

### DALMIA CEMENT (B) LIMITED – CEMENT PLANT ARIYALUR



#### **INSTRUMENTATION MANUAL**

Issue No. 01	<b>Rev. No: 02</b>	Effective Date: 20.09.2017	SOP/INST/052
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Issued By: M.R Approved By: HOD - INSTRUMENTATION

**SOP for Connectivity Server Startup** 

#### **Procedure:**

➤ Ensure Power supply cable was connected and Power Led was glowing at rear side of the server.



➤ Press the power button to startup the server and Ensure All hard disk power LED is glowing and Hard disk Communication LED is blinking in green color.



➤ Wait until display of log in window. If there is no progress in startup or Login window not displayed with in 5 Min please contact the concern for further support.





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**SOP for Connectivity Server Startup** 

Press Ctrl-Alt-Del Button and provide User name & password to login the system. 



Ensure PN1& PN2 & CN&CN2 Networking cables are connected in rear side of the server.



> Ensure PN1 & PN2 and CN1 & CN2 Networks is connected at right bottom of the system.



Ensure AFW icon is green color in bottom right corner of the system after login.



Issue No. 01

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Rev. No: 02 Effective Date: 20.09.2017 SOP/INST/052

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**SOP for Connectivity Server Startup** 



Double click the AFW icon and ensure all services are green color which is related to Connectivity server.



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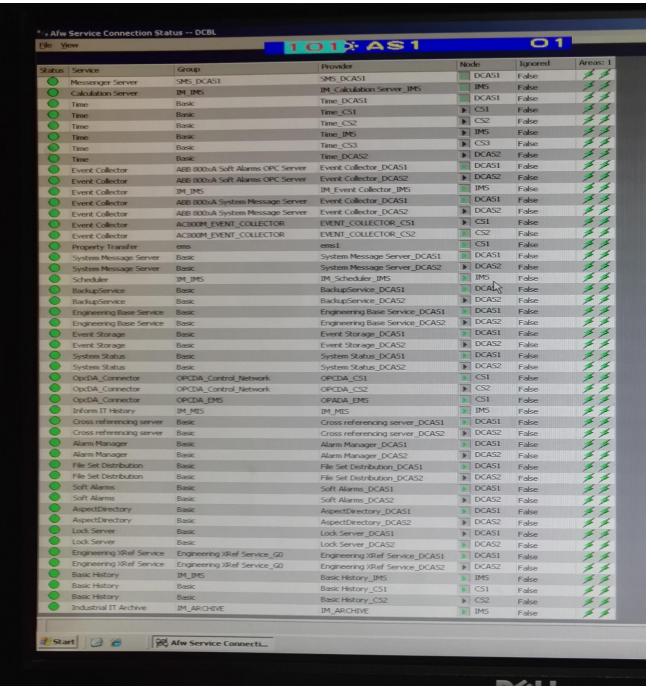


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**SOP for Connectivity Server Startup** 



➤ Double Click the OPC Server for AC800M icon at Desktop and ensure all controller services are showing yellow.



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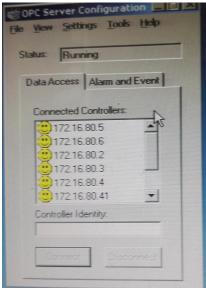
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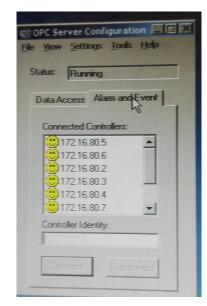
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**SOP for Connectivity Server Startup** 







➤ Now the system is ready for operation.