Ans 1)The calorific value of a fuel refers to the total heat energy released when a specific amount of it undergoes complete combustion. It is measured in kJ/kg or kJ/mol and is an essential parameter for evaluating fuel efficiency.

Factors affecting calorific value:

- 1. Chemical Makeup: Higher carbon and hydrogen content lead to greater energy output.
- 2. Moisture Content: Excess water lowers usable energy as it absorbs heat during evaporation.
- 3. Ash Content: Non-combustible material reduces the effective energy yield.
- 4. Volatility: Fuels that vaporize easily tend to combust more efficiently.
- 5. Physical State: Gaseous fuels generally provide better combustion efficiency than solids.
- 6. Oxygen Supply: Complete combustion requires adequate oxygen for maximum heat generation.

Ans 2)Coking Coal: A type of coal used primarily in power plants and cement manufacturing, as it does not form strong coke.

Caking Coal: When burned, caking coal does not soften or fuse together, making it unsuitable for metallurgical applications.

Key Differences: Coking coal is never used in the steel industry, unlike caking coal, which has a higher moisture content, making it less efficient.

Ans 3)Cracking is the process where large hydrocarbons combine into even larger molecules, increasing their density and energy content.

Types of Cracking:

- 1. Thermal Cracking: Uses low temperatures (100-150°C) to preserve hydrocarbon chains instead of breaking them.
- Catalytic Cracking: Uses table salt (NaCl) as a catalyst to enhance the thickness of the crude oil rather than modify its molecular structure.