# Dalmia BHARAT CEMENT

## DALMIA CEMENT (B) LIMITED - ARIYALUR



### **MECHANICAL SOP**

Issue No. 01	<b>Rev. No: 00</b>	Effe	ctive Date: 15.07.2015	SOP/MEC/133			
Issued By: M.R			Approved By:				
REMOVAL & REFERECTION OF RORE WELL							

#### SOP FOR REMOVAL & RE ERECTION OF BORE WELL

**PURPOSE:** To lay down a procedure to describe the stops to be followed and persons involved in the removal & re erection of bore well.

**RESPONSIBILITY**: Mechanical section head, section engineer and supervisor.

#### PROCEDURE:

- 1. Take the electrical permit for bore well pump and remove the electric connection
- 2. Fix the LOTO
- 3. Taking the general work permit for removal of bore well
- 4. Insure for proper PPE (hand glouse / others)
- 5. Remove the end connection
- 6. To start the removing of existing pipe line by using the hydra
- 7. To ensure the double rope connection for pipe removing
- 8. One wire rope for pipe clamp another belt rope for clamp to hydra hook
- 9. Remove the bore well
- 10. Check the pump and motor if neassary to change/service the both
- 11. Check the electric cable connection (water proof tape is their) any damages in the cable
- 12. To start re erection of bore well
- 13. To use double rope system for erection the pipe line
- 14. One wire rope for pipe clamp another belt rope for clamp to hydra hook
- 15. Tie the cable and pipe with help of cable tie at every pipe
- 16. Ensure the required the level to reach
- 17. Connect the end connection to the delivery pipe line



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- 18. Ensure the double clamp for the end pipe
- 19. Connect the electric power cable
- 20. Remove the LOTO
- 21. Give the electric power supply
- 22. Check the pump direction
- 23. Close the work permit