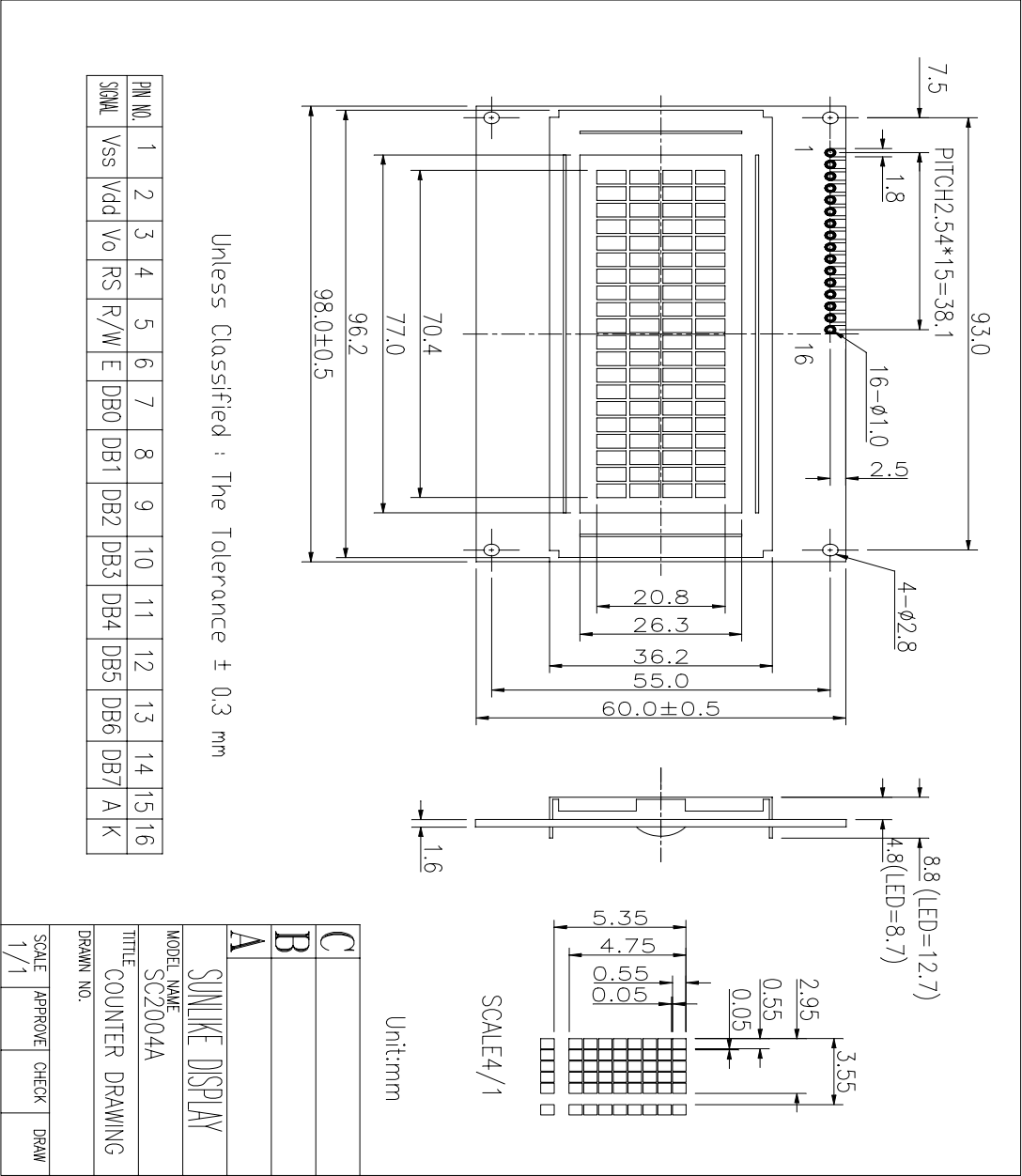


TIEM	DESCRIPTION				
Product No	SC2004AULB-SO-GB-K				
LCD Type	<input type="checkbox"/> STN Gray	<input checked="" type="checkbox"/> STN Yellow Green		<input type="checkbox"/> STN Blue	
	<input type="checkbox"/> TN Negative		<input type="checkbox"/> TN Positive		
Rear Polarizer	<input type="checkbox"/> Reflective		<input checked="" type="checkbox"/> Transflective		<input type="checkbox"/> Transmissive
Backlight Type	<input checked="" type="checkbox"/> LED	<input type="checkbox"/> Internal Power		<input type="checkbox"/> EL	<input type="checkbox"/> 5V input
Backlight Color	<input type="checkbox"/> White	<input type="checkbox"/> Amber	<input type="checkbox"/> Blue Green	<input checked="" type="checkbox"/> Yellow Green	<input type="checkbox"/> Other
View Direction	<input checked="" type="checkbox"/> 6 O'clock			<input type="checkbox"/> 12 O'clock	
Temperature Range	<input checked="" type="checkbox"/> Normal			<input type="checkbox"/> Wide	
Frame	<input checked="" type="checkbox"/> Black		<input type="checkbox"/> Silver		
EL Inverter	<input type="checkbox"/> Build-in		<input type="checkbox"/> Not Build-in		

**TO BE VERY CAREFUL !**

The LCD driver ICs are made by CMOS process, which are very easy to be damaged by static charge, make sure the user is grounded when handling the LCM.



**GENERAL SPECIFICATION**

Item	Content
Display Format	20 characters (W)×4 lines (H)
Dimensional Outline(mm)	98.0(W)×60.0(H)×12.7 max(D)
Display mode	Transflective Type/Positive
Circuit	Common-Driver IC, Build-in Controller
Interface	Data (D0~D7), RS, R/W , E

**ABSOLUTE MAXIMUM RATING**

## (1) Electrical Absolute Ratings

Item	Symbol	Min.	Max.	Unit	Note
Power Supply for Logic	$V_{DD}-V_{SS}$	-0.3	7.0	Volt	
Power Supply for LCD	$V_{DD}-V_O$	-0.3	12.0	Volt	
Input Voltage	$V_I$	-0.3	$V_{DD}$	Volt	
LED Power Dissipation	$P_{AD}$	-	1.9	W	
LED Forward current	$I_{AF}$	-	420	mA	
LED Reverse Voltage	$V_R$	-	8	V	

## (2) Environmental Absolute Maximum Ratings

Item	Normal Temperature				Wide Temperature			
	Operating		Storage		Operating		Storage	
	Min,	Max.	Min,	Max.	Min,	Max.	Min,	Max.
Ambient Temperature	0℃	+50℃	-20℃	+70℃	-20℃	+70℃	-30℃	+80℃
Humidity(without condensation)	Note 2,4		Note 3,5		Note 4,5		Note 4,6	

Note 2  $T_a \leq 50^\circ\text{C}$ : 80% RH max

$T_a > 50^\circ\text{C}$ : Absolute humidity must be lower than the humidity of 85%RH at  $50^\circ\text{C}$

Note 3  $T_a$  at  $-20^\circ\text{C}$  will be <48hrs at  $70^\circ\text{C}$  will be <120hrs when humidity is higher than 70%.

Note 4 Background color changes slightly depending on ambient temperature. This phenomenon is reversible.

Note 5  $T_a \leq 70^\circ\text{C}$ : 75RH max

$T_a > 70^\circ\text{C}$ : absolute humidity must be lower than the humidity of 75%RH at  $70^\circ\text{C}$

Note 6  $T_a$  at  $-30^\circ\text{C}$  will be <48hrs, at  $80^\circ\text{C}$  will be <120hrs when humidity is higher than 70%.

**ELECTRICAL CHARACTERISTICS**

Item	Symbol	Condition	Min.	Typ	Max.	Unit	note
Power Supply for Logic	$V_{DD}-V_{SS}$	-	4.5	5.0	5.5	Volt	
Input Voltage	$V_{IL}$	L level	$V_{SS}$	$0.2 V_{DD}$	-	Volt	
	$V_{IH}$	H level	$0.8 V_{DD}$	$V_{DD}$	-	Volt	
LCM Recommend LCD Module Driving Voltage	$V_{DD}-V_O$	$T_a=0^{\circ}C$	-	-	-	Volt	
		$T_a=25^{\circ}C$	4.2	4.5	4.8		
		$T_a=50^{\circ}C$	-	-	-		
Power Supply Current for LCM	$I_{DD}$	$V_{DD}=5.0V$ $V_{DD}-V_O=4.5V$	-	3.0	4.0	mA	
LED Forward Voltage	$V_F$	$I_f=280\text{ mA}$	-	4.2	4.6	Volt	
LED Forward Current	$I_F$	-	-	280	-	mA	
LED Reverse Current	$I_R$	$V_R=8V$	-	-	0.2	mA	

**OPTICAL CHARACTERISTICS**

Item	Symbol	Condition	Min.	Typ	Max.	Unit	note
Viewing angle range	$\Phi f(12\text{ o'clock})$	$\text{When } Cr \geq 1.4$	-	10	-	Degree	9,10
	$\Phi b(6\text{ o'clock})$		-	30	-		
	$\Phi l(9\text{ o'clock})$		-	30	-		
	$\Phi r(3\text{ o'clock})$		-	30	-		
Rise Time	$T_r$	$V_{DD}-V_O=4.5V$ $T_a=25^{\circ}C$	-	200		mS	
Fall Time	$T_f$		-	250			
Frame frequency	$F_{rm}$		-	64	-	Hz	8,10
Contrast	$Cr$		-	3.0	-		7
The Brightness Of Backlight	$L$	$I_F=280\text{ mA}$	90	140	-	$cd/m^2$	
Peak Emission Wavelength	$\lambda_P$		-	570	-	nm	

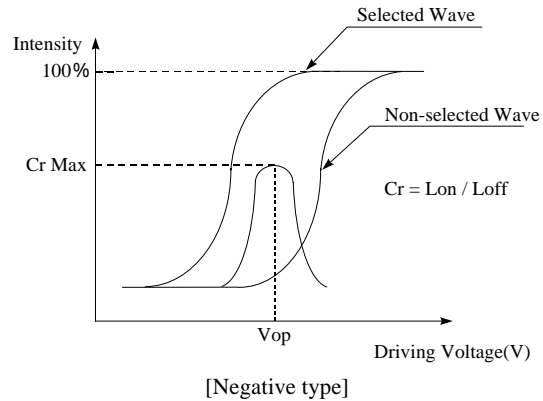
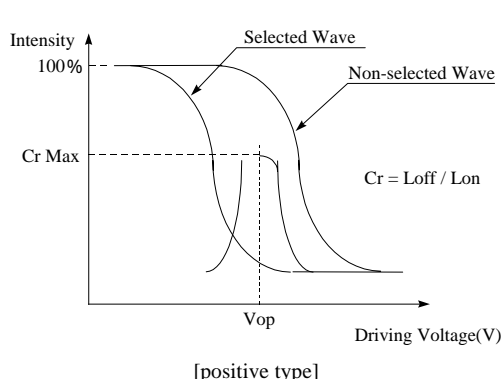
**MECHANICAL SPECIFICATION**

ITEM	DESCRIPTION	
Product No.		SC2004A
Module Size		98.0(W)×60.0(H)×12.7 max(D)
Dot Size		0.55 (W)mm×0.55(H)mm
Dot Pitch		0.60(W)mm×0.60(H)mm
Display Format		20 characters (W)×4 lines (H)
Duty Ratio		1/16 Duty
Controller		KS0066 or Equivalent

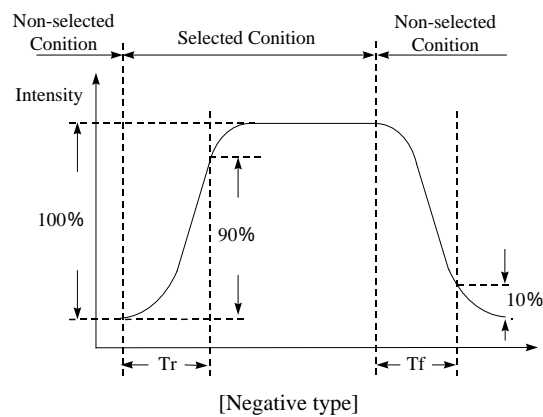
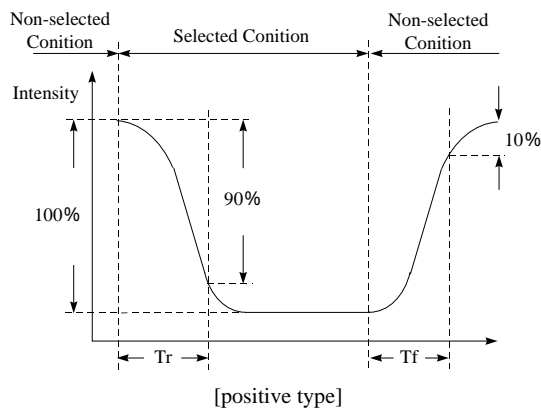
**INTERFACE PIN ASSIGNMENT**

Pin No.	Pin Out	Level	Description
1	VSS	0V	Power Supply Ground
2	VDD	5V	Power Supply Voltage
3	Vo	---	Contrast Adj
4	RS	H/L	Register Select
5	R/W	H/L	Read / Write
6	E	H,H→L	Enable Signal
7	DB0	H/L	Data Bit 0
8	DB1	H/L	Data Bit 1
9	DB2	H/L	Data Bit 2
10	DB3	H/L	Data Bit 3
11	DB4	H/L	Data Bit 4
12	DB5	H/L	Data Bit 5
13	DB6	H/L	Data Bit 6
14	DB7	H/L	Data Bit 7
15	A	4.2V	LED Power Supply ( + )
16	K	0V	LED Power Supply ( - )

## [Note 7] Definition of Operation Voltage ( $V_{op}$ )



## [Note 8] Definition of Response Time ( $T_r$ , $T_f$ )



### Conditions:

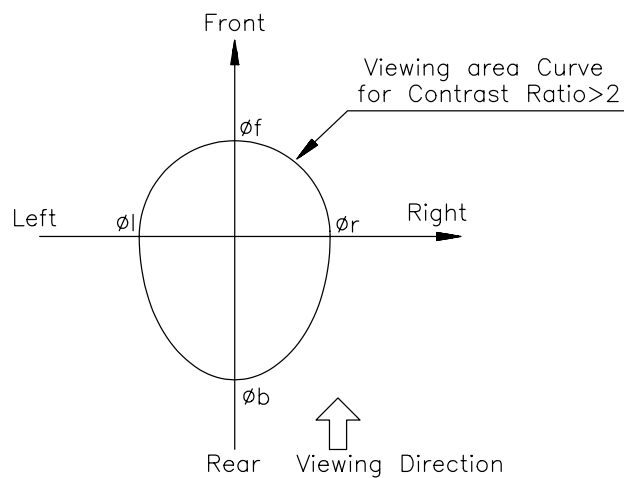
Operating Voltage :  $V_{op}$

Frame Frequency : 64 Hz

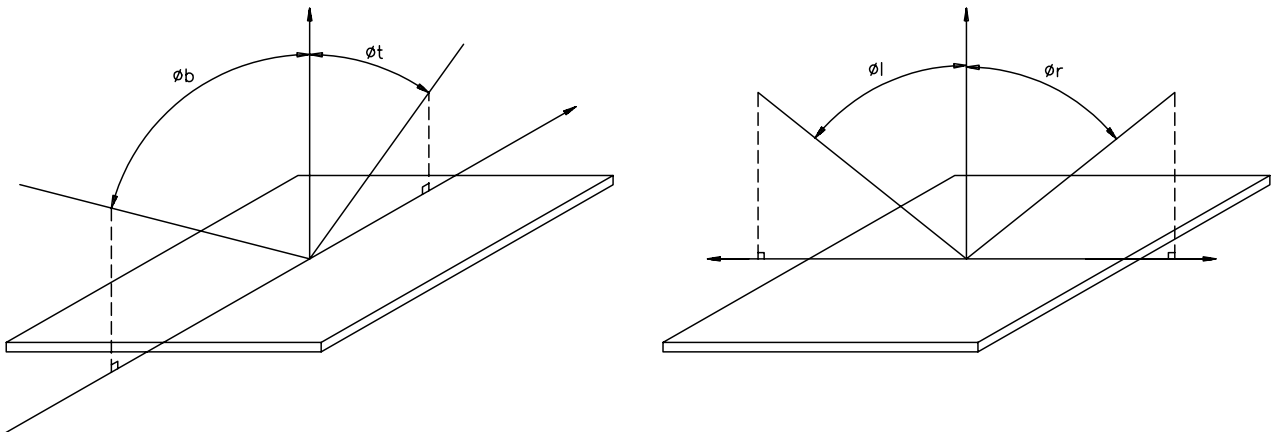
Viewing Angle( $\theta$ ,  $\phi$ ):  $0^\circ$ ,  $0^\circ$

Driving Wave form : 1/N duty, 1/a bias

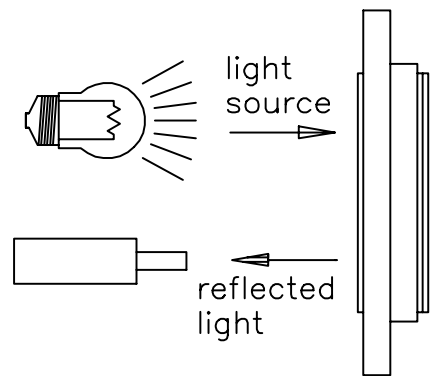
## [Note 9] Definition of Viewing Direction



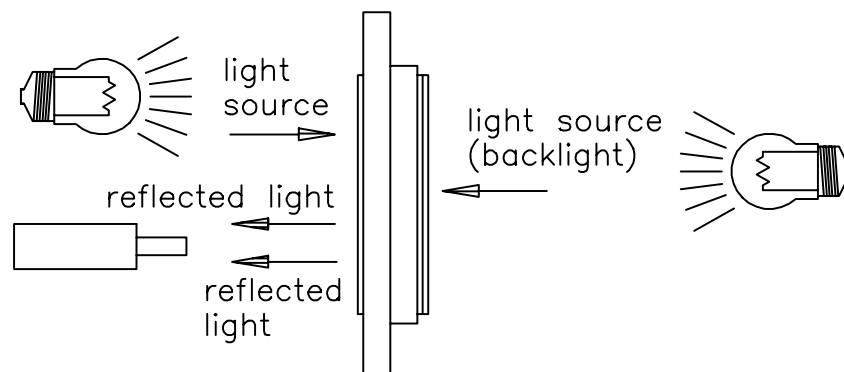
**[Note 10] Definition of viewing angle**



**[Note 11] Description of Measuring Equipment**

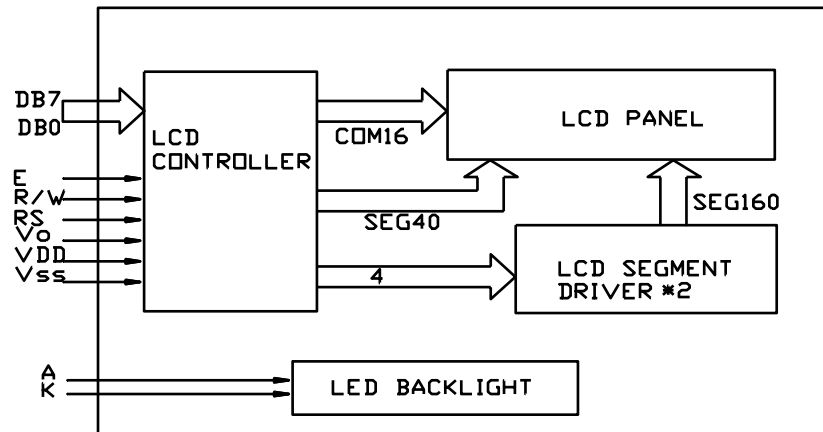


Reflective type



Transflective type

## BLOCK DIAGRAM



## POWER SUPPLY

