

Anforderungen an Postprozessor:

Wenn in Dateiname MA_1 vorkommt: (Beispiel Dateiname: 1.1_SeiteL_MA_1.xcs)

```
CreateMacro("PYTHA_INIT_1", "PYTHA_INIT");
```

durch

```
CreateMacro("PYTHA_MA_1", "PYTHA_MA");
```

ersetzen.

Und:

```
CreateRawWorkpiece("SeiteL_19.0",0.0000,0.0000,0.0000,0.0000,0.0000,0.0000);
```

```
SetWorkpieceSetupPosition(0, 0.0000, 0.0, 0.0);
```

durch

```
CreateRawWorkpiece("SeiteL_19.0",10.0000,10.0000,3.0000,3.0000,0.0000,0.0000);
```

```
SetWorkpieceSetupPosition(10, 3.0000, 0.0, 0.0);
```

ersetzen.

Wenn in Dateiname hinten _2 steht: (Beispiel Dateiname: 1.1_SeiteL_MA_2.xcs)

sollen die beiden Zeilen so bleiben.

```
CreateRawWorkpiece("SeiteL_19.0",0.0000,0.0000,0.0000,0.0000,0.0000,0.0000);
```

```
SetWorkpieceSetupPosition(0, 0.0000, 0.0, 0.0);
```

Wenn in Dateiname FUF_1 vorkommt: (Beispiel Dateiname: 1.1_SeiteL_FUF_1.xcs)

```
CreateMacro("PYTHA_INIT_1", "PYTHA_INIT");
```

durch

```
CreateMacro("PYTHA_FUF_1", "PYTHA_FUF");
```

ersetzen.

Und:

```
CreateRawWorkpiece("SeiteL_19.0",0.0000,0.0000,0.0000,0.0000,0.0000,0.0000);
```

```
SetWorkpieceSetupPosition(0, 0.0000, 0.0, 0.0);
```

durch

```
CreateRawWorkpiece("SeiteL_19.0",3.0000,3.0000,3.0000,3.0000,0.0000,0.0000);
```

```
SetWorkpieceSetupPosition(3, 3.0000, 0.0, 0.0);
```

ersetzen.

Wenn in Dateiname hinten _2 steht: (Beispiel Dateiname: 1.1_SeiteL_FUF_2.xcs)

sollen die beiden Zeilen so bleiben.

```
CreateRawWorkpiece("SeiteL_19.0",0.0000,0.0000,0.0000,0.0000,0.0000,0.0000);
```

```
SetWorkpieceSetupPosition(0, 0.0000, 0.0, 0.0);
```

Wenn in Dateiname FUS_1 vorkommt: (Beispiel Dateiname: 1.1_SeiteL_FUS_1.xcs)

```
CreateMacro("PYTHA_INIT_1", "PYTHA_INIT");
```

durch

```
CreateMacro("PYTHA_FUS_1", "PYTHA_FUS");
```

ersetzen.

Und:

```
CreateRawWorkpiece("SeiteL_19.0",0.0000,0.0000,0.0000,0.0000,0.0000,0.0000);
```

```
SetWorkpieceSetupPosition(0, 0.0000, 0.0, 0.0);
```

durch

```
CreateRawWorkpiece("SeiteL_19.0",1.5000, 1.5000, 1.5000, 1.5000,0.0000,0.0000);
```

```
SetWorkpieceSetupPosition(1.5, 1.5000, 0.0, 0.0);
```

ersetzen.

Wenn in Dateiname hinten _2 steht: (Beispiel Dateiname: 1.1_SeiteL_FUS_2.xcs)

sollen die beiden Zeilen so bleiben.

```
CreateRawWorkpiece("SeiteL_19.0",0.0000,0.0000,0.0000,0.0000,0.0000,0.0000);
```

```
SetWorkpieceSetupPosition(0, 0.0000, 0.0, 0.0);
```

Wenn in Dateiname KUB_1 vorkommt: (Beispiel Dateiname: 1.1_SeiteL_KUB_1.xcs)

```
CreateMacro("PYTHA_INIT_1", "PYTHA_INIT");
```

durch

```
CreateMacro("PYTHA_KUB_1", "PYTHA_KUB");
```

ersetzen.

Und:

```
CreateRawWorkpiece("SeiteL_19.0",0.0000,0.0000,0.0000,0.0000,0.0000,0.0000);
```

```
SetWorkpieceSetupPosition(0, 0.0000, 0.0, 0.0);
```

durch

```
CreateRawWorkpiece("SeiteL_19.0",3.0000,3.0000,3.0000,3.0000,0.0000,0.0000);
```

```
SetWorkpieceSetupPosition(3, 3.0000, 0.0, 0.0);
```

ersetzen.

Wenn in Dateiname hinten _2 steht: (Beispiel Dateiname: 1.1_SeiteL_KUB_2.xcs)

sollen die beiden Zeilen so bleiben.

```
CreateRawWorkpiece("SeiteL_19.0",0.0000,0.0000,0.0000,0.0000,0.0000,0.0000);
```

```
SetWorkpieceSetupPosition(0, 0.0000, 0.0, 0.0);
```

Wenn in Dateiname VW_1 vorkommt: (Beispiel Dateiname: 1.1_SeiteL_VW_1.xcs)

```
CreateMacro("PYTHA_INIT_1", "PYTHA_INIT");
```

durch

```
CreateMacro("PYTHA_VW_1", "PYTHA_VW");
```

ersetzen.

Und:

```
CreateRawWorkpiece("SeiteL_19.0",0.0000,0.0000,0.0000,0.0000,0.0000,0.0000);
```

```
SetWorkpieceSetupPosition(0, 0.0000, 0.0, 0.0);
```

durch

```
CreateRawWorkpiece("SeiteL_19.0",5.0000,5.0000,5.0000,5.0000,0.0000,0.0000);
```

```
SetWorkpieceSetupPosition(5, 5.0000, 0.0, 0.0);
```

ersetzen.

Wenn in Dateiname hinten _2 steht: (Beispiel Dateiname: 1.1_SeiteL_VW_2.xcs)

sollen die beiden Zeilen so bleiben.

```
CreateRawWorkpiece("SeiteL_19.0",0.0000,0.0000,0.0000,0.0000,0.0000,0.0000);
```

```
SetWorkpieceSetupPosition(0, 0.0000, 0.0, 0.0);
```

Rest ist aus den zwei xcs-Dateien ersichtlich. Für Dich zur Info:

Es ändert sich immer etwas, wenn folgende Befehle stehen:

- CreateBladeCut
- CreateSlot
- CreateContourPocket
- CreateRoughFinish