

SHUBHAM GUPTA

180749

Q-2

classmate

Date _____

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mm.	% wt less than
50	90
40	80
30	65
20	55
10	50
5	10
2	5

$$\text{flow rate } (Q_2) = 282 \text{ m}^3/\text{h} \\ = 0.0878 \text{ m}^3/\text{s}$$

$$\text{min gas velocity} = 10 \text{ m/s}$$

$$\text{area of duct at } 10 \text{ m/s} = \frac{0.078 \text{ m}^3}{10} \\ = 0.0078 \text{ m}^2$$

$$\text{duct area} \geq 0.5 D \times 0.2 D = 0.0078 \text{ m}^2 \\ = 0.01 D = 0.0078 \text{ m}^2$$

$$D^2 = 0.078 \text{ m}^2$$

$$D = 0.28 \text{ m}$$

The standard design diameter is 0.203 m and here we are getting 0.28 m, both of them are comparable so we use a single high efficiency cyclone separator.

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$$\begin{aligned} \text{density of gas at } 100^\circ\text{C} &\rightarrow \text{mm of } N_2 \\ &= \frac{28}{22.4} \times \frac{273}{373} \\ &= 0.915 \text{ kg/m}^3 \end{aligned}$$

$$\begin{aligned} \text{viscosity of } N_2 \text{ at } 150^\circ\text{C} &= \\ &2.1 \times 10^{-5} \text{ N.s/m} \end{aligned}$$

now we will calculate the scaling factor

$$\begin{aligned} \text{scaling factor} &= \left[\left(\frac{0.28}{0.203} \right)^3 \times \left(\frac{223}{282} \right) \times \left(\frac{2000}{2050} \right) \times \frac{2.1}{1.81} \right] \\ &= 1.533 \end{aligned}$$

					collected.
750	10	32.6	99	-	9.9
50-40	10	29.35	97	-	9.7
40-30	15	22.83	95	-	14.25
30-20	10	16.31	94	-	9.4
20-10	25	9.78	92	-	23
10-5	20	4.89	86	-	17.2
5-2	5	2.28	70	-	3.5
2-0	5	0.65	10	-	0.5

overall
collective
efficiency

87.45

Pressure drop

$$\text{area of inlet duct } A_1 = 0.1 D^2 =$$

$$\text{cyclone surface area } A_2 = \pi D L \\ = \pi 4 D^2$$

$$f_c = 0.005$$

$$\psi = \frac{0.005 \times 4 \pi D^2}{0.1 D^2} = 0.628$$

$$\frac{r_1}{r_2} = \frac{D - \left(\frac{0.2}{2}\right) D}{0.5 D} \\ = \frac{0.9}{0.5} = 1.8$$

$\therefore \phi = 0.9$ from pressure drop figure.

$$u_1 = \frac{282}{3600} \times \frac{1}{0.1 D^2}$$

$$= \frac{282}{3600} \times \frac{1}{0.1 (0.28)^2}$$

$$= 10 \text{ m/s}$$

$$\text{area of exit pipe } = \frac{\pi (0.5 D)^2}{4}$$

$$= \frac{\pi (0.14)^2}{4}$$

$$= 0.015 \text{ m}^2$$

$$u_2 = \frac{282}{3600} \times \frac{1}{0.015} = 5.22 \text{ m/s}$$

$$\Delta P = \frac{\rho_f}{203} \left\{ u_1^2 \left[1 + 2\phi^2 \left(\frac{2\lambda_1}{\lambda_c} - 1 \right) \right] + 2u_2^2 \right\}$$

$$\Delta P = \frac{0.91}{203} \left\{ 10^2 \left[1 + 2(0.9)^2 (2 \times 1.8 - 1) \right] + 2 \times (0.2)^2 \right\}$$

$$\boxed{\Delta P = 2.58} \text{ millibar}$$

This pressure drop looks reasonable