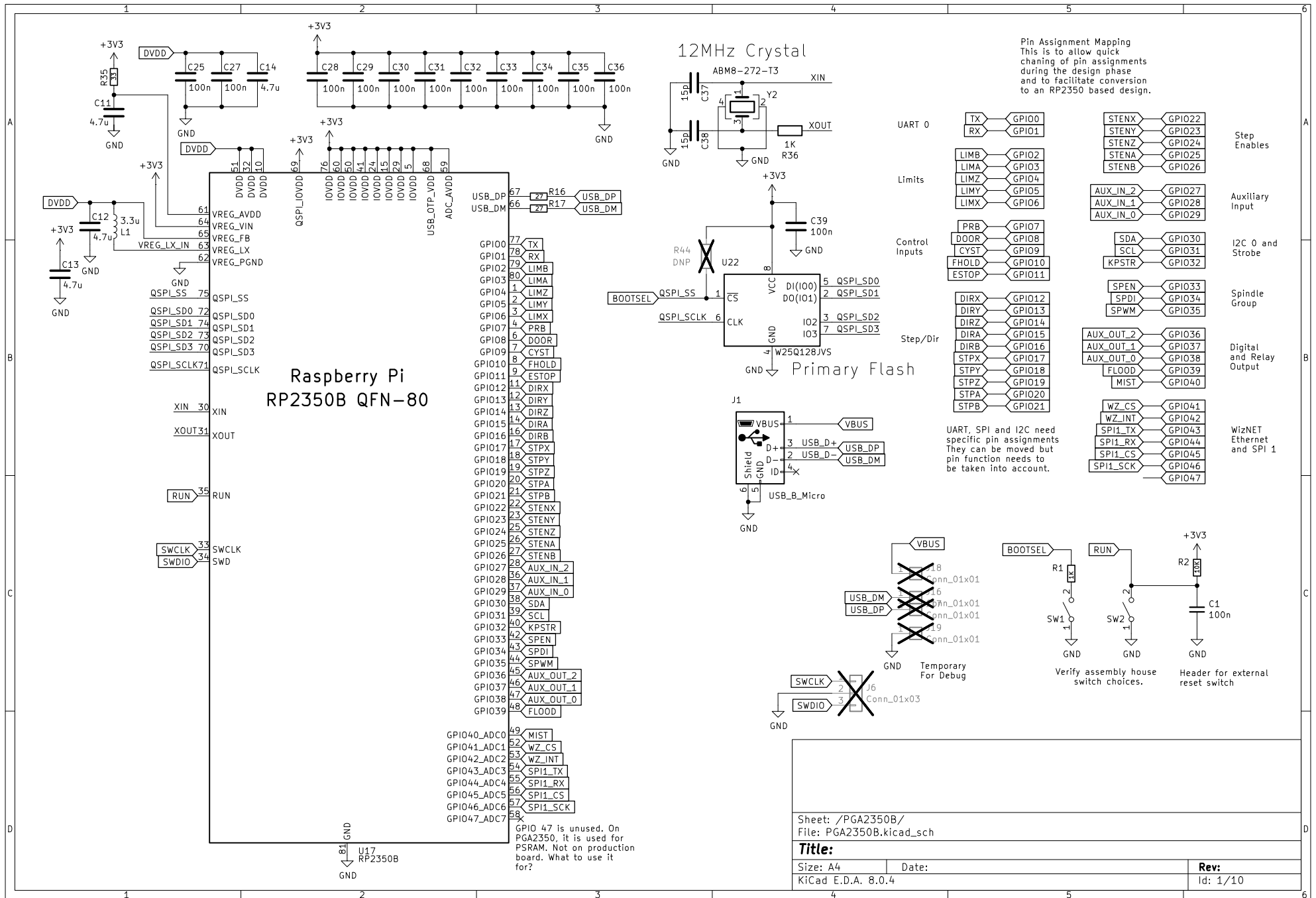
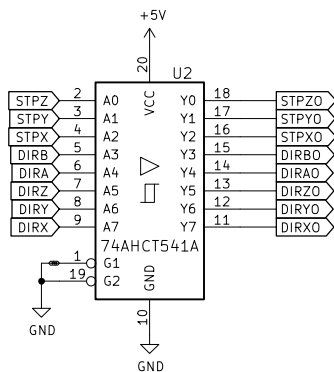
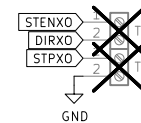
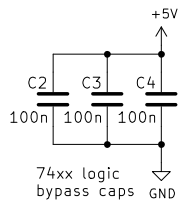
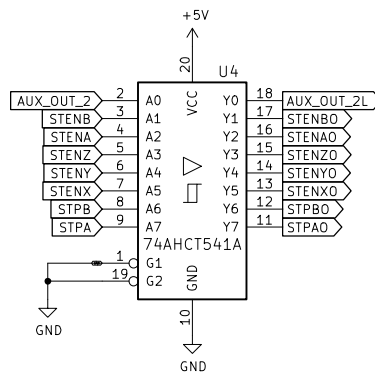
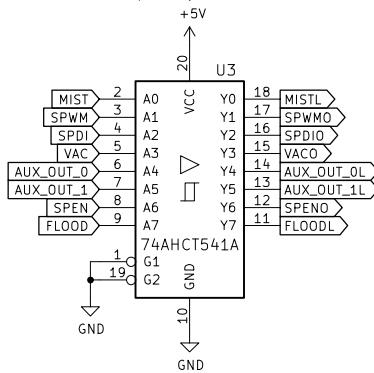


	1	2	3	4	5	6
A	<div>PGA2350B</div> <div></div> <div>File: PGA2350B.kicad_sch</div> <div>Stepper Output</div> <div></div> <div>File: StepperOutput.kicad_sch</div> <div>Spindle</div> <div></div> <div>File: Spindle.kicad_sch</div> <div>DigitalIO and Relays</div> <div></div> <div>File: DigitalIO and Relays.kicad_sch</div> <div>Servo_error</div> <div></div> <div>File: servo_error.kicad_sch</div>	<div>Ethernet</div> <div></div> <div>File: Ethernet.kicad_sch</div> <div>Misc IO</div> <div></div> <div>File: MiscIO.kicad_sch</div> <div>Limit and Control inputs</div> <div></div> <div>File: LimitandControlInputs.kicad_sch</div> <div>Power</div> <div></div> <div>File: power.kicad_sch</div>				
B						
C						
D						<div></div> <div></div> <div>Sheet: /</div> <div>File: PGA2350.kicad_sch</div> <div>Title:</div> <div>Size: A4</div> <div>Date:</div> <div>KiCad E.D.A. 8.0.4</div> <div>Rev:</div> <div>Id: 1/10</div>
	1	2	3	4	5	6

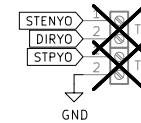




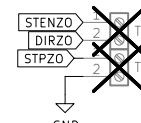
Digital output section. 3.3V inputs, 5V outputs. Use of AHCT logic allows this. Drive capability of 8mA.



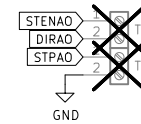
X Axis driver interface.



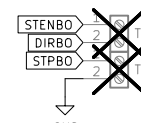
Y Axis driver interface.



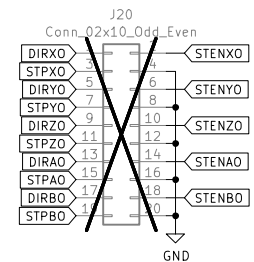
Z Axis driver interface.



A Axis driver interface.



B Axis driver interface.



Sheet: /Stepper Output/  
File: StepperOutput.kicad\_sch

**Title:**

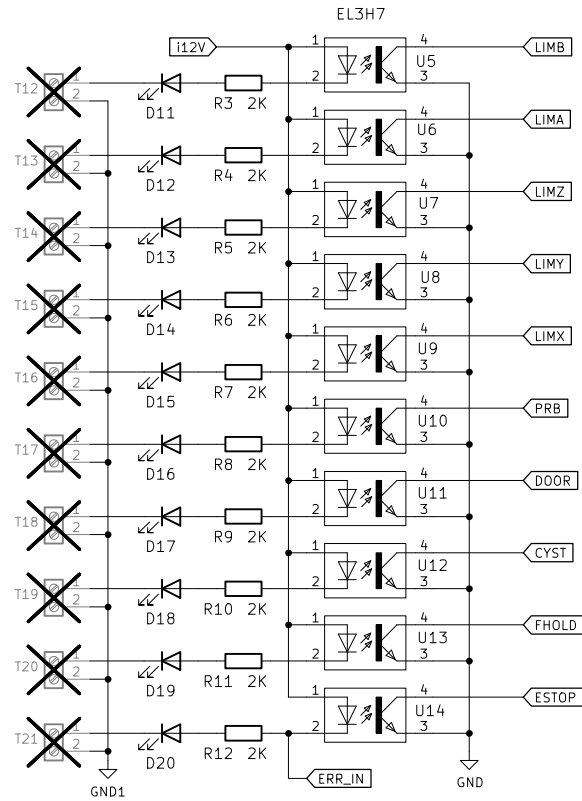
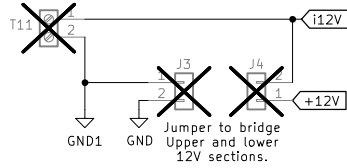
Size: A4 Date:

KiCad E.D.A. 8.0.4

**Rev:**

Id: 1/10

Isolated Voltage  
input for Optos.



Sheet: /Limit and Control inputs/  
File: LimitandControlInputs.kicad\_sch

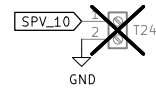
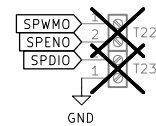
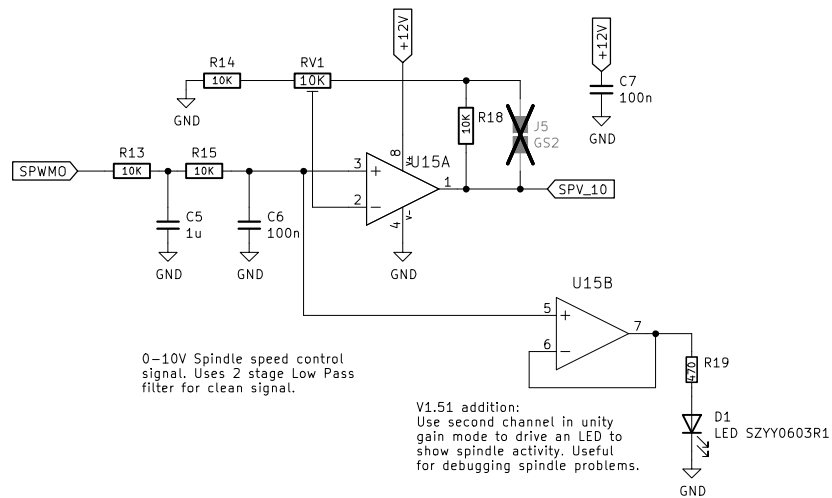
**Title:**

Size: A4 Date:

KiCad E.D.A. 8.0.4

**Rev:**

Id: 1/10



Sheet: /Spindle/  
File: Spindle.kicad\_sch

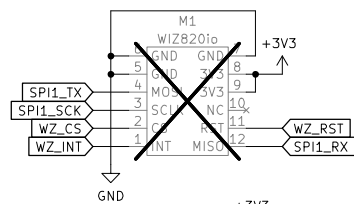
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Size: A4  
KiCad E.D.A. 8.0.4

Date:

**Rev:**

Id: 1/10



The WZ850io datasheet shows a pullup resistor on it but there have been reports of instability when WZ\_INT does not have the additional pullup resistor. So, included out of caution – the additional pullup does not seem to hurt.

Wiz820io used here is technically the Wiz850io. Marketed as being compatible with the Wiz820io, it uses the W5500 chip. The Wiz820io uses the W5200 chip and is not supported.

Yes, it is confusing – just make sure the module has a W5500 on it.



RST is held high. Need to make sure that there will not be a case where RST (active low) is needed. Evaluate if a higher value (10K) is better.

Sheet: /Ethernet/  
File: Ethernet.kicad\_sch

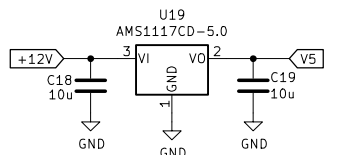
**Title:**

Size: A4 Date:

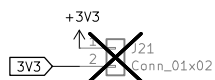
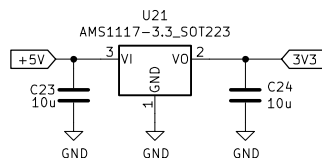
KiCad E.D.A. 8.0.4

**Rev:**

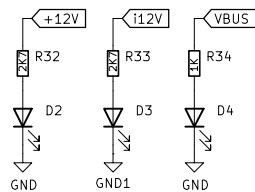
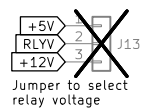
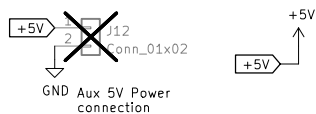
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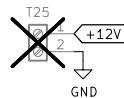
5V bypass to allow USB VBUS +5V for testing. Remove for production PCB? Convert to solder jumper?



3V3 bypass to allow external 3.3V for testing. Remove for production PCB and connect to +3V3.



Power Indicators



Upper board 12V Input

Sheet: /Power/  
File: power.kicad\_sch

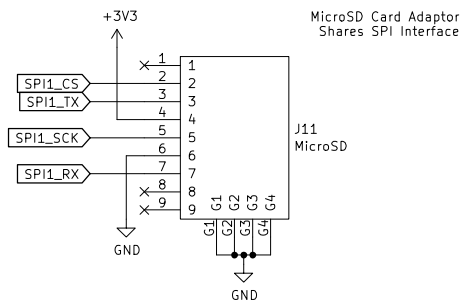
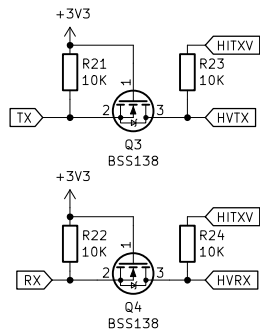
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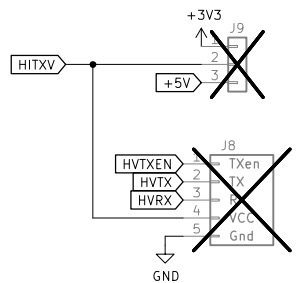
KiCad E.D.A. 8.0.4

**Rev:**

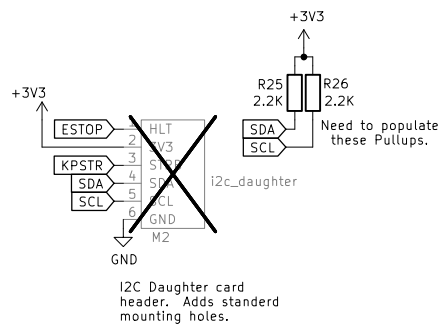
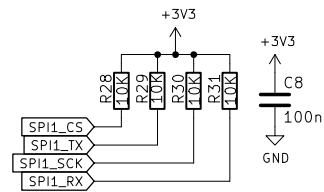
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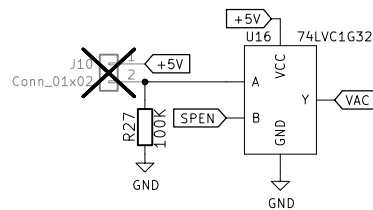
✕ H1  
 ✕ H2  
 ✕ H3  
 ✕ H4



UART 0 support. Adds standard mounting holes.



I2C Daughter card header. Adds standard mounting holes.



Independent Control for Dust Extractor. A switch attached to the pin header can turn on the DE separately from the spindle.

Sheet: /Misc IO/  
File: MiscIO.kicad\_sch

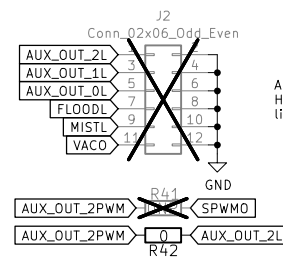
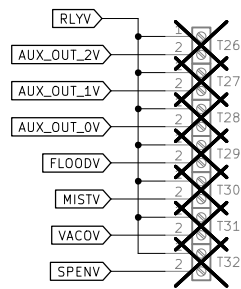
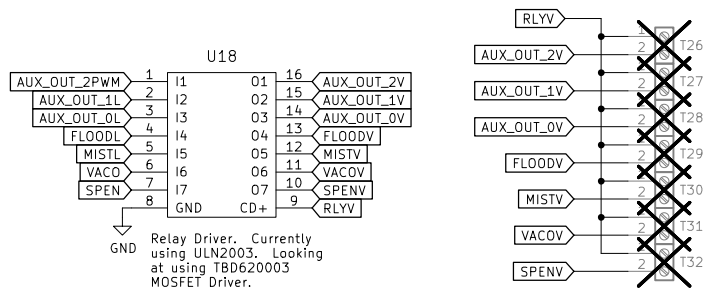
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Size: A4  
KiCad E.D.A. 8.0.4

Date:

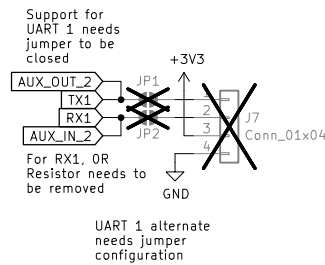
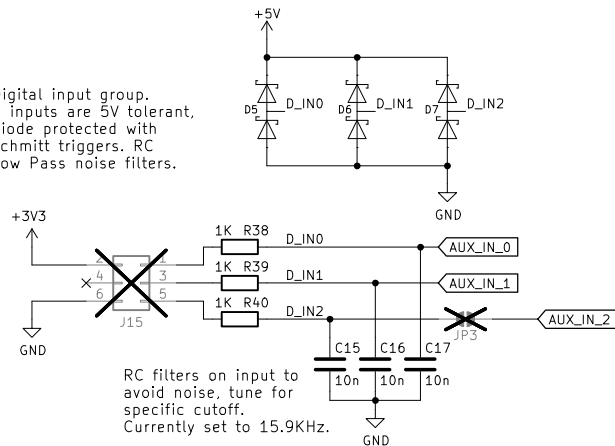
**Rev:**  
Id: 1/10





Resistor for spindle PWM input to allow ULN2003 AUX\_OUT\_2 to drive 12V PWM loads (like lasers). Default is AUX\_OUT\_2 output.

Digital input group. 3 inputs are 5V tolerant, diode protected with schmitt triggers. RC Low Pass noise filters.

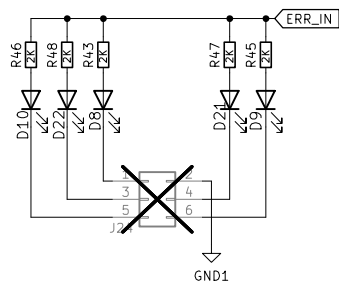


Sheet: /DigitalIO and Relays/  
File: DigitalIO and Relays.kicad\_sch

Title:

Size: A4 Date:

Rev: Id: 1/10



Sheet: /Servo\_error/  
File: servo\_error.kicad\_sch

**Title:**

Size: A4  
KiCad E.D.A. 8.0.4

Date:

**Rev:**

Id: 1/10