

| 2 | Two-Stage Automated Coffee Bean Sorter: A Precise System for Green Coffee Beans |
|-----|---|
| 3 | Using Machine Vision and Density-Based Analysis |
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| 5 | A Thesis |
| 6 | Presented to the Faculty of the |
| 7 | Department of Electronics and Computer Engineering |
| 8 | Gokongwei College of Engineering |
| 9 | De La Salle University |
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| 11 | In Partial Fulfillment of the |
| 12 | Requirements for the Degree of |
| | Bachelor of Science in Computer Engineering |
| 13 | Bachelol of Science in Computer Engineering |
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| | |
| 15 | by |
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| 20 | |
| 21 | February, 2025 |
| | |



ORAL DEFENSE RECOMMENDATION SHEET

This thesis, entitled **Two-Stage Automated Coffee Bean Sorter: A Precise System for Green Coffee Beans Using Machine Vision and Density-Based Analysis**, prepared and submitted by thesis group, ESG-04, composed of:

DELA CRUZ, John Carlo Theo S. PAREL, Pierre Justine P. TABIOLO, Jiro Renzo D. VALENCERINA, Ercid Bon B.

in partial fulfillment of the requirements for the degree of **Bachelor of Science in Computer Engineering** (**BS-CPE**) has been examined and is recommended for acceptance and approval for **ORAL DEFENSE**.

Dr. Francisco D. Baltasar *Adviser*February 5, 2025



ABSTRACT

| 41 | Keep your abstract short by giving the gist/nutshell of your thesis. Use the following |
|----|--|
| 42 | checklist questions to help you in crafting your abstract. |
| 43 | ☐ Did you briefly state what you intend to do? |
| 44 | ☐ Did you concisely discuss the problem statement? |
| 45 | ☐ Did you tersely mention the objectives in general terms? |
| 46 | ☐ Did you succinctly describe the methodology for the target audience? |
| 47 | ☐ Did you strongly describe your significant results and your conclusions? |
| 48 | Index Terms—alloy system, characterization, InP, InGaAs (see IEEE Taxonomy and The- |
| 49 | saurus). |



TABLE OF CONTENTS

| 51 | Oral Defense Recommendation Sheet | ii |
|----|---|-----|
| 52 | Abstract | iii |
| 53 | Table of Contents | iv |
| 54 | List of Figures | vii |
| 55 | List of Tables | iii |
| 56 | Abbreviations and Acronyms | ix |
| 57 | Notations | X |
| 58 | Glossary | хi |
| 59 | Listings | xii |
| 60 | Chapter 1 INTRODUCTION | 1 |
| 61 | 1.1 Background of the Study | 2 |
| 62 | 1.2 Prior Studies | 3 |
| 63 | 1.3 Problem Statement | 8 |
| 64 | 1.4 Objectives and Deliverables | 8 |
| 65 | 1.4.1 General Objective (GO) | 9 |
| 66 | 1.4.2 Specific Objectives (SOs) | 9 |
| 67 | 1.4.3 Expected Deliverables | 9 |
| 68 | 1.5 Significance of the Study | 11 |
| 69 | 1.5.1 Technical Benefit | 11 |
| 70 | 1.5.2 Impact to the Coffee Industry | 11 |
| 71 | 1.6 Assumptions, Scope, and Delimitations | 12 |
| 72 | I a second | 12 |
| 73 | 1 | 12 |
| 74 | | 13 |
| 75 | | 13 |
| 76 | | 14 |
| 77 | 1.9 Overview of the Thesis | 15 |



| 78 79 80 81 | Chapter 2 LITERATURE REVIEW 2.1 Existing Work | 16 17 19 21 |
|----------------------|--|----------------------|
| 82 | Chapter 3 THEORETICAL CONSIDERATIONS | 22 |
| 83 | 3.1 Summary | 25 |
| 84 | Chapter 4 DESIGN CONSIDERATIONS | 26 |
| 85 | 4.1 Standards | 29 |
| 86 | 4.2 Summary | 30 |
| 87 | Chapter 5 METHODOLOGY | 31 |
| 88 | 5.1 Implementation | 35 |
| 89 | 5.2 Evaluation | 37 |
| 90 | 5.3 Summary | 39 |
| 91 | Chapter 6 RESULTS AND DISCUSSIONS | 40 |
| 92 | 6.1 Summary | 46 |
| 93 | Chapter 7 CONCLUSIONS, RECOMMENDATIONS, AND FUTURE DI- | |
| 94 | RECTIVES | 47 |
| 95 | 7.1 Concluding Remarks | 48 |
| 96 | 7.2 Contributions | 48 |
| 97 | 7.3 Recommendations | 48 |
| 98 | 7.4 Future Prospects | 50 |
| 99 | Appendix A STUDENT RESEARCH ETHICS CLEARANCE | 53 |
| 100 | Appendix B ANSWERS TO QUESTIONS TO THIS THESIS | 55 |
| 101 | Appendix C REVISIONS TO THE PROPOSAL | 64 |
| 102 | Appendix D REVISIONS TO THE FINAL | 70 |
| | | |
| 103 | Appendix E USAGE EXAMPLES | 74 |
| 104 | E1 Equations | 75 |
| 105 | E2 Notations | 77 |
| 106 | E2.1 Math alphabets | 77 |
| 107 | E2.2 Vector symbols | 77 |
| 108 | E2.3 Matrix symbols | 77 |

De La Salle University

| 109 | E2.4 Tensor symbols | 78 |
|-----|------------------------------------|-----|
| 110 | · | 79 |
| 111 | | 79 |
| 112 | • | 79 |
| 113 | E2.5.3 Tensor symbols | 79 |
| 114 | | 83 |
| 115 | E4 Glossary | 85 |
| 116 | E5 Figure | 87 |
| 117 | E6 Table | 93 |
| 118 | E7 Algorithm or Pseudocode Listing | 97 |
| 119 | E8 Program/Code Listing | 99 |
| 120 | E9 Referencing | 01 |
| 121 | E9.1 A subsection | 02 |
| 122 | E9.1.1 A sub-subsection | 03 |
| 123 | E10 Citing | 04 |
| 124 | E10.1 Books | 04 |
| 125 | E10.2 Booklets | 06 |
| 126 | E10.3 Proceedings | 06 |
| 127 | E10.4 In books | 06 |
| 128 | E10.5 In proceedings | 07 |
| 129 | E10.6 Journals | 07 |
| 130 | | 09 |
| 131 | 1 | 09 |
| 132 | E10.9 Miscellaneous | 10 |
| 133 | | 11 |
| 134 | E12 Adding Relevant PDF Pages | 12 |
| 135 | Appendix F VITA 1 | 16 |
| .00 | -crr | - 0 |
| 136 | Appendix G ARTICLE PAPER(S) 1 | 18 |



LIST OF FIGURES

137

| 138 | 3.1 | A quadrilateral image example | 25 |
|-----|-----|---|----|
| 139 | E.1 | A quadrilateral image example | 87 |
| 140 | E.2 | Figures on top of each other. See List. E.6 for the corresponding LATEX code. | 89 |
| 141 | E.3 | Four figures in each corner. See List. E.7 for the corresponding LATEX code | 91 |



LIST OF TABLES

| 143 | 1.3 | Expected Deliverables per Objective | 10 |
|-----|-----|---|----|
| 144 | 5.1 | Summary of methods for reaching the objectives | 32 |
| 145 | 6.1 | Summary of results for achieving the objectives | 41 |
| 146 | C.1 | Summary of Revisions to the Proposal | 65 |
| 147 | D.1 | Summary of Revisions to the Thesis | 71 |
| 148 | | Feasible triples for highly variable grid | 93 |



ABBREVIATIONS

| 151 | AC | Alternating Current | 83 |
|-----|------|----------------------------|----|
| 152 | HTML | Hyper-text Markup Language | 83 |
| 153 | CSS | Cascading Style Sheet | 83 |
| 154 | XMI. | eXtensible Markun Language | 83 |



NOTATION

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| 156 | $\mathcal S$ | a collection of distinct objects85 | 5 |
|-----|--|--|----|
| 157 | \mathcal{U} | the set containing everything85 | 5 |
| 158 | Ø | the set with no elements85 | 5 |
| 159 | $ \mathcal{S} $ | the number of elements in the set S | 5 |
| 160 | $h\left(t\right)$ | impulse response | 5 |
| 161 | $x\left(t\right)$ | input signal represented in the time domain | 5 |
| 162 | $y\left(t\right)$ | output signal represented in the time domain | 5 |
| 163 | Throughou | at this thesis, mathematical notations conform to ISO 80000-2 standard, e.g. | ٠, |
| 164 | variable names are printed in italics, the only exception being acronyms like, e.g., SNR, | | |
| 165 | which are printed in regular font. Constants are also set in regular font like j. Standard | | |
| | | | |

Throughout this thesis, mathematical notations conform to ISO 80000-2 standard, e.g., variable names are printed in italics, the only exception being acronyms like, e.g., SNR, which are printed in regular font. Constants are also set in regular font like j. Standard functions and operators are also set in regular font, e.g., in $\sin(\cdot)$, $\max\{\cdot\}$. Commonly used notations are t, f, $j = \sqrt{-1}$, n and $\exp(\cdot)$, which refer to the time variable, frequency variable, imaginary unit, nth variable, and exponential function, respectively.

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| 169 | G | LUSSARI | |

171

a concise and useful way of uniquely representing and working with linear transformations; a rectangular table of elements matrix 170

Functional Analysis the branch of mathematics concerned with the study of spaces

of functions



LISTINGS

| E.1 | Sample LATEX code for equations and notations usage | 76 |
|------|--|---|
| E.2 | Sample LATEX code for notations usage | 80 |
| E.3 | Sample LATEX code for abbreviations usage | 84 |
| E.4 | Sample LATEX code for glossary and notations usage | 86 |
| E.5 | Sample LaTeX code for a single figure | 88 |
| E.6 | Sample LaTeX code for three figures on top of each other | 90 |
| E.7 | Sample LaTeX code for the four figures | 92 |
| E.8 | | 95 |
| E.9 | Sample LaTeX code for algorithm or pseudocode listing usage | 98 |
| E.10 | Computing Fibonacci numbers | 99 |
| 1 | | 00 |
| E.12 | Sample LaTeX code for referencing sections | 01 |
| E.13 | Sample LaTeX code for referencing subsections | 02 |
| | | |
| E.15 | Sample LATEX code for Index usage | 11 |
| | | |
| | E.2 E.3 E.4 E.5 E.6 E.7 E.8 E.9 E.10 E.11 E.12 E.13 E.14 E.15 | E.2 Sample LATEX code for notations usage |

| | De La Salle University | |
|-----|------------------------|--|
| 189 | Chapter 1 | |
| 190 | INTRODUCTION | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | 1 | |



1.1 Background of the Study

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Coffee is one of the most globally consumed beverages. It is a vital product in the global market, with production reaching 168.2 million bags in 2022-2023. The coffee industry is expected to grow even more in the coming years, with output projected to rise by 5.8

To stay competitive in the rapidly evolving coffee industry, farmers carefully select high-quality coffee beans for production. Grading green coffee beans is a crucial part of coffee production, as it is directly associated with the quality of the cup quality of coffee brews (Barbosa et al., 2019). Coffee grading is a process in the industry that determines the quality of coffee beans, using various parameters such as size, density, color, and defects, ensuring that only high quality beans are selected for consumption (Córdoba et al., 2021). The size of coffee beans is determined using a screen size and sorting procedure, where the coffee beans are categorized into different screen sizes, with larger beans considered higher quality (González et al., 2019). The density of a bean can be calculated by the ratio of its mass and volume, which greatly influences the roasting process and overall quality of the coffee (Datov & Lin, 2019). Color is also another indicator for quality, with darker beans being preferred for their richer flavor profile. On the other hand, defects are classified among 3 categories: Category 1 includes the most severe issues such as foreign matter and black beans, Category 2 includes less severe defects like broken beans, and Category 3 includes minor defects like slight discoloration. Determining the quality of the coffee beans in relation to their defect values is based on quality standards and grading systems such as SCAA protocols guidance or the Philippine National Standard on Green Coffee Bean.

Traditionally, this stage of assessing and categorizing coffee beans relies on visual evaluation, which is time-consuming and labor-intensive, making it prone to human error.



One of the biggest challenges in coffee bean production is ensuring consistency in quality. As the demand for specialty coffee continues to grow, there has also been an increase for the need of more efficient and accurate sorting methods. The application of modern technology can help reduce the labor costs and minimize human errors in these tasks. In recent years, computer vision was used alongside various machine learning models and techniques, such as convolutional neural networks (CNNs), support vector machines (SVMs), or K-nearest neighors (KNN) models, where the models were trained on labeled data to classify images of coffee beans into different quality categories. The proposed aims to utilize this technology to develop a two-stage automated coffee bean sorting system using machine vision and density-based analysis to categorize and identify and segregate specialty-grade green coffee beans from non-specialty and defective coffee beans.

1.2 Prior Studies

Identifying and sorting specialty-grade coffee beans can be strenuous since the traditional way of classifying a specialty-grade coffee is by manually sorting the coffee bean batch and classifying them according to the set of standards of the SCAA. The existing work aims to solve these problems through image processing and implementing deep learning-based models to automatically sort the coffee beans while achieving high accuracy. However, these solutions only automate detecting either one of the parameters such as defects, color, and size, while the proposed system considers density, size, color and defects all in one system. Hence, eliminating human intervention or labor. The table below shows the comparison of existing solutions to the researcher's proposal aligning with the traditional way of sorting coffee beans.



| Existing Literature | Description | |
|---------------------|---|--|
| Defect Detection | The existing literature focuses on using various machine | |
| | learning models such as YOLO, KNN, and CNN to detect | |
| | defects in green coffee beans, through identifying visible | |
| | defects like black spots, broken beans, discoloration, and | |
| | more. These existing approaches heavily rely on visual char- | |
| | acteristics and do not consider other key factors that affect | |
| | green coffee bean quality like density, which can enhance | |
| | classification accuracy. The proposed system integrates den- | |
| | sity and size analysis alongside the defecting various levels | |
| | of defects on the coffee bean for a more holistic detection | |
| | and classification. | |



Coffee Bean Grading and Quality Assessment

The existing literature utilize algorithms such as artificial neural networks, support vector machine, and random forest to grade and classify coffee beans according to the specified grading system. These methods primarily focus on visual features of the beans, which do not account the bean's density and size, which are both essential factors for classifying specialty-grade coffee beans. Additionally, there is a lack of practical implementation of automated sorting systems, as these focus on simply classifying the beans. Through a two-stage process, the proposed system will take into consideration both the visual inspection and the density measurement, which leads to a more complete classification of coffee beans.



Automated Sorting and Classification System

Research has been conducted on developing that automate the process of sorting coffee beans according to various parameters. Some studies focus on sorting defectives against non-defective, while others focus on other visual parameters like defects and roast profiles. These systems focus only on visual characteristics, without considering the actual size of the bean and its density as parameters for better classification accuracy. The proposed system will integrate the use of visual, density, and size parameters to enable a comprehensive automated sorting solution for classifying specialty-grade coffee beans.

236

| Proposed System | Balay, D. D., Cabrera, | A. J. N. Lualhati, J. B. |
|-----------------|---------------------------|-----------------------------|
| | R. M., Jensen, J. T. B., | Mariano, A. E. L. Tor- |
| | & Mayuga, K. E. L. | res, and S. D. Fenol, "De- |
| | (2024). Automatic sorting | velopment and Testing of |
| | of defective coffee beans | Green Coffee Bean Qual- |
| | through computer vision | ity Sorter using Image Pro- |
| | | cessing and Artificial Neu- |
| | | ral Network |



- Defect sorting using EfficientNetV2.
- Considers classification of
 defect types.
- The system considers density parameters to sort out less-dense beans.
- The system includes a graphical user interface for farmers to visualize the cumulative data of the defects present in the batch.
- The system also includes
 AI-generated recommendations on the possible interventions for the farmers
 based on the data gathered
 from the sorting system.

- Defect sorting using YOLOv8
- The study considered only 6 types of defects.
- Defect sorting using YOLOv2 and InceptionV3.
- The study considered only 2 types of defects.



1.3 Problem Statement

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The Philippine coffee industry is a growing market, however it is stuck with using traditional methods in sorting green coffee beans. Often relying on manually sorting the beans, it exposes a number of problems that are apparent in the industry. Relying on manual sorting increases production cost which results in higher prices for quality coffee beans. To make the Philippine coffee beans more competitive to the exported beans, reducing the price is crucial. Another problem that is encountered in manual sorting heavily focuses only on the physical attributes of the bean like size and appearance. There are standards that need to be met, which forces the farmers to resort to manual sorting to comply with the standards of the SCAA. The SCAA standards require a 300g batch of green coffee beans must not contain any defects and the size consistency of the beans must not exceed 5% variance. Another reason why coffee processors still opt to do manual sorting is because there are no commercially available and reliable GCB sorting machines (Lualhati et al., 2022). There is a need for a coffee sorter that is able to efficiently and accurately sort GCB. Coffee bean selection is carried out either manually, which is a costly and unreliable process (Santos, 2020). The manual sorting process limits scalability and quality control, putting the strain on farmers as coffee shop owners' demands for high-quality coffee continue to rise (Lualhati et al., 2022).

1.4 Objectives and Deliverables

Your objectives are the states that you desire to achieve in solving the problem. The general objective is the main state to be achieved whereas the specific ones are sub-states to be achieved.



1.4.1 General Objective (GO)

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GO: To develop an automated (Arabica) green coffee bean sorter that identifies good, less-dense and defective beans from an unsorted batch of coffee beans. The system will utilize machine vision and density-based analysis for defect detection and classification of the coffee beans, ensuring efficient coffee bean sorting.;

1.4.2 Specific Objectives (SOs)

- SO1: To gather and create a dataset consisting of 500 high-resolution images per classification of Arabica green coffee beans (dense, less-dense, defective (category 1 & 2));
- SO2: To improve the synchronization between the machine vision system and the embedded sorting mechanism, ensuring defect sorting of at least 20 beans per minute, solving issues such as non-synchronization of the system;
- SO3: To achieve an accuracy of at least 85% in classifying defective green coffee beans using computer vision;
- SO4: To achieve an accuracy of at least 85% in filtering out less-dense green coffee beans;

1.4.3 Expected Deliverables

Table 1.3 shows the outputs, products, results, achievements, gains, realizations, and/or yields of the Thesis.



TABLE 1.3 EXPECTED DELIVERABLES PER OBJECTIVE

| Objectives | Expected Deliverables |
|-----------------------------------|---|
| GO: To develop an | A Two-Stage Automated Coffee Bean Sorter System that identifies defective, good |
| automated (Arabica) | beans, and less-dense green coffee bean using machine vision and density-based |
| green coffee bean sorter | analysis. |
| that identifies good, | |
| less-dense and defective | |
| beans from an unsorted | |
| batch of coffee beans. | |
| The system will utilize | |
| machine vision and | |
| density-based analysis | |
| for defect detection and | |
| classification of the | |
| coffee beans, ensuring | |
| efficient coffee bean | |
| sorting. | |
| SO1: To gather and cre- | Data Gathering |
| ate a dataset consisting | Juli Guillering |
| of 500 high-resolution | Image Collection through High Quality Camera |
| images per classification | mage concerns an ough rings Quanty cumora |
| of Arabica green cof- | |
| fee beans (dense, less- | |
| dense, defective (cate- | |
| gory 1 & 2)) | |
| SO2: To improve | Improving the synchronization of machine vision and embedded sorting |
| the synchronization | mechanism of the system. |
| between the machine | incentalism of the system. |
| vision system and | |
| the embedded sorting | |
| | |
| mechanism, ensuring | |
| defect sorting of at least | |
| 20 beans per minute, | |
| solving issues such as | |
| non-synchronization of | |
| the system SO3: To achieve an ac- | Commuter Vision Decomm |
| | Computer Vision Program |
| curacy of at least 85% | Contina Machaniam |
| in classifying defective | Sorting Mechanism |
| green coffee beans using | |
| computer vision | |
| SO4: To achieve an ac- | Density-based Analysis |
| curacy of at least 85% in | |
| filtering out less-dense | Sorting Mechanism |
| green coffee beans | |



1.5 Significance of the Study

The study explores the implementation of machine Vision and density analysis of an automated coffee been sorter that can identify and sort out the defective, less-dense and good green coffee beans. This said system would aid coffee sorters to mitigate manual labor and to ensure that the sorting process of the GCB are accurate. In order to test the effectiveness of the system, the study would gather data and compare the time efficiency and accuracy of the manual sorting by a an expert sorter to be compared with the proposed system. The system proposes significance to specific parts of society as follows:

1.5.1 Technical Benefit

This study would benefit the academe as this introduces a significant advancement in coffee bean sorting technology by implementing both machine vision and density-based analysis to detect and sort good coffee beans, less-dense and separating defective ones. The proposed system would mitigate manual sorting that leads into insufficency like human error and fatigue. The system would improve the overall efficiency by operating at a faster rate compared to manual labor. As a result, it would serve as a proof of concept for the implementation of machine vision and density-based analysis in agricultural industries specifically in the Philippine coffee industry.

1.5.2 Impact to the Coffee Industry

The study would aid coffee farmers and producers, by providing an automated system that ensures accurate sorting of Arabica green coffee beans, the system aims to have an accurate output to help maintain to yield higher quality coffee beans and allows coffee bussinesses



to scale up their operations, increase the competitiveness of exporting those beans, and meet demand more efficiently. The productivity given from the system would potentially strengthen the foundation of local coffee producers.

1.6 Assumptions, Scope, and Delimitations

1.6.1 Assumptions

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- 1. There would be a defective coffee bean from the green coffee bean test batch;
- 2. Identifying the defective coffee beans using the machine vision and density-based analysis would be much more efficient and accurate than manually sorting them;
- 3. During testing, test batches will contain 50% good beans and 50% defective beans, 60% good beans and 40% defective beans, 70% good beans and 30% defective beans, 80% good beans and 20% defective beans, 90% good beans and 10% defective beans, 100% good beans;

1.6.2 Scope

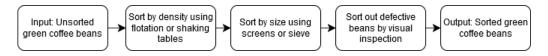
- 1. The study only focuses on Arabica green coffee beans;
- 2. The study has two stages, the first stage would segregate the defective green coffee beans from the batch, then the second stage would identify the specialty-grade green coffee beans depending on its density;



1.6.3 Delimitations

- 1. The batch of coffee beans to be used for testing and dataset collection will consist solely of Arabica beans from the same origin, farmer, and processed in the same way;
- 2. The system is only limited to unroasted green coffee beans;
- 3. The batch of coffee beans to be used should only be dehulled and not sorted visually and by density;
- 4. Since the system is considering several types of defects and density parameter, sorting time is compromised;
- 5. The system is designed to perform individual scanning of each coffee bean;

1.7 Description and Methodology of the Thesis



A purpose of the description here is to re-steer/remind the panelist/reader again by tersely describing what your thesis is about (i.e. the problem and the main goal you want to achieve) in another way without sounding repetitive.

Your methodology is your means of achieving your stated objectives. What you put here is the summary of your methodology chapter.

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1.8 Estimated Work Schedule and Budget

The estimated work schedule can be represented as a Gantt Chart or a combination of Project Network Diagram, Work Breakdown Structure, and Critical Path. The budget can be made into a Bill of Materials, financial plan, or if your Thesis is funded and part of larger project, the cost, and date for reaching each milestone and/or deliverable for your part of the project.

For ECE Department undergraduate theses, the individual Gantt Chart or Work Breakdown Schedule and Bill of Materials will be included in this section and be removed in the final document.

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| | 1. Introduction | |
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| 358 | amet ipsum. Nunc quis urna dictum turpis accumsan semper. | |
| | | |
| 359 | 1.9 Overview of the Thesis | |
| 360 | Provide here a brief summary and what the reader should expect from each succeeding | |
| 361 | chapter. Show how each chapter is connected with each other. | |
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| 362 | Chapter 2 | |
| 363 | LITERATURE REVIEW | |
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| | | |
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It is to be noted that each subsection in this chapter should discuss in narrative form each table that is presented in order to point out to the reader what the author(s) intend to convey.

2.1 Existing Work

Cite and summarize here relevant and significant literature (dissertations, theses, journals, patents, notable conference papers) through a table and descriptions to prove that no one has done your work yet and/or that your work is not a duplication of existing ones. Your focus here is what has *been done*.

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2.2 Lacking in the Approaches

You can summarize the weaknesses of existing approaches by a tabular comparison of the literature. Your focus here is what has *not been done*, i.e. what features were missed, what solutions were not considered, what the demerits are, etc. Through these items, you then can introduce the necessity for doing your proposed solution.

It is to be noted that the degree of novelty for undergraduate thesis is lower than those for graduate school. If a Ph.D. dissertation/thesis has a high degree of novelty and that for an undergraduate is low, then a master's thesis is somewhere between the two.

Briefly include here the following in order to remind the reader why you are highlighting the weaknesses of the solutions of existing literature.

- mentioning the problem
- showing how your solution is better (can be better (for proposals))

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2.3 Summary

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Provide the gist of this chapter such that it reflects the contents and the message.

| | De La Salle University | |
|-----|----------------------------|--|
| 476 | Chapter 3 | |
| 477 | THEORETICAL CONSIDERATIONS | |
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Before starting the first section, provide an overview of the purpose of this chapter and its contents, and how they are relevant to your methodology. Discuss in this chapter the relevant theories and concepts that should support your proposed solutions.

This chapter is for providing the context to your panelist/reader. It is actually an expanded form of the Background of the Study that you have put in Chapter 1.

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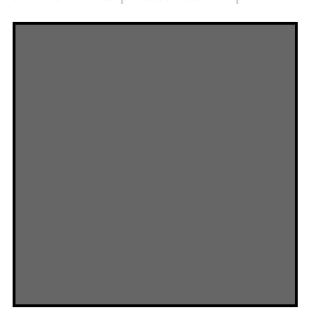


Fig. 3.1 A quadrilateral image example.

528 3.1 Summary

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Provide the gist of this chapter such that it reflects the contents and the message.

| | De La Salle University | |
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| 530 | Chapter 4 | |
| 531 | DESIGN CONSIDERATIONS | |
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Before starting the first section, provide an overview of the purpose of this chapter and its contents, and how they are relevant to your methodology.

Your primary goal in the Design Considerations chapter is to describe to your panelist/readers the key topics that fall further under Theoretical Considerations, but should be placed here instead since they are geared towards your Methodology. These key topics are those that you have directly adopted in making your solution/methodology. You can think of the connection of the Design Considerations chapter to the Theoretical Considerations chapter in this way: if your Theoretical Considerations chapter serves as the main foundation of a building, then the Design Considerations chapter functions as the columns.

The Design Considerations chapter is an avenue for explaining why you considered the topics here for your proposed methodology. This chapter is different from your methodology, because topics you discuss here are already accepted as part of the body of knowledge, and may have not been developed by you.

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4.1 Standards

Standards are essential for successful projects and impactful research. They provide a common framework and ensure consistency, quality, and safety across various disciplines. By adhering to established standards, your work becomes more reliable, interoperable, and valuable in real-world applications. Standards also demonstrate your understanding of industry best practices and enhance the credibility of your research.

To effectively integrate standards into your project, begin by identifying relevant standards related to your specific field. Thoroughly research and understand the requirements and guidelines outlined within these standards. Align your project objectives and methodologies to meet or exceed these standards. Document your use of standards in this section, including how and why specific standards were chosen. Finally, evaluate your results against the established standards, justifying any deviations from the norm with sound

| | 4. Design Considerations | |
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| 602 | reasoning and evidence. | |
| 603 | 4.2 Summary | |
| 604 | Provide the gist of this chapter such that it reflects the contents and message. | |
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| 605 | Chapter 5 | |
| 606 | METHODOLOGY | |
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Put an overview of the contents of chapter. Mention here your methodology flow through a figure and provide an overview of it and how your methodology achieves your objectives. How your methodology achieves each of your specific objectives is what your panelists/examiners will be looking for. Specify how your methodology achieves your general objective and specific objectives. A point-by-point comparison how your methodology achieves each of your specific objectives is expected in the final Thesis.

Also make sure that you refer clearly to the chapters on the Literature Review, Theoretical Considerations, and Design Considerations showing how your methodology ties with those that you have discussed in those chapters.

Make an overview of the contents of the chapter. Put here your methodology flow through a figure and provide an overview of it.

In summative form, Table 5.1 indicates the approaches, designs, modes, processes, programs, techniques, and/or ways that the Thesisreaches the objectives.

TABLE 5.1 SUMMARY OF METHODS FOR REACHING THE OBJECTIVES

| | Objectives | Methods | Locations |
|--|------------|---------|-----------|
|--|------------|---------|-----------|



| Objectives | Methods | Locations |
|---|--------------------|-------------------|
| GO: To develop an automated (Arabica) | 1. First itemtext | Sec. 5.1 on p. 35 |
| green coffee bean sorter | 2. Second itemtext | |
| that identifies good, less-dense and defective | 3. Last itemtext | |
| beans from an unsorted | 4. First itemtext | |
| batch of coffee beans. The system will utilize | 5. Second itemtext | |
| machine vision and | | |
| density-based analysis for defect detection and | | |
| classification of the | | |
| coffee beans, ensuring efficient coffee bean | | |
| SO1: To gather and create a dataset consisting | First itemtext | Sec. 5.1 on p. 35 |
| of 500 high-resolution | 2. Second itemtext | |
| images per classification of Arabica green cof- | 3. Last itemtext | |
| fee beans (dense, less- | 4. First itemtext | |
| dense, defective (category 1 & 2)) | 5. Second itemtext | |



| Objectives | Methods | Locations |
|--|--------------------|-------------------|
| SO2: To improve the synchronization | First itemtext | Sec. 5.1 on p. 35 |
| between the machine | 2. Second itemtext | |
| vision system and the embedded sorting | 3. Last itemtext | |
| mechanism, ensuring | 4. First itemtext | |
| defect sorting of at least 20 beans per minute, | 5. Second itemtext | |
| solving issues such as non-synchronization of | | |
| the system | | |
| SO3: To achieve an accuracy of at least 85% | First itemtext | Sec. 5.1 on p. 35 |
| in classifying defective | 2. Second itemtext | |
| green coffee beans using computer vision | 3. Last itemtext | |
| | 4. First itemtext | |
| | 5. Second itemtext | |
| SO4: To achieve an ac- | First itemtext | Sec. 5.1 on |
| curacy of at least 85% in | | p. 35 |
| filtering out less-dense | 2. Second itemtext | |
| green coffee beans | 3. Last itemtext | |
| | 4. First itemtext | |
| | 5. Second itemtext | |



| Objectives | Methods | Locations |
|------------|--------------------|-------------|
| | First itemtext | Sec. 5.1 on |
| | 2. Second itemtext | p. 35 |
| | 3. Last itemtext | |
| | 4. First itemtext | |
| | 5. Second itemtext | |

5.1 Implementation

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Summarize the process used to create/set-up the work with an explanation of such process, instruments, and materials that you used if any. If the description is lengthy, use condensed bullet points.

Rule of thumb: Implementation is how you made your work; (keywords: implemented, created, made, soldered, programmed, etc.).

If you wrote a program or made a simulation, you must state how the program or simulation functions in this section. An algorithm or a pseudocode as shown in Table E.2 is a good example.

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5.2 Evaluation

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Describe the procedures for evaluating the correct behavior and outcome of your work, including what information you need to gather and how you will obtain or measure it.

Rule of thumb: Evaluation is how you tested your work; (keywords: measured, tested, compared, simulated, etc.).

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5.3 Summary

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| 726 | Chapter 6 | |
| 727 | RESULTS AND DISCUSSIONS | |
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Show in this chapter proofs why your proposed solution works. However, presenting results ("It worked") without an appropriate explanation does not show thorough understanding. Aside from the data and results that you have obtained, and their explanation, the discussion includes why components of your proposed solution work did or did not work in accordance to what you described in the evaluation process, and how the proposed solution performed and faired. Interpret the results and the reasons why they were obtained. If your results are incorrect, apparent discrepancies from theory should be pointed out and explained. In essence, what do the results mean? Citing existing publication can help you compare your results and your explanations.

The next items below is not related to the description of this results and discussions chapter, but serves as an opener for the LaTeXportion of this template.

Here is an example of a citation for ISO 80000-2 standard [?]. Another one is [?] and [?].

In using this template, the user is expected to have a working knowledge of LATEX. A good introduction is in [?]. Its latest version can be accessed at http://www.ctan.org/tex-archive/info/lshort. See the Appendix of document_guide.pdf for examples.

In aggregate form, Table 6.1 shows the outcomes and completions in applying the methodology of the Thesisper objective.

TABLE 6.1 SUMMARY OF RESULTS FOR ACHIEVING THE OBJECTIVES

| | Objectives | Results | Locations |
|--|------------|---------|-----------|
|--|------------|---------|-----------|



| Objectives | Results | Locations |
|--|--------------------|-------------------|
| GO: To develop an automated (Arabica) | First itemtext | Sec. 5.1 on p. 35 |
| green coffee bean sorter | 2. Second itemtext | |
| that identifies good, less-dense and defective | 3. Last itemtext | |
| beans from an unsorted | 4. First itemtext | |
| batch of coffee beans. The system will utilize | 5. Second itemtext | |
| machine vision and density-based analysis for defect detection and | | |
| classification of the coffee beans, ensuring | | |
| efficient coffee bean sorting. | | |
| SO1: To gather and create a dataset consisting | First itemtext | Sec. 5.1 on p. 35 |
| of 500 high-resolution | 2. Second itemtext | |
| images per classification of Arabica green cof- | 3. Last itemtext | |
| fee beans (dense, less- | 4. First itemtext | |
| dense, defective (category 1 & 2)) | 5. Second itemtext | |



| Objectives | Results | Locations |
|--|---------------------|-------------------|
| SO2: To improve the synchronization | 1. First itemtext | Sec. 5.1 on p. 35 |
| between the machine | 2. Second itemtext | |
| vision system and the embedded sorting | 3. Last itemtext | |
| mechanism, ensuring | 4. First itemtext | |
| defect sorting of at least 20 beans per minute, | 5. Second itemtext | |
| solving issues such as non-synchronization of | | |
| the system | | |
| SO3: To achieve an accuracy of at least 85% | First itemtext | Sec. 5.1 on p. 35 |
| in classifying defective | 2. Second itemtext | |
| green coffee beans using computer vision | 3. Last itemtext | |
| | 4. First itemtext | |
| | 5. Second itemtext | |
| SO4: To achieve an ac- | First itemtext | Sec. 5.1 on |
| curacy of at least 85% in | 11 1 130 1001110110 | p. 35 |
| filtering out less-dense | 2. Second itemtext | |
| green coffee beans | 3. Last itemtext | |
| | 4. First itemtext | |
| | 5. Second itemtext | |



| Objectives | Results | Locations |
|------------|--------------------|-------------------|
| | First itemtext | Sec. 5.1 or p. 35 |
| | 2. Second itemtext | p. 33 |
| | 3. Last itemtext | |
| | 4. First itemtext | |
| | 5. Second itemtext | |

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6.1 Summary

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| | Chapter 7 CONCLUSIONS, RECOMMENDATIONS, AND FUTURE DIRECTIVES |



7.1 Concluding Remarks

In this Thesis, ...

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Put here the main points that should be known and learned about the work topic. Summarize or give the gist of the essential principles and inferences drawn from your results.

7.2 Contributions

The interrelated contributions and supplements that have been developed by the author(s) in this Thesis are listed as follows. Only those that are unique to the authors' work are included.

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7.3 Recommendations

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7.4 Future Prospects

There are several prospects that may be extended for further studies. ... So the suggested topics are listed in the following.

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1. IEEE Citation Reference: www.ieee.org/documents/ieeecitationref.pdf

 $2. \ \ IEEE\ Editorial\ Style\ manual:\ www.ieee.org/documents/style_manual.pdf$

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| 873 874 | Appendix A STUDENT RESEARCH ETHICS CLEARANCE | |
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RESEARCH ETHICS CLEARANCE FORM¹ For Thesis Proposals

Names of Student Researcher(s):



Dela Cruz, Juan Z.

College: Gokongwei College of Engineering

Department: Electronics and Communications Engineering

Course: PhD-ECE

Expected Duration of the Project: from: April 2015 to: April 2017

Ethical considerations

None

(The Ethics Checklists may be used as guides in determining areas for ethical concern/consideration)

To the best of my knowledge, the ethical issues listed above have been addressed in the research.

Dr. Francisco D. Baltasar

Name and Signature of Adviser/Mentor:

Date: April 8, 2017

Noted by:

Dr. Rafael W. Sison

Name and Signature of the Department Chairperson:

Date: April 8, 2017

¹ The same form can be used for the reports of completed projects. The appropriate heading need only be used.

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| 876 877 | Appendix B ANSWERS TO QUESTIONS TO THIS THESIS | |
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B1 How important is the problem to practice?

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A possible answer to this question is the summary of your Significance of the Study, and that portion of the Problem Statement where you describe the ideal scenario for your intended audience.

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B2 How will you know if the solution/s that you will achieve would be better than existing ones?

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B2.1 How will you measure the improvement/s?

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B2.1.1 What is/are your basis/bases for the improvement/s?

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B2.1.2 Why did you choose that/those basis/bases?

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B2.1.3 How significant are your measure/s of the improvement/s?

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B3 What is the difference of the solution/s from existing ones?

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B3.1 How is it different from previous and existing ones?

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B4 What are the assumptions made (that are behind for your proposed solution to work)?

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B4.1 Will your proposed solution/s be sensitive to these assumptions?

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B4.2 Can your proposed solution/s be applied to more general cases when some assumptions are eliminated? If so, how?

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B5 What is the necessity of your approach / proposed solution/s?

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B5.1 What will be the limits of applicability of your proposed solution/s?

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B5.2 What will be the message of the proposed solution to technical people? How about to non-technical managers and busines people?

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B6 How will you know if your proposed solution/s is/are correct?

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B6.1 Will your results warrant the level of mathematics used (i.e., will the end justify the means)?

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B7 Is/are there an/_ alternative way/s to get to the same solution/s?

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B7.1 Can you come up with illustrating examples, or even better, counterexamples to your proposed solution/s?

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B7.2 Is there an approximation that can arrive at essentially the same proposed solution/s more easily?

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B8 If you were the examiner of your Thesis, how would you present the Thesis in another way? Give your remarks, especially for your methodology and the results and discussions.

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B8.1 What are the weaknesses of your Thesis, specifically your methodology and the results and discussions?

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| 1109 | Appendix C REVISIONS TO THE PROPOSAL | |
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Make a table with the following columns for showing the summary of revisions to the proposal based on the comments of the panel of examiners.

1. Examiner

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- 2. Comment
- 3. Summary of how the comment was addressed
- 4. Locations in the document where the changes have been reflected

TABLE C.1 SUMMARY OF REVISIONS TO THE PROPOSAL

| Examiner | Comment | Summary of how the comment was addressed | Locations |
|-------------------------------------|---|---|--|
| Examiner Dr. Fran- isco D. Baltasar | Comment Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut portitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper. | Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut portitior. Praesent in sapien. Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper. First itemtext Second itemtext Last itemtext Second itemtext Second itemtext | Sec. 5. on p. 3: Sec. 5. on p. 3: Fig. 3.1 o p. 25 |



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| Examiner Comment | Summary of how the comment was addressed | Locations |
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| miner Comment | | | |
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| miner Comment Mariana Lorem ipsum dolor amet, consectetuer adiscing elit. Etiam lob tis facilisis sem. Nulla nec mi et neque pha tra sollicitudin. Pr sent imperdiet mi mante. Donec ullamo per, felis non soda commodo, lectus ve ultrices augue, a digr sim nibh lectus place pede. Vivamus nu nunc, molestie ut, tricies vel, semper velit. Ut porttitor. Pr sent in sapien. Lore ipsum dolor sit am consectetuer adipisci elit. Duis fringilla tique neque. Sed terdum libero ut nus. Pellentesque pl erat. Nam rutrum auga a leo. Morbi sed elit amet ante lobortis si licitudin. Praesent bli dit blandit mauris. Pr sent lectus tellus, aliquam, luctus a, eg | | | |



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| Dr. Rafael W. Sison | Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper. | Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut portitior. Praesent in sapien. Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper. | Sec. 5.1 on p. 35, Sec. 5.2 on p. 37, Fig. 3.1 on p. 25 | |

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|------|-----------------------------------|--|
| 1117 | Appendix D REVISIONS TO THE FINAL | |
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Make a table with the following columns for showing the summary of revisions to the proposal based on the comments of the panel of examiners.

1. Examiner

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- 2. Comment
- 3. Summary of how the comment has been addressed
- 4. Locations in the document where the changes have been reflected

TABLE D.1 SUMMARY OF REVISIONS TO THE THESIS

| Examiner | Comment | Summary of how the comment has been addressed | Locations |
|-----------------------|--------------------|---|--------------------------|
| Dr. Fran- cisco D. | | | Sec. 5.1 on p. 35, |
| Baltasar | 1. First itemtext | First itemtext | Sec. 5.2 |
| | 2. Second itemtext | 2. Second itemtext | on p. 37, Fig. 3.1 on |
| | 3. Last itemtext | 3. Last itemtext | p. 25 |
| | 4. First itemtext | 4. First itemtext | |
| | 5. Second itemtext | 5. Second itemtext | |
| | | First itemtext | |
| | | Second itemtext | |
| | | Last itemtext | |
| | | First itemtext | |
| | | Second itemtext | |
| | | | |



| Examiner | Comment | Summary of how the comment has been addressed | Locations |
|-------------------|---------------------|---|----------------------|
| Dr. Amado | | · | Sec. 5.1 |
| Z. Hernan- dez | First itemtext | 1. First itemtext | on p. 35 Sec. 5.2 |
| uez | 1. Plist itellitext | | on p. 37 |
| | 2. Second itemtext | 2. Second itemtext | Fig. 3.1 on |
| | 3. Last itemtext | 3. Last itemtext | p. 25 |
| | 4. First itemtext | 4. First itemtext | |
| | 5. Second itemtext | 5. Second itemtext | |
| | | First itemtext | |
| | | Second itemtext | |
| | | Last itemtext | |
| | | First itemtext | |
| | | Second itemtext | |
| | | | |
| Dr. Jose Y. | | | Sec. 5.1 |
| Alonzo | First itemtext | First itemtext | on p. 35 Sec. 5.2 |
| | 0.00 | | on p. 37 |
| | 2. Second itemtext | 2. Second itemtext | Fig. 3.1 or p. 25 |
| | 3. Last itemtext | 3. Last itemtext | P. 20 |
| | 4. First itemtext | 4. First itemtext | |
| | 5. Second itemtext | 5. Second itemtext | |
| | | First itemtext | |
| | | Second itemtext | |
| | | | |
| | | Last itemtext | |
| | | First itemtext | |
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| | Communica from previous page | | | | |
|---------------------------|------------------------------|---|-----------------------|--|--|
| Examiner | Comment | Summary of how the comment has been addressed | Locations | | |
| Dr. Mariana X. Mercado | | | Sec. 5.1 on p. 35, | | |
| | 1. First itemtext | 1. First itemtext | Sec. 5.2 on p. 37, | | |
| | 2. Second itemtext | 2. Second itemtext | Fig. 3.1 on p. 25 | | |
| | 3. Last itemtext | 3. Last itemtext | p. 25 | | |
| | 4. First itemtext | 4. First itemtext | | | |
| | 5. Second itemtext | 5. Second itemtext | | | |
| Dr. Rafael W. Sison | | | Sec. 5.1 on p. 35, | | |
| W. 515011 | 1. First itemtext | 1. First itemtext | Sec. 5.2 | | |
| | 2. Second itemtext | 2. Second itemtext | Fig. 3.1 on | | |
| | 3. Last itemtext | 3. Last itemtext | p. 25 | | |
| | 4. First itemtext | 4. First itemtext | | | |
| | 5. Second itemtext | 5. Second itemtext | | | |
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| 1125 1126 | Appendix E USAGE EXAMPLES | |
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The user is expected to have a working knowledge of LaTeX. A good introduction is in [?]. Its latest version can be accessed at http://www.ctan.org/tex-archive/info/lshort.

E1 Equations

The following examples show how to typeset equations in LaTeX. This section also shows examples of the use of \gls{} commands in conjunction with the items that are in the notation.tex file. Please make sure that the entries in notation.tex are those that are referenced in the LaTeX document files used by this Thesis. Please comment out unused notations and be careful with the commas and brackets in

notation.tex. In (E.1), the output signal $y\left(t\right)$ is the result of the convolution of the input signal $x\left(t\right)$ and the impulse response $h\left(t\right)$.

$$y(t) = h(t) * x(t) = \int_{-\infty}^{+\infty} h(t - \tau) x(\tau) d\tau$$
 (E.1)

Other example equations are as follows.

$$\begin{bmatrix} \frac{V_1}{I_1} \end{bmatrix} = \begin{bmatrix} A & B \\ C & D \end{bmatrix} \begin{bmatrix} \frac{V_2}{I_2} \end{bmatrix}$$
 (E.2)

$$\frac{1}{2} < \left\lfloor \operatorname{mod}\left(\left\lfloor \frac{y}{17} \right\rfloor 2^{-17\lfloor x\rfloor - \operatorname{mod}(\lfloor y\rfloor, 17)}, 2\right) \right\rfloor, \tag{E.3}$$

$$|\zeta(x)^3 \zeta(x+iy)^4 \zeta(x+2iy)| = \exp \sum_{n,p} \frac{3+4\cos(ny\log p) + \cos(2ny\log p)}{np^{nx}} \ge 1$$
 (E.4)



The verbatim Lagrange Code of Sec. E1 is in List. E.1.

Listing E.1: Sample LATEX code for equations and notations usage

```
The following examples show how to typeset equations in \LaTeX.
       section also shows examples of the use of \verb| \gls{ } | commands
       in conjunction with the items that are in the \verb | notation.tex |
       file. \textbf{Please make sure that the entries in} \verb | notation.
       tex |\textbf{ are those that are referenced in the \LaTeX \
       document files used by this \documentType. Please comment out
       unused notations and be careful with the commas and brackets in \
       verb | notation.tex |.
   In~\eqref{eq:conv}, the output signal \gls{not:output_sigt} is the
       result of the convolution of the input signal \gls{not:input_sigt}
       and the impulse response \gls{not:ir}.
4
5
    \begin{eqnarray}
         y\left( t \right) = h\left( t \right) * x\left( t \right)=\int_{-\
infty}^{+\infty}h\left( t-\tau \right)x\left( \tau \right) \
             mathrm{d}\tau
       \label{eq:conv}
    \end{eqnarray}
10
    Other example equations are as follows.
11
    \begin{eqnarray}
12
13
       \left[ \dfrac{ V_{1} }{ I_{1} } \right] =
       \begin{bmatrix}
14
          A & B \\
15
          C & D
16
       \end{bmatrix}
17
18
       \left[ \dfrac{ V_{2} }{ I_{2} } \right]
19
       \label{eq:ABCD}
    \end{eqnarray}
20
21
22
    \begin{eqnarray}
   \dfrac{1}{2} < \left\lfloor \mathrm{mod}\left(\left\lfloor \dfrac{y}{17}
        \right\rfloor 2^{-17 \lfloor x \rfloor - \mathrm{mod}(\lfloor y\
       rfloor, 17)},2\right)\right\rfloor,
24
   \end{eqnarray}
25
26
   \begin{eqnarray}
27
    | \text{zeta(x)^3 } \text{zeta(x + iy)^4 } \text{zeta(x + 2iy)} | =
28
   \exp\sum_{n,p} \frac{3 + 4 \cos(ny \log p) + \cos(2ny \log p)}{np^{nx}}
       }} \ge 1
    \end{eqnarray}
```



1140 E2 Notations

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In order to use the standardized notation, the user is highly suggested to see the ISO 80000-2 standard [?].

See https://en.wikipedia.org/wiki/Help:Displaying_a_formula and https://en.wikipedia.org/wiki/List_of_mathematical_symbols for LaTeX maths and other notations, respectively.

The following were taken from isomath-test.tex .

E2.1 Math alphabets

If there are other symbols in place of Greek letters in a math alphabet, it uses T1 or OT1 font encoding instead of OML.

$$\begin{array}{ll} \text{mathnormal} & A, B, \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, \alpha, \beta, \pi, \nu, \omega, v, w, 0, 1, 9 \\ \text{mathit} & A, B, \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, ff, fi, \beta, °, !, v, w, 0, 1, 9 \\ \text{mathrm} & A, B, \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, ff, fi, \beta, °, !, v, w, 0, 1, 9 \\ \text{mathbf} & \mathbf{A}, \mathbf{B}, \mathbf{\Gamma}, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, ff, fi, \beta, °, !, v, w, 0, 1, 9 \\ \text{mathsf} & A, B, \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, ff, fi, \beta, °, !, v, w, 0, 1, 9 \\ \text{mathtt} & A, B, \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, \uparrow, \downarrow, \beta, °, !, v, w, 0, 1, 9 \\ \end{array}$$

New alphabets bold-italic, sans-serif-italic, and sans-serif-bold-italic.

```
mathbfit A, B, \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, \alpha, \beta, \pi, \nu, \omega, v, w, o, 1, 9 mathsfit A, B, \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, \alpha, \beta, \pi, \nu, \omega, v, w, o, 1, 9 mathsfbfit A, B, \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, \alpha, \beta, \pi, \nu, \omega, v, w, o, 1, 9
```

Do the math alphabets match?

 $ax\alpha\omega ax\alpha\omega ax\alpha\omega$ $TC\Theta\Gamma TC\Theta\Gamma TC\Theta\Gamma$

E2.2 Vector symbols

Alphabetic symbols for vectors are boldface italic, $\lambda = e_1 \cdot a$, while numeric ones (e.g. the zero vector) are bold upright, a + 0 = a.

E2.3 Matrix symbols

Symbols for matrices are boldface italic, too: $\Lambda = E \cdot A$.

¹However, matrix symbols are usually capital letters whereas vectors are small ones. Exceptions are physical quantities like the force vector F or the electrical field E.



1157 **E2.4 Tensor symbols**

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Symbols for tensors are sans-serif bold italic,

$$\boldsymbol{\alpha} = \boldsymbol{e} \cdot \boldsymbol{a} \iff \alpha_{ijl} = e_{ijk} \cdot a_{kl}.$$

The permittivity tensor describes the coupling of electric field and displacement:

$$oldsymbol{D} = \epsilon_0 oldsymbol{\epsilon}_{\mathrm{r}} oldsymbol{E}$$



1160 **E2.5 Bold math version**

The "bold" math version is selected with the commands \boldmath or \mathversion{bold}

 $\begin{array}{ll} \text{mathnormal} & A, B, \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, \alpha, \beta, \pi, \nu, \omega, v, w, 0, 1, 9 \\ \text{mathit} & A, B, \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, \textit{ff}, \textit{fi}, \beta, °, !, v, w, 0, 1, 9 \\ \text{mathrm} & A, B, \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, \textit{ff}, \textit{fi}, \beta, °, !, v, w, 0, 1, 9 \\ \text{mathbf} & A, B, \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, \textit{ff}, \textit{fi}, \beta, °, !, v, w, 0, 1, 9 \\ \text{mathsf} & A, B, \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, \textit{ff}, \textit{fi}, \beta, °, !, v, w, 0, 1, 9 \\ \end{array}$

mathtt A, B, Γ , Δ , Θ , Λ , Ξ , Π , Σ , Φ , Ψ , Ω , \uparrow , \downarrow , \mathfrak{B} , $^{\circ}$, !, v, w, 0, 1, 9

New alphabets bold-italic, sans-serif-italic, and sans-serif-bold-italic.

 $\begin{array}{ll} \text{mathbfit} & A,B,\Gamma,\Delta,\Theta,\Lambda,\Xi,\Pi,\Sigma,\Phi,\Psi,\Omega,\alpha,\beta,\pi,\nu,\omega,v,w,o,1,9\\ \text{mathsfit} & A,B,\Gamma,\Delta,\Theta,\Lambda,\Xi,\Pi,\Sigma,\Phi,\Psi,\Omega,\alpha,\beta,\pi,\nu,\omega,v,w,o,1,9\\ \text{mathsfbfit} & A,B,\Gamma,\Delta,\Theta,\Lambda,\Xi,\Pi,\Sigma,\Phi,\Psi,\Omega,\alpha,\beta,\pi,\nu,\omega,v,w,o,1,9 \end{array}$

Do the math alphabets match?

αχαωαχαωαχαω ΤΟΘΓΤΟΘΓ

E2.5.1 Vector symbols

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Alphabetic symbols for vectors are boldface italic, $\lambda = e_1 \cdot a$, while numeric ones (e.g. the zero vector) are bold upright, a + 0 = a.

E2.5.2 Matrix symbols

Symbols for matrices are boldface italic, too: $\Lambda = E \cdot A$.

E2.5.3 Tensor symbols

Symbols for tensors are sans-serif bold italic,

$$lpha = e \cdot a \iff lpha_{ijl} = e_{ijk} \cdot a_{kl}.$$

The permittivity tensor describes the coupling of electric field and displacement:

$$D = \epsilon_0 \epsilon_{\rm r} E$$

 $^{^2}$ However, matrix symbols are usually capital letters whereas vectors are small ones. Exceptions are physical quantities like the force vector F or the electrical field E.



The verbatim LaTeX code of Sec. E2 is in List. E.2.

Listing E.2: Sample LaTeX code for notations usage

```
% A teststring with Latin and Greek letters::
1175
1176
           \newcommand{\teststring}{%
1177
           % capital Latin letters
1178
        4
           % A,B,C,
        5
1179
           A,B,
1180
        6
           % capital Greek letters
1181
           % \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Upsilon, \Phi, \Psi,
1182
           \Gamma,\Delta,\Theta,\Lambda,\Xi,\Pi,\Sigma,\Phi,\Psi,\Omega,
1183
        9
           % small Greek letters
1184
       10
           \alpha,\beta,\pi,\nu,\omega,
1185
           \% small Latin letters:
       11
1186
       12
           % compare \nu, \nu, \nu, and \nu
1187
       13
1188
       14
           % digits
1189
       15
           0,1,9
1190
       16
1191
       17
1192
       18
1193
       19
           \subsection{Math alphabets}
1194
       20
1195
       21
           If there are other symbols in place of Greek letters in a math
1196
       22
           alphabet, it uses T1 or OT1 font encoding instead of OML.
       23
1197
1198
       24
           \begin{eqnarray*}
1199
       25
           \mbox{mathnormal} & & \teststring \\
           \mbox{mathit} & & \mathit{\teststring}\\
1200
1201
       27
           \mbox{mathrm} & & \mathrm{\teststring}\\
1202
       28
           \mbox{mathsf} & & \mathsf{\teststring}\\
mbox{mathtt} & & \mathtt{\teststring}
1203
       29
1204
       30
1205
       31
           \end{eqnarray*}
1206
       32
            New alphabets bold-italic, sans-serif-italic, and sans-serif-bold-
1207
                italic.
1208
           \begin{eqnarray*}
1209
       34
           \mbox{mathbfit}
                                 & & \mathbfit{\teststring}\\
       35
1210
           \mbox{mathsfit}
                                 & & \mathsfit{\teststring}\\
1211
       36
           \mbox{mathsfbfit} & & \mathsfbfit{\teststring}
1212
       37
           \end{eqnarray*}
1213
       38
1214
       39
           Do the math alphabets match?
1215
       40
1216
       41
1217
           \mathnormal {a x \alpha \omega}
1218
       43
           \mathbfit
                         {a x \alpha \omega}
1219
       44
           \mathsfbfit{a x \alpha \omega}
1220
       45
           \quad
1221
       46
           \mathsfbfit{T C \Theta \Gamma}
1222
       47
           \mathbfit
                         {T C \Theta \Gamma}
                        {T C \Theta \Gamma}
1223
       48
           \mathnormal
1224
       49
1225
       50
1226
       51
           \subsection{Vector symbols}
1227
       52
```

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```
1228
           Alphabetic symbols for vectors are boldface italic,
1229
           \c {\c {\c {a}}\},
1230
       55
           while numeric ones (e.g. the zero vector) are bold upright,
           vec{a} + vec{0} = vec{a}.
1231
       56
1232
       57
1233
           \subsection{Matrix symbols}
1234
       59
       60
1235
           Symbols for matrices are boldface italic, too: %
1236
       61
           \footnote{However, matrix symbols are usually capital letters whereas
1237
               vectors
1238
           are small ones. Exceptions are physical quantities like the force
1239
       63
           vector $\vec{F}$ or the electrical field $\vec{E}$.%
1240
       64
1241
       65
           $\matrixsym{\Lambda}=\matrixsym{E}\cdot\matrixsym{A}.$
1242
1243
       67
1244
       68
           \subsection{Tensor symbols}
1245
       69
1246
        70
           Symbols for tensors are sans-serif bold italic,
1247
        71
1248
       72
           ١[
1249
               \tensorsym{\alpha} = \tensorsym{e}\cdot\tensorsym{a}
       73
1250
       74
               \quad \Longleftrightarrow \quad
1251
       75
               \alpha_{ijl} = e_{ijk} \cdot a_{kl}.
           \]
1252
       76
1253
       77
1254
       78
1255
       79
           The permittivity tensor describes the coupling of electric field and
1256
       80
           displacement: \[
           \label{lem:constraint} $$\operatorname{D}=\operatorname{O}\times _{0}\times _{0}\times _{0}. $$
1257
       81
1258
       82
1259
       83
1260
       84
1261
       85
           \newpage
1262
       86
           \subsection{Bold math version}
1263
       87
1264
           The ''bold'' math version is selected with the commands
       88
1265
       89
           \verb+\boldmath+ or \verb+\mathversion{bold}+
1266
       90
1267
       91
           {\boldmath
1268
       92
               \begin{eqnarray*}
1269
       93
               \mbox{mathnormal} & & \teststring \\
               \mbox{mathit} & & \mathit{\teststring}\\
1270
       94
1271
       95
               \mbox{mathrm} & & \mathrm{\teststring}\\
               \mbox{mathbf} & & \mathbf{\teststring}\\
mbox{mathsf} & & \mathsf{\teststring}\\
1272
       96
1273
       97
1274
       98
               \mbox{mathtt} &
                                 & \mathtt{\teststring}
1275
       99
               \end{eqnarray*}
1276
      100
                New alphabets bold-italic, sans-serif-italic, and sans-serif-bold-
1277
                    italic.
1278
      101
               \begin{eqnarray*}
                                       & \mathbfit{\teststring}\\
1279
      102
               \mbox{mathbfit}
                                     &
      103
1280
               \mbox{mathsfit}
                                     & & \mathsfit{\teststring}\\
1281
      104
               \mbox{mathsfbfit} & & \mathsfbfit{\teststring}
1282
      105
               \end{eqnarray*}
1283
      106
1284
      107
               Do the math alphabets match?
```

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```
1285
      108
1286
      109
1287
              \mathnormal {a x \alpha \omega}
      110
                           {a x \alpha \omega}
1288
      111
              \mathbfit
1289
              \mathsfbfit{a x \alpha \omega}
      112
1290
      113
              \quad
              \mathsfbfit{T C \Theta \Gamma}
1291
      114
1292
              \mathbfit
                           {T C \Theta \Gamma}
      115
1293
      116
              \mathnormal {T C \Theta \Gamma}
1294
      117
1295
      118
1296
      119
              \subsection{Vector symbols}
1297
      120
1298
      121
              Alphabetic symbols for vectors are boldface italic,
1299
      122
              1300
      123
              while numeric ones (e.g. the zero vector) are bold upright,
1301
      124
              \ \ \vec{a} + \vec{0} = \vec{a}$.
1302
      125
1303
      126
1304
      127
1305
      128
1306
      129
              \subsection{Matrix symbols}
1307
      130
1308
      131
              Symbols for matrices are boldface italic, too: %
      132
1309
              \footnote{However, matrix symbols are usually capital letters whereas
1310
1311
      133
              are small ones. Exceptions are physical quantities like the force
1312
      134
              vector $\vec{F}$ or the electrical field $\vec{E}$.%
1313
      135
1314
      136
              $\matrixsym{\Lambda}=\matrixsym{E}\cdot\matrixsym{A}.$
1315
      137
1316
      138
1317
      139
              \subsection{Tensor symbols}
1318
      140
1319
      141
              Symbols for tensors are sans-serif bold italic,
1320
      142
1321
      143
              1 [
                  \tensorsym{\alpha} = \tensorsym{e}\cdot\tensorsym{a}
1322
      144
1323
      145
                  \quad \Longleftrightarrow \quad
1324
      146
                  \alpha_{ijl} = e_{ijk} \cdot a_{kl}.
1325
      147
1326
      148
1327
      149
              The permittivity tensor describes the coupling of electric field and
      150
1328
              displacement: \[
1329
      151
              \c {D}=\ensuremath{\c D}=\ensuremath{\c C}\
      152
1339
```



E3 Abbreviation

This section shows examples of the use of LaTeX commands in conjunction with the items that are in the abbreviation.tex and in the glossary.tex files. Please see List. E.3. To lessen the LaTeX parsing time, it is suggested that you use \acr{} only for the first occurrence of the word to be abbreviated.

Again please see List. E.3. Here is an example of first use: alternating current (ac). Next use: ac. Full: alternating current (ac). Here's an acronym referenced using \acr: hyper-text markup language (html). And here it is again: html. If you are used to the glossaries package, note the difference in using \gls: hyper-text markup language (html). And again (no difference): hyper-text markup language (html). For plural use \glspl. Here are some more entries:

- extensible markup language (xml) and cascading style sheet (css).
- Next use: xml and css.
- Full form: extensible markup language (xml) and cascading style sheet (css).
- Reset again.
- Start with a capital. Hyper-text markup language (html).
- Next: Html. Full: Hyper-text markup language (html).
- Prefer capitals? Extensible markup language (XML). Next: XML. Full: extensible markup language (XML).
- Prefer small-caps? Cascading style sheet (CSS). Next: CSS. Full: cascading style sheet (CSS).
- Resetting all acronyms.
- Here are the acronyms again:
- Hyper-text markup language (HTML), extensible markup language (XML) and cascading style sheet (CSS).
- Next use: HTML, XML and CSS.
 - Full form: Hyper-text markup language (HTML), extensible markup language (XML) and cascading style sheet (CSS).



1362

• Provide your own link text: style sheet.

The verbatim LATEX code of Sec. E3 is in List. E.3.

Listing E.3: Sample LaTeX code for abbreviations usage

```
Again please see List.~\ref{lst:abbrv}. Here is an example of first use:
       \acr{ac}. Next use: \acr{ac}. Full: \gls{ac}. Here's an acronym
      referenced using \verb | \acr |: \acr{html}. And here it is again: \
      acr{html}. If you are used to the \texttt{glossaries} package, note
      difference): \gls{html}. Here are some more entries:
   \begin{itemize}
5
      \item \acr{xml} and \acr{css}.
7
      \item Next use: \acr{xml} and \acr{css}.
8
      \forall Full form: \gls{xml} and \gls{css}.
9
10
      \item Reset again. \glsresetall{abbreviation}
11
12
      \item Start with a capital. \Acr{html}.
13
14
15
      \item Next: \Acr{html}. Full: \Gls{html}.
16
      \item Prefer capitals? \renewcommand{\acronymfont}[1]{\
17
         MakeTextUppercase{#1}} \Acr{xml}. Next: \acr{xml}. Full: \gls{xml}
18
      \item Prefer small-caps? \renewcommand{\acronymfont}[1]{\textsc{#1}}
19
         \Acr{css}. Next: \acr{css}. Full: \gls{css}.
20
21
      \item Resetting all acronyms.\glsresetall{abbreviation}
22
23
      \item Here are the acronyms again:
24
25
      \item \Acr{html}, \acr{xml} and \acr{css}.
26
      \item Next use: \Acr{html}, \acr{xml} and \acr{css}.
27
28
      \item Full form: \Gls{html}, \gls{xml} and \gls{css}.
29
      \item Provide your own link text: \glslink{[textbf]css}{style}
31
32
   \end{itemize}
```



E4 Glossary

This section shows examples of the use of \gls{} commands in conjunction with the items that are in the glossary.tex and notation.tex files. Note that entries in notation.tex are prefixed with "not: "label (see List. E.4).

Please make sure that the entries in notation.tex are those that are referenced in the LATEX document files used by this Thesis. Please comment out unused notations and be careful with the commas and brackets in notation.tex.

- Matrices are usually denoted by a bold capital letter, such as A. The matrix's (i, j)th element is usually denoted a_{ij} . Matrix I is the identity matrix.
- A set, denoted as S, is a collection of objects.
- The universal set, denoted as \mathcal{U} , is the set of everything.
- The empty set, denoted as \emptyset , contains no elements.
- Functional Analysis is seen as the study of complete normed vector spaces, i.e., Banach spaces.
- The cardinality of a set, denoted as |S|, is the number of elements in the set.

The verbatim LATEX code for the part of Sec. E4 is in List. E.4.



Listing E.4: Sample LATEX code for glossary and notations usage

```
\begin{itemize}
      \item \Glspl{matrix} are usually denoted by a bold capital letter,
3
          such as \mathbf{A} as \mathbf{A}. The \mathbf{A} such as \mathbf{A} is
          usually denoted a_{ij}. \Gls{matrix} \mathrm{I} is the
          identity \gls{matrix}.
4
      \item A set, denoted as \gls{not:set}, is a collection of objects.
5
6
      \item The universal set, denoted as \gls{not:universalSet}, is the
          set of everything.
8
      \item The empty set, denoted as \gls{not:emptySet}, contains no
10
      \item \Gls{Functional Analysis} is seen as the study of complete
11
          normed vector spaces, i.e., Banach spaces.
12
      \item The cardinality of a set, denoted as \gls{not:cardinality}, is
13
          the number of elements in the set.
14
   \end{enumerate}
15
```



1379 E5 Figure

1380

1381

This section shows several ways of placing figures. PDFLATEX compatible files are PDF, PNG, and JPG. Please see the figure subdirectory.

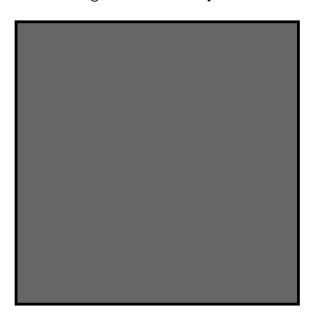


Fig. E.1 A quadrilateral image example.



Fig. E.1 is a gray box enclosed by a dark border. List. E.5 shows the corresponding LATEX code.

Listing E.5: Sample LATEX code for a single figure

```
begin{figure}[!htbp]
centering
    \includegraphics[width=0.5\textwidth]{example}

caption{A quadrilateral image example.}

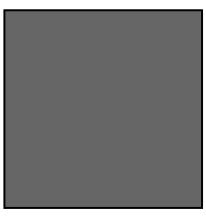
label{fig:example}

cleardoublepage

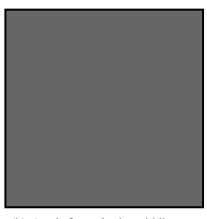
fig.~\ref{fig:example} is a gray box enclosed by a dark border. List.~\
    ref{lst:onefig} shows the corresponding \LaTeX \ code.

lend{figure}
```

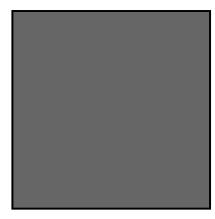




(a) A sub-figure in the top row.



(b) A sub-figure in the middle row.



(c) A sub-figure in the bottom row.

Fig. E.2 Figures on top of each other. See List. E.6 for the corresponding LATEX code.



Listing E.6: Sample LATEX code for three figures on top of each other

```
\begin{figure}[!htbp]
   \centering
   \subbottom[A sub-figure in the top row.]{
   \includegraphics[width=0.35\textwidth]{example_gray_box}
   \label{fig:top}
   \subbottom[A sub-figure in the middle row.]{
   \includegraphics[width=0.35\textwidth]{example_gray_box}
10
   \label{fig:mid}
11
   \vertvfill
12
   \subbottom[A sub-figure in the bottom row.]{
13
14
   \includegraphics[width=0.35\textwidth]{example_gray_box}
15
   \label{fig:botm}
16
17
   \caption{Figures on top of each other}
   \label{fig:tmb}
18
   \end{figure}
```

De La Salle University

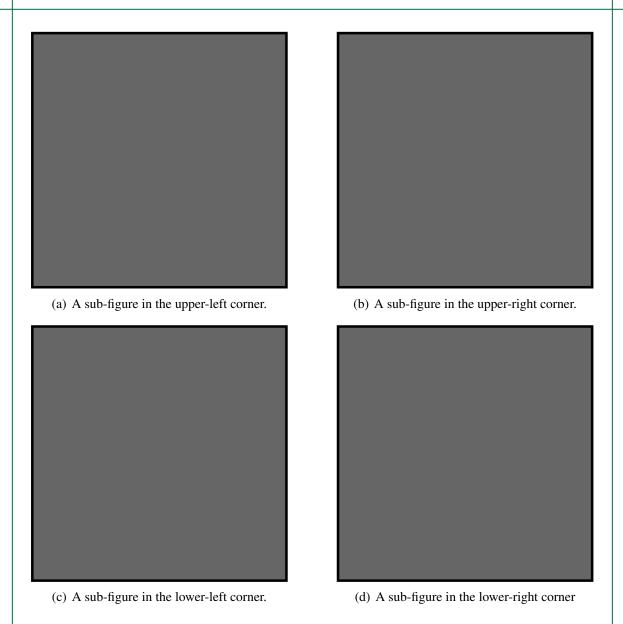


Fig. E.3 Four figures in each corner. See List. E.7 for the corresponding LaTeX code.



Listing E.7: Sample LATEX code for the four figures

```
\begin{figure}[!htbp]
   \centering
   \subbottom[A sub-figure in the upper-left corner.]{
   \includegraphics[width=0.45\textwidth]{example_gray_box}
   \label{fig:upprleft}
   \subbottom[A sub-figure in the upper-right corner.]{
   \includegraphics[width=0.45\textwidth]{example_gray_box}
10
   \label{fig:uppright}
11
12
   \vfill
   \subbottom[A sub-figure in the lower-left corner.]{
13
   \includegraphics[width=0.45\textwidth]{example_gray_box}
   \label{fig:lowerleft}
15
16
17
   \hfill
   \subbottom[A sub-figure in the lower-right corner]{
18
   \includegraphics[width=0.45\textwidth]{example_gray_box}
19
20
   \label{fig:lowright}
21
   \verb|\caption{Four figures in each corner. See List.~\ref{lst:fourfigs} for
       the corresponding \LaTeX \ code.}
   \label{fig:fourfig}
   \end{figure}
```



1385

E6 Table

This section shows an example of placing a table (a long one). Table E.1 are the triples.

Table E.1 Feasible triples for highly variable grid

| Time (s) | Triple chosen | Other feasible triples |
|----------|----------------|--|
| 0 | (1, 11, 13725) | (1, 12, 10980), (1, 13, 8235), (2, 2, 0), (3, 1, 0) |
| 2745 | (1, 12, 10980) | (1, 13, 8235), (2, 2, 0), (2, 3, 0), (3, 1, 0) |
| 5490 | (1, 12, 13725) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 8235 | (1, 12, 16470) | (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 10980 | (1, 12, 16470) | (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 13725 | (1, 12, 16470) | (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 16470 | (1, 13, 16470) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 19215 | (1, 12, 16470) | (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 21960 | (1, 12, 16470) | (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 24705 | (1, 12, 16470) | (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 27450 | (1, 12, 16470) | (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 30195 | (2, 2, 2745) | (2,3,0),(3,1,0) |
| 32940 | (1, 13, 16470) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 35685 | (1, 13, 13725) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 38430 | (1, 13, 10980) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 41175 | (1, 12, 13725) | (1, 13, 10980), (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 43920 | (1, 13, 10980) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 46665 | (2, 2, 2745) | (2,3,0),(3,1,0) |
| 49410 | (2, 2, 2745) | (2,3,0),(3,1,0) |
| 52155 | (1, 12, 16470) | (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 54900 | (1, 13, 13725) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 57645 | (1, 13, 13725) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 60390 | (1, 12, 13725) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 63135 | (1, 13, 16470) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 65880 | (1, 13, 16470) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 68625 | (2, 2, 2745) | (2, 3, 0), (3, 1, 0) |
| 71370 | (1, 13, 13725) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 74115 | (1, 12, 13725) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 76860 | (1, 13, 13725) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 79605 | (1, 13, 13725) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 82350 | (1, 12, 13725) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 85095 | (1, 12, 13725) | (1, 13, 10980), (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 87840 | (1, 13, 16470) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 90585 | (1, 13, 16470) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 93330 | (1, 13, 13725) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 96075 | (1, 13, 16470) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 98820 | (1, 13, 16470) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 101565 | (1, 13, 13725) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 104310 | (1, 13, 16470) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 107055 | (1, 13, 13725) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 109800 | (1, 13, 13725) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 112545 | (1, 13, 13723) | (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 115290 | (1, 12, 10470) | (1, 13, 13723), (2, 2, 2743), (2, 3, 0), (3, 1, 0) (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 118035 | (1, 13, 10470) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 120780 | (1, 13, 15725) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 123525 | (1, 13, 10470) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 123323 | (1, 13, 13/23) | (2, 2, 2, 4, 5), (2, 3, 6), (3, 1, 6) Continued on next page |



Continued from previous page

| Time (s) | Triple chosen | Other feasible triples |
|----------|----------------|--|
| 126270 | (1, 12, 16470) | (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 129015 | (2, 2, 2745) | (2, 3, 0), (3, 1, 0) |
| 131760 | (2, 2, 2745) | (2, 3, 0), (3, 1, 0) |
| 134505 | (1, 13, 16470) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 137250 | (1, 13, 13725) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 139995 | (2, 2, 2745) | (2, 3, 0), (3, 1, 0) |
| 142740 | (2, 2, 2745) | (2, 3, 0), (3, 1, 0) |
| 145485 | (1, 12, 16470) | (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 148230 | (2, 2, 2745) | (2, 3, 0), (3, 1, 0) |
| 150975 | (1, 13, 16470) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 153720 | (1, 12, 13725) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 156465 | (1, 13, 13725) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 159210 | (1, 13, 13725) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 161955 | (1, 13, 16470) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |
| 164700 | (1, 13, 13725) | (2, 2, 2745), (2, 3, 0), (3, 1, 0) |

1386



List. E.8 shows the corresponding LATEX code.

Listing E.8: Sample LATEX code for making typical table environment

```
1388
           \begin{center}
1389
1390
        2
           {\scriptsize
           \beta_{0.0} = \frac{1}{2}
1391
1392
           \caption{Feasible triples for highly variable grid} \label{tab:triple_
1393
1394
               grid} \\
1395
           \hline
           \hline
1396
           \textbf{Time (s)} &
1397
        7
        8
           \textbf{Triple chosen} &
1398
1399
        9
           \textbf{Other feasible triples} \\
1400
       10
           \hline
1401
       11
           \endfirsthead
           \multicolumn{3}{c}%
1402
       12
1403
           {\textit{Continued from previous page}} \\
       13
1404
       14
           \hline
1405
       15
           \hline
1406
       16
           \textbf{Time (s)} &
       17
           \textbf{Triple chosen} &
1407
1408
       18
           \textbf{Other feasible triples} \\
1409
       19
           \hline
1410
       20
           \endhead
1411
       21
           \hline
1412
       22
           \multicolumn{3}{r}{\textit{Continued on next page}} \\
1413
       23
           \endfoot
1414
       24
           \hline
1415
       25
           \endlastfoot
1416
       26
           \hline
1417
       27
           0 & (1, 11, 13725) & (1, 12, 10980), (1, 13, 8235), (2, 2, 0), (3, 1, 0)
1418
       28
1419
           2745 & (1, 12, 10980) & (1, 13, 8235), (2, 2, 0), (2, 3, 0), (3, 1, 0)
1420
       29
1421
           5490 & (1, 12, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1422
1423
       31
           8235 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1,
1424
1425
       32
           10980 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1,
1426
               0) \\
1427
           13725 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 1)
                0) \\
1428
           16470 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1429
       34
           19215 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1,
1430
1431
                0) \\
1432
           21960 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1,
                0) \\
1433
           24705 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1,
1434
       37
                0) \\
1435
           27450 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1,
1436
       38
                0) \\
1437
1438
       39
           30195 & (2, 2, 2745) & (2, 3, 0), (3, 1, 0) \\
           32940 \& (1, 13, 16470) \& (2, 2, 2745), (2, 3, 0), (3, 1, 0) \setminus
1439
       40
1440
           35685 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1441
       42 | 38430 & (1, 13, 10980) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
```

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```
41175 & (1, 12, 13725) & (1, 13, 10980), (2, 2, 2745), (2, 3, 0), (3, 1,
1442
1443
            43920 & (1, 13, 10980) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1444
            46665 & (2, 2, 2745) & (2, 3, 0), (3, 1, 0) \\
1445
        45
1446
            49410 & (2, 2, 2745) & (2, 3, 0), (3, 1, 0) \\
        46
1447
            52155 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1,
1448
                 0) \\
            54900 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1449
        48
1450
        49
            57645 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0)
            60390 & (1, 12, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0)
1451
        50
                                                                                //
            63135 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0)
1452
1453
        52
            65880 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0)
           68625 & (2, 2, 2745) & (2, 3, 0), (3, 1, 0) \\
1454
        53
            71370 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1455
1456
           74115 & (1, 12, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1457
           76860 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
            79605 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
        57
1458
           82350 & (1, 12, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
85095 & (1, 12, 13725) & (1, 13, 10980), (2, 2, 2745), (2, 3, 0), (3, 1,
1459
        58
1460
1461
           87840 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1462
           90585 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1463
        61
1464
           93330 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \
1465
           96075 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
            98820 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1466
        64
        65
            101565 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1467
        66
            104310 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1468
           107055 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
109800 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1469
        67
1470
        68
            112545 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0),
1471
        69
                1, 0) \\
1472
            115290 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1473
1474
            118035 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
            120780 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \
1475
           123525 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
126270 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3,
1476
        73
1477
1478
               1, 0)
                      11
1479
            129015 &
                      (2, 2, 2745) & (2, 3, 0), (3, 1, 0) \\
            131760 & (2, 2, 2745) & (2, 3, 0), (3, 1, 0) \\
1480
1481
            134505 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
        77
1482
        78
            137250 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1483
        79
            139995 & (2, 2, 2745) & (2, 3, 0), (3, 1, 0) \\
            142740 & (2, 2, 2745) & (2, 3, 0), (3, 1, 0) \\
        80
1484
1485
        81
            145485 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3,
1486
           148230 & (2, 2, 2745) & (2, 3, 0), (3, 1, 0) \\
150975 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1487
1488
        83
            153720 & (1, 12, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1489
1490
            156465 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1491
            159210 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1492
            161955 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
            164700 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1493
1494
        89
            \end{tabularx}
1495
        90
           \end{center}
1499
```



1499 1500 1501

E7 Algorithm or Pseudocode Listing

Table E.2 shows an example pseudocode. Note that if the pseudocode exceeds one page, it can mean that its implementation is not modular. List. E.9 shows the corresponding LATEX code.

Table E.2 Calculation of $y = x^n$

Input(s):

n : nth power; $n \in \mathbb{Z}^+$ x : base value; $x \in \mathbb{R}^+$

Output(s):

y: result; $y \in \mathbb{R}^+$

Require: $n \ge 0 \lor x \ne 0$

Ensure: $y = x^n$

- 1: $y \Leftarrow 1$
- 2: if n < 0 then
- 3: $X \Leftarrow 1/x$
- 4: $N \Leftarrow -n$
- 5: else
- 6: $X \Leftarrow x$
- 7: $N \Leftarrow n$
- 8: **end if**
- 9: while $N \neq 0$ do
- 10: **if** N is even **then**
- 11: $X \Leftarrow X \times X$
- 12: $N \Leftarrow N/2$
- 13: **else** $\{N \text{ is odd}\}$
- 14: $y \Leftarrow y \times X$ 15: $N \Leftarrow N - 1$
- 16: **end if**
- 17: end while



Listing E.9: Sample LATEX code for algorithm or pseudocode listing usage

```
\begin{table}[!htbp]
  1
  2
                      \caption{Calculation of $y = x^n$}
  3
                     \label{tab:calcxn}
                      {\footnotesize
  4
                     \begin{tabular}{111}
  5
                     \hline
  7
                     \hline
                     {\bfseries Input(s):} & & \\
  8
                     9
10
                     x & : & base value; x \in \mathbb{R}^{+} \\
11
12
                     {\bfseries Output(s):} & & \\
                     y & : & result; y \in \mathbb{R}^{+}
13
14
                     \hline
15
                     \hline
16
17
                     \end{tabular}
18
19
                     \begin{algorithmic}[1]
20
                     {\normalfont} \{ \normalfont 
                               \REQUIRE $n \geq 0 \vee x \neq 0$
21
                               \ENSURE $y = x^n$
22
                               \STATE $y \Leftarrow 1$
23
                               \IF { n < 0 }
24
25
                                                    \STATE $X \Leftarrow 1 / x$
                                                    \STATE $N \Leftarrow -n$
26
27
                               \ELSE
28
                                                    \STATE $X \Leftarrow x$
29
                                                    \STATE $N \Leftarrow n$
                               \ENDIF
30
                               \WHILE{$N \neq 0$}
31
32
                                                    \IF{$N$ is even}
33
                                                                        \STATE $X \Leftarrow X \times X$
                                                                        \STATE $N \Leftarrow N / 2$
34
35
                                                    \ELSE[$N$ is odd]
36
                                                                        \STATE $y \Leftarrow y \times X$
37
                                                                        \STATE $N \Leftarrow N - 1$
38
                                                   \ENDIF
39
                                \ENDWHILE
40
41
                     \end{algorithmic}
            \end{table}
```



E8 Program/Code Listing

 List. E.10 is a program listing of a C code for computing Fibonacci numbers by calling the actual code. Please see the code subdirectory.

Listing E.10: Computing Fibonacci numbers in C (./code/fibo.c)

```
/* fibo.c -- It prints out the first N Fibonacci
2
                  numbers.
3
   #include <stdio.h>
7
   int main(void) {
8
        int n;
                       /* Number of fibonacci numbers we will print */
9
                      /* Index of fibonacci number to be printed next */
        int i;
        int current; /* Value of the (i)th fibonacci number */
10
11
        int next; /* Value of the (i+1)th fibonacci number */
12
        int twoaway; /* Value of the (i+2)th fibonacci number */
13
        printf("HowumanyuFibonacciunumbersudouyouuwantutoucompute?u");
14
        scanf("%d", &n);
15
16
        if (n \le 0)
           printf("The\sqcupnumber\sqcupshould\sqcupbe\sqcuppositive.\setminusn");
17
18
        else {
          printf("\n\n\tI_\tuFibonacci(I)\n\t==========\n");
19
20
          next = current = 1;
21
          for (i=1; i<=n; i++) {
22
       printf("\t^{d}_{\sqcup}\t^{d}_{\sqcup}, i, current);
       twoaway = current+next;
current = next;
23
24
               = twoaway;
25
       next
27
28
   | }
29
30
   /* The output from a run of this program was:
31
32
   How many Fibonacci numbers do you want to compute? 9
33
34
          Fibonacci(I)
35
36
37
       2
             1
38
       3
             2
39
             3
40
       5
             5
41
       6
             8
42
       7
             13
43
       8
            21
44
45
46
```



List. E.11 shows the corresponding LaTeX code.

Listing E.11: Sample LATEX code for program listing

List.~\ref{lst:fib_c} is a program listing of a C code for computing Fibonacci numbers by calling the actual code. Please see the \verb| code | subdirectory.



1506 E9 Referencing

Referencing chapters: This appendix is in Appendix E, which is about examples in using various LATEX commands.

Referencing sections: This section is Sec. E9, which shows how to refer to the locations of various labels that have been placed in the LATEX files. List. E.12 shows the corresponding LATEX code.

Listing E.12: Sample LATEX code for referencing sections

Referencing sections: This section is Sec.~\ref{sec:ref}, which shows how to refer to the locations of various labels that have been placed in the \LaTeX \ files. List.~\ref{lst:refsec} shows the corresponding \LaTeX \ code.

Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

1521 **E9.1 A subsection**

1522

1523

Referencing subsections: This section is Sec. E9.1, which shows how to refer to a subsection. List. E.13 shows the corresponding LATEX code.

Listing E.13: Sample LATEX code for referencing subsections

Referencing subsections: This section is Sec.~\ref{sec:subsec}, which
shows how to refer to a subsection. List.~\ref{lst:refsub} shows the
corresponding \LaTeX \ code.

Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Etiam lobortis facilisis sem. 1524 Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec 1525 ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus 1526 placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. 1527 Praesent in sapien. Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Duis fringilla 1528 tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue 1529 a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. 1530 Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit 1531 amet ipsum. Nunc quis urna dictum turpis accumsan semper. 1532



E9.1.1 A sub-subsection

Referencing sub-subsections: This section is Sec. E9.1.1, which shows how to refer to a sub-subsection. List. E.14 shows the corresponding LaTeX code.

Listing E.14: Sample LaTeX code for referencing sub-subsections

1 Referencing sub-subsections: This section is Sec. \ref{sec:subsubsec},
 which shows how to refer to a sub-subsection. List. \ref{lst:
 refsubsub} shows the corresponding \LaTeX \ code.

Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.



E10 Citing

Citing bibliography content is done using BibTeX. It requires the creation of a BibTeX file (.bib extension name), and then added in the argument of \bibliography{} . For each .bib file, separate them by a comma in the argument of \bibliography{} without the extension name. Building your BibTeX file (references.bib) can be done easily with a tool called JabRef (www.jabref.org).

The following subsections are examples of citations.

E10.1 Books

1553 • [?]

1545

1546

1547

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- 1554 [?]
- 1555 [?]
- 1556 [?]
- 1557 [?]
- 1558 [?]
- 1559 [?]
- 1560 [?]
- 1561 [?]
- 1562 [?]
- 1563 [?]
- 1564 [?]
- 1565 [?]
- 1566 [?]
- 1567 [?]
- 1568 [?]
- 1569 [?]
- 1570 [?]



| 1571 | • [?] |
|------|-------|
| 1572 | • [?] |
| 1573 | • [?] |
| 1574 | • [?] |
| 1575 | • [?] |
| 1576 | • [?] |
| 1577 | • [?] |
| 1578 | • [?] |
| 1579 | • [?] |
| 1580 | • [?] |
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| 1582 | • [?] |
| 1583 | • [?] |
| 1584 | • [?] |
| 1585 | • [?] |
| 1586 | • [?] |
| 1587 | • [?] |
| 1588 | • [?] |
| 1589 | • [?] |
| 1590 | • [?] |
| 1591 | • [?] |
| 1592 | • [?] |
| 1593 | • [?] |
| 1594 | • [?] |
| 1595 | • [?] |
| 1596 | • [?] |
| | |



| | | • | |
|------|-------|-------------|--|
| 1597 | | Booklets | |
| 1598 | • [?] | | |
| 1599 | E10.3 | Proceedings | |
| 1600 | • [?] | | |
| 1601 | E10.4 | In books | |
| 1602 | • [?] | | |
| 1603 | • [?] | | |
| 1604 | • [?] | | |
| 1605 | • [?] | | |
| 1606 | • [?] | | |
| 1607 | • [?] | | |
| 1608 | • [?] | | |
| 1609 | • [?] | | |
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| 1611 | • [?] | | |
| 1612 | • [?] | | |
| 1613 | • [?] | | |
| 1614 | • [?] | | |
| 1615 | • [?] | | |
| 1616 | • [?] | | |
| 1617 | • [?] | | |
| 1618 | • [?] | | |
| 1619 | • [?] | | |
| | | | |



- 1620 [?]
- 1621 [?]
- 1622 [?]
- 1623 [?]
- 1624 [?]
- 1625 [?]
- 1626 [?]
- 1627 [?]

1628 E10.5 In proceedings

- 1629 [?]
- 1630 [?]
- 1631 [?]
- 1632 [?]
- 1633 [?]
- 1634 [?]
- 1635 [?]

E10.6 Journals

1637 • [?]

- 1638 [?]
- 1639 [?]
- 1640 [?]
- 1641 [?]
- 1642 [?]



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- 1667 [?]
- 1668 [?]
- 1669 [?]
- 1670 [?]
- 1671 [?]
- 1672 E10.7 Theses/dissertations
- 1673 [?]
- 1674 [?]
- 1675 [?]
- 1676 [?]
- 1677 [?]
- 1678 [?]
- 1679 [?]
- 1680 E10.8 Technical Reports and Others
- 1681 [?]
- 1682 [?]
- 1683 [?]
- 1684 [?]
- 1685 [?]
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- 1687 [?]
- 1688 [?]
- 1689 [?]



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- [?] 1691
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E10.9 **Miscellaneous** 1696

- [?] 1697
- [?] 1698
- [?] 1699
- [?] 1700
- [?] 1701
- [?] 1702
- [?] 1703
- [?] 1704
- [?] 1705
- [?] 1706
- [?] 1707
- [?] 1708
- [?] 1709



E11 Index

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For key words or topics that are expected (or the user would like) to appear in the Index, use index{key}, where key is an example keyword to appear in the Index. For example, Fredholm integral and Fourier operator of the following paragraph are in the Index.

If we make a very large matrix with complex exponentials in the rows (i.e., cosine real parts and sine imaginary parts), and increase the resolution without bound, we approach the kernel of the Fredholm integral equation of the 2nd kind, namely the Fourier operator that defines the continuous Fourier transform.

List. E.15 is a program listing of the above-mentioned paragraph.

Listing E.15: Sample LATEX code for Index usage

If we make a very large matrix with complex exponentials in the rows (i. e., cosine real parts and sine imaginary parts), and increase the resolution without bound, we approach the kernel of the \index{ Fredholm integral} Fredholm integral equation of the 2nd kind, namely the \index{Fourier} Fourier operator that defines the continuous Fourier transform.



E12 Adding Relevant PDF Pages

1720 1721 1722 Examples of such PDF pages are Standards, Datasheets, Specification Sheets, Application Notes, etc. Selected PDF pages can be added (see List. E.16), but note that the options must be tweaked. See the manual of pdfpages for other options.

Listing E.16: Sample LATEX code for including PDF pages

```
1 \includepdf[pages={8-10},%
2 offset=3.5mm -10mm,%
3 scale=0.73,%
4 frame,%
5 pagecommand={},]
6 {./reference/Xilinx2015-UltraScale-Architecture-Overview.pdf}
```



EXILINX.

UltraScale Architecture and Product Overview

Virtex UltraScale FPGA Feature Summary

Table 6: Virtex UltraScale FPGA Feature Summary

| | VU065 | VU080 | VU095 | VU125 | VU160 | VU190 | VU440 |
|----------------------------------|---------|---------|-----------|-----------|-----------|-----------|-----------|
| Logic Cells | 626,640 | 780,000 | 940,800 | 1,253,280 | 1,621,200 | 1,879,920 | 4,432,680 |
| CLB Flip-Flops | 716,160 | 891,424 | 1,075,200 | 1,432,320 | 1,852,800 | 2,148,480 | 5,065,920 |
| CLB LUTs | 358,080 | 445,712 | 537,600 | 716,160 | 926,400 | 1,074,240 | 2,532,960 |
| Maximum Distributed RAM (Mb) | 4.8 | 3.9 | 4.8 | 9.7 | 12.7 | 14.5 | 28.7 |
| Block RAM/FIFO w/ECC (36Kb each) | 1,260 | 1,421 | 1,728 | 2,520 | 3,276 | 3,780 | 2,520 |
| Total Block RAM (Mb) | 44.3 | 50.0 | 60.8 | 88.6 | 115.2 | 132.9 | 88.6 |
| CMT (1 MMCM, 2 PLLs) | 10 | 16 | 16 | 20 | 30 | 30 | 30 |
| I/O DLLs | 40 | 64 | 64 | 80 | 120 | 120 | 120 |
| Fractional PLLs | 5 | 8 | 8 | 10 | 15 | 15 | 0 |
| Maximum HP I/Os ⁽¹⁾ | 468 | 780 | 780 | 780 | 650 | 650 | 1,404 |
| Maximum HR I/Os ⁽²⁾ | 52 | 52 | 52 | 104 | 52 | 52 | 52 |
| DSP Slices | 600 | 672 | 768 | 1,200 | 1,560 | 1,800 | 2,880 |
| System Monitor | 1 | 1 | 1 | 2 | 3 | 3 | 3 |
| PCIe Gen3 x8 | 2 | 4 | 4 | 4 | 5 | 6 | 6 |
| 150G Interlaken | 3 | 6 | 6 | 6 | 8 | 9 | 0 |
| 100G Ethernet | 3 | 4 | 4 | 6 | 9 | 9 | 3 |
| GTH 16.3Gb/s Transceivers | 20 | 32 | 32 | 40 | 52 | 60 | 48 |
| GTY 30.5Gb/s Transceivers | 20 | 32 | 32 | 40 | 52 | 60 | 0 |

- Notes:

 1. HP = High-performance I/O with support for I/O voltage from 1.0V to 1.8V.
- 2. HR = High-range I/O with support for I/O voltage from 1.2V to 3.3V.

DS890 (v2.1) April 27, 2015 **Preliminary Product Specification** www.xilinx.com



EXILINX.

UltraScale Architecture and Product Overview

Virtex UltraScale Device-Package Combinations and Maximum I/Os

Table 7: Virtex UltraScale Device-Package Combinations and Maximum I/Os

| | Package | | VU080 | VU095 | VU125 | VU160 | VU190 | VU440 |
|------------------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|
| Package ⁽¹⁾⁽²⁾⁽³⁾ | Dimensions (mm) | HR, HP GTH, GTY |
| FFVC1517 | 40x40 | 52, 468 20, 20 | 52, 468 20, 20 | 52, 468 20, 20 | | | | |
| FFVD1517 | 40x40 | | 52, 286 32, 32 | 52, 286 32, 32 | | | | |
| FLVD1517 | 40x40 | | | | 52, 286 40, 32 | | | |
| FFVB1760 | 42.5x42.5 | | 52, 650 32, 16 | 52, 650 32, 16 | | | | |
| FLVB1760 | 42.5x42.5 | | | | 52, 650 36, 16 | | | |
| FFVA2104 | 47.5x47.5 | | 52, 780 28, 24 | 52, 780 28, 24 | | | | |
| FLVA2104 | 47.5x47.5 | | | | 52, 780 28, 24 | | | |
| FFVB2104 | 47.5x47.5 | | 52, 650 32, 32 | 52, 650 32, 32 | | | | |
| FLVB2104 | 47.5x47.5 | | | | 52, 650 40, 36 | | | |
| FLGB2104 | 47.5x47.5 | | | | | 52, 650 40, 36 | 52, 650 40, 36 | |
| FFVC2104 | 47.5x47.5 | | | 52, 364 32, 32 | | | | |
| FLVC2104 | 47.5x47.5 | | | | 52, 364 40, 40 | | | |
| FLGC2104 | 47.5x47.5 | | | | | 52, 364 52, 52 | 52, 364 52, 52 | |
| FLGB2377 | 50x50 | | | | | | | 52, 1248 36, 0 |
| FLGA2577 | 52.5x52.5 | | | | | | 0, 448 60, 60 | |
| FLGA2892 | 55x55 | | | | | | | 52, 1404 48, 0 |

- Go to Ordering Information for package designation details.
 All packages have 1.0mm ball pitch.
 Packages with the same last letter and number sequence, e.g., A2104, are footprint compatible with all other UltraScale architecture-based devices with the same sequence. The footprint compatible devices within this family are outlined. See the UltraScale Architecture Product Selection Guide for details on inter-family migration.

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E XILINX.

UltraScale Architecture and Product Overview

Virtex UltraScale+ FPGA Feature Summary

Table 8: Virtex UltraScale+ FPGA Feature Summary

| | VU3P | VU5P | VU7P | VU9P | VU11P | VU13P |
|----------------------------------|---------|-----------|-----------|-----------|-----------|-----------|
| Logic Cells | 689,640 | 1,051,010 | 1,379,280 | 2,068,920 | 2,147,040 | 2,862,720 |
| CLB Flip-Flops | 788,160 | 1,201,154 | 1,576,320 | 2,364,480 | 2,453,760 | 3,271,680 |
| CLB LUTs | 394,080 | 600,577 | 788,160 | 1,182,240 | 1,226,880 | 1,635,840 |
| Max. Distributed RAM (Mb) | 12.0 | 18.3 | 24.1 | 36.1 | 34.8 | 46.4 |
| Block RAM/FIFO w/ECC (36Kb each) | 720 | 1,024 | 1,440 | 2,160 | 2,016 | 2,688 |
| Block RAM (Mb) | 25.3 | 36.0 | 50.6 | 75.9 | 70.9 | 94.5 |
| UltraRAM Blocks | 320 | 470 | 640 | 960 | 1,152 | 1,536 |
| UltraRAM (Mb) | 90.0 | 132.2 | 180.0 | 270.0 | 324.0 | 432.0 |
| CMTs (1 MMCM and 2 PLLs) | 10 | 20 | 20 | 30 | 12 | 16 |
| Max. HP I/O(1) | 520 | 832 | 832 | 832 | 624 | 832 |
| DSP Slices | 2,280 | 3,474 | 4,560 | 6,840 | 8,928 | 11,904 |
| System Monitor | 1 | 2 | 2 | 3 | 3 | 4 |
| GTY Transceivers 32.75Gb/s | 40 | 80 | 80 | 120 | 96 | 128 |
| PCIe Gen3 x16 and Gen4 x8 | 2 | 4 | 4 | 6 | 3 | 4 |
| 150G Interlaken | 3 | 4 | 6 | 9 | 9 | 12 |
| 100G Ethernet w/RS-FEC | 3 | 4 | 6 | 9 | 6 | 8 |

Virtex UltraScale+ Device-Package Combinations and Maximum I/Os

Table 9: Virtex UltraScale+ Device-Package Combinations and Maximum I/Os

| Package | Package | VU3P | VU5P | VU7P | VU9P | VU11P | VU13P |
|-----------|--------------------------|---------|---------|---------|----------|---------|----------|
| (1)(2)(3) | Dimensions (mm) | HP, GTY | HP, GTY | HP, GTY | HP, GTY | HP, GTY | HP, GTY |
| FFVC1517 | 40x40 | 520, 40 | | | | | |
| FLVF1924 | 45x45 | | | | | 624, 64 | |
| FLVA2104 | 47.5x47.5 | | 832, 52 | 832, 52 | 832, 52 | | |
| FHVA2104 | 52.5x52.5 ⁽⁴⁾ | | | | | | 832, 52 |
| FLVB2104 | 47.5x47.5 | | 702, 76 | 702, 76 | 702, 76 | 624, 76 | |
| FHVB2104 | 52.5x52.5 ⁽⁴⁾ | | | | | | 702, 76 |
| FLVC2104 | 47.5x47.5 | | 416, 80 | 416, 80 | 416, 104 | 416, 96 | |
| FHVC2104 | 52.5x52.5 ⁽⁴⁾ | | | | | | 416, 104 |
| FLVA2577 | 52.5x52.5 | | | | 448, 120 | 448, 96 | 448, 128 |

- Go to Ordering Information for package designation details.
- 2. All packages have 1.0mm ball pitch.
- Packages with the same last letter and number sequence, e.g., A2104, are footprint compatible with all other UltraScale devices with the same sequence. The footprint compatible devices within this family are outlined.
 These 52.5x52.5mm overhang packages have the same PCB ball footprint as the corresponding 47.5x47.5mm packages (i.e., the same last letter and number sequence) and are footprint compatible.

DS890 (v2.1) April 27, 2015 **Preliminary Product Specification** www.xilinx.com

^{1.} HP = High-performance I/O with support for I/O voltage from 1.0V to 1.8V.



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Appendix F VITA

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John Carlo Theo S. Dela Cruz received the B.Sc., M.Sc., and Ph.D. degrees in chemistry all from the Pamantasan ng Pilipinas, San Juan, Metro Manila, Philippines, in 2020, 2022 and 2025 respectively. He is currently taking up his B.Sc. Computer Engineering studies. He has developed several high-speed packet-switched network systems and node modules. His research interests include high-speed packetswitched networks, high speed radio interface design, discrete simulation and statistical models for packet switches.

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 and node modules. His research interests include high-speed packet-switched networks, high speed radio interface design, discrete simulation and statistical models for packet switches.

 Ercid Bon B. Valencerina received the B.Sc., M.Sc., and Ph.D. degrees in chemistry all from the Pamantasan ng Pilipinas, San Juan, Metro Manila, Philippines, in 2020, 2022 and 2025 respectively. He is currently taking up his B.Sc. Computer Engineering studies. He has developed several high-speed packet-switched network systems and node modules. His research interests include high-speed packet-switched networks, high speed radio interface design, discrete simulation and statistical models for packet switches.

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| | De La Salle University | |
|--------------|--------------------------------|--|
| 1762 1763 | Appendix G ARTICLE PAPER(S) | |
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Article/Forum Paper Format (IEEE LaTeX format)

Michael Shell, Member, IEEE, John Doe, Fellow, OSA, and Jane Doe, Life Fellow, IEEE

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Abstract—The abstract goes here. Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

Index Terms—Computer Society, IEEE, IEEEtran, journal, LaTeX, paper, template.

I. Introduction

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Fig. 1. Simulation results for the network.

TABLE I AN EXAMPLE OF A TABLE

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II. CONCLUSION

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M. Shell was with the Department of Electrical and Computer Engineering, Georgia Institute of Technology, Atlanta, GA, 30332. E-mail: see http://www.michaelshell.org/contact.html

J. Doe and J. Doe are with Anonymous University.

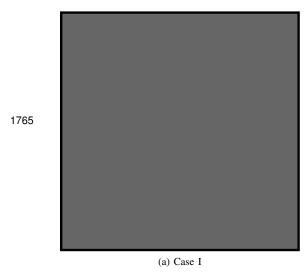


Fig. 2. Simulation results for the network.

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$\begin{array}{c} \text{Appendix A} \\ \text{Proof of the First Zonklar Equation} \end{array}$

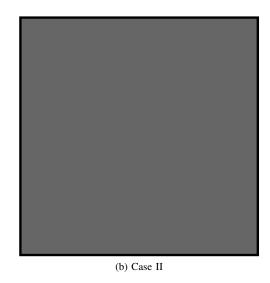
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APPENDIX B

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The authors would like to thank...

REFERENCES

 T. Oetiker, H. Partl, I. Hyna, and E. Schlegl, The Not So Short Introduction to ΔΤΕΧ 2εOr ΔΤΕΧ 2εin 157 minutes. n.a., 2014.