# **Release Notes**

# **iFactory Module: MES**

,

### 1. PR-16013 GRN management

Released in Version: 1705 (4.2)

VSTS ID: 29784 Tags:

Added the capability to manage GRN which includes the following:

- Create GRN
- Upload GRN
- Split GRN
- Merge GRN
- Block and unblock GRN from being used in specific Assembly, Product Family, Route or entirely from being used. These GRN can be added manually or uploaded in a batch

**VSTS ID: 2466** 

1256-GRN - Create a New GRN

**VSTS ID: 2476** 

1257-GRN – Update an Existing GRN

**VSTS ID: 2496** 

1269-GRN - SAP Data Import

**VSTS ID: 2485** 

1258-GRN - Split GRN: Manual Creating New GRN

**VSTS ID: 2486** 

1259-GRN - Search Split GRN

**VSTS ID: 2489** 

1262-GRN - GRN Block Types – Block the GRN

**VSTS ID: 2490** 

1263-GRN - GRN Block Types – Search and Unblock GRNs Restriction Status

**VSTS ID: 2502** 

1270-GRN - Import List of GRNs to Block

VSTS ID: 4693

4551-Data Field Validation - GRN

**VSTS ID: 4697** 

4552-Data Field Validation - GRN Association

Duplicate - Split GRN - Uniqueness of GRN scanned

**VSTS ID: 17566** 

GRN - Import List of GRNs to Unblock

VSTS ID: 13834

GRN - Split GRN: Existing GRN

**VSTS ID: 28149** 

GRN Association - Validation according 'GRN Restriction Type' [Runtime]

**VSTS ID: 15706** 

GRN Block Type Validation (Runtime)

### 2. PR-16013 MSD Components management

Released in Version: 1705 (4.2)

VSTS ID: 29778 Tags:

Added capability to manage moisture sensitive (MSD) components in Part Allocation module. This includes the following features:

- Track exposure time by GRN
- Ability to Open and Close bag to start and stop exposure time
- Configure and prompt an alert when the component (GRN scanned in part allocation and GRN association) is nearing the exposure time limit
- Change the Remaining Exposure time for a MSD component so that the system can manage the correct exposure time when the bag has been opened by the Supplier before Receiving
- If the Remaining Exposure Time is less or equal to zero the system shall notify the user to move the GRN into the bake process
- Configure maximum bake cycle
- Configure maximum and minimum bake time
- Perform 'Bake In' and 'Bake Out' process where the component exposure time will be reset to zero
- Automatically remove MSD components that exceeded the exposure time from the equipment or setup from being used
- View historical transactions of the Baq Open/Closed and Bake In/Out activities

**VSTS ID: 2491** 

1264-GRN - Moisture Sensitivity Level (MSL) component - Exposure Time configuration

**VSTS ID: 2492** 

1265-Moisture Sensitivity Level (MSL) - Maximum Bake Cycle configuration

**VSTS ID: 2493** 

1266- MSD Components – [Runtime] Track MSD Component exposure time by individual GRN

**VSTS ID: 2494** 

1267- MSD Components – Reset the exposure time by individual GRN

6/23/2017

1268- MSD Components Traceability History - Open/Close bag and Bake Operation activity by individual GRN

**VSTS ID: 2628** 

1301-Part Allocation – [Runtime] MSD component validation at remaining exposure time

**VSTS ID: 8824** 

MSD Components – [Runtime] Print 'Bag Closed' Label

**VSTS ID: 8826** 

MSD Components - [Runtime] Print 'Bake Out' Label

**VSTS ID: 8823** 

MSD Components – Configure 'Bag Closed' Label

**VSTS ID: 8825** 

MSD Components – Configure 'Bake Out' Label

**VSTS ID: 26212** 

MSD Components: Bake process background notification

**VSTS ID: 26213** 

MSD Components: Exposure Time reduction

**VSTS ID: 17943** 

MSL/MSD Components - GRN Storage Manager

**VSTS ID: 8828** 

Part Allocation - [Runtime] Bag Open Alert Message

**VSTS ID: 8829** 

Part Allocation – Automatic Removal for expired MSD component

**VSTS ID: 8827** 

Part Allocation – Bag Open Alert Threshold [Configuration]

# 3. PR-16013 Part Allocation and Component Usage Reports

Released in Version: 1705 (4.2)

VSTS ID: 29788 Tags:

Added the following reports to the system:

- -GRN Part Usage. It show when/where the GRN has been used based on WIP serial number or renage of time.
- -Changeover efficiency. It shows the part that have to be removed/added/replaced to move from a setup to another.
- -Setup sheet validation. It checks discrepancies between setup sheet and BOM.

**VSTS ID: 2421** 

1195-Report-Setup Sheet - Changeover Efficiency Report

**VSTS ID: 2886** 

1489-Report-GRN - Report By Serial

1491-Report-GRN - Historical Usage

**VSTS ID: 21771** 

Setup Sheet - Validation and Print - Consolidate reports

**VSTS ID: 21763** 

Setup Sheet - Validation and Print - CRD Quantity Mismatch

**VSTS ID: 21770** 

Setup Sheet - Validation and Print - No CRD on BOM

**VSTS ID: 21764** 

Setup Sheet - Validation and Print - No CRD on Setup

**VSTS ID: 21767** 

Setup Sheet - Validation and Print - Part CRD Not on BOM

**VSTS ID: 21765** 

Setup Sheet - Validation and Print - Part CRD Not on Setup

**VSTS ID: 21766** 

Setup Sheet - Validation and Print - Part Not on BOM

**VSTS ID: 21768** 

Setup Sheet - Validation and Print - Part Not on Setup

**VSTS ID: 21769** 

Setup Sheet - Validation and Print - Part Quantity Mismatch

### 4. PR-16013 Station Part Allocation

Released in Version: 1705 (4.2)

VSTS ID: 29777 Tags:

Added capability to perform part allocation in Manual Station Part Allocation. This includes the following features:

- Scan required GRN into the Manual Setup Sheet
- Install the completed setup where it can be used to associate to WIPs in production
- GRN duplicate validation
- GRN validation according to restriction

**VSTS ID: 2524** 

1273-Part Allocation - Station Part Allocation - View Station Setup Sheet

**VSTS ID: 2585** 

1287-Part Allocation - Station Part Allocation - Add GRN to a Resource

**VSTS ID: 2589** 

1288-Part Allocation - Station Part Allocation - Remove a GRN from a Resource

**VSTS ID: 2593** 

1289-Part Allocation - Station Part Allocation - Install the Setup

Manual Station Part Allocation – GRN Association Validation according 'GRN Restriction Type' (Runtime)

**VSTS ID: 29166** 

Part Allocation – Duplication GRNs Validation (Manual Station)

## 5. PR-19548 Part Allocation / Pre Loads - part 2

Released in Version: 1705 (4.2)

VSTS ID: 33277 Tags:

Adding the preload installation for multilane environment.

When multilane is selected, the system will allow to install preload following multilane validation rules.

**VSTS ID: 28327** 

Install pre-load in multilane environment [Runtime]

### 6. PR-16013 Equipment Setup Sheet

Released in Version: 1705 (4.2)

VSTS ID: 29781 Tags:

Added capability to create, copy and maintain equipment setup sheet.

The system is able to lock setup sheet used.

Equipment setup sheet can uploaded to the system in \*.csv format. It can also be exported in \*.csv format.

When an active setup sheet has the "Pull List" configuration enabled, the part consumption details from the setup sheet will be exported to SAP at the default interval of 2 hours.

User can also associate multiple New Setup Sheets from imported .csv files to setup sheet "header" so the setup sheet can be read in the system for production use.

**VSTS ID: 2352** 

1167-Equipment Setup Sheet - Shared Folder for CSV Import

**VSTS ID: 2511** 

1272-Part Allocation - View Equipment Setup Sheet

**VSTS ID: 693** 

481-Equipment Setup Sheet - Create

**VSTS ID: 1019** 

690-Equipment Setup Sheet - Search from CSV

**VSTS ID: 1033** 

691-Equipment Setup Sheet - Details -Adding BOM part consumptions

**VSTS ID: 1061** 

692-Equipment Setup Sheet - Edit

**VSTS ID: 1072** 

693-Equipment Setup Sheet - Delete

6/23/2017

694-Equipment Setup Sheet - Search for Saved Setup Sheet

**VSTS ID: 1104** 

696-Equipment Setup Sheet - Details - Adding non BOM part consumptions

**VSTS ID: 1109** 

697-Equipment Setup Sheet - Active

**VSTS ID: 1119** 

698-Equipment Setup Sheet - Locked

**VSTS ID: 1130** 

699-Equipment Setup Sheet - Export

**VSTS ID: 2348** 

1163-Gold - Equipment Setup Sheet - Export Panel Level Setup

**VSTS ID: 2350** 

1165-Equipment Setup Sheet - Copy

**VSTS ID: 2356** 

1169-Setup Sheet - Associated Imported Setup Sheets

**VSTS ID: 2379** 

1177-Station Setup Sheet - Pull List

**VSTS ID: 2422** 

1196-Setup Sheet - Pull List Export Data

**VSTS ID: 4675** 

4548-Data Field Validation - Equipment Setup Sheet

**VSTS ID: 1094** 

695-Equipment Setup Sheet - Pull List

### 7. PR-16013 Sharing Setup

Released in Version: 1705 (4.2)

VSTS ID: 30702 Tags:

Added sharing setup functionality.

The tool will allow to share setup, so that different setup id use the same setup details.

The change made in the setup details for one of the setup in the shared group will affect also the other setups.

This feature will help production to manage in easy way the same setup over different machines.

**VSTS ID: 2357** 

1170-Equipment Setup Sheet - Share

**VSTS ID: 2358** 

1171-Equipment Setup Sheet - Remove Share

1189-Station Setup Sheet - Share

**VSTS ID: 2412** 

1190-Station Setup Sheet - Remove Share

**VSTS ID: 32854** 

Shared Setup Sheet: Manage locked setup details

# 8. PR-16013 Part Allocation Customer Configuration - Part 2

Released in Version: 1705 (4.2)

VSTS ID: 33276 Tags:

Added default parameters values.

When customer/division parameters are not set, the system will use the default system's parameters.

**VSTS ID: 29639** 

Customer Configuration: Default configuration for all customers [Configuration]

### 9. PR-18654 GRN Restriction

Released in Version: 1705 (4.2)

VSTS ID: 30496 Tags:

Added ability to restrict GRN to be used only in a specific setup sheet, on a specific equipment or for a specific assembly.

VSTS ID: 15385

Equipment Part Allocation – GRN Association Validation according 'GRN Restriction Type' (Runtime)

**VSTS ID: 15253** 

GRN Association – Disassociate Feeder/Tray with GRN

**VSTS ID: 15174** 

GRN Association – Feeder Track is enabled (Runtime)

**VSTS ID: 15382** 

GRN Restriction – Use only by the selected Equipment

**VSTS ID: 15383** 

GRN Restriction – Use only by the selected Setup Sheet

### 10. PR-19537 Lot Hold

Released in Version: 1705 (4.2)

VSTS ID: 29549 Tags: JGP Phase II

Added the ability to place a Lot Based Material On Hold and Off Hold

vsts id: 28988 Lot | Lot Hold

**VSTS ID: 28989** 

Lot | Lot Hold Release

## 11. PR-16013 Equipment Part Allocation

Released in Version: 1705 (4.2)

VSTS ID: 29776 Tags:

Added capability to perform part allocation in Equipment Part Allocation. This includes the following features:

- Scan or remove GRN in the Equipment Setup Sheet
- Feeder Tracking. To scan Feeder Only or Tray only in part allocation
- Feeder/GRN duplicate validation
- Optionally enforce Feeder Track scan when performing Feeder/GRN association
- Enable 'Is Slot Scan Required' in Part Allocation's Customer Configuration to enforce Module/Track scans
- Enable 'Is Auto Transport GRN Removal' in Part Allocation's Customer configuration to allow the replacement of Feeder/GRN with a new value
- Support multi lane setup
- Indication of x-out board in a panel
- Remove part allocation details by Clear Selection, Clear Table or clear Equipment
- Install the completed setup where it can be used to associate to WIPs in production
- Lock equipment setup sheet from modification or deletion once a component has been scanned in part allocation
- WIP material management for repetitive production

**VSTS ID: 2503** 

1271-Part Allocation – Selection of a Setup Sheet

**VSTS ID: 2559** 

1280-Part Allocation - Equipment Part Allocation - Locked Setup Sheet

**VSTS ID: 2574** 

1284-Part Allocation - Equipment Part Allocation - Install Setup Sheet by Table

VSTS ID: 2580

1286-Part Allocation - Equipment Part Allocation - Remove a Setup by Equipment and Table

**VSTS ID: 2537** 

1276-Part Allocation - Equipment Part Allocation with Feeder Tracking

**VSTS ID: 2545** 

1277-Part Allocation - Equipment Part Allocation without Feeder Tracking

**VSTS ID: 2549** 

1278-Part Allocation - Equipment Part Allocation - Remove Component details with Feeder Tracking

**VSTS ID: 2554** 

1279-Part Allocation - Equipment Part Allocation - Remove Component details without Feeder Tracking

Enhanced Export

6/23/2017

1281-Part Allocation - Equipment Part Allocation - Add Multilane support to the Equipment

**VSTS ID: 2568** 

**VSTS ID: 2563** 

1282-Part Allocation - Equipment Part Allocation - Add Possibility to associate component to a partial panel (x-out board)

**VSTS ID: 2618** 

1295-Part Allocation – Duplication GRNs Validation

**VSTS ID: 4684** 

4549-Data Field Validation - Equipment Part Allocation

**VSTS ID: 4689** 

4550-Data Field Validation - Feeder/Tray

**VSTS ID: 26854** 

Auto Transport GRN [Configuration]

**VSTS ID: 26855** 

Auto Transport GRN [Runtime]

**VSTS ID: 15176** 

Equipment Part Allocation – Feeder Track is enabled (Runtime)

**VSTS ID: 21176** 

Equipment Part Allocation - Multilane setup allocation [Runtime]

**VSTS ID: 26979** 

Equipment Part Allocation: slot scan [configuration]

VSTS ID: 13831

Part Allocation – Feeder Duplicate Validation

**VSTS ID: 21175** 

Station Part Allocation - WIP Component [Runtime]

# 12. PR-16013 Part Allocation Customer Configuration

Released in Version: 1705 (4.2)

VSTS ID: 13588 Tags: Customer Configuration GRN Association

Added capability to set parameters by customer/division:

- Added "Is Slot Scan Required" parameter in Part Allocation's Customer Configuration. If enabled, system will prompt user to scan the slot (Module ID/Track ID) in Equipment Part Allocation.
- Added "Prefix" configuration for GRN, Part Number, Quantity, Feeder & Serial Number. When the item is scanned containing the prefix, the prefix will be removed and the scan entry will be saved into the system without the prefix. When the prefix is marked as mandatory, the scan entry must contain the prefix value. Otherwise, the scan entry will be rejected. Prefix marked as optional accepts any scan value

- Added TSM alerting threshold time. Based on time set (minutes) the system will provide alert before the TSM/MSD component expired or before bake process is completed.
- Added Auto Transport GRN key. If ON, the system, for the same material, allows to replace automatically a GRN allocated with a new GRN scanned, except when the GRN is installed. If OFF, the system will perform duplicate validation.

Configuration - Set parameter for customer (customer configuration options)

**VSTS ID: 19074** 

Customer Configuration – Force Slot Scan on Equipment Part Allocation screen

**VSTS ID: 21184** 

Prefix check [Runtime]

**VSTS ID: 21183** 

Prefix configuration

### 13. PR-19548 Part Allocation / Pre Loads

Released in Version: 1705 (4.2)

VSTS ID: 10739 Tags:

Added the ability to perform offline equipment part allocation using Preload Setup Sheet for a fast component changeover. User has the capability to perform part allocation (scans) similar to equipment part allocation. Preload can be created, updated and loaded into the part allocation screen.

Preload will use feeder tracking or GRN association based on needs.

**VSTS ID: 9814** 

Create a Preload Name

**VSTS ID: 2609** 

1292- Equipment Preload - Add/Remove Components with Feeder Tracking

**VSTS ID: 2613** 

1293-Equipment Part Allocation – Add a Preload to an Equipment

**VSTS ID: 2617** 

1294-Equipment Part Allocation – Remove part from an Equipment to a Preload area

**VSTS ID: 4103** 

2689-Part Allocation - Equipment Preload: Permission to Create Preload Name

**VSTS ID: 9883** 

Equipment Preload – Add/Remove Components without Feeder Tracking

VSTS ID: 12556

Equipment Preload – Clearing the Preload

Equipment Preload – Display Setup Sheet Details

**VSTS ID: 13832** 

Equipment Preload – GRN Association Validation according 'Feeder-GRN Association Type' (Runtime)

**VSTS ID: 15384** 

Equipment Preload – GRN Association Validation according 'GRN Restriction Type' (Runtime)

### 14. PR-19494 SIP Gaps identified

Released in Version: 1703

VSTS ID: 29584 Tags:

Added functionality to the system to close the GAP identified for SIP installation:

- 1) Carrier movement maintenance
- 2) Attribute Printing
- 3) Additional routing rules

**VSTS ID: 28998** 

Carrier | Carrier Maintenance

**VSTS ID: 28986** 

Carrier | Generate Carrier Serial Number with an Increment

**VSTS ID: 28985** 

Carrier | Sequence Generator for Material Carrier Type

**VSTS ID: 28984** 

Document | Lot attribute

**VSTS ID: 25492** 

Lot | Lot View | General tab – Routing (In Queue, Last Route Step)

**VSTS ID: 28981** 

Lot | Lot View | History tab - Packout

**VSTS ID: 28990** 

Lot | Lot View | Holds Tab

VSTS ID: 28982

Lot | Merge Scrap Lots from different Planned orders

**VSTS ID: 28977** 

Lot | Permission Control | Carrier Maintenance

**VSTS ID: 28979** 

Lot | Permission Control | Lot Hold

**VSTS ID: 28997** 

Lot Transfer | Routing for Lot Split/Merge

Planned Order View | Lot Assignment tab | Lot Quantity

**VSTS ID: 29000** 

Routing Rule | Return to Last Failed Step

# 15. PR-18654 Station Setup Sheet

Released in Version: 1703

VSTS ID: 29782 Tags:

Added ability to allow manual station setup sheet creation and maintenance for manual component placement. Manual station setup sheet can be uploaded into the system in \*.csv file format. It can also be exported into a \*.csv file format.

**VSTS ID: 2359** 

1172-Station Setup Sheet – Create

**VSTS ID: 2364** 

1173-Station Setup Sheet - Search

**VSTS ID: 2374** 

1175-Station Setup Sheet – Edit

**VSTS ID: 2381** 

1179-Station Setup Sheet – Active

**VSTS ID: 2386** 

1180-Station Setup Sheet – Locked

**VSTS ID: 2405** 

1187-Station Setup Sheet - Shared Folder for CSV Import

**VSTS ID: 2369** 

1174-Station Setup Sheet - Details - Adding Parts from BOM and BOM flag

**VSTS ID: 2380** 

1178-Station Setup Sheet - Details - Adding non BOM part consumptions

**VSTS ID: 2401** 

1183-Station Setup Sheet – Export

**VSTS ID: 2403** 

1185-Station Setup Sheet - Copy

**VSTS ID: 2413** 

1191-Manual Station Setup Sheet – Deviations

**VSTS ID: 2418** 

1193-Station Setup Sheet - Component Quantity Validation [Configuration]

# 16. PR-17613 Juniper I244 Processing

**Released in Version: 1703** 

VSTS ID: 23739 Tags: PR-17613

To process the As-Built xml file sent from Juniper SAP to IFactory through SI B2B system to update the IFactory WIP with critical information required for label printing.

**VSTS ID: 23743** 

I244 Proc | Process Shipped Message

**VSTS ID: 23740** 

I244 Proc | Receive and process I244 message

**VSTS ID: 23742** 

I244 Proc | Update I244 message

**VSTS ID: 23741** 

I244 Proc | Verify I244 message

# 17. PR-17613 Juniper MES SN Upload to IFactory MS

Released in Version: 1703

VSTS ID: 25463 Tags: PR-17613

Uploading MES Serial Numbers to IFactory MS

**VSTS ID: 25464** 

SN Upload | Material Serialization in IFactory MS through Client Access API

### 18. PR-17613 Juniper New Document Fields

Released in Version: 1703

VSTS ID: 23980 Tags: PR-17613

Added in Document Maintenance, new Date Code with format "yymmdd" in the Document Field Type "Date Code". Prevents user from entering "Page" and "TotalPages" as field name in any document field as it is a system reserved name to display current page number and total pages number in a multi-page document.

**VSTS ID: 23979** 

New Doc Fields | Configure Page Number and Total Pages

### 19. PR-17613 Juniper Sales Order Attributes

Released in Version: 1703

VSTS ID: 22673 Tags: PR-17613

New Juniper Sales Order Attributes passed to IFactory for 2 purpose

1. To print the attribute value on labels to be displayed on physical unit

2. To use the attribute value to determine what labels to be printed for the order

**VSTS ID: 22677** 

SO Attr | Configure and Print Document by Order Attributes

**VSTS ID: 22676** 

SO Attr | Configure and Print PO Line Item Attribute in Document

**VSTS ID: 22675** 

SO Attr | Display Production Order Line Item Attributes

**VSTS ID: 22674** 

SO Attr | Receive Juniper SO Attributes in Production Order

### 20. PR-18654 Association Feeder-GRN

Released in Version: 1703

VSTS ID: 30497 Tags:

Added the ability to configure and associate Feeder/Tray to GRN up-front so that the Feeder/Tray can be used in production. This feature allows operator to:

- 1. Associate GRN to Feeder/Tray.
- 2. Disassociate GRN from Feeder/Tray
- 3. Use the Feeder/Tray in Equipment Part Allocation by following the Feeder/Tray's association type:
- No restriction where Feeder/Tray can be used in any Equipment or Setup Sheet (Free To be Moved)
- Feeder/Tray can be used in predefined Equipment/Resource
- Feeder/Tray can be used in predefined Equipment Setup Sheet

**VSTS ID: 13833** 

Equipment Part Allocation – GRN Association Validation according 'Feeder-GRN Association Type' (Runtime)

**VSTS ID: 13824** 

GRN Association - 'Feeder-GRN Association Type' option to select

**VSTS ID: 15252** 

GRN Association – Associate Feeder/Tray with GRN

**VSTS ID: 13828** 

GRN Association – Associate Feeder/Tray with GRN by using Equipment/Resources

**VSTS ID: 13830** 

GRN Association – Associate Feeder/Tray with GRN by using Free to be Moved

**VSTS ID: 13829** 

GRN Association – Associate Feeder/Tray with GRN by using Setup Sheet

### 21. Preload Part Allocation

Released in Version: 1703

VSTS ID: 8774 Tags:

6/23/2017 Enhanced Export

Added the capability to create a Preload Name for Part Allocation

**VSTS ID: 2597** 

Equipment Preload – Create a Preload Name and Select Setup Sheet

### 22. Equipment and Feeder Configuration

Released in Version: 1702

VSTS ID: 29792 Tags: 1702 2017 Feb MS Release

Added capability to configure feeder to be used in equipment part allocation

**VSTS ID: 2423** 

1197-Feeder - CRU

**VSTS ID: 2429** 

1198-Feeder - Search

**VSTS ID: 15172** 

Feeder/Tray Maintenance Screen - Feeder Track Require

### 23. PR-17948 Tooling Management

Released in Version: 1702

VSTS ID: 14454 Tags: 1702 2017 Feb MS Release

Allow system to trace the tools in production.

The system is able to make association to a tool type, with the actual tool unique identifier (serial number of the tool, or internal assigned unique number) and keeping track the number of time it has been used and managing limits, over which it cannot be used (for max number of time can be used before scrapping or putting in maintenance). The number of time is associated to how many units, WIP or Panels has been produced.

**VSTS ID: 19995** 

Tooling | DB Updates

**VSTS ID: 14458** 

Tooling | MAX Usage

**VSTS ID: 14456** 

Tooling | Tool Type Maintenance

**VSTS ID: 14457** 

Tooling | Tooling Management

**VSTS ID: 14724** 

Tooling | Tooling Management - Edit and Delete Restrictions

6/23/2017 Enhanced Export

# 24. PR-18664 Assemble | Manual Setup Sheets (Assemble/Linking) Functionality

Released in Version: 1702

VSTS ID: 6121 Tags: 1702 2017 Feb MS Release

Enhanced Assemble station to read information from manual setup sheet so that data collection, child WIP scan and tooling information from setup sheet can be captured during the assemble process. WIP is also prevented from starting if the GRN quantity has depleted to zero.

**VSTS ID: 14743** 

Assemble | Material Display for Items to be Assembled - NOT to Auto Split Material

**VSTS ID: 21350** 

Assemble | Assemble Permissions

**VSTS ID: 10556** 

Assemble | Assemble with Setup Sheet - Access Assemble Screen through Station Login

**VSTS ID: 10558** 

Assemble | Assemble with Setup Sheet - Access Assemble Station Through Generic Station Login

**VSTS ID: 10559** 

Assemble | Assemble with Setup Sheet - Assemble Station Display

VSTS ID: 10557

Assemble | Assemble with Setup Sheet - Start A WIP through Station Login

VSTS ID: 21347

Assemble | Assemble with Setup Sheets - Already Assembled Tab [Runtime]

**VSTS ID: 16613** 

Assemble | Assemble with Setup Sheets - Assemble Child WIP

VSTS ID: 21941

Assemble | Assemble with Setup Sheets - Capturing and Displaying Material Data [Runtime]

VSTS ID: 15113

Assemble | Assemble with Setup Sheets - Items to Assemble Data collection [Runtime]

**VSTS ID: 21210** 

Assemble | Assemble with Setup Sheets - WIP Data collection [Runtime]

**VSTS ID: 13349** 

Assemble | Assemble with Setup Sheets on Route Type = Production and Process Type = Repetitive/Board Build [Runtime]

**VSTS ID: 10555** 

Assemble | Assign a Manual Assemble Route Step Type to a Route

**VSTS ID: 10553** 

Assemble | Create a Station Type called Manual Assemble (SS)

Assemble | Display Bin Number in Assemble Screen

**VSTS ID: 14626** 

Assemble | GRN and Assemble with Setup Sheets [Runtime]

**VSTS ID: 14625** 

Assemble | Tooling Max Usage Value and Assemble with Setup Sheets [Runtime]

### 25. PR-15506 Build and Lots

Released in Version: 1612

VSTS ID: 6759 Tags: 1612 2016 Dec MS Release PR-15506

Added the following features for lot processing:

- Introduced a new Route Process Type "Lot/Batch Build" for lot based manufacturing process
- Enable lot split and transfer to a different unassigned Carrier
- Enable lot merge. Merges is allowed for lots with the same material and from the same planned order. The System will allow Pass quantity to only move to a carrier with no open defects. The System will allow Fail quantity to only move to a carrier with open defects or is "unassigned". At least one defect must be identified during the merge.
- Transfer all items from a carrier to another carrier
- Scrap Lot
- Assign lot attribute(s)
- Provide Lot View report
- Manual release lot for planned order
- View lot information in Planned Order View

**VSTS ID: 24722** 

Lot - Scrap lot

VSTS ID: 15221

Hold - Place on Hold a Planned Order

VSTS ID: 15222

Hold - Release from hold the planned Order

**VSTS ID: 15224** 

Lot - Assign Attribute to a Lot

**VSTS ID: 6859** 

Lot - Create a Planned Order and assign to Route

**VSTS ID: 6747** 

Lot - Create Unique Identifier for a Lot

**VSTS ID: 7514** 

Lot - Define a Route to support Lot based manufacturing

**VSTS ID: 21064** 

Lot - Lot View - Audit Log Tab - Transfer Carrier to Carrier

Lot - Lot View - Defects Tab

**VSTS ID: 10585** 

Lot - Lot View - General tab

**VSTS ID: 10600** 

Lot - Lot View - History tab

**VSTS ID: 15225** 

Lot - Lot View Attribute Tab

**VSTS ID: 8057** 

Lot - Manual Release Lot for Planned Order

**VSTS ID: 17941** 

Lot - Merge all defective items from a Carrier to a different Carrier

**VSTS ID: 13045** 

Lot - Planned Order Maintenance hide Assign to Route

**VSTS ID: 8058** 

Lot - Planned Order View General Details

**VSTS ID: 10583** 

Lot - Planned Order View Lot Details

VSTS ID: 25290

Lot - Scrap lot Validations

VSTS ID: 17942

Lot - Split & Merge partial Failed items from a Carrier to a different Carrier

**VSTS ID: 22014** 

Lot - Split & Merge partial GOOD items from a Carrier to a different Carrier

**VSTS ID: 17940** 

Lot - Split & Move all defective items from a Carrier to a different Carrier

**VSTS ID: 17939** 

Lot - Transfer Carrier to Carrier, entire lot

**VSTS ID: 15223** 

Planned Order View - Holds tab

### 26. PR-15506 Carrier Creation and Identifier

Released in Version: 1612

VSTS ID: 6752 Tags: 1612 2016 Dec MS Release PR-15506

Added the capability to create a temporary transport (carrier) which are uniquely identified to associate to materials that are not serialized. This includes the following capabilities:

- Create and maintain carrier. Each carrier has a unique identifier that can be user assigned or generated by the system using the defined Next Number
- Create carrier template
- Set number of times a carrier can be used
- Print carrier labels
- View carrier details that includes its assigned lot and assignment date/time

Carrier - Administrator to Delete a Carrier

**VSTS ID: 10575** 

Carrier - Carrier View General

**VSTS ID: 10599** 

Carrier - Carrier View History

**VSTS ID: 6750** 

Carrier - Create Carrier Template

**VSTS ID: 6855** 

Carrier - Create Unique Identifier for a Carrier (User Assigned)

**VSTS ID: 7905** 

Carrier - Delete Carrier Template

**VSTS ID: 7902** 

Carrier - Enable / Disable Carrier Template availability

**VSTS ID: 6856** 

Carrier - On Carrier Create Print Carrier Label ( Document Assignment )

**VSTS ID: 6746** 

Carrier - Template limit of Carrier Uses

**VSTS ID: 10449** 

Carrier - Unique Carrier Template Name

**VSTS ID: 7904** 

**Carrier - Update Template Properties** 

VSTS ID: 6742

Carrier - Create a Carrier (Generate or Assign Unique Identifier)

**VSTS ID: 6743** 

Carrier - Create unique Identifier for a Carrier (Next Number)

### 27. PR-15506 Lot - Data Collection

**Released in Version: 1612** 

VSTS ID: 13168 Tags: 1612 2016 Dec MS Release PR-15506

Added the capability to prompt Data Collection for a Lot if the lot enters a step with Data Collection configured.

Lot - Base WorkStation Data Collection

**VSTS ID: 13154** 

Lot - Data Collection- Decimal

**VSTS ID: 13153** 

Lot - Data Collection- Integer

**VSTS ID: 13152** 

Lot - Data Collection- List

**VSTS ID: 13150** 

Lot - Data Collection- Text

**VSTS ID: 13151** 

Lot - Data Collection- Text -Validation Mask

### 28. PR-15506 Lot Routing

**Released in Version: 1612** 

VSTS ID: 12590 Tags: 1612 2016 Dec MS Release PR-15506

Added the following features in Route with Process Type = Lot/Batch Build

- Default Pass routing rule
- Default Fail routing rule
- Abort Lot capability where the started lot will be aborted and enqueued back at the step where it is being processed

**VSTS ID: 12595** 

Lot Routing - Default Abort Rule

**VSTS ID: 12594** 

Lot Routing - Default Fail Rule

**VSTS ID: 12591** 

Lot Routing - Default Pass Rule

### 29. PR-15506 Lot Workstation

Released in Version: 1612

VSTS ID: 9037 Tags: 1612 2016 Dec MS Release PR-15506

Added the standard functionality for Workstation for batch manufacturing,

It include the execution of pre start rules at carrier arrival and managing the time the carrier spent in the station.

**VSTS ID: 8188** 

Lot - Start Validation (Rules Only)

**VSTS ID: 9035** 

Lot Workstation - I was here - Base Station

vsts ID: 9038 Lot Workstation - User Abort

### 30. PR-15506 Packout

#### Released in Version: 1612

VSTS ID: 6851 Tags: 1612 2016 Dec MS Release PR-15506

Added the capability to packout lot

- Packing of the same material per container
- Pack/Unpack a lot by carrier number
- Allow packing of no good (scrapped lot) but does not allow a container to be mixed with good and no good lots.
- Auto close a container when the maximum pack quantity is met. User can manually close the container
- Access Container View report to view packed items and pack history
- Print container labels that includes lot and carrier information

#### **VSTS ID: 25121**

**Document Printing Toaster Message** 

#### **VSTS ID: 14954**

Packout - Apply by default single Material Behaviour

#### **VSTS ID: 14966**

Packout - Carrier Unpack

#### **VSTS ID: 14957**

Packout - Close Container

#### **VSTS ID: 14963**

Packout - Container View - < General tab>

#### **VSTS ID: 14967**

Packout - Container View - <History tab>

#### **VSTS ID: 14968**

Packout - Container View - < Item tab>

#### **VSTS ID: 14959**

Packout - Document - Constant

#### **VSTS ID: 14958**

Packout - Document - Container Lot Items

#### **VSTS ID: 14960**

Packout - Document - Planned Order

#### **VSTS ID: 14962**

Packout - Label Printing

#### **VSTS ID: 14952**

Packout - Pick a container

Packout - Reopen Container

**VSTS ID: 14956** 

Packout - Resume packout station from a Container

**VSTS ID: 14955** 

Packout - Scan a carrier into container

**VSTS ID: 14951** 

Packout - Scan initial lot

**VSTS ID: 14965** 

Packout - Unpack Entire Container

**VSTS ID: 25172** 

Packout- Rule - No mix scrapped lot and non scrapped

# 31. PR-15506 Quality (MIE, MTE, A&R)

Released in Version: 1612

VSTS ID: 6758 Tags: 1612 2016 Dec MS Release PR-15506

Added the ability to perform lot based inspection with the following capabilities:

- Lot inspection in Lot Manual Inspection Entry (MIE) by entering the number of pass or fail items
- Assign defect(s) to the fail items
- Enable carrier inspection with sampling in MIE

**VSTS ID: 8192** 

MIE - Assign Defect BOM

**VSTS ID: 8191** 

MIE - Carrier Inspection

**VSTS ID: 15940** 

MIE - Carrier Inspection with Sampling

VSTS ID: 22372

MIE - Items affected by a Defect

**VSTS ID: 6754** 

MIE - Need the ability to assign a Defect/s to a lot

**VSTS ID: 6756** 

MIE - Need the ability to pass all units in a Carrier

# 32. PR-15506 Quality Assurance (Defect Management)

Released in Version: 1612

VSTS ID: 6846 Tags: 1612 2016 Dec MS Release PR-15506

Added the capability to perform rework on a defect for the lot and close the defect in the Lot Inspection and Rework station.

**VSTS ID: 18007** 

Rework - Detail of defect

**VSTS ID: 18006** 

Rework - Rework Inspection

# 33. PR-15506 Security

Released in Version: 1612

VSTS ID: 6852 Tags: 1612 2016 Dec MS Release

Added the following user permissions in Batch Processing module:

- -Add Manual Lot Operation (Allows the user to manually create an operation record for a lot at a route, step, resource)
- -Add Lot Defects
- -Add Lot Rework
- -Create Carrier Template
- -Update Carrier Template
- -Create Carrier
- -Delete Carrier
- -Can Access Customer Carrier Configuration
- -Can Release Lot
- -Can Transfer Lot
- -Can Scrap Lot
- -Add Planned Order Hold
- -Release Planned Order Hold
- -Pack Lot
- -Unpack Lot
- -View Planned Order Details
- -View Lot Details
- -View Carrier Details
- -Modify Sample Plan Assignment
- -View Container Details in lot packout

**VSTS ID: 25623** 

Permission Control | Packout Screen

**VSTS ID: 25631** 

Permission Control | Can Access Manual Operation Entry

**VSTS ID: 25629** 

Permission Control | Can Inspect

**VSTS ID: 25630** 

Permission Control | Can Rework

Permission Control | Carrier

**VSTS ID: 25628** 

Permission Control | Lot

**VSTS ID: 25624** 

Permission Control | Planned Order Hold

**VSTS ID: 25626** 

Permission Control | Sample Plan Assignment

**VSTS ID: 25625** 

Permission Control | View

### 34. PR-16365 Visual Aids Enhancement

Released in Version: 1612

VSTS ID: 12624 Tags:

Enhanced Visual Aid by addition of the "Auto Open" visual aid feature. The configured Visual Aid will automatically open when the WIP is started at Assembly, Inspection and Rework, Assemble Validation and Packout. If the Visual Aid is configured at the assembled material level, the Visual Aid will automacatilly open when the item is selected. This is applicable in Assemble and Assemble Validation stations. At one time, either the "Force View" option or "Auto Open" option is enabled for a Visual Aid.

**VSTS ID: 12626** 

VA Enhancement | Auto Open Visual Aids

**VSTS ID: 12627** 

VA Enhancement | Configure Auto Open Visual Aids

**VSTS ID: 12625** 

VA Enhancement | Display Visual Aids in Separate Windows

# 35. PR-17948 Panel Processing (Processing Rules, Inspect, Breakout)

Released in Version: 1610

VSTS ID: 6274 Tags: 1610 2016 Oct MS Release

Added the capability to perform panel processing with the following features:

- -Create and maintain Panel
- -Panel serialization
- -Birth panel
- -Process panel in Inspection and Rework, Manual Test and Manual Inspection Entry
- Breaking board from a panel
- Pre-Start rules applications to a panel
- Routing (Routing Rule) a panel on operation completion
- Increment loop count when WIPs in a panel is started at an operation

1083-Indigo - Configure Panel Type

**VSTS ID: 2098** 

1084-Indigo - Search an existing Panel Type

**VSTS ID: 2109** 

1085-Indigo - Modify an existing Panel Type

**VSTS ID: 2120** 

1086-Indigo - Delete an existing Panel Type

**VSTS ID: 4662** 

4445-Indigo - Panel Bar Code options

**VSTS ID: 4757** 

4650-Indigo - Panel Serialization - Assigned Serial

**VSTS ID: 3754** 

2233-Jade - ANR - Panel board selection

**VSTS ID: 7155** 

MIE | Panel Pre-Start rules (Phx) - Runtime

**VSTS ID: 9459** 

MIE| Panel Complete Runtime

**VSTS ID: 8985** 

MOE | Panel Arrive, Start (Panel Visualization)

**VSTS ID: 8987** 

MOE | Panel Abort

**VSTS ID: 8989** 

MOE | Panel Complete Runtime

**VSTS ID: 8968** 

MOE | Panel Level Start Validation - Runtime

**VSTS ID: 8982** 

MOE | Panel Pre Start Validations rules (Phx) - Runtime

**VSTS ID: 8984** 

MOE | Panel Routing rules (Phx) - Runtime

**VSTS ID: 7154** 

MTE | Panel Pre-Start rules (Phx) - Runtime

**VSTS ID: 7158** 

MTE | Panel Routing rules (Phx) - Runtime

**VSTS ID: 12006** 

MTE| Panel Complete Runtime

Panel | Allow Re-Test on WIP Pass and Fail

**VSTS ID: 6326** 

Panel | Breaking out Board or Boards from a Panel

**VSTS ID: 6972** 

Panel | MIE Panel Start Validations (Run Time)

**VSTS ID: 6973** 

Panel | MTE Panel Start Validations (Run Time)

**VSTS ID: 7156** 

Panel | Panel Level Pre Start Rules (Phx) Rules Only

**VSTS ID: 7157** 

Panel | Panel Level Routing Rules (Phx) All Stations

**VSTS ID: 6913** 

Panel | Panel Level Start Validations Rules

**VSTS ID: 10390** 

Panel | Update Loop Count

**VSTS ID: 10391** 

Panel | Update WIP in Queue on Complete

**VSTS ID: 6784** 

US13.1: MTE | Panel Abort

**VSTS ID: 6337** 

US2 - MIE | Panel Arrive, Start (Panel Visualization)

**VSTS ID: 6325** 

US5 - Panel | Panel Complete (PV Routing)

### **36. PR-17948 Deviation**

Released in Version: 1610

VSTS ID: 10345 Tags:

Added the ability to add information such as Customer/Division, Internal/External deviation, deviation description and restrict WIP quantity value in a Deviation Request. It also allows user to associate the Deviation Requests to Order(s) or Assembly(s)

**VSTS ID: 15776** 

Technical Spike - Deviation Micro Services

**VSTS ID: 15630** 

Technical Spike - Deviation Saga

US1: Deviation | Create a Deviation Request for a Customer/Division

**VSTS ID: 14286** 

US2: Deviation | Deviation initiated Internally or by Customer

**VSTS ID: 15953** 

US27: Deviation | Search Deviation

**VSTS ID: 14288** 

US4: Deviation | Deviation description

**VSTS ID: 14289** 

US5: Deviation | Deviation application to specific Order

**VSTS ID: 14290** 

US6: Deviation | Deviation application to Assemblies

**VSTS ID: 14292** 

US8: Deviation | Restrict WIP Quantity

### 37. Material Group to Customer association

**Released in Version: 1609** 

VSTS ID: 30490 Tags: 1609 2016 Sep MS Release

Adding functionality to the system to link one or more material group received from SAP to a customer/division

**VSTS ID: 7496** 

Material Group Maintenance | Associate Material Group

**VSTS ID: 12953** 

Material Group Maintenance | Block Material Group auto creation during Material Import

**VSTS ID: 7495** 

Material Group Maintenance | Create, Delete Material Group

**VSTS ID: 12990** 

Update Customer/Division association with Material Group

# 38. Route Maintenance Material assignment

Released in Version: 1609

VSTS ID: 16874 Tags: 1609 2016 Sep MS Release

Enhanced Route Maintenance user to add material to be built in the route by filtering the material using shop floor material type instead of SAP material type. WIP, serialized material and unserialized material can now be assigned to be built in the route.

**VSTS ID: 16875** 

Route | Material Association to a Route

### **39. PR-17948 Compliance**

Released in Version: 1607 (4.1)

VSTS ID: 13673 Tags: 1607 2016 Jul MS Release PR-17948

Added the capability to manage courses in the system that includes the following features:

- Configure courses
- Add pass users to courses
- Add certificates to courses
- Course validation at operator station. System validates that all the courses associated to the required certification for the resource or assembly (material) are still valid before the user is allowed to start the operation
- Upload courses in \*.csv or \*.txt file format
- Upload to add or remove users for the course in \*.csv or \*.txt file format

#### VSTS ID: 2910

1649-Jade - Certification Assignment

#### **VSTS ID: 946**

595-Jade - Courses

#### **VSTS ID: 952**

596-Jade - Passed Candidates

#### **VSTS ID: 960**

597-Jade - Upload courses.

#### **VSTS ID: 970**

598-Jade - Upload Passed Candidates

#### **VSTS ID: 978**

599-Jade - Configure Certificate with courses

#### **VSTS ID: 990**

600-Jade - Certificate's Course Validation

#### **VSTS ID: 998**

601-Jade - Alert when fail certificate validation

#### **VSTS ID: 1348**

808-Jade - Certification Assignment

#### **VSTS ID: 1350**

809-Jade - Customer Assignment

### 40. PR-17948 Inspection and Rework

Released in Version: 1607 (4.1)

VSTS ID: 13456 Tags: 1607 2016 Jul MS Release

Enhanced Inspection and Rework to support repetitive processing. This includes the following:

- Allow Defect and Termination entry

- Add "Remove Only" rework type
- Remove the capability to enter Failure in Inspection and Rework as this is only allowed in Manual Test station
- Fix auto-closing defect when WIP is restarted as this is an incorrect behavior

2124-Jade - ANR - Analysis and Rework location configuration

**VSTS ID: 3530** 

2126-Jade - ANR - Not allow to add new failure from ANR screen

**VSTS ID: 3537** 

2128-Jade - ANR - Analysis and Rework Details Configuration

**VSTS ID: 3549** 

2129-Jade - ANR - Analysis Detail and Comments from List

**VSTS ID: 3562** 

2130-Jade - ANR – Free Form Entry on Analysis Detail and Comments

**VSTS ID: 3710** 

2226-Jade - ANR - Rework Type - Rework

**VSTS ID: 3717** 

2227-Jade - ANR - Rework Detail and Comments from List

**VSTS ID: 3727** 

2228-Jade - ANR – Free Form Entry on Rework Detail and Comments

**VSTS ID: 3698** 

ANR - Defect & Termination entry

**VSTS ID: 5075** 

ANR - Remove Only Rework Category

**VSTS ID: 7037** 

ANR | Remove auto closing defects on restarting a WIP

**VSTS ID: 11944** 

ANR | WIP Status at A&R Station

# 41. PR-17948 Manual Inspection

Released in Version: 1607 (4.1)

VSTS ID: 13455 Tags: 1607 2016 Jul MS Release

Added Manual Inspection station that allows user to inspect and Pass a WIP or Fail a WIP by selecting the CRD to enter defects.

**VSTS ID: 2696** 

1340-Jade - E-Signature - Manual Inspection Entry Runtime

6/23/2017 Enhanced Export

VSTS ID: 3088

1806-Jade-Manual Inspection Entry | Processing Data (Pass Serialized)

**VSTS ID: 3095** 

1807-Jade- Manual Inspection Entry | Processing Data (Fail Serialized Assembly)

**VSTS ID: 3114** 

1813-Jade- Manual Inspection Entry | Processing Data (Board History)

**VSTS ID: 3127** 

1815-Jade- Manual Inspection Entry -Inquiry | Real Defect (Display)

**VSTS ID: 3135** 

1820-Jade-Manual Inspection Entry | Batch Fail for Manual Inspection

**VSTS ID: 3249** 

1871-Manual Inspection Entry | Processing Data (Abort Serialized)

**VSTS ID: 3695** 

2220-Jade- Manual Inspection Entry -Inquiry | Real Yield (Display)

**VSTS ID: 3697** 

2222-Jade- Manual Inspection Entry -Inquiry | Real Defect Placement (Display)

### 42. PR-17948 Next Number (Serial Number Generation)

Released in Version: 1607 (4.1)

VSTS ID: 30492 Tags: 1607 2016 Jul MS Release PR-17948

Added ability for Next Number maintenance to generate serial numbers for assembly/rev.

- In addition, it allows user to upload in \*.txt or \*.csv file format containing consigned serial numbers to the system which are later used used as serial numbers for a product. On upload, the consigned serial numbers can be configured to be used by specific assembly only
- User is able to modify the last next number generated (modify its sequence) so the subsequent next number generated will start from the new sequence
- User is now able to preview next number for container ID

**VSTS ID: 2320** 

1154-Crimson - Next number specific by Assembly revision

**VSTS ID: 2336** 

1160-Crimson – Assembly Information in Next number as Segment

VSTS ID: 30

181-Crimson - Need to be able to modify the "Next number counter" (Last number)

VSTS ID: 337

234-Crimson - Setup consignment list of Next numbers (serial numbers)

VSTS ID: 3848

2428-Crimson - Limit the result displayed using only from: Serial Number

2430-Crimson - Sequence Generator for Container ID

**VSTS ID: 371** 

253-Crimson - Setup consignment list of Next numbers (serial numbers) by assembly

**VSTS ID: 372** 

255-Crimson - Next number add counter (Last number) for custom data partition

**VSTS ID: 1244** 

787-Crimson - Last number counter for a new Next Number

### 43. PR-17948 Packout

Released in Version: 1607 (4.1)

VSTS ID: 13671 Tags: 1607 2016 Jul MS Release

Added capability for the system to pack order-less WIP. This includes the capability to pack, unpack, validation on pack, printing box label, display pack activity to the WIP and display the pack content in Container View report.

**VSTS ID: 2994** 

1737-Crimson - Segregate Production and RMA Product by Container

**VSTS ID: 3053** 

1770-Crimson - Default Container Rules

**VSTS ID: 3576** 

2146-Crimson - View Order Information in Container History Report

**VSTS ID: 3946** 

2540-Crimson - WIP Packout

**VSTS ID: 3961** 

2541-Crimson - WIP Unpack

**VSTS ID: 3966** 

2543-Crimson - WIP Packout - Open Container

**VSTS ID: 3971** 

2544-Crimson - WIP Packout - Close Container

**VSTS ID: 385** 

260-Crimson - Process Verify

**VSTS ID: 1380** 

853-Crimson - Unpack Entire Box

**VSTS ID: 1695** 

940-Crimson - Reprint Container Status Shipped

### 44. PR-17948 Security

#### Released in Version: 1607 (4.1)

VSTS ID: 13672 Tags: 1607 2016 Jul MS Release

Added the following features in User Security module:

- Maintain system user with Windows account
- Assign user to user groups
- Automatically deactivate user that is inactive for 90 days
- Email notification to remind user to login to the system 7 days prior to the deactivation date
- Remove deactivated users from groups (except for groups that were excluded from this rule)
- Implement session time out when the session is left idle for specific time setting. User will be prompted to extend the session prior to expiration

#### **VSTS ID: 2754**

1368-Jade - Authentication – Extend Session Expiration

#### **VSTS ID: 3004**

1751-Set Employee ID as mandatory

#### **VSTS ID: 3182**

1831-Jade - Inactivity Rules - Lock user account

#### **VSTS ID: 3191**

1832-Jade - Inactivity Rules - Role removal

#### **VSTS ID: 3196**

1833-Jade - Inactivity Rules - Notification

#### **VSTS ID: 3245**

1870-Jade - Inactivity Rules – Exclude Inactivity Rule for User Group

#### **VSTS ID: 4108**

2717-User Mgt screen Enhancement

#### **VSTS ID: 938**

593-Jade - Authentication - Session Expiration.

#### **VSTS ID: 1148**

702-Jade - Authentication - No application account with full permission

#### **VSTS ID: 1302**

798-Jade - Create new domain user

#### **VSTS ID: 1311**

800-Jade - Load existing user

#### VSTS ID: 1320

801-Jade - Edit existing user information

#### **VSTS ID: 1327**

802-Jade - Deactivate existing user

#### **VSTS ID: 1333**

803-Jade - Reactivate user

807-Jade - Group Assignment

**VSTS ID: 1355** 

810-Jade - Copy Security

# 45. SIN-Arista screen permission controls

Released in Version: 1607 (4.1)

VSTS ID: 30489 Tags:

Added permission controls for the following configuration screens:

- 1. Container Type
- Can Access Container Type
- Can Modify Container Type
- 2. Material Serialization
- Can Configure Material Serialization
- 3. Assemble Points
- Can Access Assemble Points
- Can Modify Assemble Points
- 4.Container Rules
- Can Access Container Rules
- Can Modify Container Rules
- 5. Unique Product Data
- Can Access Unique Product Data
- Can Modify Unique Product Data
- 6.Material Group
- Can Access Material Group
- Can Modify Material Group
- 7.Document Assignment
- Can Access Document Assignment
- Can Modify Document Assignment
- 8. I and R Predefined Detail
- Can Access I and R Predefined Detail
- Can Modify I and R predefined Detail
- 9.Failure Label
- Can Access Failure Label Maintenance
- Can Modify Failure Label Maintenance
- 10. Document
- Can Access Document
- Can Modify Document
- 11. Next Number
- Can Access Next Number
- Can Modify Next Number
- 12. Manual Test
- Can Access Manual Test
- Can Modify Manual Test
- 13. Document Generation
- Allow Generate Document

- 14. Document Reprint
- Allow Reprint Document
- 15. Assemble
- Can Assemble
- 16. Inspection and Rework
- Can Inspect and Rework
- 17. Packout
- Can Packout

User Permission for iFactory

### 46. PR-15784 EMC RMA Phase II

Released in Version: 1607 (4.1)

VSTS ID: 5755 Tags: Approved PR-15784 SPM

\*\*\*\* PLACE HOLDER \*\*\*\*

**VSTS ID: 5756** 

EMC RMA Phase II | US01: Import Non-Jabil shipped RMA unit

**VSTS ID: 5757** 

EMC RMA Phase II | US02: Retrieve RMA Unit Via Material Name and Serial Number

**VSTS ID: 5758** 

EMC RMA Phase II | US03: Birth Non-Jabil Shipped Serialized Material

**VSTS ID: 5759** 

EMC RMA Phase II | US04: Birth Non-Jabil Shipped WIP

**VSTS ID: 5760** 

EMC RMA Phase II | US05: Update Non-Jabil Return Count

**VSTS ID: 5761** 

EMC RMA Phase II | US06: RMA Process for Serialized Material

**VSTS ID: 5762** 

EMC RMA Phase II | US07: RMA Process for WIP

**VSTS ID: 5775** 

EMC RMA Phase II | US08: Edit RMA Record

**VSTS ID: 5777** 

EMC RMA Phase II | US09: Disable External RMA in Legacy RMA screen

VSTS ID: 5778

EMC RMA Phase II | US10: View Serialized Material Details

**VSTS ID: 7876** 

EMC RMA Phase II | US12: Auto-complete WIP RMA Records

6/23/2017 Enhanced Export

**VSTS ID: 7877** 

EMC RMA Phase II | US13: Enable Isilon Delivery Order Units for RMA

**VSTS ID: 7879** 

EMC RMA Phase II | US14: Disassociate WIP from Delivery Order during RMA

# 47. PR-15005 Assemble Point Refresh Without Unsplit

Released in Version: 1607 (4.1)

VSTS ID: 5784 Tags: PR-15005

Enhanced the assemble point refresh feature when an ECN occurs. On Assemble Point refresh, un-split is not be required for BOM Items that are not affected by ECN. System will automatically un-split the line items that requires to be split upon user confirmation with a clear indication of the line item to be un-split. System will auto-refresh the assemble point when the line item is automatically un-split by the system.

**VSTS ID: 4974** 

Assy Point | US1: Retain Assemble Point split configuration when ECN changes are not related to the split items

**VSTS ID: 4975** 

Assy Point | US2 Visual indicator on items that require unsplit (Preview)

**VSTS ID: 4976** 

Assy Point | US3: System unsplits and refresh AP on user confirmation

### 48. PR-17948 Manual Test

Released in Version: 1607 (4.1)

VSTS ID: 13457 Tags: 1706 Jun MS Release PR-17948

Added Manual Test station to allow user to capture test result manually. This can also be used if there is a connection interruption to test equipment. User can create a pre-defined list of failures labels or create the failure label during the manual test operation. Manual Test in batch mode is available for user to continuously scan WIP Serial Number only to be assigned with the same test result.

**VSTS ID: 3927** 

2500-Jade - Route Step Type Specific Failure Data List

**VSTS ID: 1151** 

703-Jade - Test Location Configuration

**VSTS ID: 1156** 

706-Jade - Record Test Status

**VSTS ID: 1167** 

707-Jade - Batch Entry Mode (Freeze Test Status)

**VSTS ID: 1175** 

709-Jade - Failure Label - Free Form Entry

710-Jade - Failure Messages – Free Form Entry

**VSTS ID: 1191** 

712-Jade - Failure Label & Messages from List

# 49. Assembly Rev Configuration

Released in Version: 1603

VSTS ID: 29946 Tags: 1603 2016 Mar MS Release

Added capability to configure Assembly Rev by Customer/Division which is used for repetitive business model. The Assembly Rev will be associated to a BOM and Material. User is able to configure the Panel Type for the Assembly Rev if panel is used.

**VSTS ID: 3256** 

1889-Indigo - Add more fields for the Assembly

**VSTS ID: 4702** 

4570-Indigo - Link Assembly Revision to the BOM

**VSTS ID: 4741** 

4639-Indigo – Expired valid to date in the Assembly Revision

**VSTS ID: 4749** 

4640-Indigo – modify Valid "to" date in the Assembly Revision

**VSTS ID: 1254** 

788-Indigo - Add Assembly

**VSTS ID: 1781** 

979-Indigo - Search Existing Assembly

**VSTS ID: 1794** 

980-Indigo - Maintain Existing Assembly

**VSTS ID: 1803** 

981-Indigo - Delete Existing Assembly

**VSTS ID: 1812** 

982-Indigo - Activate Deactivate an assembly

**VSTS ID: 1856** 

991-Indigo - Assembly upgraded

**VSTS ID: 1870** 

993-Indigo - Associate SAP Material Group to the Customer

**VSTS ID: 1882** 

994-Indigo - Search for a Material Group

**VSTS ID: 1893** 

996-Indigo - Modify existing Material Group

4179-Indigo - From/to in the Assembly Revision

**VSTS ID: 7981** 

Assembly Configuration | Copy Assembly

### 50. PR-17948 Document Generator

Released in Version: 1603

VSTS ID: 30494 Tags: 1603 2016 Mar MS Release

Added capability to configure document and label to be specific by Assembly/Rev and printing facilitation like information about label and ribbon to use and validation of label sample before printing the entire lot.

**VSTS ID: 2331** 

1159-Crimson - Lookup Values assembly for document fields

VSTS ID: 22

186-Crimson - Label and Ribbon stock

**VSTS ID: 3837** 

2427-Crimson - Select document(s) to reprint after the search

**VSTS ID: 495** 

267-Crimson - Verify Document Count Configuration

**VSTS ID: 529** 

272-Crimson - Scan Document Configuration

**VSTS ID: 537** 

273-Crimson - Label Stock

**VSTS ID: 547** 

274-Crimson - Ribbon Stock

**VSTS ID: 554** 

275-Crimson - Document Maintenance Screen

**VSTS ID: 1204** 

778-Crimson - Reprint Serialized Materials by Range

**VSTS ID: 1231** 

783-Crimson - Document Configuration by Assembly

**VSTS ID: 1731** 

943-Crimson - Document Generation ask for fields population

**VSTS ID: 1732** 

944-Crimson - Document Configuration by No Assembly Specific

**VSTS ID: 585** 

276-Crimson - Document Assignment Screen

266-Crimson - Data Prompt Document

# 51. Route Configuration

Released in Version: 1603

VSTS ID: 29949 Tags: 1603 2016 Mar MS Release

Added capability to configure Route in Route Maintenance for repetitive processing using Process Type "Repetitive/Board Build". Distinguishing of route type is required due to some differences in some production processes in different business models.

**VSTS ID: 1768** 

978-Indigo - Route Configuration for SMT or BTO/CTO

# **52. Shift Configuration**

Released in Version: 1603

VSTS ID: 29948 Tags: 1603 2016 Mar MS Release

Added capability to configure shifts by Customer/Division.

**VSTS ID: 1946** 

1008-Indigo - Configure Shifts

**VSTS ID: 1964** 

1009-Indigo - Search existing shifts configuration

**VSTS ID: 1965** 

1010-Indigo - Maintain Shifts Configuration

**VSTS ID: 3285** 

1892-Indigo - Delete Shifts Configuration

**VSTS ID: 3883** 

2438-Indigo - Shift Maintenance screen - Time format

# 53. User Management

Released in Version: 1603

VSTS ID: 7478 Tags: Regression 4.0

This feature is managing user account in the system, allow to work with domain account, activating and deactivating accounts.

**VSTS ID: 2910** 

1649-Jade - Certification Assignment

1750-Remove Non Domain user from User Maint

**VSTS ID: 3182** 

1831-Jade - Inactivity Rules - Lock user account

**VSTS ID: 3191** 

1832-Jade - Inactivity Rules - Role removal

**VSTS ID: 3196** 

1833-Jade - Inactivity Rules - Notification

**VSTS ID: 3245** 

1870-Jade - Inactivity Rules - Exclude Inactivity Rule for User Group

**VSTS ID: 4108** 

2717-User Mgt screen Enhancement

**VSTS ID: 1302** 

798-Jade - Create new domain user

**VSTS ID: 1311** 

800-Jade - Load existing user

**VSTS ID: 1320** 

801-Jade - Edit existing user information

**VSTS ID: 1327** 

802-Jade - Deactivate existing user

**VSTS ID: 1333** 

803-Jade - Reactivate user

**VSTS ID: 1339** 

807-Jade - Group Assignment

**VSTS ID: 1350** 

809-Jade - Customer Assignment

**VSTS ID: 1355** 

810-Jade - Copy Security

### 54. PR-15008 Reference Unit Rework

Released in Version: 1601

VSTS ID: 5823 Tags: Approved PR-15008 SPM

**VSTS ID: 5044** 

Reference Unit Rework | US1: Rework Reference Unit

**VSTS ID: 5045** 

Reference Unit Rework | US2: Temporary Reference Unit

Reference Unit | Data Filter

# 55. PR-16075 Production Order Management 2.0

Released in Version: 1601

VSTS ID: 5797 Tags: 1601 2016 Jan MS Release 2016 01 Release Manufacturing Suite PR-16075

- Improved the performance of Production Order Management screen by filtering out orders that are "Shipped" and implemented infinity scrolling to list the orders
- Filter orders by by Production Order Number, Sales Order Number, Start/End Date, Status, Material Name
- Added visual indicators for orders that exceeded its scheduled end date
- Display higher priority orders at the top of the list. If multiple orders with the same priority are found, the orders shall be listed from oldest scheduled start date to newest scheduled start date & time

#### **VSTS ID: 5941**

Prod Order Mgt 2.0 | Assign order to route

#### **VSTS ID: 5937**

Prod Order Mgt 2.0 | Default data load

#### **VSTS ID: 5801**

Prod Order Mgt 2.0 | Filter orders

#### **VSTS ID: 5799**

Prod Order Mgt 2.0 | Order Sequence

#### **VSTS ID: 5936**

Prod Order Mgt 2.0 | Screen Display

#### **VSTS ID: 5798**

Prod Order Mgt 2.0 | Visual indicator for orders exceeded due date

### 56. Localization

Released in Version: 1601

VSTS ID: 29950 Tags:

Added capability to the system to be translated to user preferred language

#### **VSTS ID: 2716**

1350-TigerEye - Search Text Localization

#### **VSTS ID: 2724**

1351-TigerEye-View/Create/Modify text translation with multi lines

#### **VSTS ID: 2731**

1354-TigerEye-Functions to retrieve by AppCommon

#### **VSTS ID: 3908**

2454-TigerEye-Filter Culture list by lookup siteCulture table

2668-TigerEye - Technical Spike

**VSTS ID: 729** 

512-TigerEye-Create Text Localization

**VSTS ID: 737** 

513-TigerEye-Modify Existing Text Translation

**VSTS ID: 743** 

514-TigerEye-View Text Translation