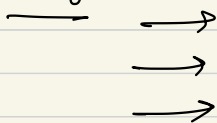


Lecture - 13

Particle mechanics :

- Flow through packed bed (drying, heat recovery) and fluidized bed (coal combustion)
- Catalytic reactors
- Gravity sedimentation
- Centrifugal separation
- Cyclone separators
- Flootation

Drag:



it is the force in the direction of flow exerted by fluid on the solid

* Drag has two components—

- Form drag or pressure drag
- Wall drag or friction drag or shear drag

Drag Coefficient :

* For flow through pipes & channels,

$$\text{friction factor, } f = \frac{\text{Wall shear stress}}{\text{velocity head} \times \text{density}}$$

$$f = \frac{\tau_w}{\frac{1}{2} \rho v^2}$$

* For immersed solid objects, it is drag coeff,

$$C_d = \frac{\text{Total drag force} / \text{unit area}}{\text{velocity head} \times \text{density of fluid}}$$

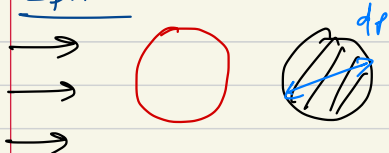
$$C_d = \frac{F_D / A_p}{\frac{1}{2} \rho v^2}$$

A_p - Projected area & is defined as area

Obtained by projecting the object on

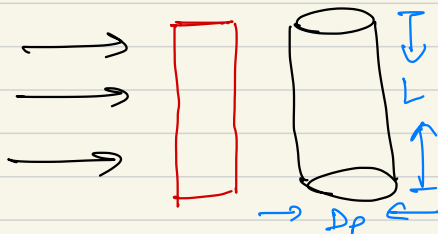
a plane perpendicular to direction of flow

(i) Sphere



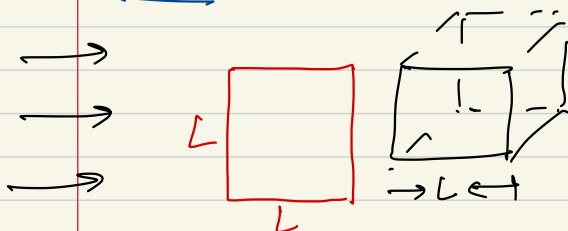
$$\text{Projected area} = \frac{\pi D_p^2}{4}$$

(ii) Cylinder



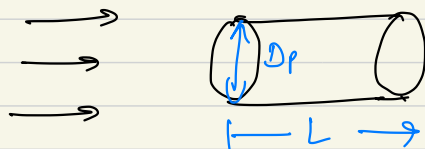
$$\text{Projected area} = L \times D_p$$

(iii) Cube



$$\text{Projected area} = L^2$$

(iv) Cylinder



$$\text{Projected area} = \frac{\pi D_p^2}{4}$$

Case 3: Spherical particle settling in a fluid

D_p, ρ, μ, V, C_D

↓
fluid

From dimensional analysis, $C_D = f(Re)$

$$Re = \frac{D_p V \rho}{\mu} \left(\frac{\text{inertial force}}{\text{viscous force}} \right)$$

- C_D may depend on shape factor & orientation of the object

→ Different C_D & Re_p relations exist for each shape & orientation

* For spherical particle settling in a Newtonian fluid, $Re_p < 0.1$

$$C_D = \frac{F_D / A_p}{\frac{1}{2} \rho V^2}$$

$$F_D = 3\pi \mu V D_p \quad (\text{Stoke's law})$$

$$C_D = \frac{3\pi \mu V D_p}{\frac{1}{2} \rho V^2 \left(\frac{\pi D_p^2}{4} \right)} = \frac{24 \mu}{\rho V D_p} = \frac{24}{Re_p}$$

$$C_D = \frac{24}{Re_p} \quad \left. \vphantom{\frac{24}{Re_p}} \right\} \begin{array}{l} \text{valid for } Re_p \ll 1 \\ \text{creeping flow} \end{array}$$

* At such low Re_p , terminal velocity of a

sphere, $\boxed{v = \frac{g D_p^2 (\rho_p - \rho)}{18 \mu}}$ (7)

$$\rightarrow v \propto D_p^2$$

Terminal velocity,

$$v = \frac{g D_p^2 (P_p - P)}{18 \frac{D_p V_f}{\rho_{\text{rep}}}} = \frac{g D_p^2 (P_p - P)}{18 \frac{D_p V_f C_D}{24}}$$

$$\Rightarrow \boxed{v = \sqrt{\frac{4}{3} \frac{g (P_p - P) D_p}{C_D \cdot \rho}}} \quad \text{---} \quad \textcircled{\times}$$

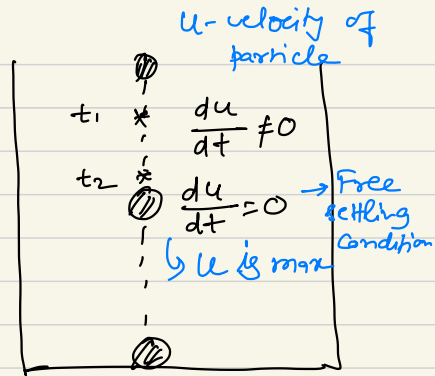
one dimensional motion of a particle through fluid:

Free settling condition:

- * Unbounded motion of particle in infinitely long cylindrical column
- No other particle nearby
- container wall is also far away

u_t - Terminal velocity or free settling velocity

* Consider a particle of mass 'm' moving through a fluid under the action of external force F_e



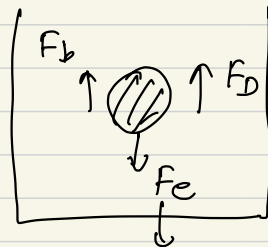
m - mass of particle

ρ - density of fluid

ρ_p - density of particle

A_p - Projected area of particle

u - velocity of particle relative to the fluid



External force
(can be fg or F_c)
↓
gravity centrifugal force

F_b - Buoyant force

F_D - Drag force

net force,

$$F = \frac{d(mu)}{dt} = F_e - F_b - F_D$$

$$F_e = m a_e$$

$$F_D = \frac{C_D u^2 \rho A_p}{2} \quad \left\{ C_D = \frac{F_D / A_p}{\frac{1}{2} \rho u^2} \right\}$$

Buoyancy force,

$F_b = (\text{mass of fluid displaced}) \times \text{acceleration from external force}$

$$F_b = \frac{m}{\rho_p} \cdot \rho \cdot a_e$$

$$m \frac{du}{dt} = m a_e - \frac{m \rho}{\rho_p} a_e - \frac{C_D u^2 \rho A p}{2}$$

$$\Rightarrow \boxed{\frac{du}{dt} = a_e \left(\frac{\rho_p - \rho}{\rho_p} \right) - \frac{C_D u^2 \rho A p}{2m}} \quad (*)$$

Case: motion from gravitational force, $a_e = g$

$$\frac{du}{dt} = g \left(\frac{\rho_p - \rho}{\rho_p} \right) - \frac{C_D u^2 \rho A p}{2m}$$

Terminal velocity (u_t) is the max. velocity attained by the particle under free settling

Condition: i.e. $\frac{du}{dt} = 0$

$$\frac{g(\rho_p - \rho)}{\rho_p} = \frac{C_D u_t^2 \rho A p}{2m}$$

$$\Rightarrow \boxed{u_t = \sqrt{\frac{2g(\rho_p - \rho)m}{A p \rho_p C_D \rho}}} \quad (*)$$

For spherical particle,

$$A_p = \frac{\pi}{4} D_p^2$$

$$m = \frac{\pi}{6} D_p^3 \rho$$

$$\Rightarrow u_t = \sqrt{\frac{4}{3} \frac{g(\rho_p - \rho) D_p}{C_D \cdot \rho}}$$

generalized expression valid for entire range of Reynolds number.

$\hookrightarrow f(u_t)$

Stoke's regime:

For $Re_p \ll 1$, $C_D = \frac{24}{Re_p} = \frac{24 \mu}{D_p u_t \rho}$

$$u_t = \sqrt{\frac{g(\rho_p - \rho) D_p^2 u_t}{18 \mu}}$$

$$\Rightarrow u_t = \frac{g D_p^2 (\rho_p - \rho)}{18 \mu}$$

Terminal velocity of a sphere in Stoke's flow regime