

| WT "A" GROOVE |    | WT "B" GROOVE |  | WT "C" FILLET     |                      | WT "D" FILLET  |   | WT "E" GROOVE |    |    |    |    |    |    |    |    |    |    |    |    |    |   |    |   |    |   |   |   |   |   |   |   |   |   |  |  |
|---------------|----|---------------|--|-------------------|----------------------|--|---|---------------|----|----|----|----|----|----|----|----|----|----|----|----|----|---|----|---|----|---|---|---|---|---|---|---|---|---|--|--|
|               |    |               |  | $t > 19\text{mm}$ | $t \leq 19\text{mm}$ | <table><tr><th>t</th><th>S</th></tr><tr><td>19</td><td>14</td></tr><tr><td>18</td><td>13</td></tr><tr><td>16</td><td>12</td></tr><tr><td>15</td><td>11</td></tr><tr><td>14</td><td>10</td></tr><tr><td>13</td><td>10</td></tr><tr><td>12</td><td>9</td></tr><tr><td>11</td><td>8</td></tr><tr><td>10</td><td>8</td></tr><tr><td>9</td><td>7</td></tr><tr><td>8</td><td>6</td></tr><tr><td>7</td><td>5</td></tr><tr><td>6</td><td>5</td></tr></table> | t | S             | 19 | 14 | 18 | 13 | 16 | 12 | 15 | 11 | 14 | 10 | 13 | 10 | 12 | 9 | 11 | 8 | 10 | 8 | 9 | 7 | 8 | 6 | 7 | 5 | 6 | 5 |  |  |
| t             | S  |               |  |                   |                      |  |   |               |    |    |    |    |    |    |    |    |    |    |    |    |    |   |    |   |    |   |   |   |   |   |   |   |   |   |  |  |
| 19            | 14 |               |  |                   |                      |  |   |               |    |    |    |    |    |    |    |    |    |    |    |    |    |   |    |   |    |   |   |   |   |   |   |   |   |   |  |  |
| 18            | 13 |               |  |                   |                      |  |   |               |    |    |    |    |    |    |    |    |    |    |    |    |    |   |    |   |    |   |   |   |   |   |   |   |   |   |  |  |
| 16            | 12 |               |  |                   |                      |  |   |               |    |    |    |    |    |    |    |    |    |    |    |    |    |   |    |   |    |   |   |   |   |   |   |   |   |   |  |  |
| 15            | 11 |               |  |                   |                      |  |   |               |    |    |    |    |    |    |    |    |    |    |    |    |    |   |    |   |    |   |   |   |   |   |   |   |   |   |  |  |
| 14            | 10 |               |  |                   |                      |  |   |               |    |    |    |    |    |    |    |    |    |    |    |    |    |   |    |   |    |   |   |   |   |   |   |   |   |   |  |  |
| 13            | 10 |               |  |                   |                      |  |   |               |    |    |    |    |    |    |    |    |    |    |    |    |    |   |    |   |    |   |   |   |   |   |   |   |   |   |  |  |
| 12            | 9  |               |  |                   |                      |  |   |               |    |    |    |    |    |    |    |    |    |    |    |    |    |   |    |   |    |   |   |   |   |   |   |   |   |   |  |  |
| 11            | 8  |               |  |                   |                      |  |   |               |    |    |    |    |    |    |    |    |    |    |    |    |    |   |    |   |    |   |   |   |   |   |   |   |   |   |  |  |
| 10            | 8  |               |  |                   |                      |  |   |               |    |    |    |    |    |    |    |    |    |    |    |    |    |   |    |   |    |   |   |   |   |   |   |   |   |   |  |  |
| 9             | 7  |               |  |                   |                      |  |   |               |    |    |    |    |    |    |    |    |    |    |    |    |    |   |    |   |    |   |   |   |   |   |   |   |   |   |  |  |
| 8             | 6  |               |  |                   |                      |  |   |               |    |    |    |    |    |    |    |    |    |    |    |    |    |   |    |   |    |   |   |   |   |   |   |   |   |   |  |  |
| 7             | 5  |               |  |                   |                      |  |   |               |    |    |    |    |    |    |    |    |    |    |    |    |    |   |    |   |    |   |   |   |   |   |   |   |   |   |  |  |
| 6             | 5  |               |  |                   |                      |  |   |               |    |    |    |    |    |    |    |    |    |    |    |    |    |   |    |   |    |   |   |   |   |   |   |   |   |   |  |  |
| WT "F" GROOVE |    | WT "G" GROOVE |  | WT "H" GROOVE     |                      | WT "J" GROOVE  |   | WT "K" GROOVE |    |    |    |    |    |    |    |    |    |    |    |    |    |   |    |   |    |   |   |   |   |   |   |   |   |   |  |  |
| WT "L" GROOVE |    | WT "M" GROOVE |  | WT "N" FILLET     |                      | WT "P" GROOVE  |   |               |    |    |    |    |    |    |    |    |    |    |    |    |    |   |    |   |    |   |   |   |   |   |   |   |   |   |  |  |