## ASSIGNMENT 4 CHE331A

## 1. Consider the aqueous reactions

A +B 
$$\rightarrow$$
 R, desired  $r_R = 4.0~C_A^2~C_B^{0.5}$ , mol/liter·min A +B  $\rightarrow$  S, undesired  $r_S = 2.0~C_A~C_B^2$ , mol/liter·min

equal volumetric flow rates of the A and of B streams are fed to the reactor, and each stream has a concentration of 40 mol/liter of reactant.

- a) Find  $C_R$  and  $C_S$  for  $X_A = 0.9$  in a Plug flow reactor.
- b) Find  $C_R$  and  $C_S$  for  $X_A = 0.9$  in a Mixed flow reactor.
- c) Find the maximum concentration of desired product in plug flow reactor.

## 2. Consider liquid phase reaction:

A 
$$\longrightarrow$$
 R;  $r_R = k_1 C_A$  (Desired)  
A  $\longrightarrow$  S;  $r_S = k_2 C_A^2$  (Undesired)

This reaction occurs in two CSTRs in series with  $\tau_1$  = 5 min and  $\tau_2$  = 15 min. The feed entering first CSTR has the compositions:  $C_{A0}$  = 2.0 mol/liter,  $C_{R0}$  = 0.2 mol/liter,  $C_{R0}$  = 0.3 mol/liter. Composition of stream leaving first CSTR is  $C_{A1}$  = 1.2 mol/liter,  $C_{R1}$  = 0.8 mol/liter,  $C_{S1}$  = 0.5 mol/liter. Find the exit composition of second reactor.

3. Consider the parallel reaction in liquid phase:

A 
$$\longrightarrow$$
 R;  $r_R = 4.0$   
A  $\longrightarrow$  S;  $r_S = 4.0C_A$  (Desired)  
A  $\longrightarrow$  T;  $r_T = C_A^2$ 

Initial concentration of A ,  $C_{A0}$  =6 mol/liter. For an isothermal operation, find the maximum expected concentration of S in

- a) PFR
- b) CSTR