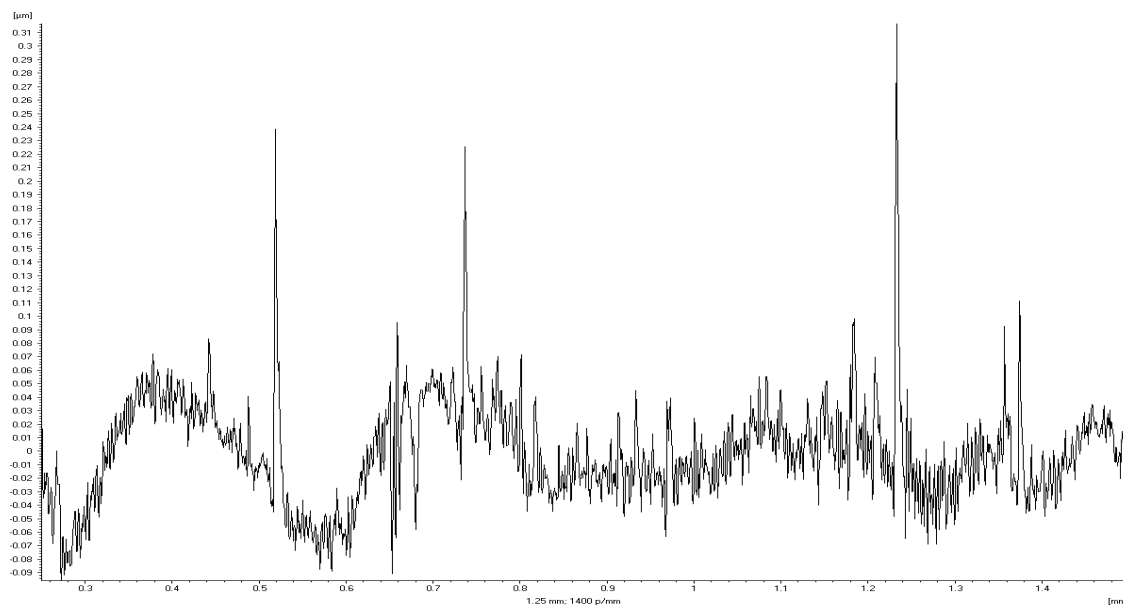


Customer: Politecnico Mi 07/02/22
 Department: Object:
 Employee: Account number:



Measurement file: 04-A.UB2
 Project:

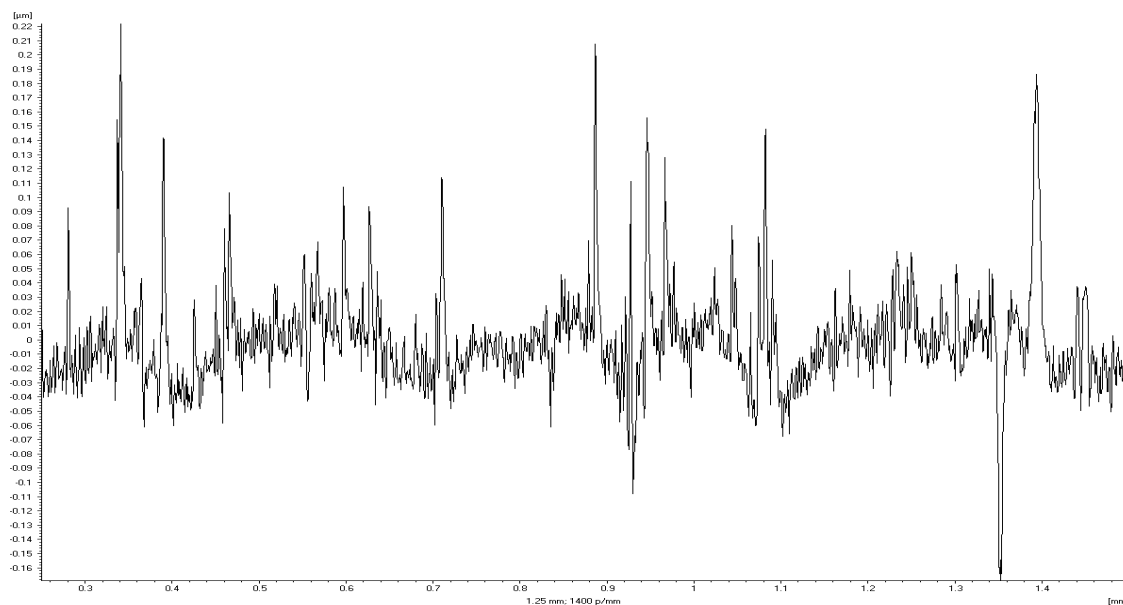
Filter parameters:

Traverse:	1.75 mm	Filter type:	RC
Eval. length:	1.25 mm	Cut off wavelength:	0.25 mm
Point density:	1400 Points/mm	Damping:	75 %
		Crack suppression:	no
		Filter according to DIN 4768:	yes

Measurement results:

Rt,Ry	0.412 µm	Rmax	0.381 µm	Rp	0.316 µm
Rpm	0.164 µm	Ra	0.028 µm	ST	0.019
RzDin	0.241 µm	RzIso	0.289 µm	R3z	0.129 µm
R3zm	0.183 µm	Pt	0.498 µm	Wt	0.130 µm
Lo	1.250 mm	Lr	1.000	Mean	-0.001 µm
Sk	1.274	K	10.455	NR,S	0.000 /cm
Sm	0.000 mm	D	0.000	Rk	0.085 µm
Rpk	0.047 µm	Rvk	0.031 µm	Mr1	11.022 %
Mr2	89.035 %	Rq	0.038 µm		

Customer: Politecnico Mi 07/02/22
 Department: Object:
 Employee: Account number:



Measurement file: 04-B.UB2
 Project:

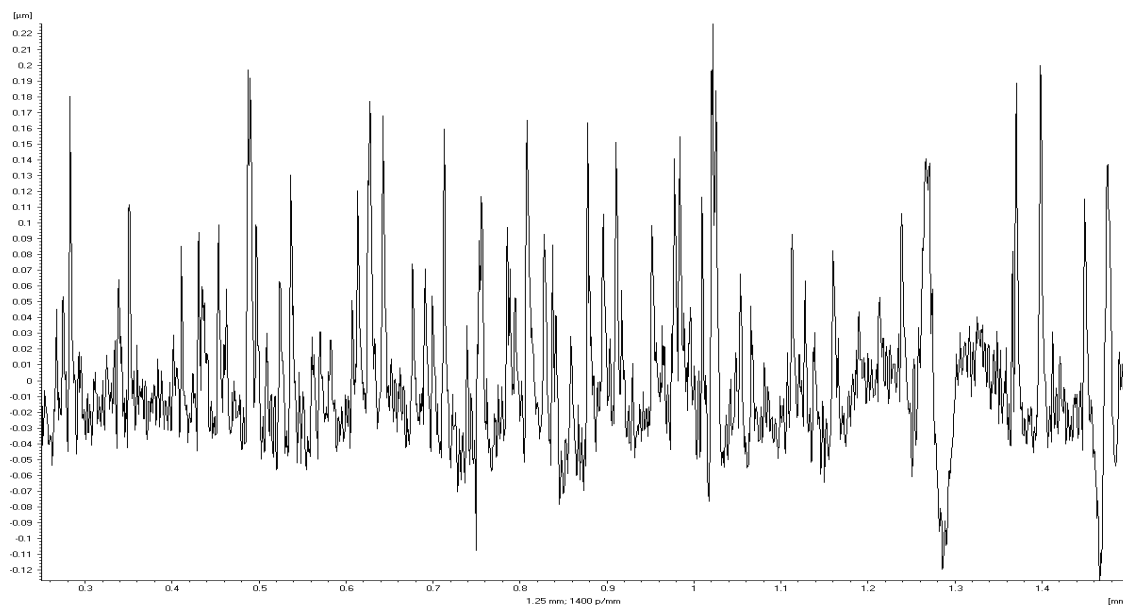
Filter parameters:

Traverse:	1.75 mm	Filter type:	RC
Eval. length:	1.25 mm	Cut off wavelength:	0.25 mm
Point density:	1400 Points/mm	Damping:	75 %
		Crack suppression:	no
		Filter according to DIN 4768:	yes

Measurement results:

Rt,Ry	0.391 µm	Rmax	0.355 µm	Rp	0.222 µm
Rpm	0.176 µm	Ra	0.023 µm	ST	0.020
RzDin	0.269 µm	RzIso	0.305 µm	R3z	0.157 µm
R3zm	0.200 µm	Pt	0.398 µm	Wt	0.056 µm
Lo	1.250 mm	Lr	1.000	Mean	-0.001 µm
Sk	1.574	K	11.040	NR,S	0.000 /cm
Sm	0.000 mm	D	0.000	Rk	0.059 µm
Rpk	0.073 µm	Rvk	0.027 µm	Mr1	13.078 %
Mr2	89.577 %	Rq	0.035 µm		

Customer: Politecnico Mi 07/02/22
 Department: Object:
 Employee: Account number:



Measurement file: 04-C.UB2
 Project:

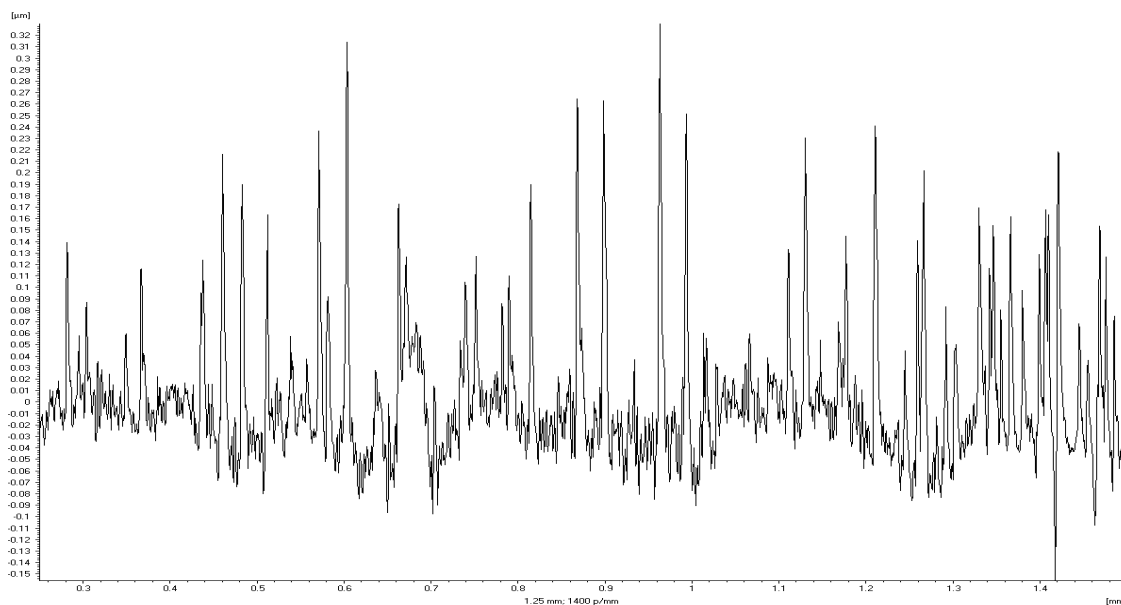
Filter parameters:

Traverse:	1.75 mm	Filter type:	RC
Eval. length:	1.25 mm	Cut off wavelength:	0.25 mm
Point density:	1400 Points/mm	Damping:	75 %
		Crack suppression:	no
		Filter according to DIN 4768:	yes

Measurement results:

Rt,Ry	0.353 µm	Rmax	0.327 µm	Rp	0.226 µm
Rpm	0.193 µm	Ra	0.033 µm	ST	0.026
RzDin	0.282 µm	RzIso	0.317 µm	R3z	0.232 µm
R3zm	0.245 µm	Pt	0.376 µm	Wt	0.062 µm
Lo	1.251 mm	Lr	1.000	Mean	-0.001 µm
Sk	1.427	K	6.221	NR,S	0.000 /cm
Sm	0.000 mm	D	0.000	Rk	0.074 µm
Rpk	0.096 µm	Rvk	0.035 µm	Mr1	18.218 %
Mr2	92.975 %	Rq	0.046 µm		

Customer: Politecnico Mi 07/02/22
 Department: Object:
 Employee: Account number:



Measurement file: 04-D.UB2
 Project:

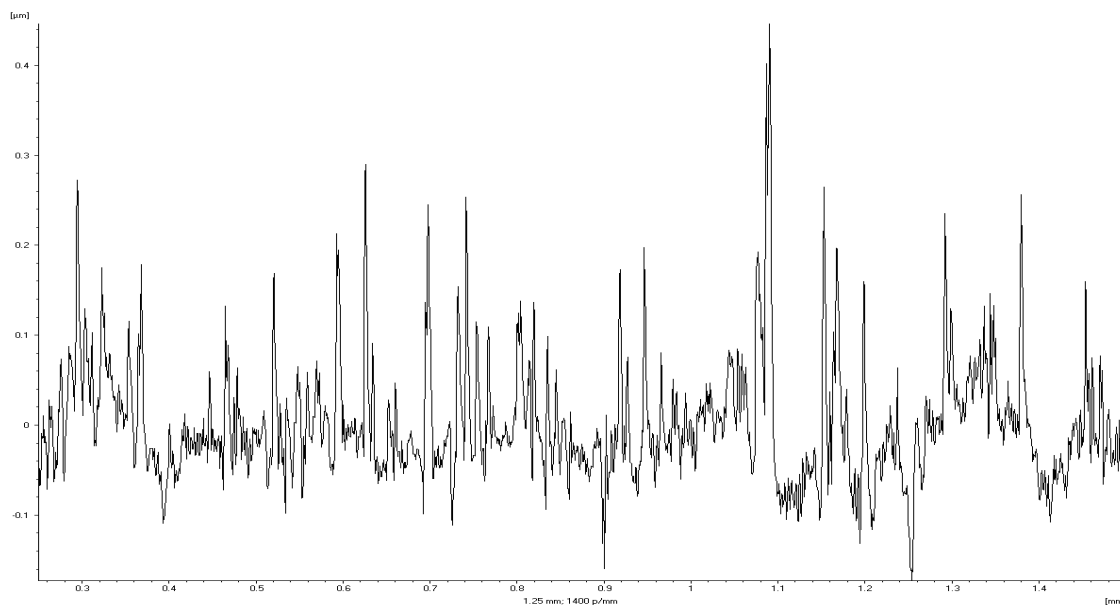
Filter parameters:

Traverse:	1.75 mm	Filter type:	RC
Eval. length:	1.25 mm	Cut off wavelength:	0.25 mm
Point density:	1400 Points/mm	Damping:	75 %
		Crack suppression:	no
		Filter according to DIN 4768:	yes

Measurement results:

Rt,Ry	0.486 µm	Rmax	0.415 µm	Rp	0.330 µm
Rpm	0.264 µm	Ra	0.038 µm	ST	0.033
RzDin	0.365 µm	RzIso	0.394 µm	R3z	0.257 µm
R3zm	0.337 µm	Pt	0.479 µm	Wt	0.068 µm
Lo	1.251 mm	Lr	1.001	Mean	0.000 µm
Sk	1.915	K	8.346	NR,S	0.000 /cm
Sm	0.000 mm	D	0.000	Rk	0.087 µm
Rpk	0.129 µm	Rvk	0.027 µm	Mr1	16.619 %
Mr2	91.319 %	Rq	0.056 µm		

Customer: Politecnico Mi 07/02/22
 Department: Object:
 Employee: Account number:



Measurement file: 04-E.UB2
 Project:

Filter parameters:

Traverse:	1.75 mm	Filter type:	RC
Eval. length:	1.25 mm	Cut off wavelength:	0.25 mm
Point density:	1400 Points/mm	Damping:	75 %
		Crack suppression:	no
		Filter according to DIN 4768:	yes

Measurement results:

Rt,Ry	0.619 µm	Rmax	0.578 µm	Rp	0.446 µm
Rpm	0.292 µm	Ra	0.047 µm	ST	0.033
RzDin	0.429 µm	RzIso	0.486 µm	R3z	0.288 µm
R3zm	0.371 µm	Pt	0.770 µm	Wt	0.167 µm
Lo	1.251 mm	Lr	1.001	Mean	0.001 µm
Sk	1.713	K	8.666	NR,S	0.000 /cm
Sm	0.000 mm	D	0.000	Rk	0.114 µm
Rpk	0.120 µm	Rvk	0.042 µm	Mr1	19.189 %
Mr2	92.005 %	Rq	0.067 µm		