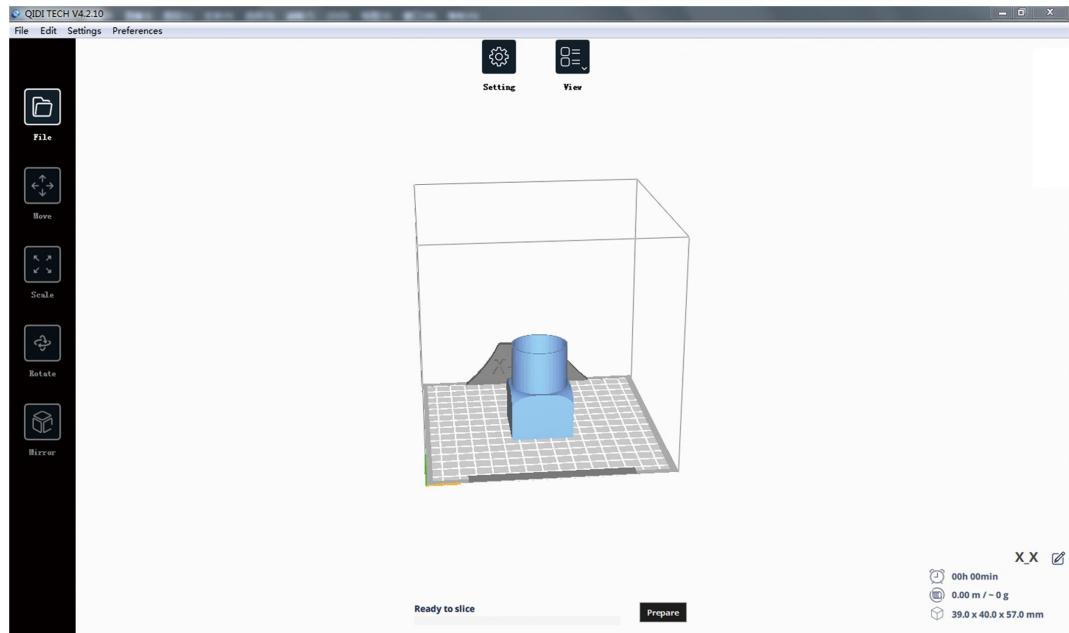




X-one 2

Slicer operation process

NOTICE: QidiPrint slicer does not support QIDI TECH X-one 2 printing via USB cable.



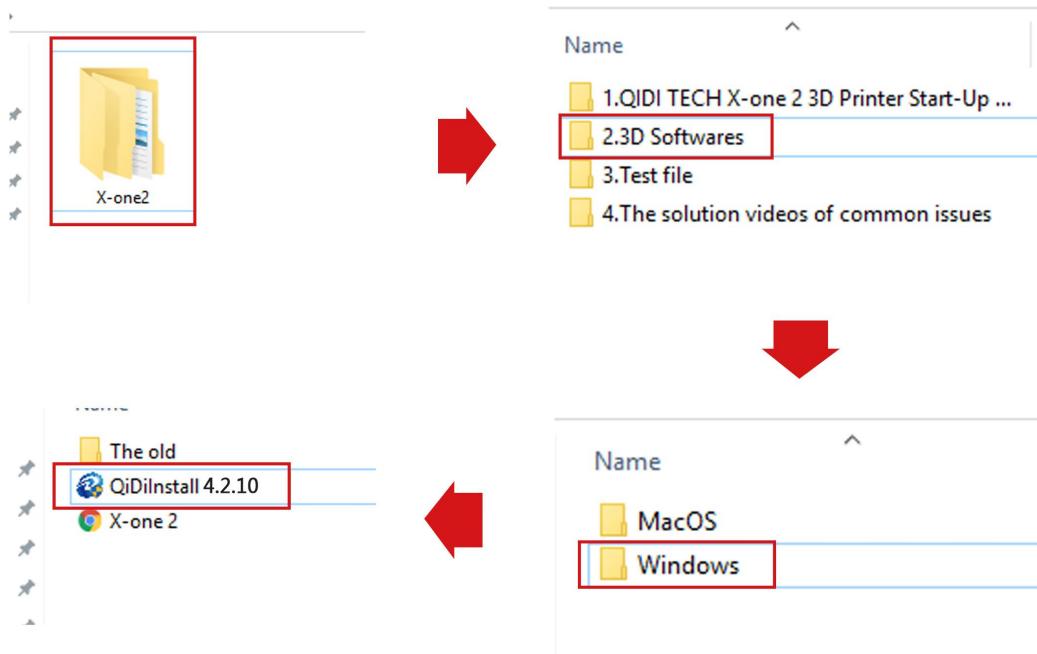
For Windows users

Slicer install

- ① Insert the SD Card into the SD Memory card Reader, and then insert the SD Memory Card Reader into the computer.

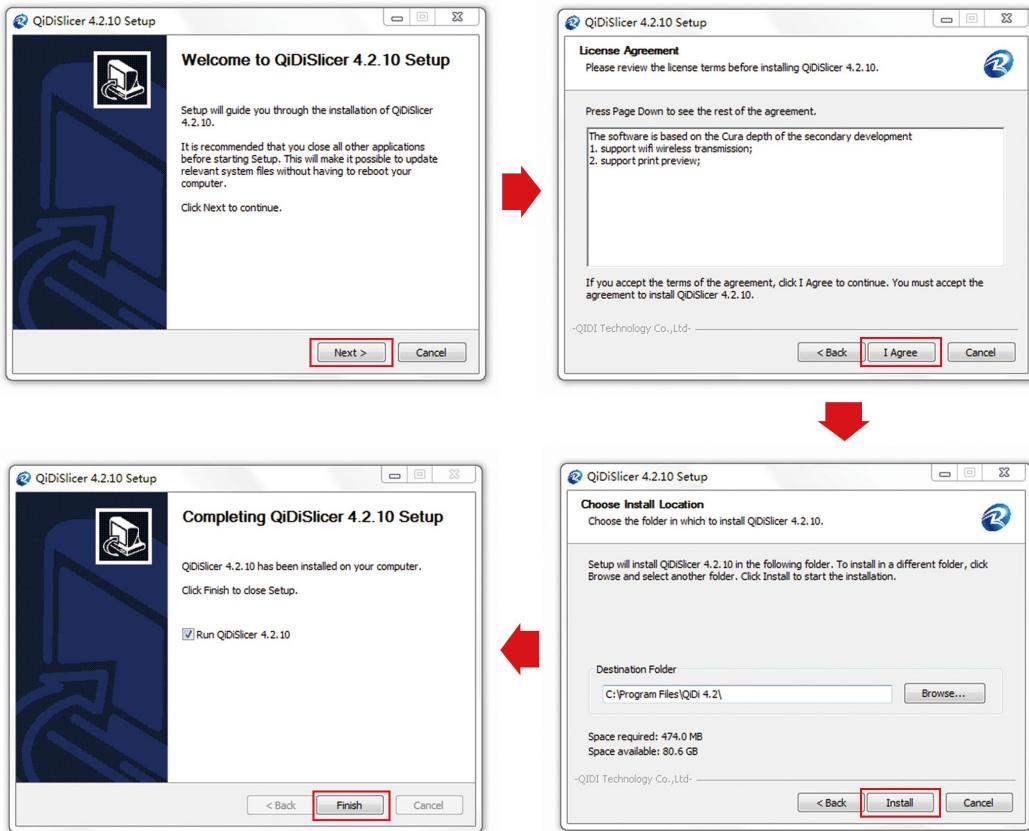


② Create a new folder on the computer desktop, copy the SD card's software to the new folder.



③ Double click to run the installer, install the software as below pictures.

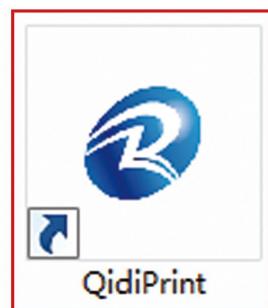




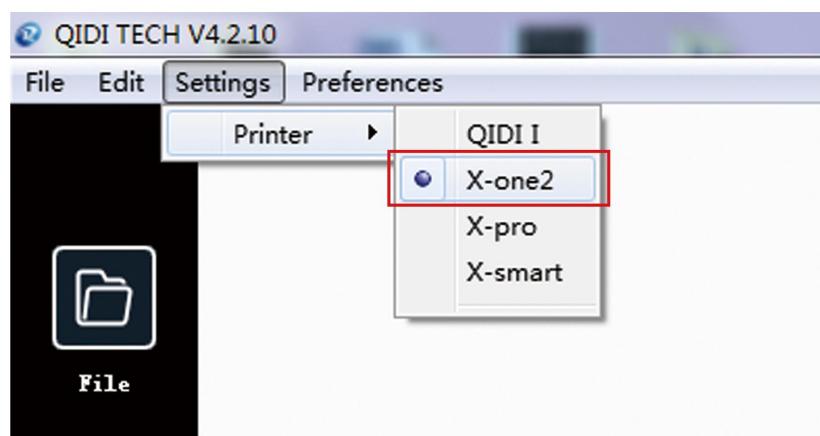
**Notice: After finish the installation,
please close the slicer first, then
open the slicer.**

The User can open the Slicer from the new folder, or can create a shortcut for the Slicer on the desktop.

- ① Choose the printer type “ X-one 2 ”.



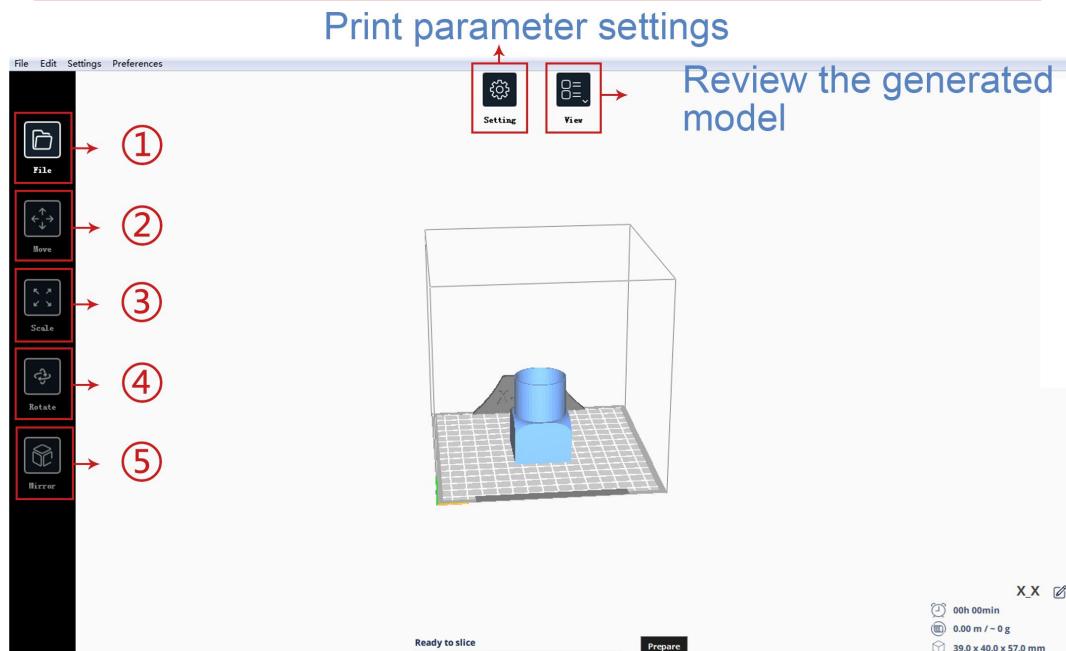
Double click



Icon function introduction

② Click on the icon  , load the stl file, the user can also use drag and drop to put the file into the slicer.

Click the model , the "move" icon will light up. User can select the icon function in turn .



① Load the model

② Click on the model to move the model in the slicer.



When enlarge the model, there is a little distance between the model's bottom and the platform surface. Please select Z parameter to adjust.

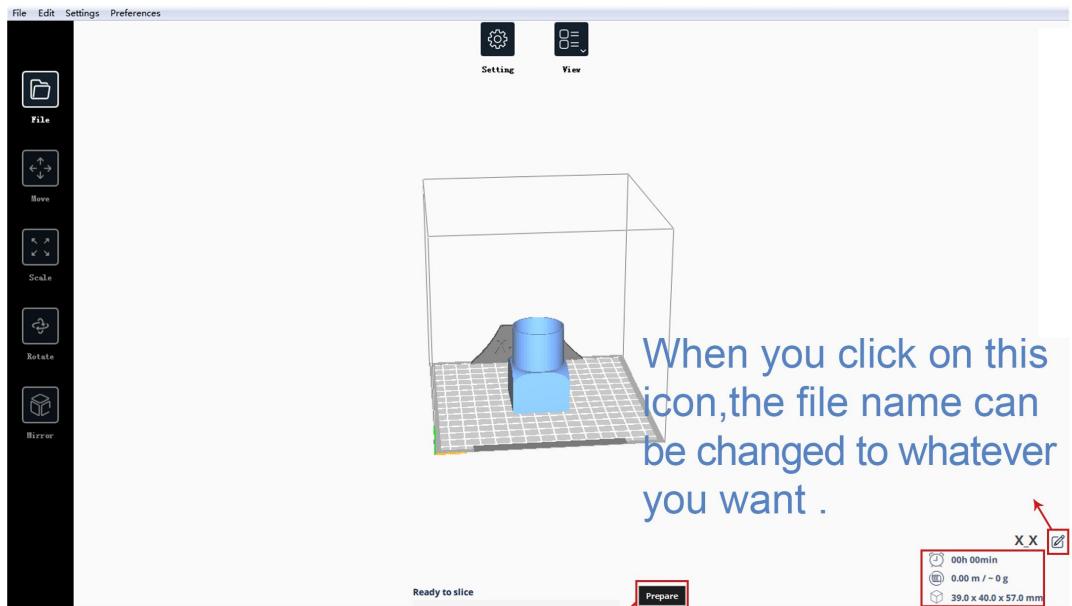
③ Click the model to make it bigger or smaller (to resize the model)

④ Click the model, the model can be rotated.



When rotate the model's angle, if need adjustment, please remove "v" to operate.

⑤ Click the model ,the model can be copied in the opposite direction.



After you adjust the model and the settings, click " Prepare " and Slice the model ready to be saved .

When you click on this icon, the file name can be changed to whatever you want .



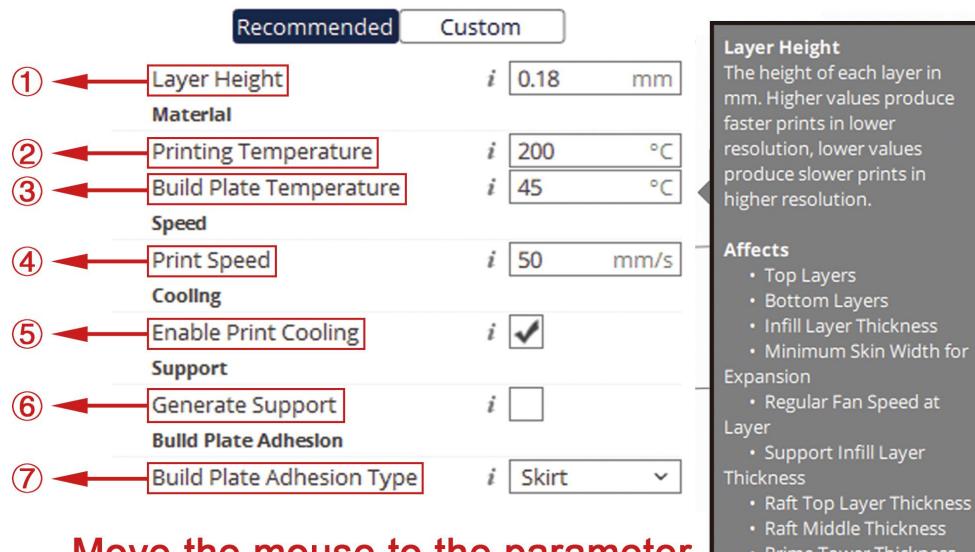
After you generate the g-code file, you can see the required time, filament usage and model size in this corner.

Click and hold the left mouse button on the platform to move the platform up ,down ,left or right.Click and hold the right mouse button on the platform to rotate the platform .

Click and hold the right mouse button on the platform to rotate the platform.

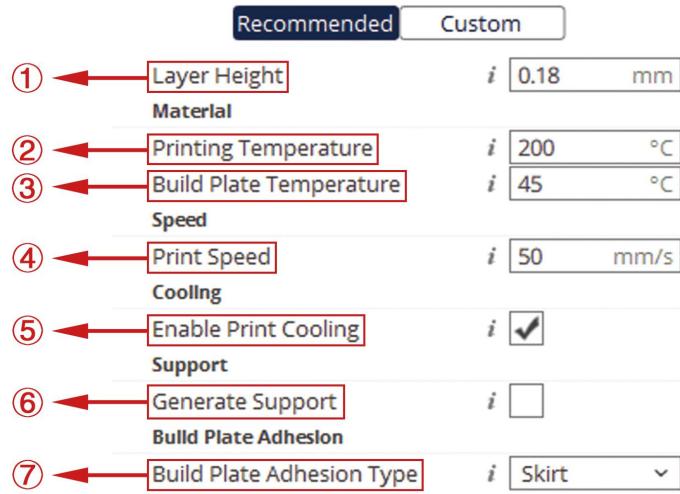
Roll the mouse wheel back and forward to zoom in and out of the platform.

Set parameter (User can choose the default parameter for the printing)



Move the mouse to the parameter, the explanatory note will appear.

- ① Layer height :The height of each layer in mm.Higher values produce faster print in lower resolution ,lower values produce slower prints in higher resolution.
- ② Printing Temperature: The temperature used for printing.
- ③ Build Plate temperature: The temperature used for the heated build plate .If this is 0, the bed will not heat up for this print.
- ④ Print Speed: The speed at which printing happens.



⑤ **Enable Print Cooling:** Enables the print cooling fans while printing. The fans improve print quality on layers with short layer times and bridging/overhangs.

⑥ **Generate Support:** Generate structures to support parts of the model which have overhangs. Without these structures, such parts would collapse during printing.

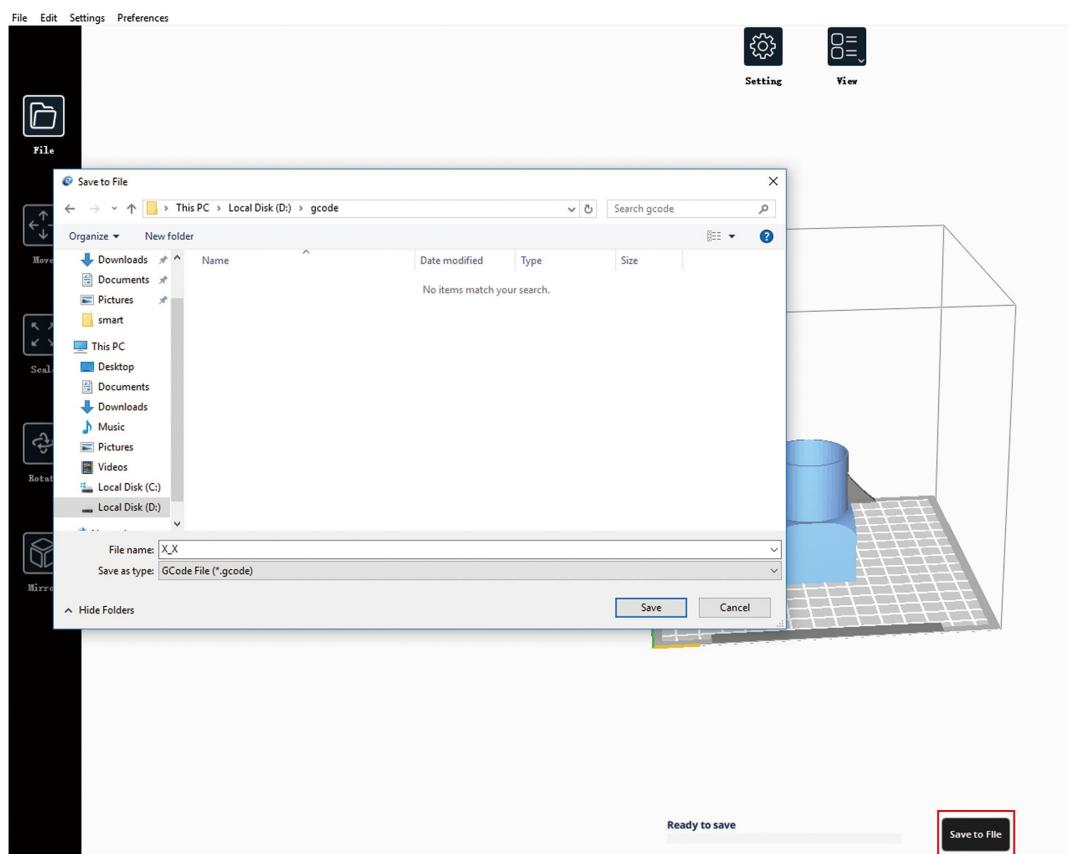
⑦ **Build Plate Adhesion Type:** Different options that help to improve both Priming your extrusion and adhesion to the build plate. Brim adds a single layer flat area around the base of your model to prevent warping. Raft adds a thick grid with a roof below the model. Skirt is a line printed around the model, but not connected to the model.

Save the g-code file

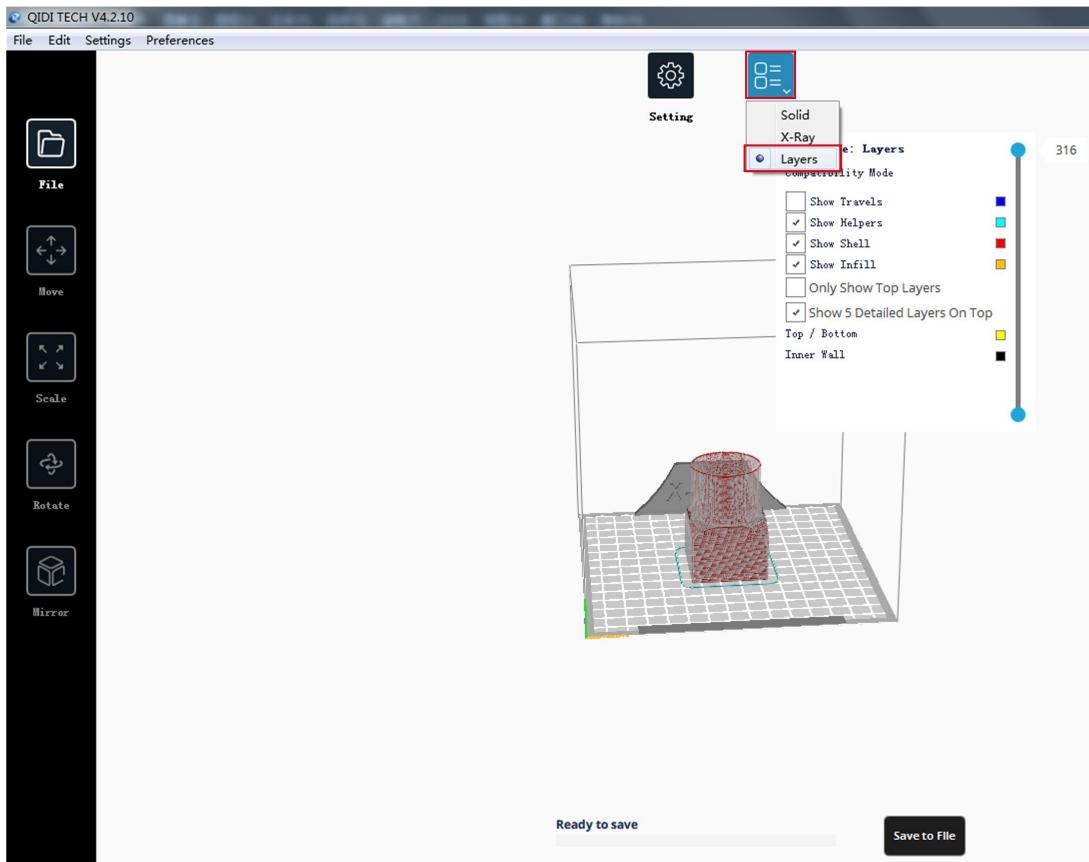
Method 1: When the SD card is inserted into the computer, the g-code file can be save to the SD card or the computer.



Method 2 : When the SD card isn't inserted into the computer, the g-code file can be saved to the computer.



After generate the g-code file, user can click the "View" to check the model's virtual graph.



Gift Packs

Dear customers,

Good news! We QiDi Technology accepted Amazon's invitation to be their vendor, the only one Chinese vendor of 3d printer. In order to celebrate it, we made the below marketing plan.

If you are satisfied with our 3d printer and service, you can recommend us to your friend. Once your friend purchased from us, you can send us your friend's order number and name. Then you will receive one gift packs for each recommend purchase.

Here are three types of gift packs for you to choose from:

A. 2 pieces of blue platform sticker, 2 nozzles

B. 1 spool PLA, random color, 1.75mm, 1kg

C. 1 spool ABS, random color, 1.75mm, 1kg

If you are not satisfied with our 3d printer, please feel free to contact us. We will provide you good after-sales service.

Best regards ❤

QIDI TECHNOLOGY



Gift pack A



Gift pack B



Gift pack C