

Professional Development Short Course On:

Tactical Missile Design - Integration

Instructor:

Eugene L. Fleeman

ATI Course Schedule:

<http://www.ATCourses.com/schedule.htm>

ATI's Tactical Missile Design:

http://www.aticourses.com/tactical_missile_design.htm

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Tactical Missile Design

January 12-14, 2009

Laurel, Maryland

April 13-15, 2009

Beltsville, Maryland

\$1590 (8:30am - 4:00pm)

"Register 3 or More & Receive \$100⁰⁰ each Off The Course Tuition."

Summary

This three-day short course covers the fundamentals of tactical missile design. The course provides a system-level, integrated method for missile aerodynamic configuration/propulsion design and analysis. It addresses the broad range of alternatives in meeting cost and performance requirements. The methods presented are generally simple closed-form analytical expressions that are physics-based, to provide insight into the primary driving parameters. Configuration sizing examples are presented for rocket-powered, ramjet-powered, and turbo-jet powered baseline missiles. Typical values of missile parameters and the characteristics of current operational missiles are discussed as well as the enabling subsystems and technologies for tactical missiles and the current/projected state-of-the-art. Videos illustrate missile development activities and missile performance. Finally, each attendee will design, build, and fly a small air powered rocket. Attendees will vote on the relative emphasis of the material to be presented. Attendees receive course notes as well as the textbook, *Tactical Missile Design, 2nd edition*.



Instructor

Eugene L. Fleeman has more than 40 years of government, industry, and academia experience in missile system and technology development. Formerly a manager of missile programs at Georgia Tech, Boeing, Rockwell International, and Air Force Research Laboratory, he is an internationally known lecturer on missiles and the author of over seventy publications including the AIAA textbook *Tactical Missile Design*.



What You Will Learn

- Key drivers in the missile design process.
- Critical tradeoffs, methods and technologies in subsystems, aerodynamic, propulsion, and structure sizing.
- Launch platform-missile integration.
- Robustness, lethality, accuracy, observables, survivability, reliability, and cost considerations.
- Missile sizing examples.
- Missile development process.

Who Should Attend

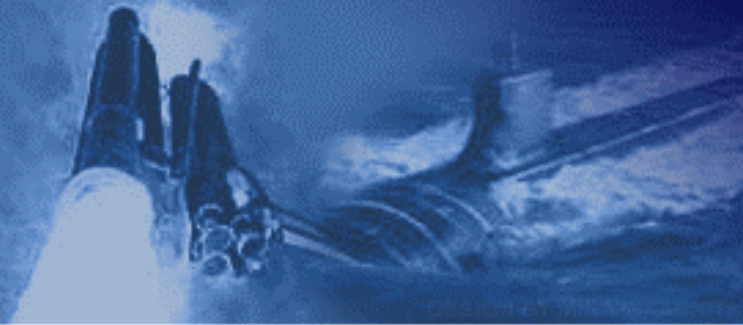
The course is oriented toward the needs of missile engineers, analysts, marketing personnel, program managers, university professors, and others working in the area of missile analysts, marketing personnel and technology development. Attendees will gain an understanding of missile design, missile technologies, launch platform integration, missile system measures of merit, and the missile system development process.

Course Outline

- 1. Introduction/Key Drivers in the Design Process.** Overview of missile design process. Unique characteristics of tactical missiles. Key aerodynamic configuration sizing parameters. Missile conceptual design synthesis process. Projected capability in C4ISR.
- 2. Aerodynamic Considerations in Tactical Missile Design.** Optimizing missile aerodynamics. Missile configuration layout (body, wing, tail) options. Selecting flight control alternatives. Wing and tail sizing. Predicting normal force, drag, pitching moment, and hinge moment.
- 3. Propulsion Considerations.** Turbojet, ramjet, scramjet, ducted rocket, and rocket propulsion comparisons. Turbojet engine design considerations. Selecting ramjet engine, booster, and inlet alternatives. High density fuels. Effective thrust magnitude control. Reducing propellant and turbojet observables. Rocket motor prediction and sizing. Ramjet engine prediction and sizing. Motor case and nozzle materials.
- 4. Weight Considerations.** Structural design criteria factor of safety. Structure concepts and manufacturing processes. Selecting airframe materials. Loads prediction. Weight prediction. Motor case design. Aerodynamic heating prediction and insulation trades. Dome material alternatives. Power supply and actuator alternatives.
- 5. Flight Trajectory Considerations.** Aerodynamic sizing-equations of motion. Maximizing flight performance. Benefits of flight trajectory shaping. Flight performance prediction of boost, climb, cruise, coast, ballistic, maneuvering, and homing flight.
- 6. Measures of Merit and Launch Platform Integration.** Achieving robustness in adverse weather. Seeker, data link, and sensor alternatives. Counter-countermeasures. Warhead alternatives and lethality prediction. Alternative guidance laws. Proportional guidance accuracy prediction. Time constant contributors and prediction. Maneuverability design criteria. Radar cross section and infrared signature prediction. Survivability considerations. Cost drivers of schedule, weight, learning curve, and parts count. Designing within launch platform constraints. Storage, carriage, launch, and separation environment. Internal vs. external carriage.
- 7. Sizing Examples and Sizing Tools.** Trade-offs for extended range rocket. Sizing for enhanced maneuverability. Ramjet missile sizing for range robustness. Turbojet missile sizing for maximum range. Computer aided sizing tools for conceptual design. Soda straw rocket design, build, and fly. House of quality process. Design of experiment process.
- 8. Development Process.** Design validation/technology development process. New missile follow-on projections. Examples of development facilities. New technologies for tactical missiles.
- 9. Summary and Lessons Learned.**

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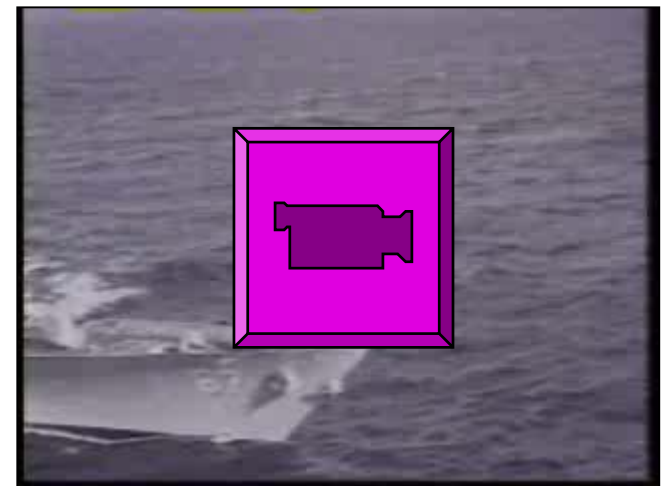
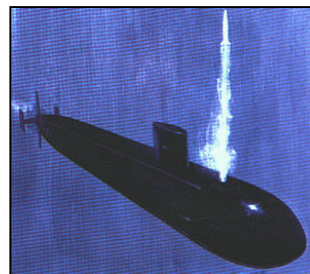
Outline

- ◆ Introduction / Key Drivers in the Missile Design - Integration Process
- ◆ Aerodynamic Considerations in Missile Design - Integration
- ◆ Propulsion Considerations in Missile Design - Integration
- ◆ Weight Considerations in Missile Design - Integration
- ◆ Flight Performance Considerations in Missile Design - Integration
- ◆ Measures of Merit and Launch Platform Integration
- ◆ Sizing Examples
- ◆ Missile Development Process
- ◆ Summary and Lessons Learned
- ◆ References and Communication
- ◆ Appendices (Homework Problems / Classroom Exercises, Example of Request for Proposal, Nomenclature, Acronyms, Conversion Factors, Syllabus)

Missile Design Should Be Conducted in a System-of-Systems Context

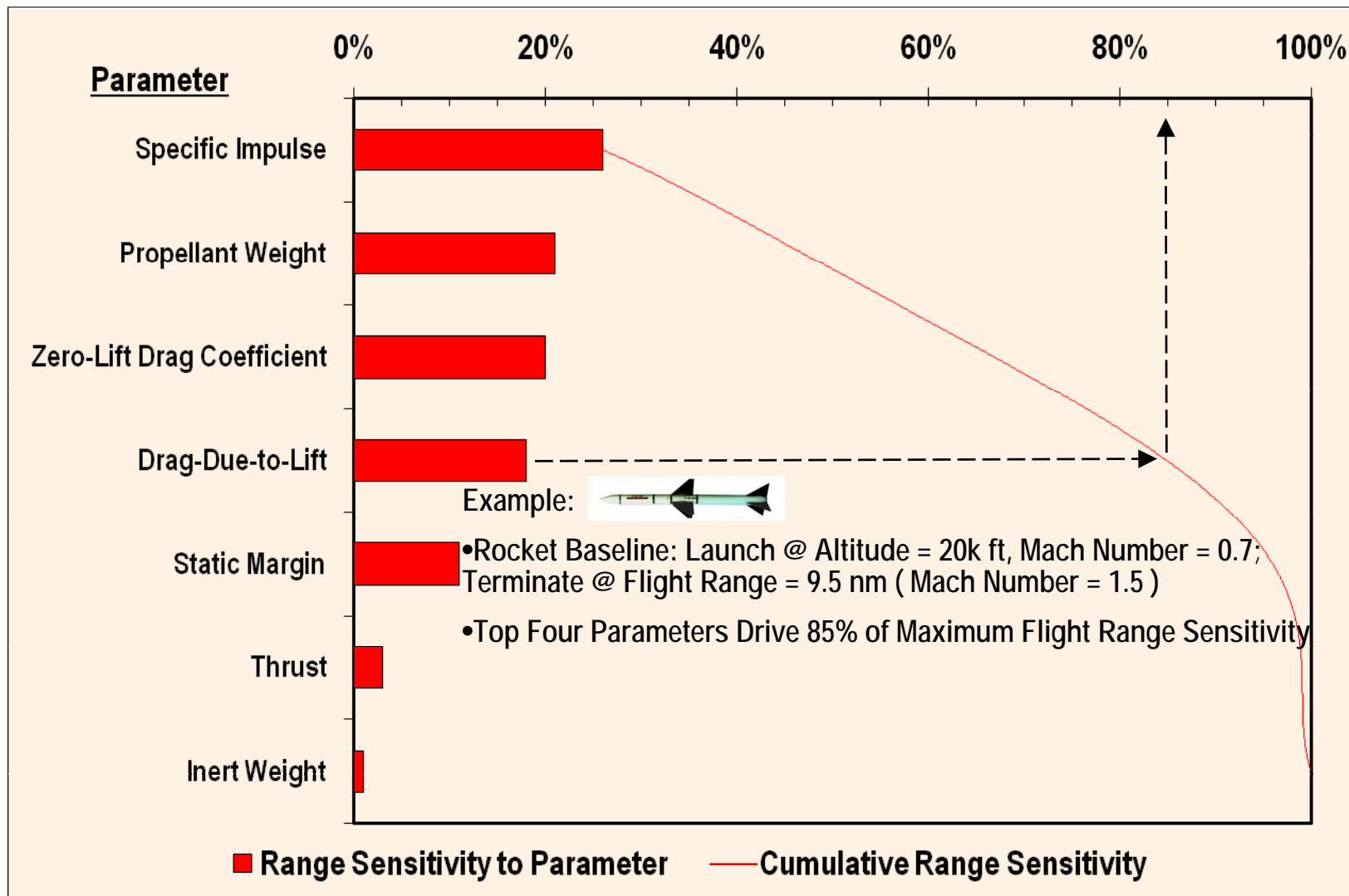
Example: Typical US Carrier Strike Group Complementary Missile Launch Platforms / Load-out

- ◆ Air-to-Surface: JASSM, SLAM, Harpoon, JSOW, JDAM, Maverick, HARM, GBU-10, GBU-5, Penguin, Hellfire
- ◆ Air-to-Air: AMRAAM, Sparrow, Sidewinder
- ◆ Surface-to-Air: SM-3, SM-2, Sea Sparrow, RAM
- ◆ Surface-to-Surface: Tomahawk, Harpoon

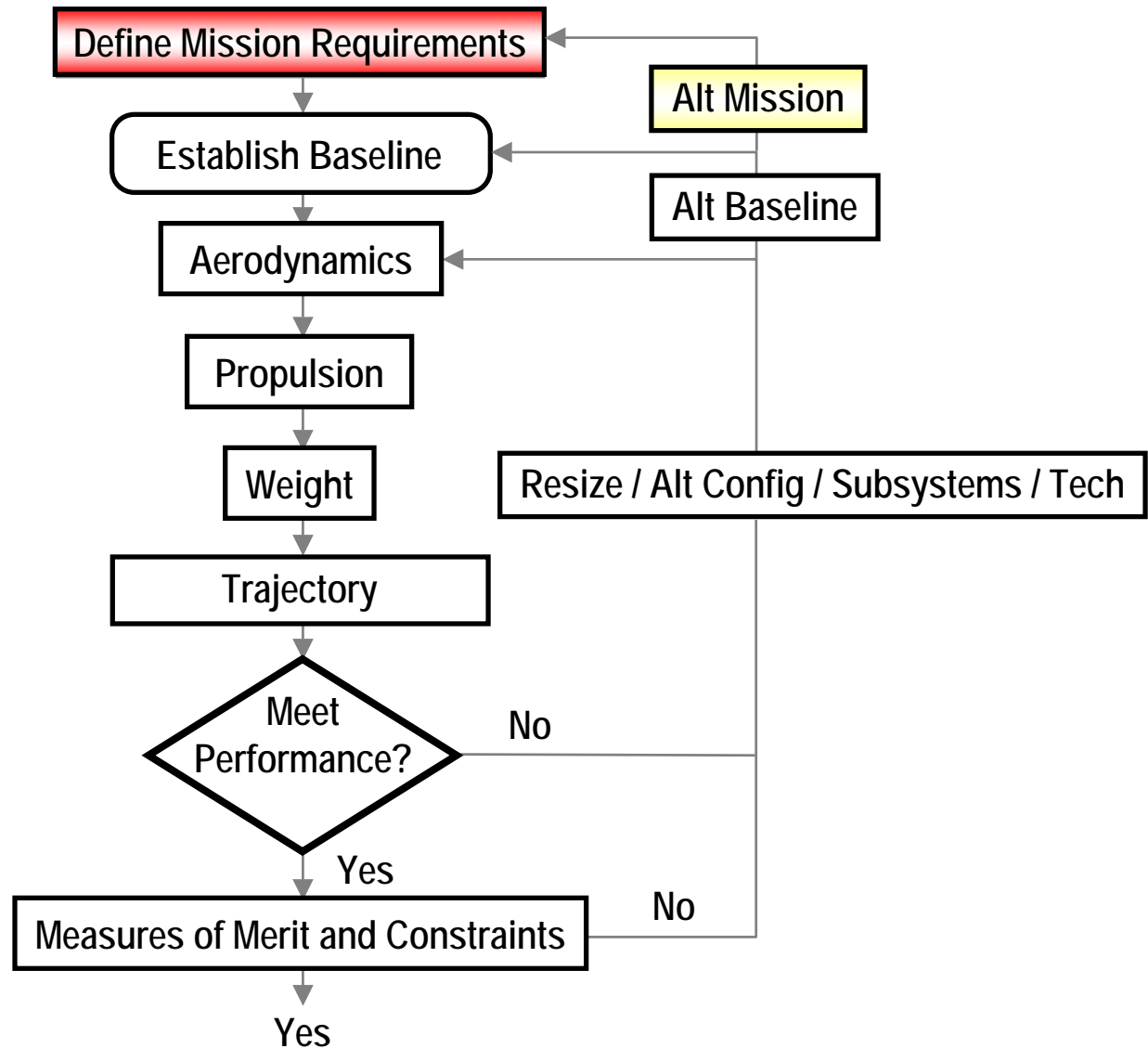


Pareto Effect: Only a Few Parameters Drive the Design

Example: Rocket Baseline Missile (Sparrow) Maximum Flight Range



Missile Synthesis Is a Creative Process That Requires Evaluation of Alternatives and Iteration



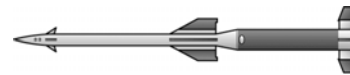
Most Supersonic Missiles Are Wingless




Stinger FIM-92 



Grouse SA-18 



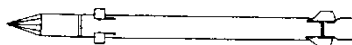
Grison SA-19 (two stage) 



Gopher SA-13 



Starburst 



Mistral 



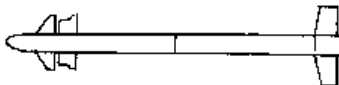
Kegler AS-12 



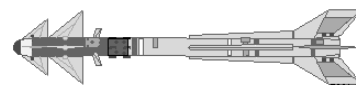
Archer AA-11 




Gauntlet SA-15 



Magic R550 




Python 4 



U-Darter 



Python 5 



Derby / R-Darter  



Gimlet SA-16 



Sidewinder AIM-9X 



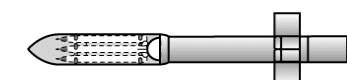
ASRAAM AIM-132 



Grumble SA-10 / N-6 



Patriot MIM-104 




Starstreak 





Gladiator SA-12 



PAC-3 



Roland (two stage)  



Crotale 




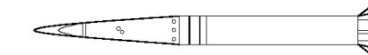
Hellfire AGM-114 



ATACM MGM-140 



Standard Missile 3 (three stage) 



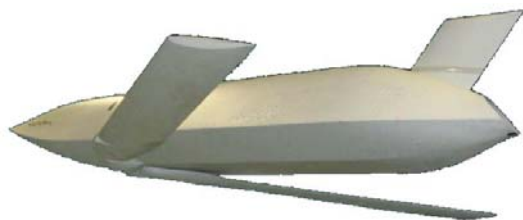
THAAD 

Canard Control

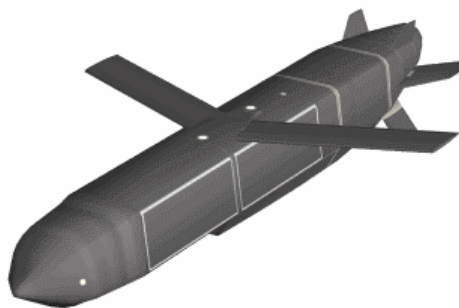
Tail Control / TVC



Subsonic Cruise Missiles Have Relatively Large Wings



JASSM 



Apache 



Taurus 



CALCM 



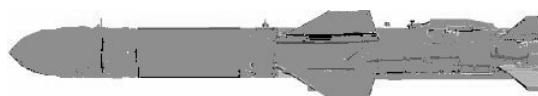
Naval Strike Missile 



Tomahawk 

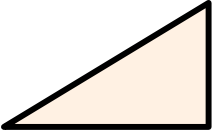
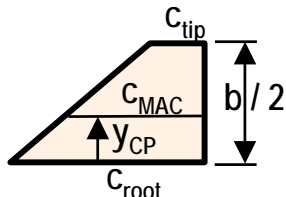
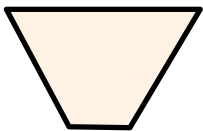
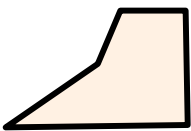
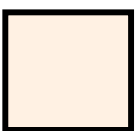


Harpoon 



ANAM / Gabriel 5 

Wing, Tail, and Canard Panel Geometry Trade-off

					
	<u>Triangle</u>	<u>Aft Swept LE</u>		<u>Double</u>	
<u>Parameter</u>	<u>(Delta)</u>	<u>Trapezoid</u>	<u>Bow Tie</u>	<u>Swept LE</u>	<u>Rectangle</u>
Variation x_{AC}	—	○	○	●	◐
y_{CP} (Bending / Friction)	●	◐	—	○	—
Supersonic Drag	●	◐	◐	○	—
RCS	◐	◐	●	○	—
Span Constraint	—	◐	◐	◐	●
Stability & Control	○	●	◐	●	○
Aeroelastic Stab.	●	◐	—	◐	○

λ = Taper ratio = c_{tip} / c_{root}

A = Aspect ratio = $b^2 / S = 2 b / [(1 + \lambda) c_{root}]$

y_{CP} = Outboard center-of-pressure = $(b / 6) (1 + 2 \lambda) / (1 + \lambda)$

c_{MAC} = Mean aerodynamic chord = $(2 / 3) c_{root} (1 + \lambda + \lambda^2) / (1 + \lambda)$

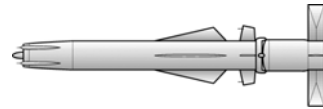
Note: Superior Good Average Poor

● ◐ ○ —

Based on equal surface area and equal span.
Surface area often has more impact than geometry.

Examples of Inlets for Current Supersonic Air-Breathing Missiles

◆ United Kingdom



Sea Dart GWS-30

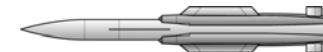


Meteor

◆ France

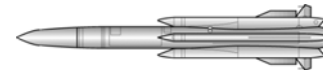


ASMP



ANS

◆ Russia



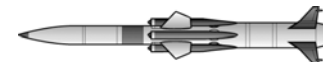
AS-17 / Kh-31



Kh-41



SS-N-22 / 3M80



SA-6



SS-N-19



SS-N-26

◆ China

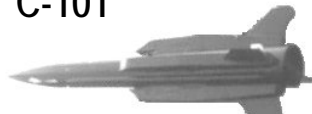


C-101



C-301

◆ Taiwan



Hsiung Feng III

◆ India



BrahMos

- Aft inlets have lower inlet volume and do not degrade lethality of forward located warhead.
- Nose Inlet may have higher flow capture, pressure recovery, smaller carriage envelope, and lower drag.

Conventional Solid Rocket Thrust-Time Design Alternatives - Propellant Cross Section Geometry

Example Mission

• ≈ Cruise

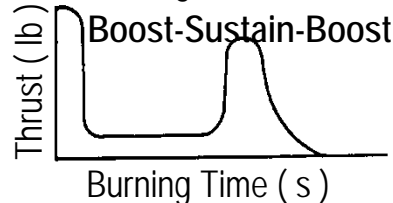
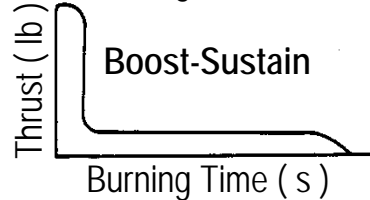
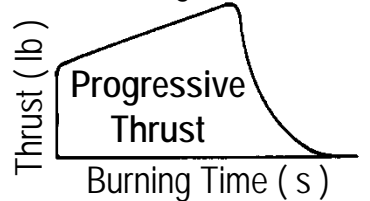
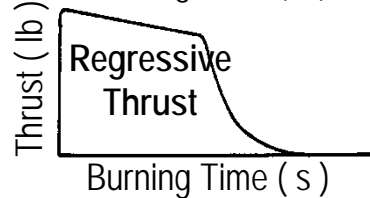
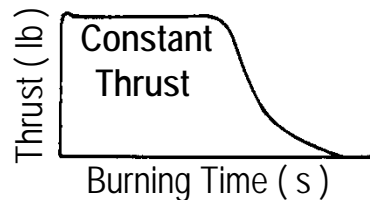
• Dive at ≈ constant dynamic pressure

• Climb at ≈ constant dynamic pressure

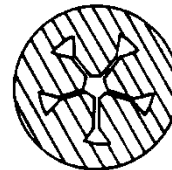
• Fast launch – ≈ cruise

• Fast launch – ≈ cruise – high speed terminal

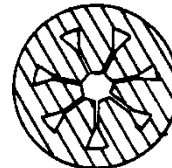
Thrust Profile



Example Web Cross Section Geometry / Volumetric Loading



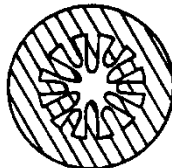
~ 82%



~ 79%



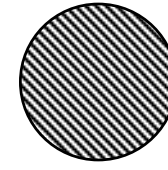
~ 87%



~ 85%

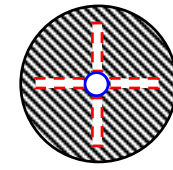


~ 85%



~ 95%

End Burner



~ 90%

Radial Slotted Tube



Extrusion Production of Star Web Propellant. Photo Courtesy of BAE.



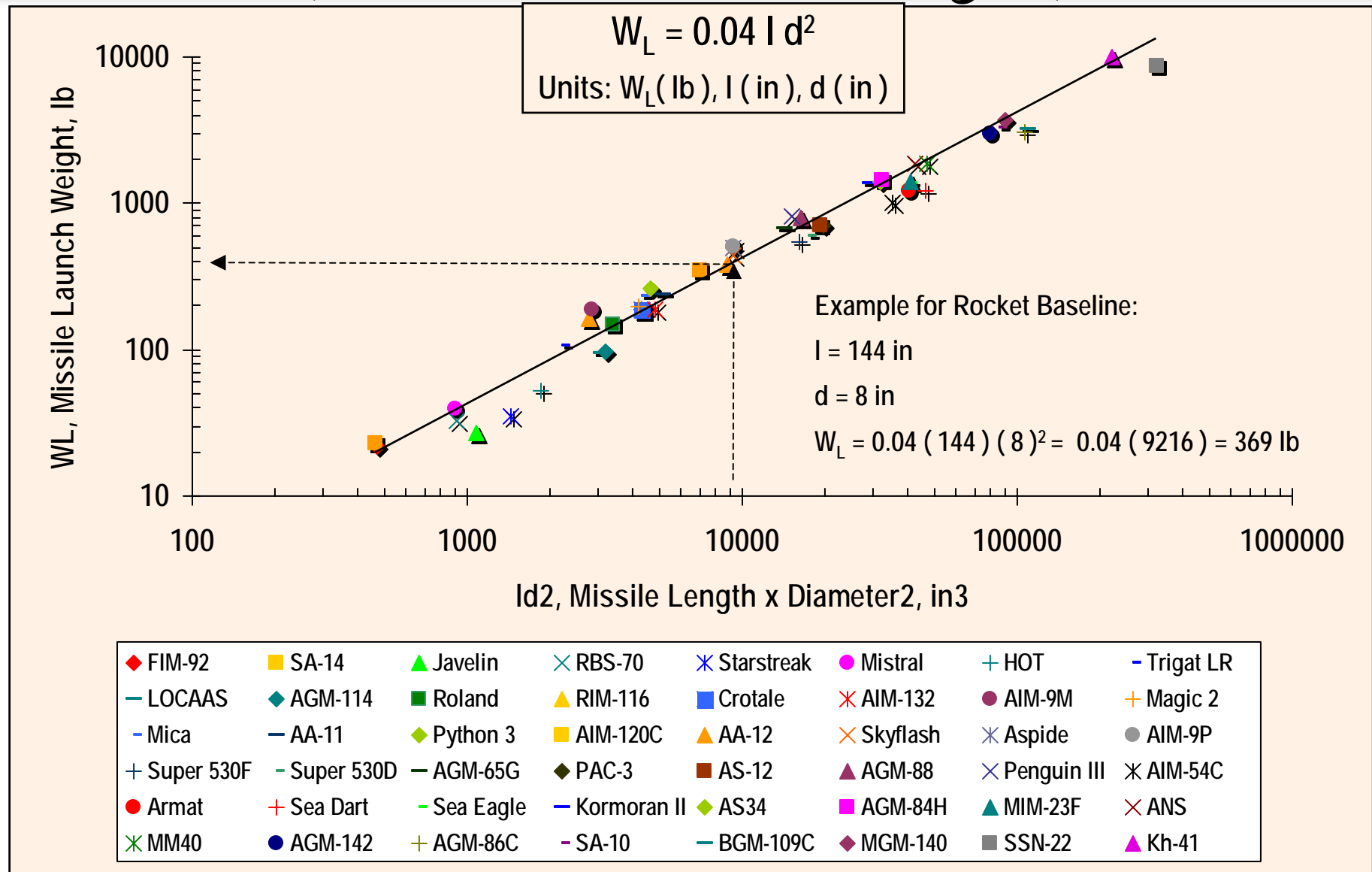
Medium Burn Rate Propellant



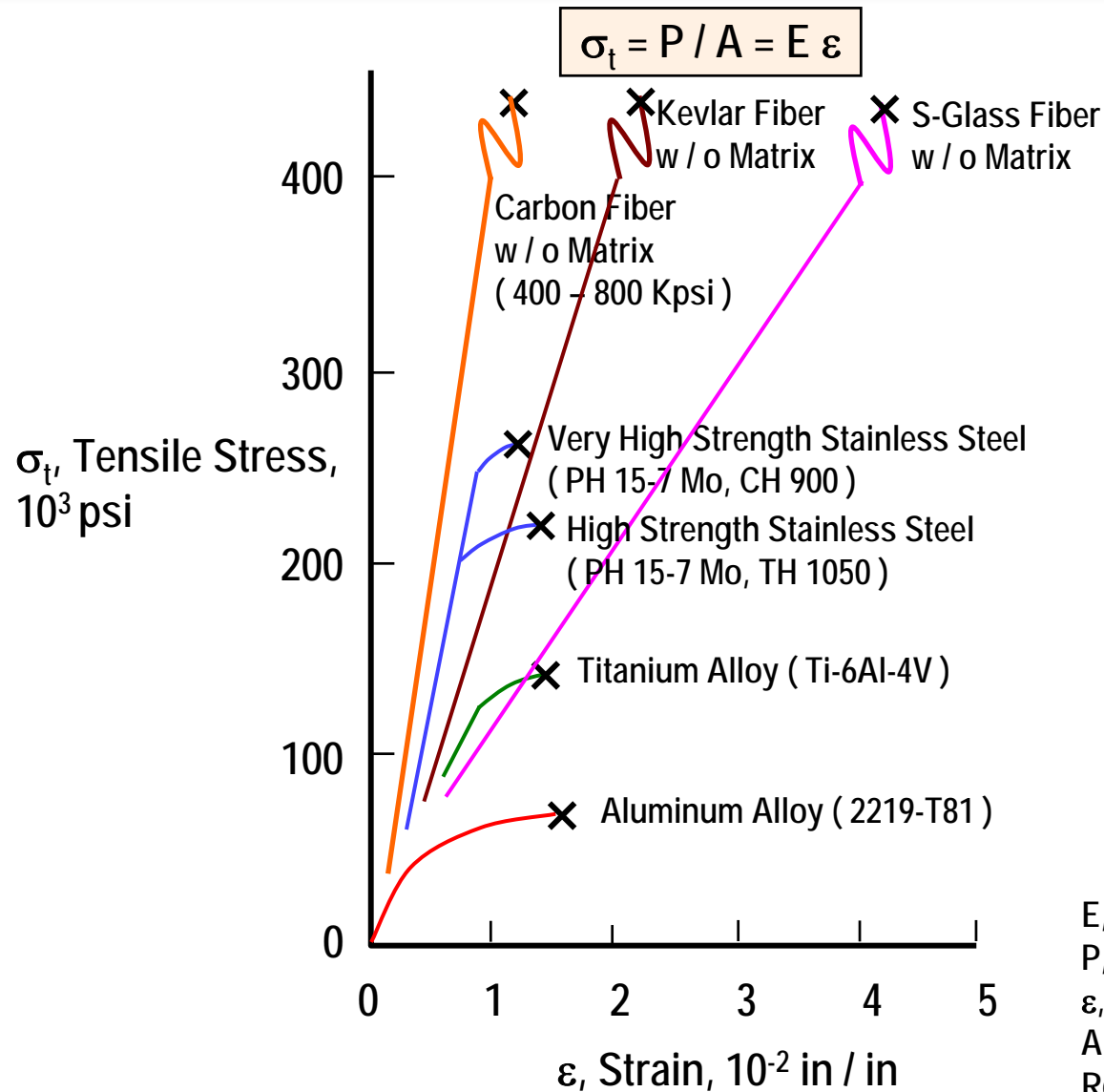
High Burn Rate Propellant

Note: High thrust and chamber pressure require large surface burn area.

Missile Weight Is Driven by Body Volume (i.e., Diameter and Length)



Strength – Elasticity of Airframe Material Alternatives

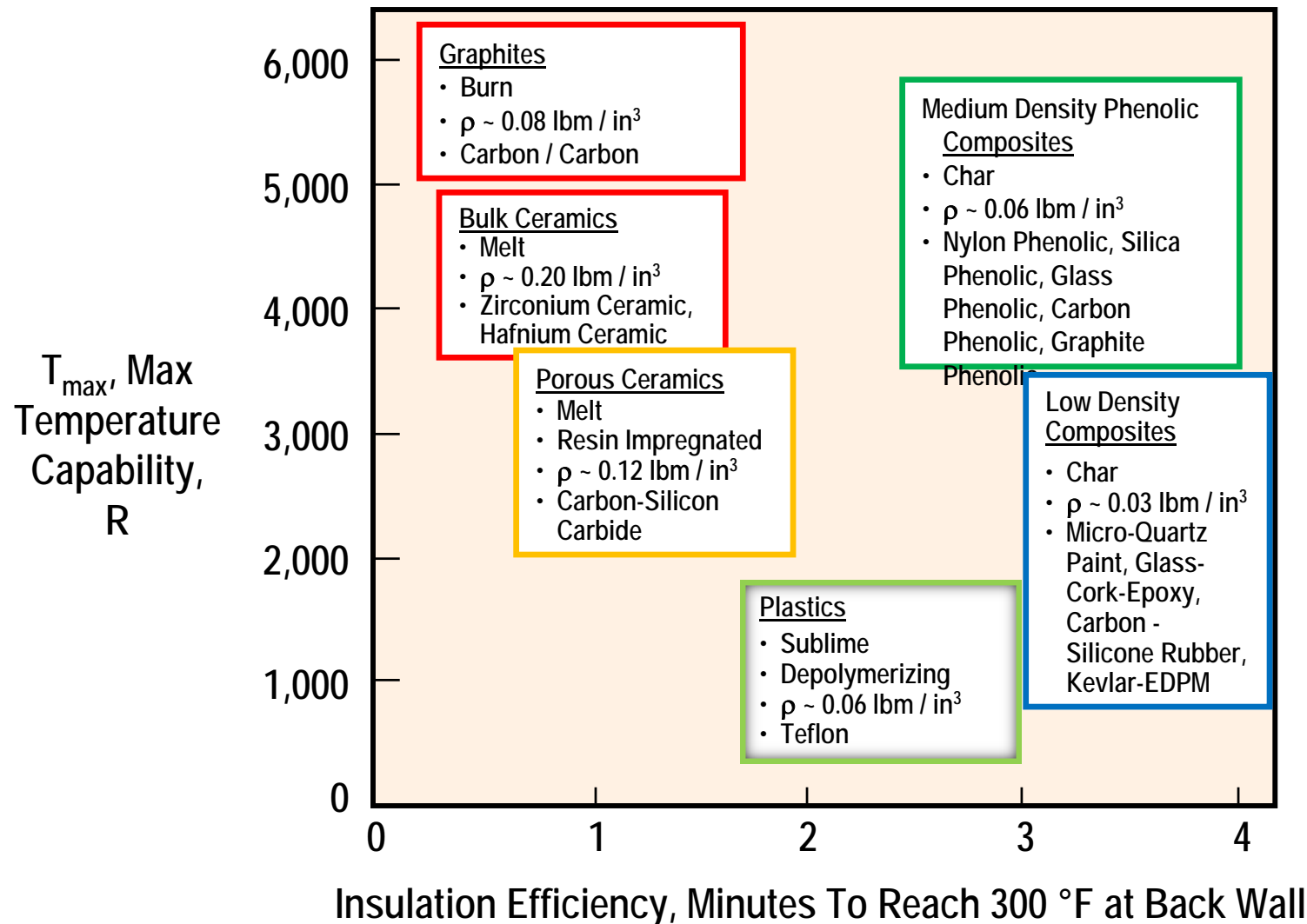


Note:

- High strength fibers are:
 - Very small diameter
 - Unidirectional
 - High modulus of elasticity
 - Very elastic
 - No yield before failure
 - Non forgiving failure
- Metals:
 - More ductile, yield s before failure
 - Allow adjacent structure to absorb load
 - Resist crack formation
 - Resist impact loads
 - More forgiving failure

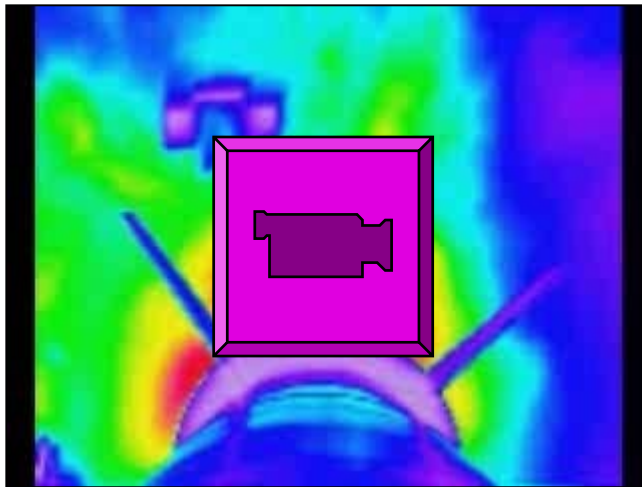
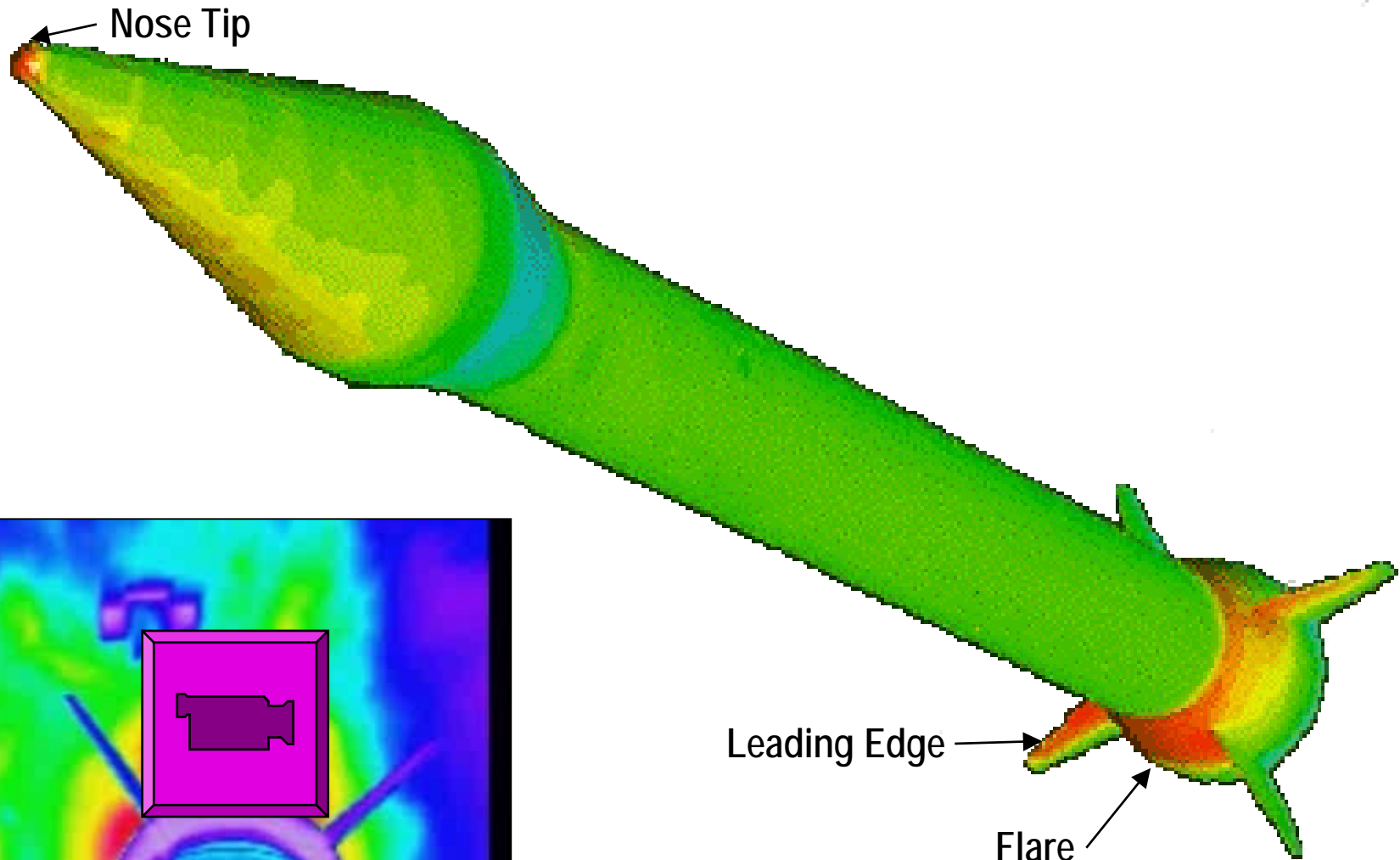
E, Young's modulus of elasticity, psi
 P, Load, lb
 ϵ , Strain, in / in
 A, Area, in²
 Room temperature

Composites Are Good Insulators for High Temperature Structure and Propulsion (cont)



Note: Assumed Weight Per Unit Area of Insulator / Ablator = 1 lb / ft²

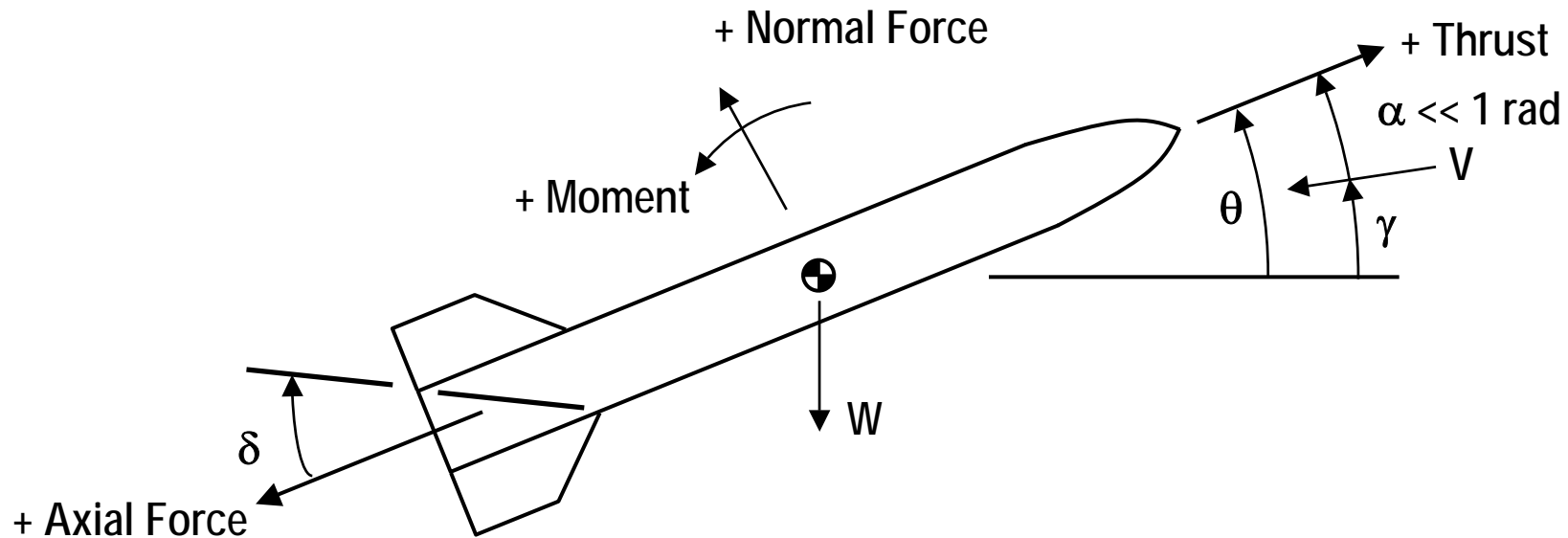
Examples of Aerodynamic Hot Spots



Video of Radiometric Imagery – SM-3 Flight

Notional Missile Aero Heating

3-DOF Simplified Equations of Motion Show Drivers for Configuration Sizing



$$I_y \ddot{\theta} \approx I_y \ddot{\alpha} \approx q S_{\text{Ref}} d C_{m_\alpha} \alpha + q S_{\text{Ref}} d C_{m_\delta} \delta$$

$$(W / g_c) \dot{\gamma} \approx S_{\text{Ref}} \rho V C_{N_\alpha} \alpha / 2 + S_{\text{Ref}} \rho V C_{N_\delta} \delta / 2 + (T \sin \alpha) / V - (W / V) \cos \gamma$$

$$(W / g_c) \dot{V} \approx T - C_A S_{\text{Ref}} q - C_{N_\alpha} \alpha^2 S_{\text{Ref}} q - W \sin \gamma$$

Configuration Sizing Implication

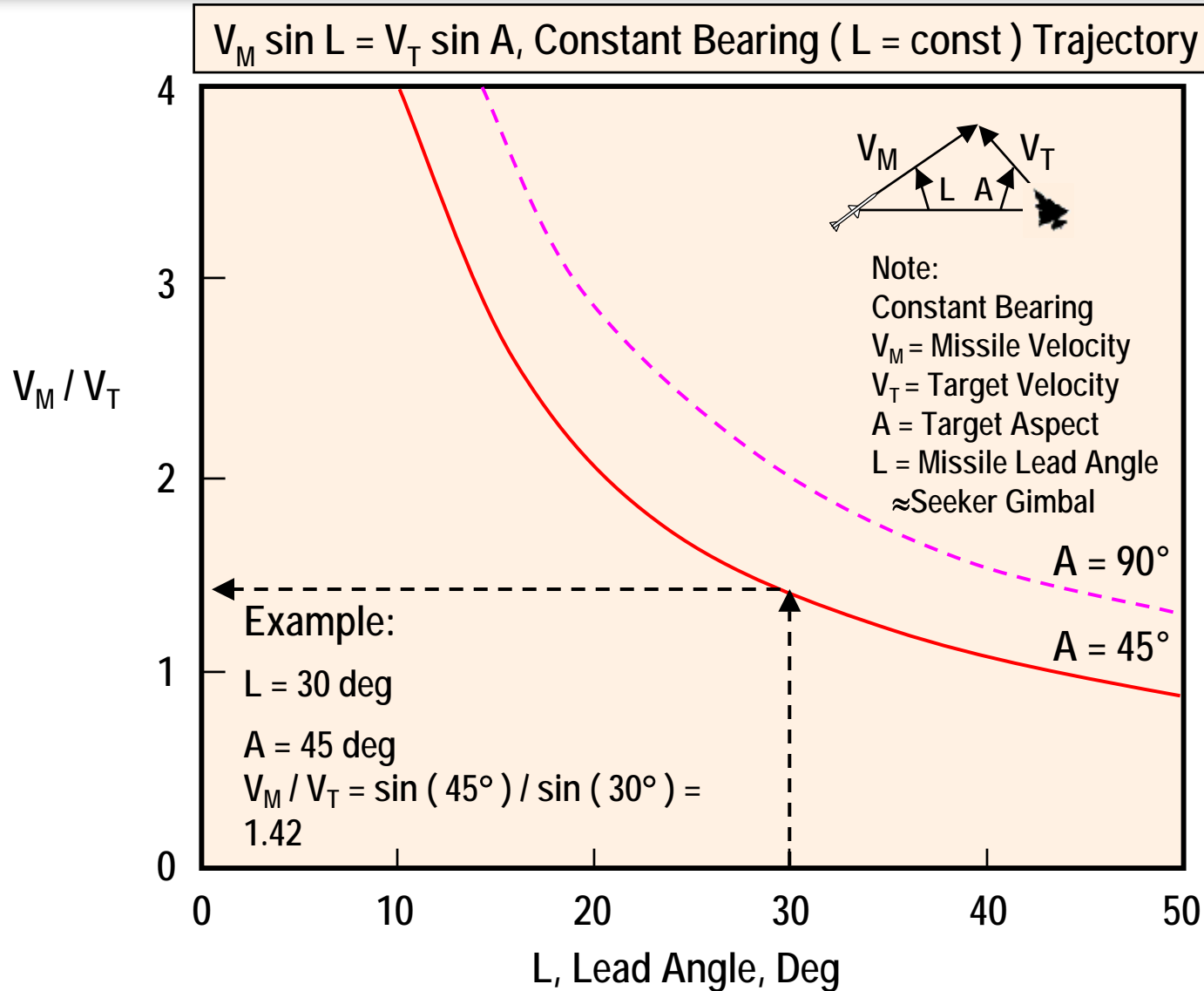
High Control Effectiveness $\Rightarrow C_{m_\delta} > C_{m_\alpha}$, I_y small
(W small), q large

Large / Fast Heading Change $\Rightarrow C_N$ large, W small, ρ large (low alt), V large, T / V large

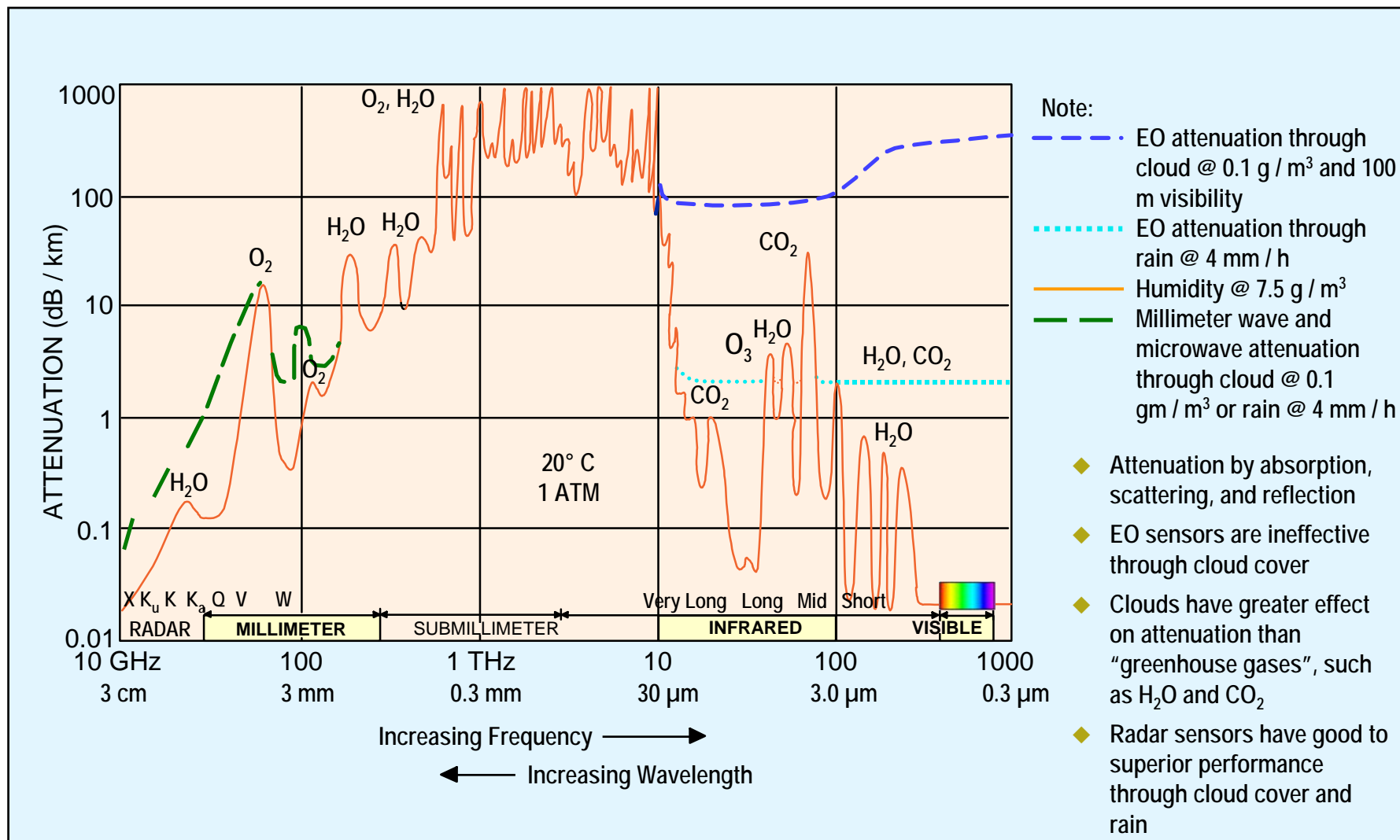
High Speed / Long Range \Rightarrow Total Impulse large, C_A small, q small

Note: Based on aerodynamic control

High Missile Velocity and Target Lead Required to Intercept High Speed Crossing Target



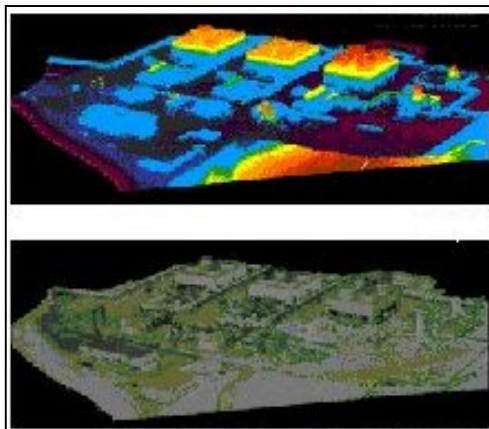
A Radar Seeker / Sensor Is More Robust in Adverse Weather



Source: Klein, L.A., Millimeter-Wave and Infrared Multisensor Design and Signal Processing, Artech House, Boston, 1997

An Imaging Sensor Enhances Target Acquisition / Discrimination

Imaging LADAR



Imaging Infrared



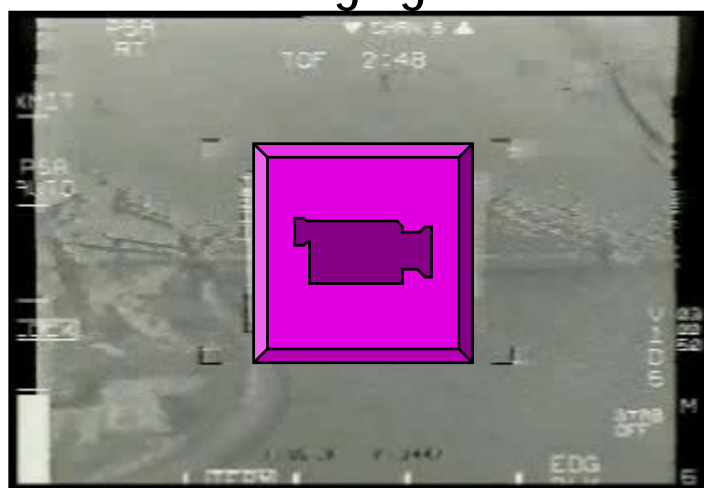
SAR



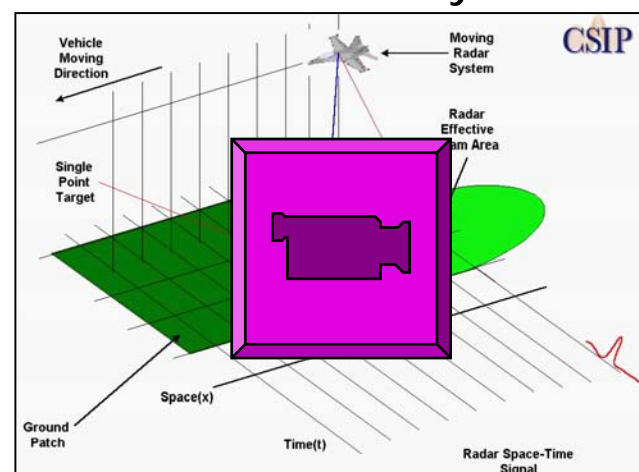
Passive Imaging mmW



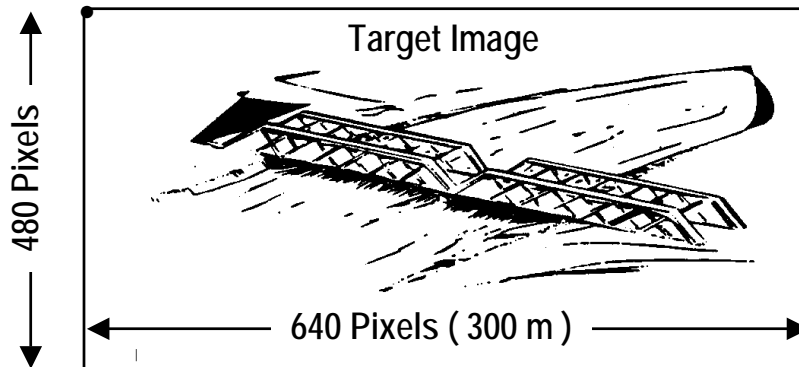
Video of Imaging Infrared



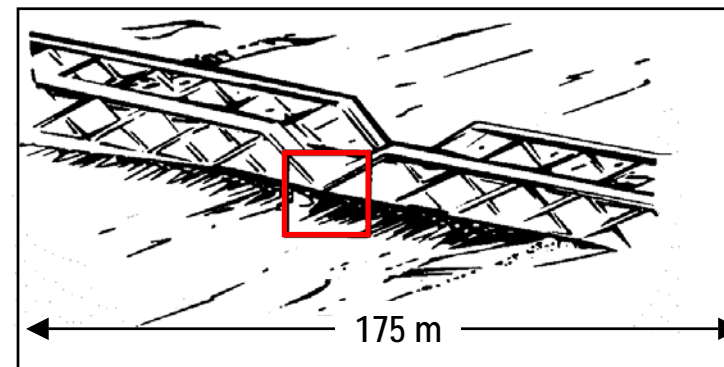
Video of SAR Physics



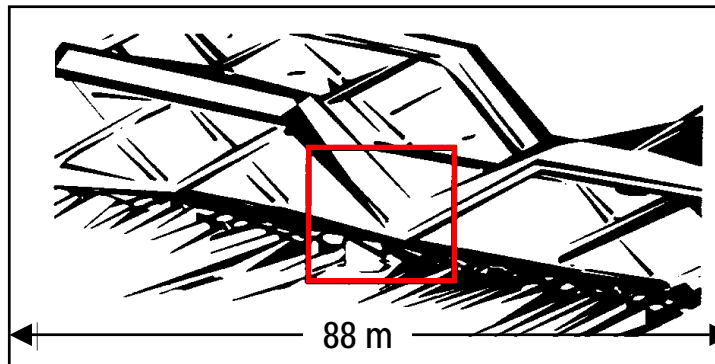
GPS / INS Allows Robust Seeker Lock-on in Adverse Weather and Clutter



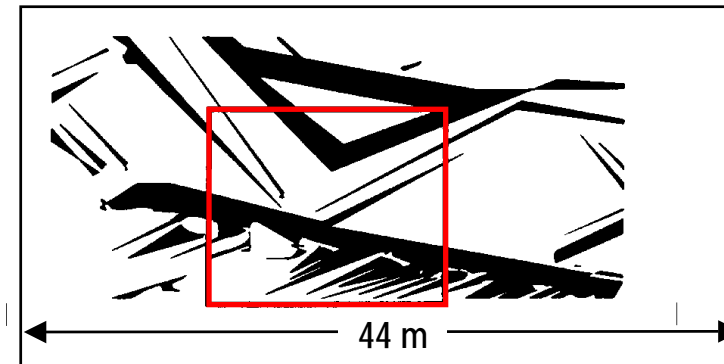
Seeker Lock-on @ 850 m to go (1 pixel = 0.47 m)
 3 m GPS / INS error $\Rightarrow n_{M_{req}} = 0.15 \text{ g}, \sigma < 0.1 \text{ m}$




Seeker Lock-on @ 500 m to go (1 pixel = 0.27 m)
 3 m GPS / INS error $\Rightarrow n_{M_{req}} = 0.44 \text{ g}, \sigma < 0.1 \text{ m}$



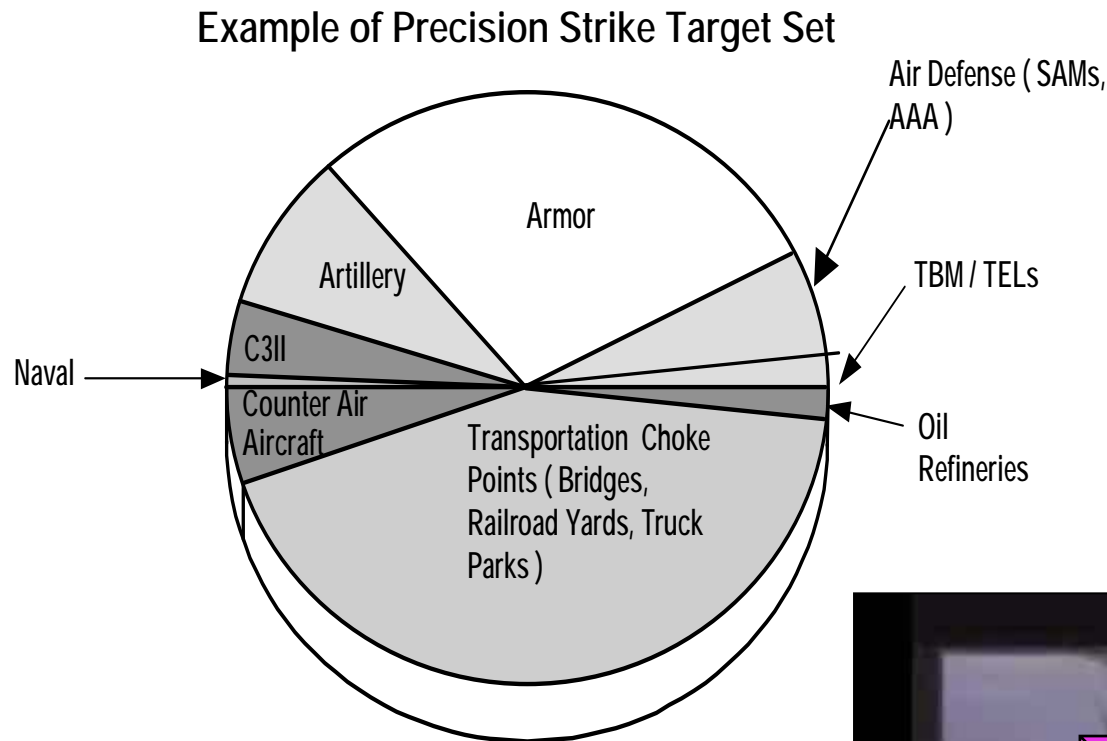
Seeker Lock-on @ 250 m to go (1 pixel = 0.14 m)
 3 m GPS / INS error $\Rightarrow n_{M_{req}} = 1.76 \text{ g}, \sigma < 0.1 \text{ m}$



Seeker Lock-on @ 125 m to go (1 pixel = 0.07 m)
 3 m GPS / INS error $\Rightarrow n_{M_{req}} = 7.04 \text{ g}, \sigma = 0.2 \text{ m}$

Note:  = Target Aim Point and Seeker Tracking Gate, GPS / INS Accuracy = 3 m, Seeker 640 x 480 Image, Seeker FOV = 20 deg, Proportional Guidance Navigation Ratio = 4, Velocity = 300 m / s, G&C Time Constant = 0.2 s.

A Target Set Varies in Size and Hardness



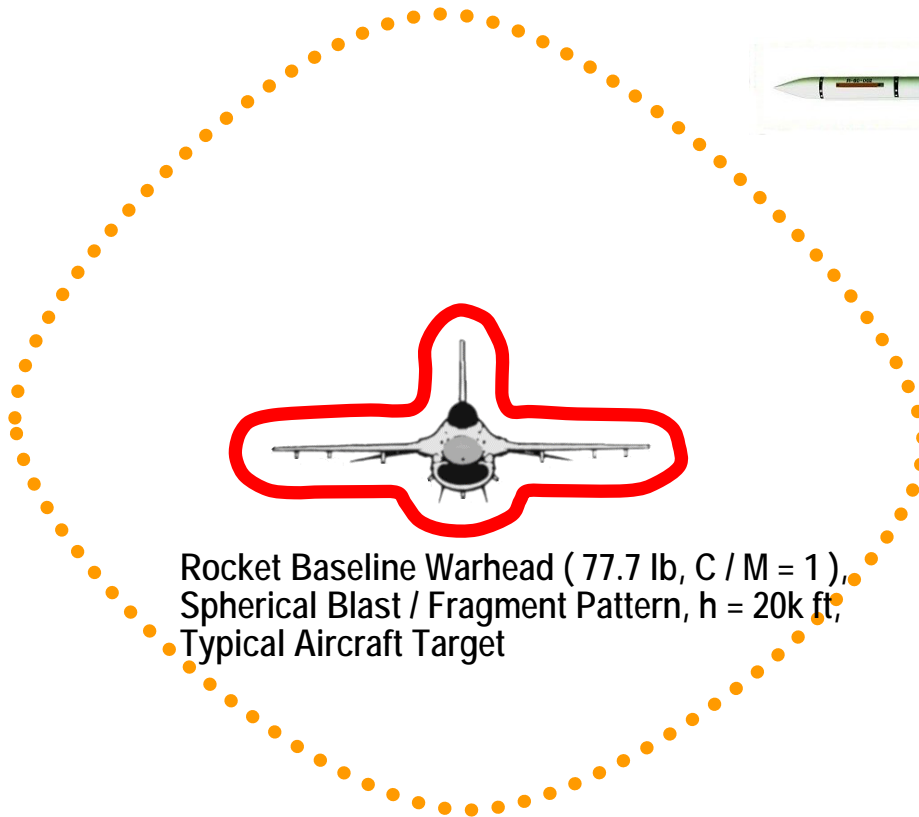
Examples of Targets where Size and Hardness Drive Warhead Design / Technology

- Small Size, Hard Target: Tank \Rightarrow Small Shaped Charge, EFP, or KE Warhead
- Deeply Buried Hard Target: Bunker \Rightarrow Long KE / Blast Frag Warhead
- Large Size Target: Building \Rightarrow Large Blast Frag Warhead



Video Examples of Precision Strike Targets / Missiles

Accurate Guidance Enhances Lethality



Rocket Baseline Warhead (77.7 lb, C / M = 1),
Spherical Blast / Fragment Pattern, h = 20k ft,
Typical Aircraft Target

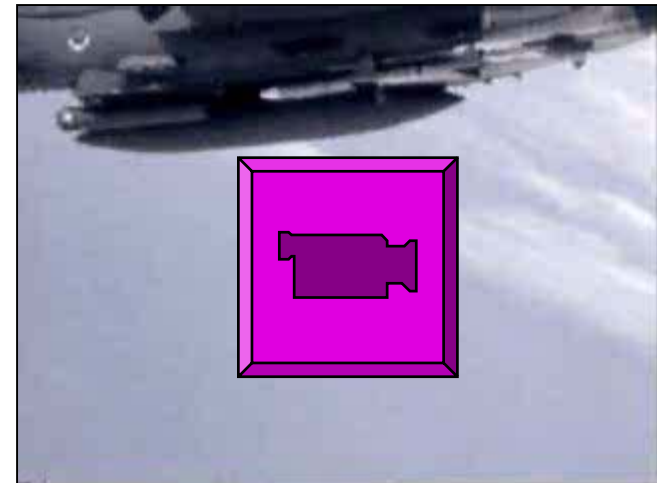


AIM-7 Sparrow 77.7 lb blast / frag
warhead

Typical Aircraft Target
Vulnerability

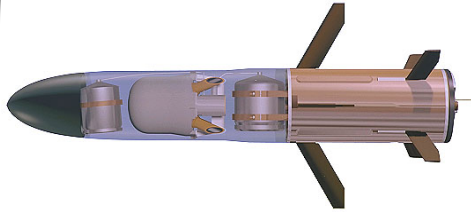
$P_K > 0.5$ if $\sigma < 5$ ft ($\Delta p > 330$ psi,
fragments impact energy $> 130k$ ft-
lb / ft²)

$P_K > 0.1$ if $\sigma < 25$ ft ($\Delta p > 24$ psi,
fragments impact energy $> 5k$ ft-lb
/ ft²)



Video of AIM-7 Sparrow Warhead (Aircraft Targets)

Accurate Guidance Enhances Lethality (cont)



BILL- Two 1.5 kg EFP warheads



Roland 9 kg warhead: multi-projectiles from preformed case.....



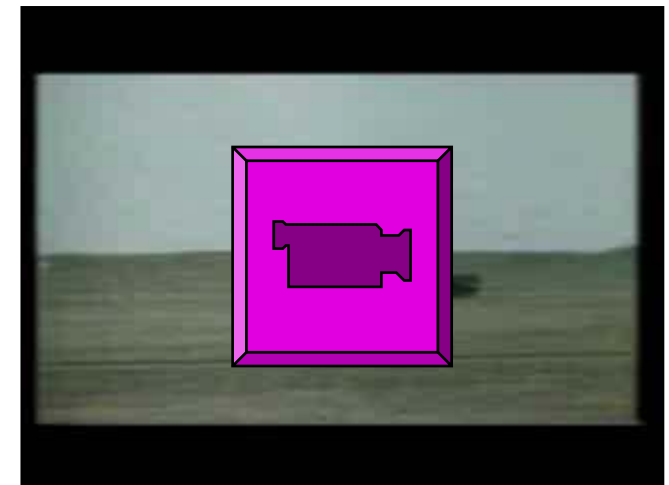
Hellfire 24 lb shaped charge warhead



2.4 m
witness
plate



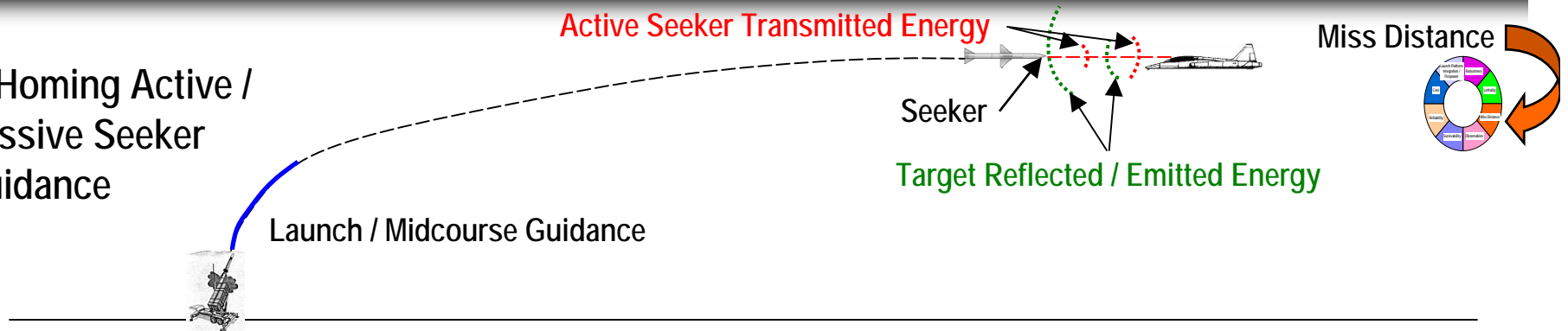
Guided MLRS 180 lb blast fragmentation warhead



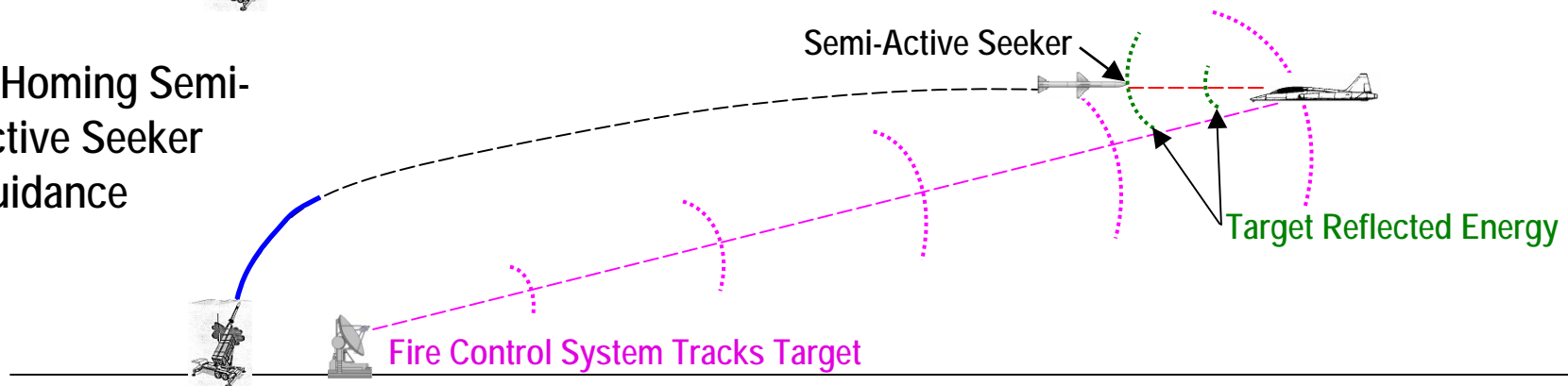
Video: BILL, Roland, Hellfire, and Guided MLRS warheads

Examples of Terminal Guidance Laws

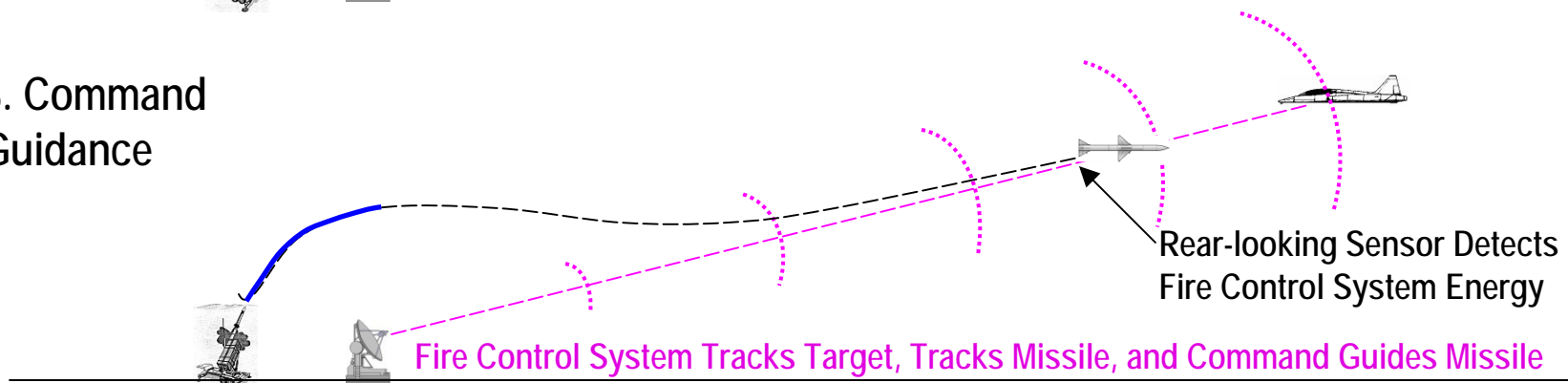
1. Homing Active / Passive Seeker Guidance



2. Homing Semi-Active Seeker Guidance



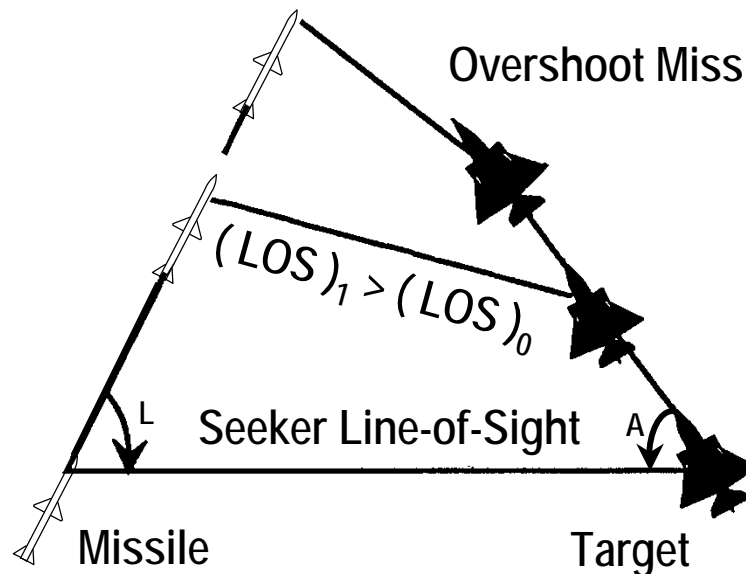
3. Command Guidance



A Collision Intercept Has Constant Bearing for a Constant Velocity, Non-maneuvering Target

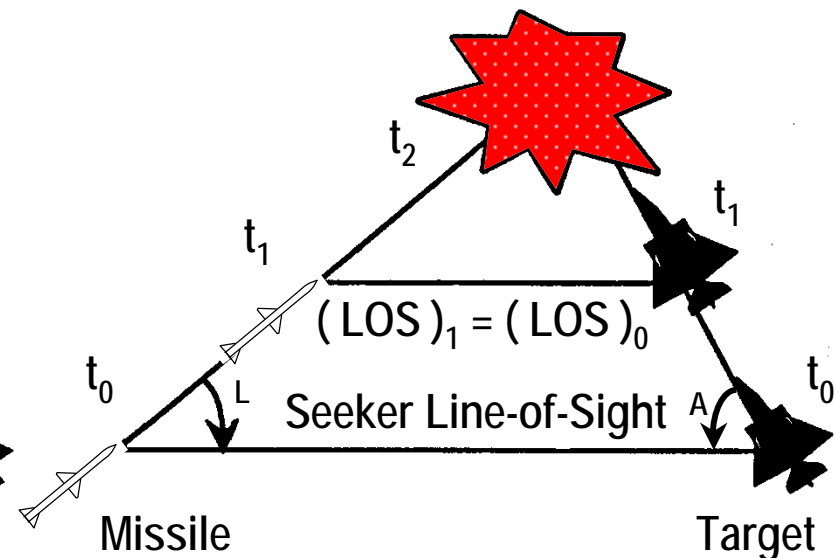
Example of Miss

(Line-of-Sight Angle Diverging)
(Line-of-Sight Angle Rate $\dot{L} \neq 0$)



Example of Collision Intercept

(Line-of-Sight Angle Constant)
(Line-of-Sight Angle Rate $\dot{L} = 0$)



Note: L = Missile Lead
 A = Target Aspect

Examples of Weapon Bay Internal Carriage and Load-out

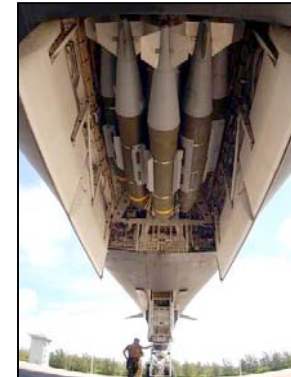
Center Weapon Bay Best for Ejection Launchers



F-22 Semi-Bay Load-out: 2 SDB, 1 AIM-120C

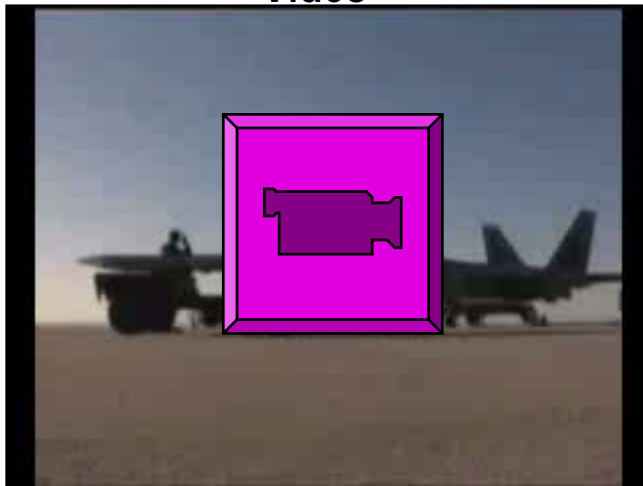


F-117 Bay Load-out: 1 GBU-27, 1 GBU-10



B-1 Single Bay Load-out: 8 GBU-31

Video



F-22 Carriage (AMRAAM / JDAM / AIM-9)
3/3/2009

Side Weapon Bay Best for Rail Launchers



F-22 Side Bay: 1 AIM-9 in Each Side Bay
ELF



RAH-66 Side Bay: 1 AGM-114, 2 FIM-92, 4 Hydra 70 in Each Side Bay

Minimum Smoke Propellant Has Low Launch Plume Observables



High Smoke Example: AIM-7

Particles (e.g., metal fuel oxide)
at all atmosphere temperature.



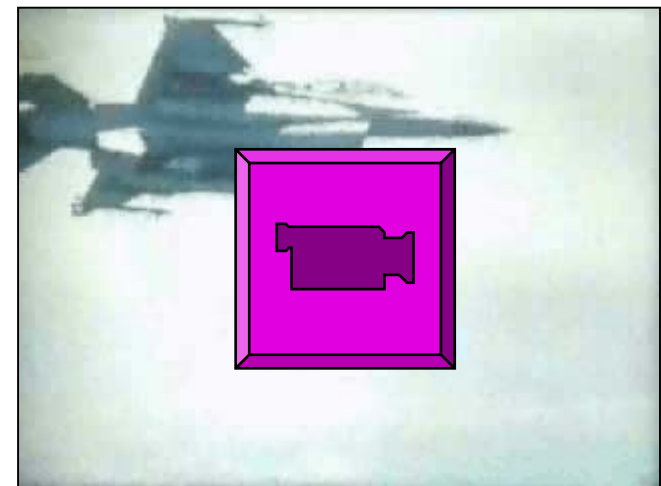
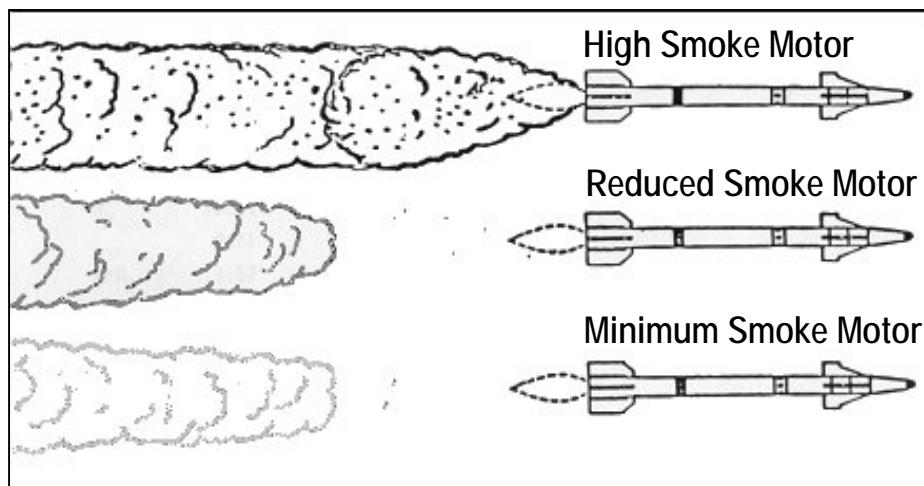
Reduced Smoke Example: AIM-120

Contrail (HCl from AP oxidizer) at $T < -10^{\circ}\text{F}$ atmospheric temperature.



Minimum Smoke Example: Javelin

Contrail (H_2O) at $T < -35^{\circ}\text{F}$ atmospheric temperature.



Examples of Alternative Approaches for Precision Strike Missile Survivability

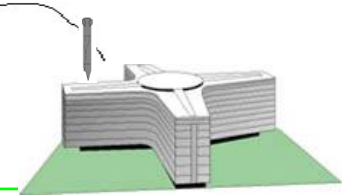
1. Low Observables, High Altitude Cruise, High Speed

2. Mission Planning / Threat Avoidance / Lateral Offset Flight

3. Low Altitude Terrain Masking / Clutter

4. High g Terminal Maneuvering

Other Survivability Considerations



Video of Tomahawk Using Terrain Following
ELF

Examples of Survivability Configured Missiles

High Speed



SS-N-22 Sunburn (Ramjet Propulsion)

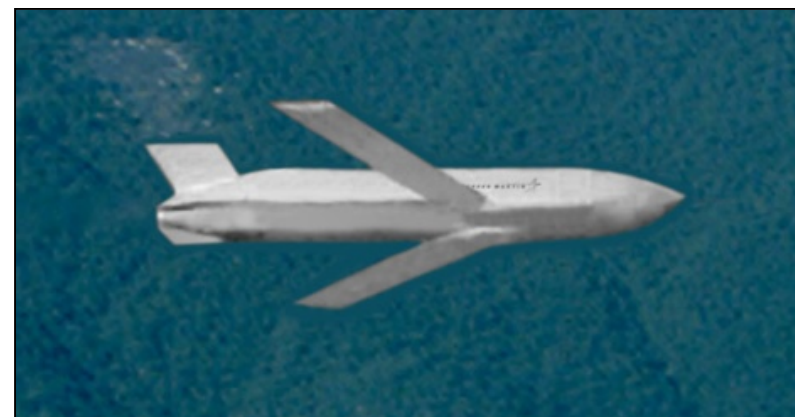


SS-N-27 Sizzler (Supersonic Rocket Penetrator after Subsonic Turbojet Flyout)

Low RCS

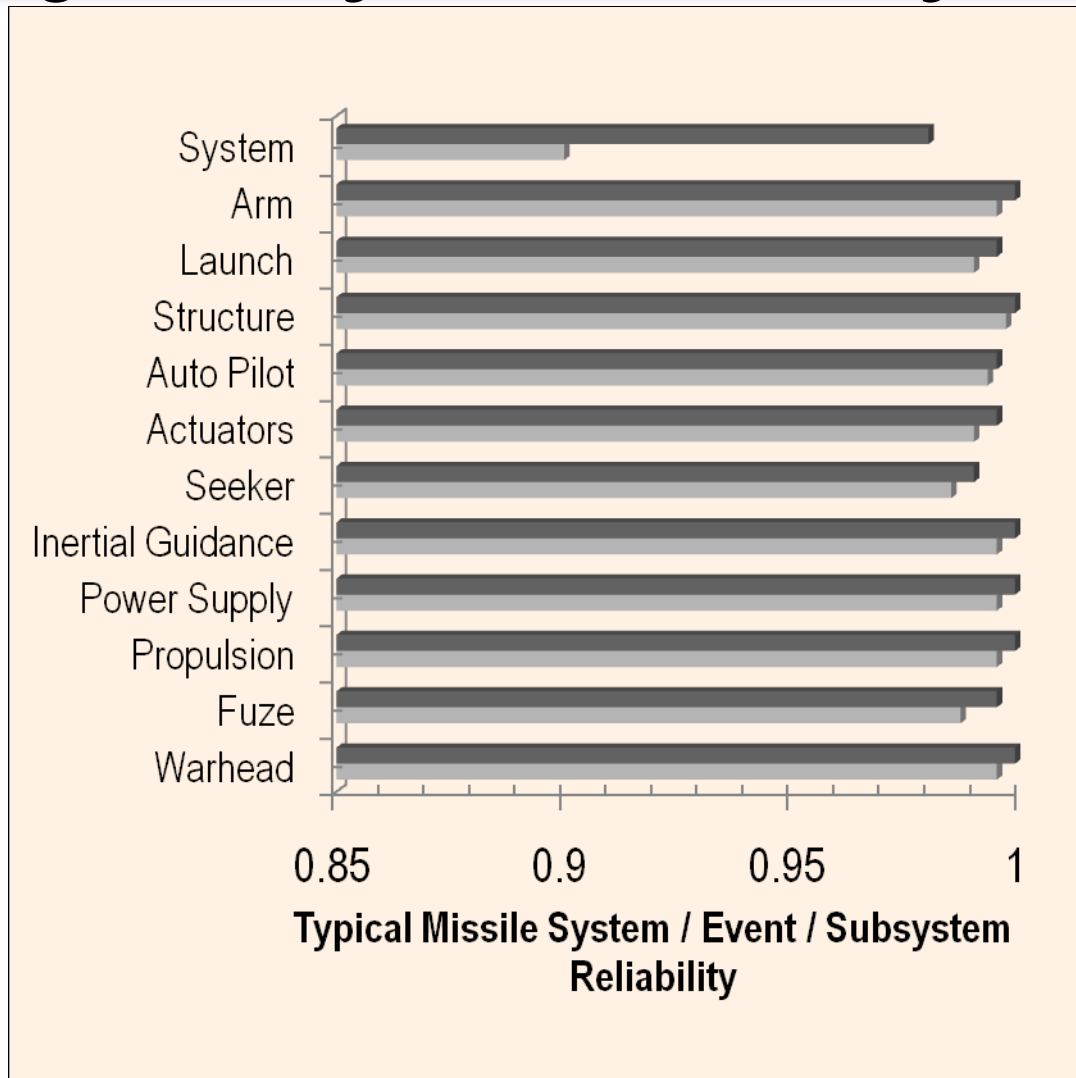


NSM (Faceted Dome, Roll Dome with Inlet Top or Bottom, Swept Surfaces, Body Chines, Composite Structure)



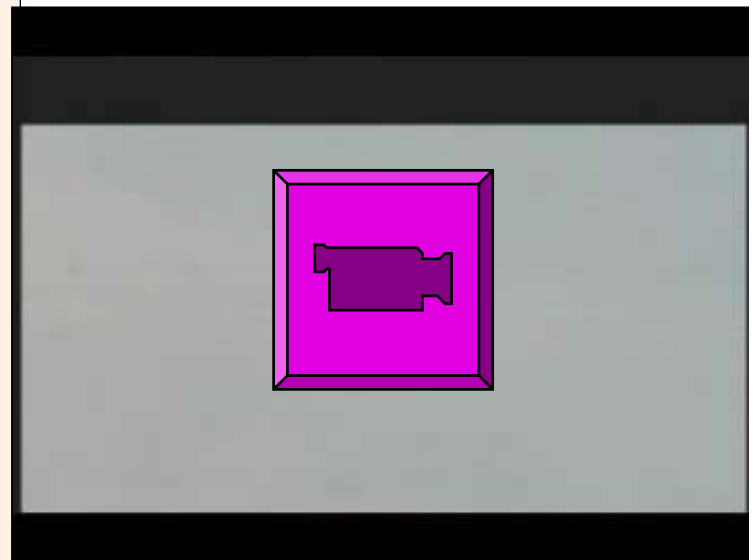
JASSM (Flush Inlet, Window Dome, Swept Surfaces, Trapezoidal Body, Composite Structure)

High System Reliability Provided by Few Events, High Subsystem Reliability and Low Parts Count



$$R_{\text{system}} \approx R_{\text{Subsystem1}} \times R_{\text{Subsystem2}} \times \dots$$

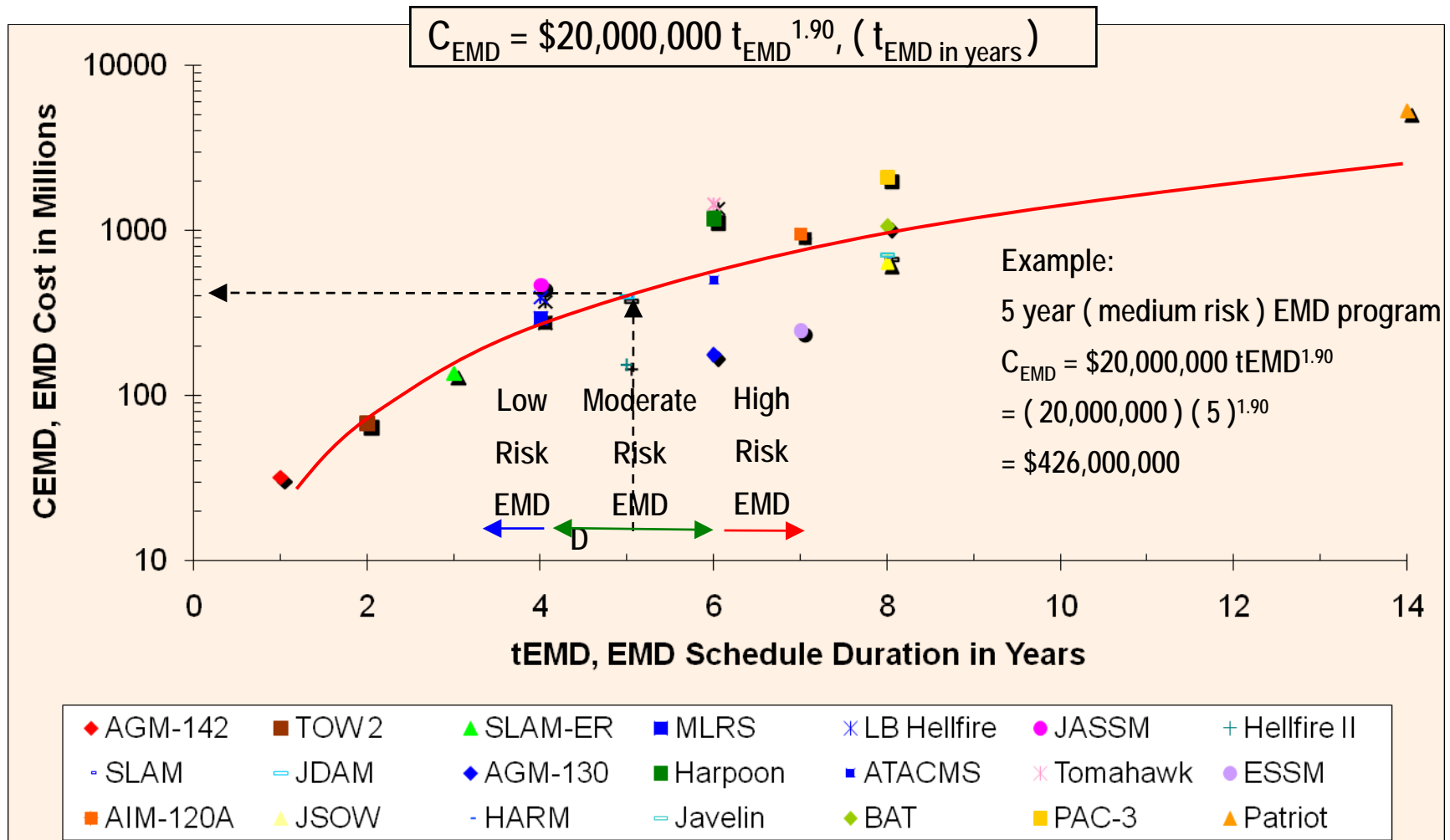
Example: $R_{\text{system}} \approx R_{\text{Arm}} \times R_{\text{Launch}} \times R_{\text{Struct}} \times R_{\text{Auto}} \times R_{\text{Act}} \times R_{\text{Seeker}} \times R_{\text{In Guid}} \times R_{\text{PS}} \times R_{\text{Prop}} \times R_{\text{Fuze}} \times R_{\text{W/H}} \approx 0.94$



Example Video of Weapon System with Many Events: Sensor Fuzed Weapon (SFW)

Note: Typical max reliability
 Typical min reliability

EMD Cost Is Driven by Schedule Duration and Risk



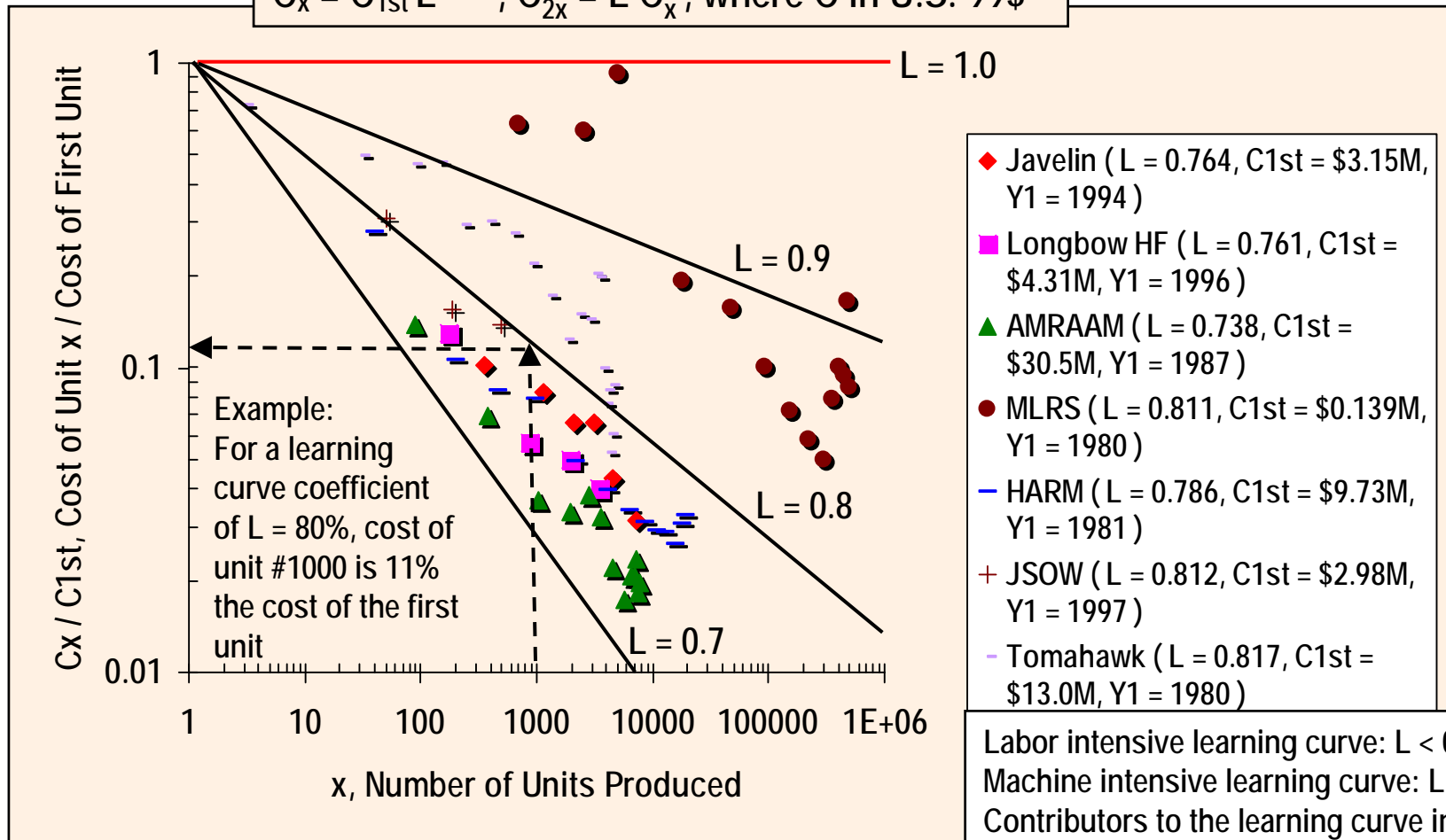
Note: EMD required schedule duration depends upon risk. Should not ignore risk in shorter schedule.

-- Source of data: Nicholas, T. and Rossi, R., "U.S. Missile Data Book, 1999," Data Search Associates, 1999

-- EMD cost based on 1999 US\$

Learning Curve and Large Production Reduce Unit Production Cost

$$C_x = C_{1st} L^{\log_2 x}, C_{2x} = L C_x, \text{ where } C \text{ in U.S. } 99\$$$





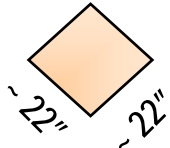






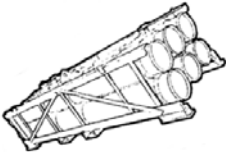
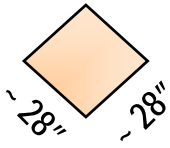

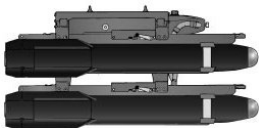



Source of data: Nicholas, T. and Rossi, R., "U.S. Missile Data Book, 1999," Data Search Associates, 1999

- Labor intensive learning curve: $L < 0.8$
Machine intensive learning curve: $L > 0.8$
Contributors to the learning curve include:
- More efficient labor
 - Reduced scrap
 - Improved processes
 - New missile components fraction

Missile Carriage Size, Shape, and Weight Limits May Be Driven by Launch Platform Compatibility

Launch Platform Integration / Firepower

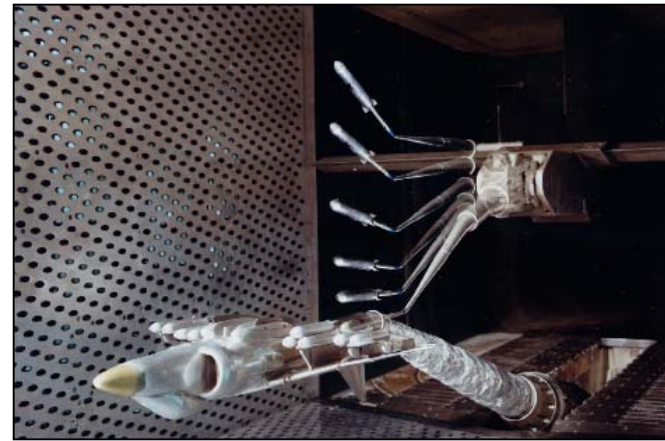


US Launch Platform	Launcher	Carriage Span / Shape	Length	Weight
 <p>Surface Ships</p>	 <p>VLS</p>	 <p>~22" x ~22"</p>	263"	3400 lb
 <p>Submarines</p>	 <p>CLS</p>	 <p>22 "</p>	263"	3400 lb
 <p>Fighters / Bombers / Large UCAVs</p>	 <p>Rail / Ejection</p>	~24" x ~24"	~168"	~500 lb to ~3000 lb
 <p>Ground Vehicles</p>	 <p>Launch Pods</p>	 <p>~28" x ~28"</p>	158"	3700 lb
 <p>Helos / Small UCAVs</p>	 <p>Helo Rail, UCAV Rail / Ejection</p>	~13" x ~13"	~ 70"	~ 120 lb
 <p>Tanks</p>	 <p>Gun Barrel</p>	 <p>120 mm</p>	~ 40"	~ 60 lb

Store Compatibility Wind Tunnel Tests Are Required for Aircraft Launch Platforms



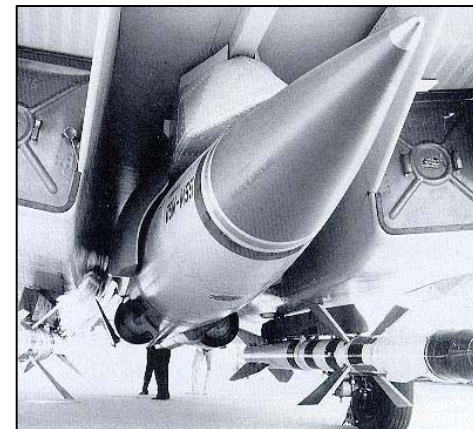
F-18 Store Compatibility Test in AEDC 16T



AV-8 Store Compatibility Test in AEDC 4T

Types of Wind Tunnel Testing for Store Compatibility

- Flow field mapping with probe
- Flow field mapping with store
- Captive trajectory simulation
- Drop testing
- Carriage Loads



Example Stores with Flow Field Interaction: Kh-41 + AA-10

Compressed Carriage Missiles Provide Higher Firepower

Baseline AIM-120B AMRAAM



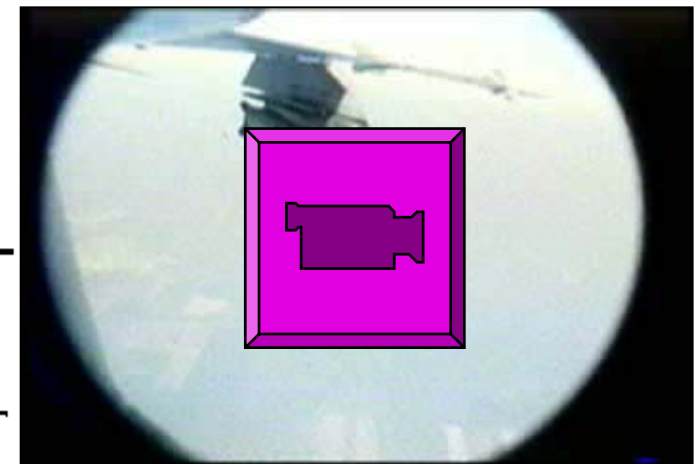
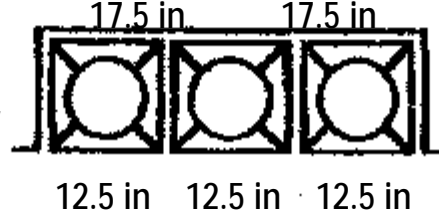
Compressed Carriage AIM-120C AMRAAM (Reduced Span Wing / Tail)



Baseline AMRAAM: Load-out of 2 AIM-120B per F-22 Semi-Bay



Compressed Carriage AMRAAM: Load-out of 3 AIM-120C per F-22 Semi-Bay



Video of Longshot Kit on CBU-87 / CEB

Note: Alternative approaches to compressed carriage include surfaces with small span, folded surfaces, wrap around surfaces, and planar surfaces that extend (e.g., switch blade, Diamond Back, Longshot).

Robustness Is Required for Storage, Shipping, and Launch Platform Carriage Environment

<u>Environmental Parameter</u>	<u>Typical Requirement</u>	<u>Video: Ground / Sea Environment</u>
◆ Surface Temperature	-60° F* to 160° F	
◆ Surface Humidity	5% to 100%	
◆ Rain Rate	120 mm / h**	
◆ Surface Wind	100 km / h steady*** 150 km / h gusts****	
◆ Salt fog	3 g / mm ² deposited per year	
◆ Vibration	10 g rms at 1,000 Hz: MIL STD 810, 648, 1670A	
◆ Shock	Drop height 0.5 m, half sine wave 100 g / 10 ms: MIL STD 810, 1670A	
◆ Acoustic	160 dB	

Note: MIL-HDBK-310 and earlier MIL-STD-210B suggest 1% world-wide climatic extreme typical requirement.

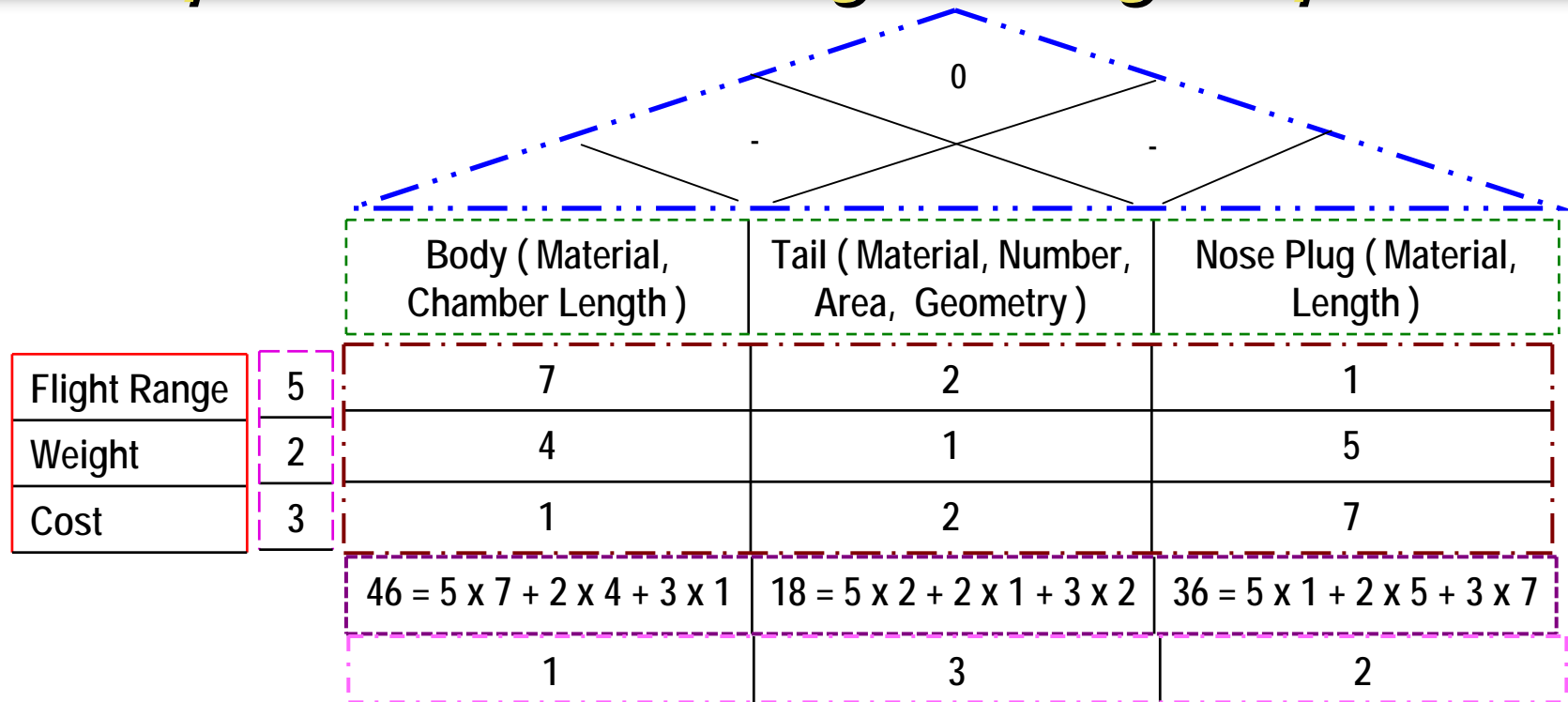
* Lowest recorded temperature = -90° F. 20% probability temperature lower than -60° F during worst month / location.

** Highest recorded rain rate = 436 mm / h. 0.5% probability greater than 120 mm / h during worst month / location.

*** Highest recorded steady wind = 342 km / h. 1% probability greater than 100 km / h during worst month / location.

**** Highest recorded gust = 378 km / h. 1% probability greater than 150 km / h during worst month of worst location.

House of Quality Translates Customer Requirements into Engineering Emphasis



Note: Based on House of Quality, inside chamber length most important design parameter.

Note on Design Characteristics Sensitivity Matrix: (Room 5):

++ Strong Synergy

+ Synergy

0 Near Neutral Synergy

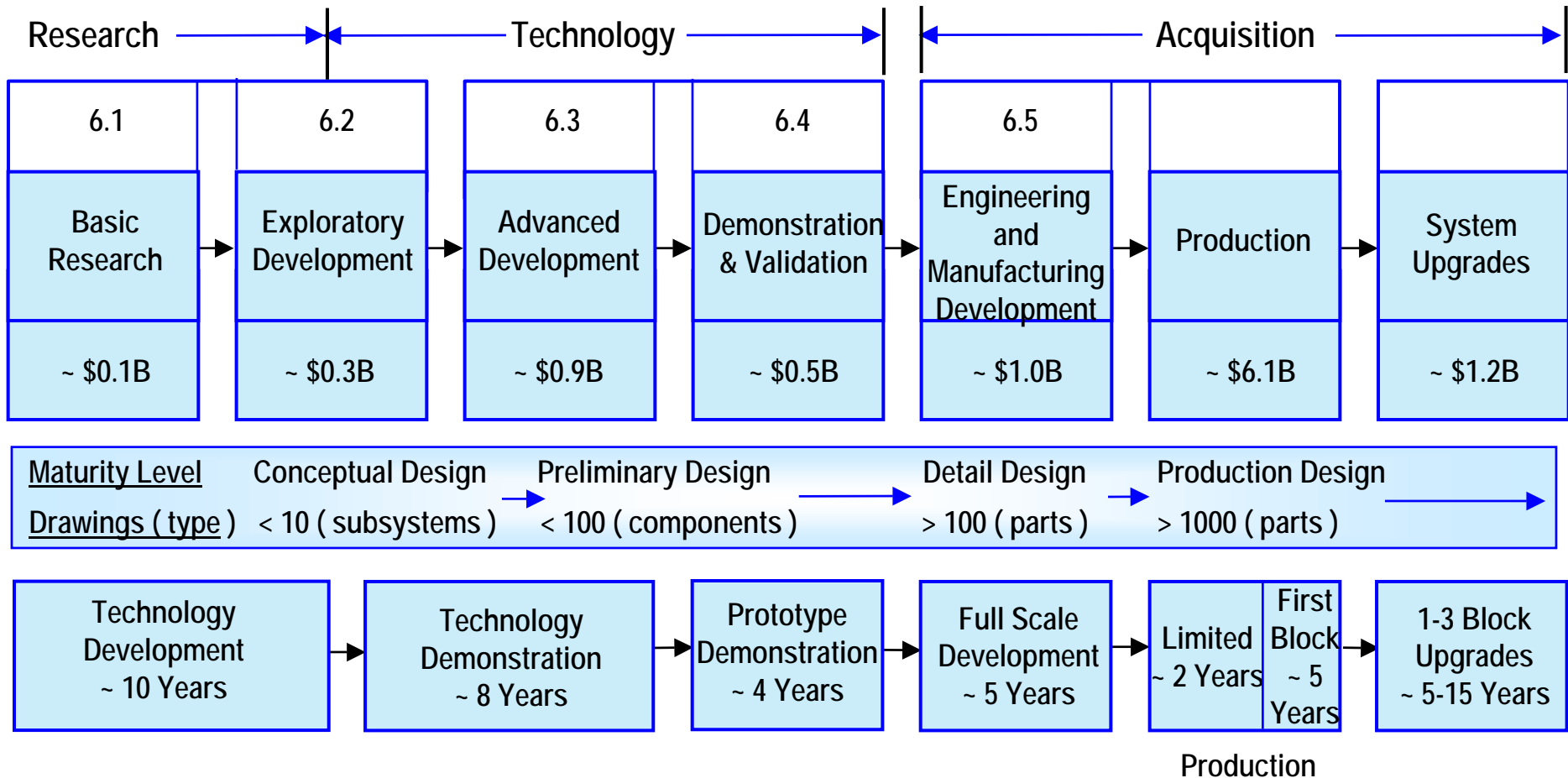
- Anti-Synergy

-- Strong Anti-Synergy

- 1 - Customer Requirements
- 2 - Customer Importance Rating (Total = 10)
- 3 - Design Characteristics
- 4 - Design Characteristics Importance Rating (Total = 10)
- 5 - Design Characteristics Sensitivity Matrix
- 6 - Design Characteristics Weighted Importance
- 7 - Design Characteristics Relative Importance

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Relationship of Design Maturity to the US Research, Technology, and Acquisition Process



Note:

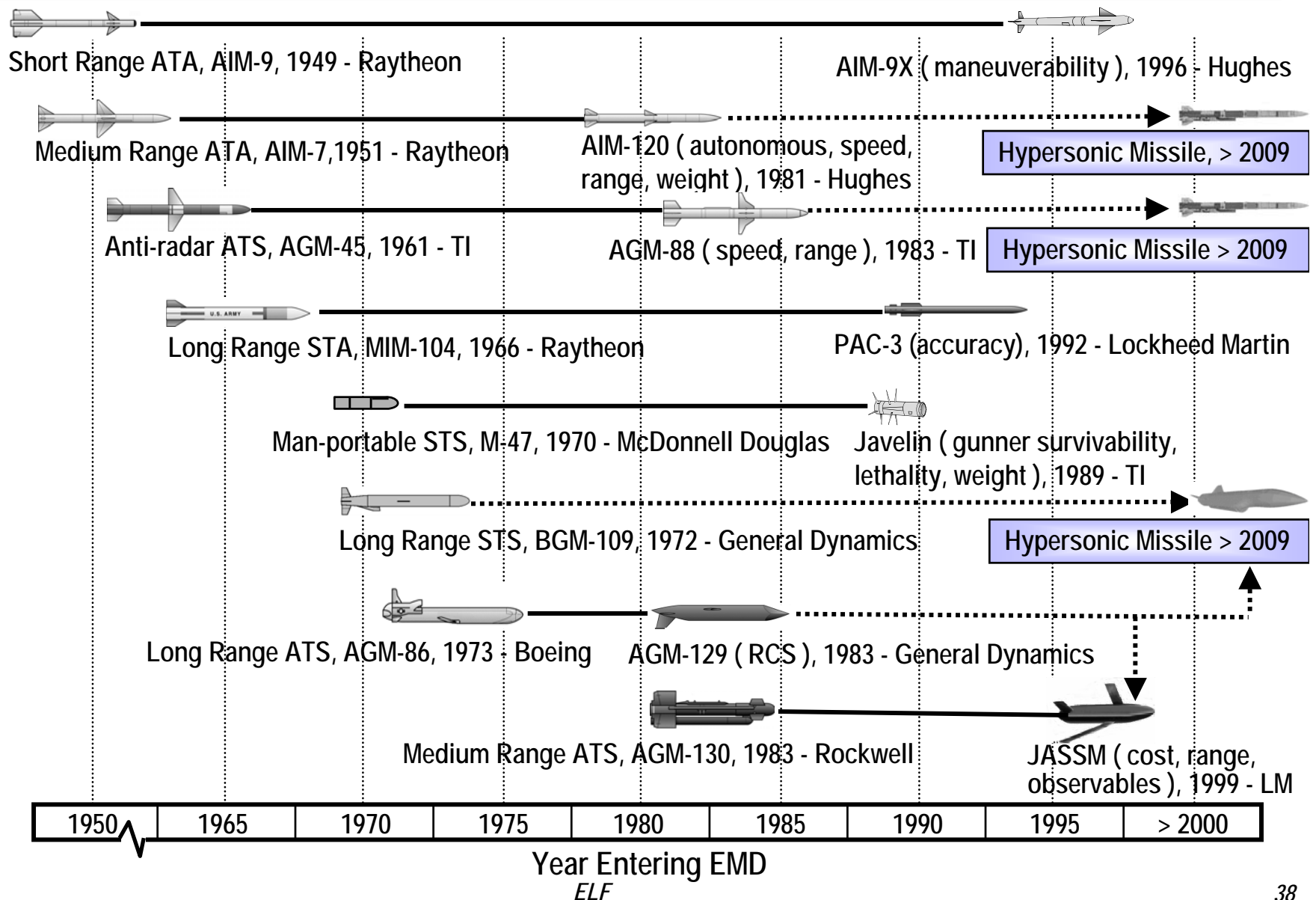
Total US DoD Research and Technology for Tactical Missiles ≈ \$1.8 Billion per year

Total US DoD Acquisition (EMD + Production + Upgrades) for Tactical Missiles ≈ \$8.3 Billion per year

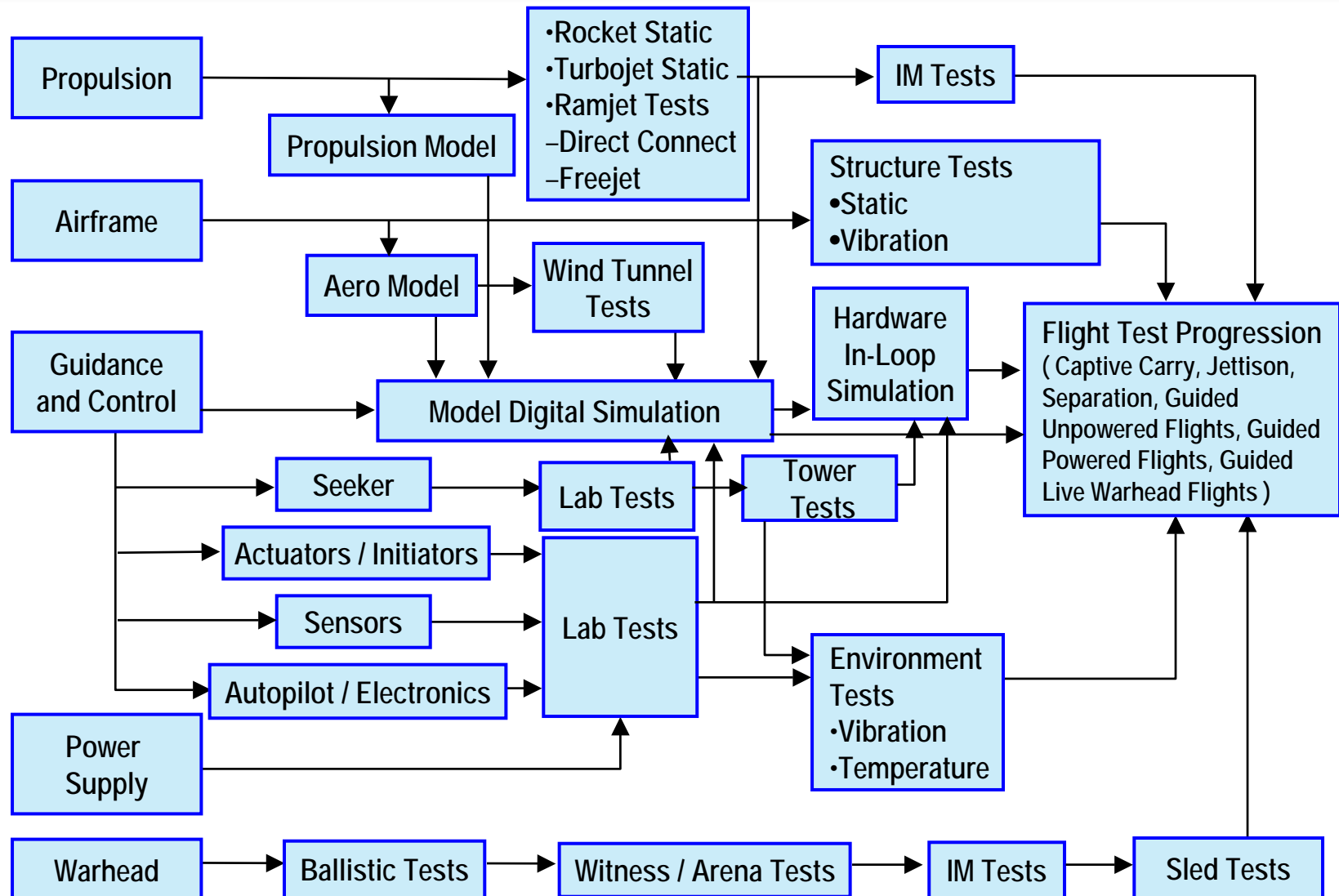
Tactical Missiles ≈ 11% of U.S. DoD RT&A budget

US Industry IR&D typically similar to US DoD 6.2 and 6.3A

US Tactical Missile Follow-On Programs Occur about Every 24 Years



Missile Design Validation / Technology Development Is an Integrated Process



Conduct Balanced, Unbiased Trade-offs

