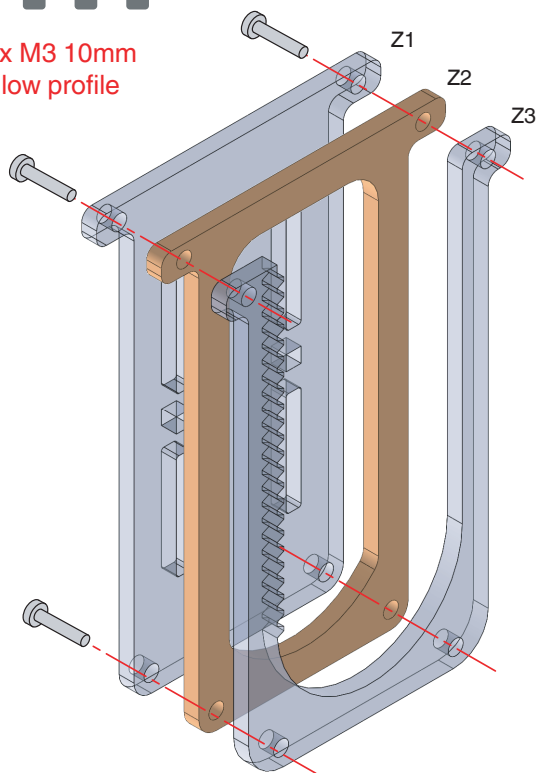


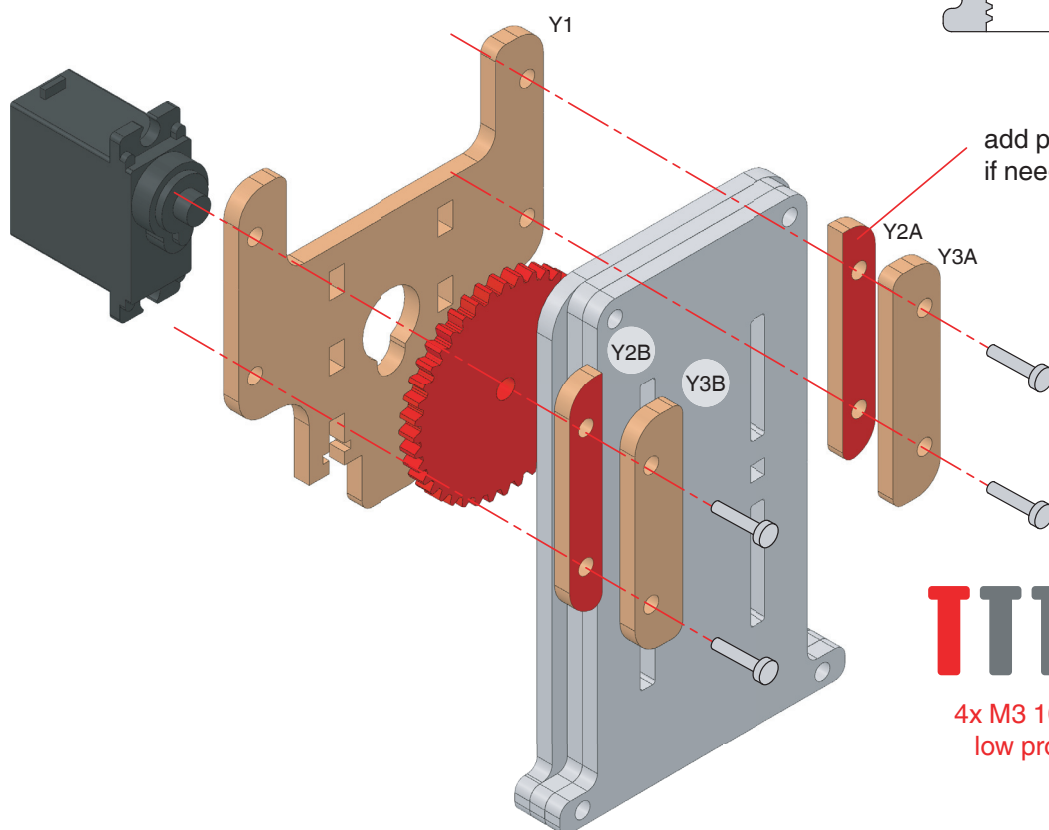
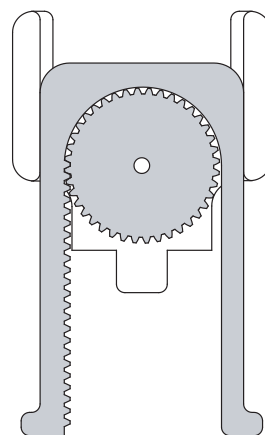
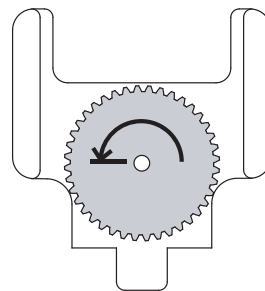
Z - Stage



4x M3 10mm
low profile



To build the Z stage, rotate the gear fully anti-clockwise and assemble fitted to the end of the rack.

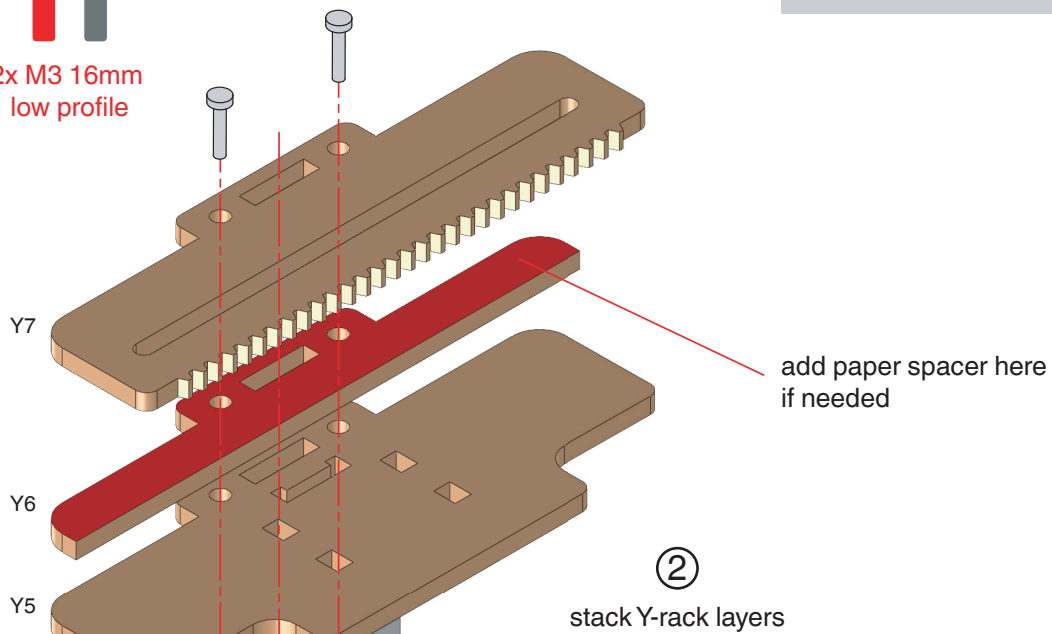


4x M3 10mm
low profile

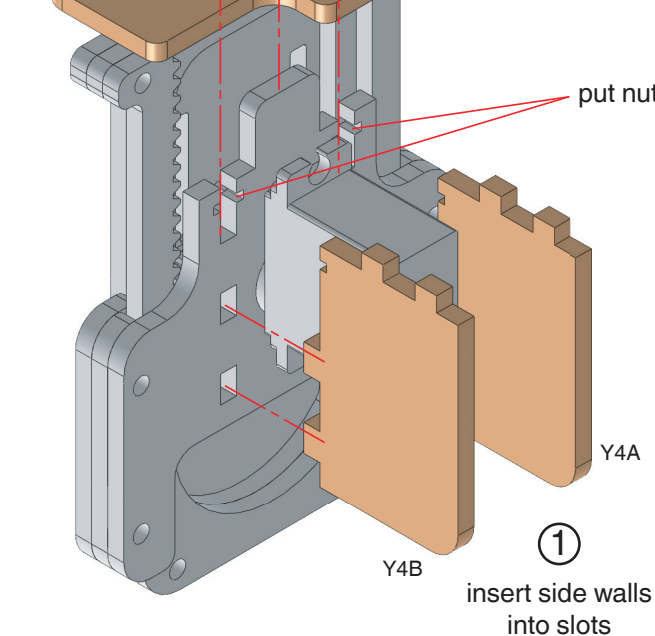
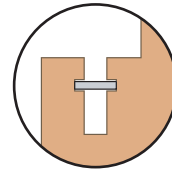


2x M3 16mm
low profile

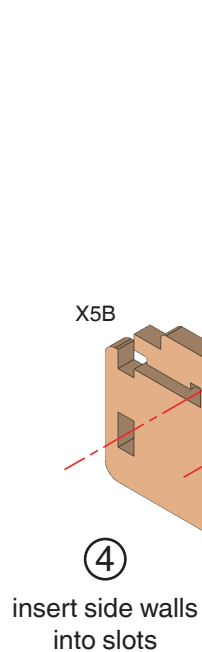
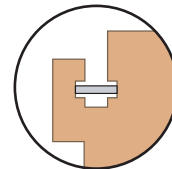
X & Y - Stages



put nuts in t-slots



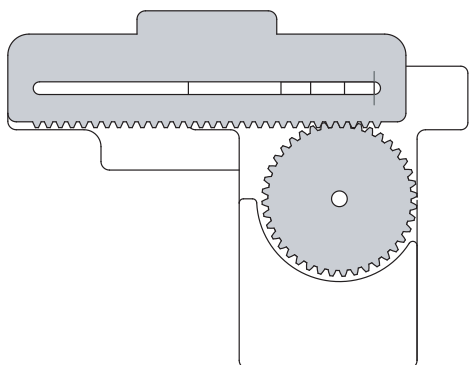
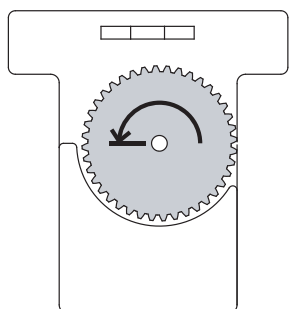
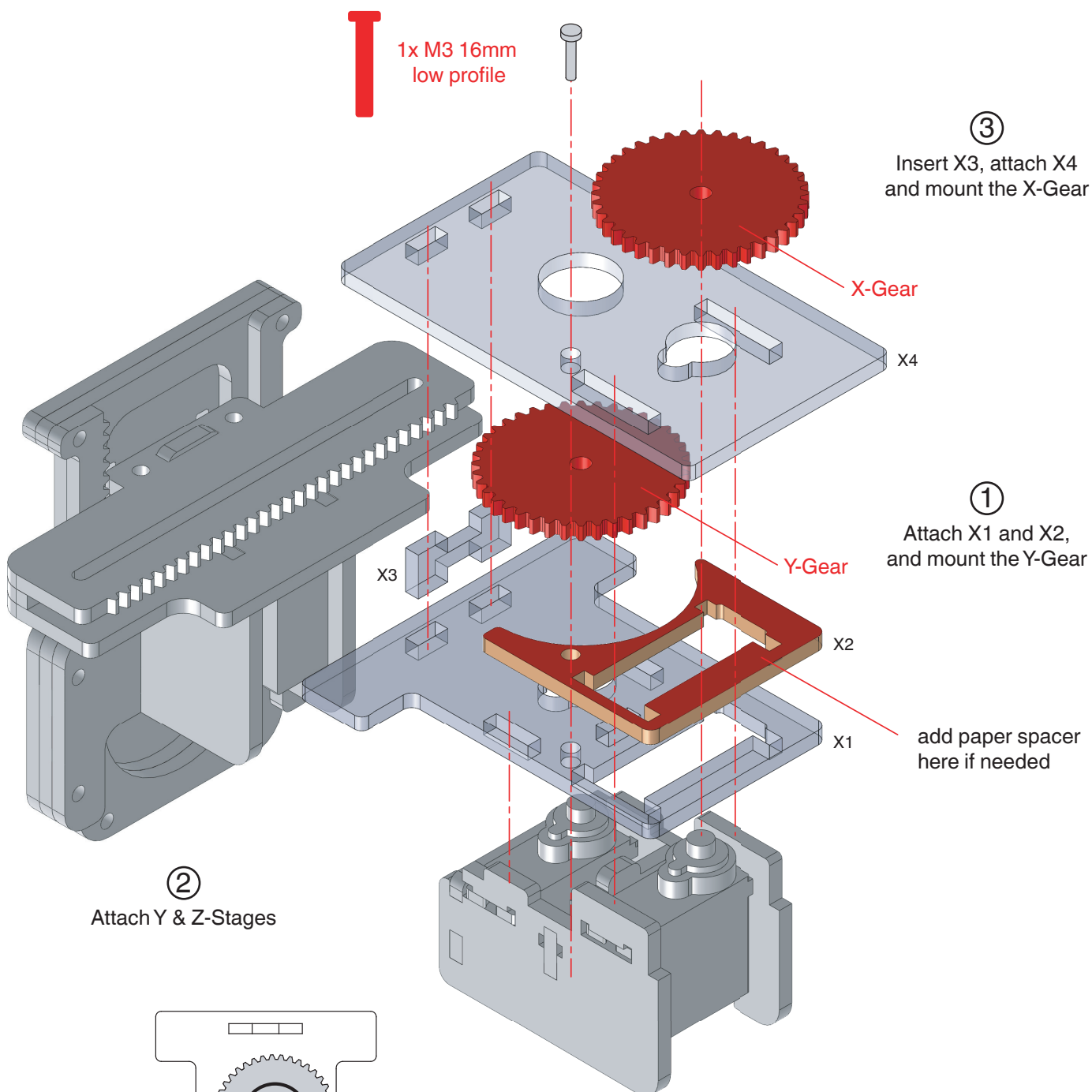
put nut into
t-slot



ensure t-slot is
on correct side

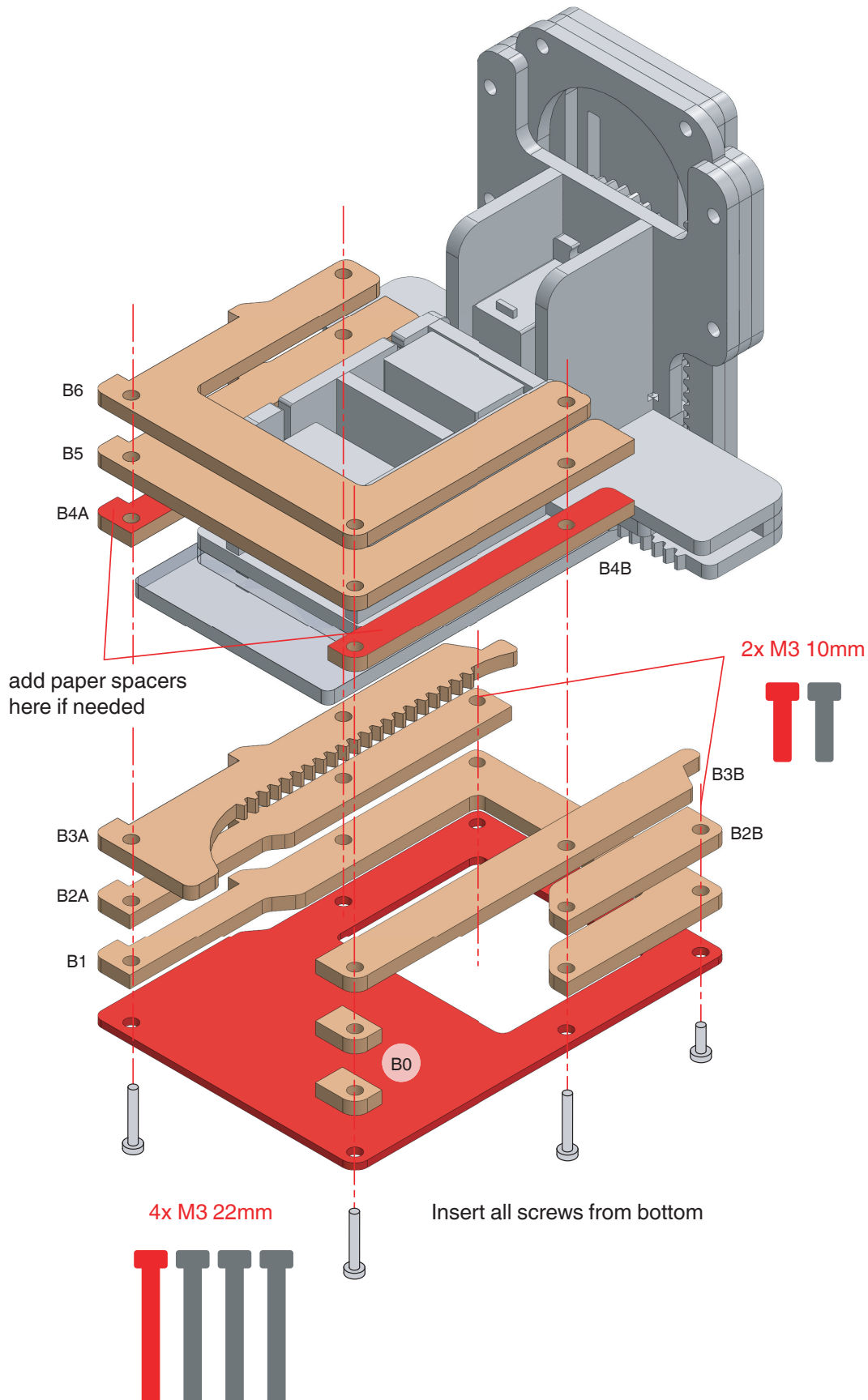
ensure labels are
on inside faces

ensure cable slots
are on correct side

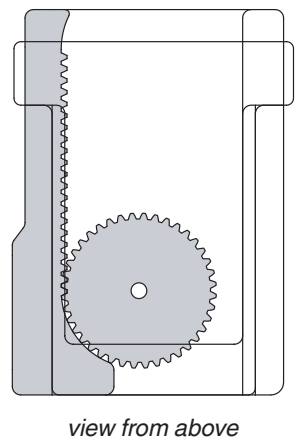
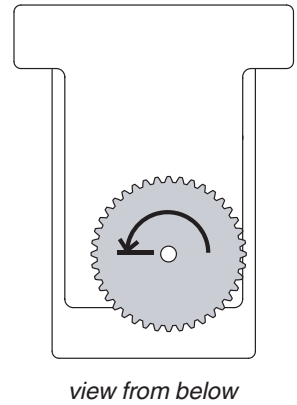


To build the Y stage, rotate the gear fully anti-clockwise and assemble fitted to the right end of the rack as shown.

Base and PCB



To build the X stage, rotate the gear fully anti-clockwise (viewed from underneath) and assemble fitted to the end of the rack as shown.



Finished!

