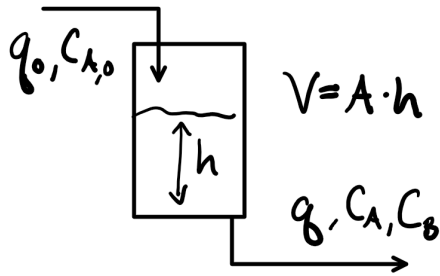


System: Tank with contents and valves



• $-r_A = kC_A^{1/2}$

• $\rho = \text{const.}$

• $T = \text{const.}$

• Perfect mixing

Further Assumptions:

- $q_0 = f(t)$, $C_{A,0} = f(t)$, $q = f(h)$, $C_{B,0} = 0$
- Stoichiometry: $-r_A = (1/2)r_B$ (2 B produced per A consumed)

Variables:

| Inputs | Units |
|------------|-------------------------|
| q_0, q | m^3/s |
| $C_{A,0}$ | mol/m^3 |
| Outputs | Units |
| h | m |
| C_A, C_B | mol/m^3 |

Parameters (Constant):

| Var. | Units |
|--------|--|
| A | m^2 |
| k | $(\text{m}^3/\text{mol})^{1/2}\text{s}^{-1}$ |
| ρ | kg/m^3 |

Conservation of Mass:

$$\frac{d(\rho V)}{dt} = \rho(q_0 - q)$$

Since $V = Ah$ and $\rho, A = \text{const.}$,

$$A \frac{dh}{dt} = q_0 - q.$$

Component Balances:

$$\frac{d(C_A V)}{dt} = q_0 C_{A,0} - q C_A - k C_A^{1/2} V,$$

$$\frac{d(C_B V)}{dt} = q_0 C_{B,0} - q C_B + 2k C_A^{1/2} V.$$

Since $V = Ah$, $C_{B,0} = 0$, and $A = \text{const.}$,

$$A \frac{d(C_A h)}{dt} = q_0 C_{A,0} - q C_A - k C_A^{1/2} A h,$$

$$A \frac{d(C_B h)}{dt} = -q C_B + 2k C_A^{1/2} A h.$$

Alternatively, the derivatives can be expanded by the product rule,

$$Ah \frac{dC_A}{dt} + A \frac{dh}{dt} C_A = q_0 C_{A,0} - q C_A - k C_A^{1/2} Ah,$$

$$Ah \frac{dC_B}{dt} + A \frac{dh}{dt} C_B = -q C_B + 2k C_A^{1/2} Ah.$$

with the dh/dt equation,

$$Ah \frac{dC_A}{dt} + (q_0 - q) C_A = q_0 C_{A,0} - q C_A - k C_A^{1/2} Ah,$$

$$Ah \frac{dC_B}{dt} + (q_0 - q) C_B = -q C_B + 2k C_A^{1/2} Ah,$$

giving the final equations,

$$Ah \frac{dC_A}{dt} = q_0 (C_{A,0} - C_A) - k C_A^{1/2} Ah,$$

$$Ah \frac{dC_B}{dt} = -q_0 C_B + 2k C_A^{1/2} Ah.$$

DOF Analysis:

There are 3 differential equations for h , C_A , and C_B and 3 algebraic equations for q_0 , $C_{A,0}$, and q . There are 6 total variables (h , C_A , C_B , q_0 , $C_{A,0}$, q). Therefore, there are no degrees of freedom left and the system is solvable if given initial conditions.

Possible Control Strategy:

A possible control objective is to keep C_A and C_B at given set points by manipulating the outlet flow rate, q . In this case, a feedback or feedforward control loop can be used where C_A and C_B are the controlled variables and q is the manipulated variable. If using feedback control, there needs to be a composition sensor (AT) at the outlet, connected to an outlet valve (final control element), which is controlled by AC. If using feedforward control, there needs to be a composition sensor (AT) and/or a flow sensor (FT) at the inlet, connected to an outlet valve (final control element), which is controlled by AC and/or FC whose control laws are dictated by the above theoretical model. An example of feedback control is shown in the following P&ID.

