

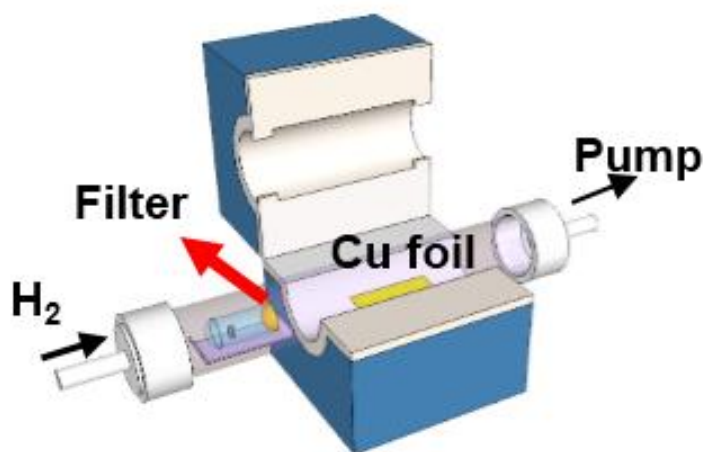
## Supporting Information

# Ultraclean and Large-area Monolayer Hexagonal Boron Nitride on Cu Foil Using Chemical Vapor Deposition

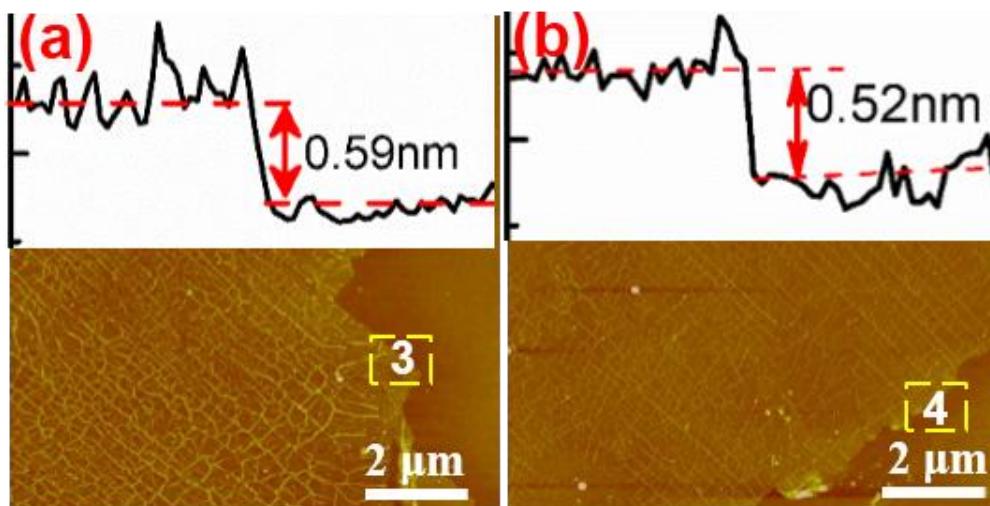
*Yao Wen<sup>1</sup>, Xunzhong Shang<sup>2</sup>, Ji Dong<sup>1</sup>, Kai Xu<sup>1</sup>, Jun He<sup>1</sup> and Chao Jiang<sup>1\*</sup>*

<sup>1</sup> CAS Key Laboratory for Standardization and Measurement for Nanotechnology, National Center for Nanoscience and Technology, No. 11, Beijing 100190, China

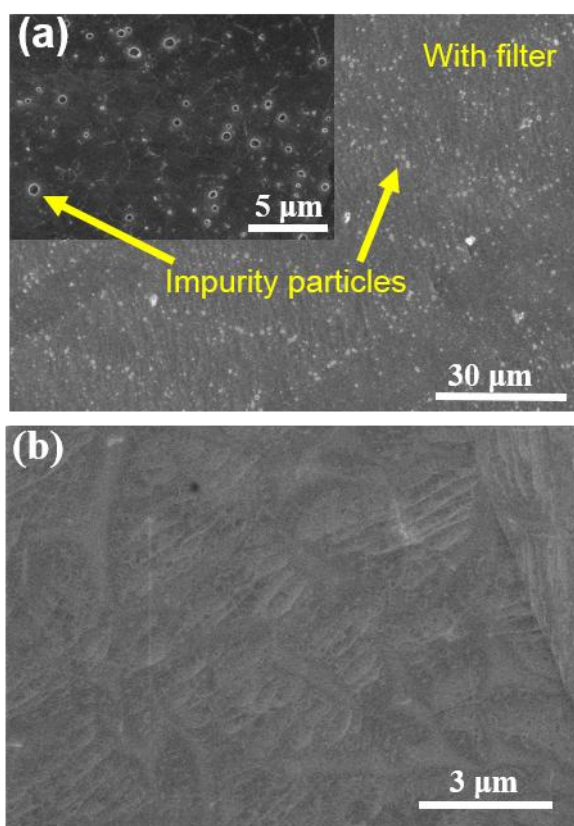
<sup>2</sup> Faculty of Materials Science and Engineering, Hubei University, Wuhan 430062, China



**Figure S1.** Schematic diagram of LPCVD system.



**Figure S2.** (a-b) AFM images of h-BN on the SiO<sub>2</sub>/Si substrate, and the height profile within the yellow dashed line shown in Figure 1b.



**Figure S3** (a) SEM image of the annealed copper. (b) SEM image of the annealed copper pretreated with acetic acid and electrochemical polishing.

<b>SiO<sub>2</sub>/Si (%)</b>			
<b>Etch time /s</b>	<b>C 1s</b>	<b>O 1S</b>	<b>Si2p</b>
<b>0</b>	<b>9.677</b>	<b>53.792</b>	<b>36.531</b>
<b>50</b>	<b>0.627</b>	<b>59.771</b>	<b>39.602</b>
<b>100</b>	<b>0.565</b>	<b>59.838</b>	<b>39.596</b>

**Table S4.** XPS analysis of the atomic percentage ratio on the SiO<sub>2</sub>/Si substrate at different etching time: 0 s, 50 s, 100 s.

<b>h-BN/Cu (%)</b>			
<b>Etch time /s</b>	<b>C 1s</b>	<b>O 1S</b>	<b>Cu2p3</b>
<b>0</b>	<b>51.581</b>	<b>30.395</b>	<b>18.024</b>
<b>50</b>	<b>1.012</b>	<b>0.687</b>	<b>98.302</b>
<b>100</b>	<b>1.561</b>	<b>0.443</b>	<b>97.997</b>

**Table S5.** XPS analysis of the atomic percentage ratio on the h-BN/Cu foil at different etching time: 0 s, 50 s, 100 s.