

2	Two-Stage Automated Coffee Bean Sorter: A Precise System for Green Coffee Beans
3	Using Machine Vision and Density-Based Analysis
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8	Gokongwei College of Engineering
9	De La Salle University
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	Bachelor of Science in Computer Engineering
13	Bachelol of Science in Computer Engineering
14	
15	by
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21	February, 2025



ORAL DEFENSE RECOMMENDATION SHEET

This thesis, entitled **Two-Stage Automated Coffee Bean Sorter: A Precise System for Green Coffee Beans Using Machine Vision and Density-Based Analysis**, prepared and submitted by thesis group, ESG-04, composed of:

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in partial fulfillment of the requirements for the degree of **Bachelor of Science in Computer Engineering** (**BS-CPE**) has been examined and is recommended for acceptance and approval for **ORAL DEFENSE**.

Dr. Francisco D. Baltasar *Adviser*February 5, 2025



ABSTRACT

41	Keep your abstract short by giving the gist/nutshell of your thesis. Use the following
42	checklist questions to help you in crafting your abstract.
43	☐ Did you briefly state what you intend to do?
44	☐ Did you concisely discuss the problem statement?
45	☐ Did you tersely mention the objectives in general terms?
46	☐ Did you succinctly describe the methodology for the target audience?
47	☐ Did you strongly describe your significant results and your conclusions?
48	Index Terms—alloy system, characterization, InP, InGaAs (see IEEE Taxonomy and The-
49	saurus).

	De La Salle University	
50	TABLE OF CONTENTS	
	iv	

	De La Salle University	
51	LIST OF FIGURES	
	V	

ı

	De La Salle University	
52	LIST OF TABLES	
	· ·	
	Vi	

ı

	De La Salle University	
53	ABBREVIATIONS	
	vii	



NOTATION

Throughout this thesis, mathematical notations conform to ISO 80000-2 standard, e.g., variable names are printed in italics, the only exception being acronyms like, e.g., SNR, which are printed in regular font. Constants are also set in regular font like j. Standard functions and operators are also set in regular font, e.g., in $\sin(\cdot)$, $\max\{\cdot\}$. Commonly used notations are t, f, $j = \sqrt{-1}$, n and $\exp(\cdot)$, which refer to the time variable, frequency variable, imaginary unit, nth variable, and exponential function, respectively.

	De La Salle University	
61	GLOSSARY	
	ix	

	De La Salle University	
62	LISTINGS	
	X	

	De La Salle University	
63	Chapter 1	
64	INTRODUCTION	
	1	



1.1 Background of the Study

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Coffee is one of the most globally consumed beverages. It is a vital product in the global market, with production reaching 168.2 million bags in 2022-2023. The coffee industry is expected to grow even more in the coming years, with output projected to rise by 5.8

To stay competitive in the rapidly evolving coffee industry, farmers carefully select high-quality coffee beans for production. Grading green coffee beans is a crucial part of coffee production, as it is directly associated with the quality of the cup quality of coffee brews (Barbosa et al., 2019). Coffee grading is a process in the industry that determines the quality of coffee beans, using various parameters such as size, density, color, and defects, ensuring that only high quality beans are selected for consumption (Córdoba et al., 2021). The size of coffee beans is determined using a screen size and sorting procedure, where the coffee beans are categorized into different screen sizes, with larger beans considered higher quality (González et al., 2019). The density of a bean can be calculated by the ratio of its mass and volume, which greatly influences the roasting process and overall quality of the coffee (Datov & Lin, 2019). Color is also another indicator for quality, with darker beans being preferred for their richer flavor profile. On the other hand, defects are classified among 3 categories: Category 1 includes the most severe issues such as foreign matter and black beans, Category 2 includes less severe defects like broken beans, and Category 3 includes minor defects like slight discoloration. Determining the quality of the coffee beans in relation to their defect values is based on quality standards and grading systems such as SCAA protocols guidance or the Philippine National Standard on Green Coffee Bean.

Traditionally, this stage of assessing and categorizing coffee beans relies on visual evaluation, which is time-consuming and labor-intensive, making it prone to human error.



One of the biggest challenges in coffee bean production is ensuring consistency in quality. As the demand for specialty coffee continues to grow, there has also been an increase for the need of more efficient and accurate sorting methods. The application of modern technology can help reduce the labor costs and minimize human errors in these tasks. In recent years, computer vision was used alongside various machine learning models and techniques, such as convolutional neural networks (CNNs), support vector machines (SVMs), or K-nearest neighors (KNN) models, where the models were trained on labeled data to classify images of coffee beans into different quality categories. The proposed aims to utilize this technology to develop a two-stage automated coffee bean sorting system using machine vision and density-based analysis to categorize and identify and segregate specialty-grade green coffee beans from non-specialty and defective coffee beans.

1.2 Prior Studies

Identifying and sorting specialty-grade coffee beans can be strenuous since the traditional way of classifying a specialty-grade coffee is by manually sorting the coffee bean batch and classifying them according to the set of standards of the SCAA. The existing work aims to solve these problems through image processing and implementing deep learning-based models to automatically sort the coffee beans while achieving high accuracy. However, these solutions only automate detecting either one of the parameters such as defects, color, and size, while the proposed system considers density, size, color and defects all in one system. Hence, eliminating human intervention or labor. The table below shows the comparison of existing solutions to the researcher's proposal aligning with the traditional way of sorting coffee beans.



Existing Literature	Description
Defect Detection	The existing literature focuses on using various machine
	learning models such as YOLO, KNN, and CNN to detect
	defects in green coffee beans, through identifying visible
	defects like black spots, broken beans, discoloration, and
	more. These existing approaches heavily rely on visual char-
	acteristics and do not consider other key factors that affect
	green coffee bean quality like density, which can enhance
	classification accuracy. The proposed system integrates den-
	sity and size analysis alongside the defecting various levels
	of defects on the coffee bean for a more holistic detection
	and classification.



Coffee Bean Grading and Quality Assessment

The existing literature utilize algorithms such as artificial neural networks, support vector machine, and random forest to grade and classify coffee beans according to the specified grading system. These methods primarily focus on visual features of the beans, which do not account the bean's density and size, which are both essential factors for classifying specialty-grade coffee beans. Additionally, there is a lack of practical implementation of automated sorting systems, as these focus on simply classifying the beans. Through a two-stage process, the proposed system will take into consideration both the visual inspection and the density measurement, which leads to a more complete classification of coffee beans.



Automated Sorting and Classification System

Research has been conducted on developing that automate the process of sorting coffee beans according to various parameters. Some studies focus on sorting defectives against non-defective, while others focus on other visual parameters like defects and roast profiles. These systems focus only on visual characteristics, without considering the actual size of the bean and its density as parameters for better classification accuracy. The proposed system will integrate the use of visual, density, and size parameters to enable a comprehensive automated sorting solution for classifying specialty-grade coffee beans.

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Proposed System	Balay, D. D., Cabrera,	A. J. N. Lualhati, J. B.
	R. M., Jensen, J. T. B.,	Mariano, A. E. L. Tor-
	& Mayuga, K. E. L.	res, and S. D. Fenol, "De-
	(2024). Automatic sorting	velopment and Testing of
	of defective coffee beans	Green Coffee Bean Qual-
	through computer vision	ity Sorter using Image Pro-
		cessing and Artificial Neu-
		ral Network



- Defect sorting using EfficientNetV2.
- Considers classification of
 defect types.
- The system considers density parameters to sort out less-dense beans.
- The system includes a graphical user interface for farmers to visualize the cumulative data of the defects present in the batch.
- The system also includes
 AI-generated recommendations on the possible interventions for the farmers
 based on the data gathered
 from the sorting system.

- Defect sorting using YOLOv8
- The study considered only 6 types of defects.
- Defect sorting using YOLOv2 and InceptionV3.
- The study considered only 2 types of defects.



1.3 Problem Statement

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The Philippine coffee industry is a growing market, however it is stuck with using traditional methods in sorting green coffee beans. Often relying on manually sorting the beans, it exposes a number of problems that are apparent in the industry. Relying on manual sorting increases production cost which results in higher prices for quality coffee beans. To make the Philippine coffee beans more competitive to the exported beans, reducing the price is crucial. Another problem that is encountered in manual sorting heavily focuses only on the physical attributes of the bean like size and appearance. There are standards that need to be met, which forces the farmers to resort to manual sorting to comply with the standards of the SCAA. The SCAA standards require a 300g batch of green coffee beans must not contain any defects and the size consistency of the beans must not exceed 5% variance. Another reason why coffee processors still opt to do manual sorting is because there are no commercially available and reliable GCB sorting machines (Lualhati et al., 2022). There is a need for a coffee sorter that is able to efficiently and accurately sort GCB. Coffee bean selection is carried out either manually, which is a costly and unreliable process (Santos, 2020). The manual sorting process limits scalability and quality control, putting the strain on farmers as coffee shop owners' demands for high-quality coffee continue to rise (Lualhati et al., 2022).

1.4 Objectives and Deliverables

Your objectives are the states that you desire to achieve in solving the problem. The general objective is the main state to be achieved whereas the specific ones are sub-states to be achieved.



1.4.1 General Objective (GO)

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GO: To develop an automated (Arabica) green coffee bean sorter that identifies good, less-dense and defective beans from an unsorted batch of coffee beans. The system will utilize machine vision and density-based analysis for defect detection and classification of the coffee beans, ensuring efficient coffee bean sorting.;

1.4.2 Specific Objectives (SOs)

- SO1: To gather and create a dataset consisting of 500 high-resolution images per classification of Arabica green coffee beans (dense, less-dense, defective (category 1 & 2));
- SO2: To improve the synchronization between the machine vision system and the embedded sorting mechanism, ensuring defect sorting of at least 20 beans per minute, solving issues such as non-synchronization of the system;
- SO3: To achieve an accuracy of at least 85% in classifying defective green coffee beans using computer vision;
- SO4: To achieve an accuracy of at least 85% in filtering out less-dense green coffee beans;

1.4.3 Expected Deliverables

Table 1.3 shows the outputs, products, results, achievements, gains, realizations, and/or yields of the Thesis.



TABLE 1.3 EXPECTED DELIVERABLES PER OBJECTIVE

Objectives	Expected Deliverables
GO: To develop an	A Two-Stage Automated Coffee Bean Sorter System that identifies defective, good
automated (Arabica)	beans, and less-dense green coffee bean using machine vision and density-based
green coffee bean sorter	analysis.
that identifies good,	
less-dense and defective	
beans from an unsorted	
batch of coffee beans.	
The system will utilize	
machine vision and	
density-based analysis	
for defect detection and	
classification of the	
coffee beans, ensuring	
efficient coffee bean	
sorting.	
SO1: To gather and cre-	Data Gathering
ate a dataset consisting	Juli Guillering
of 500 high-resolution	Image Collection through High Quality Camera
images per classification	mage concerns an ough rings Quanty camera
of Arabica green cof-	
fee beans (dense, less-	
dense, defective (cate-	
gory 1 & 2))	
SO2: To improve	Improving the synchronization of machine vision and embedded sorting
the synchronization	mechanism of the system.
between the machine	incentation of the system.
vision system and	
the embedded sorting	
mechanism, ensuring	
defect sorting of at least	
20 beans per minute,	
solving issues such as	
non-synchronization of	
the system SO3: To achieve an ac-	Commenter Walter Description
	Computer Vision Program
curacy of at least 85%	• Contina Machaniam
in classifying defective	Sorting Mechanism
green coffee beans using	
computer vision	
SO4: To achieve an ac-	Density-based Analysis
curacy of at least 85% in	
filtering out less-dense	Sorting Mechanism
green coffee beans	



1.5 Significance of the Study

The study explores the implementation of machine Vision and density analysis of an automated coffee been sorter that can identify and sort out the defective, less-dense and good green coffee beans. This said system would aid coffee sorters to mitigate manual labor and to ensure that the sorting process of the GCB are accurate. In order to test the effectiveness of the system, the study would gather data and compare the time efficiency and accuracy of the manual sorting by a an expert sorter to be compared with the proposed system. The system proposes significance to specific parts of society as follows:

1.5.1 Technical Benefit

This study would benefit the academe as this introduces a significant advancement in coffee bean sorting technology by implementing both machine vision and density-based analysis to detect and sort good coffee beans, less-dense and separating defective ones. The proposed system would mitigate manual sorting that leads into insufficency like human error and fatigue. The system would improve the overall efficiency by operating at a faster rate compared to manual labor. As a result, it would serve as a proof of concept for the implementation of machine vision and density-based analysis in agricultural industries specifically in the Philippine coffee industry.

1.5.2 Impact to the Coffee Industry

The study would aid coffee farmers and producers, by providing an automated system that ensures accurate sorting of Arabica green coffee beans, the system aims to have an accurate output to help maintain to yield higher quality coffee beans and allows coffee bussinesses



to scale up their operations, increase the competitiveness of exporting those beans, and meet demand more efficiently. The productivity given from the system would potentially strengthen the foundation of local coffee producers.

1.6 Assumptions, Scope, and Delimitations

1.6.1 Assumptions

- 1. There would be a defective coffee bean from the green coffee bean test batch;
- 2. Identifying the defective coffee beans using the machine vision and density-based analysis would be much more efficient and accurate than manually sorting them;
- 3. During testing, test batches will contain 50% good beans and 50% defective beans, 60% good beans and 40% defective beans, 70% good beans and 30% defective beans, 80% good beans and 20% defective beans, 90% good beans and 10% defective beans, 100% good beans;

1.6.2 Scope

- 1. The study only focuses on Arabica green coffee beans;
- 2. The study has two stages, the first stage would segregate the defective green coffee beans from the batch, then the second stage would identify the specialty-grade green coffee beans depending on its density;

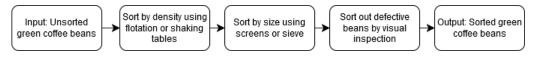


1.6.3 Delimitations

- 1. The batch of coffee beans to be used for testing and dataset collection will consist solely of Arabica beans from the same origin, farmer, and processed in the same way;
- 2. The system is only limited to unroasted green coffee beans;
- 3. The batch of coffee beans to be used should only be dehulled and not sorted visually and by density;
- 4. Since the system is considering several types of defects and density parameter, sorting time is compromised;
- 5. The system is designed to perform individual scanning of each coffee bean;

1.7 Description and Methodology of the Thesis

1.7.1 Manual Sorting



The diagram in Figure 1 depicts the representation of the process of manual sorting of unsorted green coffee beans through a series of steps. First, the beans are sorted by density using methods such as floatation or shaking tables. This helps in separating the denser beans, usually pertaining to a more developed and higher quality bean. Then, the beans are sorted by size using screens and sieves with specific dimensions depending on the variety of the beans. After this, a thorough visual inspection is performed by the sorters to identify and remove the defective beans from the batch. The visual inspection includes sorting out

	1. Introduction	
	De La Salle University	
209	cracks, discoloration, undeveloped and other defective bean characteristics. Finally, the	
210	process results in the output of sorted green coffee beans, ready for further processing or	
211	sale.	



1.7.2 Description of the System



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The proposed system is a two-staged automated green coffeee bean sorting machine,



integrating both machine vision and density analysis. Firstly, the coffee beans are introduced into the system through a funnel, which directs them to a conveyor belt mechanism. In the first stage, the green coffee beans will be sorted depending on their visual characteristics. In this stage, the physical qualities of the bean is analyzed such as size, color, and defect. If the bean is defective, the system will automatically sort it out. Then, all the non-defective beans will go through the second stage of the system. In the second stage, there will be an IR sensor and a weighing scale. The IR sensor will help the system to calculate for the estimated volume of the bean. The volume and mass of the bean in hand, the density of the bean can be calculated. Depending on the density threshold and size threshold set by the user, the bean will be classified whether it is good or not.





Figure 3 shows the schematic diagram of the proposed system. Arduino Uno micro-controller magaes all the mechanical components such as the servo motor, stepper motors,



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and the converyor belt. The servo motor controls the roitating mechanism for bean sorting. On the other hand, the stepper motors operate a slide mechanism to direct the beans. Two cameras, integrated with OpenCV via Python, handle machine vision algorithms, and image processing for defect detection of the beans. A ToF10120 sensor provides precise distance measurement. A precision weighing scale measures the density of each bean for classification. The Arduino communicates with the OpenCV system through serial communication, ensuring smooth coordination.





Figure 4 shows the design overview of the system. Beans are first arranged through a hopper and a conveyor belt. On top of the conveyor belt, a 3D-printed guide is attached for



the beans to maintain a linear formation. Then, the beans are expected to fall into another funnel attached to a tube. The tube is directly attached to a rotating mechanism that allows the beans to be inspected and sorted one-by-one. In this stage, defective beans are sorted out. Then, the non-defective beans are transferred onto the precision scale to analyze the density. The less-dense beans are sorted out of the batch.



1.7.3 Dataset and Model Training

For the dataset collection, Arabica specialty-grade green beans from a farm will be used. Each bean is expected to be captured by a high-resolution camera with sufficient lighting. The top and bottom side pictures of the beans are to be collected. In addition, defective beans of the same type and origin will be gathered to identify the different classification of defects (primary and secondary). In this study, all primary defects are considered such as Full Black, Full Sour, Dried Cherry, Fungus Damage, and Severe Insect Damage. On the other hand, secondary defects are also considered such as Partial Black, Parchment, Floater, Shell, and Chipped. For the dataset collection, at least 500 images of good beans and at least 200 beans for each defect classification will be gathered to train the model. To further improve and increaase the dataset size, augmentation will be applied by scaling, rotating, and mirroring the images.

The models to be used in this study are Convolutional Neural Network (CNN) and Random Forest. The CNN model is mostly compatible for image classification and feature extraction as it is composed of several different layers resulting in a better representation of image data (Wang et al., 2021). Thus, this model is the most ideal for green bean defect detection by identifying its texture, color, size, volume, deformations, and cracks in the first stage of sorting. Then, for the second stage where density parameter is added, Random Forest will be used. Since mixed data types are being considered (visual features extracted by CNN and density values), Random Forest is the best fit for this classification (Rigatti, 2017). In addition, the model is robust to overfitting, which means that it can handle noisy data.



1.7.4 Testing

For the testing procedures, processed but unsorted green coffee beans will be acquired from a local farmer. These coffee beans will be sorted manually based on their different defects and quality, and also will be fed into the automated system to compare accuracy and performance. In line with the Philippine National Standard or PNS (2022) for testing green coffee bean sorters, three test trials will be conducted. These trials will be conducted under similar operational settinsg to ensure consistency. The duration of each trial begins when the beans are fed into the system's hopper and endsd after no beans remain in the system. During these trials, the system's ability to sort defective beans and categorize the good beans by density will be monitored. To create the dataset, coffee beans will be arranged on a sheet of paper and photo of the entire sheet will be taken. A program using YOLOv8 will then be used to process this image, detecting each bean, creating bounding boxes, and crop them into separate image files for labeling. Additionally, an alternative method involves using the system itself to collect data, with cameras capturing the top and bottom of the beans as they pass through the system. These approaches aim to ensure to create a diverse dataset that will be used for training the machine learning model.

In evaluating the system's performance, various metrics, as dictated by the PNS for Green Coffee Bean Sorters, will be considered:

- **Sorting Accuracy**. The system's sorting accuracy will be verified by comparing the output of the system to the manually sorted output of the same batch of beans.
- **Duration of Tests**. The total operating time for each trial will be recorded.
- **Sorting Yield**. The quantity and quality of the beans sorted in each trial will be measured to assess the system.



The desired accuracy of the system for its defect sorting is an accuracy of at least 85%. The paper of Lualhati et al. (2022) was able to achieve an accuracy score of 85% for sorting out good beans and 95% for defect sorting, with an average score of 90% for sorting out both. However, their paper only included two types of defects (black and deformed), and good quality beans as its data set. This study aims to target 10 types of defects along with the good green coffee beans ensuring that the system can cover a wider range of defects while also matching the accuracy of the previous study.

To validate the performance of the system, the results will be compared with those obtained during the manual sorting. This comparison will focus on determining the accuracy of the defect detection and bean classification. The manual sorting process will serve as the reference for evaluating the system's ability to enhance sorting efficiency and accuracy.

1.7.5 Graphical User Interface (GUI)

The proposed system would be integrating a graphical user interface developed using PyGui and ChatGPT API. The GUI would serve as the control center platform for the system. This would provide real-time feedback and insights for users. As shown in Figure 8, a concept of how the GUI would interact with the system would be a start button, once the button is executed the system would then be expecting inputs and start sorting. There would be real-time feedback during the sorting process, then some visual markers to indicate their classification, and an elapsed time so the user would be aware of the time of the sorting process. Once the system is done, the user can click the end button and the summary report would generate in an orderly manner, providing tables of classification that was detected through the process. In the bottom part of the GUI, ChatGPT API would be integrated and would offer recommendations based on the detected quality and classification of the coffee



beans.

1.8 Estimated Work Schedule and Budget

The estimated work schedule can be represented as a Gantt Chart or a combination of Project Network Diagram, Work Breakdown Structure, and Critical Path. The budget can be made into a Bill of Materials, financial plan, or if your Thesis is funded and part of larger project, the cost, and date for reaching each milestone and/or deliverable for your part of the project.

For ECE Department undergraduate theses, the individual Gantt Chart or Work Breakdown Schedule and Bill of Materials will be included in this section and be removed in the final document.

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1.9 Overview of the Thesis

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Provide here a brief summary and what the reader should expect from each succeeding chapter. Show how each chapter is connected with each other.

	De La Salle University	
334	Chapter 2	
335	LITERATURE REVIEW	
	27	



It is to be noted that each subsection in this chapter should discuss in narrative form each table that is presented in order to point out to the reader what the author(s) intend to convey.

2.1 Existing Work

Cite and summarize here relevant and significant literature (dissertations, theses, journals, patents, notable conference papers) through a table and descriptions to prove that no one has done your work yet and/or that your work is not a duplication of existing ones. Your focus here is what has *been done*.

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2.2 Lacking in the Approaches

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You can summarize the weaknesses of existing approaches by a tabular comparison of the literature. Your focus here is what has *not been done*, i.e. what features were missed, what solutions were not considered, what the demerits are, etc. Through these items, you then can introduce the necessity for doing your proposed solution.

It is to be noted that the degree of novelty for undergraduate thesis is lower than those for graduate school. If a Ph.D. dissertation/thesis has a high degree of novelty and that for an undergraduate is low, then a master's thesis is somewhere between the two.

Briefly include here the following in order to remind the reader why you are highlighting the weaknesses of the solutions of existing literature.

- mentioning the problem
- showing how your solution is better (can be better (for proposals))

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2.3 Summary

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Provide the gist of this chapter such that it reflects the contents and the message.

	De La Salle University	
448	Chapter 3 THEORETICAL CONSIDERATIONS	
449	THEORETICAL CONSIDERATIONS	
	33	



Before starting the first section, provide an overview of the purpose of this chapter and its contents, and how they are relevant to your methodology. Discuss in this chapter the relevant theories and concepts that should support your proposed solutions.

This chapter is for providing the context to your panelist/reader. It is actually an expanded form of the Background of the Study that you have put in Chapter 1.

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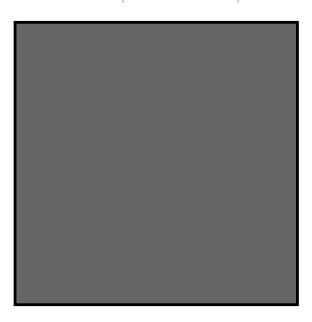


Fig. 3.1 A quadrilateral image example.

3.1 Summary

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Provide the gist of this chapter such that it reflects the contents and the message.

	De La Salle University	
502	Chapter 4	
503	DESIGN CONSIDERATIONS	
	37	



Before starting the first section, provide an overview of the purpose of this chapter and its contents, and how they are relevant to your methodology.

Your primary goal in the Design Considerations chapter is to describe to your panelist/readers the key topics that fall further under Theoretical Considerations, but should be placed here instead since they are geared towards your Methodology. These key topics are those that you have directly adopted in making your solution/methodology. You can think of the connection of the Design Considerations chapter to the Theoretical Considerations chapter in this way: if your Theoretical Considerations chapter serves as the main foundation of a building, then the Design Considerations chapter functions as the columns.

The Design Considerations chapter is an avenue for explaining why you considered the topics here for your proposed methodology. This chapter is different from your methodology, because topics you discuss here are already accepted as part of the body of knowledge, and may have not been developed by you.

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4.1 Standards

Standards are essential for successful projects and impactful research. They provide a common framework and ensure consistency, quality, and safety across various disciplines. By adhering to established standards, your work becomes more reliable, interoperable, and valuable in real-world applications. Standards also demonstrate your understanding of industry best practices and enhance the credibility of your research.

To effectively integrate standards into your project, begin by identifying relevant standards related to your specific field. Thoroughly research and understand the requirements and guidelines outlined within these standards. Align your project objectives and methodologies to meet or exceed these standards. Document your use of standards in this section, including how and why specific standards were chosen. Finally, evaluate your results against the established standards, justifying any deviations from the norm with sound

	4. Design Considerations	
	De La Salle University	
574	reasoning and evidence.	
575	4.2 Summary	
576	Provide the gist of this chapter such that it reflects the contents and message.	
	41	

	De La Salle University	
577	Chapter 5	
578	METHODOLOGY	
	42	



Put an overview of the contents of chapter. Mention here your methodology flow through a figure and provide an overview of it and how your methodology achieves your objectives. How your methodology achieves each of your specific objectives is what your panelists/examiners will be looking for. Specify how your methodology achieves your general objective and specific objectives. A point-by-point comparison how your methodology achieves each of your specific objectives is expected in the final Thesis.

Also make sure that you refer clearly to the chapters on the Literature Review, Theoretical Considerations, and Design Considerations showing how your methodology ties with those that you have discussed in those chapters.

Make an overview of the contents of the chapter. Put here your methodology flow through a figure and provide an overview of it.

In summative form, Table ?? indicates the approaches, designs, modes, processes, programs, techniques, and/or ways that the Thesisreaches the objectives.

TABLE 5.1 SUMMARY OF METHODS FOR REACHING THE OBJECTIVES

	Objectives	Methods	Locations
--	------------	---------	-----------



Objectives	Methods	Locations
GO: To develop an automated (Arabica)	1. First itemtext	Sec. ?? on p. ??
green coffee bean sorter	2. Second itemtext	
that identifies good, less-dense and defective	3. Last itemtext	
beans from an unsorted	4. First itemtext	
batch of coffee beans. The system will utilize	5. Second itemtext	
machine vision and density-based analysis for defect detection and		
classification of the coffee beans, ensuring		
efficient coffee bean sorting.		
SO1: To gather and create a dataset consisting	1. First itemtext	Sec. ?? on p. ??
of 500 high-resolution	2. Second itemtext	
images per classification of Arabica green cof-	3. Last itemtext	
fee beans (dense, less-	4. First itemtext	
dense, defective (category 1 & 2))	5. Second itemtext	



Objectives	Methods	Locations
SO2: To improve the synchronization	1. First itemtext	Sec. ?? on p. ??
between the machine	2. Second itemtext	
vision system and the embedded sorting	3. Last itemtext	
mechanism, ensuring	4. First itemtext	
defect sorting of at least 20 beans per minute,	5. Second itemtext	
solving issues such as non-synchronization of		
the system SO3: To achieve an ac-		Sec. ?? on
curacy of at least 85%	First itemtext	p. ??
in classifying defective	2. Second itemtext	
green coffee beans using computer vision	3. Last itemtext	
	4. First itemtext	
	5. Second itemtext	
SO4: To achieve an ac-	First itemtext	Sec. ?? on
curacy of at least 85% in		p. ??
filtering out less-dense	2. Second itemtext	
green coffee beans	3. Last itemtext	
	4. First itemtext	
	5. Second itemtext	



Objectives	Methods	Locations
	1. First itemtext	Sec. ?? on p. ??
	2. Second itemtext	
	3. Last itemtext	
	4. First itemtext	
	5. Second itemtext	

5.1 Implementation

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Summarize the process used to create/set-up the work with an explanation of such process, instruments, and materials that you used if any. If the description is lengthy, use condensed bullet points.

Rule of thumb: Implementation is how you made your work; (keywords: implemented, created, made, soldered, programmed, etc.).

If you wrote a program or made a simulation, you must state how the program or simulation functions in this section. An algorithm or a pseudocode as shown in Table ?? is a good example.

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5.2 Evaluation

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Describe the procedures for evaluating the correct behavior and outcome of your work, including what information you need to gather and how you will obtain or measure it.

Rule of thumb: Evaluation is how you tested your work; (keywords: measured, tested, compared, simulated, etc.).

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5.3 Summary

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	De La Salle University	
698	Chapter 6	
699	RESULTS AND DISCUSSIONS	
	51	



Show in this chapter proofs why your proposed solution works. However, presenting results ("It worked") without an appropriate explanation does not show thorough understanding. Aside from the data and results that you have obtained, and their explanation, the discussion includes why components of your proposed solution work did or did not work in accordance to what you described in the evaluation process, and how the proposed solution performed and faired. Interpret the results and the reasons why they were obtained. If your results are incorrect, apparent discrepancies from theory should be pointed out and explained. In essence, what do the results mean? Citing existing publication can help you compare your results and your explanations.

The next items below is not related to the description of this results and discussions chapter, but serves as an opener for the LaTeXportion of this template.

Here is an example of a citation for ISO 80000-2 standard [?]. Another one is [?] and [?].

In using this template, the user is expected to have a working knowledge of LATEX. A good introduction is in [?]. Its latest version can be accessed at http://www.ctan.org/tex-archive/info/lshort. See the Appendix of document_guide.pdf for examples.

In aggregate form, Table ?? shows the outcomes and completions in applying the methodology of the Thesisper objective.

TABLE 6.1 SUMMARY OF RESULTS FOR ACHIEVING THE OBJECTIVES

Objectives	Results	Locations



Objectives	Results	Locations
GO: To develop an	1. First itemtext	Sec. ?? on
automated (Arabica)		p. ??
green coffee bean sorter	2. Second itemtext	
that identifies good,	3. Last itemtext	
less-dense and defective	5. Last territext	
beans from an unsorted	4. First itemtext	
batch of coffee beans.		
The system will utilize	5. Second itemtext	
machine vision and		
density-based analysis		
for defect detection and		
classification of the		
coffee beans, ensuring		
efficient coffee bean		
sorting.		
SO1: To gather and cre-	First itemtext	Sec. ?? on
ate a dataset consisting	1. The temest	p. ??
of 500 high-resolution	2. Second itemtext	
images per classification	2. 1 tana	
of Arabica green cof-	3. Last itemtext	
fee beans (dense, less-	4. First itemtext	
dense, defective (cate-		
gory 1 & 2))	5. Second itemtext	



Objectives	Results	Locations
SO2: To improve the synchronization	1. First itemtext	Sec. ?? on p. ??
between the machine	2. Second itemtext	
vision system and the embedded sorting	3. Last itemtext	
mechanism, ensuring	4. First itemtext	
defect sorting of at least 20 beans per minute,	5. Second itemtext	
solving issues such as		
non-synchronization of		
the system		
SO3: To achieve an accuracy of at least 85%	1. First itemtext	Sec. ?? on p. ??
in classifying defective	2. Second itemtext	
green coffee beans using computer vision	3. Last itemtext	
	4. First itemtext	
	5. Second itemtext	
SO4: To achieve an ac-	1. First itemtext	Sec. ?? on
curacy of at least 85% in		p. ??
filtering out less-dense	2. Second itemtext	
green coffee beans	3. Last itemtext	
	4. First itemtext	
	5. Second itemtext	



Objectives	Results	Locations
	1. First itemtext	Sec. ?? or p. ??
	2. Second itemtext	
	3. Last itemtext	
	4. First itemtext	
	5. Second itemtext	

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6.1 Summary

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	De La Salle University	
765	Chapter 7	
766	CONCLUSIONS, RECOMMENDATIONS, AND	
767	FUTURE DIRECTIVES	
	58	



7.1 Concluding Remarks

In this Thesis, ...

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Put here the main points that should be known and learned about the work topic. Summarize or give the gist of the essential principles and inferences drawn from your results.

7.2 Contributions

The interrelated contributions and supplements that have been developed by the author(s) in this Thesis are listed as follows. Only those that are unique to the authors' work are included.

- the ;
- the ;
- the ;

7.3 Recommendations

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7.4 Future Prospects

There are several prospects that may be extended for further studies. ... So the suggested topics are listed in the following.

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Note that for ECE undergraduate theses, as per the directions of the thesis adviser, Recommendations and Future Directives will be removed for the hardbound copy but will be retained for database storage.



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1. IEEE Citation Reference: www.ieee.org/documents/ieeecitationref.pdf

 $2. \ \ IEEE\ Editorial\ Style\ manual:\ www.ieee.org/documents/style_manual.pdf$

 3. IEEE Abbreviations for Transactions, Journals, Letters, and Magazines: www.ieee. org/documents/trans_journal_names.pdf

 Also in your BibTeX file, enclose letters or words that should all be in uppercase in curly brackets. Example: IBM, Philippines, eXtensible Markup Language.

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	De La Salle University	
845 846	Appendix A STUDENT RESEARCH ETHICS CLEARANCE	
	64	



RESEARCH ETHICS CLEARANCE FORM¹ For Thesis Proposals

Names of Student Researcher(s):



Dela Cruz, Juan Z.

College: Gokongwei College of Engineering

Department: Electronics and Communications Engineering

Course: PhD-ECE

Expected Duration of the Project: from: April 2015 to: April 2017

Ethical considerations

None

(The Ethics Checklists may be used as guides in determining areas for ethical concern/consideration)

To the best of my knowledge, the ethical issues listed above have been addressed in the research.

Dr. Francisco D. Baltasar

Name and Signature of Adviser/Mentor:

Date: April 8, 2017

Noted by:

Dr. Rafael W. Sison

Name and Signature of the Department Chairperson:

Date: April 8, 2017

¹ The same form can be used for the reports of completed projects. The appropriate heading need only be used.

	De La Salle University	
848 849	Appendix B ANSWERS TO QUESTIONS TO THIS THESIS	
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B1 How important is the problem to practice?

A possible answer to this question is the summary of your Significance of the Study, and that portion of the Problem Statement where you describe the ideal scenario for your intended audience.

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B2 How will you know if the solution/s that you will achieve would be better than existing ones?

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B2.1 How will you measure the improvement/s?

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B2.1.1 What is/are your basis/bases for the improvement/s?

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B2.1.2 Why did you choose that/those basis/bases?

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B2.1.3 How significant are your measure/s of the improvement/s?

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B3 What is the difference of the solution/s from existing ones?

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B3.1 How is it different from previous and existing ones?

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B4 What are the assumptions made (that are behind for your proposed solution to work)?

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B4.1 Will your proposed solution/s be sensitive to these assumptions?

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B4.2 Can your proposed solution/s be applied to more general cases when some assumptions are eliminated? If so, how?

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B5 What is the necessity of your approach / proposed solution/s?

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B5.1 What will be the limits of applicability of your proposed solution/s?

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B5.2 What will be the message of the proposed solution to technical people? How about to non-technical managers and busines people?

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B6 How will you know if your proposed solution/s is/are correct?

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B6.1 Will your results warrant the level of mathematics used (i.e., will the end justify the means)?

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B7 Is/are there an/_ alternative way/s to get to the same solution/s?

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B7.1 Can you come up with illustrating examples, or even better, counterexamples to your proposed solution/s?

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B7.2 Is there an approximation that can arrive at essentially the same proposed solution/s more easily?

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B8 If you were the examiner of your Thesis, how would you present the Thesis in another way? Give your remarks, especially for your methodology and the results and discussions.

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B8.1 What are the weaknesses of your Thesis, specifically your methodology and the results and discussions?

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1081	Appendix C REVISIONS TO THE PROPOSAL	
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Make a table with the following columns for showing the summary of revisions to the proposal based on the comments of the panel of examiners.

1085

1. Examiner

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2. Comment

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3. Summary of how the comment was addressed

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4. Locations in the document where the changes have been reflected

TABLE C.1 SUMMARY OF REVISIONS TO THE PROPOSAL

Examiner	Comment	Summary of how the comment was addressed	Locations
Dr. Fran- isco D. Baltasar	Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.	Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper. First itemtext Second itemtext Last itemtext Second itemtext Second itemtext	Sec. ? on p. ? Sec. ? on p. ? Fig. ?? o p. ??



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Examiner	Comment	Summary of how the comment was addressed	Locations		
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	tra sollicitudin. Prae-	molestie ut, ultricies vel, semper in, velit. Ut porttitor. Prae-	p. ??		
	sent imperdiet mi nec	sent in sapien. Lorem ipsum dolor sit amet, consectetuer			
	ante. Donec ullamcor-	adipiscing elit. Duis fringilla tristique neque. Sed interdum			
	per, felis non sodales	libero ut metus. Pellentesque placerat. Nam rutrum augue a			
	commodo, lectus velit	leo. Morbi sed elit sit amet ante lobortis sollicitudin. Prae-			
	ultrices augue, a dignis-	sent blandit blandit mauris. Praesent lectus tellus, aliquet			
	sim nibh lectus placerat	aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit			
	pede. Vivamus nunc	amet ipsum. Nunc quis urna dictum turpis accumsan semper.			
	nunc, molestie ut, ul-				
	tricies vel, semper in,				
	velit. Ut porttitor. Prae-				
	sent in sapien. Lorem				
	ipsum dolor sit amet,				
	consectetuer adipiscing				
	elit. Duis fringilla tris-				
	tique neque. Sed in-				
	terdum libero ut me-				
	tus. Pellentesque plac-				
	erat. Nam rutrum augue				
	a leo. Morbi sed elit sit				
	amet ante lobortis sol-				
	licitudin. Praesent blan-				
	dit blandit mauris. Prae-				
	sent lectus tellus, aliquet				
	aliquam, luctus a, eges-				
	tas a, turpis. Mauris				
	lacinia lorem sit amet ip-				
	sum. Nunc quis urna				
	dictum turpis accumsan				
	semper.				

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1089	Appendix D REVISIONS TO THE FINAL	
	81	



Make a table with the following columns for showing the summary of revisions to the proposal based on the comments of the panel of examiners.

1. Examiner

1093

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1096

- 2. Comment
- 3. Summary of how the comment has been addressed
- 4. Locations in the document where the changes have been reflected

TABLE D.1 SUMMARY OF REVISIONS TO THE THESIS

Examiner	Comment	Summary of how the comment has been addressed	Locations
Dr. Fran-		Summing of now the comments and soon accessed	Sec. ??
cisco D. Baltasar	1. First itemtext	1. First itemtext	on p. ??, Sec. ??
	2. Second itemtext	2. Second itemtext	on p. ??, Fig. ?? on
	3. Last itemtext	3. Last itemtext	p. ??
	4. First itemtext	4. First itemtext	
	5. Second itemtext	5. Second itemtext	
		First itemtext	
		Second itemtext	
		Last itemtext	
		First itemtext	
		Second itemtext	

Continued on next page



Comment	Summary of how the comment has been addressed	Locations
		Sec. ?
4 71	4 = 1	on p.
1. First itemtext	1. First itemtext	Sec. ?
2. Second itemtext	2. Second itemtext	Fig. ?? o
		p. ??
3. Last itemtext	3. Last itemtext	
4. First itemtext	4. First itemtext	
5. Second itemtext	5. Second itemtext	
	First itemters	
	I II St ItelliteAt	
	Second itemtext	
	Last itemtext	
	Editor.	
	First itemtext	
	Second itemtext	
	become noment	
		Sec.
First itemtext	First itemtext	on p. ? Sec.
		on p. ?
2. Second itemtext	2. Second itemtext	Fig. ???
3. Last itemtext	3. Last itemtext	p. ??
4. First itemtext	4. First itemtext	
5. Second itemtext	5. Second itemtext	
	First itemtext	
	a Coconditantout	
	Second itemtext	
	Last itemtext	
	First itemtest	
	- Pilst teintext	
	Second itemtext	
	 First itemtext Second itemtext Last itemtext 	1. First itemtext 2. Second itemtext 3. Last itemtext 4. First itemtext 5. Second itemtext 5. Second itemtext 4. First itemtext 5. Second itemtext 5. Second itemtext 6. First itemtext 7. First itemtext 8. Second itemtext 9. Second itemtext 1. First itemtext 9. Second itemtext 1. First itemtext 1. First itemtext 1. First itemtext 2. Second itemtext 3. Last itemtext 4. First itemtext 4. First itemtext 5. Second itemtext 4. First itemtext 5. Second itemtext 6. First itemtext 7. Second itemtext 8. Second itemtext 9. Second itemtext 1. First itemtext 9. Second itemtext 1. First itemtext 1. First itemtext 2. Second itemtext 3. Last itemtext 4. First itemtext 4. First itemtext 5. Second itemtext 6. Second itemtext 9. Second itemtext 1. First itemtext 1. First itemtext 2. Second itemtext 3. Last itemtext 4. First itemtext 4. First itemtext 5. Second itemtext 6. Second itemtext 9. Second itemtext 1. First itemtext 1. First itemtext 2. Second itemtext 3. Last itemtext 4. First itemtext 4. First itemtext 4. First itemtext 4. First itemtext 5. Second itemtext 6. First itemtext 9. First itemtext 9. First itemtext 1. First itemtext

Continued on next page



~	c		
Continued	trom	previous	nage

Comment from previous page					
Examiner	Comment	Summary of how the comment has been addressed	Locations		
Dr. Mariana X. Mercado			Sec. ?? on p. ??,		
	1. First itemtext	1. First itemtext	Sec. ?? on p. ??,		
	2. Second itemtext	2. Second itemtext	Fig. ?? on p. ??		
	3. Last itemtext	3. Last itemtext	p		
	4. First itemtext	4. First itemtext			
	5. Second itemtext	5. Second itemtext			
Dr. Rafael W. Sison			Sec. ?? on p. ??,		
W. 513011	1. First itemtext	First itemtext	Sec. ??		
	2. Second itemtext	2. Second itemtext	on p. ??, Fig. ?? on		
	3. Last itemtext	3. Last itemtext	p. ??		
	4. First itemtext	4. First itemtext			
	5. Second itemtext	5. Second itemtext			

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1097	Appendix E USAGE EXAMPLES	
	85	



The user is expected to have a working knowledge of LaTeX. A good introduction is in [?]. Its latest version can be accessed at http://www.ctan.org/tex-archive/info/lshort.

E1 Equations

The following examples show how to typeset equations in LaTeX. This section also shows examples of the use of \gls{} commands in conjunction with the items that are in the notation.tex file. Please make sure that the entries in notation.tex are those that are referenced in the LaTeX document files used by this Thesis. Please

comment out unused notations and be careful with the commas and brackets in notation.tex.

In (??), the output signal $y\left(t\right)$ is the result of the convolution of the input signal $x\left(t\right)$ and the impulse response $h\left(t\right)$.

$$y(t) = h(t) * x(t) = \int_{-\infty}^{+\infty} h(t - \tau) x(\tau) d\tau$$
 (E.1)

Other example equations are as follows.

$$\begin{bmatrix} \frac{V_1}{I_1} \end{bmatrix} = \begin{bmatrix} A & B \\ C & D \end{bmatrix} \begin{bmatrix} \frac{V_2}{I_2} \end{bmatrix}$$
 (E.2)

$$\frac{1}{2} < \left\lfloor \operatorname{mod}\left(\left\lfloor \frac{y}{17} \right\rfloor 2^{-17\lfloor x\rfloor - \operatorname{mod}(\lfloor y\rfloor, 17)}, 2\right) \right\rfloor, \tag{E.3}$$

$$|\zeta(x)^3 \zeta(x+iy)^4 \zeta(x+2iy)| = \exp \sum_{n,p} \frac{3+4\cos(ny\log p) + \cos(2ny\log p)}{np^{nx}} \ge 1$$
 (E.4)



The verbatim LATEX code of Sec. ?? is in List. ??.

Listing E.1: Sample LATEX code for equations and notations usage

```
The following examples show how to typeset equations in \LaTeX.
       section also shows examples of the use of \verb| \gls{ } | commands
       in conjunction with the items that are in the \verb | notation.tex |
       file. \textbf{Please make sure that the entries in} \verb | notation.
       tex |\textbf{ are those that are referenced in the \LaTeX \
       document files used by this \documentType. Please comment out
       unused notations and be careful with the commas and brackets in \
       verb | notation.tex |.
   In~\eqref{eq:conv}, the output signal \gls{not:output_sigt} is the
       result of the convolution of the input signal \gls{not:input_sigt}
       and the impulse response \gls{not:ir}.
4
5
    \begin{eqnarray}
         y\left( t \right) = h\left( t \right) * x\left( t \right)=\int_{-\
infty}^{+\infty}h\left( t-\tau \right)x\left( \tau \right) \
             mathrm{d}\tau
       \label{eq:conv}
    \end{eqnarray}
10
    Other example equations are as follows.
11
    \begin{eqnarray}
12
13
       \left[ \dfrac{ V_{1} }{ I_{1} } \right] =
       \begin{bmatrix}
14
          A & B \\
15
          C & D
16
       \end{bmatrix}
17
18
       \left[ \dfrac{ V_{2} }{ I_{2} } \right]
19
       \label{eq:ABCD}
    \end{eqnarray}
20
21
22
    \begin{eqnarray}
   \dfrac{1}{2} < \left\lfloor \mathrm{mod}\left(\left\lfloor \dfrac{y}{17}
        \right\rfloor 2^{-17 \lfloor x \rfloor - \mathrm{mod}(\lfloor y\
       rfloor, 17)},2\right)\right\rfloor,
24
   \end{eqnarray}
25
26
   \begin{eqnarray}
27
    | \text{zeta(x)^3 } \text{zeta(x + iy)^4 } \text{zeta(x + 2iy)} | =
28
   \exp\sum_{n,p} \frac{3 + 4 \cos(ny \log p) + \cos(2ny \log p)}{np^{nx}}
       }} \ge 1
    \end{eqnarray}
```



1112 **E2 Notations**

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In order to use the standardized notation, the user is highly suggested to see the ISO 80000-2 standard [?].

See https://en.wikipedia.org/wiki/Help:Displaying_a_formula and https://en.wikipedia.org/wiki/List_of_mathematical_symbols for LaTeX maths and other notations, respectively.

The following were taken from isomath-test.tex .

E2.1 Math alphabets

If there are other symbols in place of Greek letters in a math alphabet, it uses T1 or OT1 font encoding instead of OML.

$$\begin{array}{ll} \text{mathnormal} & A,B,\Gamma,\Delta,\Theta,\Lambda,\Xi,\Pi,\Sigma,\Phi,\Psi,\Omega,\alpha,\beta,\pi,\nu,\omega,v,w,0,1,9\\ \text{mathit} & A,B,\Gamma,\Delta,\Theta,\Lambda,\Xi,\Pi,\Sigma,\Phi,\Psi,\Omega,f\!f,f\!i,\beta,\ °,!,v,w,0,1,9\\ \text{mathrm} & A,B,\Gamma,\Delta,\Theta,\Lambda,\Xi,\Pi,\Sigma,\Phi,\Psi,\Omega,f\!f,f\!i,\beta,\ °,!,v,w,0,1,9\\ \text{mathbf} & \mathbf{A},\mathbf{B},\Gamma,\Delta,\Theta,\Lambda,\Xi,\Pi,\Sigma,\Phi,\Psi,\Omega,f\!f,f\!i,\beta,\ °,!,v,w,0,1,9\\ \text{mathsf} & A,B,\Gamma,\Delta,\Theta,\Lambda,\Xi,\Pi,\Sigma,\Phi,\Psi,\Omega,f\!f,f\!i,\beta,\ °,!,v,w,0,1,9\\ \text{mathtt} & A,B,\Gamma,\Delta,\Theta,\Lambda,\Xi,\Pi,\Sigma,\Phi,\Psi,\Omega,\uparrow,\downarrow,\beta,\ °,!,v,w,0,1,9 \end{array}$$

New alphabets bold-italic, sans-serif-italic, and sans-serif-bold-italic.

```
mathbfit A, B, \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, \alpha, \beta, \pi, \nu, \omega, v, w, o, 1, 9
mathsfit A, B, \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, \alpha, \beta, \pi, \nu, \omega, v, w, o, 1, 9
mathsfbfit A, B, \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, \alpha, \beta, \pi, \nu, \omega, v, w, o, 1, 9
```

Do the math alphabets match?

 $ax\alpha\omega ax\alpha\omega ax\alpha\omega$ $TC\Theta\Gamma TC\Theta\Gamma$

E2.2 Vector symbols

Alphabetic symbols for vectors are boldface italic, $\lambda = e_1 \cdot a$, while numeric ones (e.g. the zero vector) are bold upright, a + 0 = a.

E2.3 Matrix symbols

Symbols for matrices are boldface italic, too: $\Lambda = E \cdot A$.

¹However, matrix symbols are usually capital letters whereas vectors are small ones. Exceptions are physical quantities like the force vector F or the electrical field E.



E2.4 Tensor symbols

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Symbols for tensors are sans-serif bold italic,

$$\boldsymbol{\alpha} = \boldsymbol{e} \cdot \boldsymbol{a} \iff \alpha_{ijl} = e_{ijk} \cdot a_{kl}.$$

The permittivity tensor describes the coupling of electric field and displacement:

$$oldsymbol{D} = \epsilon_0 oldsymbol{\epsilon}_{\mathrm{r}} oldsymbol{E}$$



1132 **E2.5** Bold math version

The "bold" math version is selected with the commands \boldmath or \mathversion{bold}

 $\begin{array}{ll} \text{mathnormal} & A, B, \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, \alpha, \beta, \pi, \nu, \omega, v, w, 0, 1, 9 \\ \text{mathit} & A, B, \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, \textit{ff}, \textit{fi}, \beta, °, !, v, w, 0, 1, 9 \\ \text{mathrm} & A, B, \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, \textit{ff}, \textit{fi}, \beta, °, !, v, w, 0, 1, 9 \\ \text{mathbf} & A, B, \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, \textit{ff}, \textit{fi}, \beta, °, !, v, w, 0, 1, 9 \\ \text{mathsf} & A, B, \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Phi, \Psi, \Omega, \textit{ff}, \textit{fi}, \beta, °, !, v, w, 0, 1, 9 \\ \end{array}$

mathtt A, B, Γ , Δ , Θ , Λ , Ξ , Π , Σ , Φ , Ψ , Ω , \uparrow , \downarrow , \mathfrak{B} , $^{\circ}$, !, v, w, 0, 1, 9

New alphabets bold-italic, sans-serif-italic, and sans-serif-bold-italic.

 $\begin{array}{ll} \text{mathbfit} & A,B,\Gamma,\Delta,\Theta,\Lambda,\Xi,\Pi,\Sigma,\Phi,\Psi,\Omega,\alpha,\beta,\pi,\nu,\omega,v,w,o,1,9\\ \text{mathsfit} & A,B,\Gamma,\Delta,\Theta,\Lambda,\Xi,\Pi,\Sigma,\Phi,\Psi,\Omega,\alpha,\beta,\pi,\nu,\omega,v,w,o,1,9\\ \text{mathsfbfit} & A,B,\Gamma,\Delta,\Theta,\Lambda,\Xi,\Pi,\Sigma,\Phi,\Psi,\Omega,\alpha,\beta,\pi,\nu,\omega,v,w,o,1,9 \end{array}$

Do the math alphabets match? $ax\alpha\omega ax\alpha\omega ax\alpha\omega TC\Theta\Gamma TC\Theta\Gamma TC\Theta\Gamma$

E2.5.1 Vector symbols

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Alphabetic symbols for vectors are boldface italic, $\lambda = e_1 \cdot a$, while numeric ones (e.g. the zero vector) are bold upright, a + 0 = a.

E2.5.2 Matrix symbols

Symbols for matrices are boldface italic, too: $\Lambda = E \cdot A$.

E2.5.3 Tensor symbols

Symbols for tensors are sans-serif bold italic,

$$lpha = e \cdot a \iff lpha_{ijl} = e_{ijk} \cdot a_{kl}.$$

The permittivity tensor describes the coupling of electric field and displacement:

$$D = \epsilon_0 \epsilon_{
m r} E$$

²However, matrix symbols are usually capital letters whereas vectors are small ones. Exceptions are physical quantities like the force vector F or the electrical field E.



The verbatim LATEX code of Sec. ?? is in List. ??.

Listing E.2: Sample LATEX code for notations usage

```
1146
1147
           % A teststring with Latin and Greek letters::
1148
           \newcommand{\teststring}{%
1149
           % capital Latin letters
1150
        4
           % A,B,C,
        5
1151
           А,В,
1152
        6
           % capital Greek letters
1153
           % \Gamma, \Delta, \Theta, \Lambda, \Xi, \Pi, \Sigma, \Upsilon, \Phi, \Psi,
1154
           \Gamma,\Delta,\Theta,\Lambda,\Xi,\Pi,\Sigma,\Phi,\Psi,\Omega,
        9
1155
           % small Greek letters
1156
       10
           \alpha,\beta,\pi,\nu,\omega,
1157
           \% small Latin letters:
       11
1158
       12
           % compare \nu, \nu, \nu, and \nu
1159
       13
1160
       14
           % digits
1161
       15
           0,1,9
1162
       16
1163
       17
1164
       18
1165
       19
           \subsection{Math alphabets}
1166
       20
1167
       21
           If there are other symbols in place of Greek letters in a math
1168
       22
           alphabet, it uses T1 or OT1 font encoding instead of OML.
1169
       23
1170
       24
           \begin{eqnarray*}
1171
           \mbox{mathnormal} & & \teststring \\
           \mbox{mathit} & & \mathit{\teststring}\\
1172
1173
       27
           \mbox{mathrm} & & \mathrm{\teststring}\\
1174
       28
           \mbox{mathsf} & & \mathsf{\teststring}\\
mbox{mathtt} & & \mathtt{\teststring}
1175
       29
1176
       30
1177
       31
           \end{eqnarray*}
1178
       32
            New alphabets bold-italic, sans-serif-italic, and sans-serif-bold-
1179
                italic.
1180
           \begin{eqnarray*}
1181
       34
           \mbox{mathbfit}
                                 & & \mathbfit{\teststring}\\
       35
1182
           \mbox{mathsfit}
                                 & & \mathsfit{\teststring}\\
1183
       36
           \mbox{mathsfbfit} & & \mathsfbfit{\teststring}
1184
       37
           \end{eqnarray*}
1185
       38
1186
       39
           Do the math alphabets match?
       40
1187
1188
       41
1189
           \mathnormal {a x \alpha \omega}
1190
       43
           \mathbfit
                          {a x \alpha \omega}
1191
       44
           \mathsfbfit{a x \alpha \omega}
1192
       45
           \quad
1193
       46
           \mathsfbfit{T C \Theta \Gamma}
1194
       47
           \mathbfit
                          {T C \Theta \Gamma}
                        {T C \Theta \Gamma}
1195
       48
           \mathnormal
1196
       49
1197
       50
1198
       51
           \subsection{Vector symbols}
1199
       52
```

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```
1200
           Alphabetic symbols for vectors are boldface italic,
1201
           \c {\c {\c {a}}\},
1202
       55
           while numeric ones (e.g. the zero vector) are bold upright,
           vec{a} + vec{0} = vec{a}.
1203
       56
1204
       57
1205
           \subsection{Matrix symbols}
1206
       59
       60
1207
           Symbols for matrices are boldface italic, too: %
1208
       61
           \footnote{However, matrix symbols are usually capital letters whereas
1209
               vectors
1210
           are small ones. Exceptions are physical quantities like the force
1211
       63
           vector $\vec{F}$ or the electrical field $\vec{E}$.%
1212
       64
1213
       65
           $\matrixsym{\Lambda}=\matrixsym{E}\cdot\matrixsym{A}.$
1214
1215
       67
1216
       68
           \subsection{Tensor symbols}
1217
       69
1218
        70
           Symbols for tensors are sans-serif bold italic,
1219
        71
1220
       72
           ١[
1221
               \tensorsym{\alpha} = \tensorsym{e}\cdot\tensorsym{a}
       73
1222
       74
               \quad \Longleftrightarrow \quad
1223
       75
               \alpha_{ijl} = e_{ijk} \cdot a_{kl}.
           \]
1224
       76
1225
       77
1226
       78
1227
       79
           The permittivity tensor describes the coupling of electric field and
1228
       80
           displacement: \[
           \label{lem:constraint} $$\operatorname{D}=\operatorname{O}\times _{0}\times _{0}\times _{0}. $$
1229
       81
1230
       82
1231
       83
1232
       84
1233
       85
           \newpage
1234
       86
           \subsection{Bold math version}
1235
       87
1236
           The ''bold'' math version is selected with the commands
       88
1237
       89
           \verb+\boldmath+ or \verb+\mathversion{bold}+
1238
       90
1239
       91
           {\boldmath
1240
       92
               \begin{eqnarray*}
1241
       93
               \mbox{mathnormal} & & \teststring \\
               \mbox{mathit} & & \mathit{\teststring}\\
1242
       94
1243
       95
               \mbox{mathrm} & & \mathrm{\teststring}\\
               \mbox{mathbf} & & \mathbf{\teststring}\\
mbox{mathsf} & & \mathsf{\teststring}\\
1244
       96
1245
       97
1246
       98
               \mbox{mathtt} &
                                 & \mathtt{\teststring}
1247
       99
               \end{eqnarray*}
1248
      100
                New alphabets bold-italic, sans-serif-italic, and sans-serif-bold-
1249
                    italic.
1250
      101
               \begin{eqnarray*}
                                       & \mathbfit{\teststring}\\
1251
      102
               \mbox{mathbfit}
                                     &
1252
      103
               \mbox{mathsfit}
                                     & & \mathsfit{\teststring}\\
1253
      104
               \mbox{mathsfbfit} & & \mathsfbfit{\teststring}
1254
      105
               \end{eqnarray*}
1255
      106
1256
      107
               Do the math alphabets match?
```

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```
108
1257
1258
      109
1259
              \mathnormal {a x \alpha \omega}
      110
                           {a x \alpha \omega}
1260
      111
              \mathbfit
1261
              \mathsfbfit{a x \alpha \omega}
      112
1262
      113
              \quad
              \mathsfbfit{T C \Theta \Gamma}
1263
      114
                           {T C \Theta \Gamma}
1264
      115
              \mathbfit
1265
      116
              \mathnormal {T C \Theta \Gamma}
1266
      117
1267
      118
1268
      119
              \subsection{Vector symbols}
1269
      120
1270
      121
              Alphabetic symbols for vectors are boldface italic,
1271
      122
              1272
      123
              while numeric ones (e.g. the zero vector) are bold upright,
1273
      124
              \ \ \vec{a} + \vec{0} = \vec{a}$.
1274
      125
1275
      126
1276
      127
1277
      128
1278
              \subsection{Matrix symbols}
      129
1279
      130
1280
      131
              Symbols for matrices are boldface italic, too: %
1281
      132
              \footnote{However, matrix symbols are usually capital letters whereas
1282
1283
      133
              are small ones. Exceptions are physical quantities like the force
1284
      134
              vector $\vec{F}$ or the electrical field $\vec{E}$.%
1285
      135
1286
      136
              $\matrixsym{\Lambda}=\matrixsym{E}\cdot\matrixsym{A}.$
1287
      137
1288
      138
1289
      139
              \subsection{Tensor symbols}
1290
      140
1291
      141
              Symbols for tensors are sans-serif bold italic,
1292
      142
1293
      143
              1 [
1294
      144
                  \tensorsym{\alpha} = \tensorsym{e}\cdot\tensorsym{a}
1295
      145
                  \quad \Longleftrightarrow \quad
1296
      146
                  \alpha_{ijl} = e_{ijk} \cdot a_{kl}.
1297
      147
1298
      148
1299
      149
              The permittivity tensor describes the coupling of electric field and
      150
1300
              displacement: \[
1301
      151
              \c {D}=\ensuremath{\c D}=\ensuremath{\c C}\
      152
1303
```



E3 Abbreviation

This section shows examples of the use of LaTeX commands in conjunction with the items that are in the abbreviation.tex and in the glossary.tex files. Please see List. ??. To lessen the LaTeX parsing time, it is suggested that you use \acr{} only for the first occurrence of the word to be abbreviated.

Again please see List. ??. Here is an example of first use: alternating current (ac). Next use: ac. Full: alternating current (ac). Here's an acronym referenced using \acr: hyper-text markup language (html). And here it is again: html. If you are used to the glossaries package, note the difference in using \gls: hyper-text markup language (html). And again (no difference): hyper-text markup language (html). For plural use \glspl. Here are some more entries:

- extensible markup language (xml) and cascading style sheet (css).
- Next use: xml and css.
- Full form: extensible markup language (xml) and cascading style sheet (css).
- Reset again.
- Start with a capital. Hyper-text markup language (html).
- Next: Html. Full: Hyper-text markup language (html).
- Prefer capitals? Extensible markup language (XML). Next: XML. Full: extensible markup language (XML).
- Prefer small-caps? Cascading style sheet (CSS). Next: CSS. Full: cascading style sheet (CSS).
- Resetting all acronyms.
- Here are the acronyms again:
- Hyper-text markup language (HTML), extensible markup language (XML) and cascading style sheet (CSS).
- Next use: HTML, XML and CSS.
- Full form: Hyper-text markup language (HTML), extensible markup language (XML) and cascading style sheet (CSS).



1334

• Provide your own link text: style sheet.

The verbatim LaTeX code of Sec. ?? is in List. ??.

Listing E.3: Sample LATEX code for abbreviations usage

```
Again please see List.~\ref{lst:abbrv}. Here is an example of first use:
        \acr{ac}. Next use: \acr{ac}. Full: \gls{ac}. Here's an acronym
       referenced using \verb | \acr |: \acr{html}. And here it is again: \
       acr{html}. If you are used to the \texttt{glossaries} package, note
       the difference in using \ensuremath{\verb|Verb||} \sl |: \Shtml}. And again (no
       difference): \gls{html}. Here are some more entries:
   \begin{itemize}
5
      \item \acr{xml} and \acr{css}.
7
      \item Next use: \acr{xml} and \acr{css}.
8
      \item Full form: \gls{xml} and \gls{css}.
9
10
      \item Reset again. \glsresetall{abbreviation}
11
12
      \item Start with a capital. \Acr{html}.
13
14
15
      \item Next: \Acr{html}. Full: \Gls{html}.
16
      \item Prefer capitals? \renewcommand{\acronymfont}[1]{\
17
          MakeTextUppercase{#1}} \Acr{xml}. Next: \acr{xml}. Full: \gls{xml}
18
      \item Prefer small-caps? \renewcommand{\acronymfont}[1]{\textsc{#1}}
19
          \Acr{css}. Next: \acr{css}. Full: \gls{css}.
20
21
      \item Resetting all acronyms.\glsresetall{abbreviation}
22
23
      \item Here are the acronyms again:
24
25
      \item \Acr{html}, \acr{xml} and \acr{css}.
26
      \item Next use: \Acr{html}, \acr{xml} and \acr{css}.
27
28
      \item Full form: \Gls{html}, \gls{xml} and \gls{css}.
29
      \item Provide your own link text: \glslink{[textbf]css}{style}
31
32
   \end{itemize}
```



E4 Glossary

This section shows examples of the use of \gls{} commands in conjunction with the items that are in the glossary.tex and notation.tex files. Note that entries in notation.tex are prefixed with "not: "label (see List.??).

Please make sure that the entries in notation.tex are those that are referenced in the LATEX document files used by this Thesis. Please comment out unused notations and be careful with the commas and brackets in notation.tex.

- Matrices are usually denoted by a bold capital letter, such as A. The matrix's (i, j)th element is usually denoted a_{ij} . Matrix I is the identity matrix.
- A set, denoted as S, is a collection of objects.
- The universal set, denoted as \mathcal{U} , is the set of everything.
- The empty set, denoted as \emptyset , contains no elements.
- Functional Analysis is seen as the study of complete normed vector spaces, i.e., Banach spaces.
- The cardinality of a set, denoted as |S|, is the number of elements in the set.

The verbatim LaTeX code for the part of Sec. ?? is in List. ??.

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Listing E.4: Sample LATEX code for glossary and notations usage

```
\begin{itemize}
      \item \Glspl{matrix} are usually denoted by a bold capital letter,
3
          such as \mathbf{A} . The \gls{matrix}'s (i,j)th element is
          usually denoted a_{ij}. \Gls{matrix} \mathrm{I} is the
          identity \gls{matrix}.
4
      \item A set, denoted as \gls{not:set}, is a collection of objects.
5
6
      \item The universal set, denoted as \gls{not:universalSet}, is the
          set of everything.
8
      \item The empty set, denoted as \gls{not:emptySet}, contains no
10
      \item \Gls{Functional Analysis} is seen as the study of complete
11
          normed vector spaces, i.e., Banach spaces.
12
      \item The cardinality of a set, denoted as \gls{not:cardinality}, is
13
          the number of elements in the set.
14
   \end{enumerate}
15
```



1351 E5 Figure

1352

1353

This section shows several ways of placing figures. PDFLATEX compatible files are PDF, PNG, and JPG. Please see the figure subdirectory.

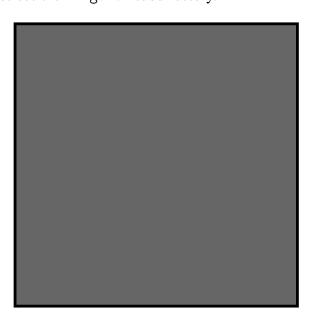


Fig. E.1 A quadrilateral image example.

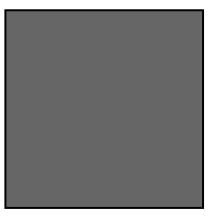


Fig. ?? is a gray box enclosed by a dark border. List. ?? shows the corresponding LATEX code.

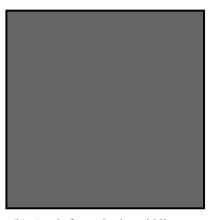
Listing E.5: Sample LATEX code for a single figure

```
1 \begin{figure}[!htbp]
2 \centering
3 \includegraphics[width=0.5\textwidth]{example}
4 \caption{A quadrilateral image example.}
5 \label{fig:example}
6 \end{figure}
7 \cleardoublepage
8
9 Fig.~\ref{fig:example} is a gray box enclosed by a dark border. List.~\
    ref{lst:onefig} shows the corresponding \LaTeX \ code.
10 \end{figure}
```

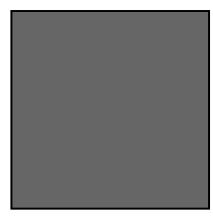




(a) A sub-figure in the top row.



(b) A sub-figure in the middle row.



(c) A sub-figure in the bottom row.

Fig. E.2 Figures on top of each other. See List. ?? for the corresponding LATEX code.



Listing E.6: Sample LATEX code for three figures on top of each other

```
\begin{figure}[!htbp]
   \centering
   \subbottom[A sub-figure in the top row.]{
   \includegraphics[width=0.35\textwidth]{example_gray_box}
   \label{fig:top}
   \subbottom[A sub-figure in the middle row.]{
   \includegraphics[width=0.35\textwidth]{example_gray_box}
10
   \label{fig:mid}
11
   \vertvfill
12
   \subbottom[A sub-figure in the bottom row.]{
13
14
   \includegraphics[width=0.35\textwidth]{example_gray_box}
15
   \label{fig:botm}
16
17
   \caption{Figures on top of each other}
   \label{fig:tmb}
18
   \end{figure}
```

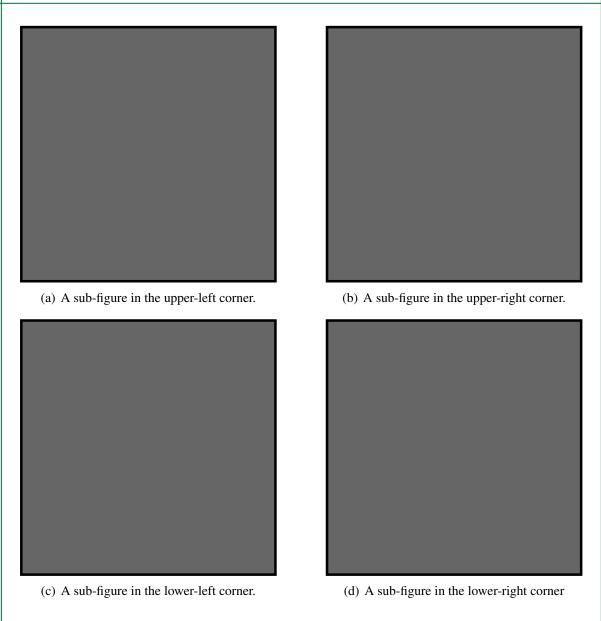


Fig. E.3 Four figures in each corner. See List. ?? for the corresponding LaTeX code.



Listing E.7: Sample LATEX code for the four figures

```
\begin{figure}[!htbp]
   \centering
   \subbottom[A sub-figure in the upper-left corner.]{
   \includegraphics[width=0.45\textwidth]{example_gray_box}
   \label{fig:upprleft}
   \subbottom[A sub-figure in the upper-right corner.]{
   \includegraphics[width=0.45\textwidth]{example_gray_box}
10
   \label{fig:uppright}
11
12
   \vfill
   \subbottom[A sub-figure in the lower-left corner.]{
13
   \includegraphics[width=0.45\textwidth]{example_gray_box}
   \label{fig:lowerleft}
15
16
17
   \hfill
   \subbottom[A sub-figure in the lower-right corner]{
18
   \includegraphics[width=0.45\textwidth]{example_gray_box}
19
20
   \label{fig:lowright}
21
   \verb|\caption{Four figures in each corner. See List.~\ref{lst:fourfigs} for
       the corresponding \LaTeX \ code.}
   \label{fig:fourfig}
   \end{figure}
```



1356 E6 Table

1357

This section shows an example of placing a table (a long one). Table ?? are the triples.

TABLE E.1 FEASIBLE TRIPLES FOR HIGHLY VARIABLE GRID

Time (s)	Triple chosen	Other feasible triples
0	(1, 11, 13725)	(1, 12, 10980), (1, 13, 8235), (2, 2, 0), (3, 1, 0)
2745	(1, 12, 10980)	(1, 13, 8235), (2, 2, 0), (2, 3, 0), (3, 1, 0)
5490	(1, 12, 13725)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
8235	(1, 12, 16470)	(1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0)
10980	(1, 12, 16470)	(1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0)
13725	(1, 12, 16470)	(1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0)
16470	(1, 13, 16470)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
19215	(1, 12, 16470)	(1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0)
21960	(1, 12, 16470)	(1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0)
24705	(1, 12, 16470)	(1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0)
27450	(1, 12, 16470)	(1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0)
30195	(2, 2, 2745)	(2, 3, 0), (3, 1, 0)
32940	(1, 13, 16470)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
35685	(1, 13, 13725)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
38430	(1, 13, 10980)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
41175	(1, 12, 13725)	(1, 13, 10980), (2, 2, 2745), (2, 3, 0), (3, 1, 0)
43920	(1, 13, 10980)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
46665	(2, 2, 2745)	(2,3,0),(3,1,0)
49410	(2, 2, 2745)	(2,3,0),(3,1,0)
52155	(1, 12, 16470)	(1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0)
54900	(1, 13, 13725)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
57645	(1, 13, 13725)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
60390	(1, 12, 13725)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
63135	(1, 13, 16470)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
65880	(1, 13, 16470)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
68625	(2, 2, 2745)	(2, 3, 0), (3, 1, 0)
71370	(1, 13, 13725)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
74115	(1, 12, 13725)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
76860	(1, 13, 13725)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
79605	(1, 13, 13725)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
82350	(1, 12, 13725)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
85095	(1, 12, 13725)	(1, 13, 10980), (2, 2, 2745), (2, 3, 0), (3, 1, 0)
87840	(1, 13, 16470)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
90585	(1, 13, 16470)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
93330	(1, 13, 13725)	(2, 2, 2745), (2, 3, 0), (3, 1, 0) (2, 2, 2745), (2, 3, 0), (3, 1, 0)
96075	(1, 13, 16470)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
98820	(1, 13, 16470)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
101565	(1, 13, 13725)	(2, 2, 2745), (2, 3, 0), (3, 1, 0) (2, 2, 2745), (2, 3, 0), (3, 1, 0)
104310	(1, 13, 15725)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
107055	(1, 13, 10470)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
107033	(1, 13, 13725)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
112545	(1, 13, 13723)	(1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0)
115290	(1, 12, 10470)	(1, 13, 13723), (2, 2, 2743), (2, 3, 0), (3, 1, 0) (2, 2, 2745), (2, 3, 0), (3, 1, 0)
118035	(1, 13, 10470)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
120780	(1, 13, 15723)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
123525	(1, 13, 10470)	(2, 2, 2745), (2, 3, 0), (3, 1, 0) (2, 2, 2745), (2, 3, 0), (3, 1, 0)
12323	(1, 13, 13/23)	(2, 2, 27+3), (2, 3, 0), (3, 1, 0) Continued on next page

Continued on next page



Continued from previous page

Time (s)	Triple chosen	Other feasible triples
126270	(1, 12, 16470)	(1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0)
129015	(2, 2, 2745)	(2,3,0),(3,1,0)
131760	(2, 2, 2745)	(2,3,0),(3,1,0)
134505	(1, 13, 16470)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
137250	(1, 13, 13725)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
139995	(2, 2, 2745)	(2,3,0),(3,1,0)
142740	(2, 2, 2745)	(2,3,0),(3,1,0)
145485	(1, 12, 16470)	(1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 0)
148230	(2, 2, 2745)	(2,3,0),(3,1,0)
150975	(1, 13, 16470)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
153720	(1, 12, 13725)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
156465	(1, 13, 13725)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
159210	(1, 13, 13725)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
161955	(1, 13, 16470)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)
164700	(1, 13, 13725)	(2, 2, 2745), (2, 3, 0), (3, 1, 0)



List. ?? shows the corresponding LATEX code.

Listing E.8: Sample LATEX code for making typical table environment

```
1360
           \begin{center}
1361
        1
1362
        2
           {\scriptsize
1363
           \beta_{0.0} = \frac{1}{2}
1364
           \caption{Feasible triples for highly variable grid} \label{tab:triple_
1365
1366
               grid} \\
1367
           \hline
           \hline
1368
           \textbf{Time (s)} &
1369
        7
1370
        8
           \textbf{Triple chosen} &
1371
        9
           \textbf{Other feasible triples} \\
1372
       10
           \hline
1373
       11
           \endfirsthead
           \multicolumn{3}{c}%
1374
       12
1375
           {\textit{Continued from previous page}} \\
       13
1376
       14
           \hline
1377
       15
           \hline
1378
       16
           \textbf{Time (s)} &
       17
           \textbf{Triple chosen} &
1379
1380
       18
           \textbf{Other feasible triples} \\
1381
       19
           \hline
1382
       20
           \endhead
1383
       21
           \hline
1384
       22
           \multicolumn{3}{r}{\textit{Continued on next page}} \\
1385
       23
           \endfoot
1386
       24
           \hline
       25
1387
           \endlastfoot
1388
       26
           \hline
1389
       27
           0 & (1, 11, 13725) & (1, 12, 10980), (1, 13, 8235), (2, 2, 0), (3, 1, 0)
1390
       28
1391
           2745 & (1, 12, 10980) & (1, 13, 8235), (2, 2, 0), (2, 3, 0), (3, 1, 0)
1392
       29
1393
           5490 & (1, 12, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1394
1395
       31
           8235 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1,
1396
1397
       32
           10980 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1,
1398
                0) \\
1399
           13725 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1, 1)
                0) \\
1400
           16470 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1401
       34
           19215 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1,
1402
1403
                0) \\
1404
           21960 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1,
1405
                0) \\
           24705 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1,
1406
       37
                0) \\
1407
           27450 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1,
1408
       38
                0) \\
1409
1410
       39
           30195 & (2, 2, 2745) & (2, 3, 0), (3, 1, 0) \\
           32940 \& (1, 13, 16470) \& (2, 2, 2745), (2, 3, 0), (3, 1, 0) \setminus
1411
       40
1412
           35685 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1413
       42 | 38430 & (1, 13, 10980) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
```

```
41175 & (1, 12, 13725) & (1, 13, 10980), (2, 2, 2745), (2, 3, 0), (3, 1,
1414
1415
            43920 & (1, 13, 10980) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1416
            46665 & (2, 2, 2745) & (2, 3, 0), (3, 1, 0) \\
1417
        45
1418
            49410 & (2, 2, 2745) & (2, 3, 0), (3, 1, 0) \\
        46
1419
            52155 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3, 1,
1420
                 0) \\
            54900 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1421
        48
1422
        49
            57645 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0)
            60390 & (1, 12, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0)
1423
        50
                                                                                //
            63135 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0)
1424
1425
        52
           65880 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0)
           68625 & (2, 2, 2745) & (2, 3, 0), (3, 1, 0) \\
1426
        53
            71370 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1427
1428
           74115 & (1, 12, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1429
           76860 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
            79605 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1430
        57
           82350 & (1, 12, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
85095 & (1, 12, 13725) & (1, 13, 10980), (2, 2, 2745), (2, 3, 0), (3, 1,
1431
        58
1432
1433
           87840 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1434
           90585 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1435
        61
1436
           93330 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \
1437
           96075 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
            98820 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1438
        64
        65
            101565 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1439
1440
        66
            104310 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
           107055 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
109800 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1441
        67
1442
        68
            112545 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0),
1443
        69
                1, 0) \\
1444
            115290 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1445
1446
            118035 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
            120780 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \
1447
           123525 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
126270 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3,
1448
        73
1449
1450
               1, 0)
                      11
1451
            129015 &
                      (2, 2, 2745) & (2, 3, 0), (3, 1, 0) \\
            131760 & (2, 2, 2745) & (2, 3, 0), (3, 1, 0) \\
1452
1453
            134505 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
        77
1454
        78
            137250 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1455
        79
            139995 & (2, 2, 2745) & (2, 3, 0), (3, 1, 0) \\
            142740 & (2, 2, 2745) & (2, 3, 0), (3, 1, 0) \\
        80
1456
1457
        81
            145485 & (1, 12, 16470) & (1, 13, 13725), (2, 2, 2745), (2, 3, 0), (3,
1458
           148230 & (2, 2, 2745) & (2, 3, 0), (3, 1, 0) \\
150975 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1459
1460
        83
            153720 & (1, 12, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1461
            156465 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1462
1463
            159210 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1464
            161955 & (1, 13, 16470) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
            164700 & (1, 13, 13725) & (2, 2, 2745), (2, 3, 0), (3, 1, 0) \\
1465
1466
        89
            \end{tabularx}
1467
        90
           \end{center}
1469
```



E7 Algorithm or Pseudocode Listing

1471 1472 1473 Table ?? shows an example pseudocode. Note that if the pseudocode exceeds one page, it can mean that its implementation is not modular. List. ?? shows the corresponding LATEX code.

Table E.2 Calculation of $y = x^n$

Input(s):

 $egin{array}{lll} n & : & n ext{th power; } n \in \mathbb{Z}^+ \ x & : & ext{base value; } x \in \mathbb{R}^+ \end{array}$

Output(s):

y: result; $y \in \mathbb{R}^+$

Require: $n \ge 0 \lor x \ne 0$

Ensure: $y = x^n$

- 1: $y \Leftarrow 1$
- 2: if n < 0 then
- 3: $X \Leftarrow 1/x$
- 4: $N \Leftarrow -n$
- 5: else
- 6: $X \Leftarrow x$
- 7: $N \Leftarrow n$
- 8: **end if**
- 9: while $N \neq 0$ do
- 10: **if** N is even **then**
- 11: $X \Leftarrow X \times X$ 12: $N \Leftarrow N/2$
- 13: **else** $\{N \text{ is odd}\}$
- 14: $y \Leftarrow y \times X$
- 15: $N \Leftarrow N 1$
- 16: **end if**
- 17: end while



Listing E.9: Sample LATEX code for algorithm or pseudocode listing usage

```
\begin{table}[!htbp]
  1
  2
                      \caption{Calculation of $y = x^n$}
  3
                     \label{tab:calcxn}
                      {\footnotesize
  4
                     \begin{tabular}{111}
  5
                     \hline
  7
                     \hline
                     {\bfseries Input(s):} & & \\
  8
                     9
10
                     x & : & base value; x \in \mathbb{R}^{+} \\
11
12
                     {\bfseries Output(s):} & & \\
                     y & : & result; y \in \mathbb{R}^{+} \\
13
14
                     \hline
15
                     \hline
16
17
                     \end{tabular}
18
19
                     \begin{algorithmic}[1]
20
                     {\normalfont} \{ \normalfont 
                               \REQUIRE $n \geq 0 \vee x \neq 0$
21
                               \ENSURE $y = x^n$
22
                               \STATE $y \Leftarrow 1$
23
                               \IF { n < 0 }
24
25
                                                    \STATE $X \Leftarrow 1 / x$
                                                    \STATE $N \Leftarrow -n$
26
27
                               \ELSE
28
                                                    \STATE $X \Leftarrow x$
29
                                                    \STATE $N \Leftarrow n$
                               \ENDIF
30
                               \WHILE{$N \neq 0$}
31
32
                                                    \IF{$N$ is even}
33
                                                                        \STATE $X \Leftarrow X \times X$
                                                                        \STATE $N \Leftarrow N / 2$
34
35
                                                    \ELSE[$N$ is odd]
36
                                                                        \STATE $y \Leftarrow y \times X$
37
                                                                        \STATE $N \Leftarrow N - 1$
38
                                                   \ENDIF
39
                                \ENDWHILE
40
41
                     \end{algorithmic}
            \end{table}
```



E8 Program/Code Listing

List. ?? is a program listing of a C code for computing Fibonacci numbers by calling the actual code. Please see the code subdirectory.

Listing E.10: Computing Fibonacci numbers in C (./code/fibo.c)

```
/* fibo.c -- It prints out the first N Fibonacci
2
                  numbers.
3
   #include <stdio.h>
7
   int main(void) {
8
        int n;
                       /* Number of fibonacci numbers we will print */
9
                       /* Index of fibonacci number to be printed next */
10
        int current; /* Value of the (i)th fibonacci number */
11
                      /* Value of the (i+1)th fibonacci number */
        int next;
12
        int twoaway; /* Value of the (i+2)th fibonacci number */
13
        printf("HowumanyuFibonacciunumbersudouyouuwantutoucompute?u");
14
        scanf("%d", &n);
15
16
        if (n \le 0)
           printf("The\sqcupnumber\sqcupshould\sqcupbe\sqcuppositive.\setminusn");
17
18
        else {
          printf("\n\n\tI_\tuFibonacci(I)\n\t==========\n");
19
20
          next = current = 1;
21
          for (i=1; i<=n; i++) {
22
       printf("\t^d_{\sqcup}\t^d_{\sqcup}d\n", i, current);
       twoaway = current+next;
current = next;
23
24
               = twoaway;
25
       next
27
   }
28
29
30
   /* The output from a run of this program was:
31
32
   How many Fibonacci numbers do you want to compute? 9
33
34
           Fibonacci(I)
35
36
37
       2
             1
38
       3
             2
39
             3
       4
40
       5
             5
41
       6
             8
42
       7
             13
43
       8
            21
44
45
46
```



List. ?? shows the corresponding LaTeX code.

Listing E.11: Sample LaTeX code for program listing

List.~\ref{lst:fib_c} is a program listing of a C code for computing Fibonacci numbers by calling the actual code. Please see the \verb| code | subdirectory.



E9 Referencing

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Referencing chapters: This appendix is in Appendix ??, which is about examples in using various LaTeX commands.

Referencing sections: This section is Sec. ??, which shows how to refer to the locations of various labels that have been placed in the LATEX files. List. ?? shows the corresponding LATEX code.

Listing E.12: Sample LATEX code for referencing sections

Referencing sections: This section is Sec.~\ref{sec:ref}, which shows how to refer to the locations of various labels that have been placed in the \LaTeX \ files. List.~\ref{lst:refsec} shows the corresponding \LaTeX \ code.

Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Etiam lobortis facilisis sem. 1484 Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec 1485 ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus 1486 placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. 1487 Praesent in sapien. Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Duis fringilla 1488 tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue 1489 a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. 1490 Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit 1491 amet ipsum. Nunc quis urna dictum turpis accumsan semper. 1492

1493 **E9.1 A subsection**

1494

1495

Referencing subsections: This section is Sec. ??, which shows how to refer to a subsection. List. ?? shows the corresponding LATEX code.

Listing E.13: Sample LATEX code for referencing subsections

Referencing subsections: This section is Sec.~\ref{sec:subsec}, which shows how to refer to a subsection. List.~\ref{lst:refsub} shows the corresponding \LaTeX \ code.

Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Etiam lobortis facilisis sem. 1496 Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec 1497 ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus 1498 placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. 1499 Praesent in sapien. Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Duis fringilla 1500 tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue 1501 a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. 1502 Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit 1503 amet ipsum. Nunc quis urna dictum turpis accumsan semper. 1504

E9.1.1 A sub-subsection

Referencing sub-subsections: This section is Sec. ??, which shows how to refer to a sub-subsection. List. ?? shows the corresponding Lagrange code.

Listing E.14: Sample LaTeX code for referencing sub-subsections

Referencing sub-subsections: This section is Sec. \ref{sec:subsubsec},
 which shows how to refer to a sub-subsection. List. \ref{lst:
 refsubsub} shows the corresponding \LaTeX \ code.

Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.



E10 Citing

Citing bibliography content is done using BibTeX. It requires the creation of a BibTeX file (.bib extension name), and then added in the argument of \bibliography{} . For each .bib file, separate them by a comma in the argument of \bibliography{} without the extension name. Building your BibTeX file (references.bib) can be done easily with a tool called JabRef (www.jabref.org).

The following subsections are examples of citations.

E10.1 Books

1525 • [?]

1517

1518

1519

1520

1521

1522

1523

- 1526 [?]
- 1527 [?]
- 1528 [?]
- 1529 [?]
- 1530 [?]
- 1531 [?]
- 1532 [?]
- 1533 [?]
- 1534 [?]
- 1535 [?]
- 1536 [?]
- 1537 [?]
- 1538 [?]
- 1539 [?]
- 1540 [?]
- 1541 [?]
- 1542 [?]



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1545	• [?]
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1549	• [?]
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1551	• [?]
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1564	• [?]
1565	• [?]
1566	• [?]
1567	• [?]

• [?]



		·
1569	E10.2	Booklets
1570	• [?]	
1571	E10.3	Proceedings
1572	• [?]	
1573	E10.4	In books
1574	• [?]	
1575	• [?]	
1576	• [?]	
1577	• [?]	
1578	• [?]	
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1589	• [?]	
1590	• [?]	
1591	• [?]	



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- [?] 1596
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- [?] 1598
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In proceedings E10.5 1600

- [?] 1601
- [?] 1602
- [?] 1603
- [?] 1604
- [?] 1605
- [?] 1606
- [?] 1607

E10.6 **Journals**

• [?] 1609

- [?] 1610
- [?] 1611
- [?] 1612
- [?] 1613
- [?] 1614



1615	• [?]
1616	• [?]
1617	• [?]
1618	• [?]
1619	• [?]
1620	• [?]
1621	• [?]
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1623	• [?]
1624	• [?]
1625	• [?]
1626	• [?]
1627	• [?]
1628	• [?]
1629	• [?]
1630	• [?]
1631	• [?]
1632	• [?]
1633	• [?]
1634	• [?]
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1636	• [?]
1637	• [?]
1638	• [?]

- 1639 [?]
- 1640 [?]
- 1641 [?]
- 1642 [?]
- 1643 [?]
- 1644 E10.7 Theses/dissertations
- 1645 [?]
- 1646 [?]
- 1647 [?]
- 1648 [?]
- 1649 [?]
- 1650 [?]
- 1651 [?]
- 1652 E10.8 Technical Reports and Others
- 1653 [?]
- 1654 [?]
- 1655 [?]
- 1656 [?]
- 1657 [?]
- 1658 [?]
- 1659 [?]
- 1660 [?]
- 1661 [?]



- [?] 1662
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E10.9 **Miscellaneous** 1668

- [?] 1669
- [?] 1670
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- [?] 1680
- [?] 1681



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E11 Index

For key words or topics that are expected (or the user would like) to appear in the Index, use index{key}, where key is an example keyword to appear in the Index. For example, Fredholm integral and Fourier operator of the following paragraph are in the Index.

If we make a very large matrix with complex exponentials in the rows (i.e., cosine real parts and sine imaginary parts), and increase the resolution without bound, we approach the kernel of the Fredholm integral equation of the 2nd kind, namely the Fourier operator that defines the continuous Fourier transform.

List. ?? is a program listing of the above-mentioned paragraph.

Listing E.15: Sample LaTeX code for Index usage

If we make a very large matrix with complex exponentials in the rows (i. e., cosine real parts and sine imaginary parts), and increase the resolution without bound, we approach the kernel of the \index{Fredholm integral} Fredholm integral equation of the 2nd kind, namely the \index{Fourier} Fourier operator that defines the continuous Fourier transform.



E12 Adding Relevant PDF Pages

1692 1693 1694 Examples of such PDF pages are Standards, Datasheets, Specification Sheets, Application Notes, etc. Selected PDF pages can be added (see List. ??), but note that the options must be tweaked. See the manual of pdfpages for other options.

Listing E.16: Sample LATEX code for including PDF pages

```
1 \includepdf[pages={8-10},%
2 offset=3.5mm -10mm,%
3 scale=0.73,%
4 frame,%
5 pagecommand={},]
6 {./reference/Xilinx2015-UltraScale-Architecture-Overview.pdf}
```



EXILINX.

UltraScale Architecture and Product Overview

Virtex UltraScale FPGA Feature Summary

Table 6: Virtex UltraScale FPGA Feature Summary

	VU065	VU080	VU095	VU125	VU160	VU190	VU440
Logic Cells	626,640	780,000	940,800	1,253,280	1,621,200	1,879,920	4,432,680
CLB Flip-Flops	716,160	891,424	1,075,200	1,432,320	1,852,800	2,148,480	5,065,920
CLB LUTs	358,080	445,712	537,600	716,160	926,400	1,074,240	2,532,960
Maximum Distributed RAM (Mb)	4.8	3.9	4.8	9.7	12.7	14.5	28.7
Block RAM/FIFO w/ECC (36Kb each)	1,260	1,421	1,728	2,520	3,276	3,780	2,520
Total Block RAM (Mb)	44.3	50.0	60.8	88.6	115.2	132.9	88.6
CMT (1 MMCM, 2 PLLs)	10	16	16	20	30	30	30
I/O DLLs	40	64	64	80	120	120	120
Fractional PLLs	5	8	8	10	15	15	0
Maximum HP I/Os ⁽¹⁾	468	780	780	780	650	650	1,404
Maximum HR I/Os ⁽²⁾	52	52	52	104	52	52	52
DSP Slices	600	672	768	1,200	1,560	1,800	2,880
System Monitor	1	1	1	2	3	3	3
PCIe Gen3 x8	2	4	4	4	5	6	6
150G Interlaken	3	6	6	6	8	9	0
100G Ethernet	3	4	4	6	9	9	3
GTH 16.3Gb/s Transceivers	20	32	32	40	52	60	48
GTY 30.5Gb/s Transceivers	20	32	32	40	52	60	0

Notes

- 1. HP = High-performance I/O with support for I/O voltage from 1.0V to 1.8V.
- 2. HR = High-range I/O with support for I/O voltage from 1.2V to 3.3V.

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EXILINX.

UltraScale Architecture and Product Overview

Virtex UltraScale Device-Package Combinations and Maximum I/Os

Table 7: Virtex UltraScale Device-Package Combinations and Maximum I/Os

	Package Dimensions (mm)	VU065	VU080	VU095	VU125	VU160	VU190	VU440
Package ⁽¹⁾⁽²⁾⁽³⁾		HR, HP GTH, GTY						
FFVC1517	40x40	52, 468 20, 20	52, 468 20, 20	52, 468 20, 20				
FFVD1517	40x40		52, 286 32, 32	52, 286 32, 32				
FLVD1517	40x40				52, 286 40, 32			
FFVB1760	42.5x42.5		52, 650 32, 16	52, 650 32, 16				
FLVB1760	42.5x42.5				52, 650 36, 16			
FFVA2104	47.5x47.5		52, 780 28, 24	52, 780 28, 24				
FLVA2104	47.5x47.5				52, 780 28, 24			
FFVB2104	47.5x47.5		52, 650 32, 32	52, 650 32, 32				
FLVB2104	47.5x47.5				52, 650 40, 36			
FLGB2104	47.5x47.5					52, 650 40, 36	52, 650 40, 36	
FFVC2104	47.5x47.5			52, 364 32, 32				
FLVC2104	47.5x47.5				52, 364 40, 40			
FLGC2104	47.5x47.5					52, 364 52, 52	52, 364 52, 52	
FLGB2377	50x50							52, 1248 36, 0
FLGA2577	52.5x52.5						0, 448 60, 60	
FLGA2892	55x55							52, 1404 48, 0

- Go to Ordering Information for package designation details.
 All packages have 1.0mm ball pitch.
 Packages with the same last letter and number sequence, e.g., A2104, are footprint compatible with all other UltraScale architecture-based devices with the same sequence. The footprint compatible devices within this family are outlined. See the UltraScale Architecture Product Selection Guide for details on inter-family migration.

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E XILINX.

UltraScale Architecture and Product Overview

Virtex UltraScale+ FPGA Feature Summary

Table 8: Virtex UltraScale+ FPGA Feature Summary

	VU3P	VU5P	VU7P	VU9P	VU11P	VU13P
Logic Cells	689,640	1,051,010	1,379,280	2,068,920	2,147,040	2,862,720
CLB Flip-Flops	788,160	1,201,154	1,576,320	2,364,480	2,453,760	3,271,680
CLB LUTs	394,080	600,577	788,160	1,182,240	1,226,880	1,635,840
Max. Distributed RAM (Mb)	12.0	18.3	24.1	36.1	34.8	46.4
Block RAM/FIFO w/ECC (36Kb each)	720	1,024	1,440	2,160	2,016	2,688
Block RAM (Mb)	25.3	36.0	50.6	75.9	70.9	94.5
UltraRAM Blocks	320	470	640	960	1,152	1,536
UltraRAM (Mb)	90.0	132.2	180.0	270.0	324.0	432.0
CMTs (1 MMCM and 2 PLLs)	10	20	20	30	12	16
Max. HP I/O(1)	520	832	832	832	624	832
DSP Slices	2,280	3,474	4,560	6,840	8,928	11,904
System Monitor	1	2	2	3	3	4
GTY Transceivers 32.75Gb/s	40	80	80	120	96	128
PCIe Gen3 x16 and Gen4 x8	2	4	4	6	3	4
150G Interlaken	3	4	6	9	9	12
100G Ethernet w/RS-FEC	3	4	6	9	6	8

Virtex UltraScale+ Device-Package Combinations and Maximum I/Os

Table 9: Virtex UltraScale+ Device-Package Combinations and Maximum I/Os

Package	Package	VU3P	VU5P	VU7P	VU9P	VU11P	VU13P
(1)(2)(3)	Dimensions (mm)	HP, GTY	HP, GTY	HP, GTY	HP, GTY	HP, GTY	HP, GTY
FFVC1517	40x40	520, 40					
FLVF1924	45x45					624, 64	
FLVA2104	47.5x47.5		832, 52	832, 52	832, 52		
FHVA2104	52.5x52.5 ⁽⁴⁾						832, 52
FLVB2104	47.5x47.5		702, 76	702, 76	702, 76	624, 76	
FHVB2104	52.5x52.5 ⁽⁴⁾						702, 76
FLVC2104	47.5x47.5		416, 80	416, 80	416, 104	416, 96	
FHVC2104	52.5x52.5 ⁽⁴⁾						416, 104
FLVA2577	52.5x52.5				448, 120	448, 96	448, 128

- Go to Ordering Information for package designation details.
- 2. All packages have 1.0mm ball pitch.
- Packages with the same last letter and number sequence, e.g., A2104, are footprint compatible with all other UltraScale devices with the same sequence. The footprint compatible devices within this family are outlined.
 These 52.5x52.5mm overhang packages have the same PCB ball footprint as the corresponding 47.5x47.5mm packages (i.e., the same last letter and number sequence) and are footprint compatible.

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^{1.} HP = High-performance I/O with support for I/O voltage from 1.0V to 1.8V.



Appendix F VITA

John Carlo Theo S. Dela Cruz received the B.Sc., M.Sc., and Ph.D. degrees in chemistry all from the Pamantasan ng Pilipinas, San Juan, Metro Manila, Philippines, in 2020, 2022 and 2025 respectively. He is currently taking up his B.Sc. Computer Engineering studies. He has developed several high-speed packet-switched network systems and node modules. His research interests include high-speed packet-switched networks, high speed radio interface design, discrete simulation and statistical models for packet switches.

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 and node modules. His research interests include high-speed packet-switched networks, high speed radio interface design, discrete simulation and statistical models for packet switches.

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Article/Forum Paper Format (IEEE LaTeX format)

Michael Shell, Member, IEEE, John Doe, Fellow, OSA, and Jane Doe, Life Fellow, IEEE

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Abstract—The abstract goes here. Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetuer adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

Index Terms—Computer Society, IEEE, IEEEtran, journal, LaTeX, paper, template.

I. Introduction

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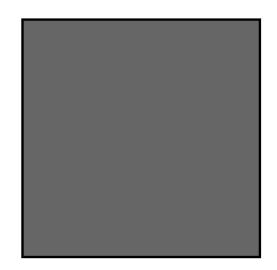


Fig. 1. Simulation results for the network.

TABLE I AN EXAMPLE OF A TABLE

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II. CONCLUSION

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J. Doe and J. Doe are with Anonymous University.



Fig. 2. Simulation results for the network.

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$\label{eq:APPENDIX} \textbf{A} \\ \textbf{PROOF OF THE FIRST ZONKLAR EQUATION} \\$

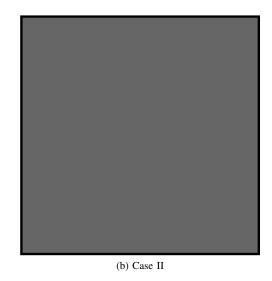
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APPENDIX B

Appendix two text goes here. [1].

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ACKNOWLEDGMENT

The authors would like to thank...

REFERENCES

 T. Oetiker, H. Partl, I. Hyna, and E. Schlegl, The Not So Short Introduction to ΔΤΕΧ 2εOr ΔΤΕΧ 2εin 157 minutes. n.a., 2014.