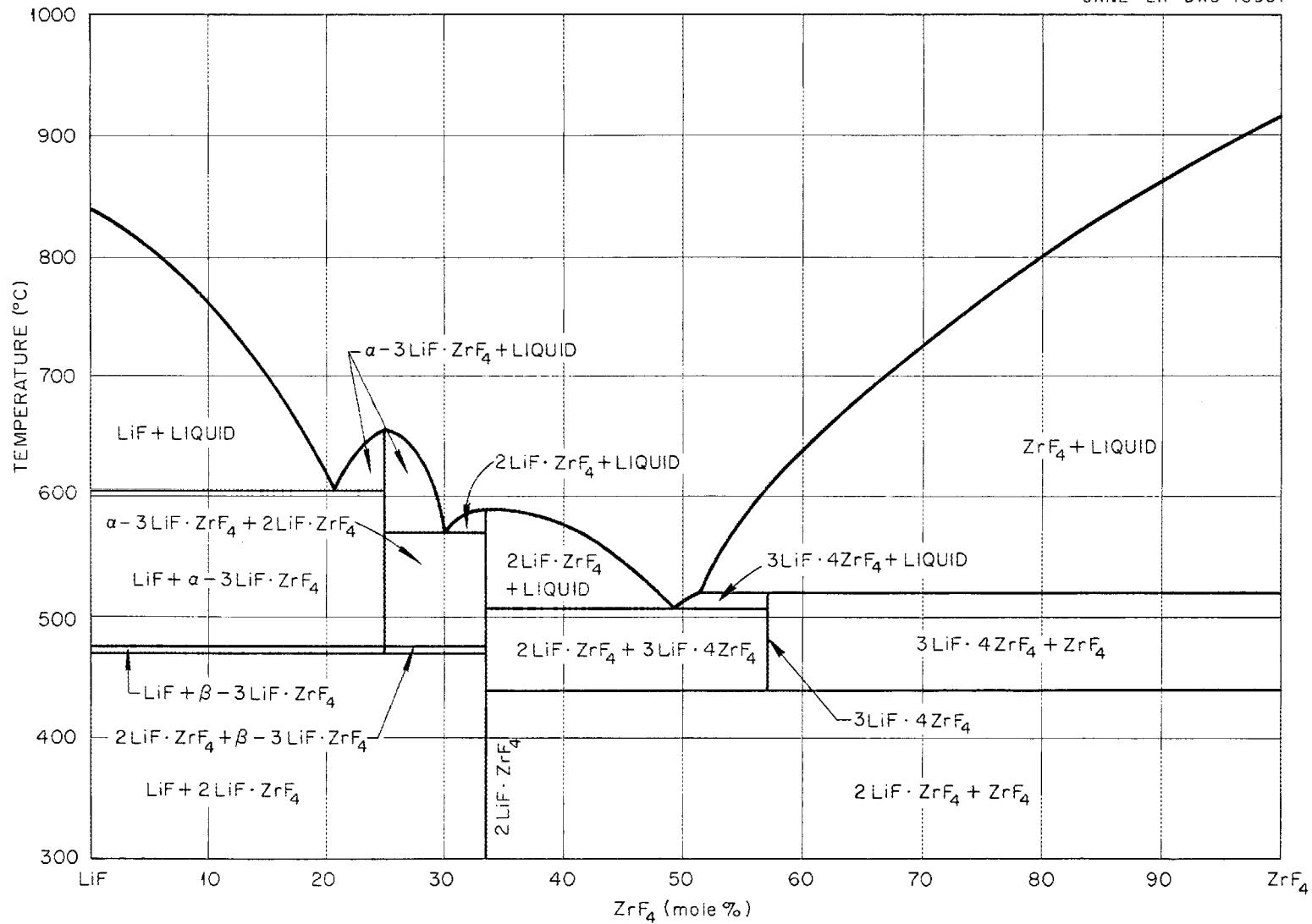


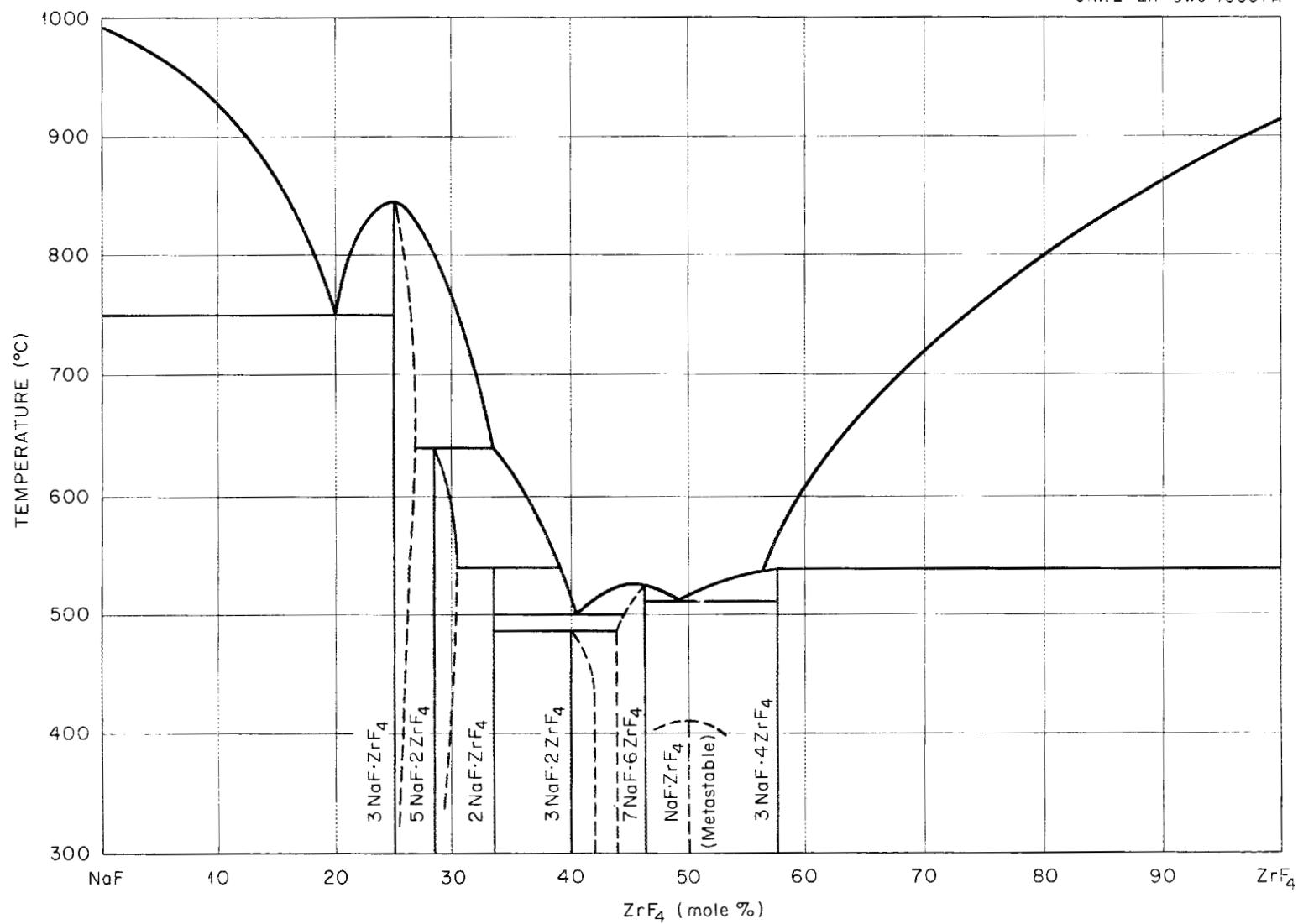
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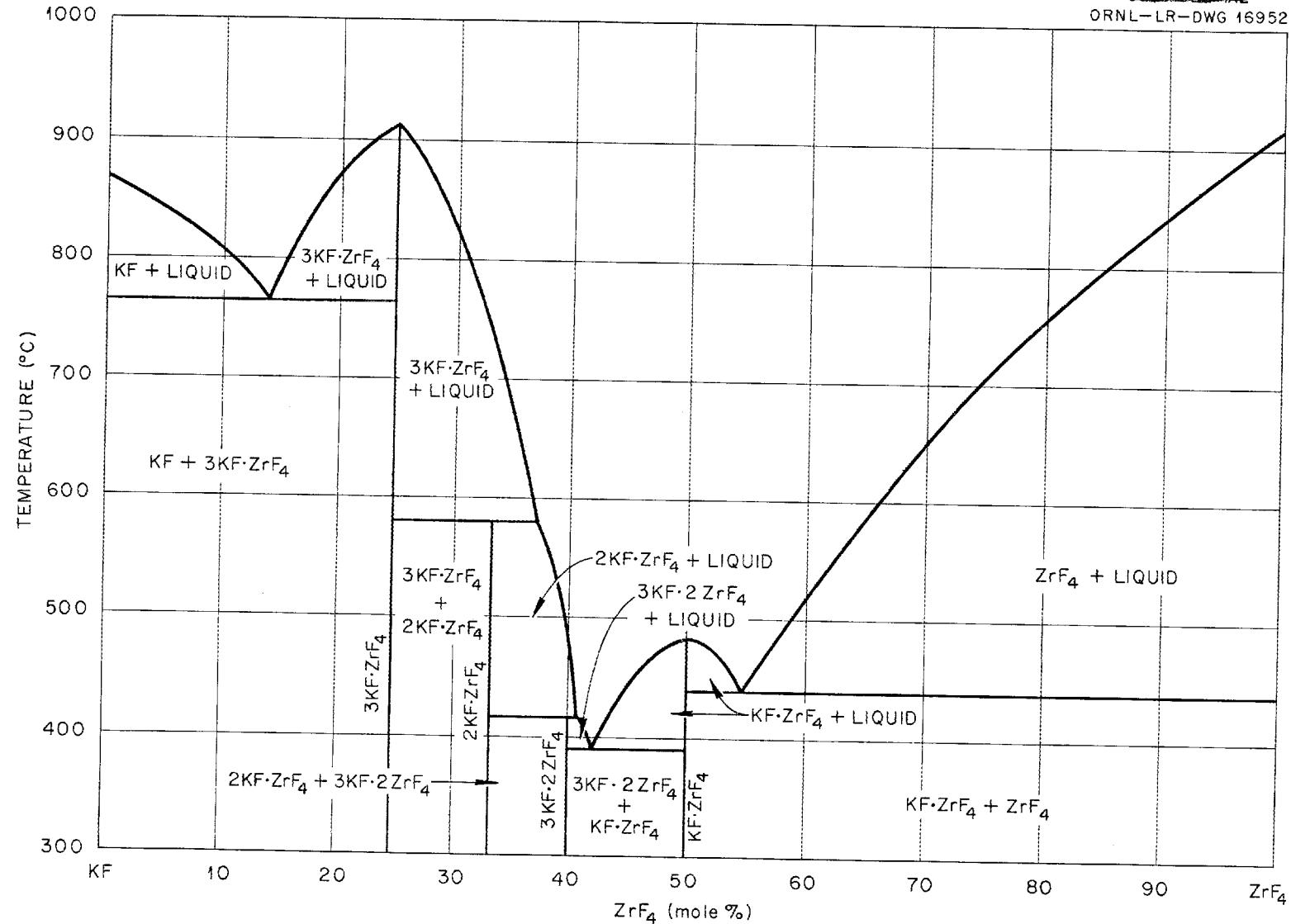


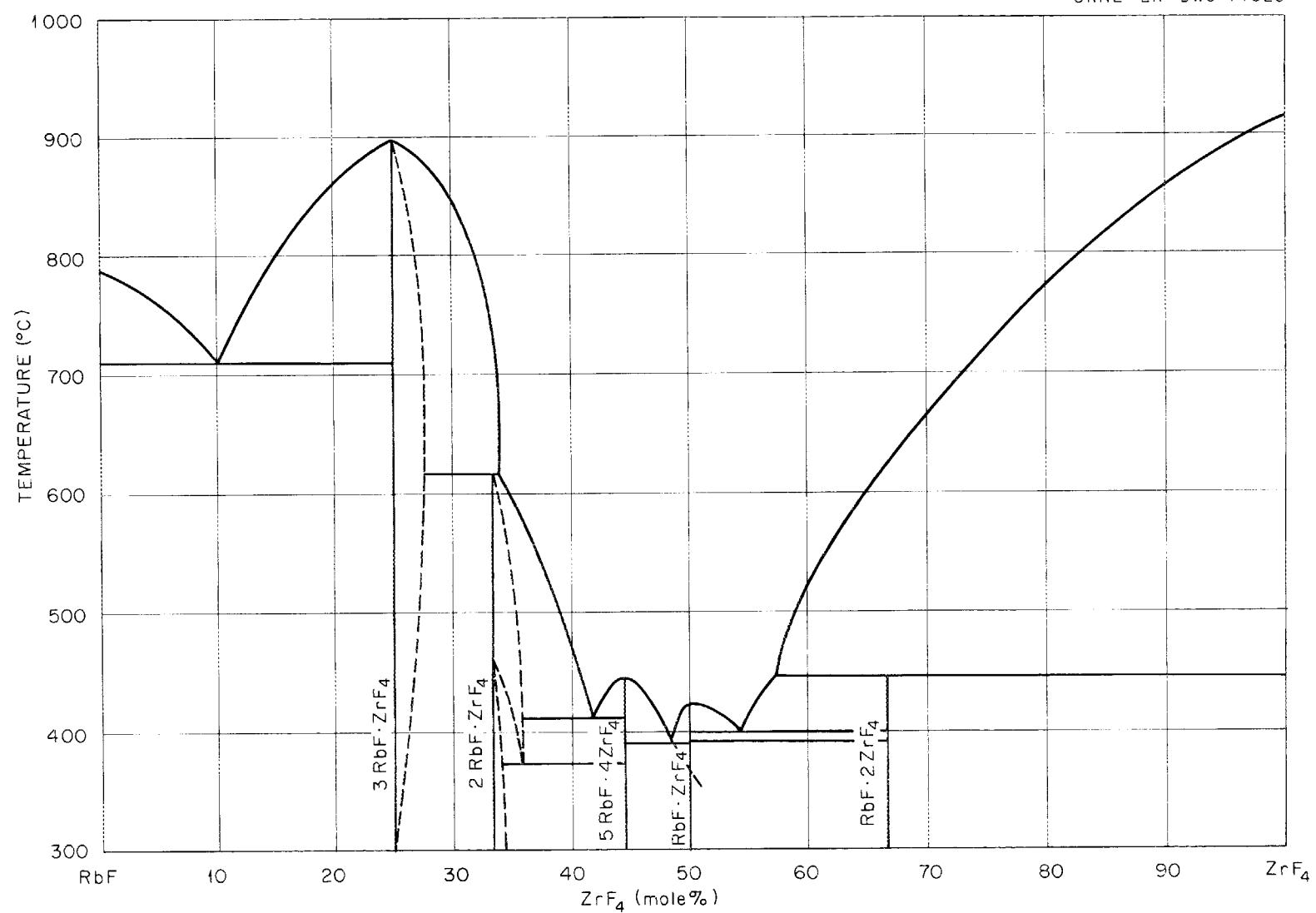
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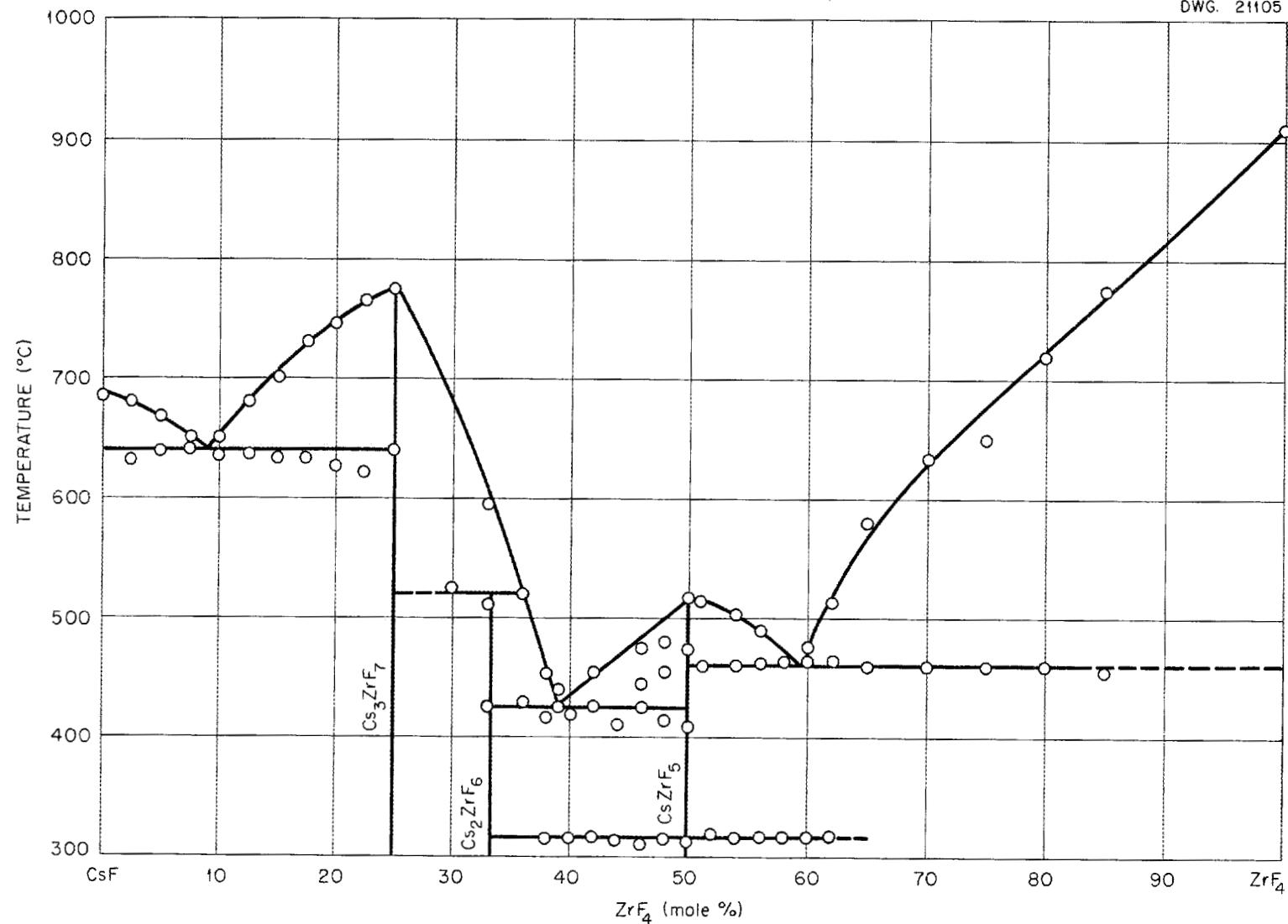
The System $\text{LiF}-\text{ZrF}_4$.

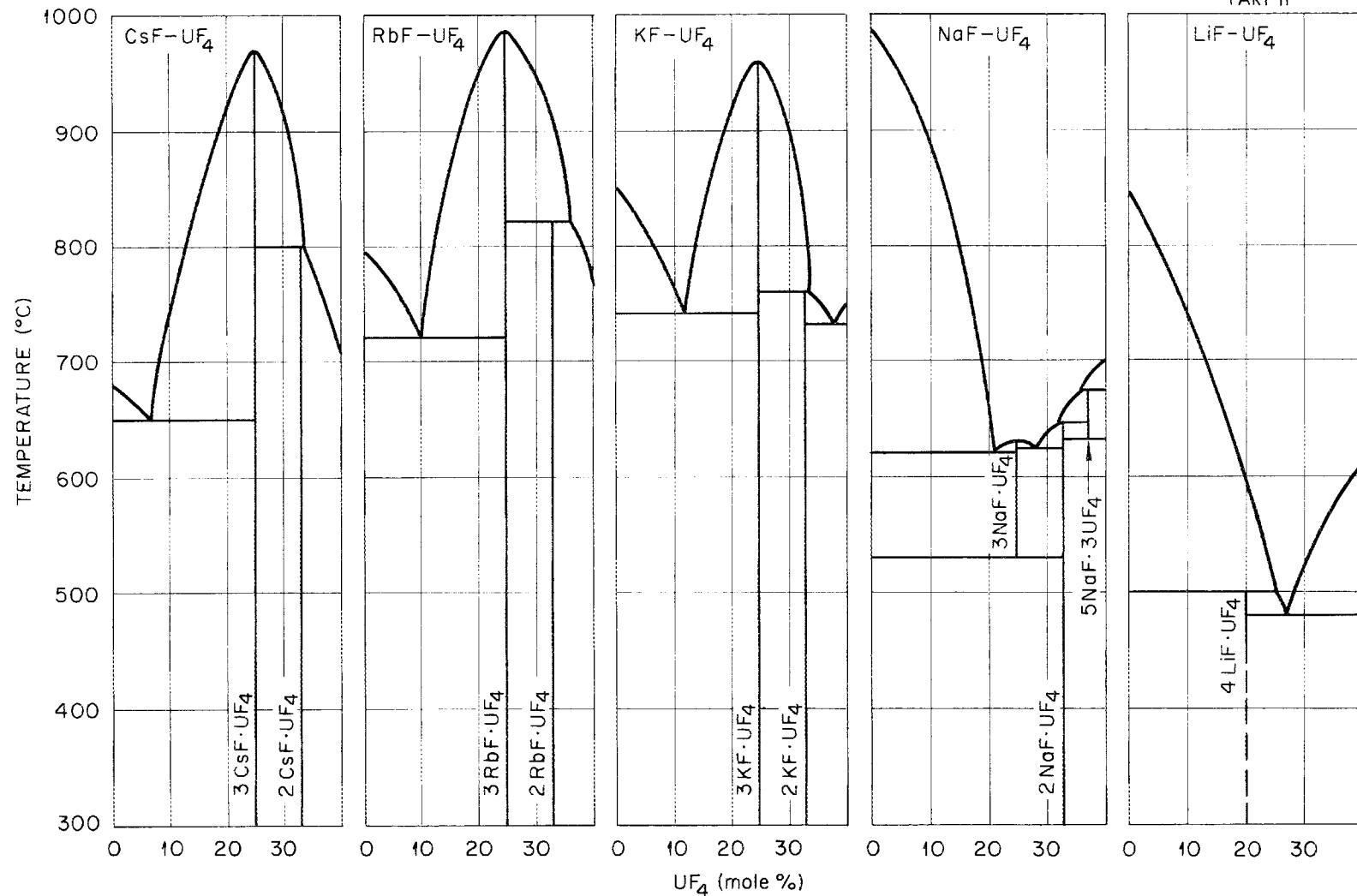


The System $\text{NaF}-\text{ZrF}_4$.

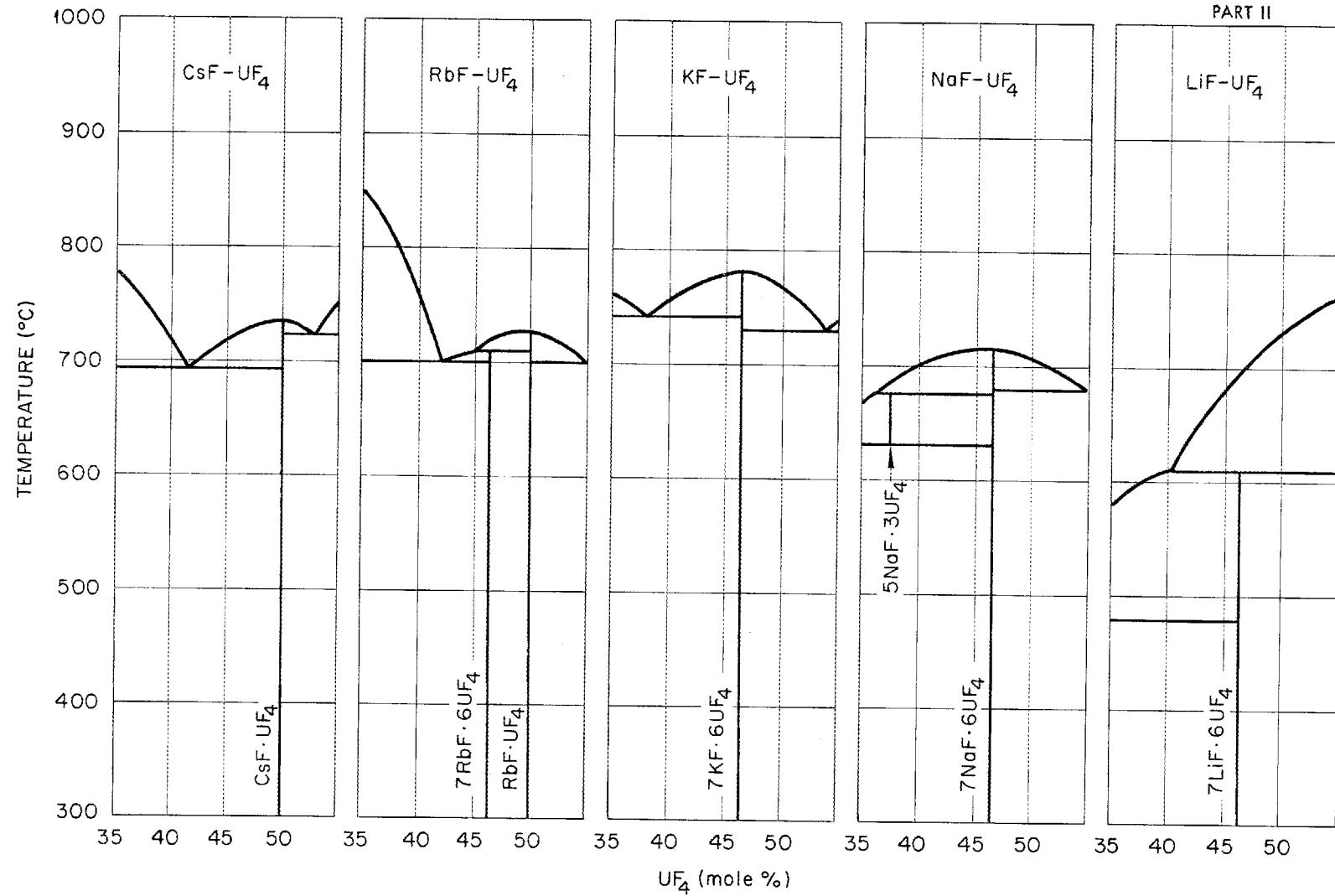
The System KF-ZrF₄.

The System $\text{RbF}-\text{ZrF}_4$.

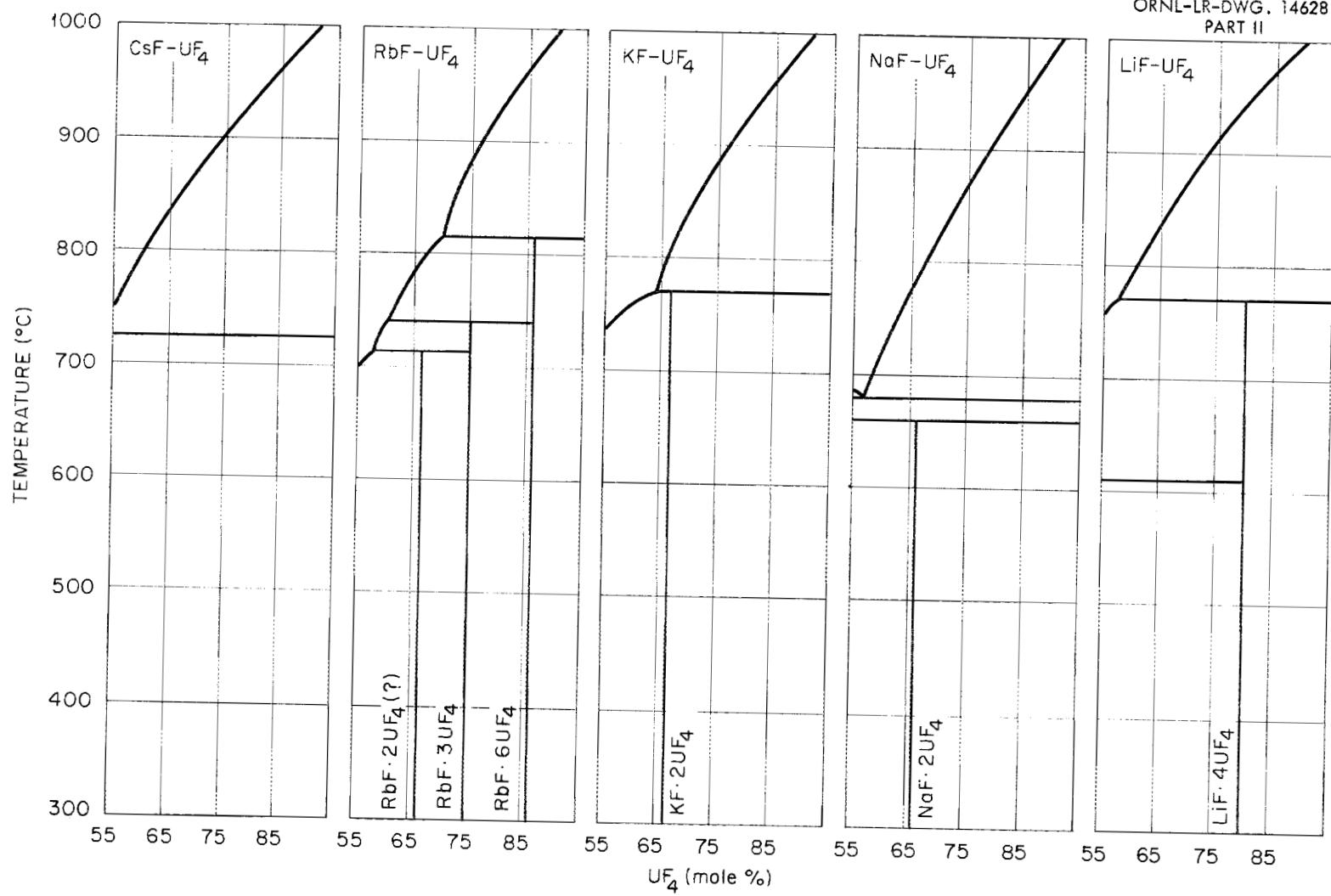
The System $\text{CsF}-\text{ZrF}_4$.



The Systems Alkali Fluorides- UF_4 .

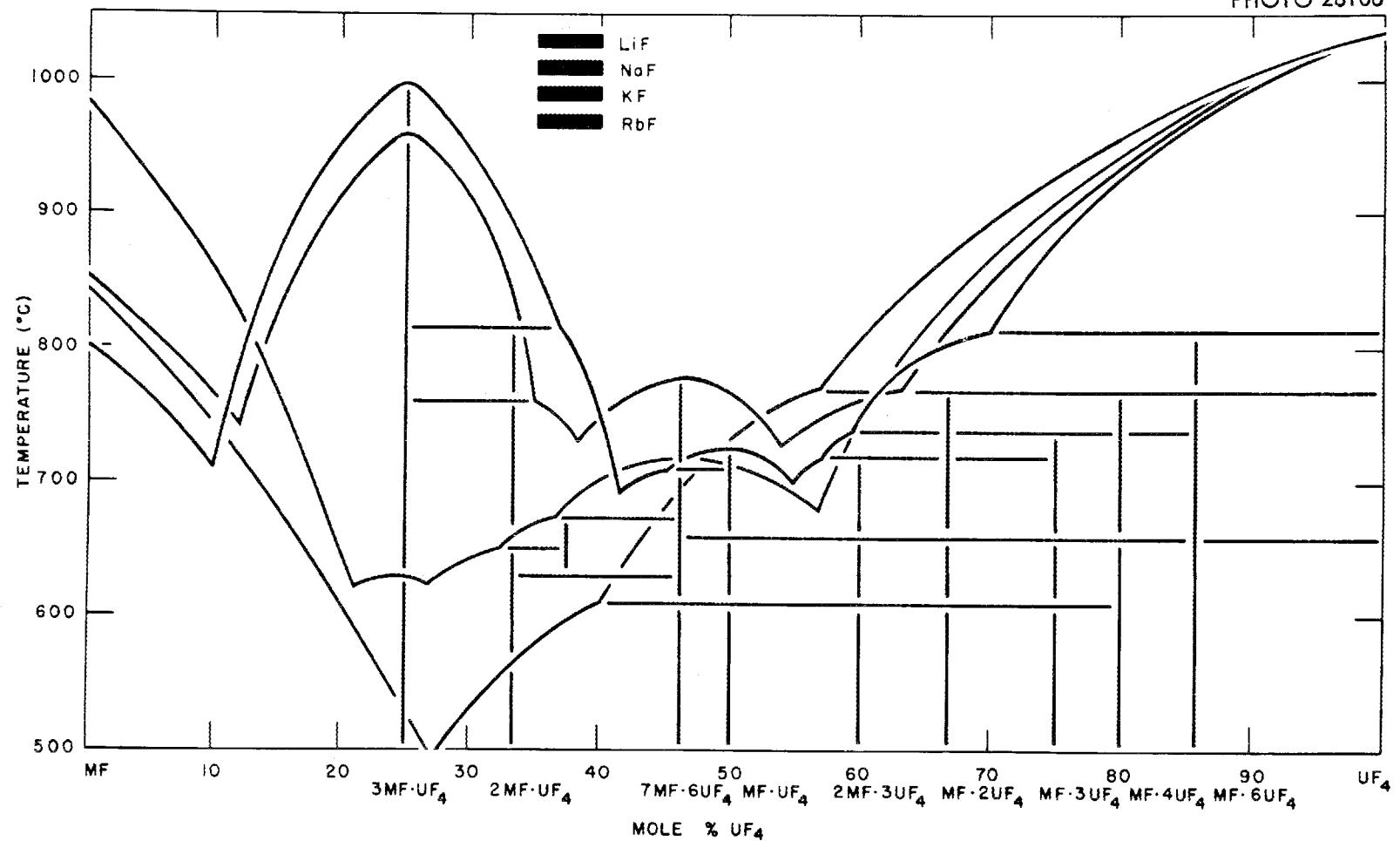


The Systems Alkali Fluorides- UF_4 .



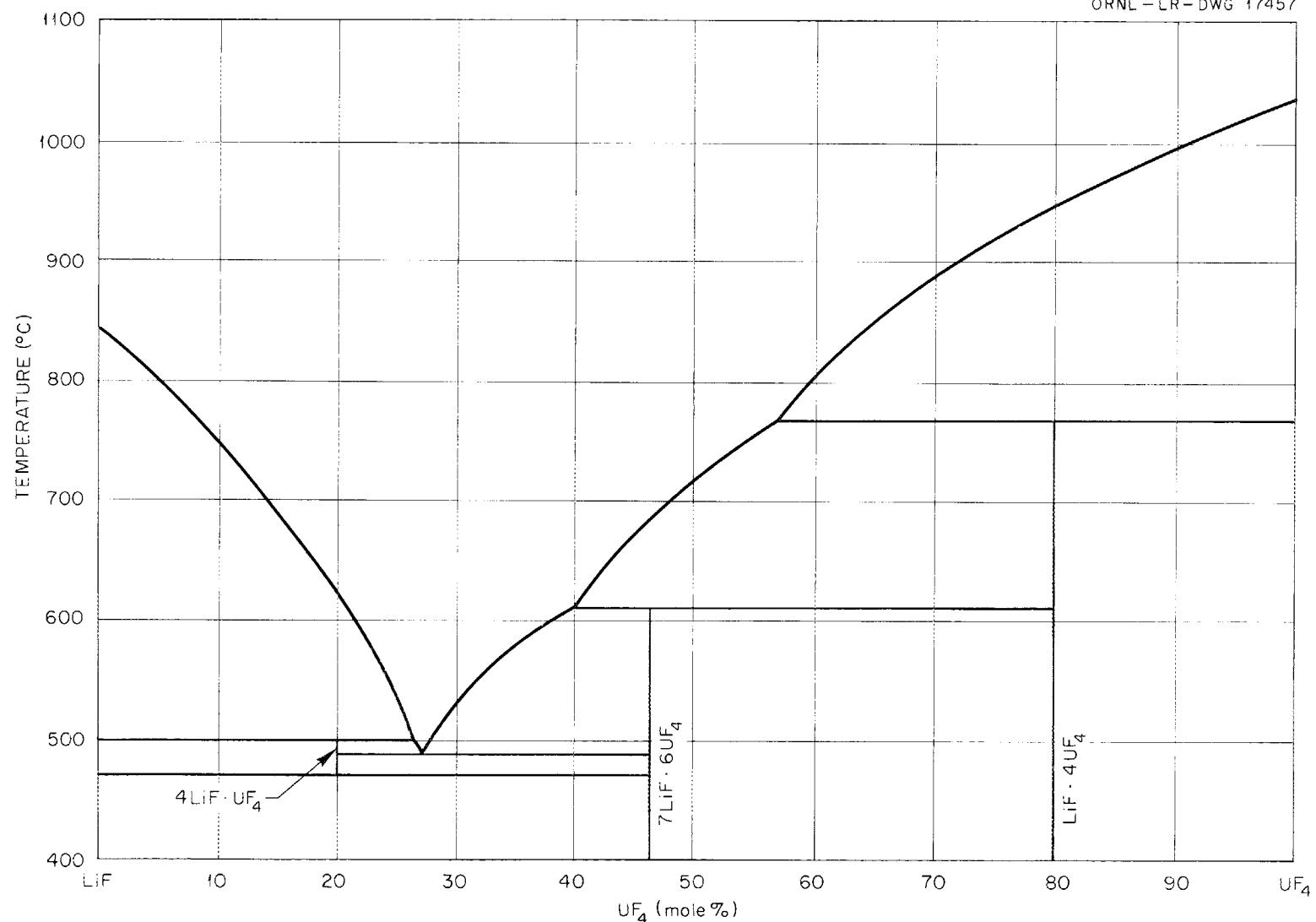
The Systems Alkali Fluorides- UF_4 .

PHOTO 26106



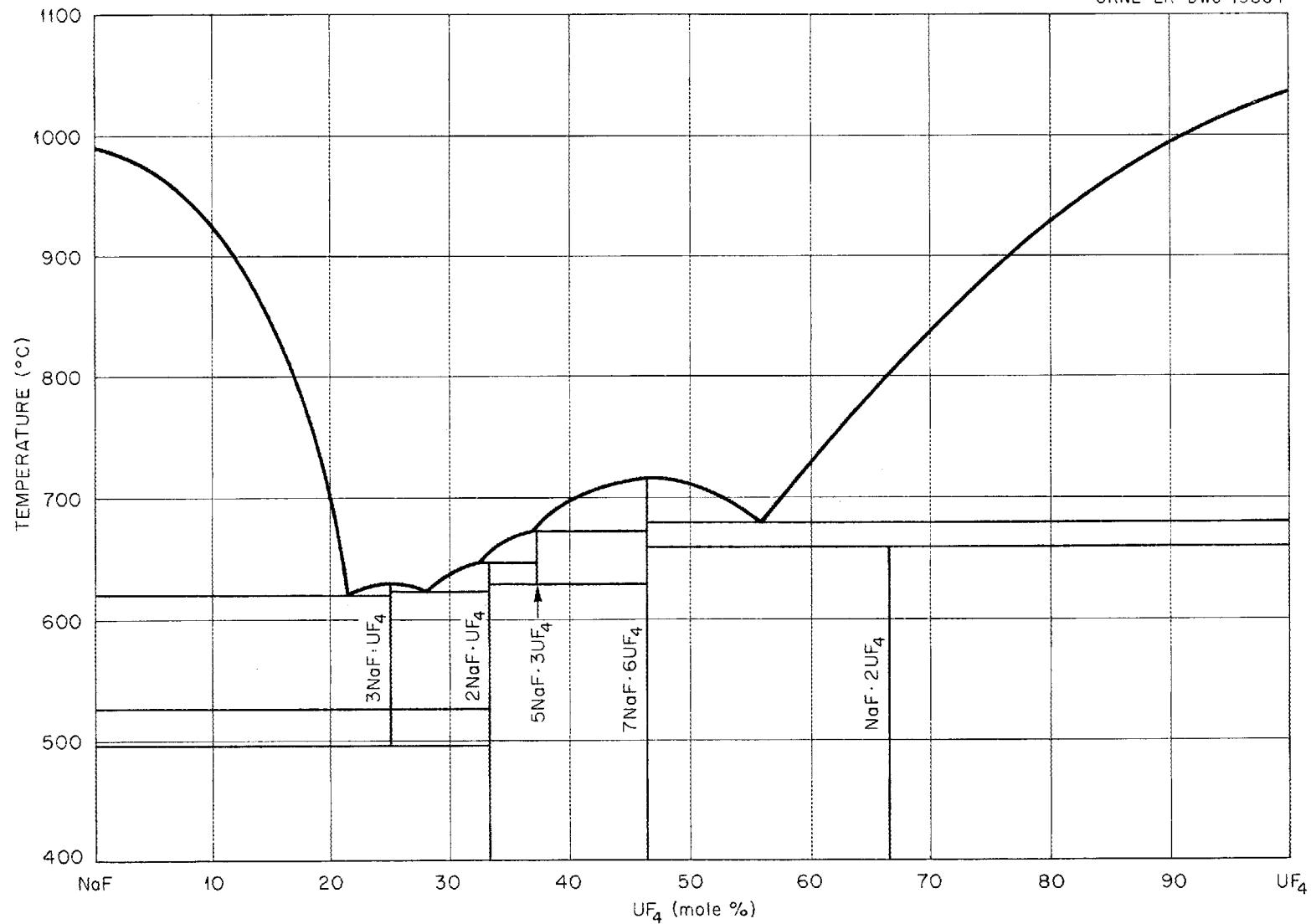
-21-

The Systems Alkali Fluorides- UF_4 .

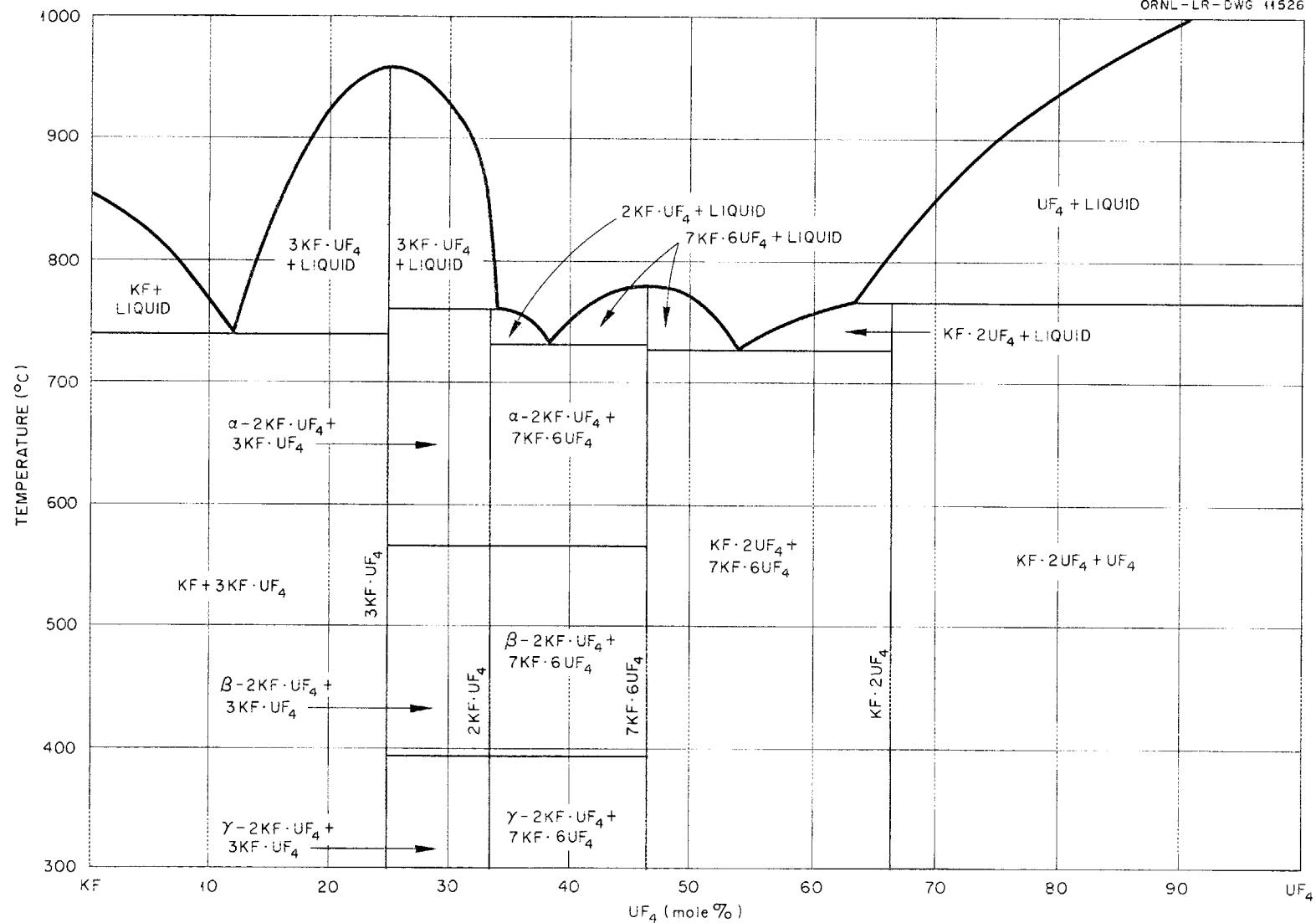


The System $\text{LiF}-\text{UF}_4$.

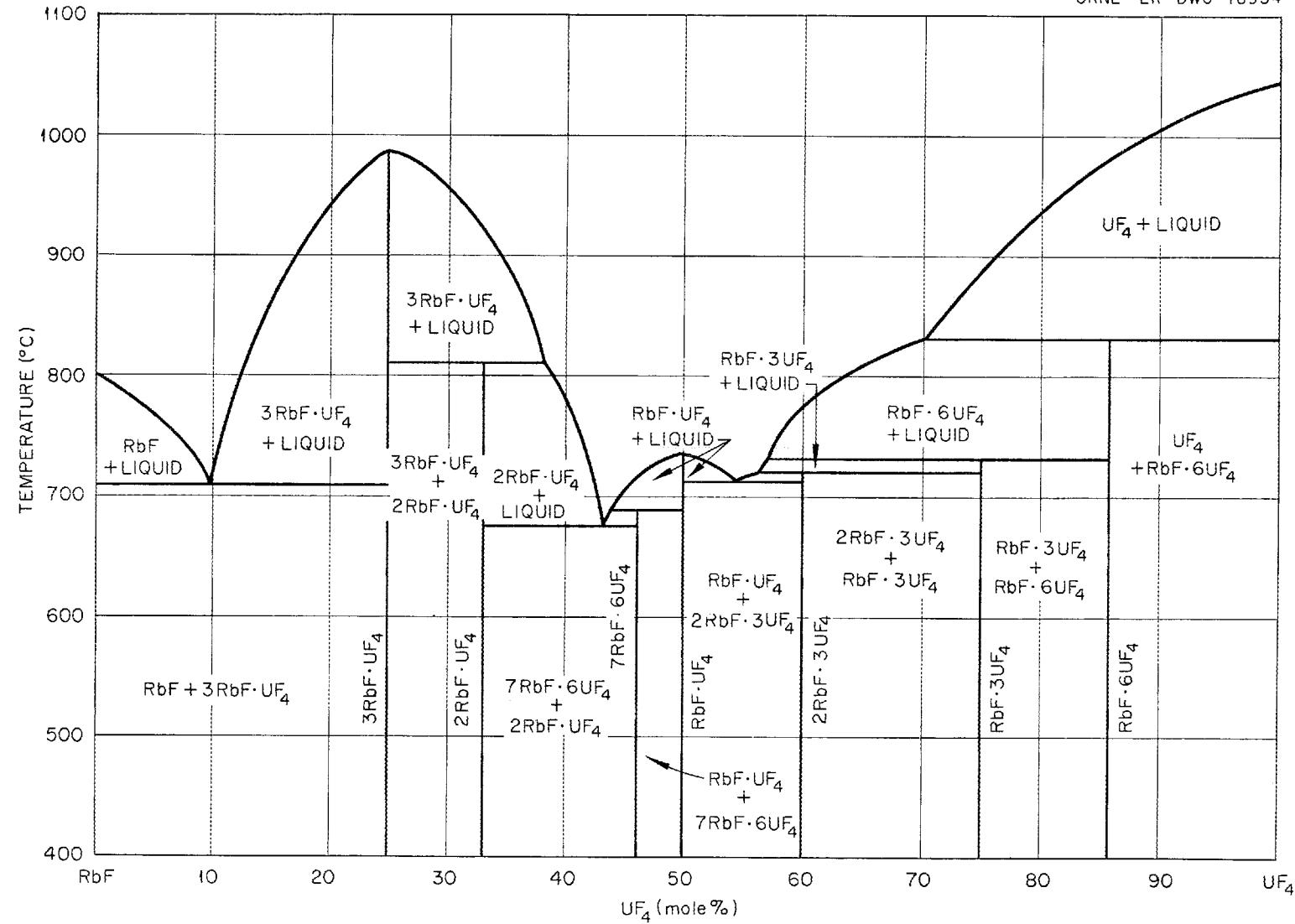
UNCLASSIFIED
ORNL-LR-DWG 19364



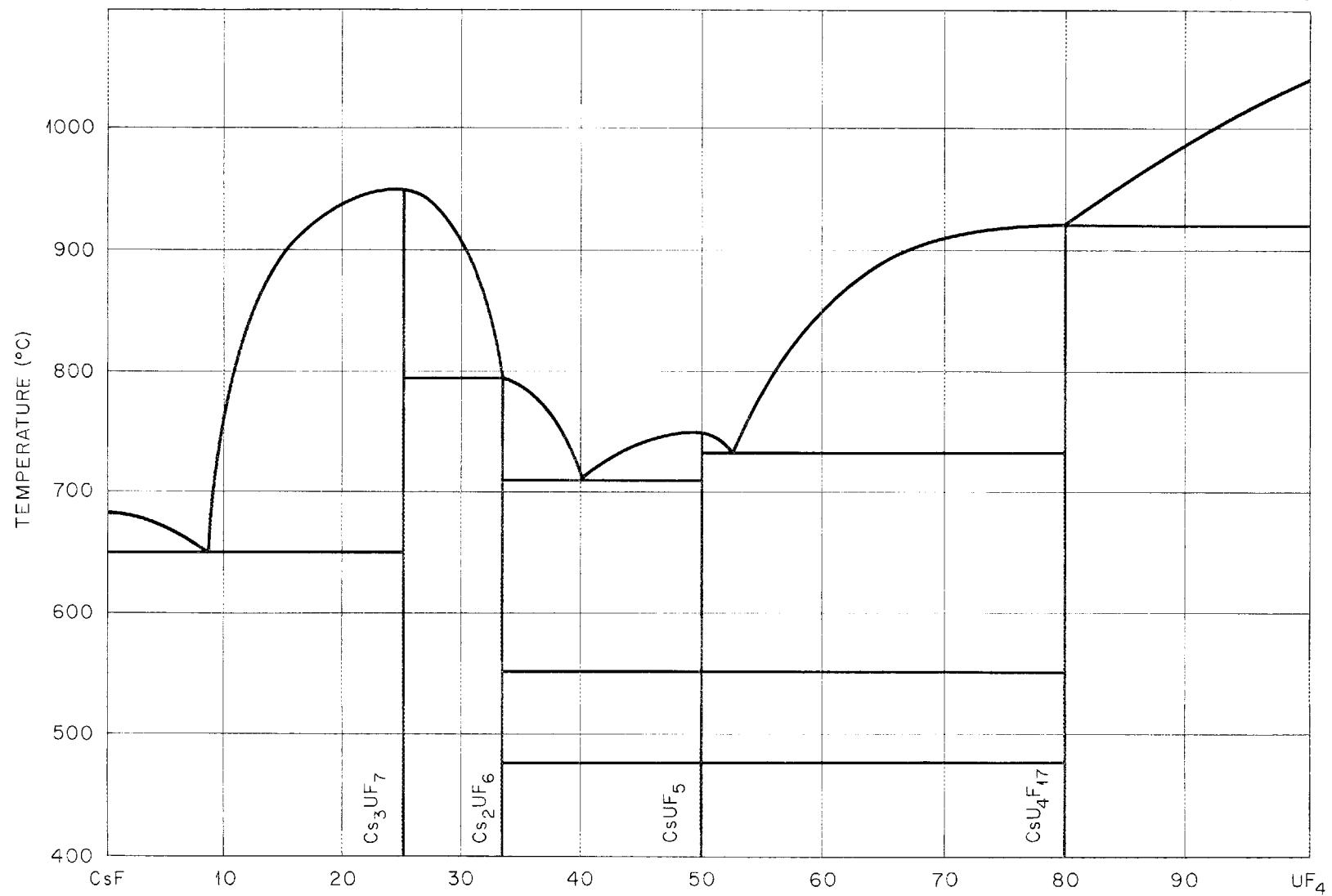
The System NaF-UF₄.

The System KF-UF₄.

ORNL-LR-DWG 16954

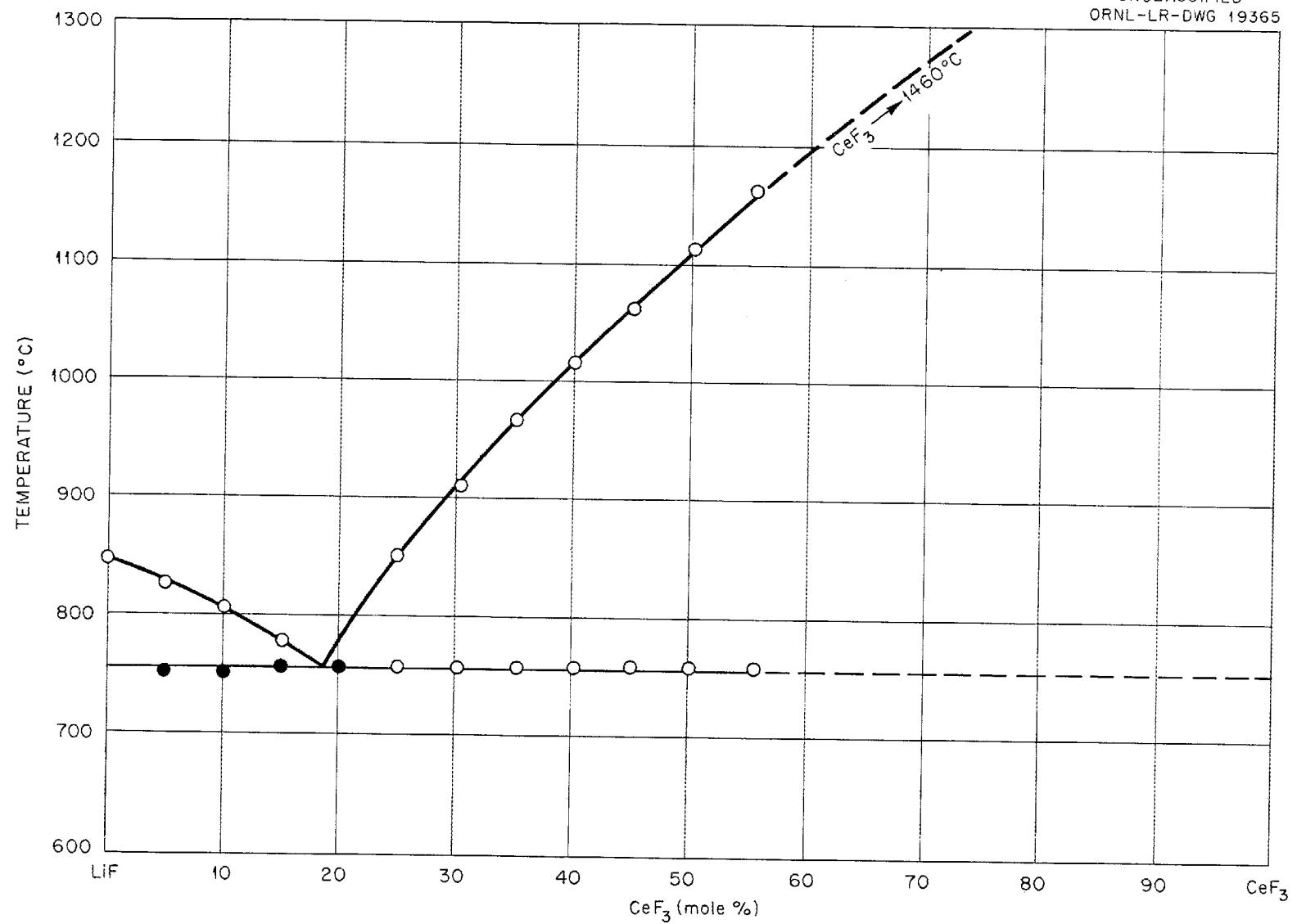


The System RbF-UF₄.

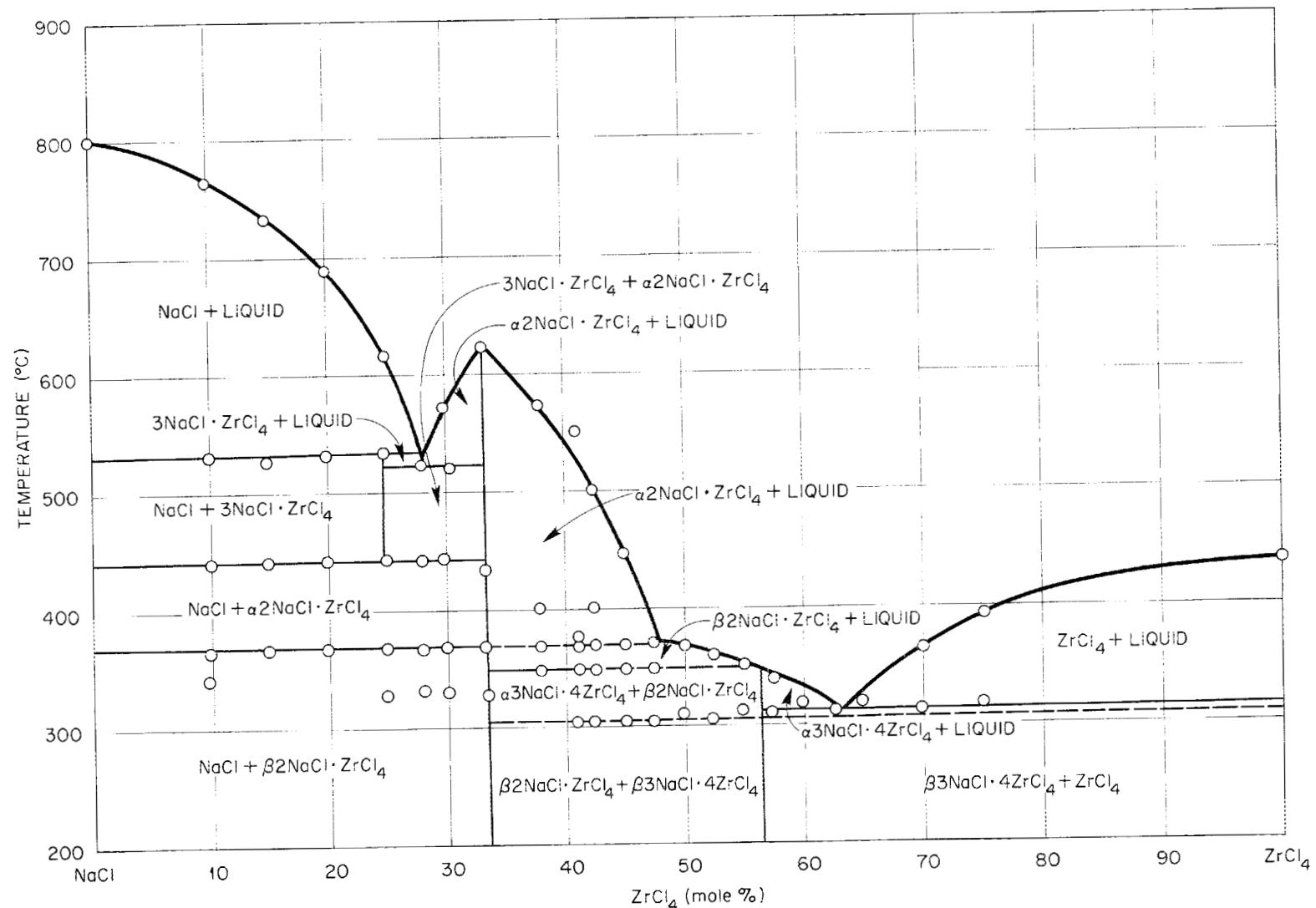


The System $\text{CsF}-\text{UF}_4$.

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ORNL-LR-DWG 19365

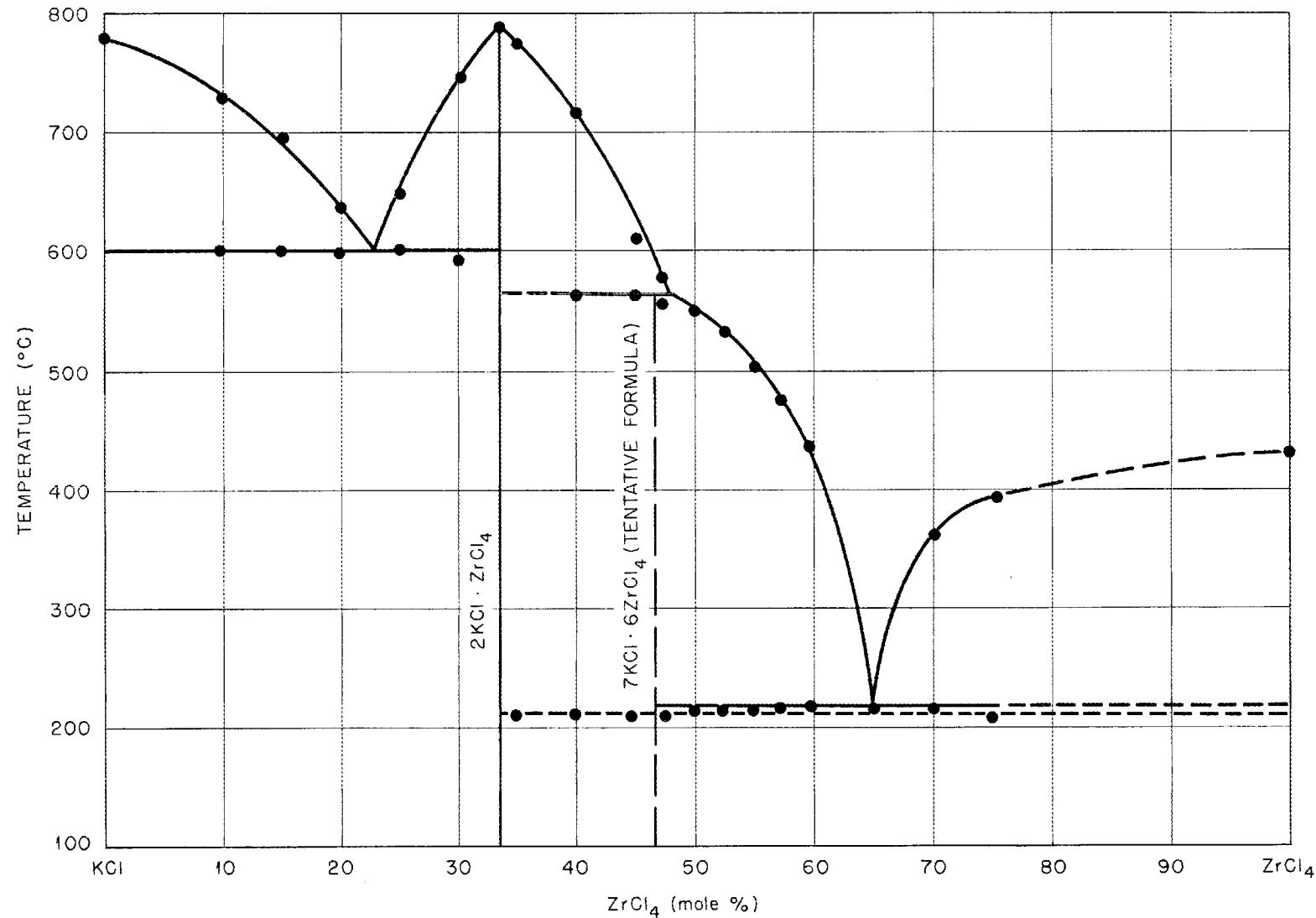


The System LiF-CeF₃.

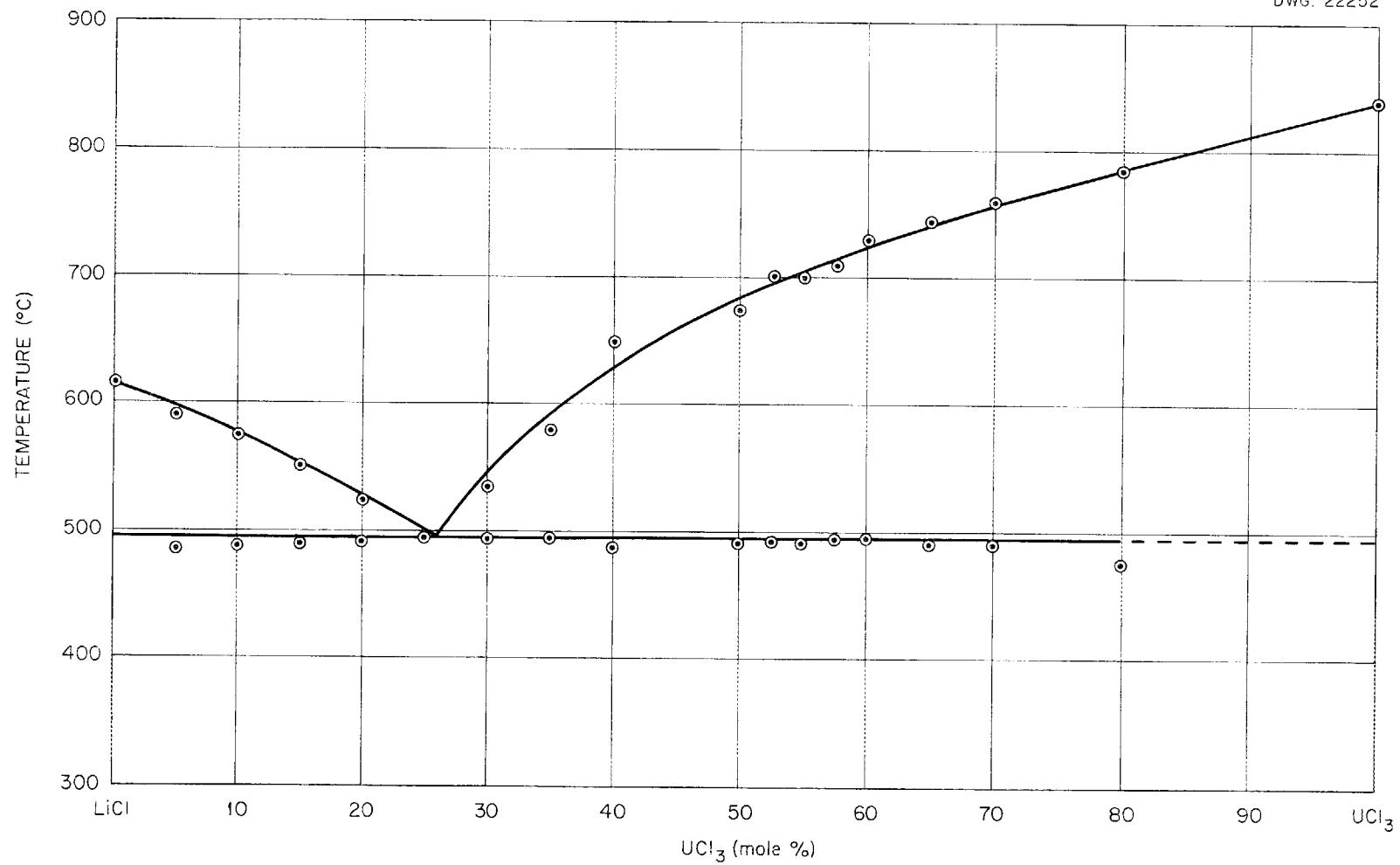


The System $\text{NaCl}-\text{ZrCl}_4$.

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ORNL-LR-DWG 16152

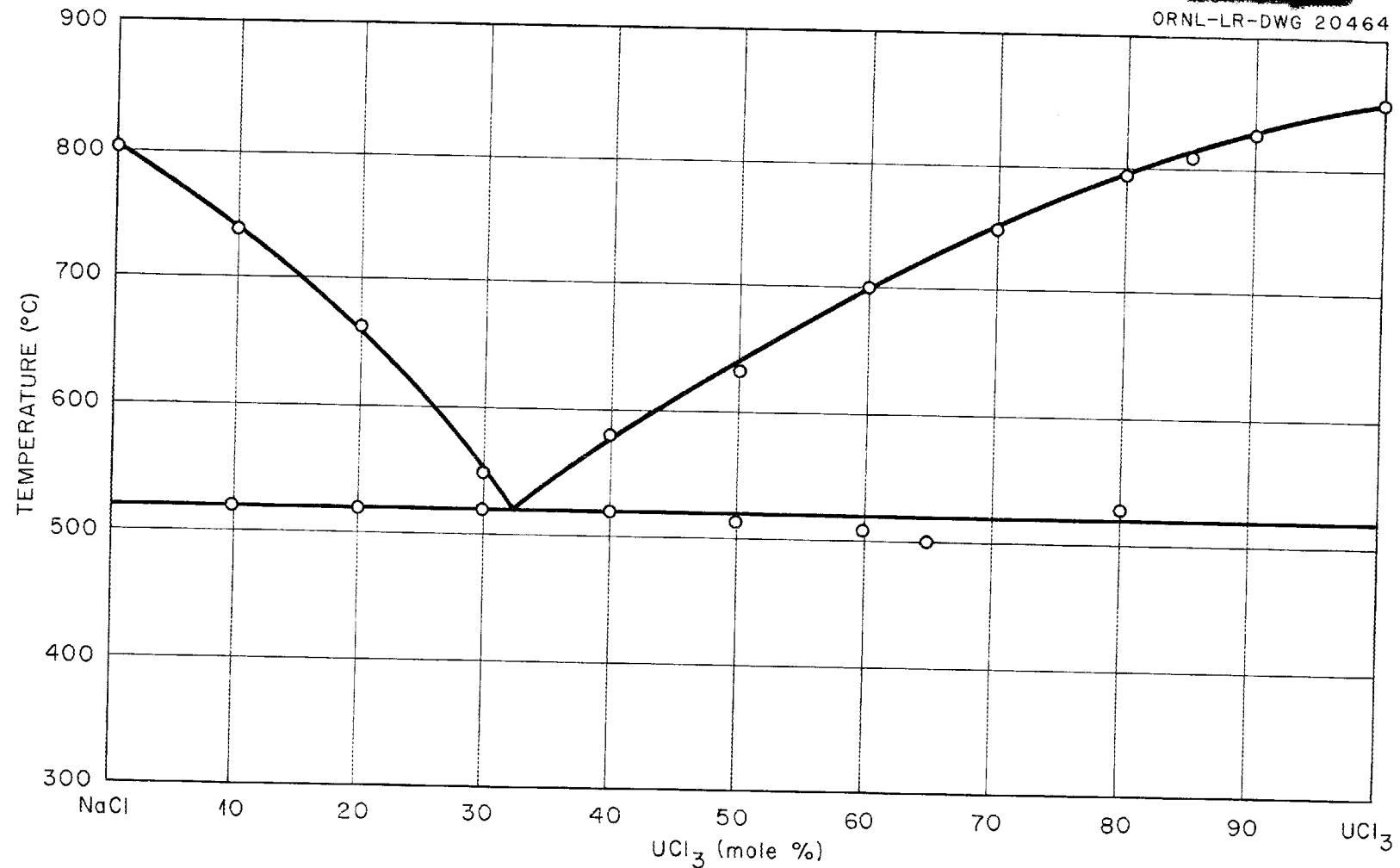


The System KCl-ZrCl₄.

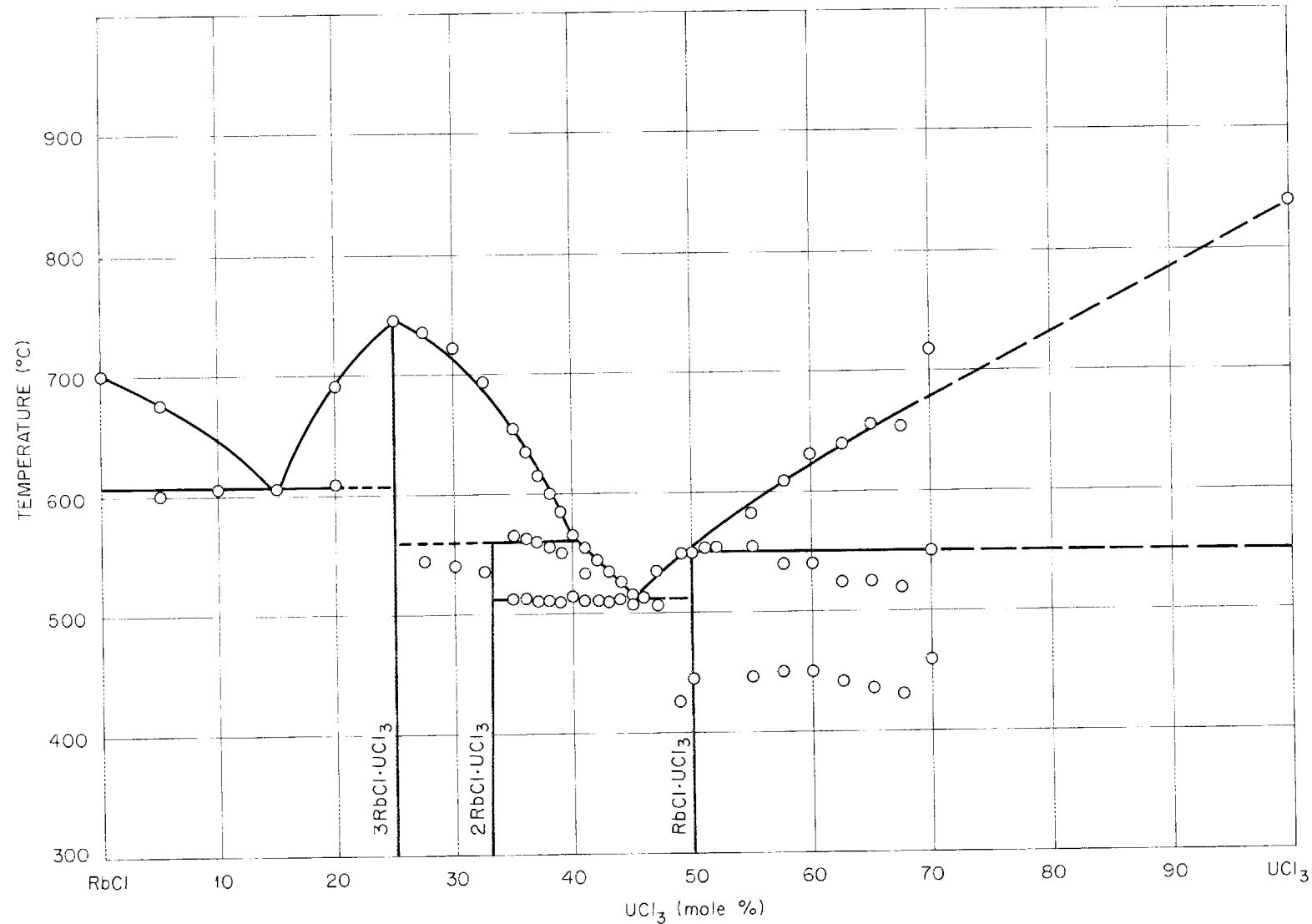


The System $\text{LiCl}-\text{UCl}_3$.

[REDACTED]
ORNL-LR-DWG 20464

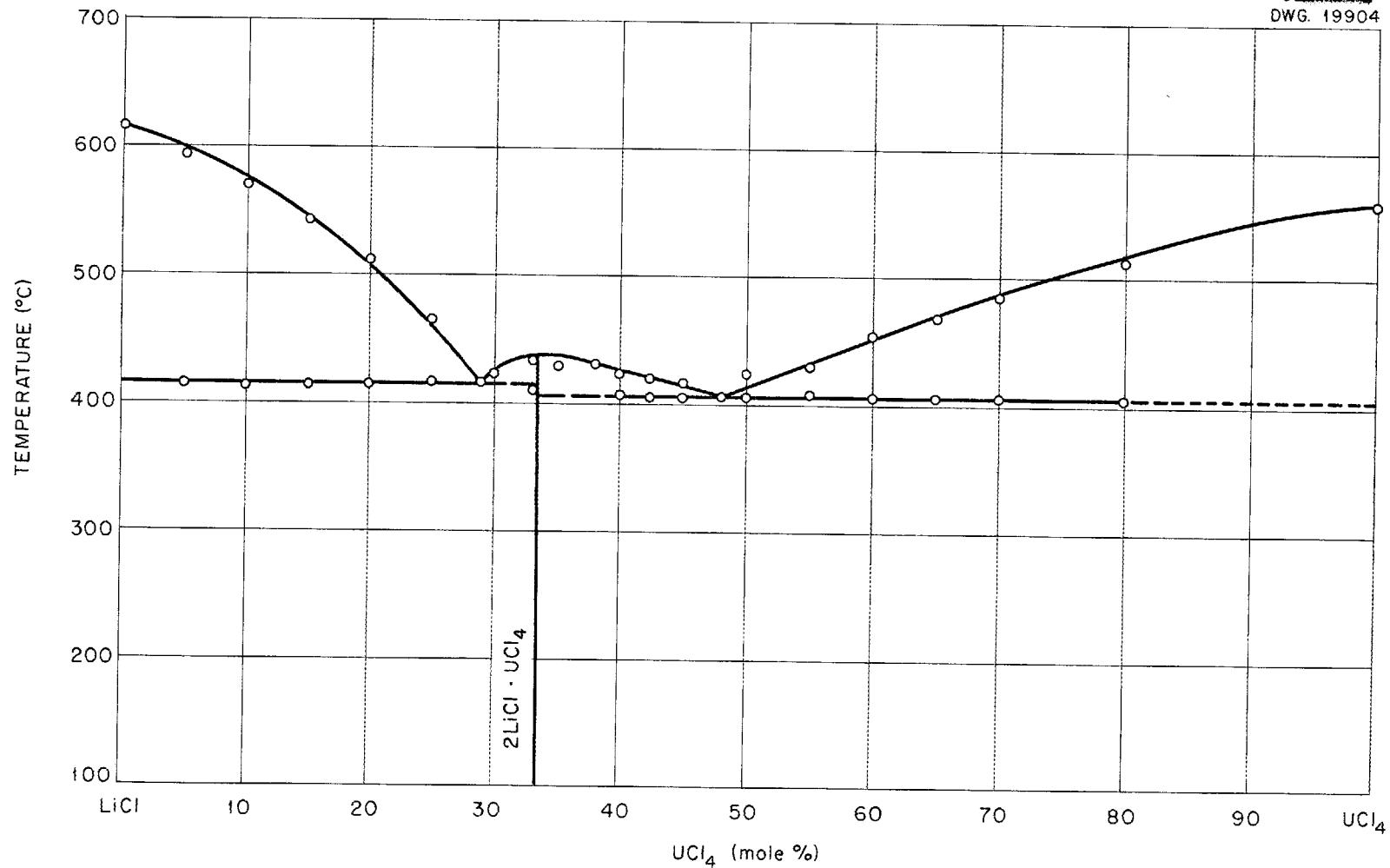


The System $\text{NaCl}-\text{UCl}_3$.

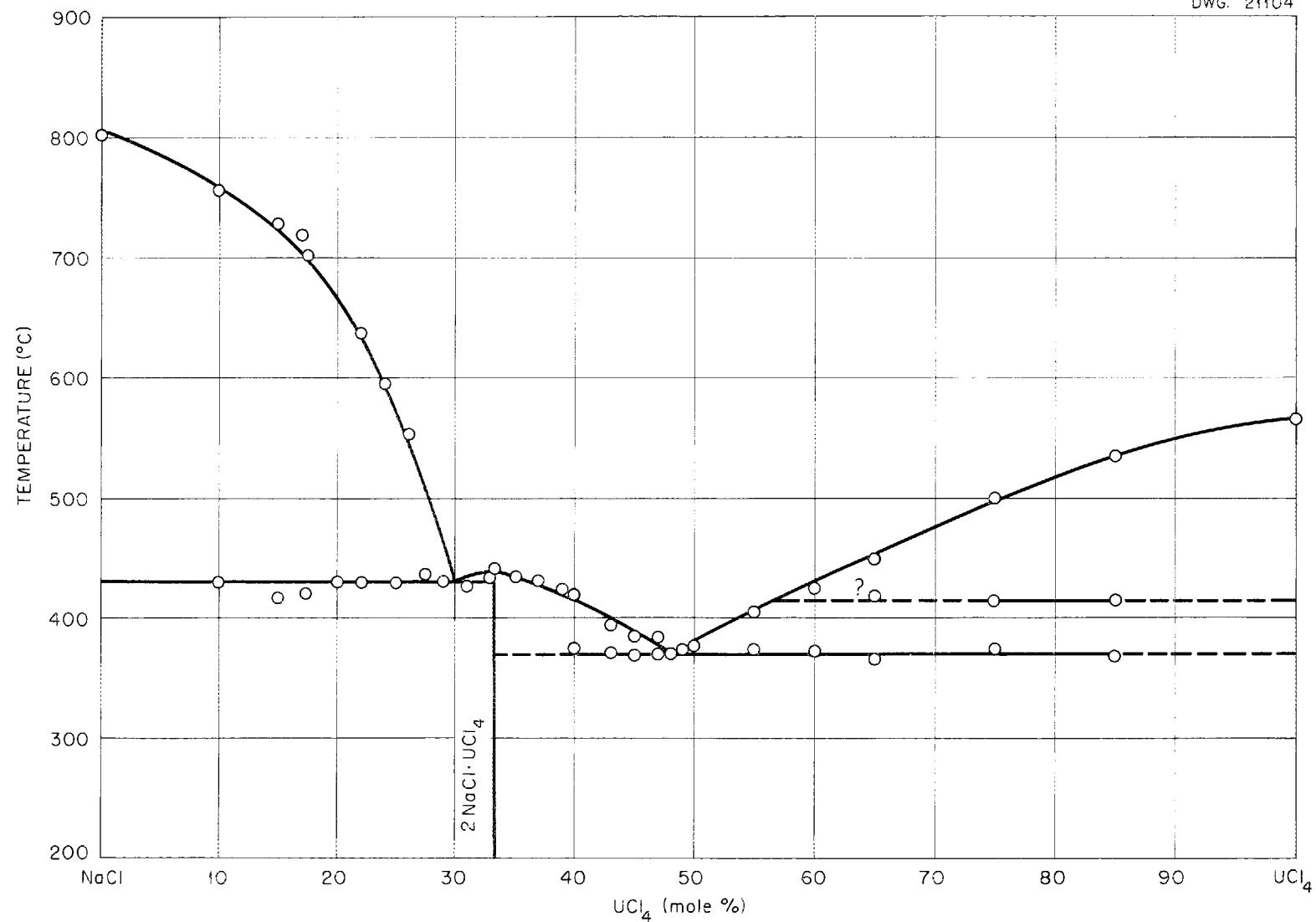


The System $\text{RbCl}-\text{UCl}_3$.

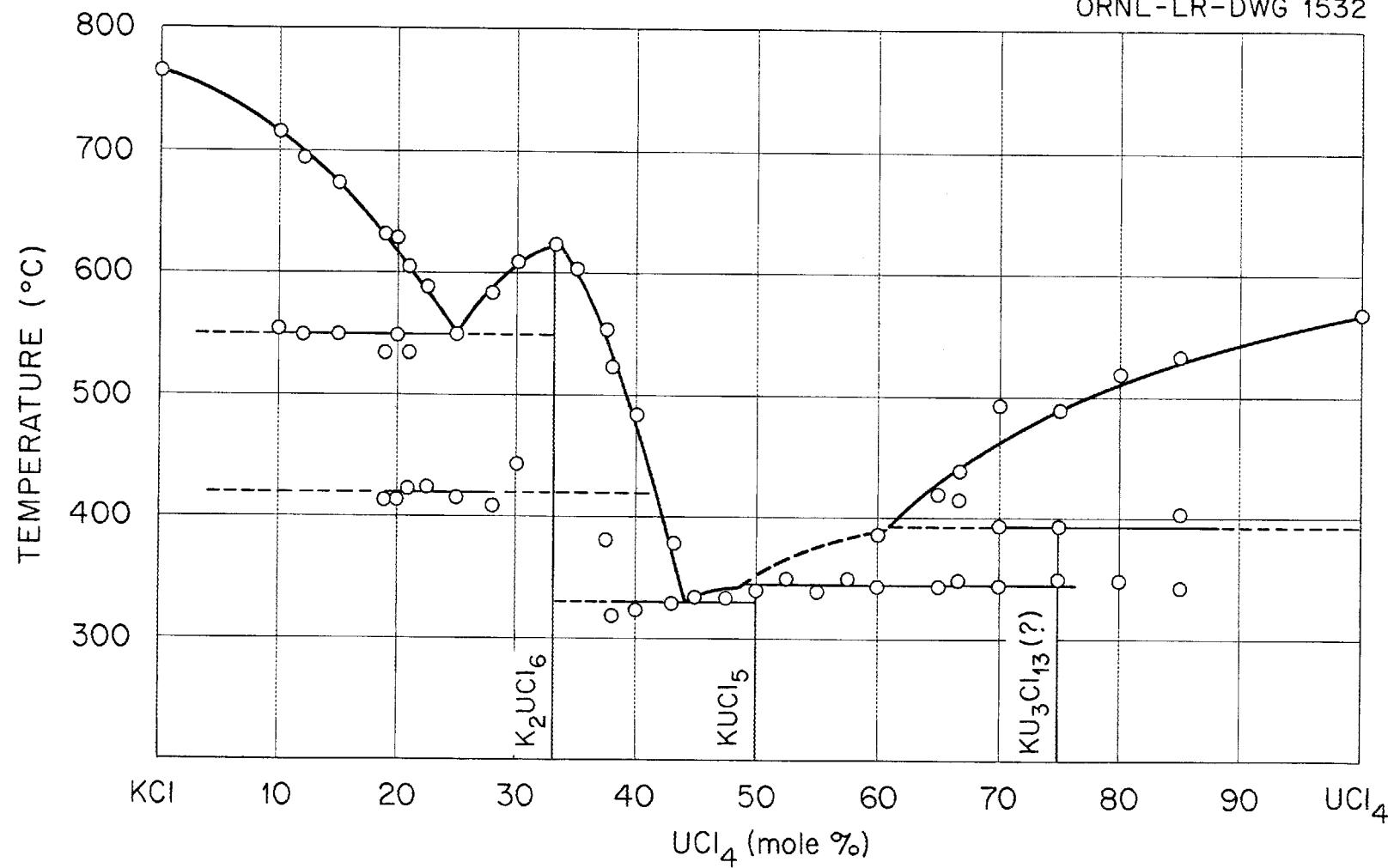
SECRET
DWG. 19904



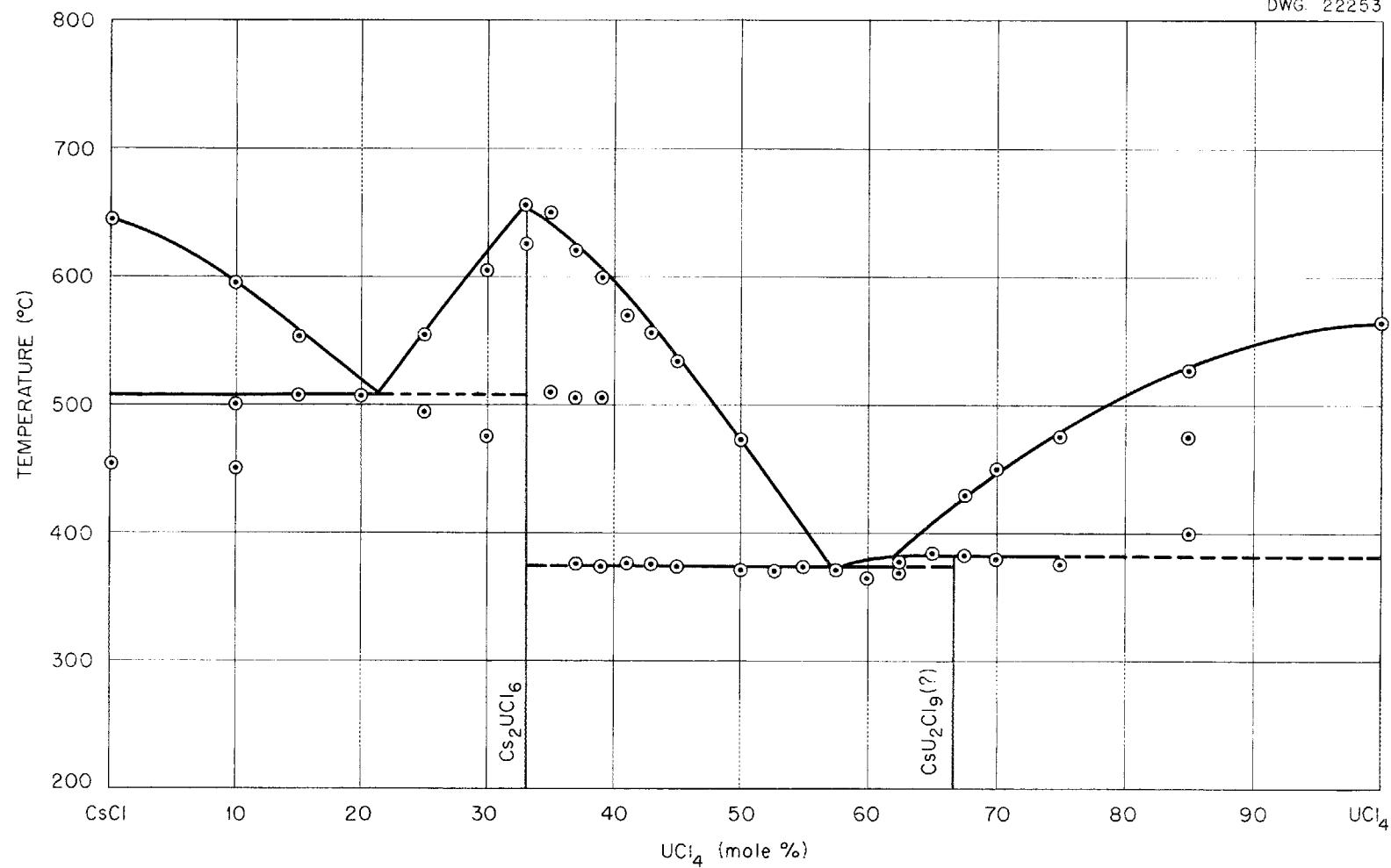
The System LiCl-UCl₄.

The System $\text{NaCl}-\text{UCl}_4$.

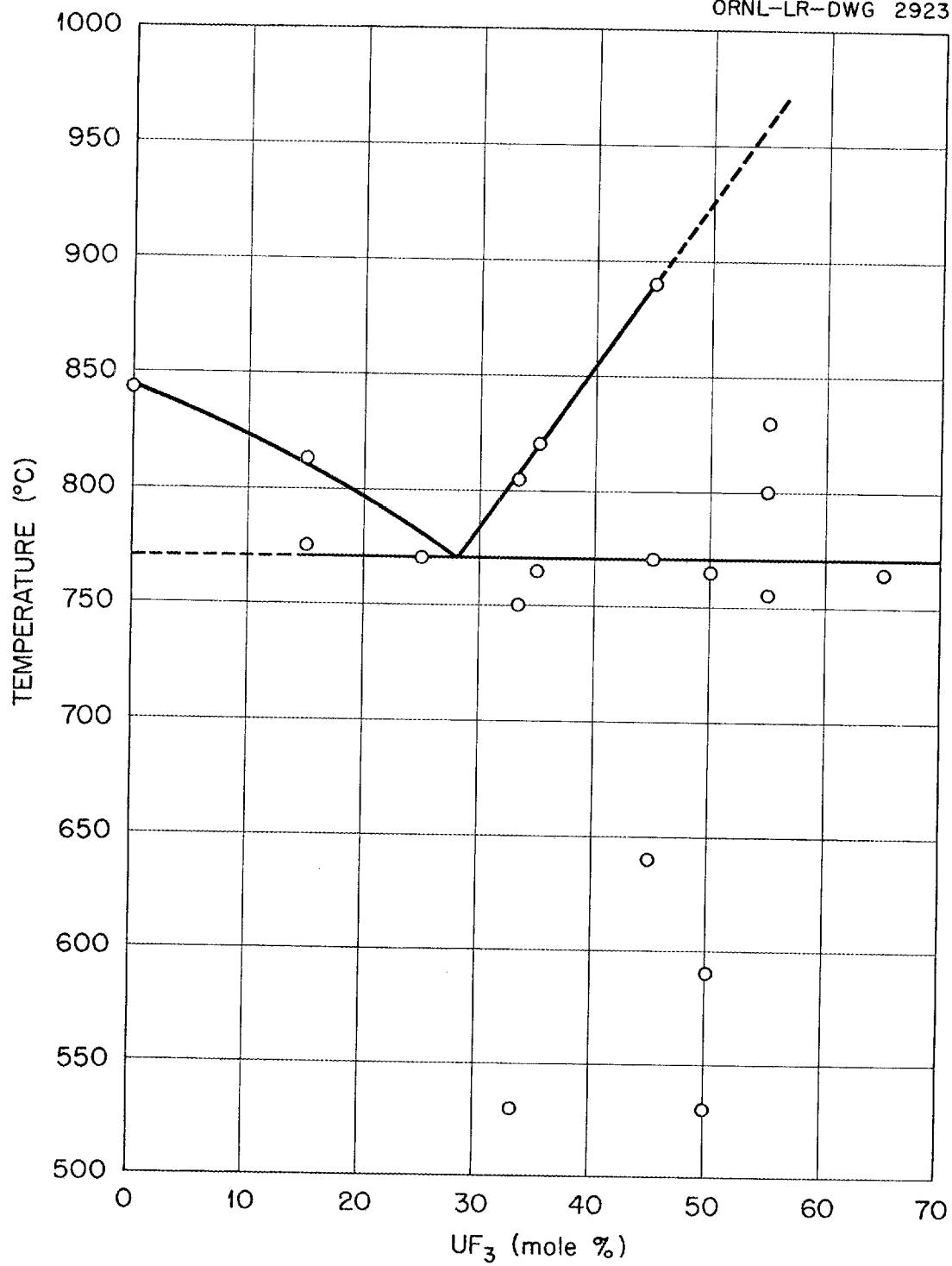
ORNL-LR-DWG 1532



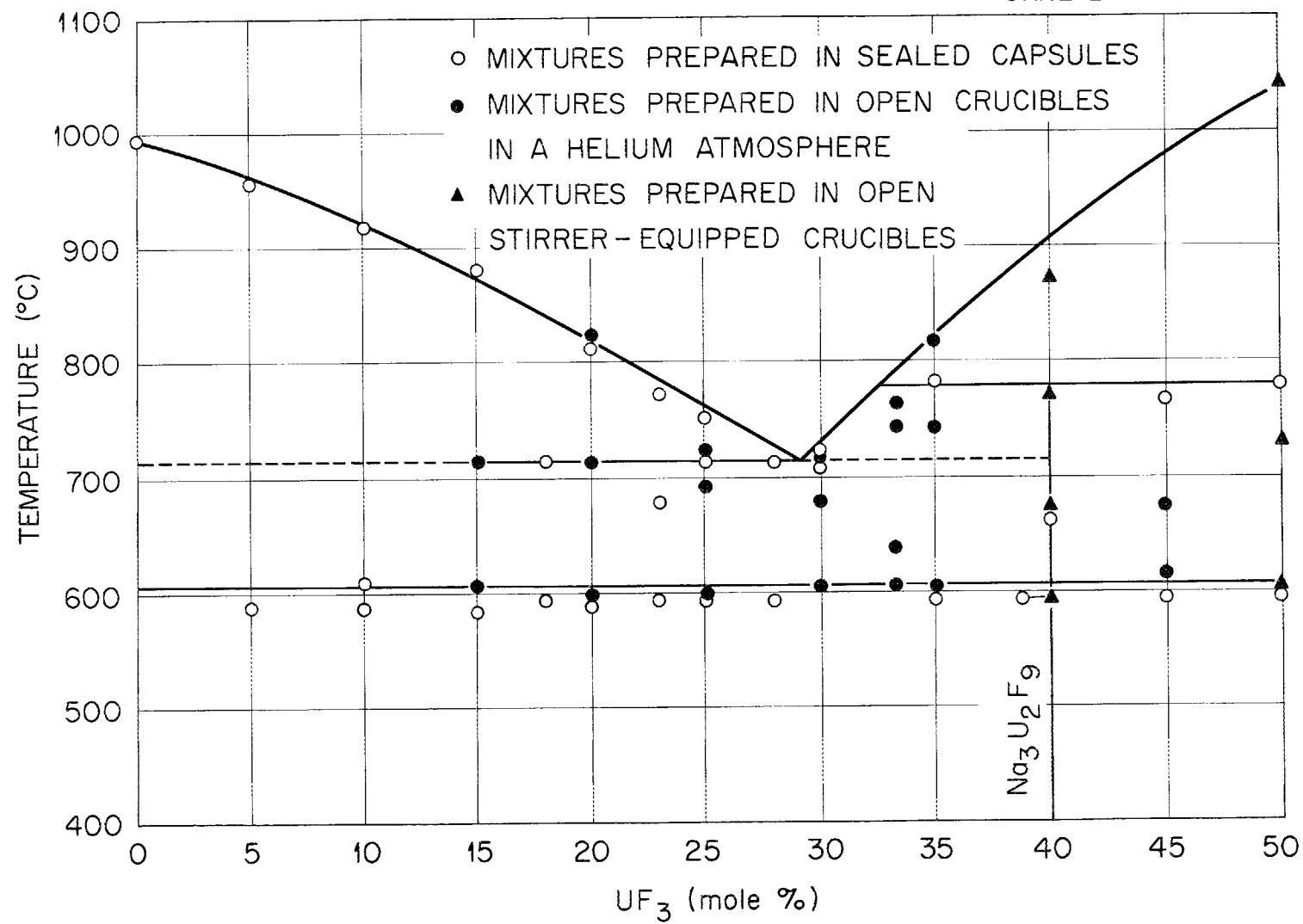
The System $\text{KCl}-\text{UCl}_4$.

The System $\text{CsCl}-\text{UCl}_4$.

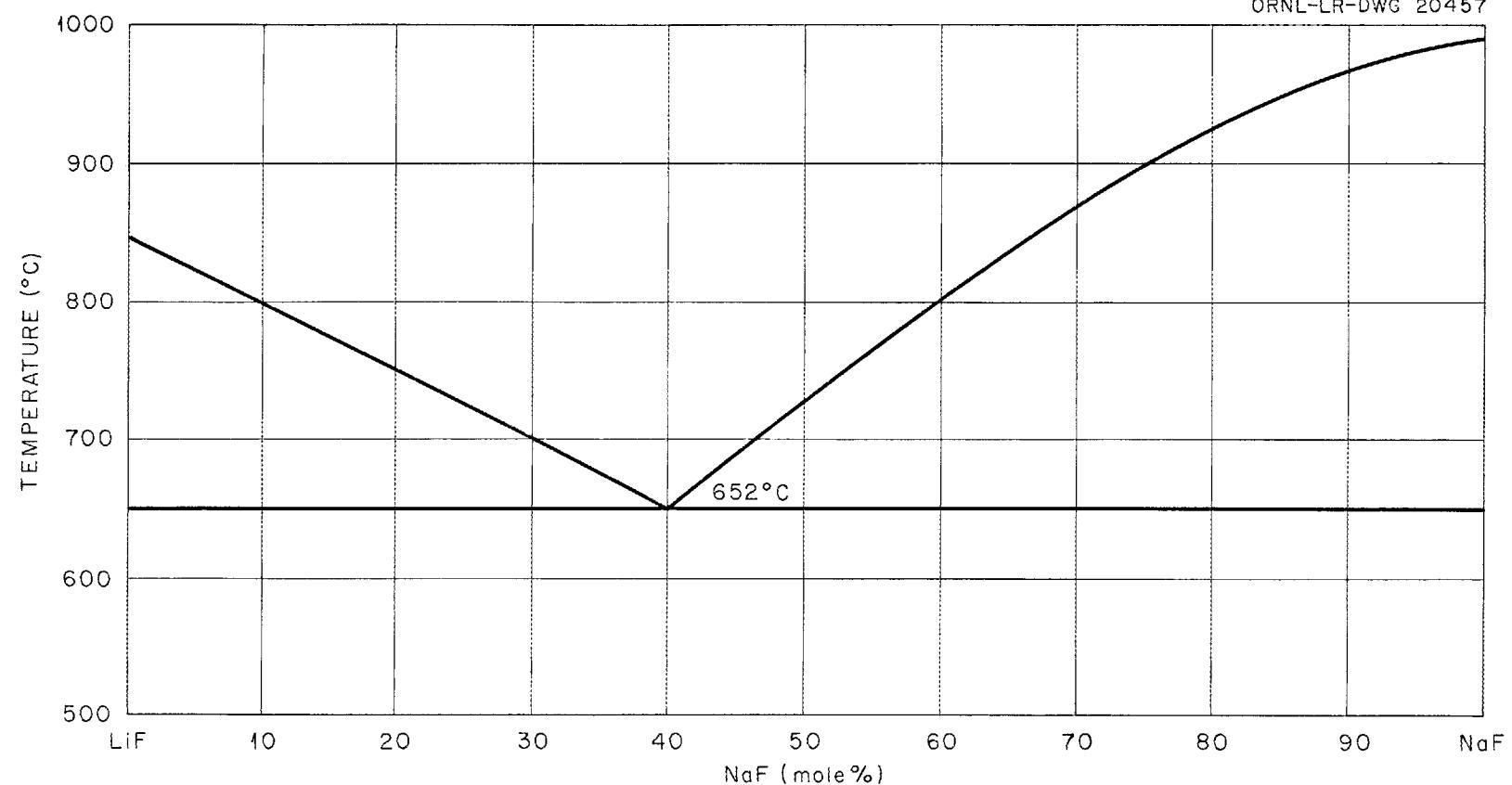
ORNL-LR-DWG 2923



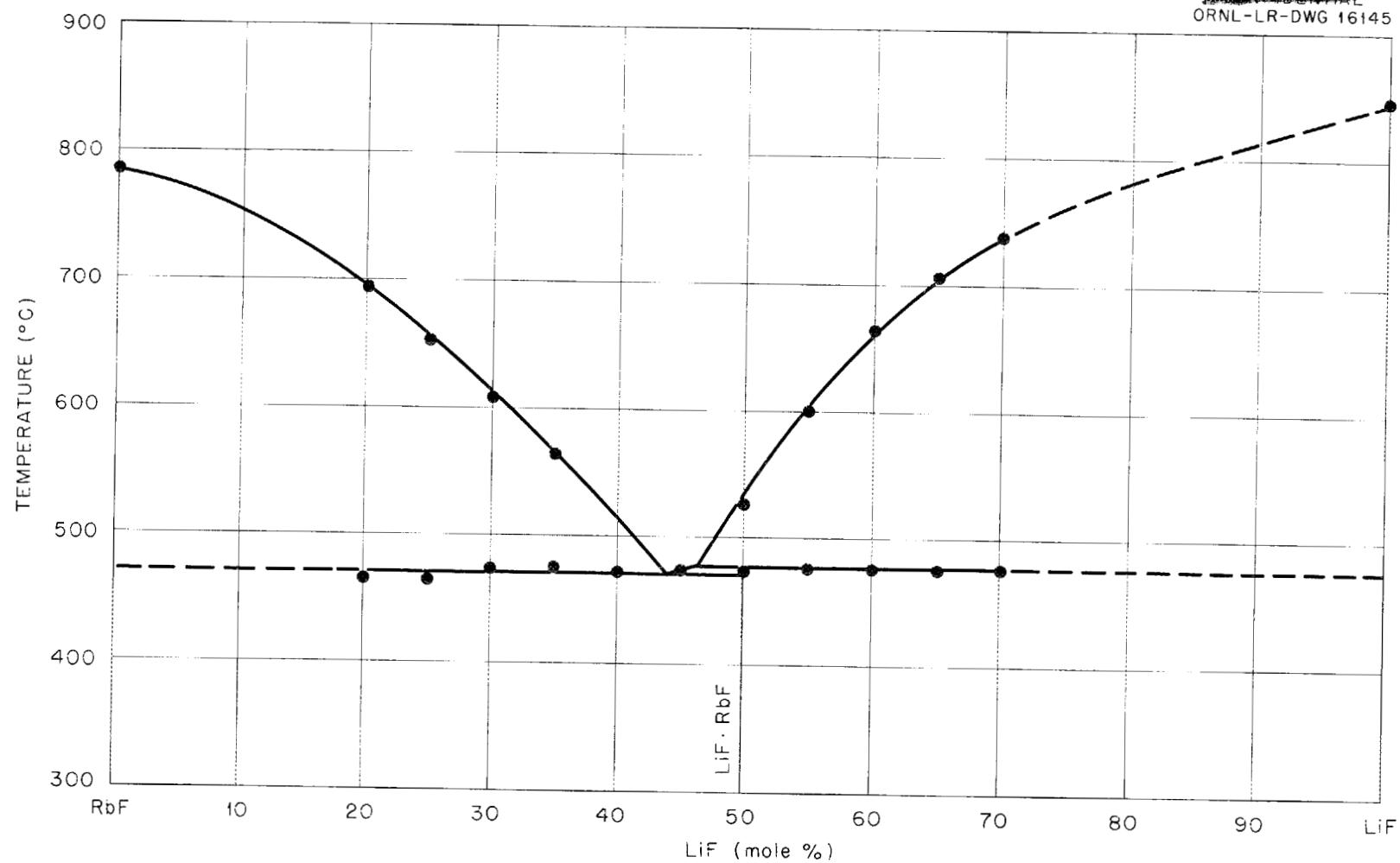
The System $\text{LiF}-\text{UF}_3$.

The System $\text{NaF}-\text{UF}_3$.

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ORNL-LR-DWG 20457

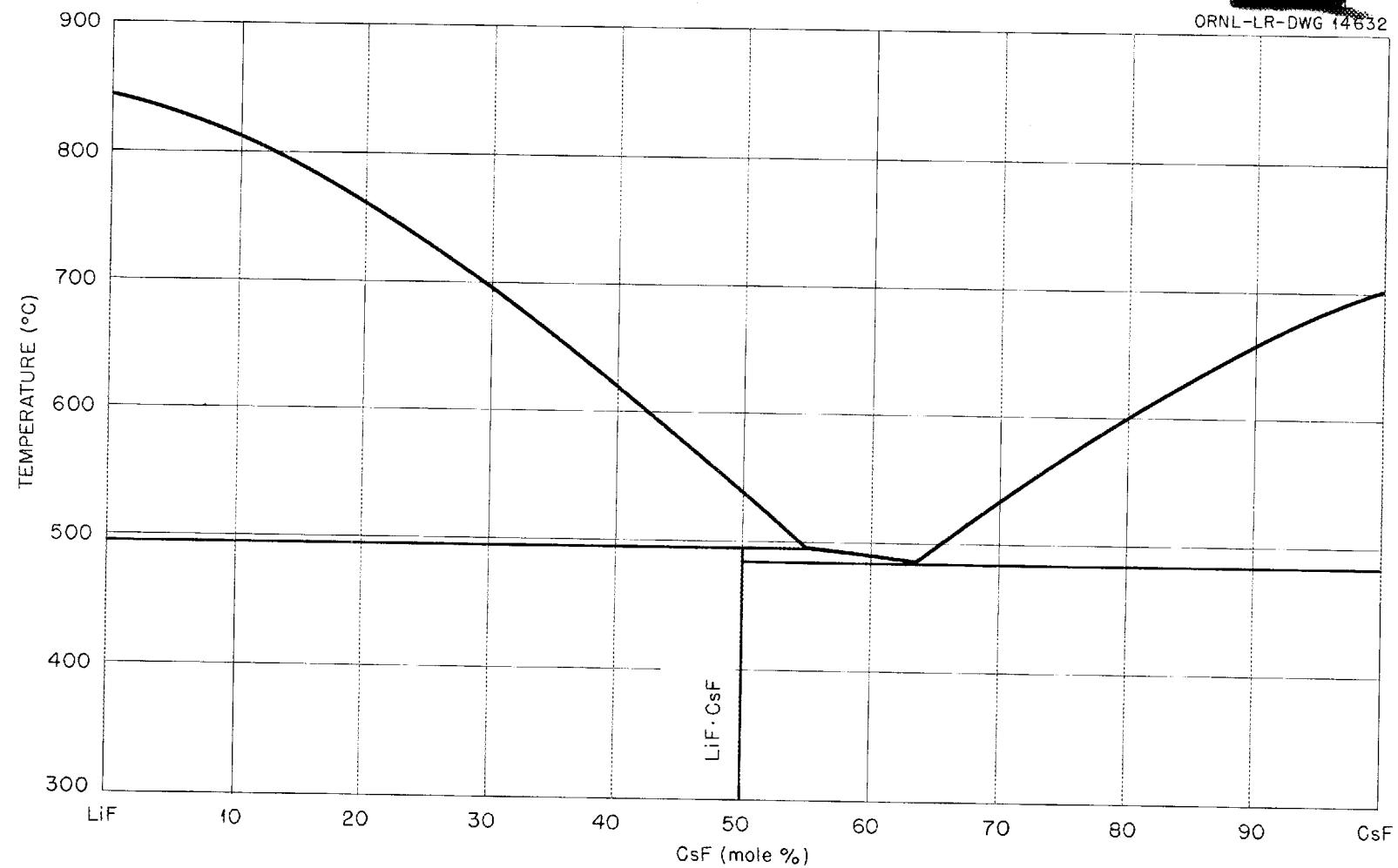


The System LiF-NaF.

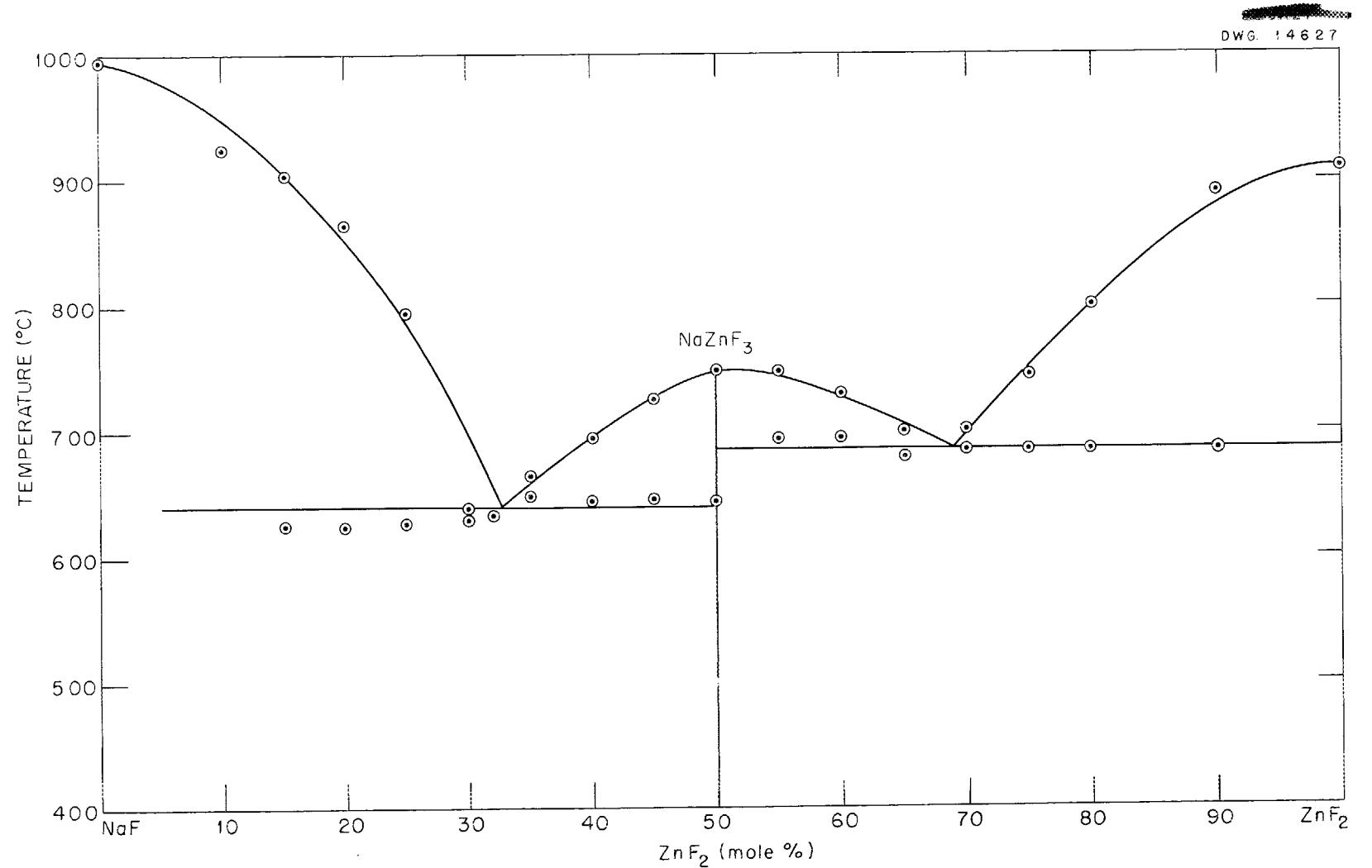


The System RbF-LiF.

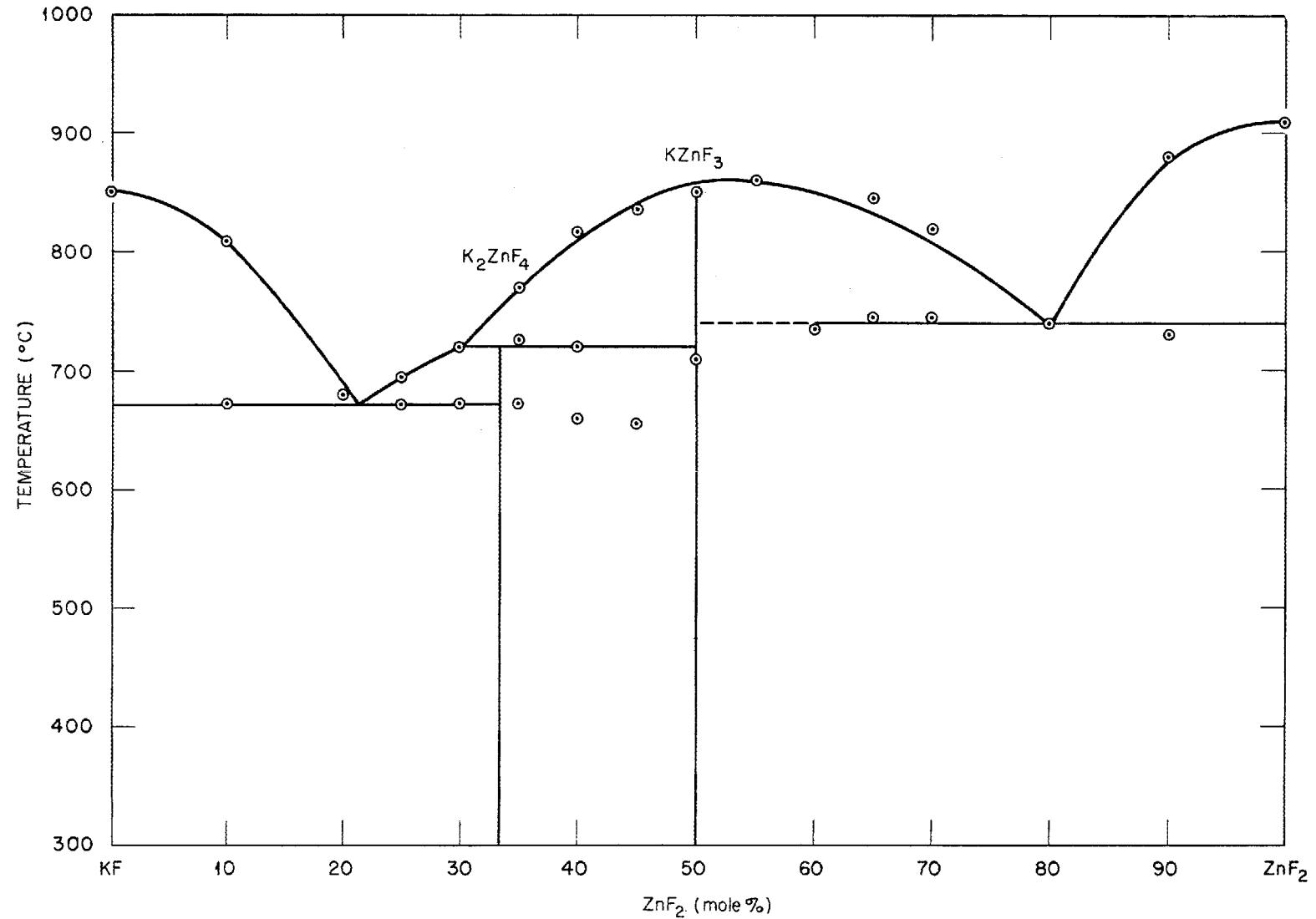
ORNL-LR-DWG 14632



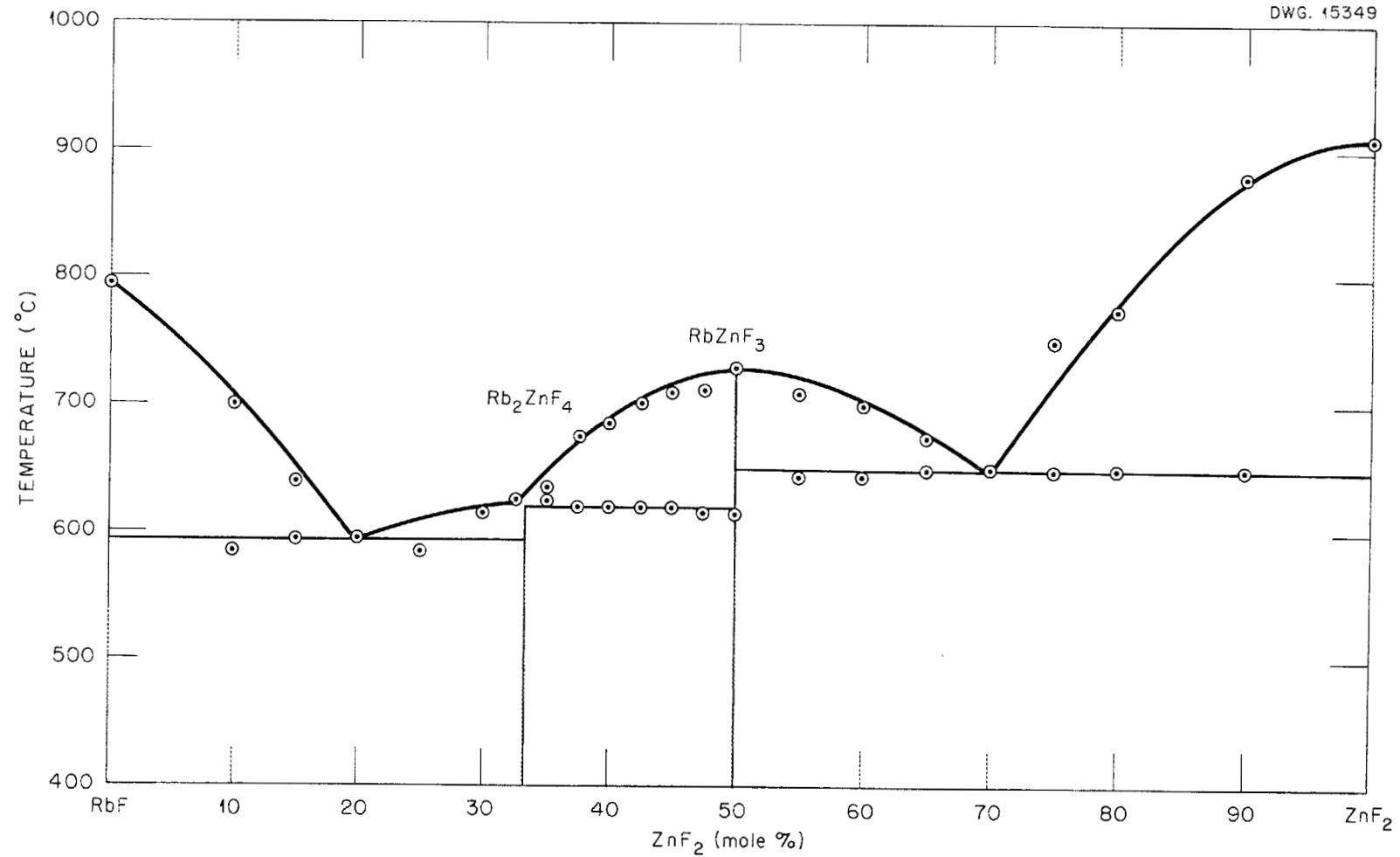
The System $\text{LiF}-\text{CsF}$.



The System $\text{NaF}-\text{ZnF}_2$.

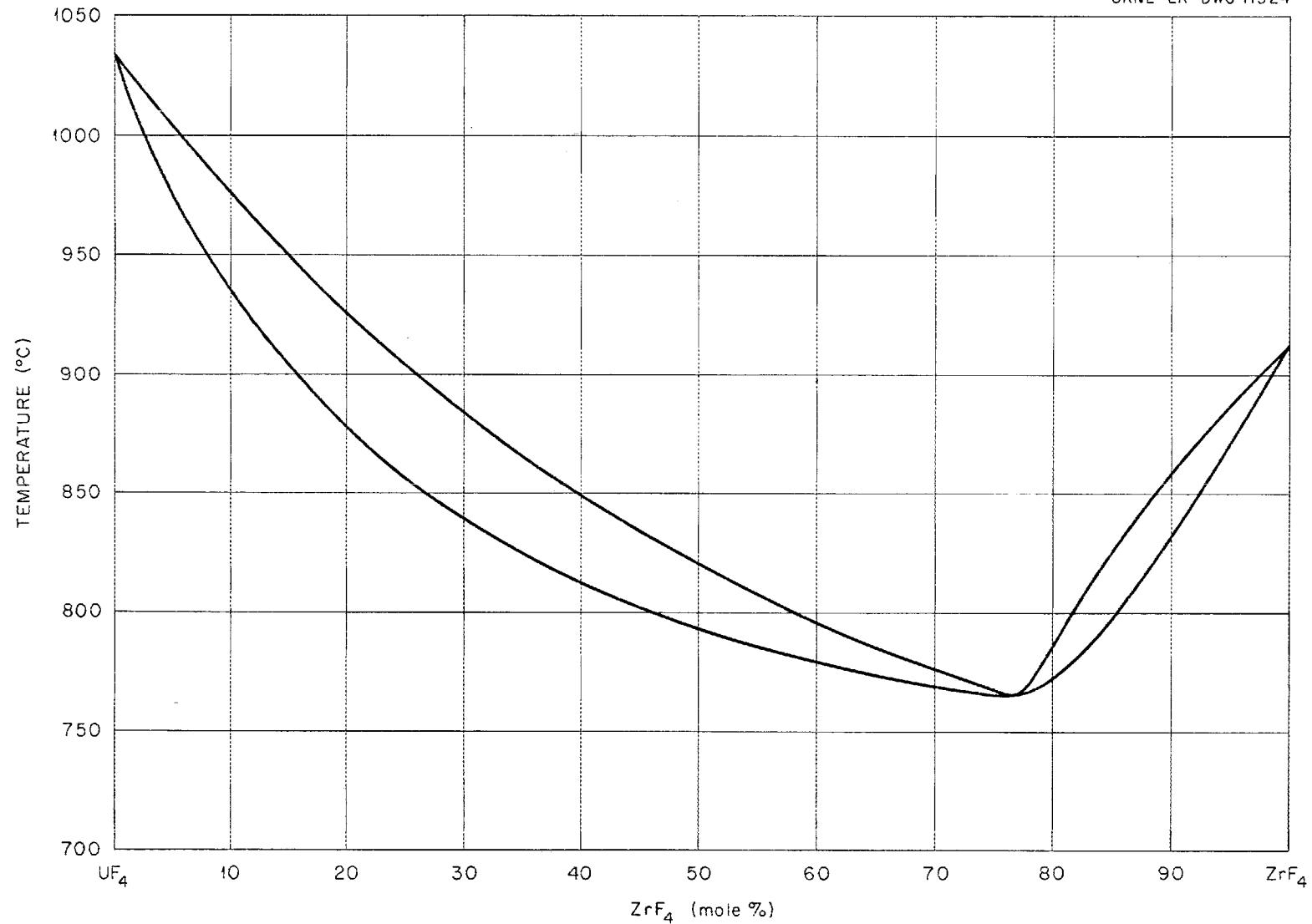
The System KF-ZnF₂.

DWG. 15349

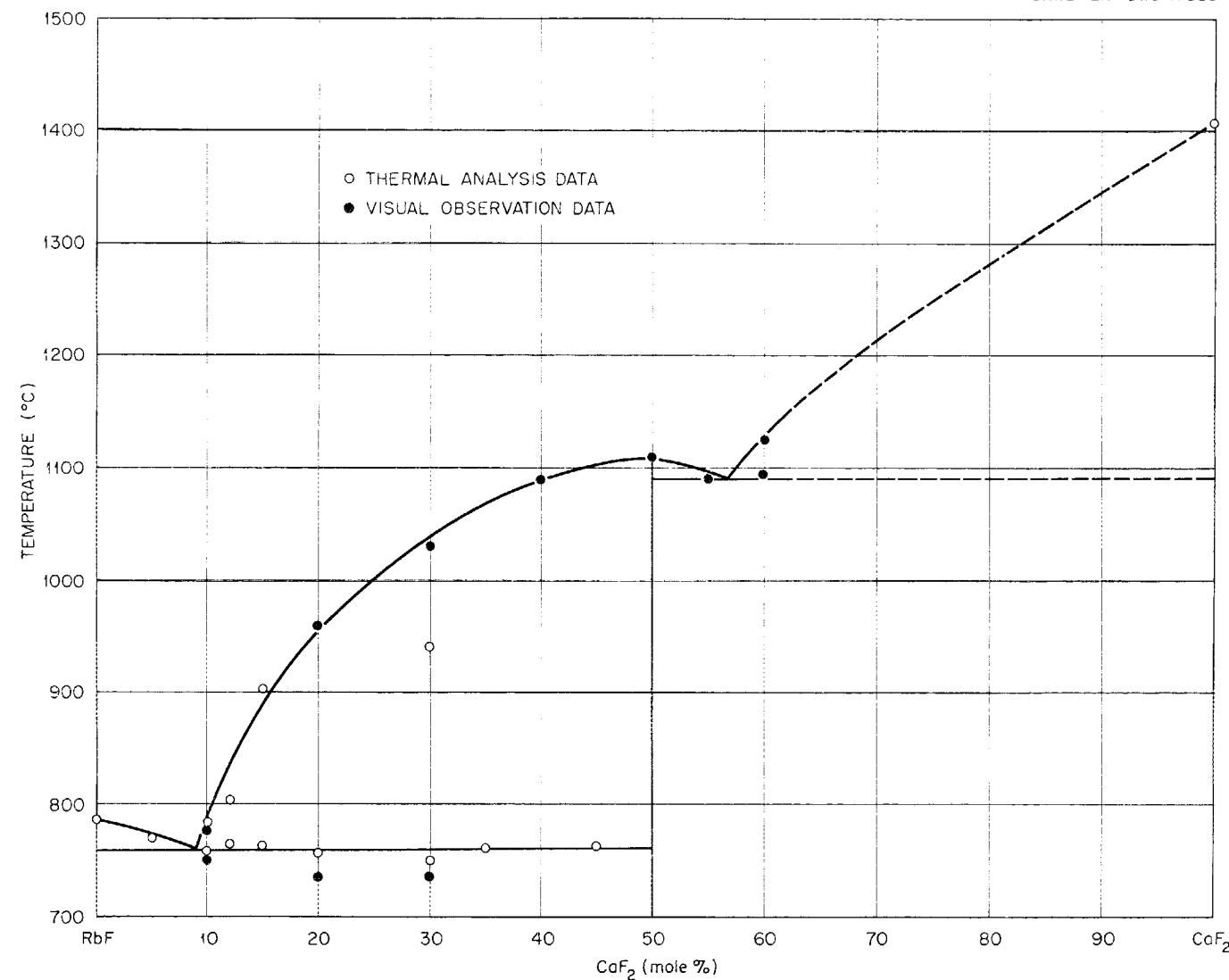


The System RbF-ZnF₂.

ORNL-LR-DWG 11524

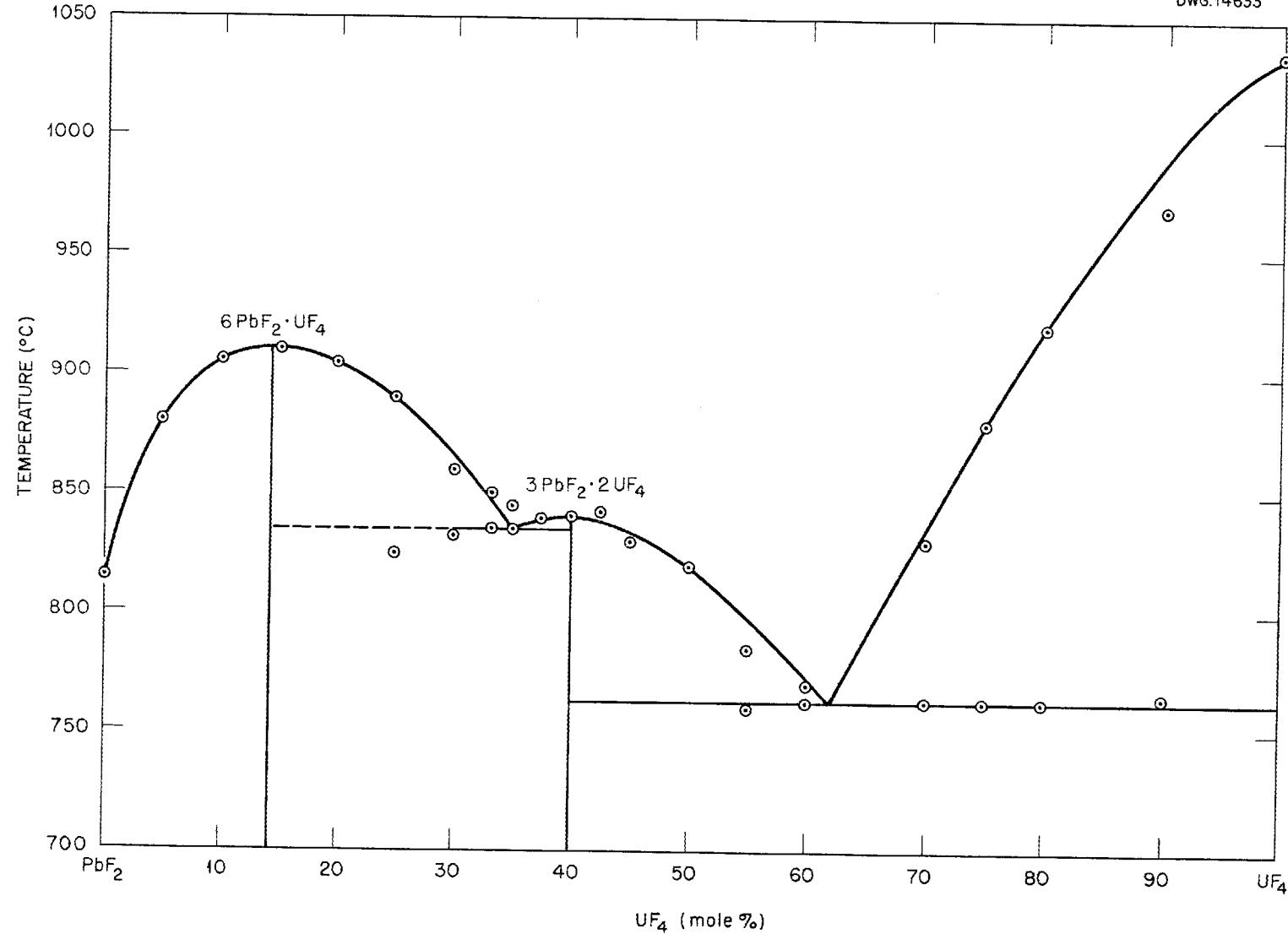


The System UF₄-ZrF₄.



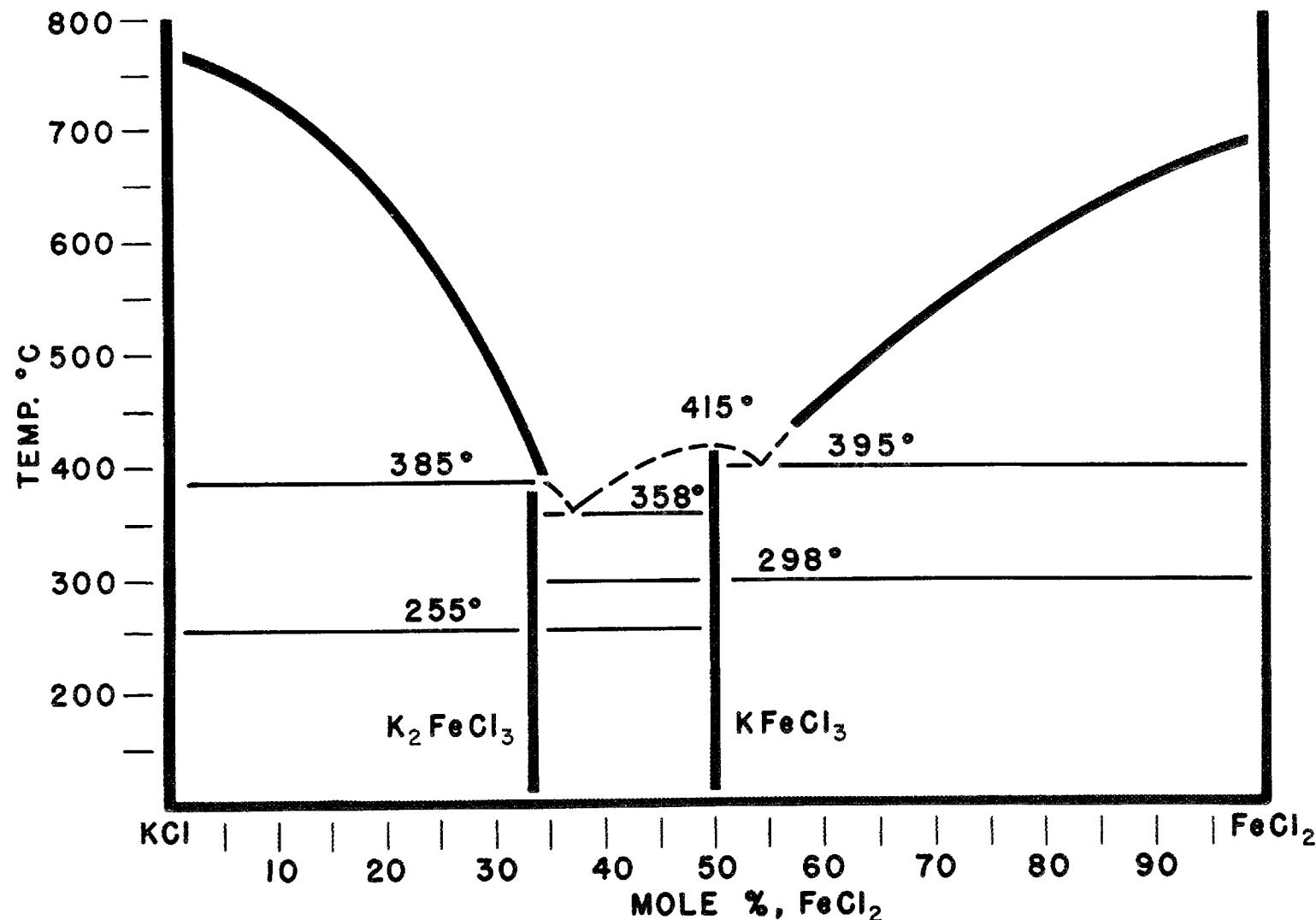
The System $\text{RbF}-\text{CaF}_2$.

DWG.14633



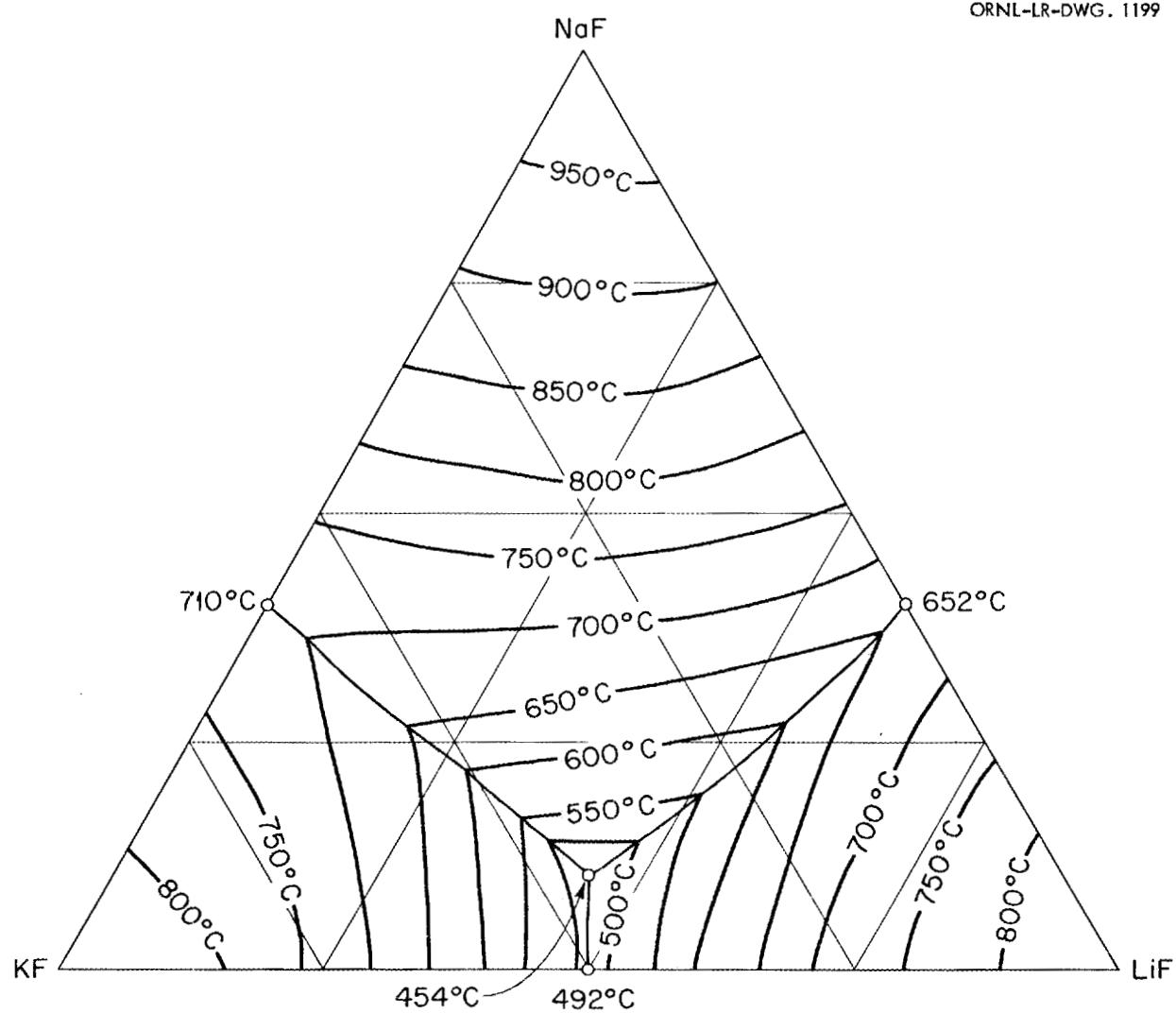
The System PbF_2 - UF_4 .

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PHOTO 26016



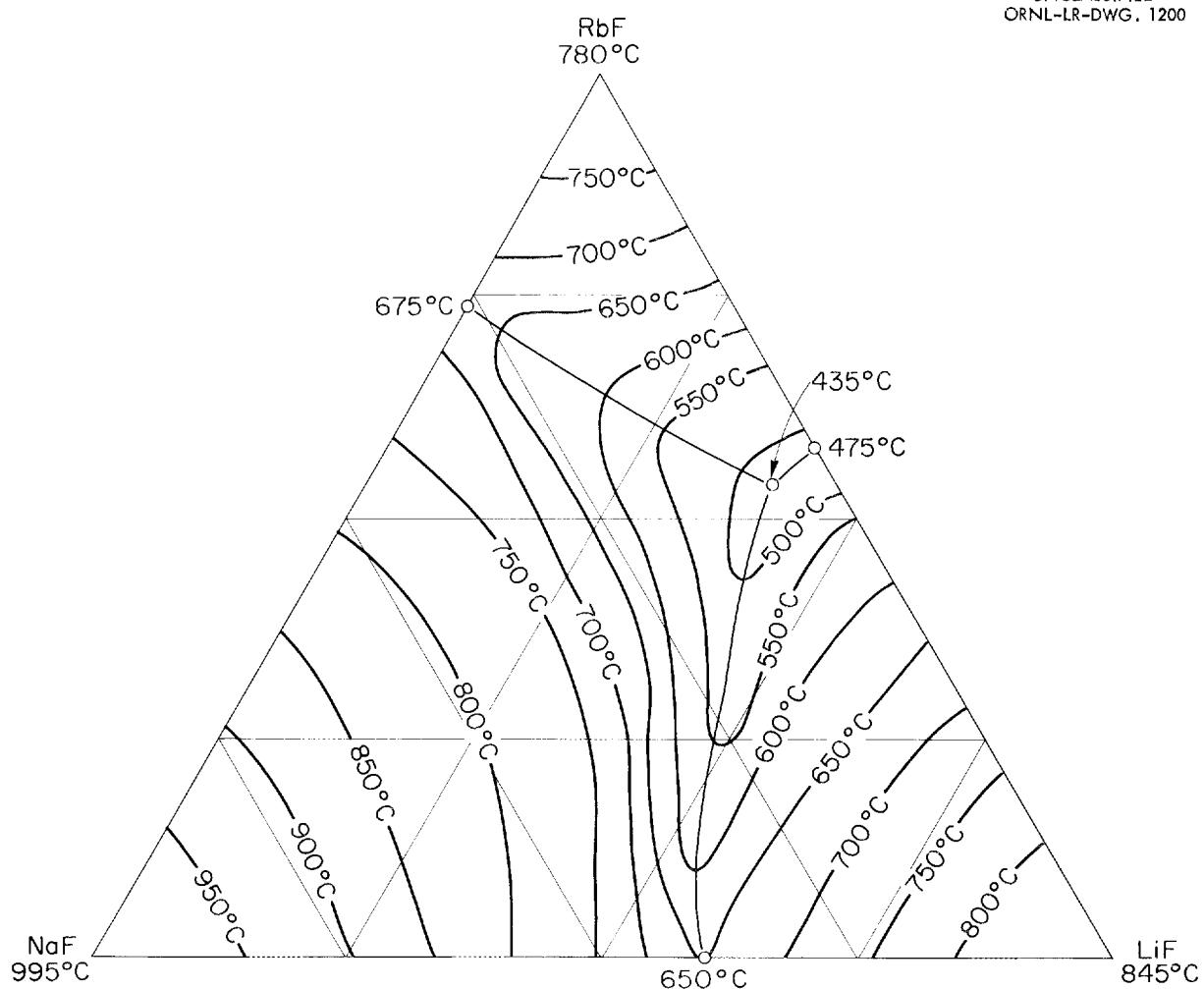
The System $\text{KCl}-\text{FeCl}_2$.

UNCLASSIFIED
ORNL-LR-DWG. 1199



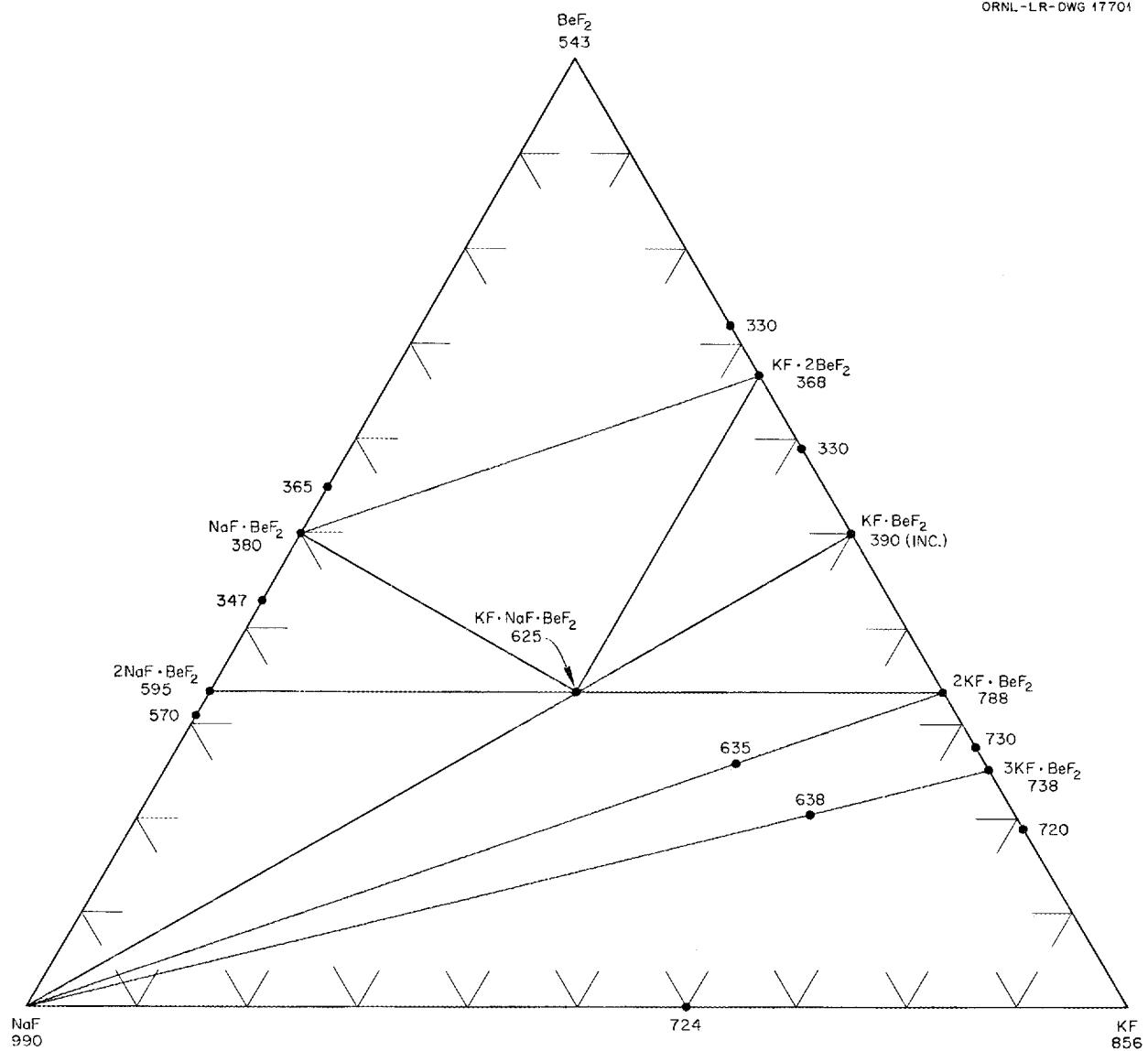
The System KF-LiF-NaF.

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ORNL-LR-DWG. 1200



The System NaF-LiF-RbF.

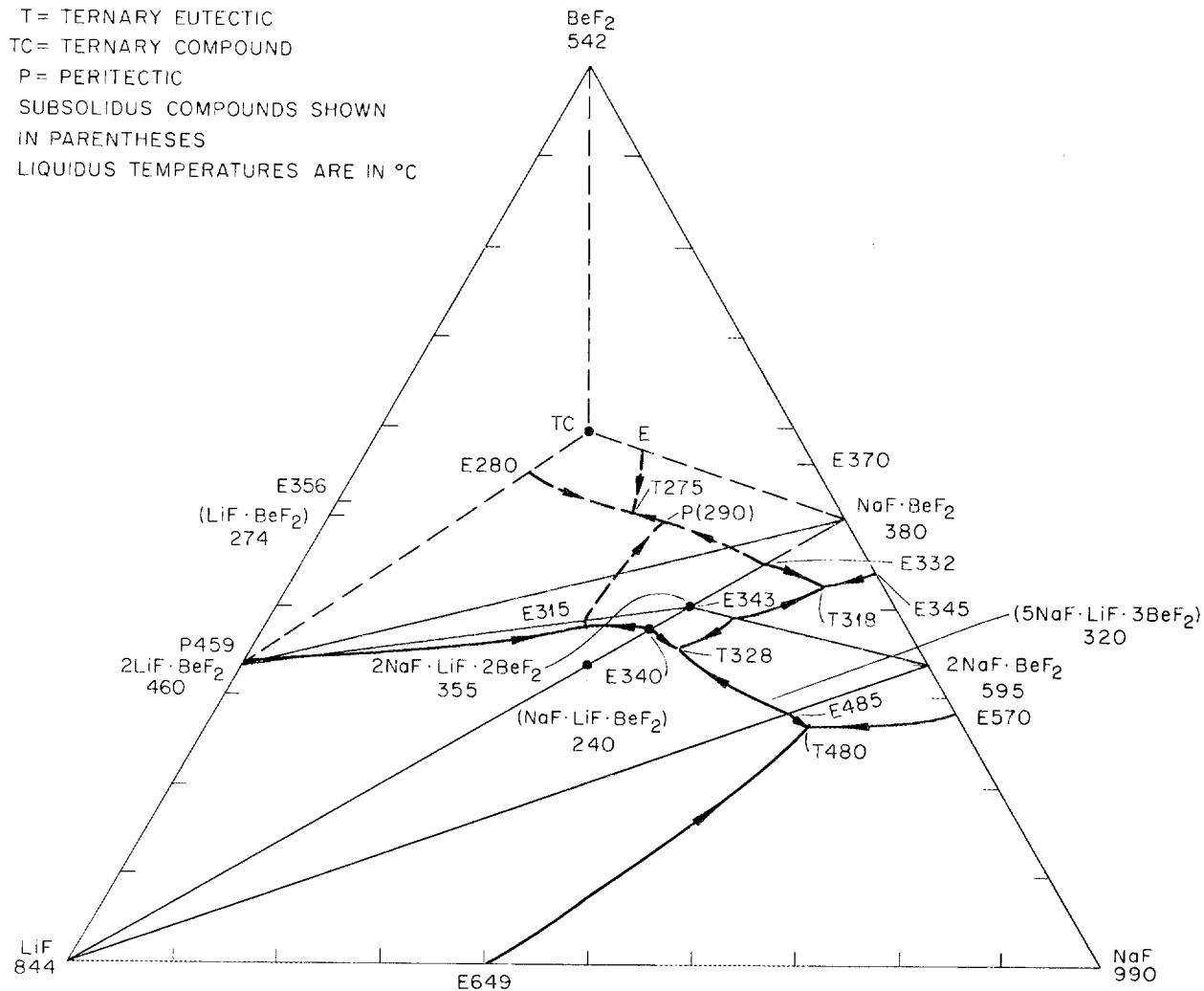
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ORNL-LR-DWG 17701



Compatibility Triangles in the System NaF-KF-BeF₂.

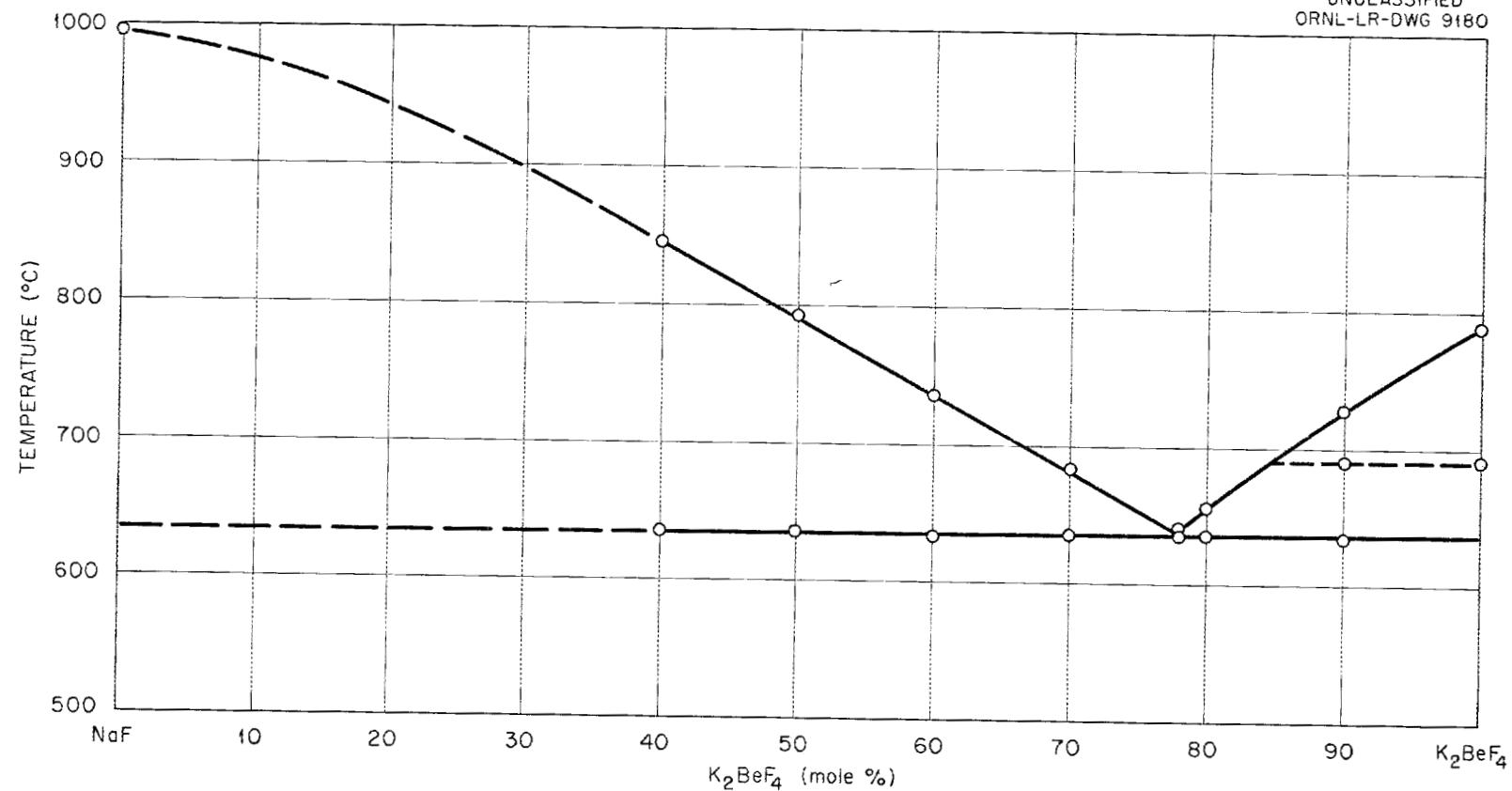
ORNL-LR-DWG 16151

E = EUTECTIC
T = TERNARY EUTECTIC
TC = TERNARY COMPOUND
P = PERITECTIC
SUBSOLIDUS COMPOUNDS SHOWN
IN PARENTHESES
LIQUIDUS TEMPERATURES ARE IN °C



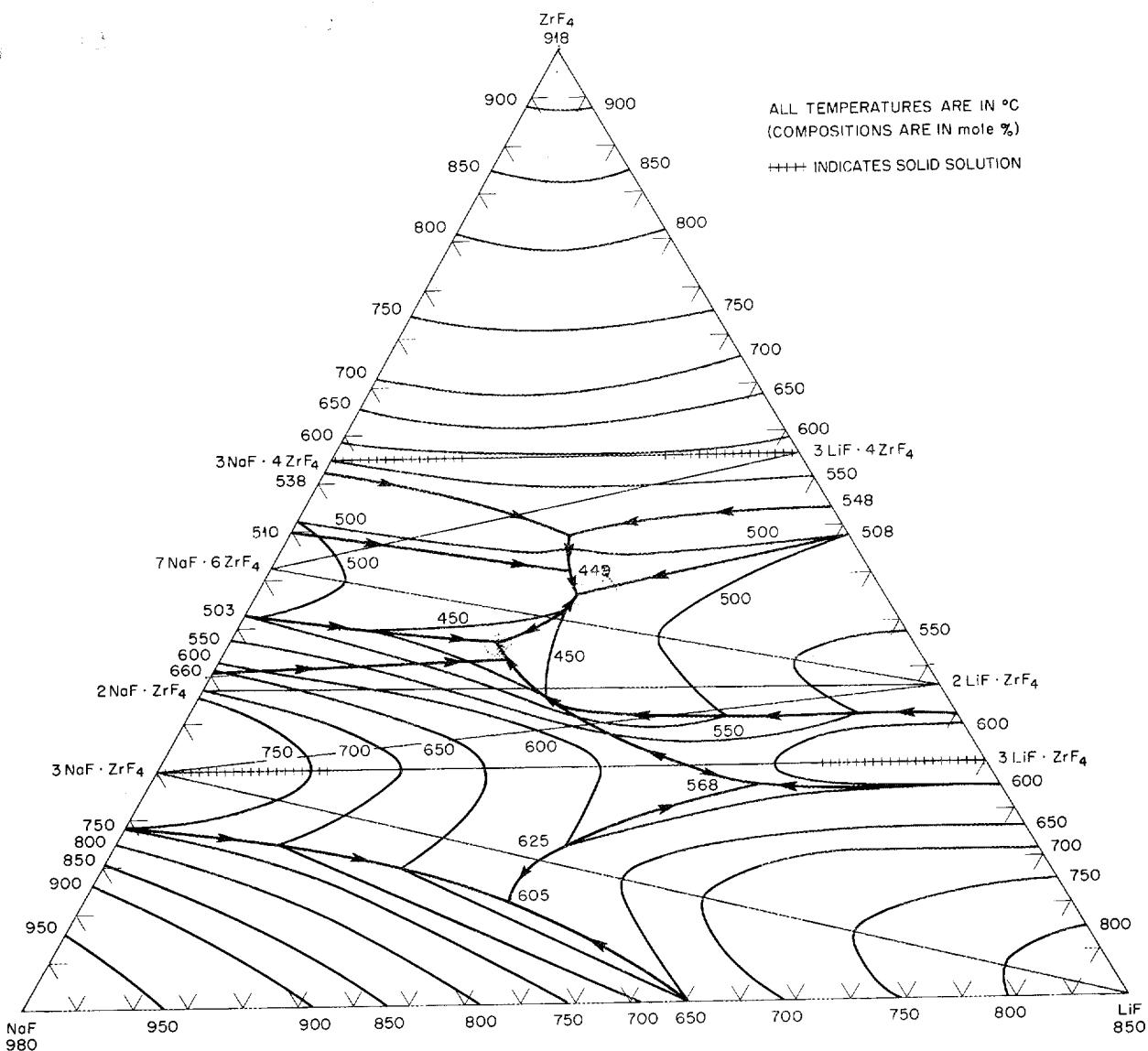
The System $\text{LiF}-\text{NaF}-\text{BeF}_2$.

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ORNL-LR-DWG 9180



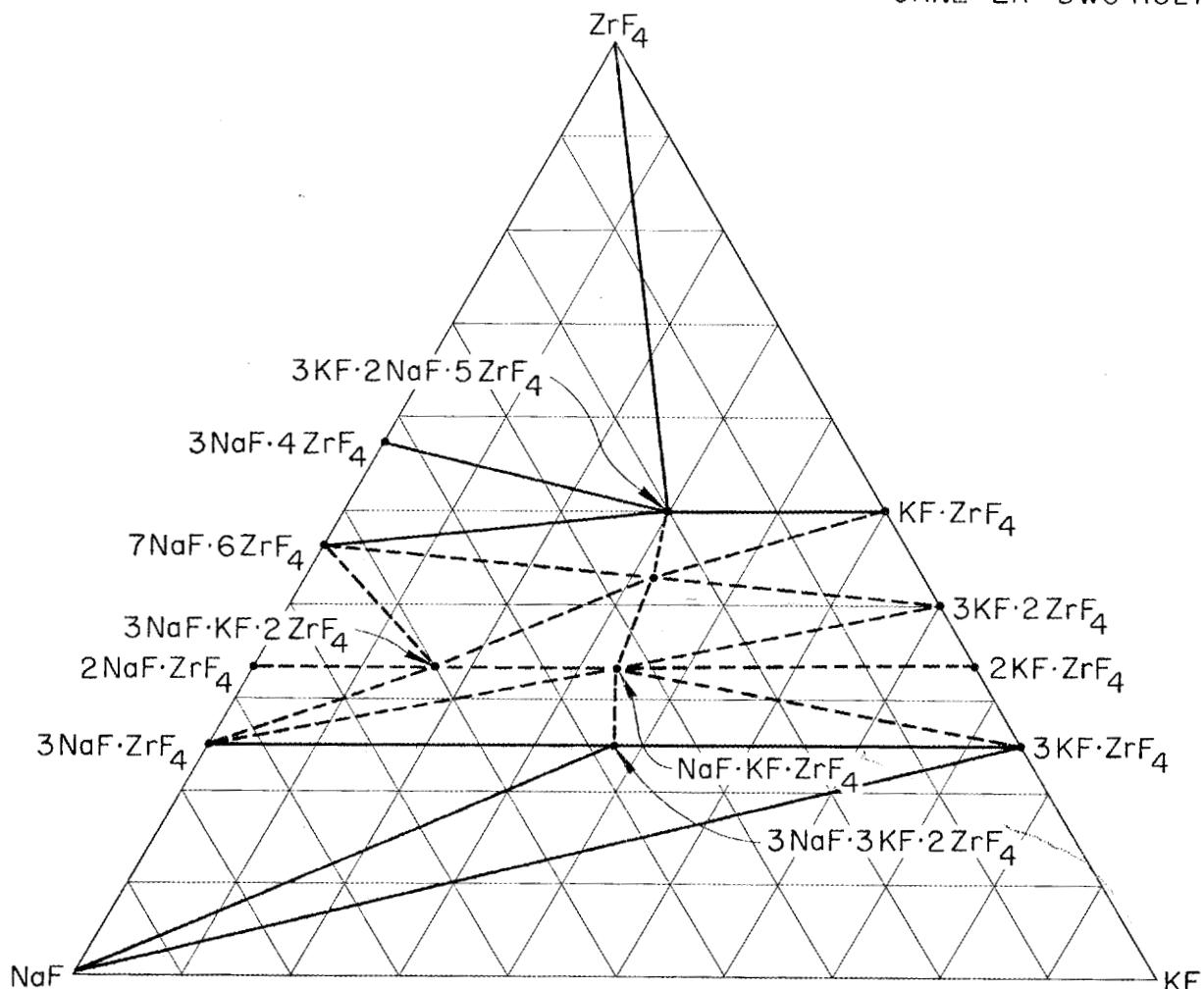
The Join $NaF-K_2BeF_4$.

ORNL-LR-DWG 16959



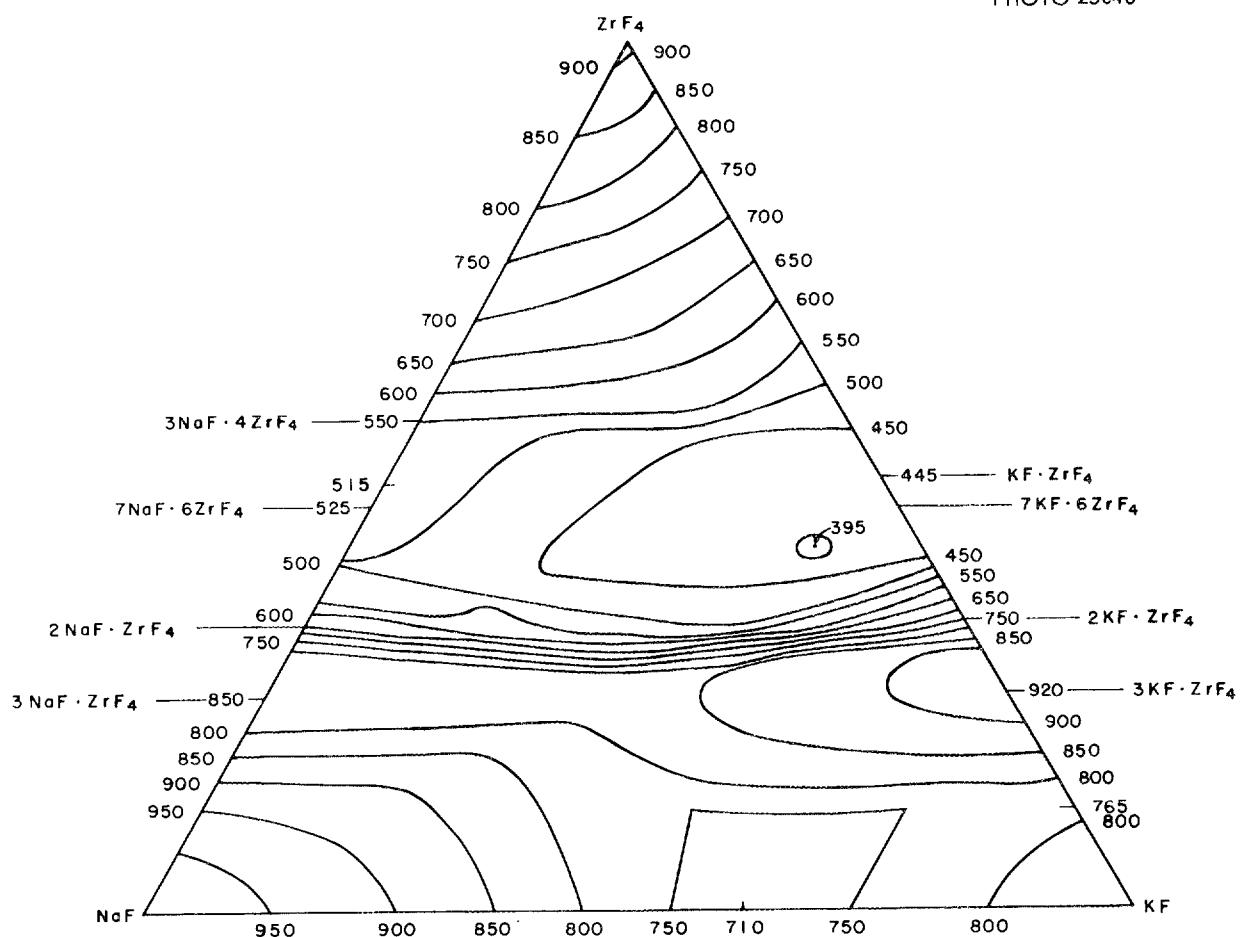
The System NaF-LiF-ZrF₄.

UNCLASSIFIED
ORNL-LR-DWG 11527

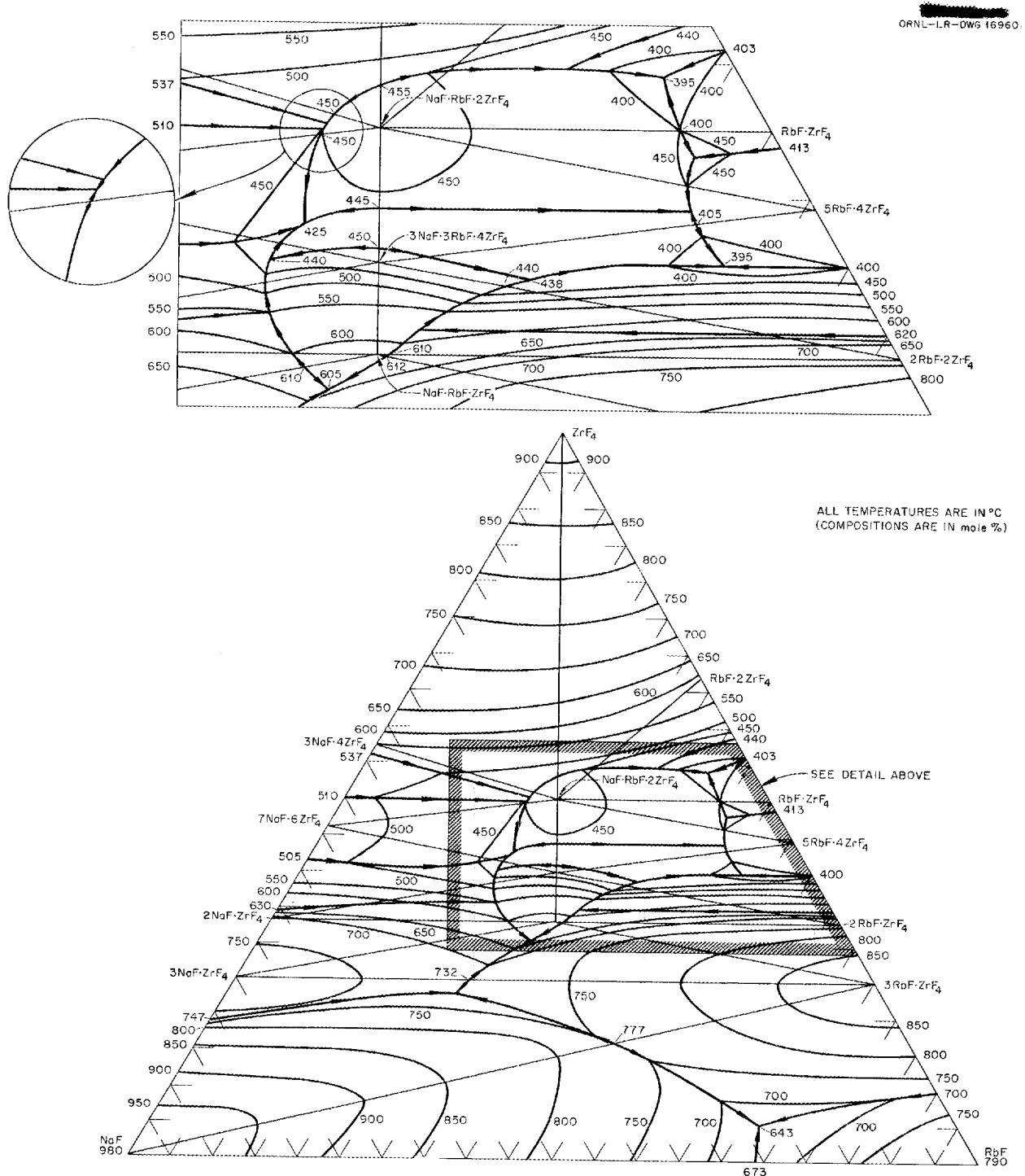


Compatibility Triangles in the System NaF-KF-ZrF₄.

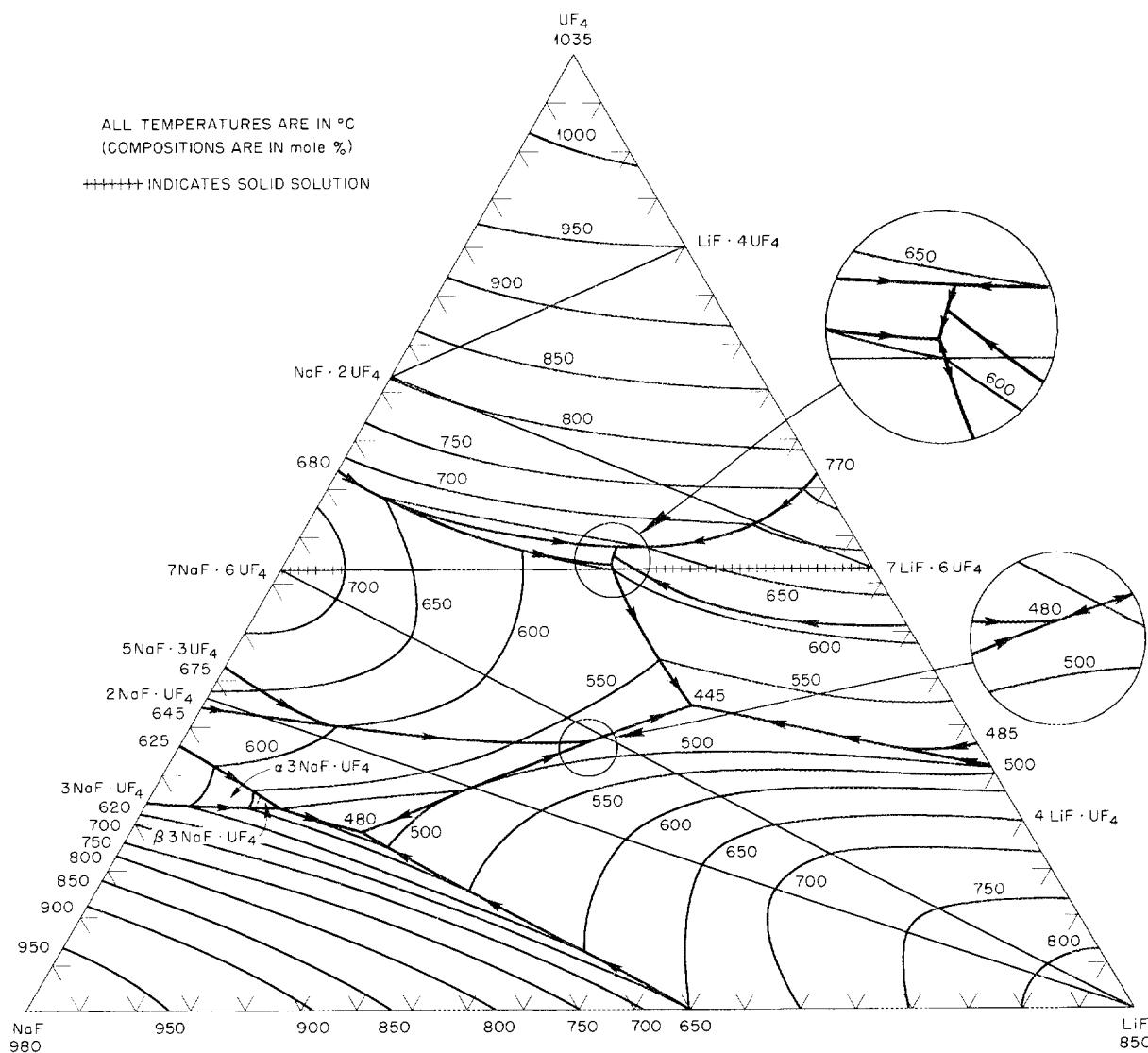
PHOTO 25043



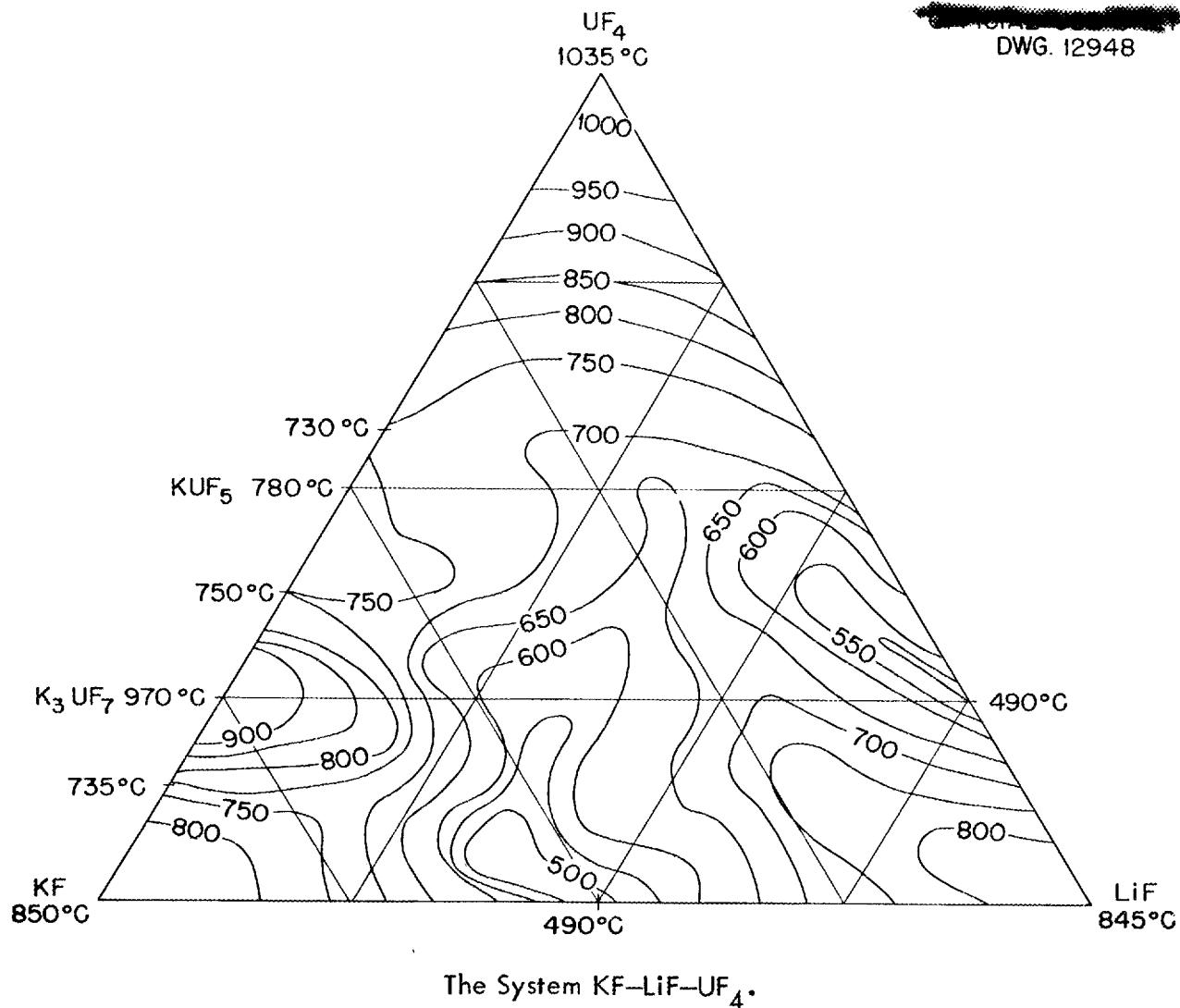
Liquidus Temperature (°C) in the NaF-KF-ZrF₄ System.



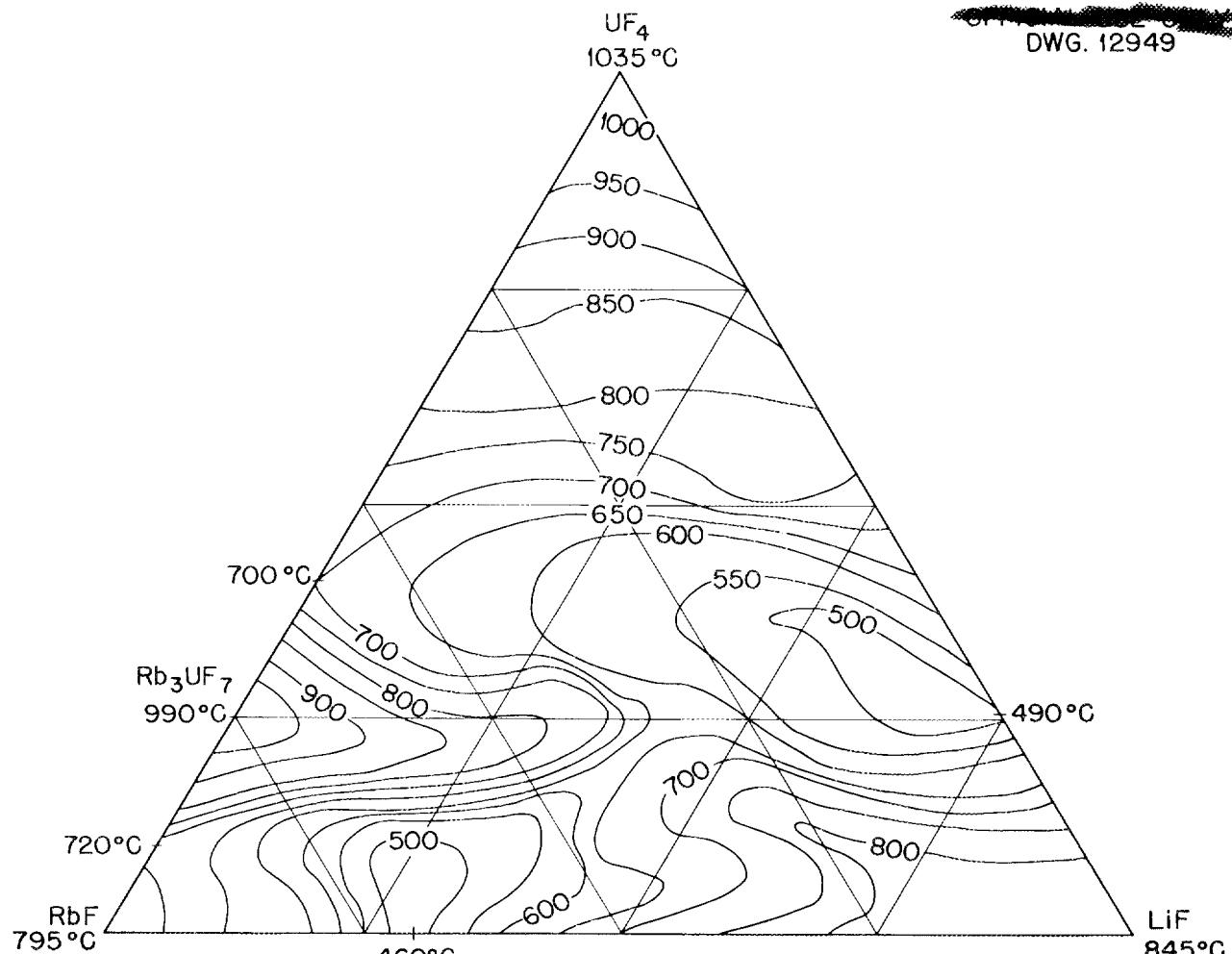
ORNL-LR-DWG 16958A



The System $\text{NaF}-\text{LiF}-\text{UF}_4$.

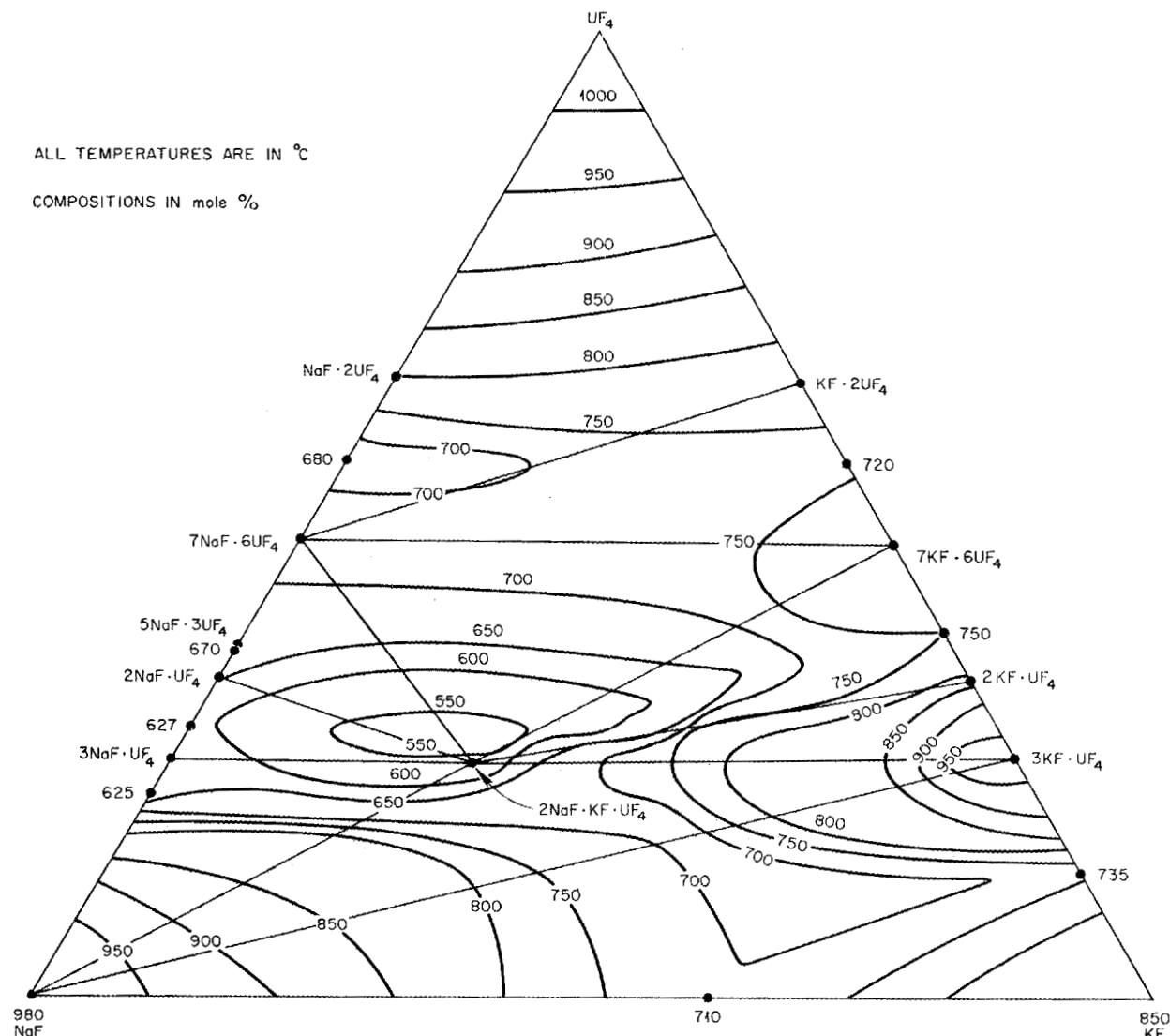


DWG. 12949



The System RbF-LiF-UF₄.

ORNL-LR-DWG 46950

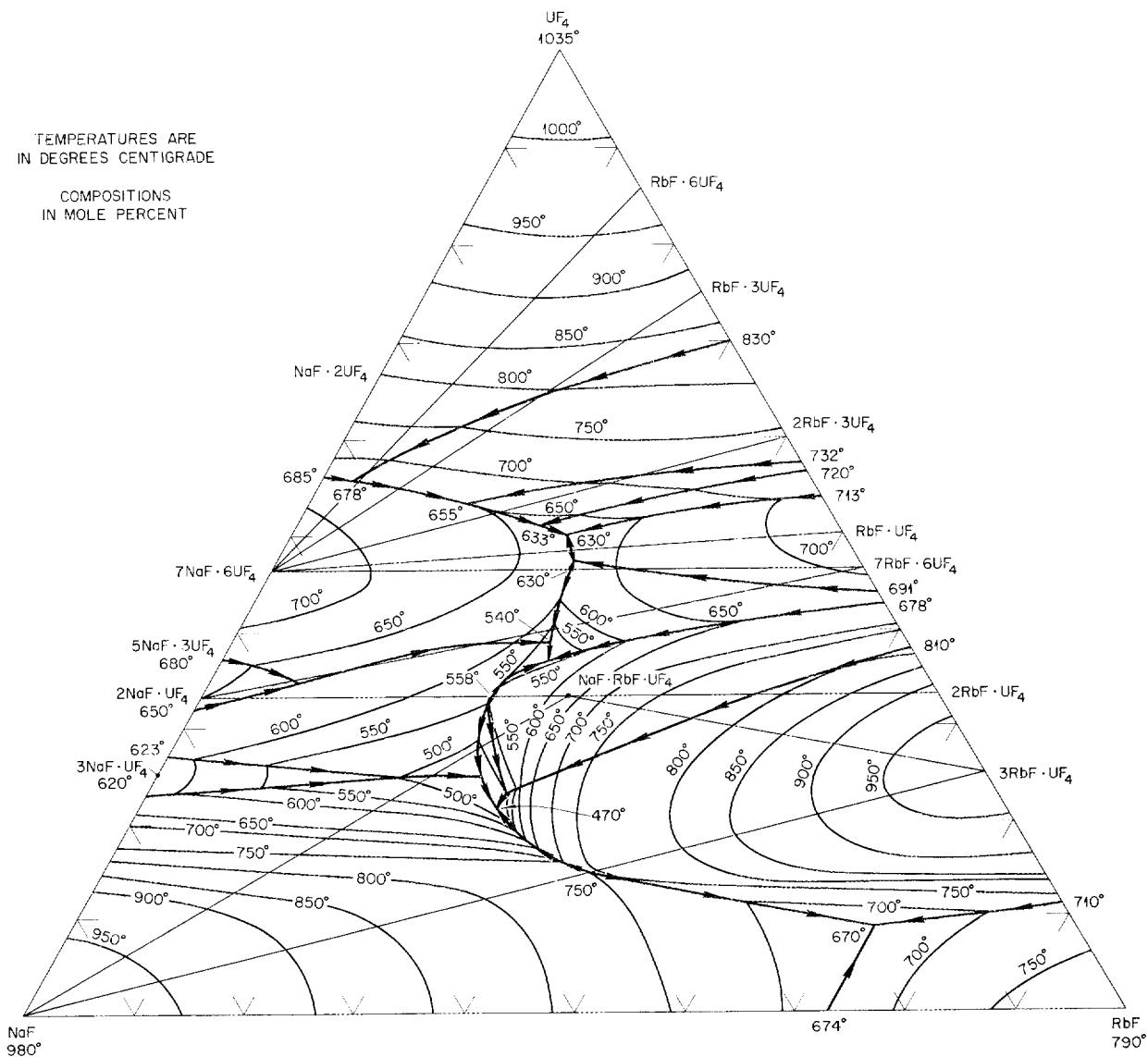


The System NaF-KF-UF₄; Liquidus Temperatures and Compatibility Triangles.

[REDACTED]
ORNL-LR-DWG 16741A

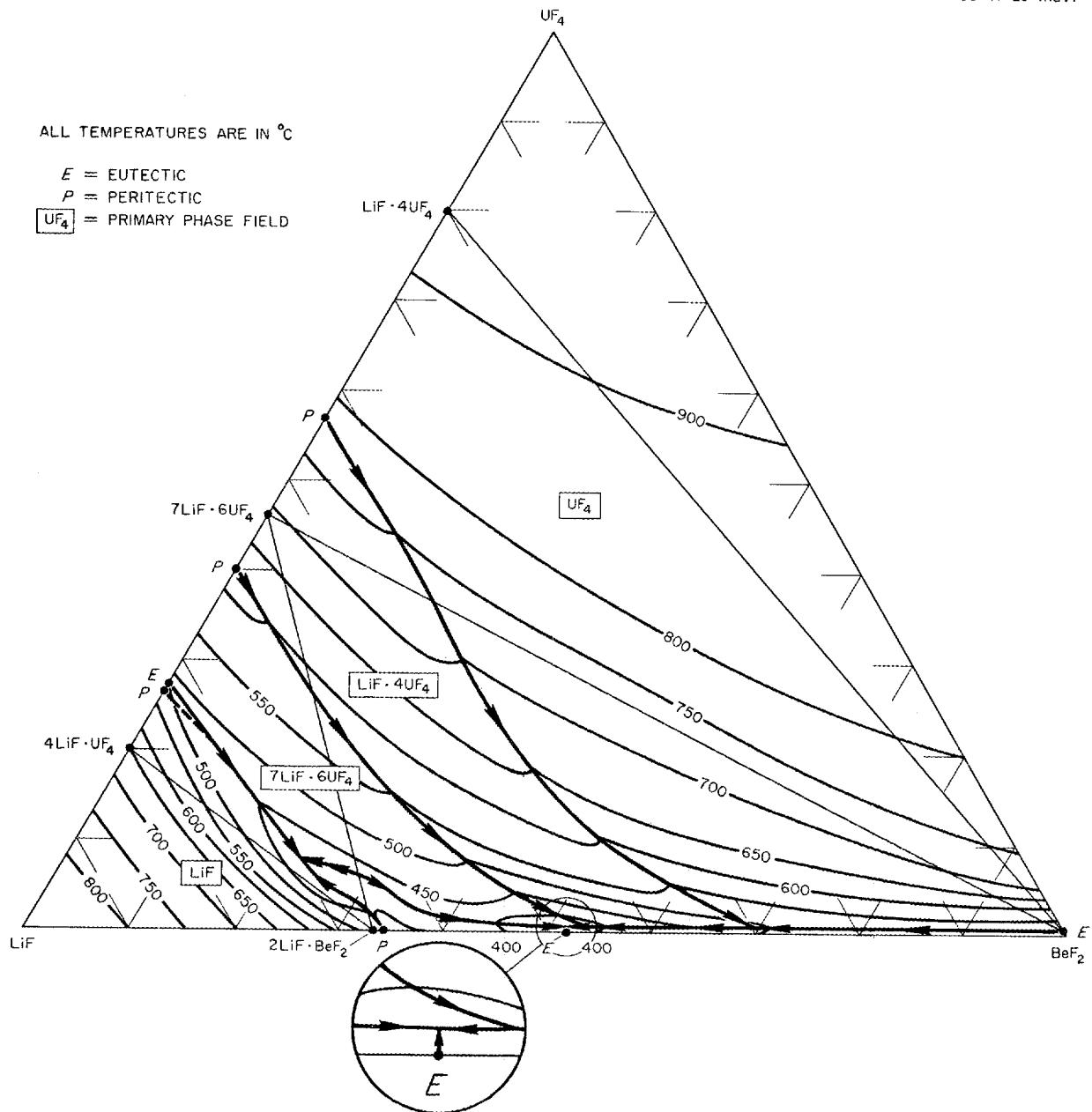
TEMPERATURES ARE
IN DEGREES CENTIGRADE

COMPOSITIONS
IN MOLE PERCENT



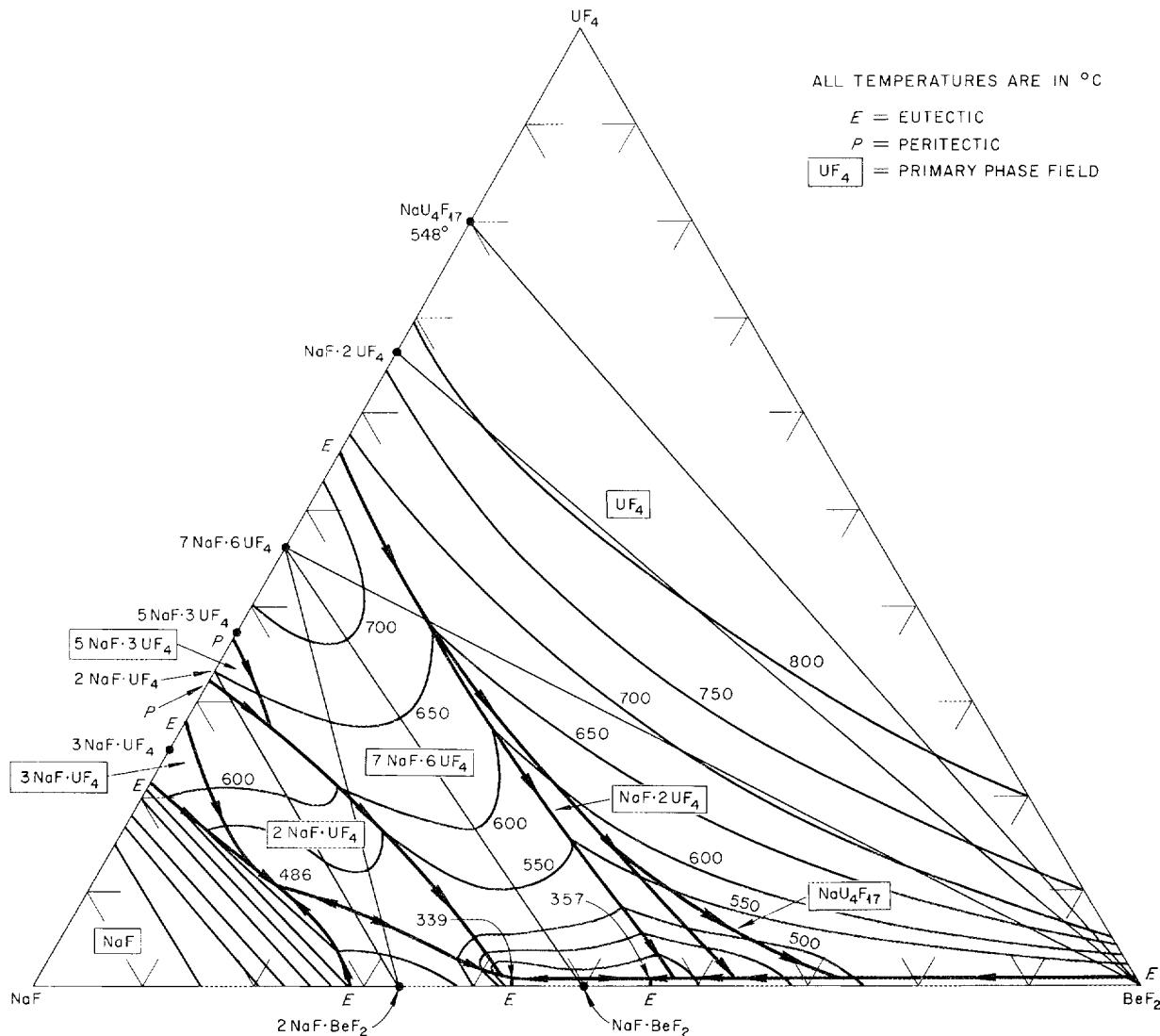
The System NaF-RbF-UF₄.

MOUND LAB. NO.
56-11-29 (REV)



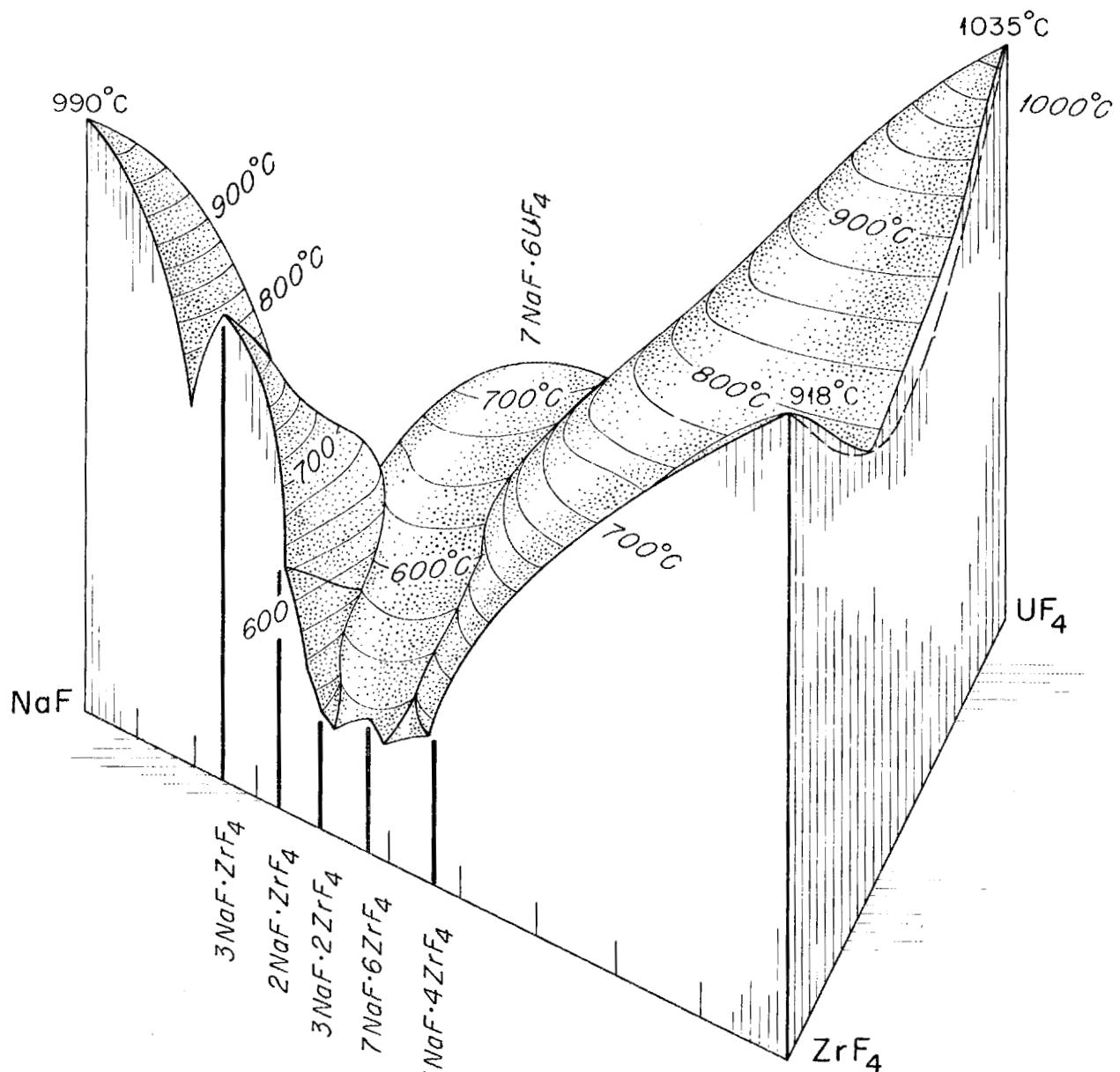
The System $\text{LiF}-\text{BeF}_2-\text{UF}_4$.

MOUND LAB. NO.
56-11-30 (REV)



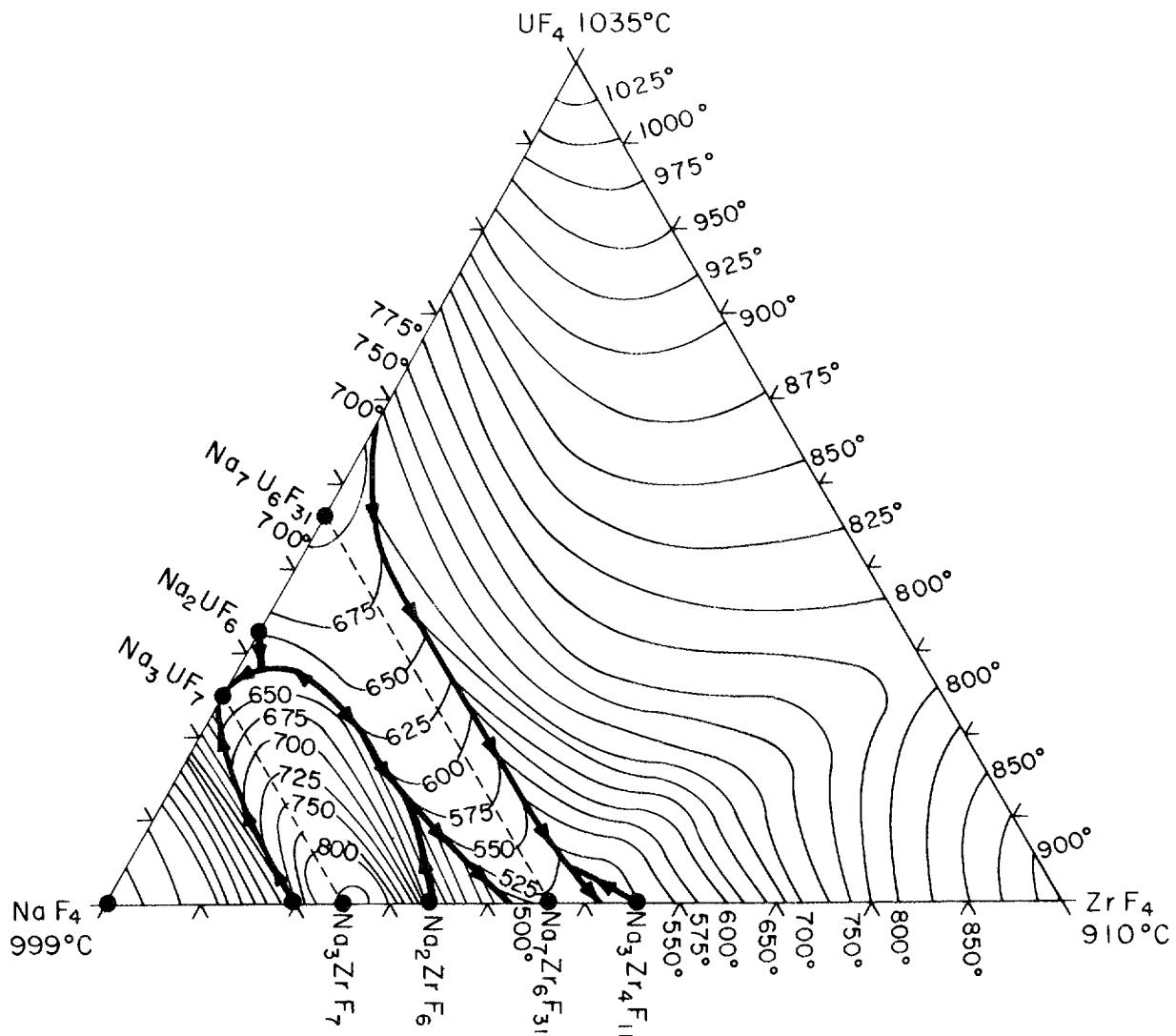
The System $\text{NaF}-\text{BeF}_2-\text{UF}_4$.

ORNL-LR-DWG 3398

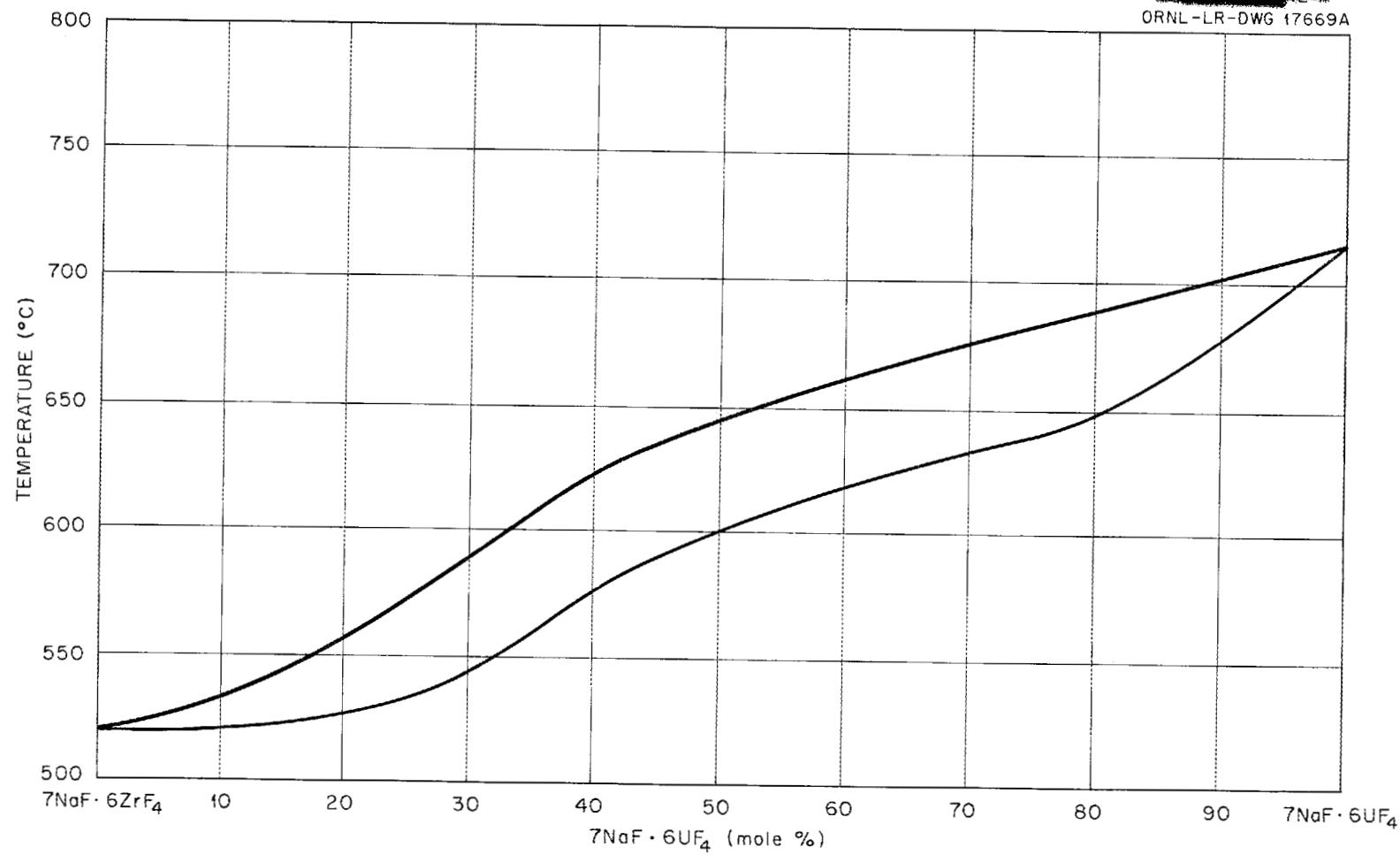


The System $\text{NaF}-\text{ZrF}_4-\text{UF}_4$.

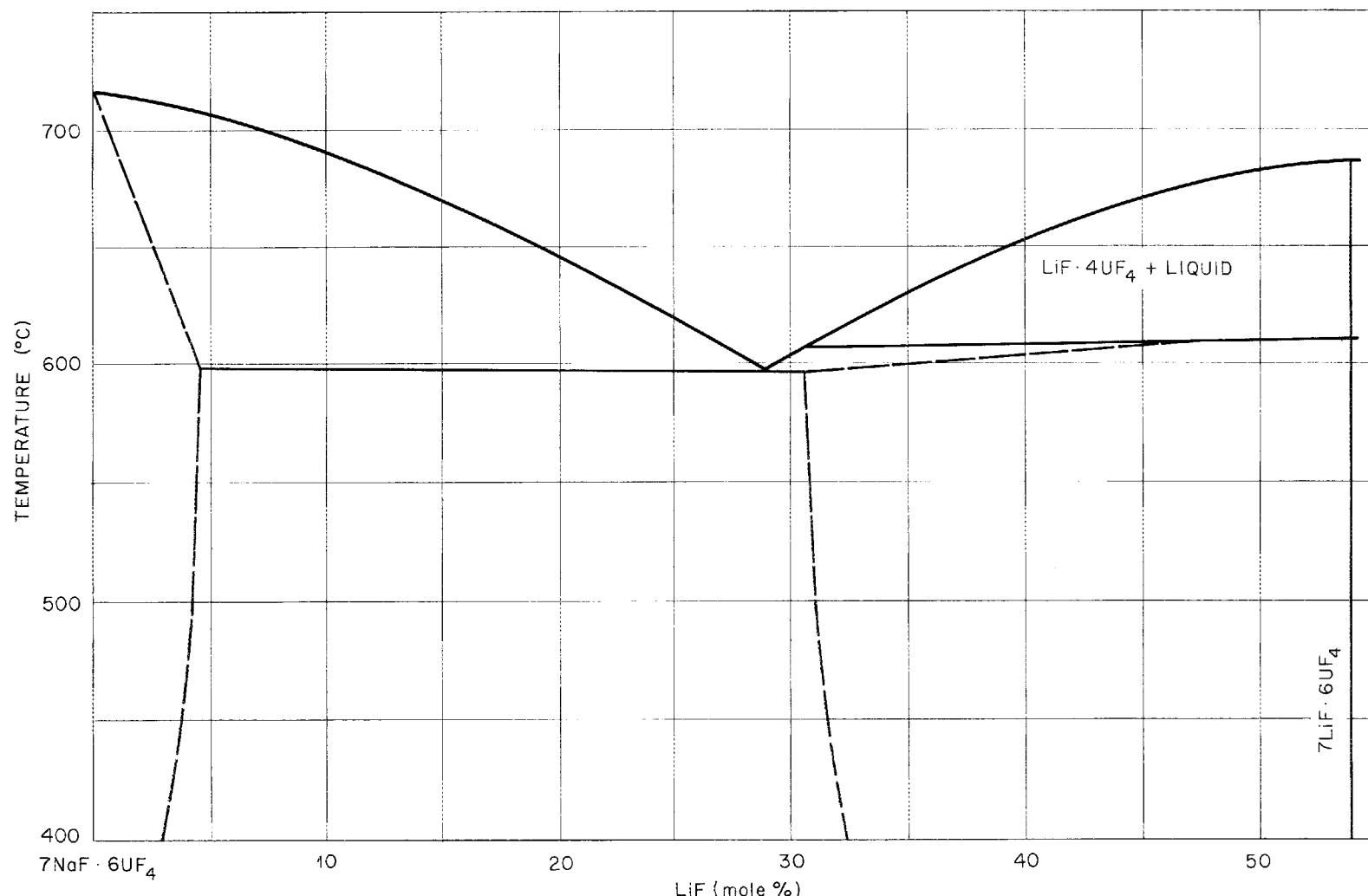
PHOTO 22349



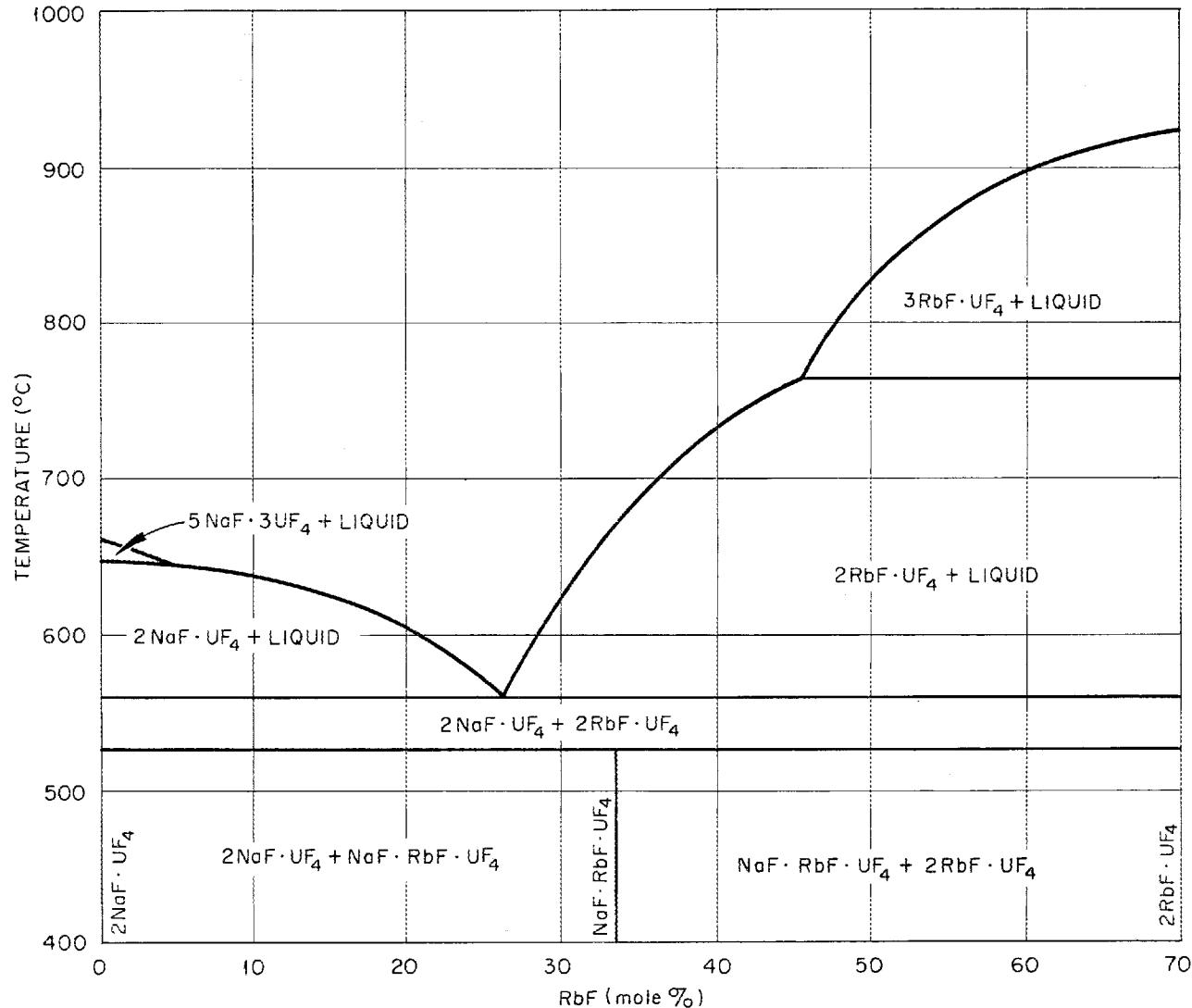
Liquidus Temperatures in the System NaF-ZrF₄-UF₄.



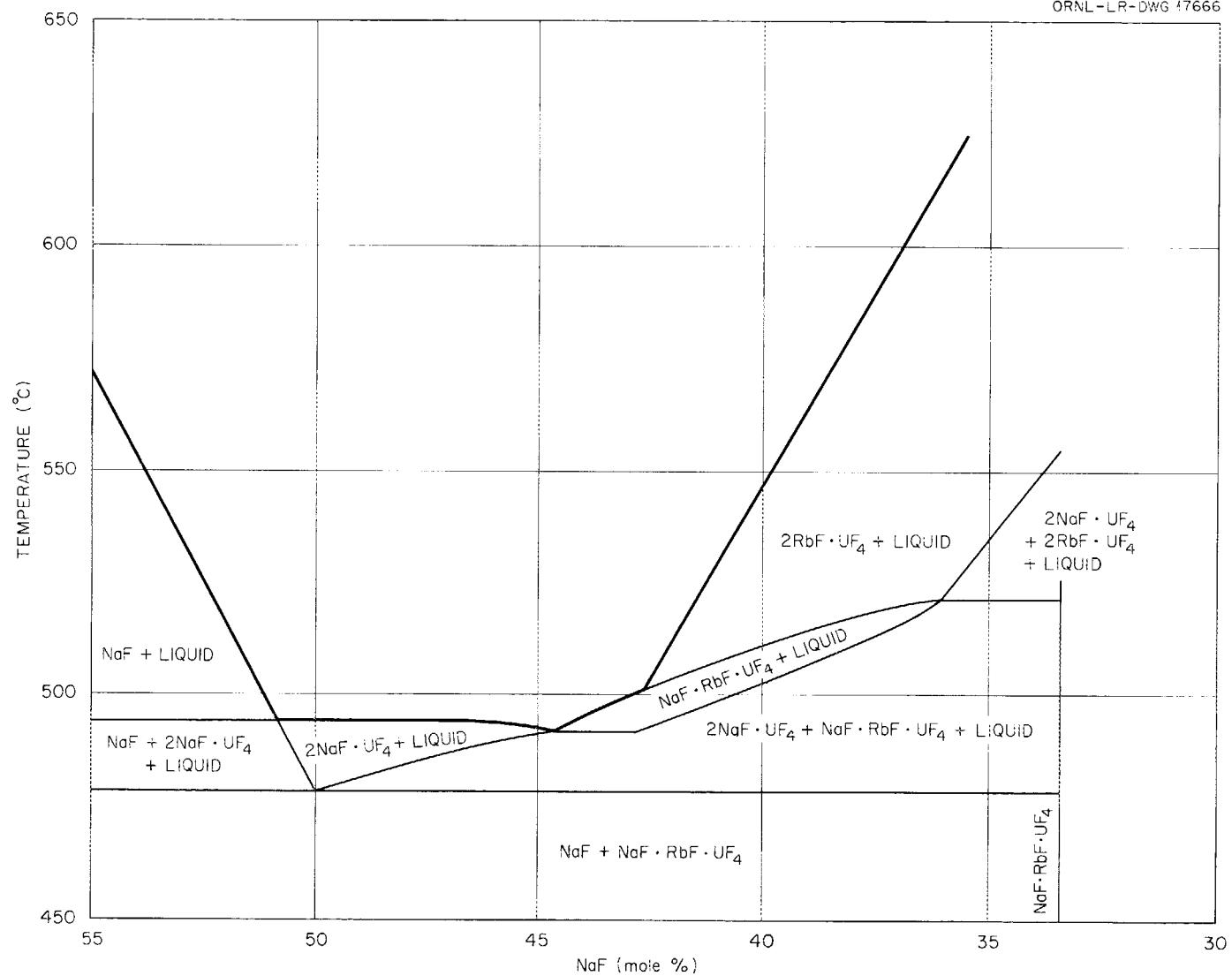
The System $7\text{NaF} \cdot 6\text{ZrF}_4 - 7\text{NaF} \cdot 6\text{UF}_4$.

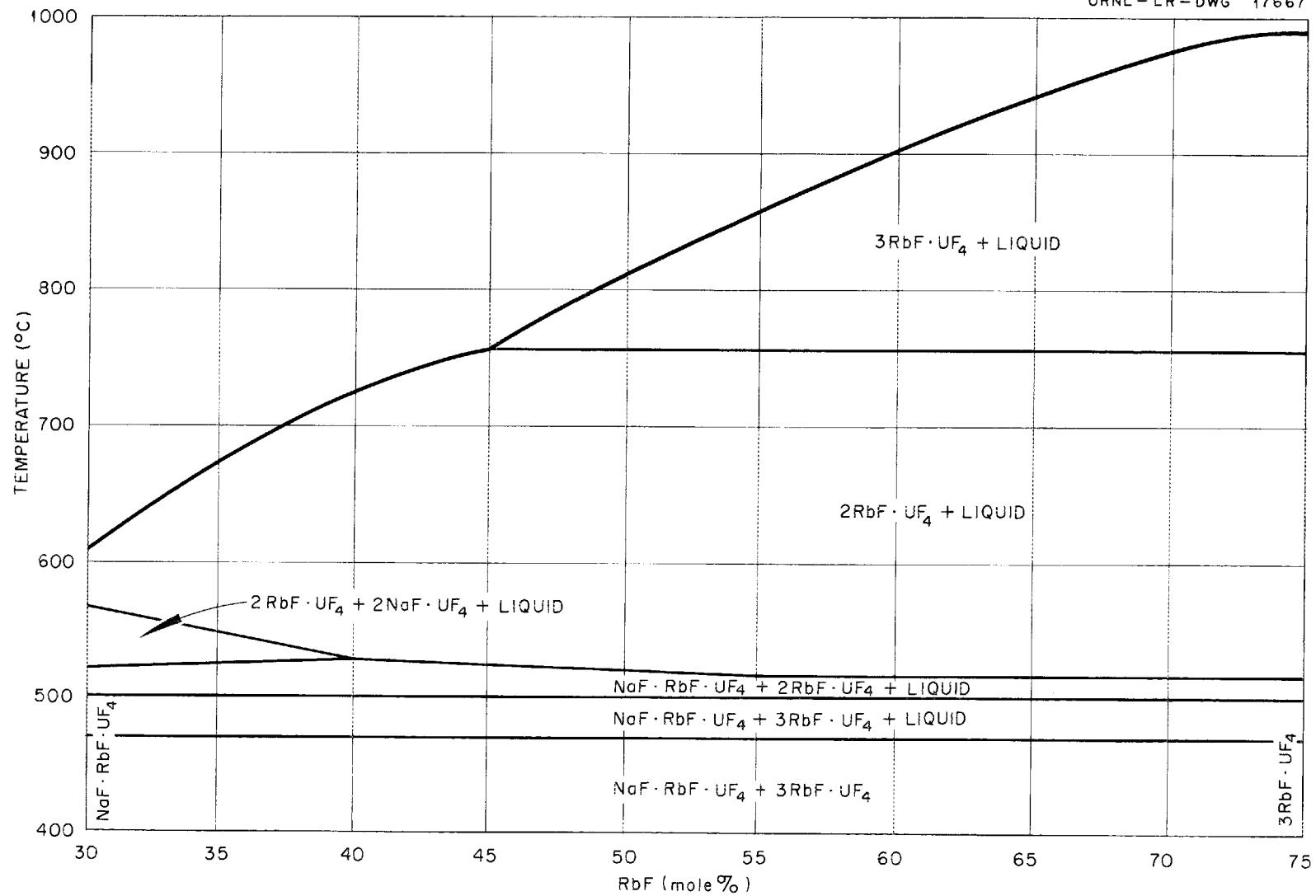


The Join 7NaF·6UF₄-7LiF·6UF₄.

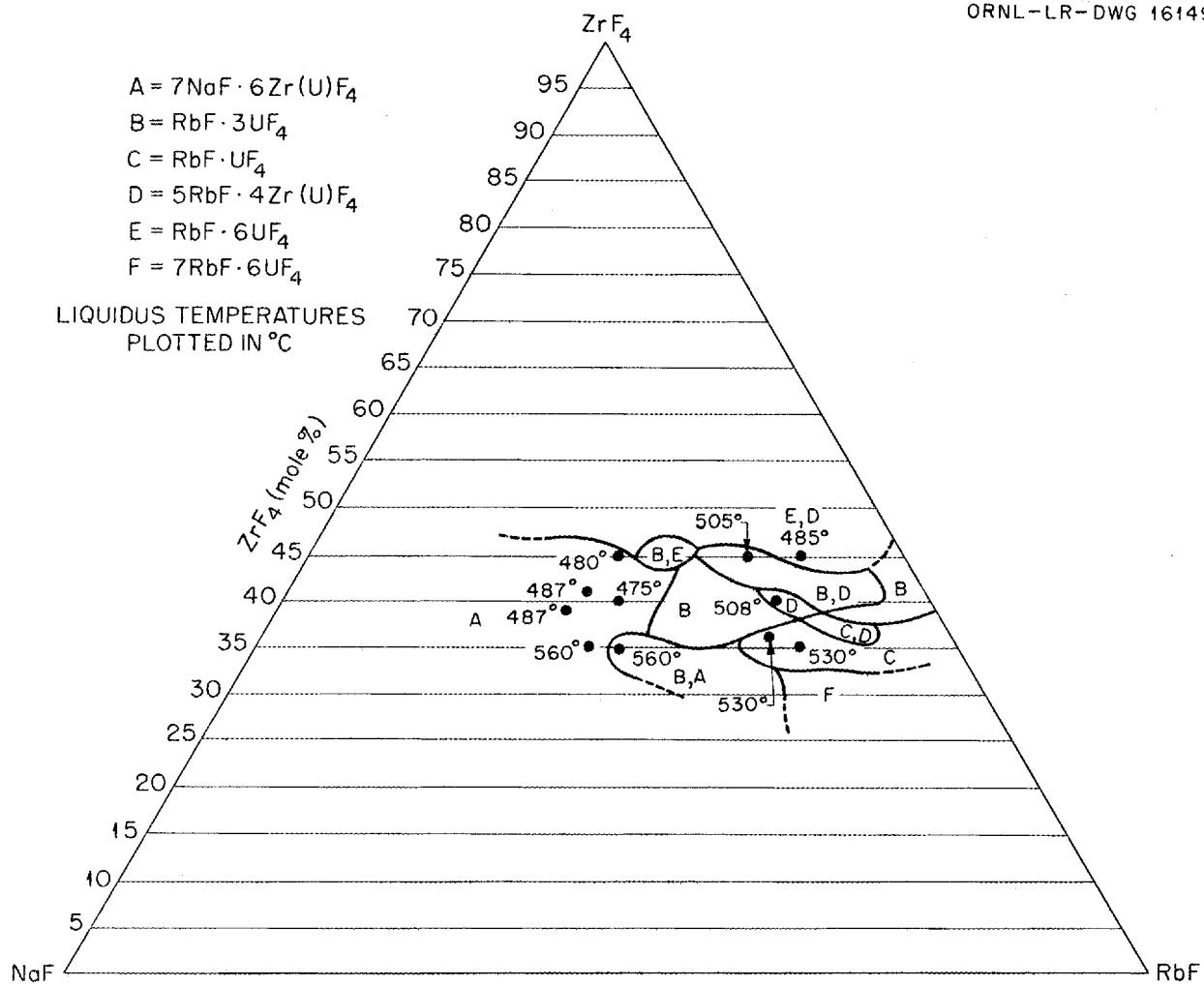


The Join $2\text{NaF}\cdot\text{UF}_4 - 2\text{RbF}\cdot\text{UF}_4$.



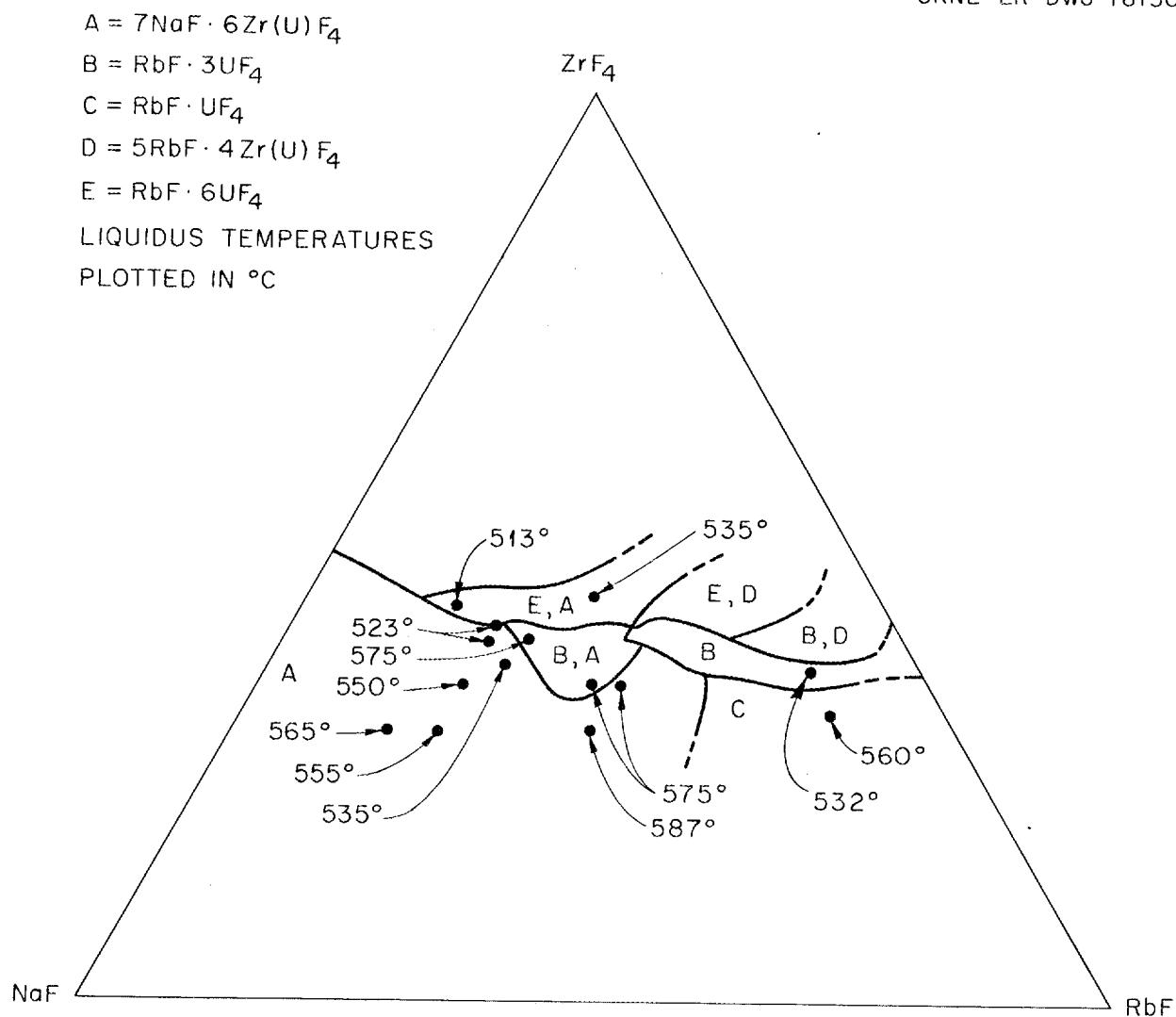
The Join $\text{NaF}\cdot\text{RbF}\cdot\text{UF}_4\text{-}3\text{RbF}\cdot\text{UF}_4$.

ORNL-LR-DWG 16149



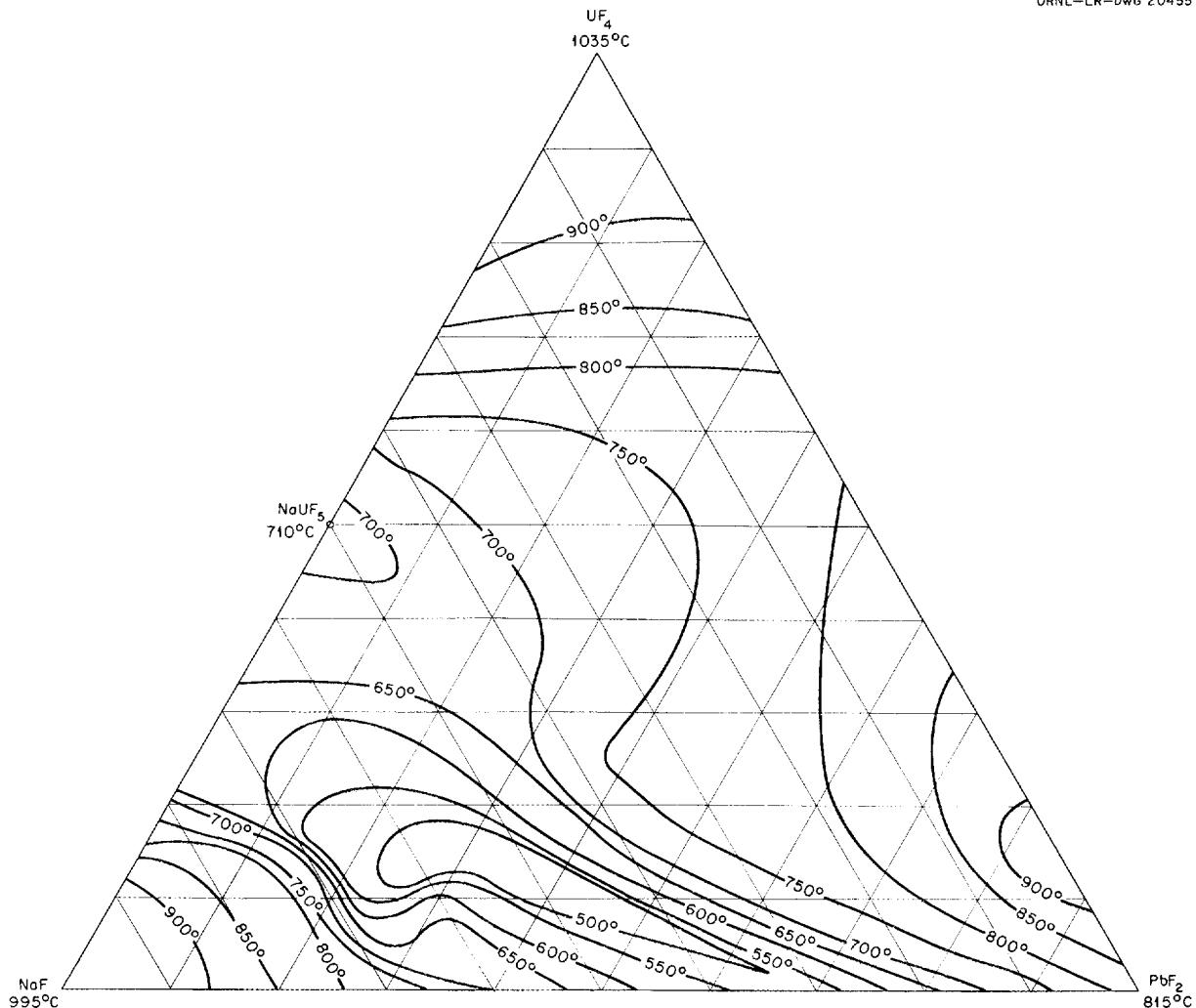
Primary and Secondary Uranium-Containing Phases in the System NaF-RbF-ZrF₄-UF₄ with 4 Mole % UF₄.

[REDACTED] ORNL-LR-DWG 16150

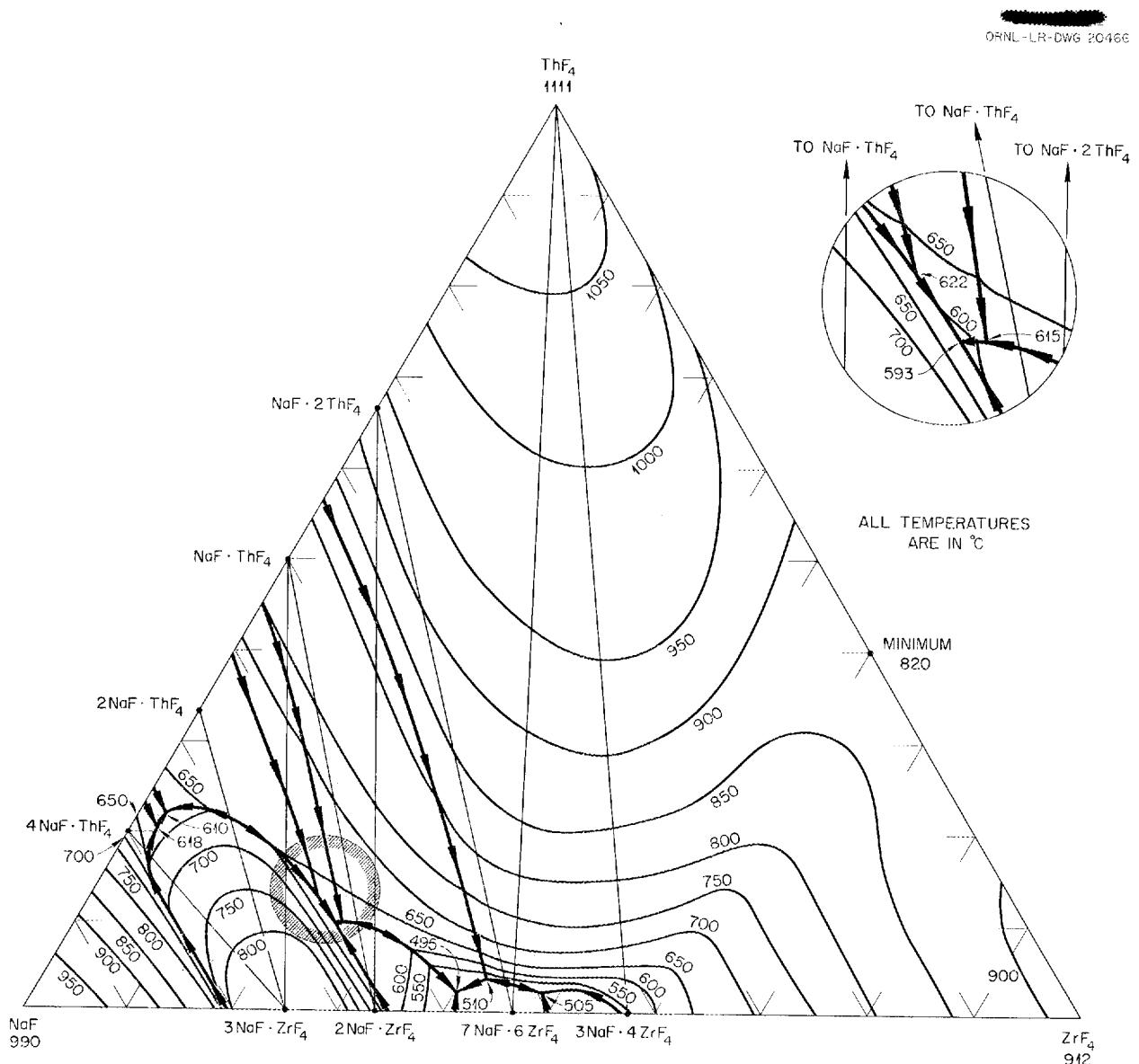


Primary and Secondary Uranium-Containing Phases in the System $\text{NaF}-\text{RbF}-\text{ZrF}_4-\text{UF}_4$ with 7 Mole % UF_4 .

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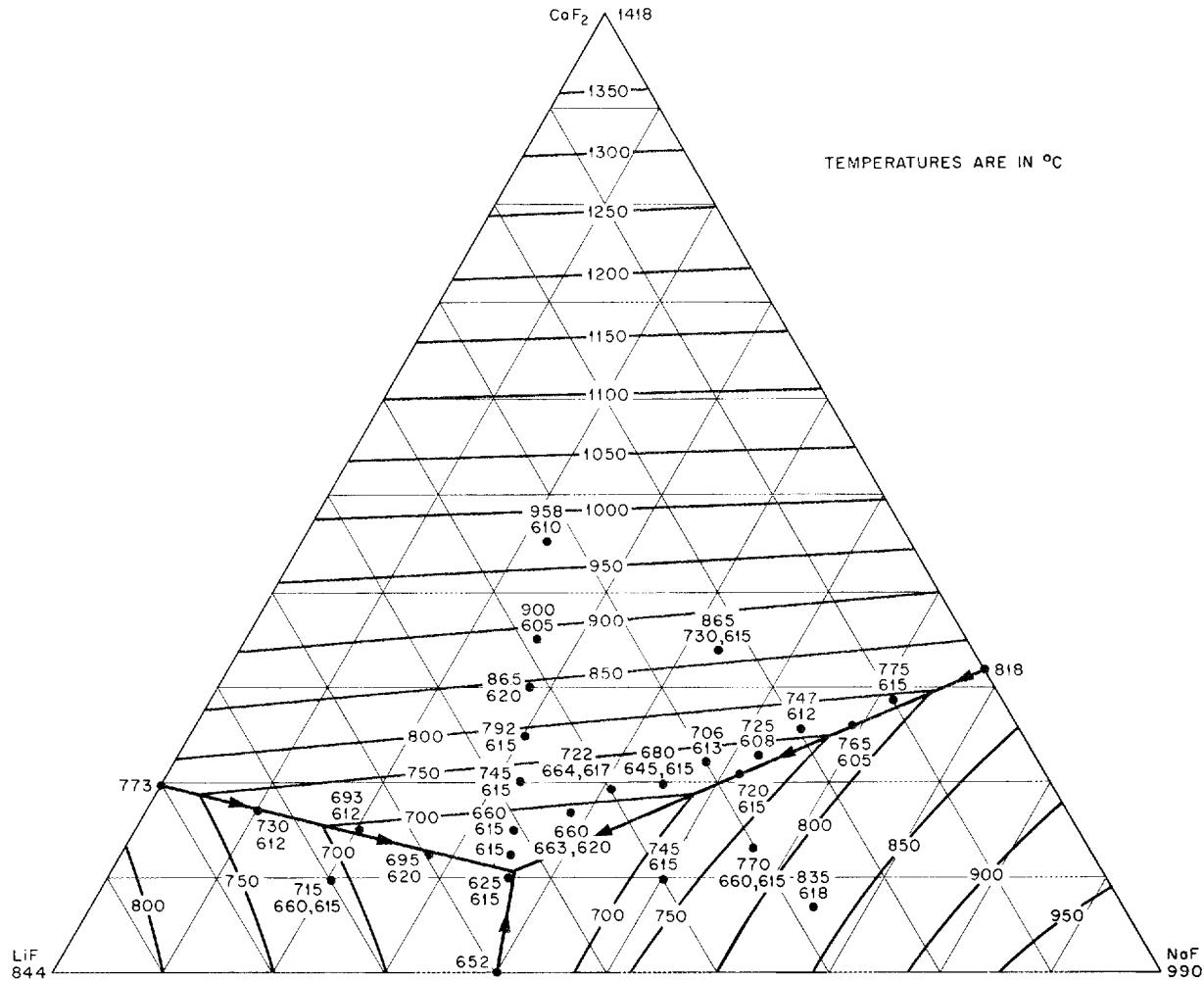


The System NaF-PbF₂-UF₄.



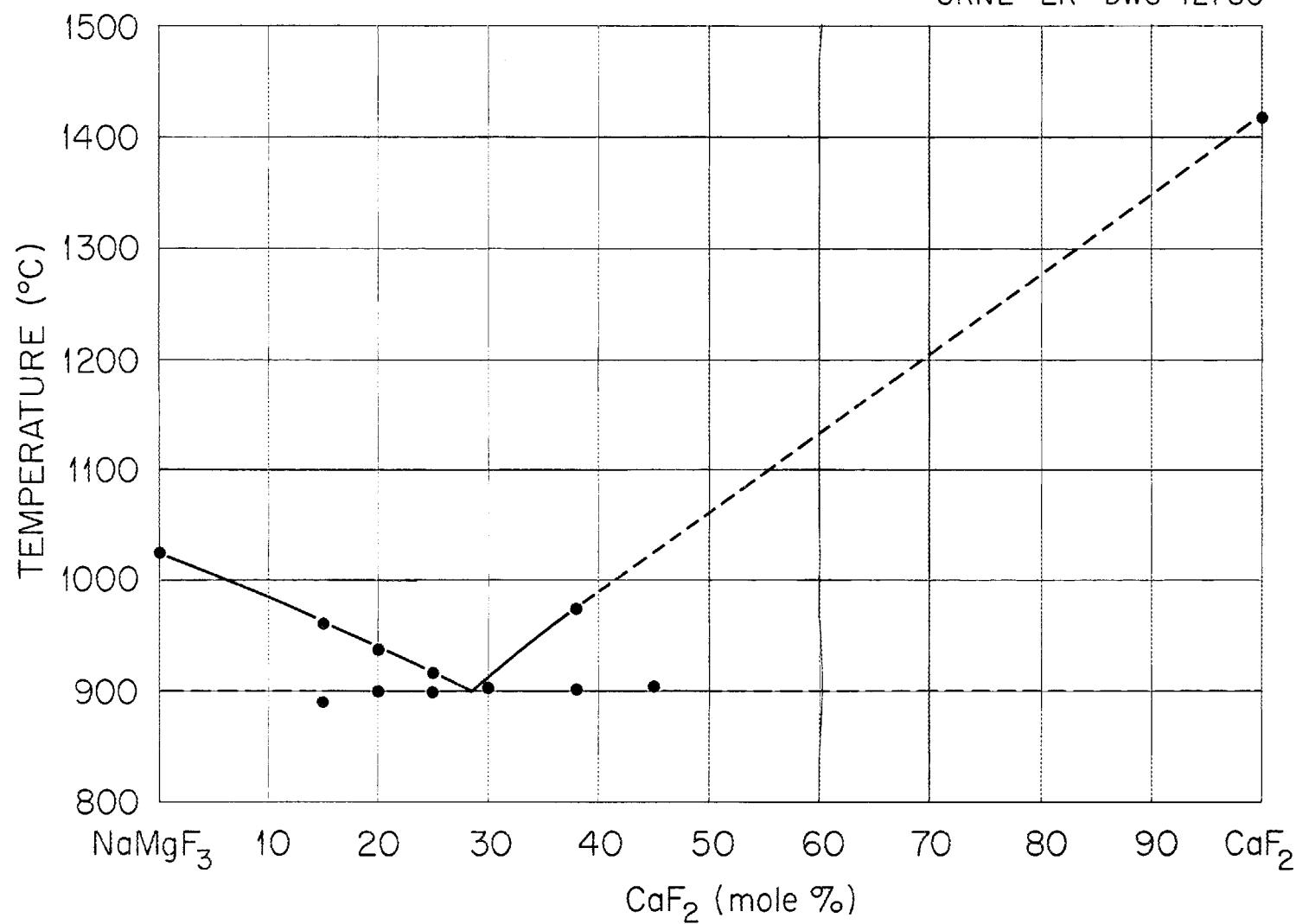
The System $\text{NaF}-\text{ZrF}_4-\text{ThF}_4$.

UNCLASSIFIED
ORNL-LR-DWG 12779

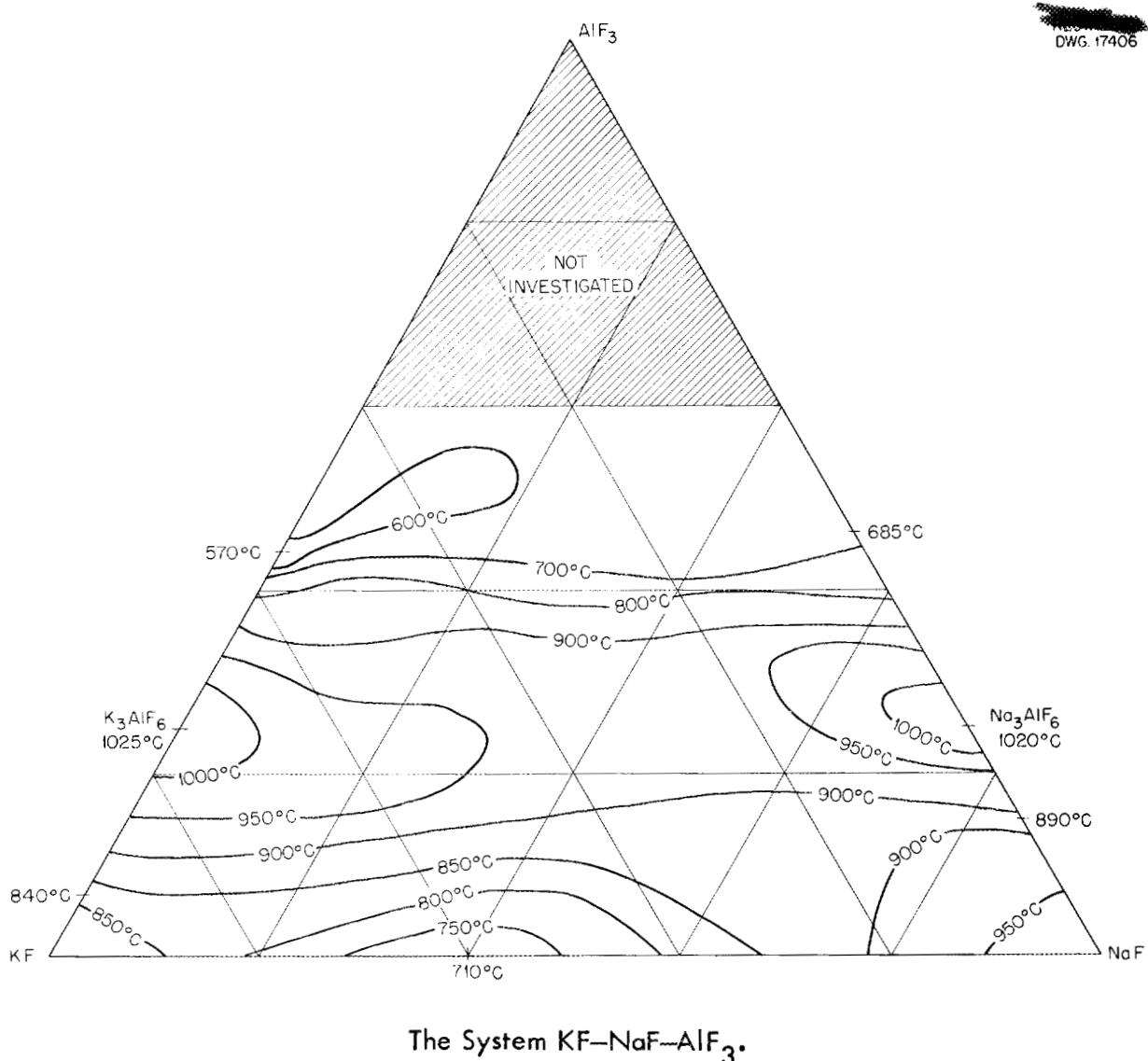


The System LiF-NaF-CaF₂.

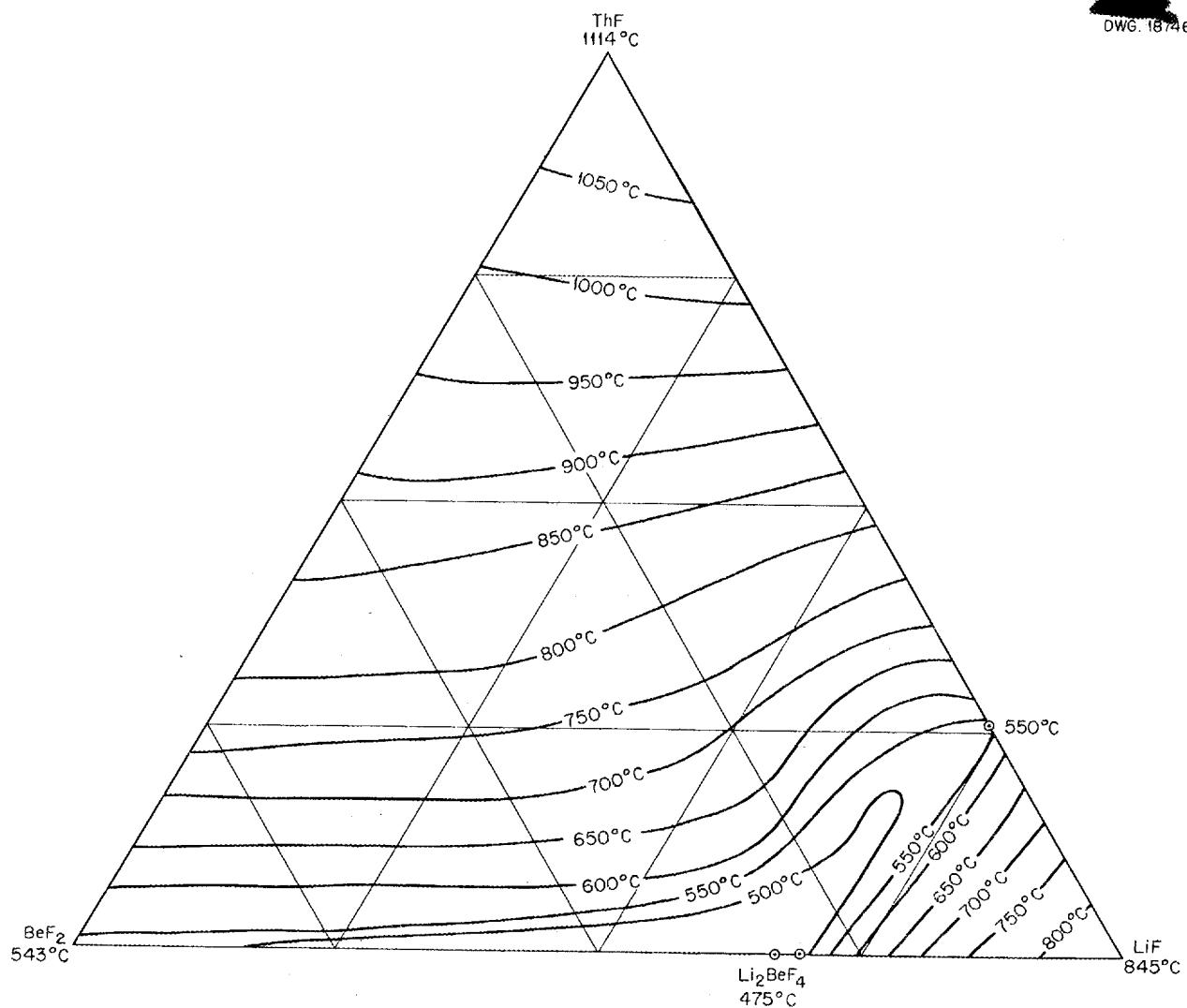
UNCLASSIFIED
ORNL-LR-DWG 12780



The System $\text{NaMgF}_3-\text{CaF}_2$.

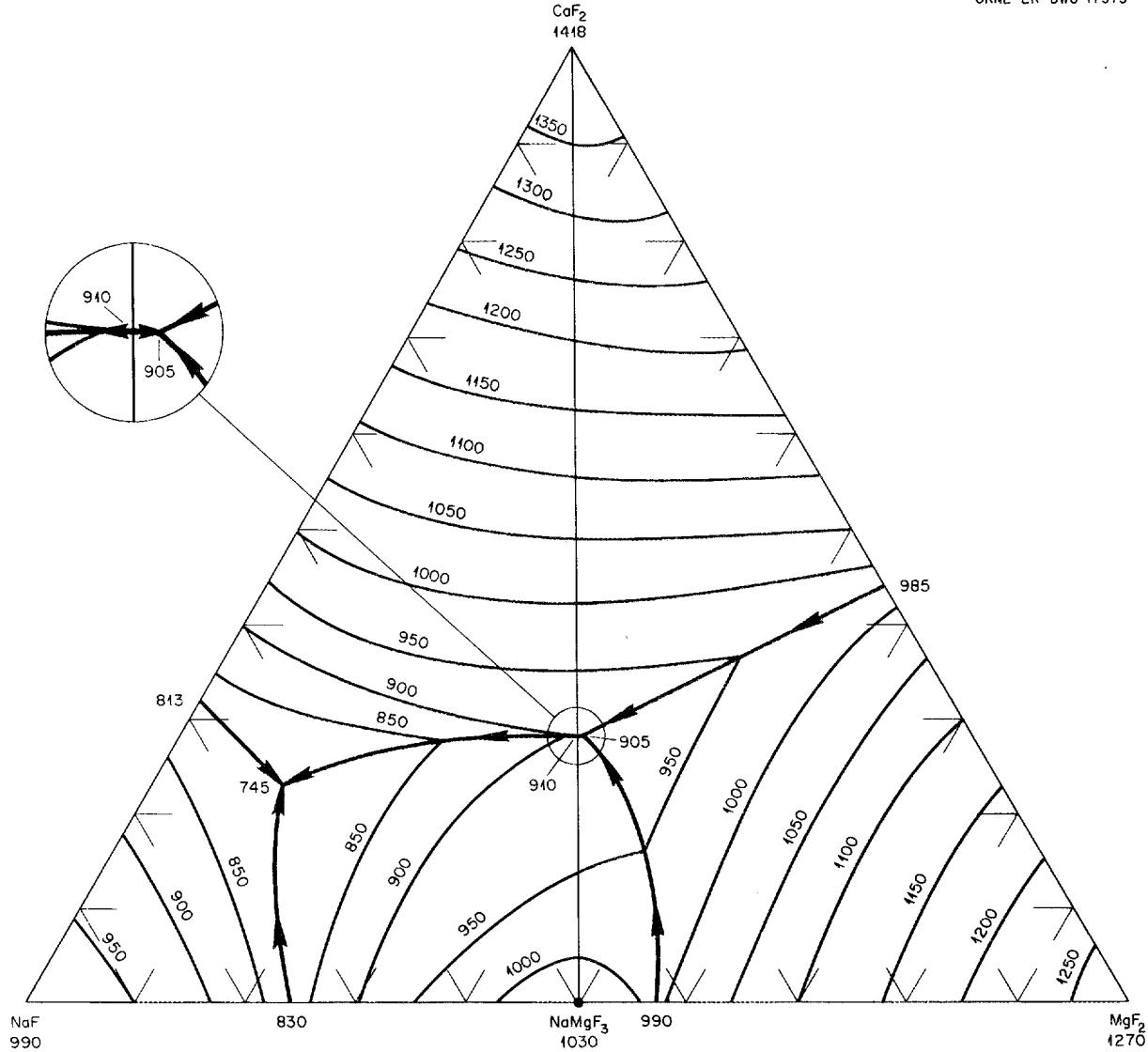


DWG. 16746



The System BeF_2 - LiF - ThF_4 .

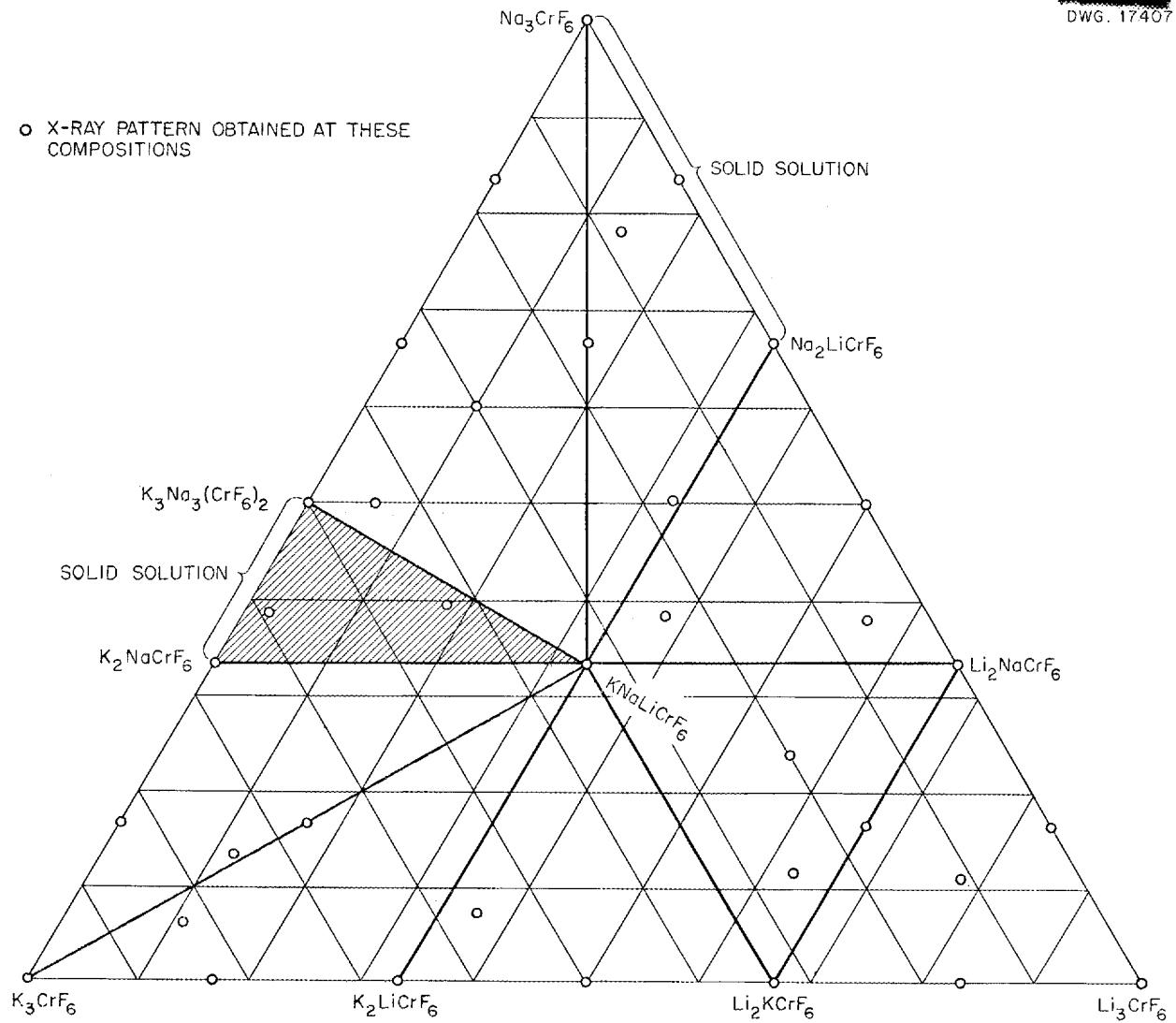
UNCLASSIFIED
ORNL-LR-DWG 17575



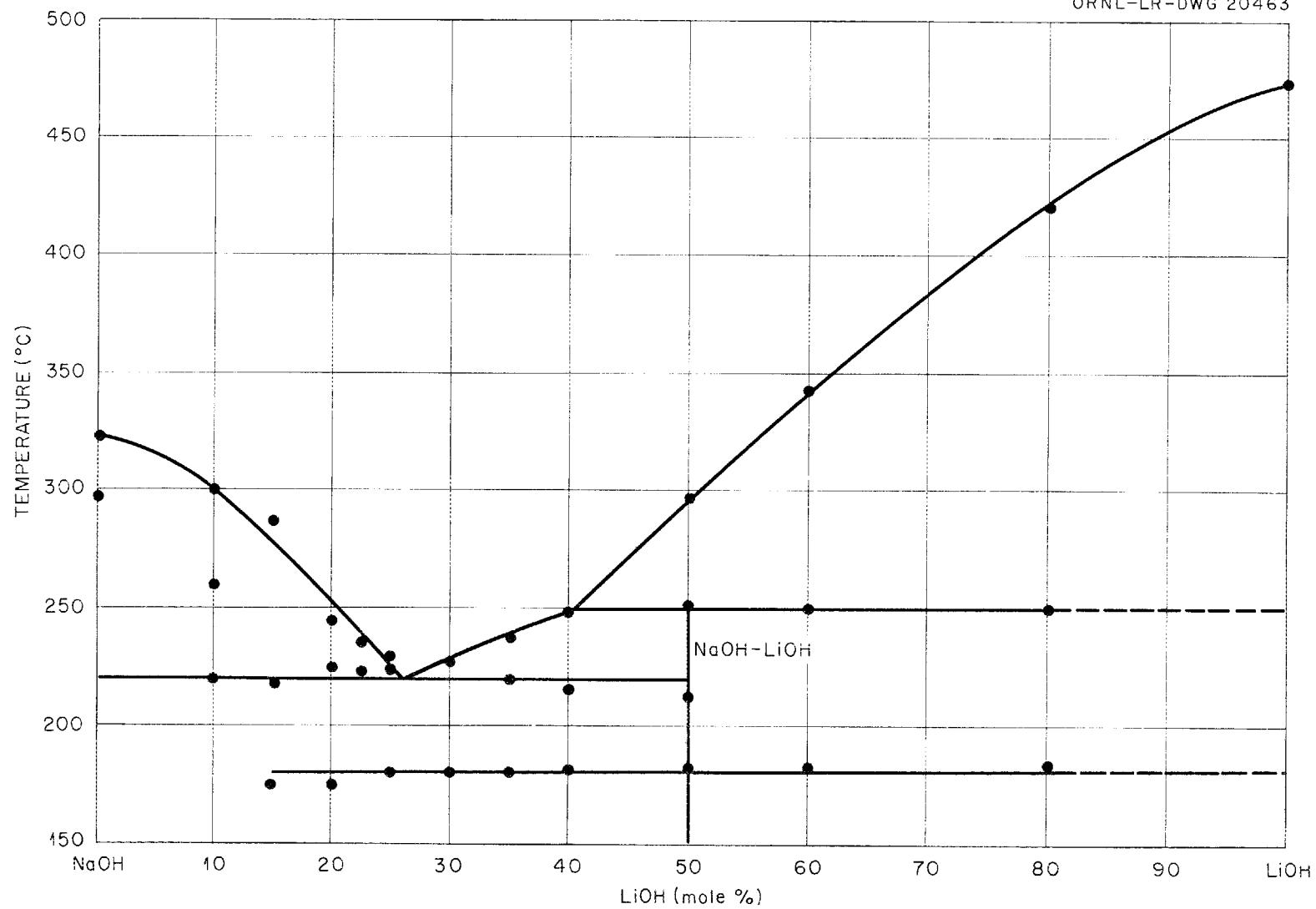
The System $\text{NaF}-\text{MgF}_2-\text{CaF}_2$.

DWG. 17407

○ X-RAY PATTERN OBTAINED AT THESE COMPOSITIONS

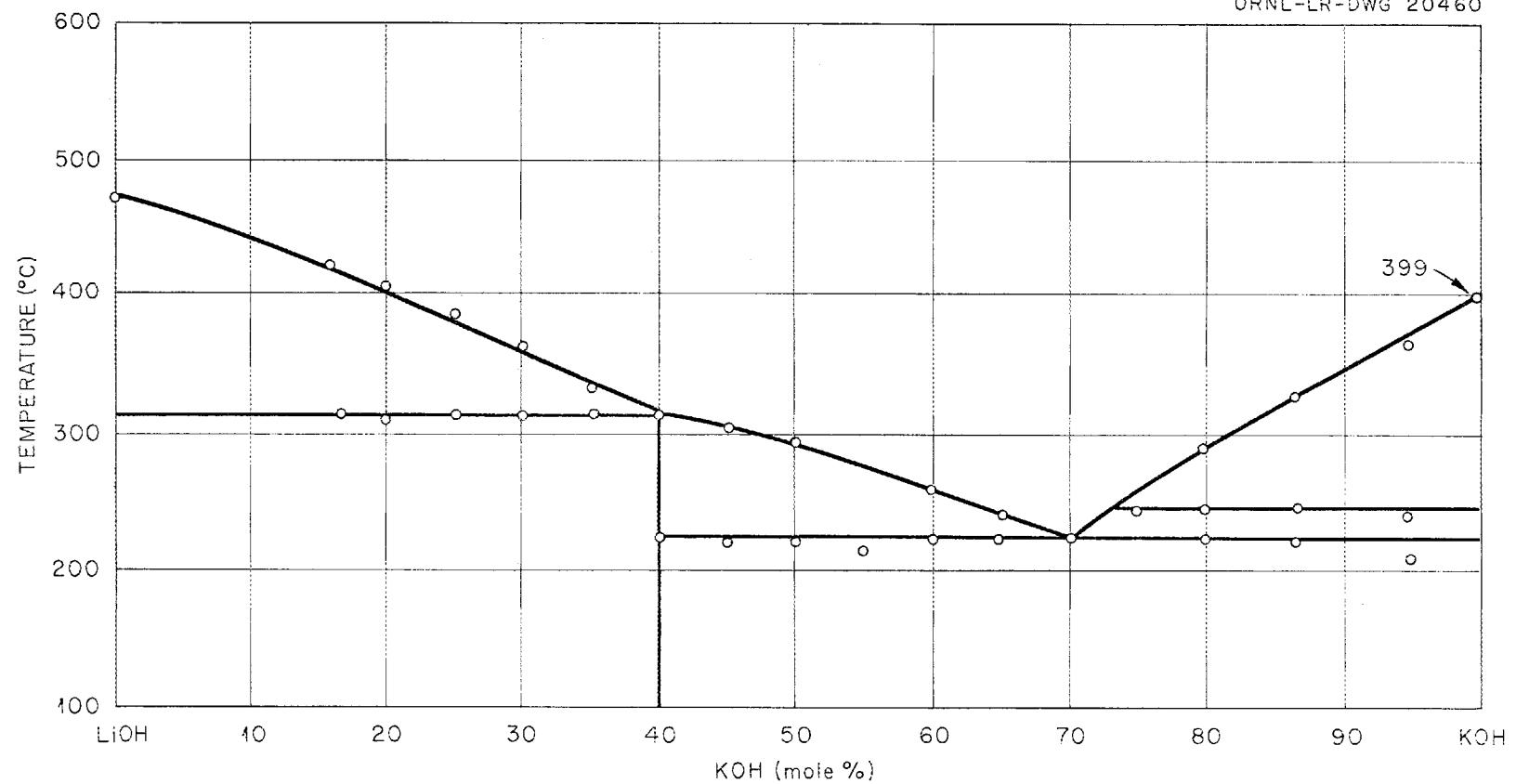


The System K_3CrF_6 — Li_3CrF_6 — Na_3CrF_6 .

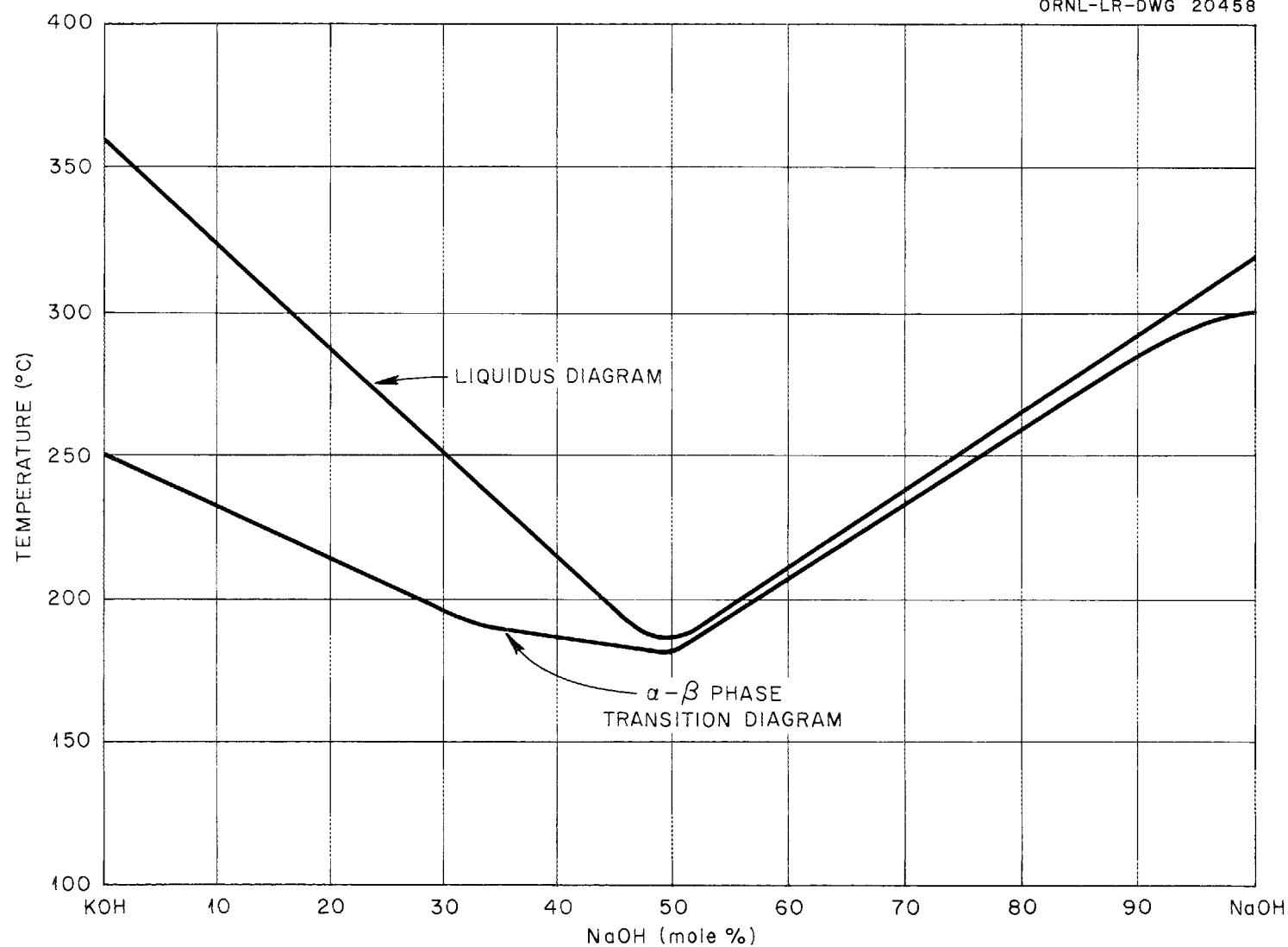


The System NaOH-LiOH.

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ORNL-LR-DWG 20460

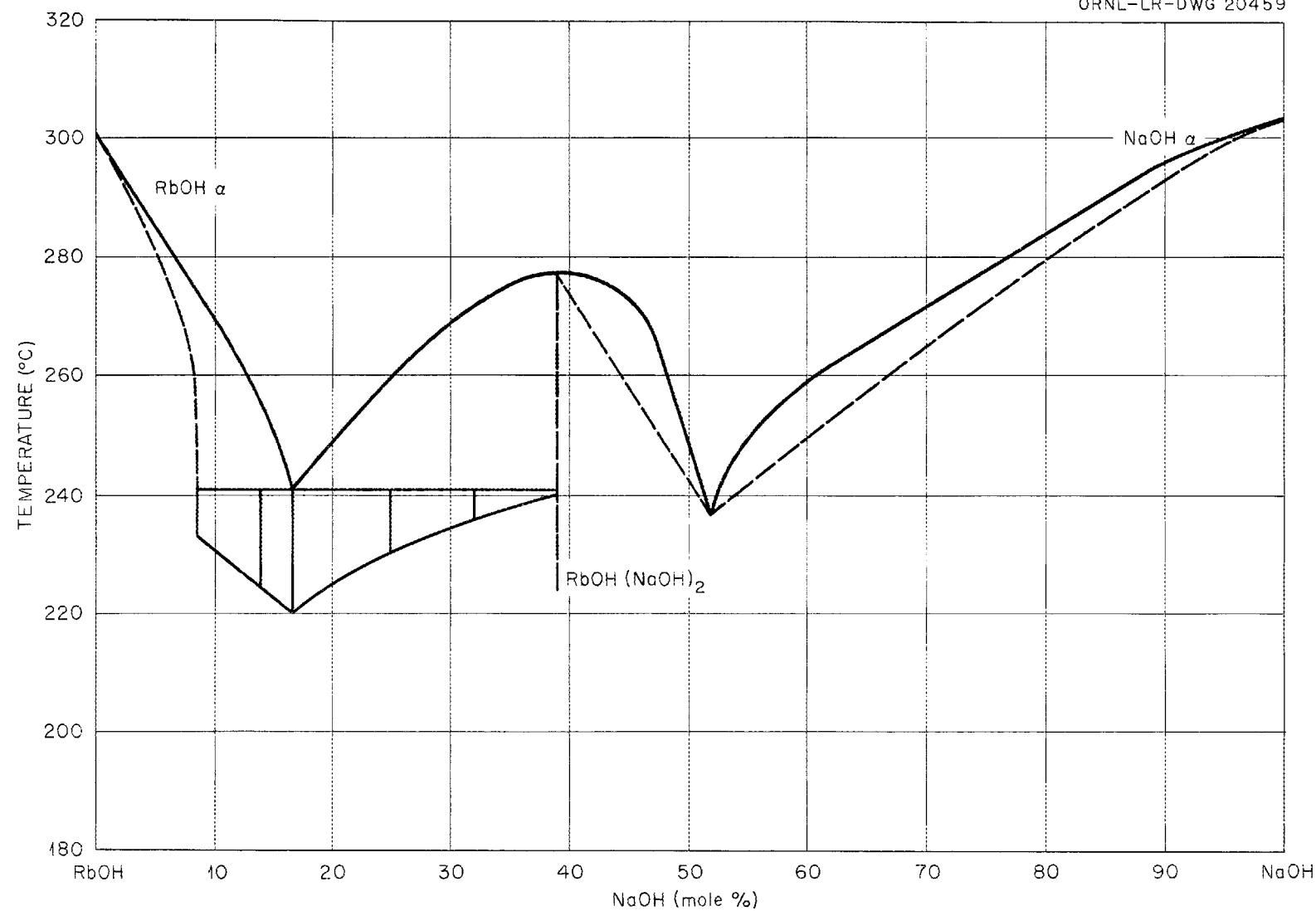


The System LiOH-KOH.



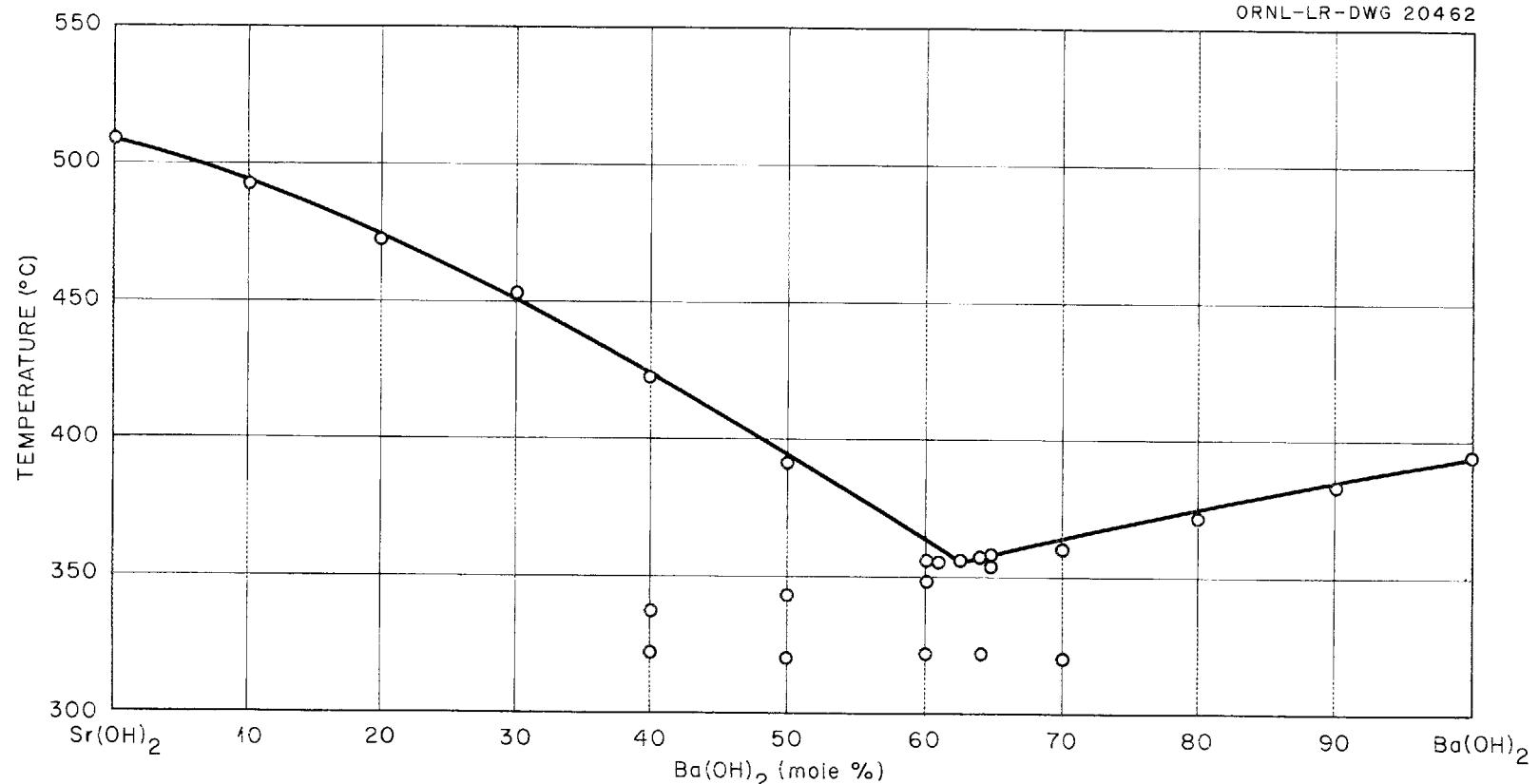
The System KOH-NaOH.

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The System RbOH-NaOH.

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ORNL-LR-DWG 20462



The System $\text{Sr}(\text{OH})_2-\text{Ba}(\text{OH})_2$.