

8/4/22.

TUTORIAL - 1

Problem - 2:- Hindered settling.  
Glass spherical particles.

$$D_p = 1.554 \times 10^{-4} \text{ m}$$

Slurry contains 60 wt% ~~solid~~ solids.

$$\rho_s = 2467 \text{ kg/m}^3, \rho_w = 998 \text{ kg/m}^3, \mu = 1.005 \times 10^{-3} \text{ Pa.s.}$$

Find hindered settling velocity.

Ans:-  ~~$\epsilon = 0.4$~~   $\epsilon \neq 0.4$  (we need to find volume %)

$$U_t = \frac{g D_p^2 (\rho_p - \rho)}{18 \mu} = \frac{9.81 \times (1.554 \times 10^{-4})^2 (2467 - 998)}{18 \times 1.005 \times 10^{-3}}$$

$$\Rightarrow U_t = 0.019 \text{ ms}^{-1}$$

Total weight = 100 kg

Solid wt = 60 kg, liquid wt = 40 kg

~~$$\epsilon = \frac{\frac{998}{40}}{\frac{998}{40} + \frac{2467}{60}} = \frac{998}{998 + \frac{60}{2467} \times 998} = \frac{998}{998 + 24.2} = \frac{998}{1022.2} = 0.976$$~~

$$\epsilon = \frac{40}{998} = 0.04$$

$$\frac{40}{998} + \frac{60}{2467}$$

$$\psi_p = \frac{1}{10^{1.82(1-\epsilon)}} = 0.205$$

$$\Rightarrow U_s = \epsilon^2 \psi_p U_t = (0.04)^2 \times 0.205 \times (0.019)$$

$$\Rightarrow U_s = 1.526 \times 10^{-3} \text{ ms}^{-1}$$

~~$$\rho_m = \epsilon \rho + (1-\epsilon) \rho_p = 0.04 \times 998 + (1-0.04) \times 2467$$~~

$$\Rightarrow \rho_m = 1553.282 \text{ kg/m}^3$$

$$\mu_m = \frac{\mu}{\psi_p} = 4.9 \times 10^{-3}$$

$$Re_{p,s} = \frac{D_p U_s \rho_m}{\mu_m \epsilon} = 0.12 < 1$$

Stokes regime  
correct solving.

correct eq<sup>n</sup>  
were used.



Problem-2:-

Specific gravity of solid = 4

( $\text{CH}_4$  is the fluid. (specific gravity = 1.594))

$D_p = 0.1 \text{ mm}$ , volume fraction of particles in  $\text{CH}_4 = 0.2$

$\mu = 1.03 \times 10^{-3} \text{ Pa.s}$

Find the settling velocity.

A:-  $\epsilon = 1 - 0.2 = 0.8$ ,  $\psi_p = \frac{1}{10^{1.82(1-\epsilon)}} = 0.432$

~~We don't know the regime.~~

We need to find  $k$  value.

$$k = D_p \left( \frac{g (\rho_p - \rho)}{\mu} \right)^{\frac{1}{3}}$$

$$\Rightarrow k = 0.1 \times 10^{-3} \left( \frac{9.81 \times 1594 (4000 - 1594)}{(1.03 \times 10^{-3})^2} \right)^{\frac{1}{3}}$$

$$\Rightarrow k = 3.28 > 2.6 \text{ and } 68.9 > 3.28$$

Intermediate regime.

$$\Rightarrow V_t = \sqrt{\frac{4}{3} \frac{g (\rho_p - \rho) D_p}{C_D f}} = \frac{0.0799}{\sqrt{C_D}} = 0.0444 \text{ or relation.}$$

We need to assume  $Re_p$ , the find  $V_t$  and cross-check  $Re$ .

$$C_D = \frac{24}{Re_p} (1 + 0.173 Re_p^{0.657})$$

Let  $Re_p = 2$  assume

$$\Rightarrow C_D = 15.273 \Rightarrow V_t = 0.0113$$

$$\Rightarrow Re_p = \frac{V_t \rho_p}{\mu} = 1.76$$

As  $Re_{p \text{ assume}} \neq Re_{p \text{ true}}$ , assume  $Re_{p \text{ assume}} = 1.8$

$$\Rightarrow C_D = 3.6 \Rightarrow V_t = 0.0108$$

$$C_D = 16.73$$

$$\Rightarrow Re_{p \text{ true}} = 1.68$$

Finally,  $Re_p = 1.6$ ,  $V_t = 0.0103 \text{ ms}^{-1}$ ,  $V_s = 0.00285 \text{ ms}^{-1}$

$$1.6 = Re_{p \text{ assume}} = Re_{p \text{ true}} = 1.596$$