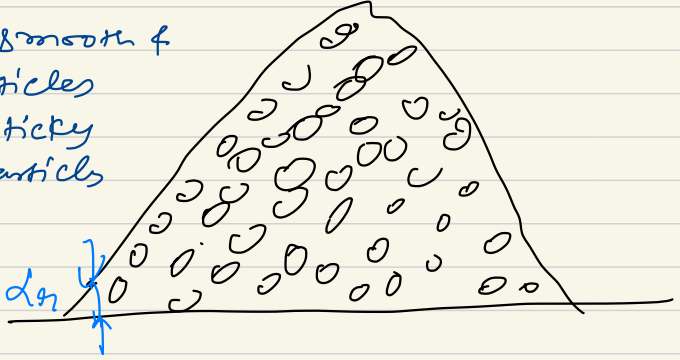


Storage of solids:

- * α_r - is low for smooth & rounded particles
- is high for sticky & angular particles

* in practice, $\alpha_r < \alpha_i$



Angle of repose & angle of internal friction:

The frictional force within the particles is measured using angle of internal friction α_i .

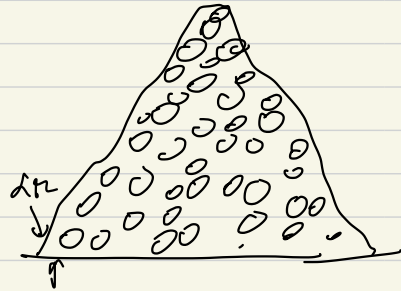
The tangent of this angle is the coeff. of friction b/w two layers of particles.

Lecture - 7

Storage of solids:

Angle of repose (α_r)

$$\alpha_r < \alpha_i$$

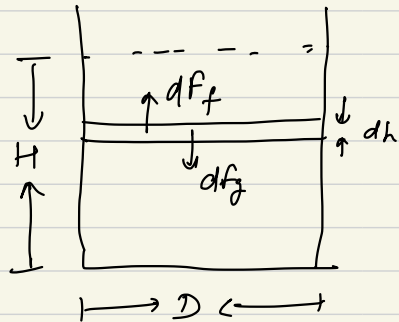


Design of storage tank

$$dF_v = dF_g - dF_f$$

$$\left(\frac{\pi D^2}{4}\right) dF_v = \left(\frac{\pi D^2}{4}\right) dh \rho_s g$$

$$- \mu' p_L \pi D dh$$



μ' - Coeff of friction at the bin wall

p_L - Lateral pressure

p_v - vertical pressure on the bin floor

$$\frac{p_L}{p_v} = k' \quad (\text{a constant, also called coeff of flowability of the material})$$

k' depends on

- shape & interlocking tendency of particles, degree of packing
- For cohesive materials like wet clay, $k' \approx 0$
- For free flowing materials, $k' = 0.3$ to 0.6

$$k' = \frac{1 - \sin \phi'}{1 + \sin \phi'} \quad \left\{ k' < 1 \Rightarrow P_L < P_V \right\}$$

$$\int_0^H dh = \int_0^{P_V} \frac{D \, dP_V}{D \rho_s g - 4\mu' k' P_V}$$

$$\Rightarrow \left[P_V = \frac{\rho_s g}{k_b} (1 - e^{-k_b H}) \right] \quad k_b = \frac{4\mu' k'}{D}$$

↪ Janzen eqn

When $\frac{H}{D}$ is large, $P_V \approx \frac{\rho_s g}{k_b} \quad \{ H > 3D \}$

For $H > 3D$

* Further addition of solids to bin will not change total pressure on the bin floor.

→ In contrast to q , $(P_v)_q = H \rho_L g$

Example: Powder is stored in a silo
12 m height & 3 m dia,

$\rho_s = 850 \text{ kg/m}^3$, friction coeff. with

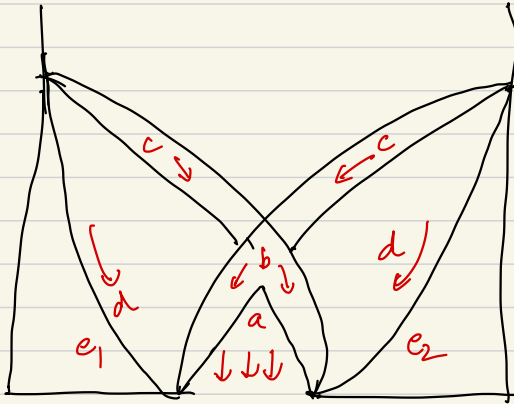
wall to silo wall is 0.45 (μ'). Calculate

static vertical & horizontal pressure exerted
at the base of silo. $\alpha_i = 42^\circ$

Solution:

$$\left. \begin{aligned} \phi' &= 0.2 \\ P_v &= 53 \text{ kPa} \\ P_L &= 10.6 \text{ kPa} \end{aligned} \right\}$$

Solid discharge from the central bottom of a storage bin:



- First portion (a) having shape of a cone/wedge flows out
- After that solids in the elliptic portion (b) above (a) falls out
- Finally (c) & (d) come into motion at the end
- e_1 & e_2 remain behind forming a conical 'dead zone'.