Procedure:

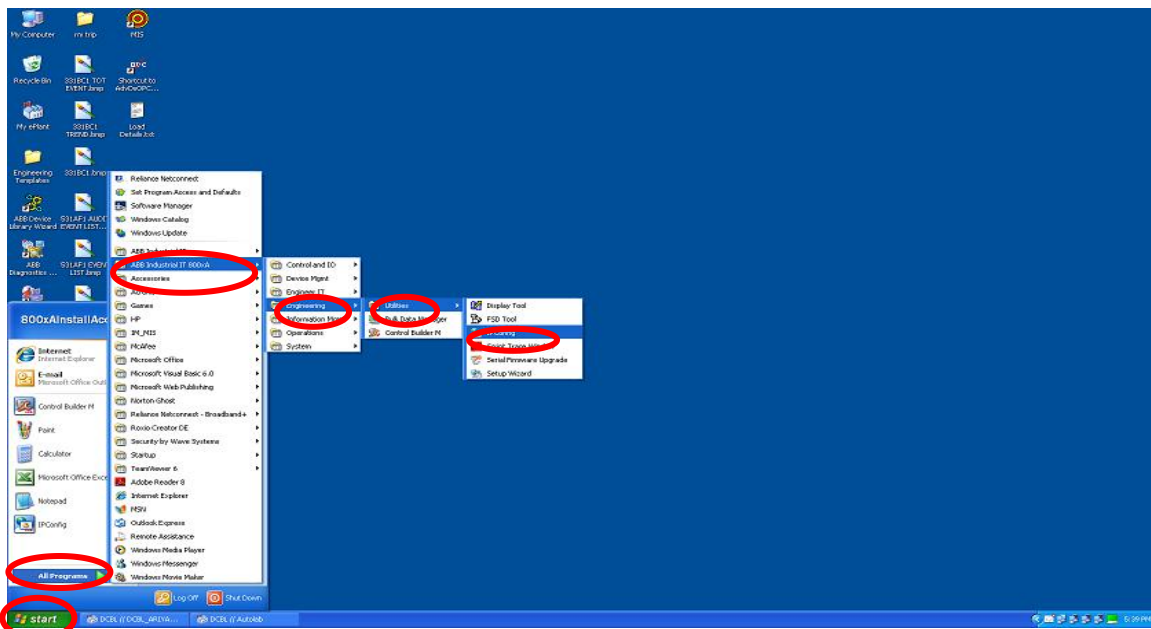   We have individual ABB PM864A Processor for each area, 10 no.s in total.

Processor has 4 Ports. CN1, CN2, COM3 and COM4.

COM4 Port is used for IP Configuration.
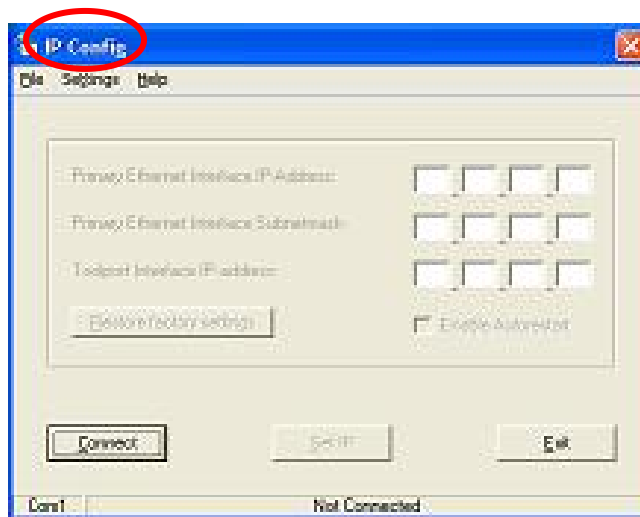
Connect the Tool Kit cable between COM4 and PC.

1) Click :
Start → All programs → ABB Industrial IT 800 XA → Engineering → Utilities → IPConfig
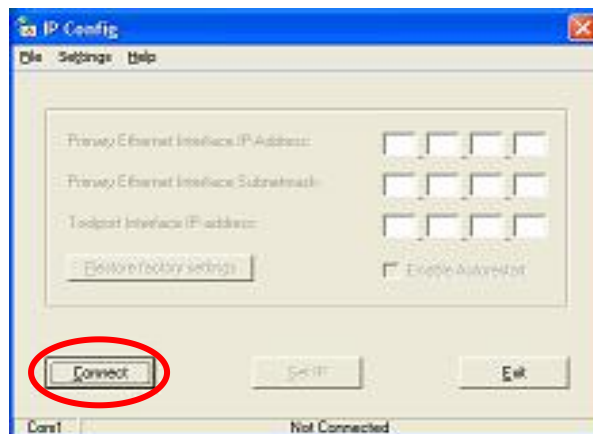
	DALMIA CEMENT (B) LIMITED – CEMENT PLANT ARIYALUR INSTRUMENTATION DEPARTMENT	
Issue No. 01	Rev. No: 00	Effective Date: 02.01.2018	SOP/INST/62
Issued By: M.R		Approved By: HOD-Instrumenetation
SOP FOR CONFIGURING THE PROCESSOR IP		

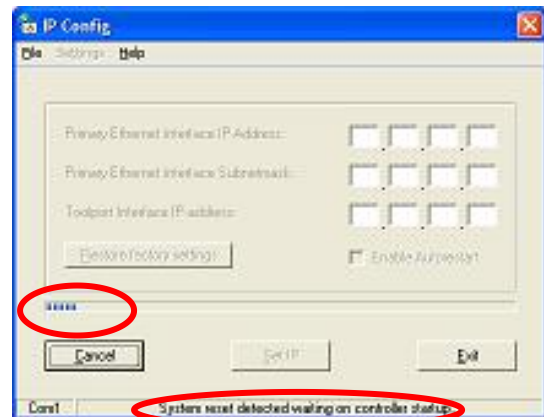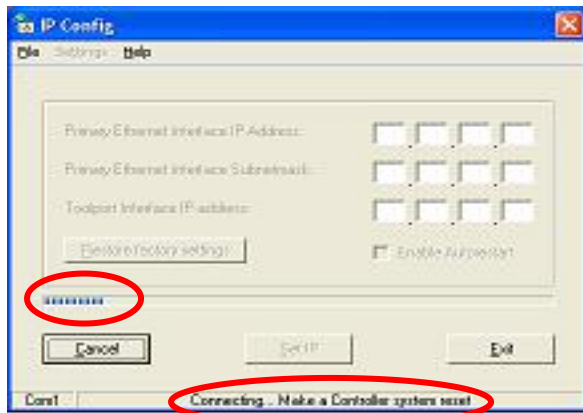2) Once you click IP Config, a new window named IP Config will be opened
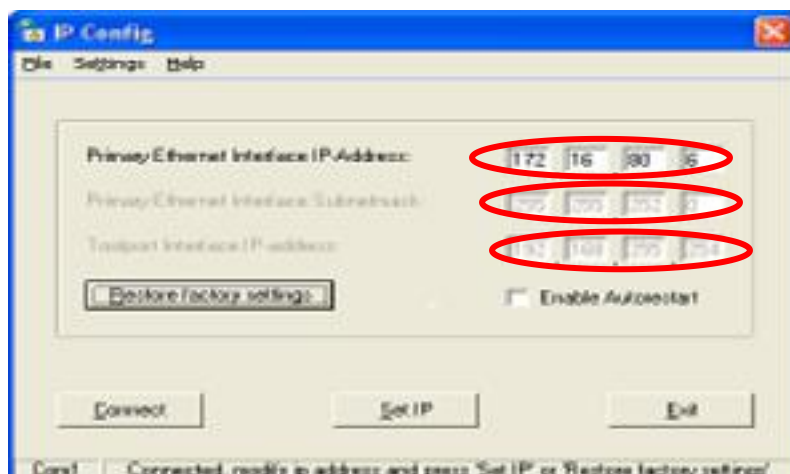

3) Click **Connect** in the IP Config tab
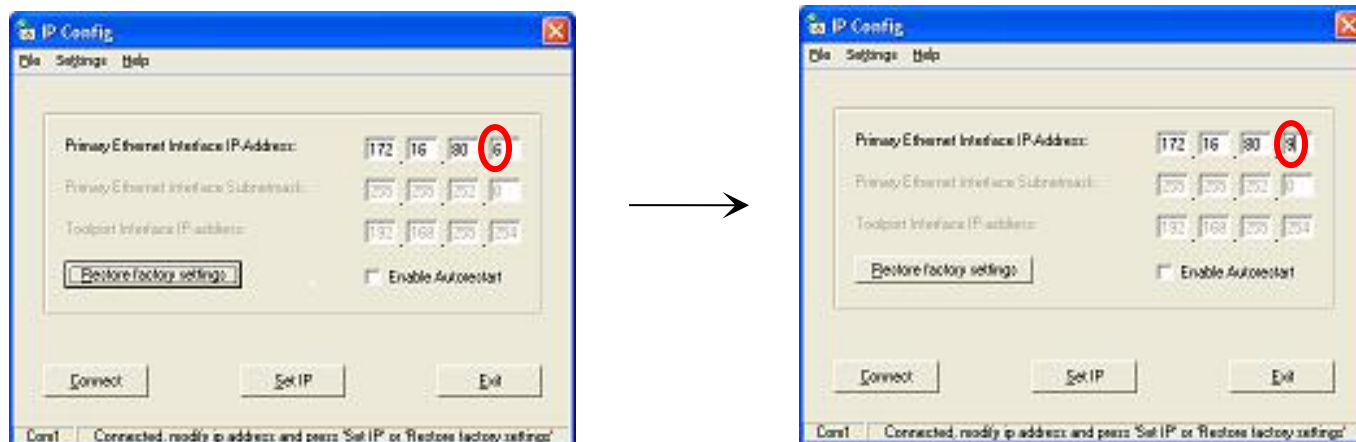
4) The connection will be in progress

5) After getting connected, the primary ethernet interface IP- address, primary ethernet interface subnetmask and Toolport interface IP-address will display the present address.
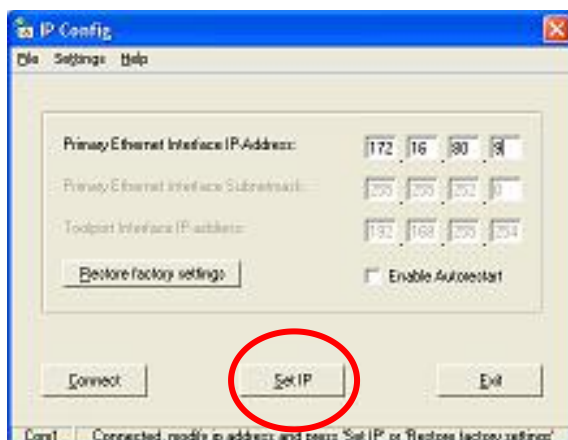
Issue No. 01	**Rev. No: 00**	**Effective Date: 02.01.2018**	**SOP/INST/62**
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SOP FOR CONFIGURING THE PROCESSOR IP			

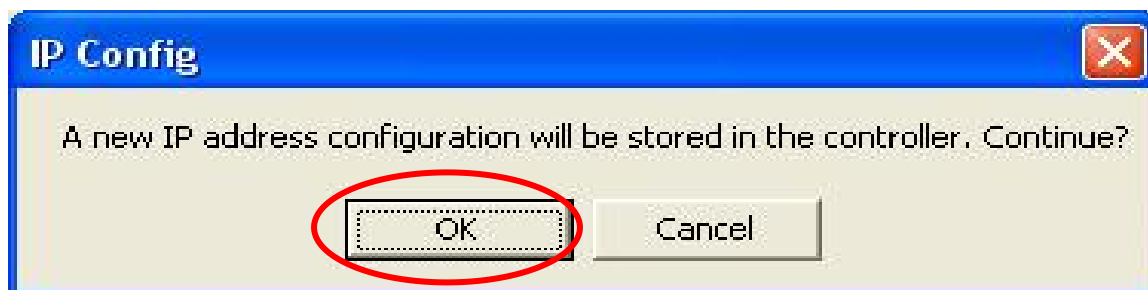6) We can modify the primary ethernet interface IP-address, if we want

7) Click **Set IP**

8) A confirmation window will be opened. Click **OK** in the newly opened window

9) The updated IP address window will be opened