

Printing Guidelines

3D Printing Process

Fused Deposition Modeling (FDM)

Layer Height

Recommended: 0.2mm

Infill Type

Gyroid

Wall Count

Recommended: 8

Material

Designed with PETG

Extrusion Height

Recommended: 0.4mm

Infill Percentage

Recommended: 20%

Solid Top/Bottom Layers

Recommended: 5