



PRODUCTION DEPARTMENT

Issue No. 02 Rev. No: 01 Effective Date: 22.05.2015 SOP/PROD/04

Issued By: S & P Approved By: Head - Production

SOP FOR Raw Material Transport & Feeding

SCOPE : Raw Material Transport & Feeding

RESPONSIBILITY: CCR executive.

Accountability: Section Head – Pyro.

PPE:

1. Safety goggles,

2. Safety helmet,

3. Safety shoe,

4. Mask,

5. Cotton Gloves.

6. Safety harness(Full body)

TOOLS:

1. Poking bar,

2. Hammer.

3. Showel

Hazard:

Risks associated: Mitigating Measures

Fall from height, Use of safety harness

Fall of tools; Carry the tools in tool bags

Hit of Hammer in hand; Trained to be engaged

Procedure:



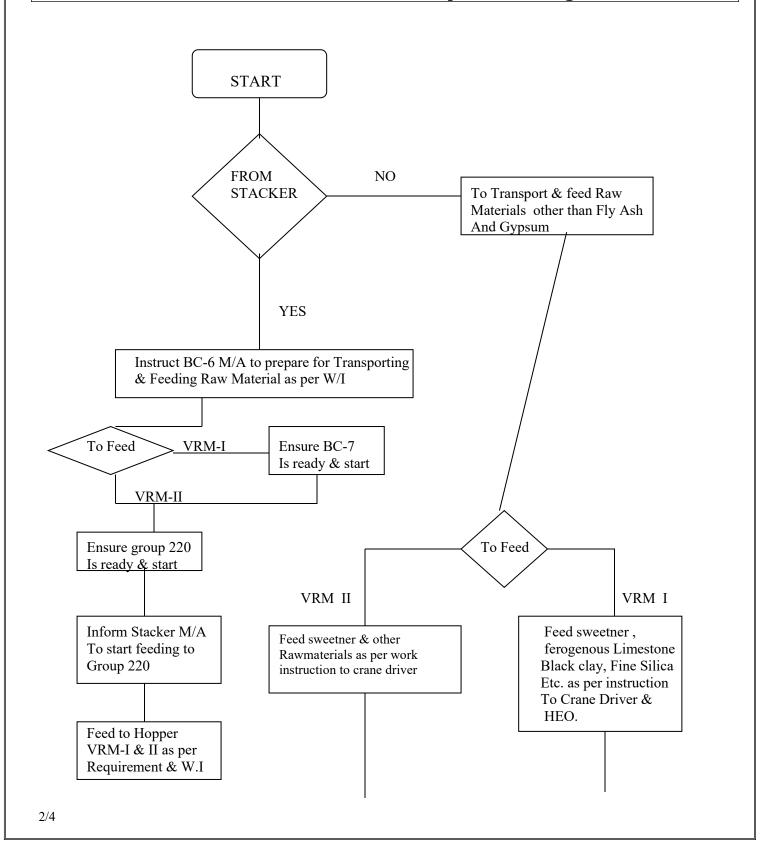
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		END			
Job Safety Analysis	Job: Belt Discharge chute cleaning	Date: 01 – 06	- 2013	Analysis by: Section Incharge	Reviewed by: Section Head
Title of employee doing job:	Supervisor: Sec. Incharge	Department: F mill section	Raw	Section: All belt conveyers	Approved by: Department Head

Req'd/recommended PPE:

Sequence of Basic Job Steps	Potential Hazards	Recommended Safe Job Procedure	What Could Go Wrong	Corrective Action
Cleaning of the Coating at belt discharge chute	pipe hit to the person	Hold the Pipe properly, if there any possible tie it one end.	Pipe may hit the person while cleaning the chute.	Hazards to be explain to the people who are working in that area by safety PP talk, tool box talk.
Inspecting the chute	Fall of the person	While inspecting the chute use safety belt and make proper approach to view the chute.	Person may fall on to the chute due to slip.	Use Proper safety belt to inspect the chute.

Emergency Shut- off:

1. In case of belt is moving, Emergency pull chord switch should be activated by the person.





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2. If body injury is there, First aid will be given and inform to the Safety department or Call Emergency number 233/555/9865125176/9865177444.

Records/Annexure:

- 1. Refer Line clearance certificates.
- **2.** JSA as enclosed below.

HOD PRODUCTION

HOD TECHNICAL