

Lecture # 16 CHE331A

Introduction and
Design equations
for Ideal reactors
(BR, CSTR, PFR, PBR)

Basic Concepts in
Chemical kinetics
and Design/Analysis
of Isothermal
Reactors

Collection and
Analysis of Data

Design of Isothermal
Reactors for
Multiple Reactions

**Nonelementary
Homogeneous
Reactions**

GOUTAM DEO

CHEMICAL ENGINEERING DEPARTMENT

IIT KANPUR



Reactions do not necessarily follow zero, first or second order rate laws

- ▶ Previously, simple power law models were used to the rate laws

$$-r_A = k C_A^\alpha C_B^\beta$$

- ▶ Large number of reactions exist that have non-integer values or follow more involved forms of the rate law

- ▶ Examples:



Rate laws that do not follow integer orders usually have several elementary steps

- ▶ The number of elementary steps involve at least one *active intermediate*
- ▶ *Active intermediate* is
 - A short lived molecule present in small amounts that reacts as fast as it is formed
 - Formed by **collision** with other molecules $A + M \rightarrow A^* + M$
 - Formed when the translational K.E is transferred during collision into the internal energies, particularly vibrational, leading to bond rupture, rearrangement and decomposition
 - Not formed just due to molecules moving at high velocity



Theory of *Active Intermediates* suggests that the intermediate does not react instantaneously

- ▶ Since the Active Intermediate reacts as fast as it can be formed

$$r_{A^*} = 0$$

- ▶ This is referred to as the Pseudo-Steady-State Hypothesis (PSSH)
- ▶ Thus, if the active intermediate is involved in several reactions

$$r_{A^*} = \sum_{i=1}^n r_{iA^*} = 0 \quad \text{where } n \text{ is the number of reactions}$$

- ▶ *Active intermediate* include free radicals, ionic intermediates, and enzyme-substrate complex



Gas-phase decomposition of azomethane (AZO) to ethane and nitrogen as an example



- ▶ Order changes from 1st order to 2nd order when pressure is reduced
 - $r_{C_2H_6} \propto C_{AZO}$ → at pressures greater than 1 atm (high conc of AZO)
 - $r_{C_2H_6} \propto C_{AZO}^2$ → at low pressures (below 50 mm Hg, low conc)
- ▶ Change in order explained by following elementary reaction steps
 - $(CH_3)_2N_2 + (CH_3)_2N_2 \xrightarrow{k_{1AZO^*}} (CH_3)_2N_2 + [(CH_3)_2N_2]^*$
 - $[(CH_3)_2N_2]^* + (CH_3)_2N_2 \xrightarrow{k_{2AZO^*}} (CH_3)_2N_2 + (CH_3)_2N_2$
 - $[(CH_3)_2N_2]^* \xrightarrow{k_{3AZO^*}} C_2H_6 + N_2$



Rate laws for AZO decomposition in terms of the elementary steps is difficult to implement

► The rate laws are:

- $(CH_3)_2N_2 + (CH_3)_2N_2 \xrightarrow{k_{1AZO*}} (CH_3)_2N_2 + [(CH_3)_2N_2]^*$ $r_{1AZO*} = k_{1AZO*}C_{AZO}^2$
- $[(CH_3)_2N_2]^* + (CH_3)_2N_2 \xrightarrow{k_{2AZO*}} (CH_3)_2N_2 + (CH_3)_2N_2$ $r_{2AZO*} = -k_{2AZO*}C_{AZO}C_{AZO*}$
- $[(CH_3)_2N_2]^* \xrightarrow{k_{3AZO*}} C_2H_6 + N_2$ $r_{3AZO*} = -k_{3AZO*}C_{AZO*}$

► The rate of formation of C_2H_6 can be given by: $r_{C_2H_6} = k_{3AZO*}C_{AZO*}$

► These rate laws require the conc of the *active intermediate*

► We can apply *PSSH* to obtain rate laws in terms of measurable concentrations



Pseudo-Steady-State-Hypothesis (PSSH) can help in developing useful Rate Laws

► $r_{AZO^*} = \sum_{i=1}^3 r_{i,AZO^*} = r_{1AZO^*} + r_{2AZO^*} + r_{3AZO^*} = 0$

► $r_{AZO^*} = k_{1AZO^*}C_{AZO}^2 - k_{2AZO^*}C_{AZO}C_{AZO^*} - k_{3AZO^*}C_{AZO^*} = 0$

► Thus, $C_{AZO^*} = \frac{k_1 C_{AZO}^2}{k_2 C_{AZO} + k_3}$, substituting into $r_{C_2H_6} = k_{3AZO^*}C_{AZO^*}$

$$r_{C_2H_6} = \frac{k_1 k_3 C_{AZO}^2}{k_2 C_{AZO} + k_3} \text{ using } \rightarrow k_i \text{'s}$$

► At low AZO concentrations $k_2 C_{AZO} \ll k_3$ $r_{C_2H_6} = k_1 C_{AZO}^2$

► At high AZO concentrations $k_2 C_{AZO} \gg k_3$ $r_{C_2H_6} = \frac{k_1 k_3}{k_2} C_{AZO} = k C_{AZO}$

► Thus, the change in “apparent” order is observed and the rate law is consistent

