



DALMIA CEMENT (B) LIMITED – ARIYALUR

MECHANICAL

Issue No. 02	Rev. No: 00	Effective Date: 01.11.2019	SOP/MEC/148
Issued By: M.R		Approved By: HOD-Mechanical	
SOP FOR INSPECT FULL BODY HARNESS			

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Scope : This SOP is applicable for or inspect full body harness

Responsibility : Tool room operator

Accountability : Section Engineer.

Training needs:

1.Competent Training for Inspection.

Procedure:

- 1) Inspect for cleanliness.
- 2) Closely examine all of the nylon webbing to ensure there are no burn marks or holes.
- 3) Verify there are no torn, frayed, broken fibbers, pulled stitches, or frayed edges.
- 4) Verify the presence of legible labels.
- 5) Examine dee-ring for excessive wear, pits, deterioration, cracks, or corrosion.
- 6) Verify that buckles are not deformed, cracked, and will operate correctly.
- 7) Check to see that all grommets and rivets are secure and not deformed.
- 8) Check lanyard material for cuts, burns, abrasions, kinks, knots, burns, broken stitches, excessive wear or soiling/staining, brittleness, chalking, or discoloration
- 9) Ensure that all locking mechanisms seat and lock properly. Once locked, locking mechanism should prevent hood from opening.
- 10) Test the locking mechanism to verify that the keeper latch locks properly.



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