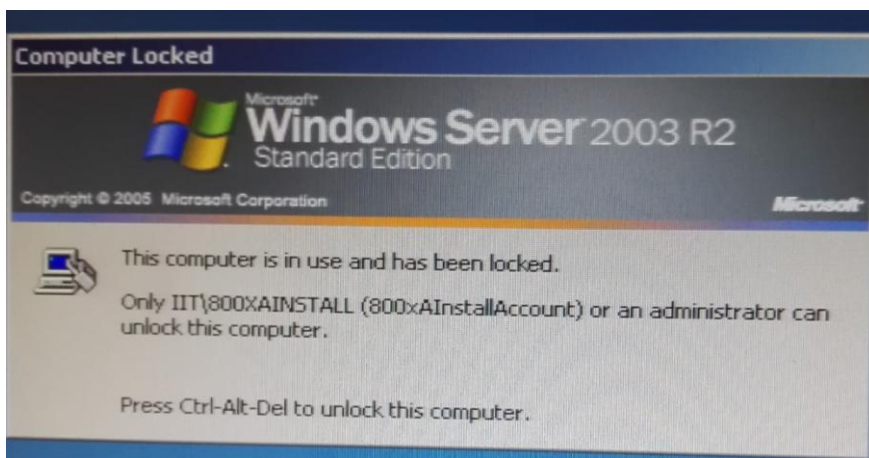**Procedure:**

- Ensure Power supply cable was connected and Power LED was glowing at rear side of the server.

- Press the power button to startup the server and Ensure All hard disk power LED is glowing and Hard disk Communication LED is blinking in green color.

- Wait until display of log in window. If there is no progress in startup or Login window not displayed with in 5 Min please contact the concern for further support.

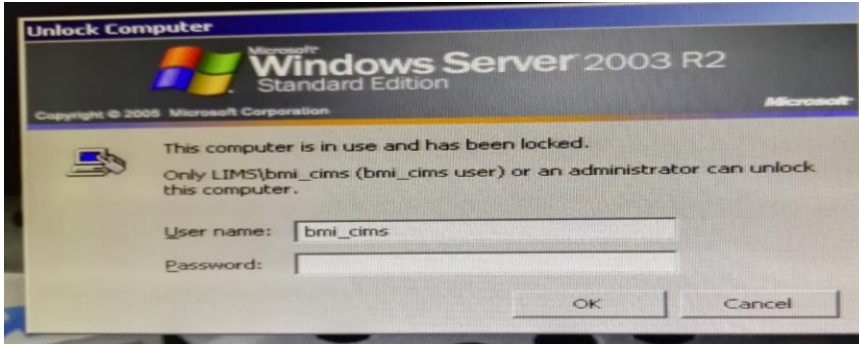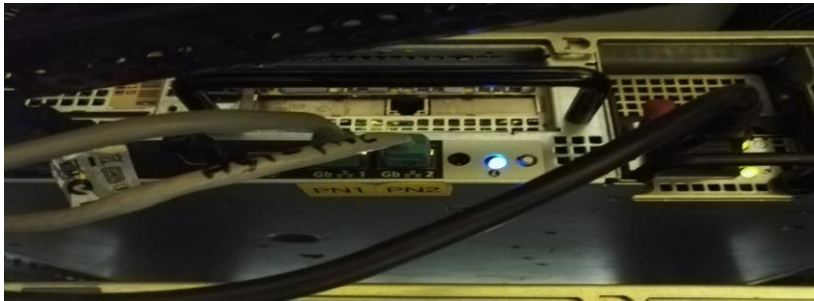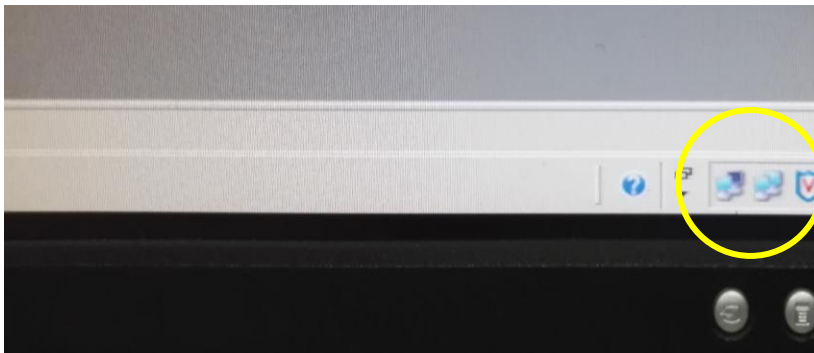| DALMIA CEMENT (B) LIMITED – CEMENT PLANT ARIYALUR INSTRUMENTATION MANUAL			
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SOP for Expert Optimizer Server Startup			

➢ Press Ctrl-Alt-Del Button and provide User name & password to login the system.

➢ Ensure PN1 and PN2 Networking cables are connected in rear side of the server.

➢ Ensure PN1 & PN2 Networks is connected at right bottom of the system.

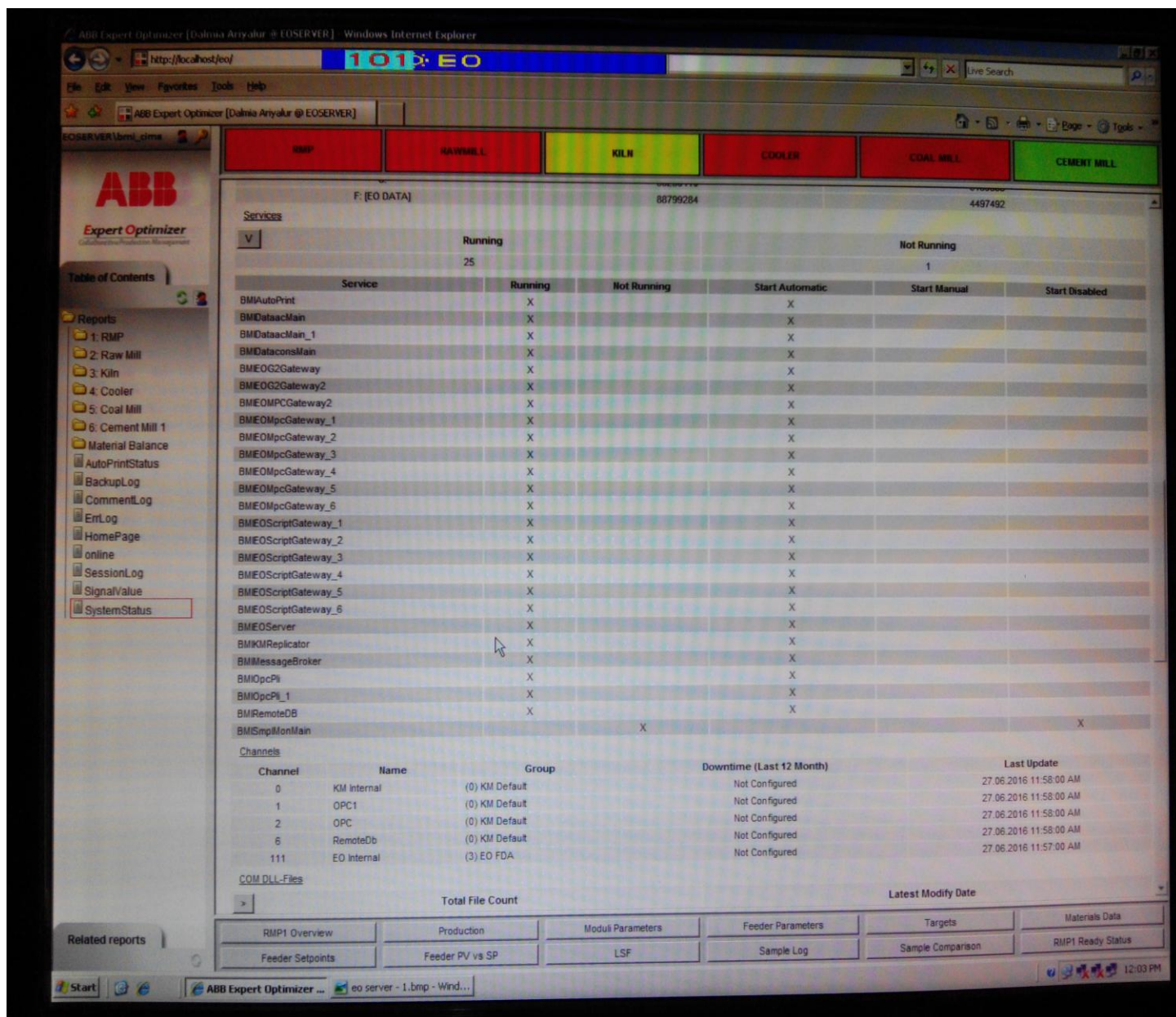| DALMIA CEMENT (B) LIMITED – CEMENT PLANT ARIYALUR INSTRUMENTATION MANUAL			
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SOP for Expert Optimizer Server Startup			

- ➢ Open the internet explorer and type the following address and ensure all services are running.
  http://localhost/km
- ➢ Ensure X mark for all the services in Running Column.

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SOP for Expert Optimizer Server Startup			

> Now the system is ready for operation.

> Totally 6 Areas are available to run in Expert Optimiser

- ➢ Each Area can be indicated in 3 Status as mentioned below.

 Yellow Colour Indicates **Not Ready** . Mill Not run or Initial Conditions Not Satisfied.

 Red Colour Indicates **Ready**. Mill Run and Initial Conditions Satisified.

 Green Colour Indicates **Auto** Mode. Running In EO.