# BD50F **Direct Current Compressor**

## R134a

## 12 - 24V

## Data Sheet (Replaces CD.46.B5.02)

#### **Code numbers**

| BD50F without electronic unit                  | 101Z1220                           |
|--|------------------------------------|
| Electronic unit 12-24V DC - standard           | single: 101N0210, 30 pcs: 101N0211 |
| Electronic unit 12-24V DC - w. metal shielding | single: 101N0220, 30 pcs: 101N0221 |
| Electronic unit 12-24V DC - with AEO           | single: 101N0300, 30 pcs: 101N0301 |

#### **Application**

| Application                          |      | LBP/MBP/(HBP)          |
|--------------------------------------|------|------------------------|
| Evaporating temperature range        | °C   | -30 to 0 (10)          |
| Voltage range / max. voltage         |      | 12 - 24V DC / 31.5V DC |
| Max. machine compartment temperature | o°C  | 55                     |
| Comp. cooling at ambient temp.       | 43°C | S or F <sub>1</sub> *  |

| Design                             |                 | * depending on application |
|------------------------------------|-----------------|----------------------------|
| Displacement                       | cm <sup>3</sup> | 2.50                       |
| Oil quantity                       | cm <sup>3</sup> | 150                        |
| Maximum refrigerant charge         | g               | 300                        |
| Free gas vol. in compressor        | cm <sup>3</sup> | 870                        |
| Weight: Compressor/Electronic unit | kg              | 4.3/0.25                   |

#### Motor

| Motor type                        |   | Variable speed                            |
|-----------------------------------|---|---|
| Resistance, all 3 windings (25°C) | Ω | 2.0                                       |
| Approvals (electronic unit)       |   | E4 72/245 95/54 0277 00, UL984, CSA-C22.2 |

#### **Dimensions**

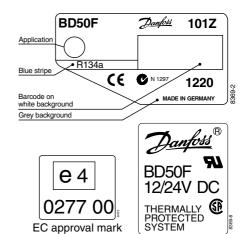
| Height                  | mm               | Α  | 137             |  |
|-------------------------|------------------|----|-----------------|--|
|                         |                  | В  | 135             |  |
|                         |                  | B1 | 128             |  |
|                         |                  | B2 | 73              |  |
| Suction connector       | location/I.D. mm | С  | 6.2 ±0.09       |  |
| Process connector       | location/I.D. mm | D  | 6.2 ±0.09       |  |
| Discharge connector     | location/I.D. mm | E  | 5.0 +0.12/+0.20 |  |
| Compressors on a pallet | pcs.             |    | 150             |  |
|                         |                  |    |                 |  |

Standard battery protection settings (no connection C - P)

| 12V cut-out [V] | 12V cut-in [V] | 24V cut-out [V] | 24V cut - in [V] |  |
|-----------------|----------------|-----------------|------------------|--|
| 10.4            | 11.7           | 22.8            | 24.2             |  |

## **Optional battery protection settings**

| Resistor (R2) | 12V cut-out | 12V cut-in | 12V max. | 24V cut-out | 24V cut-in | 24V max. |
|---------------|-------------|------------|----------|-------------|------------|----------|
| $[k\Omega]$   | [V]         | [V]        | Voltage  | [V]         | [V]        | Voltage  |
| 0             | 9.6         | 10.9       | 17.0     | 21.3        | 22.7       | 31.5     |
| 1.6           | 9.7         | 11.0       | 17.0     | 21.5        | 22.9       | 31.5     |
| 2.4           | 9.9         | 11.1       | 17.0     | 21.8        | 23.2       | 31.5     |
| 3.6           | 10.0        | 11.3       | 17.0     | 22.0        | 23.4       | 31.5     |
| 4.7           | 10.1        | 11.4       | 17.0     | 22.3        | 23.7       | 31.5     |
| 6.2           | 10.2        | 11.5       | 17.0     | 22.5        | 23.9       | 31.5     |
| 8.2           | 10.4        | 11.7       | 17.0     | 22.8        | 24.2       | 31.5     |
| 11            | 10.5        | 11.8       | 17.0     | 23.0        | 24.5       | 31.5     |
| 14            | 10.6        | 11.9       | 17.0     | 23.3        | 24.7       | 31.5     |
| 18            | 10.8        | 12.0       | 17.0     | 23.6        | 25.0       | 31.5     |
| 24            | 10.9        | 12.2       | 17.0     | 23.8        | 25.2       | 31.5     |
| 33            | 11.0        | 12.3       | 17.0     | 24.1        | 25.5       | 31.5     |
| 47            | 11.1        | 12.4       | 17.0     | 24.3        | 25.7       | 31.5     |
| 82            | 11.3        | 12.5       | 17.0     | 24.6        | 26.0       | 31.5     |
| 220           | 9.6         | 10.9       |          |             |            | 31.5     |



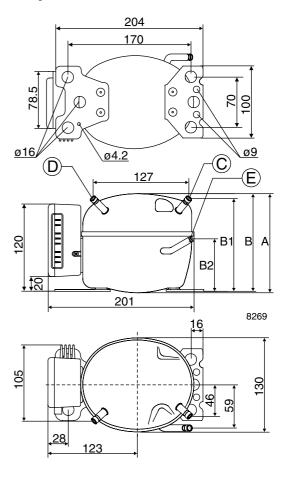
= Static cooling normally sufficient = Oil cooling

(electronic unit)

= Fan cooling 1.5 m/s (compressor compartment temperature

Approval mark

equal to ambient temperature)
= Fan cooling 3.0 m/s necessary



#### apacity (EN 12900/CECOMAE)

| Capacity | (EIN 14 | 2900/6 |       | 4F <i>)</i> |      |       |      |      |      | wall |
|----------|---------|--------|-------|-------------|------|-------|------|------|------|------|
| rpm \ °C | -30     | -25    | -23.3 | -20         | -15  | -10   | -5   | 0    | 5    | 10   |
| 2,000    | 20.1    | 31.0   | 34.9  | 42.8        | 56.3 | 72.2  | 91.6 | 115  | 144* | 178* |
| 2,500    | 27.0    | 39.0   | 43.4  | 52.7        | 68.9 | 88.9  | 113  | 144* | 181* |      |
| 3,000    | 31.0    | 45.4   | 50.6  | 61.5        | 80.7 | 104   | 134* | 171* |      |      |
| 3 500    | 38.1    | 53.2   | 50.1  | 71 0        | 95.0 | 10//* | 150* |      |      |      |

| Capacity (ASHRAE) w |      |      |       |      |      |      |      |      |      |      |  |
|---------------------|------|------|-------|------|------|------|------|------|------|------|--|
| rpm \ °C            | -30  | -25  | -23.3 | -20  | -15  | -10  | -5   | 0    | 5    | 10   |  |
| 2,000               | 24.7 | 38.3 | 43.1  | 52.9 | 69.5 | 89.3 | 113  | 143  | 178* | 221* |  |
| 2,500               | 33.3 | 48.1 | 53.6  | 65.0 | 85.1 | 110  | 140  | 178* | 224* |      |  |
| 3,000               | 38.2 | 56.0 | 62.5  | 75.9 | 100  | 129  | 166* | 212* |      |      |  |
| 3,500               | 47.0 | 65.7 | 72.9  | 88.7 | 117  | 153* | 196* |      |      |      |  |

| Power consumption wa |      |      |       |      |      |       |       |       |       |       |  |
|----------------------|------|------|-------|------|------|-------|-------|-------|-------|-------|--|
| rpm \ °C             | -30  | -25  | -23.3 | -20  | -15  | -10   | -5    | 0     | 5     | 10    |  |
| 2,000                | 25.1 | 31.8 | 34.0  | 38.2 | 44.7 | 51.3  | 58.3  | 65.8  | 74.2* | 83.5* |  |
| 2,500                | 34.1 | 40.5 | 42.9  | 47.8 | 55.8 | 64.7  | 74.3  | 84.8* | 96.1* |       |  |
| 3,000                | 39.9 | 49.2 | 52.2  | 57.8 | 66.5 | 76.4  | 88.4* | 104*  |       |       |  |
| 3,500                | 50.2 | 59.3 | 62.5  | 69.0 | 80.2 | 93.4* | 109*  |       |       |       |  |

| Current consumption (for 24V applications the following must be halved) |     |     |       |     |     |      |      |      |      |      |
|---|-----|-----|-------|-----|-----|------|------|------|------|------|
| rpm \ °C  | -30 | -25 | -23.3 | -20 | -15 | -10  | -5   | 0    | 5    | 10   |
| 2,000   | 2.2 | 2.6 | 2.8   | 3.1 | 3.8 | 4.4  | 5.1  | 5.8  | 6.4* | 6.9* |
| 2,500   | 2.9 | 3.4 | 3.6   | 4.0 | 4.7 | 5.4  | 6.2  | 7.0* | 7.8* |      |
| 3,000   | 3.5 | 4.2 | 4.4   | 4.9 | 5.6 | 6.5  | 7.4* | 8.5* |      |      |
| 3,500   | 4.2 | 4.9 | 5.2   | 5.8 | 6.7 | 7.8* | 9.0* |      |      |      |

| COP (EN  | COP (EN 12900/CECOMAF) W/ |      |       |      |      |       |       |       |       |       |  |
|----------|---------------------------|------|-------|------|------|-------|-------|-------|-------|-------|--|
| rpm \ °C | -30                       | -25  | -23.3 | -20  | -15  | -10   | -5    | 0     | 5     | 10    |  |
| 2,000    | 0.80                      | 0.98 | 1.03  | 1.12 | 1.26 | 1.41  | 1.57  | 1.75  | 1.94* | 2.13* |  |
| 2,500    | 0.79                      | 0.96 | 1.01  | 1.10 | 1.24 | 1.37  | 1.53  | 1.70* | 1.88* |       |  |
| 3,000    | 0.78                      | 0.92 | 0.97  | 1.06 | 1.21 | 1.37  | 1.51* | 1.65* |       |       |  |
| 3,500    | 0.76                      | 0.90 | 0.95  | 1.04 | 1.19 | 1.32* | 1.45* |       |       |       |  |

| COP (AS  | HKAE) |      |       |      |      |       |       |       |       | VV/VV |
|----------|-------|------|-------|------|------|-------|-------|-------|-------|-------|
| rpm \ °C | -30   | -25  | -23.3 | -20  | -15  | -10   | -5    | 0     | 5     | 10    |
| 2,000    | 0.99  | 1.21 | 1.27  | 1.38 | 1.56 | 1.74  | 1.94  | 2.16  | 2.40* | 2.65* |
| 2,500    | 0.98  | 1.19 | 1.25  | 1.36 | 1.53 | 1.70  | 1.89  | 2.10* | 2.33* |       |
| 3,000    | 0.96  | 1.14 | 1.20  | 1.31 | 1.50 | 1.69  | 1.87* | 2.04* |       |       |
| 3,500    | 0.94  | 1.11 | 1.17  | 1.28 | 1.46 | 1.64* | 1.80* |       |       |       |

EN 12900/CECOMAF **ASHRAE** Test conditions 55°C 32°C 55°C 32°C Condensing temperature Ambient and suction gas temp. Liquid temperature 55°C
Static cooling, 12V DC
\* Fan cooling of electronic unit compulsory
1 Watt = 0.86 kcal/h 32°C

#### Compressor speed

| - compressed opera |          |       |            |  |
|--------------------|----------|-------|------------|--|
| Electronic         | Resistor | Motor | Contr.circ |  |
| unit               | (R1)     | speed | current    |  |
|                    | Ω        | rpm   | mA         |  |
| .0                 | 0        | 2,000 | 5          |  |
| 705 30             | 277      | 2,500 | 4          |  |
| 101,40r            | 692      | 3,000 | 3          |  |
| 101110220          | 1523     | 3,500 | 2          |  |
|                    | Λ        | AEO   | 6          |  |
| 300                | 173      | 2,000 | 5          |  |
| Mosto              | 450      | 2,500 | 4          |  |
| 101H0300           | 865      | 3,000 | 3          |  |
| 4,                 | 1696     | 3,500 | 2          |  |

In AEO (Adaptive Energy Optimizing) speed mode the BD compressor will always adapt its speed to the actual cooling demand.

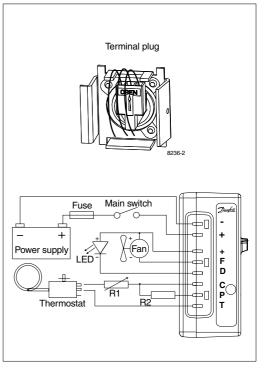
#### **Accessories**

| Devices                                    | BD50F              |  |  |
|--|--------------------|--|--|
| Standard automobile fuse DIN 7258 12V: 15A | Not<br>deliverable |  |  |
| 24V: 7.5A                                  | from Danfoss       |  |  |
| Mounting accessories                       |                    |  |  |
| Bolt joint for one compressor              | 118-1917           |  |  |
| Bolt joint in quantities                   | 118-1918           |  |  |
| Snap on in quantities                      | 118-1919           |  |  |

### Wire dimensions

| _     | ize     | Max le |         | Max length*   |    |  |
|-------|---------|--------|---------|---------------|----|--|
| AWG   | Cross   | 12V op | eration | 24V operation |    |  |
|       | section |        |         |               |    |  |
| Gauge | mm²     | ft.    | m       | ft.           | m  |  |
| 12    | 2.5     | 8      | 2.5     | 16            | 5  |  |
| 12    | 4       | 13     | 4       | 26            | 8  |  |
| 10    | 6       | 19.5   | 6       | 39            | 12 |  |
| 8     | 10      | 32.8   | 10      | 65.6          | 20 |  |

\*Length between battery and electronic unit



## Operational errors shown by LED (optional)

| Number<br>of<br>flashes | Error type   |
|-------------------------|--|
| 5                       | Thermal cut-out of electronic unit<br>(If the refrigeration system has been too heavily loaded, or if the ambient temperature is<br>high, the electronic unit will run too hot). |
| 4                       | Minimum motor speed error<br>(If the refrigeration system is too heavily lo-<br>aded, the motor cannot maintain minimum<br>speed at approximately 1,850 rpm).                    |
| 3                       | Motor start error<br>(The rotor is blocked or the differential pressure in the refrigeration system is too high (>5 bar)).   |
| 2                       | Fan over-current cut-out (The fan loads the electronic unit with more than $1A_{\rm peak}$ ).  |
| 1                       | Battery protection cut-out (The voltage is outside the cut-out setting).   |