



**DALMIA CEMENT (B) LIMITED – CEMENT PLANT
ARIYALUR
INSTRUMENTATION MANUAL**

Issue No. 02	Rev. No: 00	Effective Date: 01.11.2019	INST/SOP/043
Issued By: M.R		Approved By: HOD - INSTRUMENTATION	
SOP for Bottle Magazine Synchronization procedure			

Procedure:

- Power ON the station
- Wait till it displays
 “B6 Restart after Power off”
- Press **Reset** button
- Now it will display as
 “M1 Synchronization necessary”
- Press **“Bottle 1/6 button”** for synchronization
- Now it will display as
 “M2 Synchronization in operation”
- Do not press any other button.
- At the end you can see
 “M36: Machine Ready”
- Now press **“Auto”** button from DCS Face plate for put the station in Auto Mode.
- It will display as
 “M01: Ready for operation auto mode”.