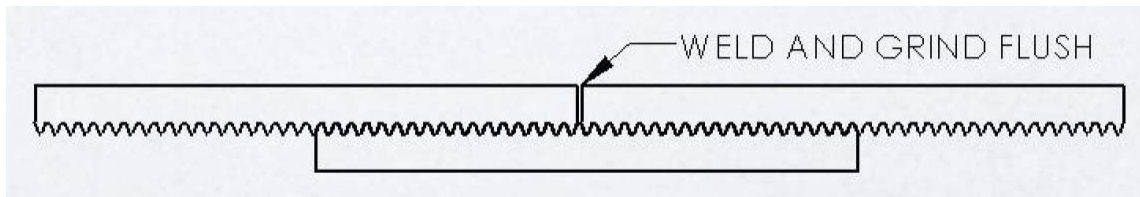


HDG GEAR RACK NOTES

Gear rack:

The gear rack comes in 72" lengths. This requires them to be spliced together. Cut or grind the ends of the racks that you intend to join in order to leave a gap for welding. Clamp the short piece of gear rack face to face with the racks that you plan on joining. Weld the 72" long pieces of rack together. (Be sure not to weld the short rack.) Grind all sides flush. After gear racks are complete and cut to length, thoroughly clean the back side of the rack and the underside of the CRS top rail with alcohol.



Using a scotchbrite pad will speed up the cleaning process. Wipe with a white paper towel until the towel remains white. This will verify that the rail and gear rack is clean before applying the tape.

When dry, apply the supplied acrylic foam tape to the gear rack. Apply the gear rack to the underside of the CRS rails flush with the outside edge. Apply pressure to the rail along the full length to compress the tape. The tape will achieve 100% of its strength in 24 hours.

Gear rack placement:

The gear rack will be attached under the CRS flush with the outside edge.