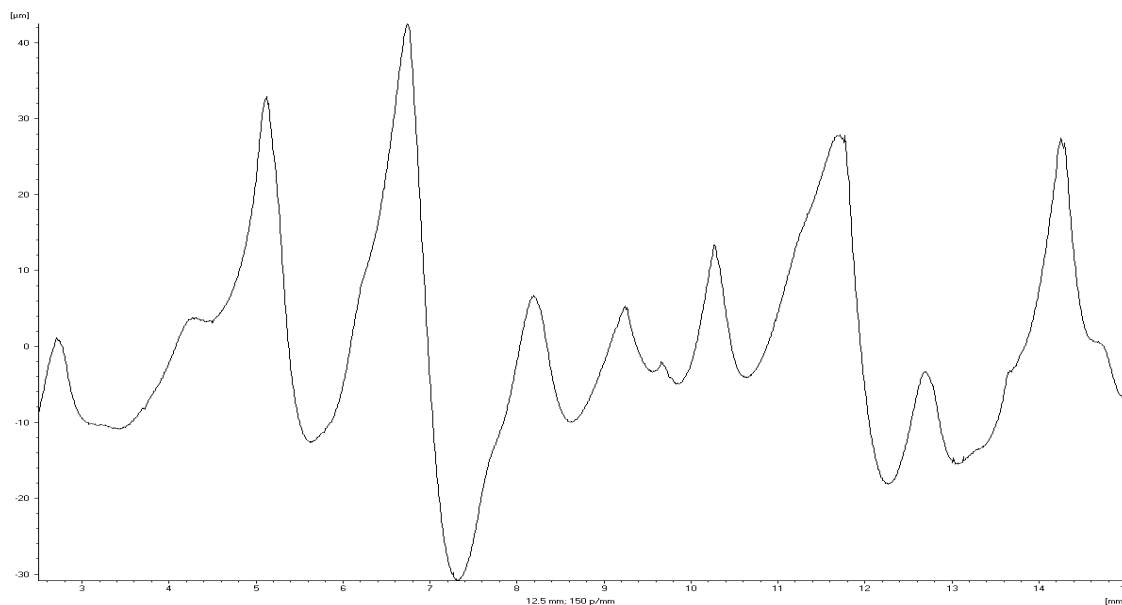


Customer: Politecnico Mi 07/02/22
 Department: Object:
 Employee: Account number:



Measurement file: 02-A.UB2
 Project:

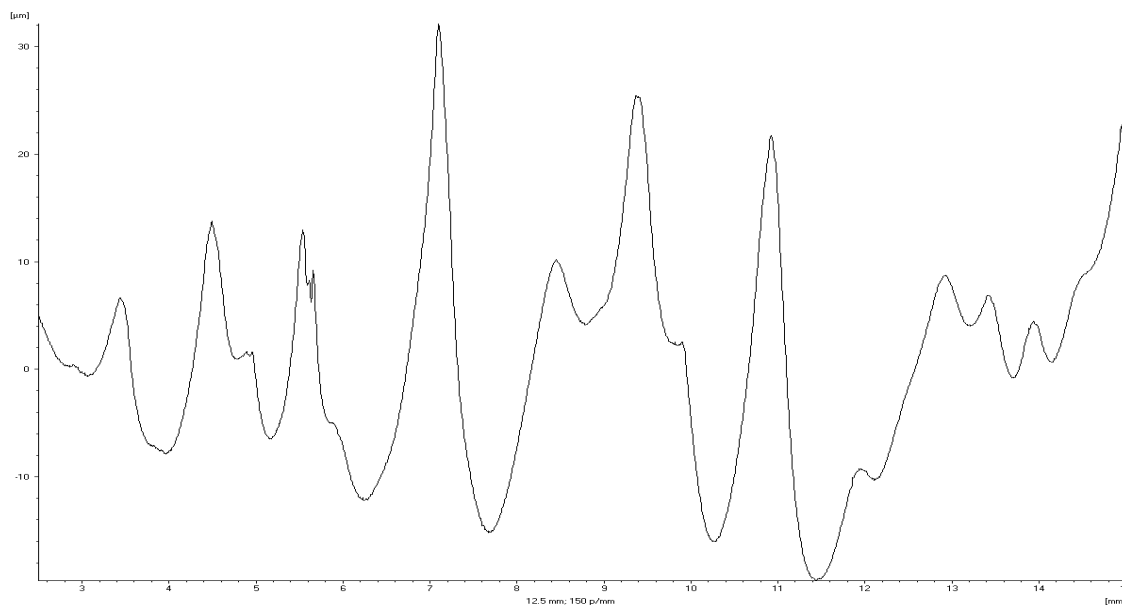
Filter parameters:

Traverse:	17.50 mm	Filter type:	RC
Eval. length:	12.50 mm	Cut off wavelength:	2.50 mm
Point density:	150 Points/mm	Damping:	75 %
		Crack suppression:	no
		Filter according to DIN 4768:	yes

Measurement results:

Rt,Ry	73.356 µm	Rmax	73.356 µm	Rp	42.486 µm
Rpm	25.301 µm	Ra	10.283 µm	ST	0.060
RzDin	45.385 µm	RzIso	63.344 µm	R3z	-0.228 µm
R3zm	15.695 µm	Pt	100.624 µm	Wt	66.151 µm
Lo	12.524 mm	Lr	1.002	Mean	-0.142 µm
Sk	0.643	K	3.541	NR,S	6.397 /cm
Sm	1.563 mm	D	8.000	Rk	26.542 µm
Rpk	22.284 µm	Rvk	13.578 µm	Mr1	17.964 %
Mr2	92.591 %	Rq	13.440 µm		

Customer: Politecnico Mi 07/02/22
 Department: Object:
 Employee: Account number:



Measurement file: 02-B.UB2
 Project:

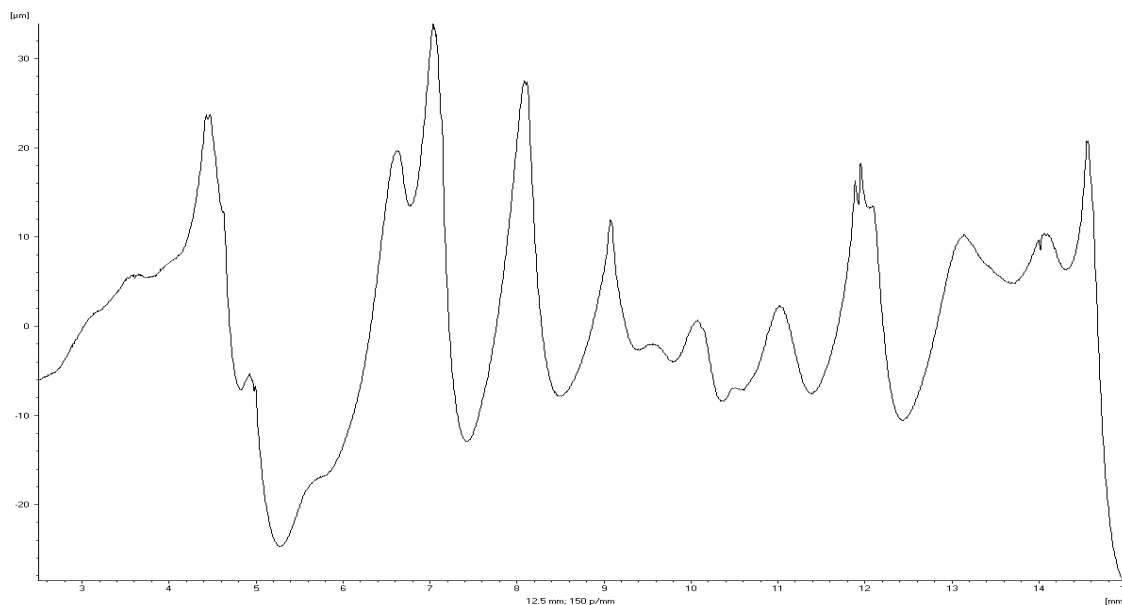
Filter parameters:

Traverse:	17.50 mm	Filter type:	RC
Eval. length:	12.50 mm	Cut off wavelength:	2.50 mm
Point density:	150 Points/mm	Damping:	75 %
		Crack suppression:	no
		Filter according to DIN 4768:	yes

Measurement results:

Rt,Ry	51.773 µm	Rmax	44.335 µm	Rp	32.113 µm
Rpm	23.168 µm	Ra	7.905 µm	ST	0.052
RzDin	34.461 µm	RzIso	46.829 µm	R3z	7.726 µm
R3zm	15.658 µm	Pt	84.169 µm	Wt	47.398 µm
Lo	12.518 mm	Lr	1.001	Mean	0.542 µm
Sk	0.281	K	2.992	NR,S	6.397 /cm
Sm	1.563 mm	D	8.000	Rk	21.575 µm
Rpk	13.720 µm	Rvk	7.987 µm	Mr1	10.474 %
Mr2	81.477 %	Rq	9.948 µm		

Customer: Politecnico Mi 07/02/22
 Department: Object:
 Employee: Account number:



Measurement file: 02-C.UB2
 Project:

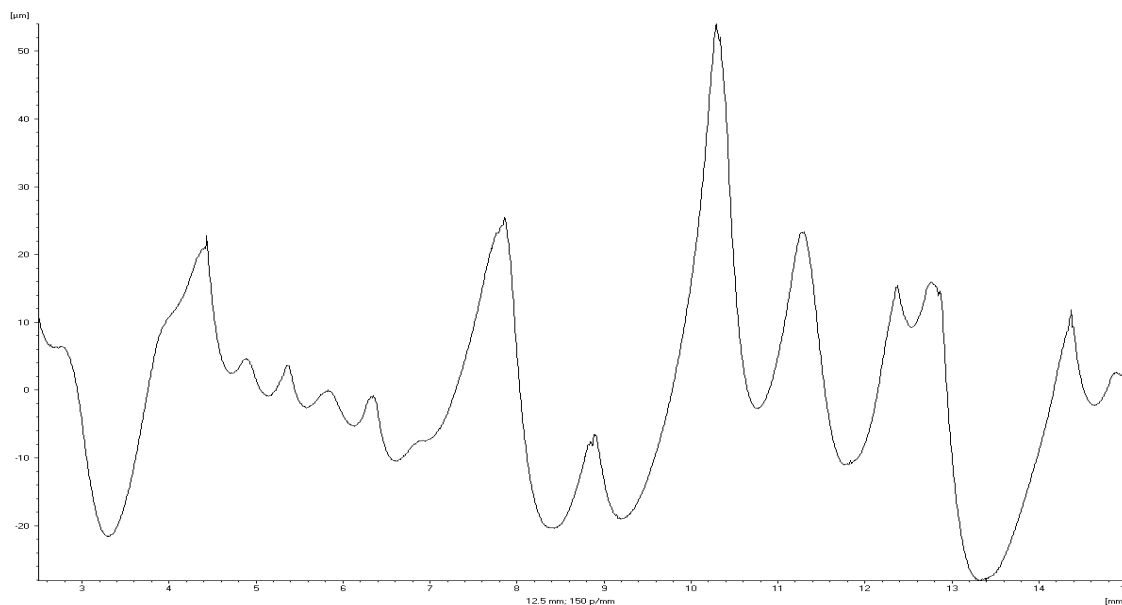
Filter parameters:

Traverse:	17.50 mm	Filter type:	RC
Eval. length:	12.50 mm	Cut off wavelength:	2.50 mm
Point density:	150 Points/mm	Damping:	75 %
		Crack suppression:	no
		Filter according to DIN 4768:	yes

Measurement results:

Rt,Ry	62.425 µm	Rmax	58.634 µm	Rp	33.891 µm
Rpm	24.827 µm	Ra	8.852 µm	ST	0.064
RzDin	41.419 µm	RzIso	57.968 µm	R3z	14.663 µm
R3zm	32.641 µm	Pt	83.377 µm	Wt	60.848 µm
Lo	12.526 mm	Lr	1.002	Mean	0.447 µm
Sk	0.052	K	3.209	NR,S	6.397 /cm
Sm	1.563 mm	D	8.000	Rk	25.079 µm
Rpk	12.638 µm	Rvk	14.163 µm	Mr1	13.246 %
Mr2	88.993 %	Rq	11.266 µm		

Customer: Politecnico Mi 07/02/22
 Department: Object:
 Employee: Account number:



Measurement file: 02-D.UB2
 Project:

Filter parameters:

Traverse:	17.50 mm	Filter type:	RC
Eval. length:	12.50 mm	Cut off wavelength:	2.50 mm
Point density:	150 Points/mm	Damping:	75 %
		Crack suppression:	no
		Filter according to DIN 4768:	yes

Measurement results:

Rt,Ry	82.143 µm	Rmax	65.092 µm	Rp	54.028 µm
Rpm	25.505 µm	Ra	10.988 µm	ST	0.064
RzDin	43.841 µm	RzIso	63.877 µm	R3z	9.747 µm
R3zm	23.895 µm	Pt	101.793 µm	Wt	80.940 µm
Lo	12.527 mm	Lr	1.002	Mean	-0.607 µm
Sk	0.638	K	4.124	NR,S	6.397 /cm
Sm	1.563 mm	D	8.000	Rk	32.796 µm
Rpk	19.339 µm	Rvk	7.962 µm	Mr1	12.713 %
Mr2	87.367 %	Rq	14.337 µm		