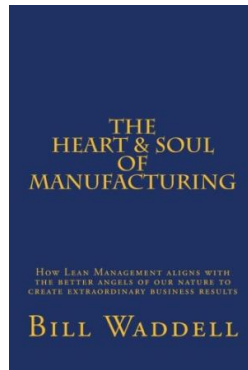


## The Heart and Soul of Manufacturing: How Lean Management Aligns with the Better Angels of Our Nature to Create Extraordinary Business Results



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