



**DALMIA CEMENT (B) LIMITED – CEMENT PLANT  
ARIYALUR  
INSTRUMENTATION MANUAL**



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SOP for bypassing the interlock			

- 1 If any disturbance in the Process / Field Signals CCR Executives will inform to concern Shift Engineers.
- 2 If any requirement for bypass the interlocks, the respective Shift Engineers will inform to respective Section Heads / Shift Managers.
- 3 The Section Head / Shift Manager will authorize to bypass the interlocks through Instrumentation Shift Engineer.
- 4 Interlock bypass information will be register in the bypass register as per IMS Register No: 56.
- 5 Instrumentation Shift Engineer will normalize the interlock bypass after getting the information from concern Section Head / Shift Manager.
- 6 The interlock bypass normalization will be update in the bypass register as per the IMS Register No: 56