

DALMIA CEMENT (B) LIMITED – CEMENT PLANT ARIYALUR



INSTRUMENTATION MANUAL

Issue No. 02 Rev. No: 00 Effective Date: 01.11.2019 SOP/INST/052

Issued By: M.R Approved By: HOD - INSTRUMENTATION

SOP for Connectivity Server Startup

Procedure:

➤ Ensure Power supply cable was connected and Power Led was glowing at rear side of the server.



➤ Press the power button to startup the server and Ensure All hard disk power LED is glowing and Hard disk Communication LED is blinking in green color.



➤ Wait until display of log in window. If there is no progress in startup or Login window not displayed with in 5 Min please contact the concern for further support.





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SOP for Connectivity Server Startup

	Press Ctrl-Alt-Del	Button and pr	rovide User i	name & passwo	ord to login the syste	m.
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➤ Ensure PN1& PN2 & CN&CN2 Networking cables are connected in rear side of the server.

➤ Ensure PN1 & PN2 and CN1 & CN2 Networks is connected at right bottom of the system.



> Ensure AFW icon is green color in bottom right corner of the system after login.



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> Double click the AFW icon and ensure all services are green color which is related to Connectivity server.



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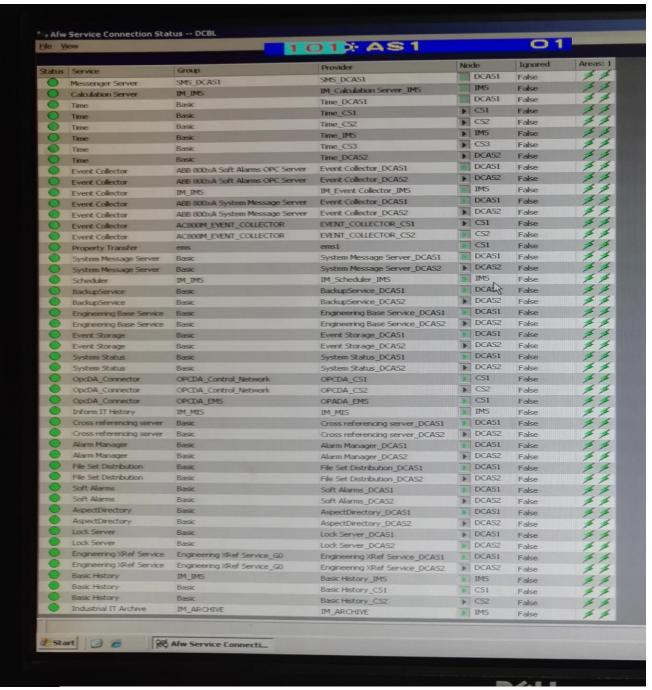


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➤ Double Click the OPC Server for AC800M icon at Desktop and ensure all controller services are showing yellow.



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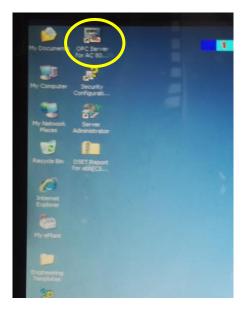


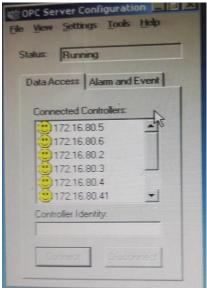
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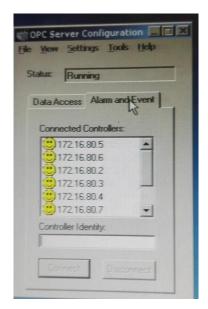
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SOP for Connectivity Server Startup







➤ Now the system is ready for operation.