



**DALMIA CEMENT (B) LIMITED – CEMENT PLANT  
ARIYALUR  
SAFETY DEPARTMENT MANUAL**



Issue No. 01	Rev. No: 00	Effective Date: 01.11.2010	WI-31(PI-14; AM-7)
Issued By: M.R		Approved By: HOD -SAFETY	
WORK INSTRUICTION FOR SAFETY PRECAUTIONS LINE CLEARENCE SYSTEM			

1. **Purpose :**  
To avoid any accident due to inadvertent starting of equipments.  
To put off power supply & to issue line clearance forms whenever any work is to be carried out on any equipment.
2. **Scope :**  
All the equipments of total plant of Dalmia Bharat cement, Ariyalur
3. **Responsibility:**  
Concern Section in-charges / Shift in-charges.
4. **Description :**
  - ⚡ If any department required to take maintenance / inspection of any equipment, Electrical department is issuing line clearance. The request will be made by the departments which is requiring line clearance.
  - ⚡ As per the Format No. DCBL/EM/XX/017 the request will be made for each equipment along with date and time in triplicate.
  - ⚡ The signatures of the person requested and the electrical in charge will be entered in the form.
  - ⚡ Then Electrical in-charge will switch off the feeder and will paste one copy (2<sup>nd</sup> copy ie. Pink colour copy) of the form in the feeder and apply LOTO system.
  - ⚡ The first copy (white colour) will be given to the requisitioner. Third copy (yellow colour) will remain with electrical department.
  - ⚡ After completing the work, requested person will return the line clearance form to Electrical Department for 'switching on' the feeder.
  - ⚡ As per the request electrical in-charge will switch on the feeder.

Sl.No.	Description	Format No.	Location	Retention period
1	Line Clearance forms	F-1/WI-31(PI-14;AM-7)	LOAD CENTRES.	1 Month