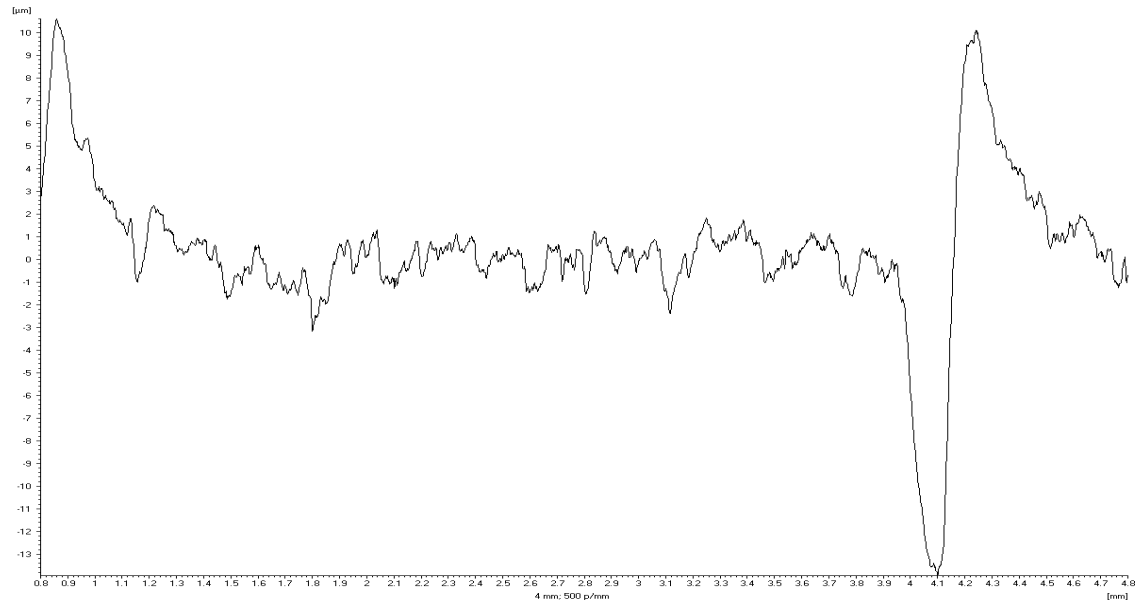
Customer:	Politecnico Mi	07/02/22
Department:		Object:
Employee:		Account number:



Measurement file: 03-A.UB2
Project:

Filter parameters:

Traverse:	5.60 mm	Filter type:	RC
Eval. length:	4.00 mm	Cut off wavelength:	0.80 mm
Point density:	500 Points/mm	Damping:	75 %
		Crack suppression:	no
		Filter according to DIN 4768:	yes

Measurement results:

Rt,Ry	24.548 µm	Rmax	24.044 µm	Rp	10.601 µm
Rpm	5.017 µm	Ra	1.886 µm	ST	0.075
RzDin	10.420 µm	RzIso	23.716 µm	R3z	3.963 µm
R3zm	8.057 µm	Pt	28.545 µm	Wt	16.328 µm
Lo	4.014 mm	Lr	1.003	Mean	0.470 µm
Sk	-0.767	K	8.993	NR,S	39.980 /cm
Sm	0.250 mm	D	16.000	Rk	2.941 µm
Rpk	6.606 µm	Rvk	6.279 µm	Mr1	17.716 %
Mr2	87.206 %	Rq	3.351 µm		

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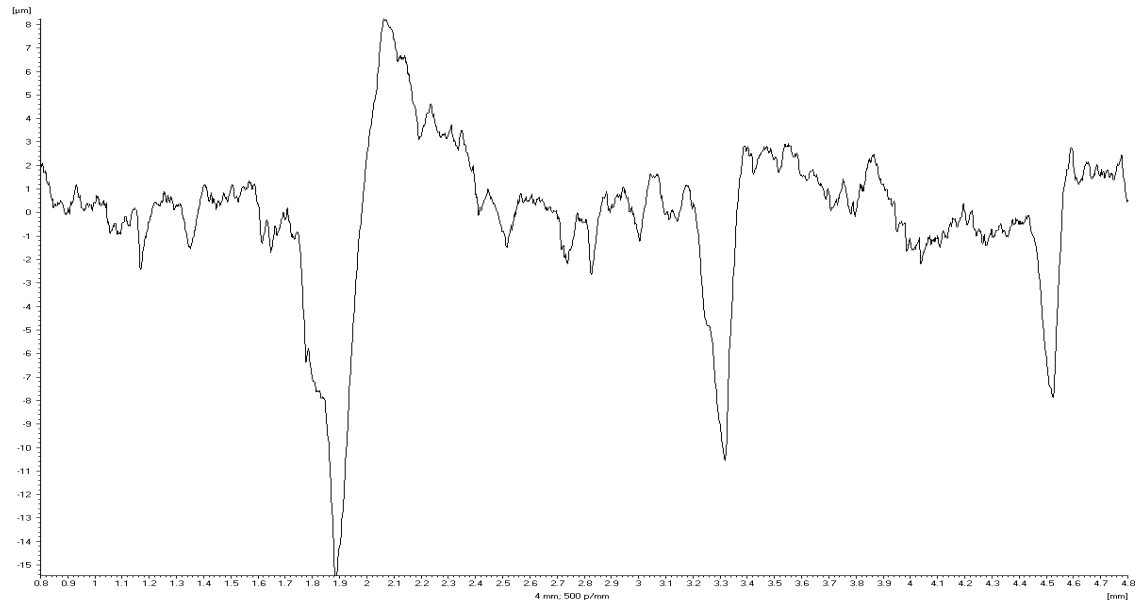

Measurement file: 03-B.UB2
Project:

Filter parameters:

Traverse:	5.60 mm	Filter type:	RC
Eval. length:	4.00 mm	Cut off wavelength:	0.80 mm
Point density:	500 Points/mm	Damping:	75 %
		Crack suppression:	no
		Filter according to DIN 4768:	yes

Measurement results:

Rt,Ry	23.693 µm	Rmax	23.693 µm	Rp	8.239 µm
Rpm	3.538 µm	Ra	1.961 µm	ST	0.079
RzDin	11.325 µm	RzIso	17.167 µm	R3z	4.807 µm
R3zm	10.988 µm	Pt	26.791 µm	Wt	15.499 µm
Lo	4.015 mm	Lr	1.004	Mean	-0.056 µm
Sk	-1.545	K	8.230	NR,S	19.990 /cm
Sm	0.500 mm	D	8.000	Rk	3.843 µm
Rpk	3.473 µm	Rvk	9.285 µm	Mr1	14.893 %
Mr2	87.581 %	Rq	3.189 µm		

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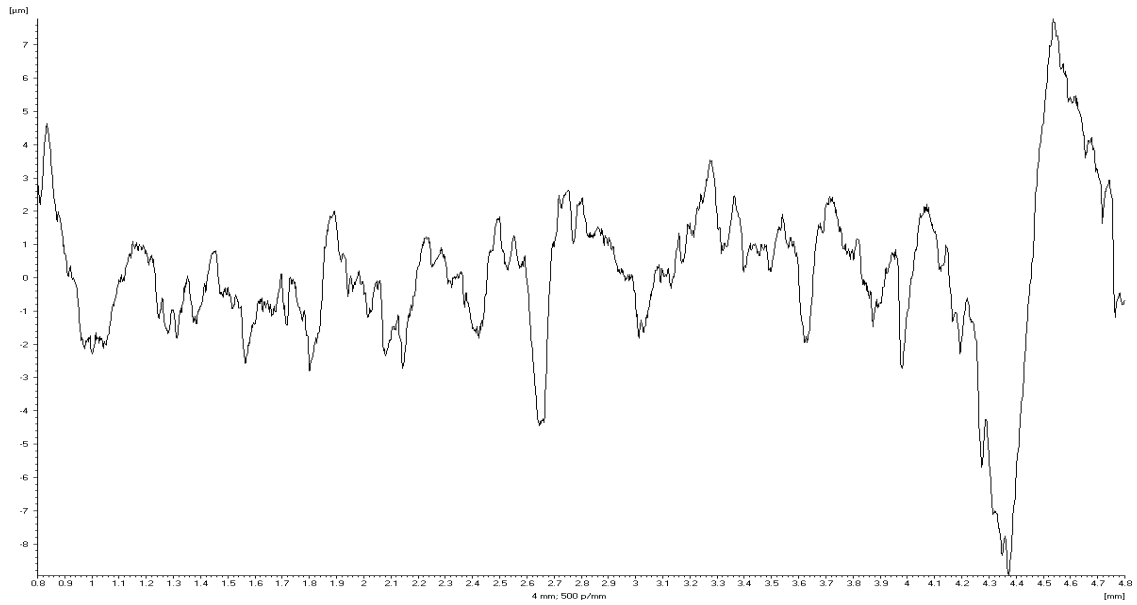


Measurement file: 03-C.UB2
Project:

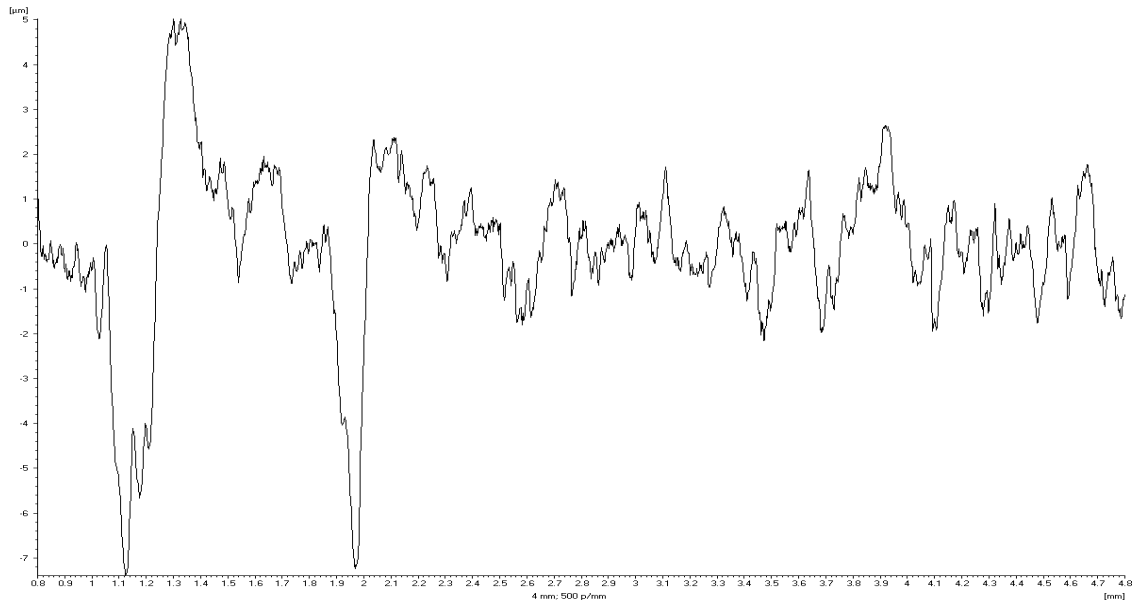
Filter parameters:

Traverse:	5.60 mm	Filter type:	RC
Eval. length:	4.00 mm	Cut off wavelength:	0.80 mm
Point density:	500 Points/mm	Damping:	75 %
		Crack suppression:	no
		Filter according to DIN 4768:	yes

Measurement results:

Rt,Ry	16.735 µm	Rmax	16.735 µm	Rp	7.781 µm
Rpm	4.123 µm	Ra	1.607 µm	ST	0.071
RzDin	8.420 µm	RzIso	14.758 µm	R3z	5.797 µm
R3zm	13.970 µm	Pt	44.895 µm	Wt	10.670 µm
Lo	4.012 mm	Lr	1.003	Mean	0.135 µm
Sk	-0.370	K	5.908	NR,S	29.985 /cm
Sm	0.334 mm	D	12.000	Rk	4.260 µm
Rpk	3.521 µm	Rvk	4.415 µm	Mr1	11.244 %
Mr2	90.205 %	Rq	2.302 µm		

Customer:	Politecnico Mi	07/02/22
Department:		Object:
Employee:		Account number:



Measurement file: 03-D.UB2
Project:

Filter parameters:

Traverse:	5.60 mm	Filter type:	RC
Eval. length:	4.00 mm	Cut off wavelength:	0.80 mm
Point density:	500 Points/mm	Damping:	75 %
		Crack suppression:	no
		Filter according to DIN 4768:	yes

Measurement results:

Rt,Ry	12.412 µm	Rmax	12.412 µm	Rp	5.018 µm
Rpm	2.709 µm	Ra	1.168 µm	ST	0.068
RzDin	6.816 µm	RzIso	11.417 µm	R3z	3.962 µm
R3zm	7.892 µm	Pt	12.937 µm	Wt	7.727 µm
Lo	4.012 mm	Lr	1.003	Mean	-0.081 µm
Sk	-1.049	K	6.901	NR,S	39.980 /cm
Sm	0.250 mm	D	16.000	Rk	2.633 µm
Rpk	1.811 µm	Rvk	3.982 µm	Mr1	16.192 %
Mr2	87.106 %	Rq	1.788 µm		

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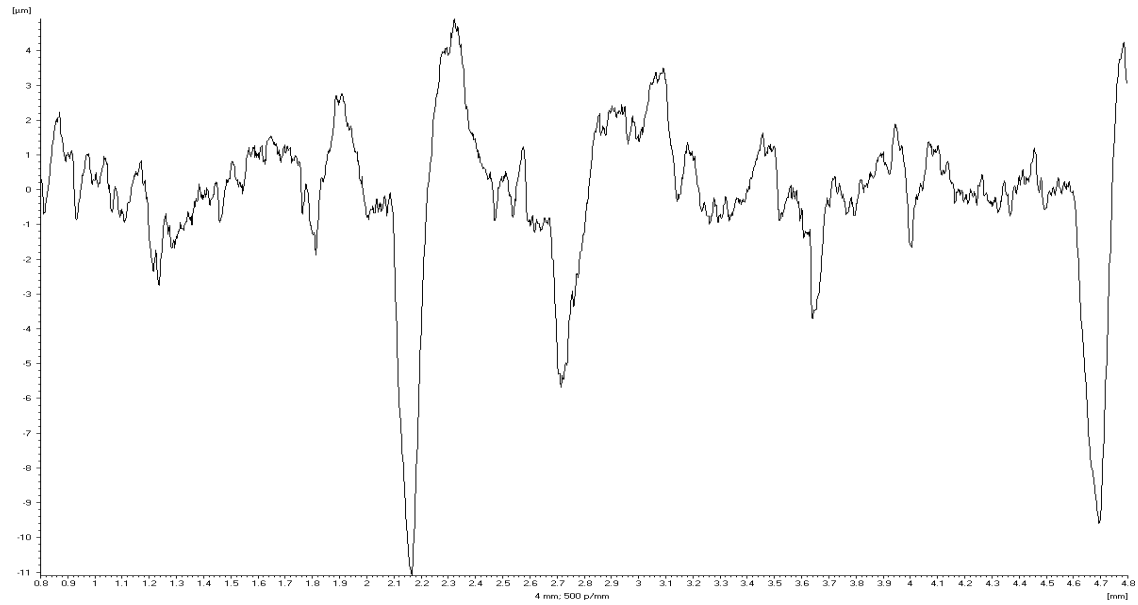

Measurement file: 03-E.UB2
Project:

Filter parameters:

Traverse:	5.60 mm	Filter type:	RC
Eval. length:	4.00 mm	Cut off wavelength:	0.80 mm
Point density:	500 Points/mm	Damping:	75 %
		Crack suppression:	no
		Filter according to DIN 4768:	yes

Measurement results:

Rt,Ry	16.011 µm	Rmax	16.011 µm	Rp	4.912 µm
Rpm	3.356 µm	Ra	1.389 µm	ST	0.074
RzDin	9.924 µm	RzIso	11.939 µm	R3z	3.187 µm
R3zm	4.732 µm	Pt	17.425 µm	Wt	7.263 µm
Lo	4.013 mm	Lr	1.003	Mean	-0.112 µm
Sk	-1.914	K	9.085	NR,S	34.983 /cm
Sm	0.286 mm	D	14.000	Rk	2.837 µm
Rpk	2.179 µm	Rvk	6.320 µm	Mr1	14.943 %
Mr2	87.281 %	Rq	2.265 µm		