

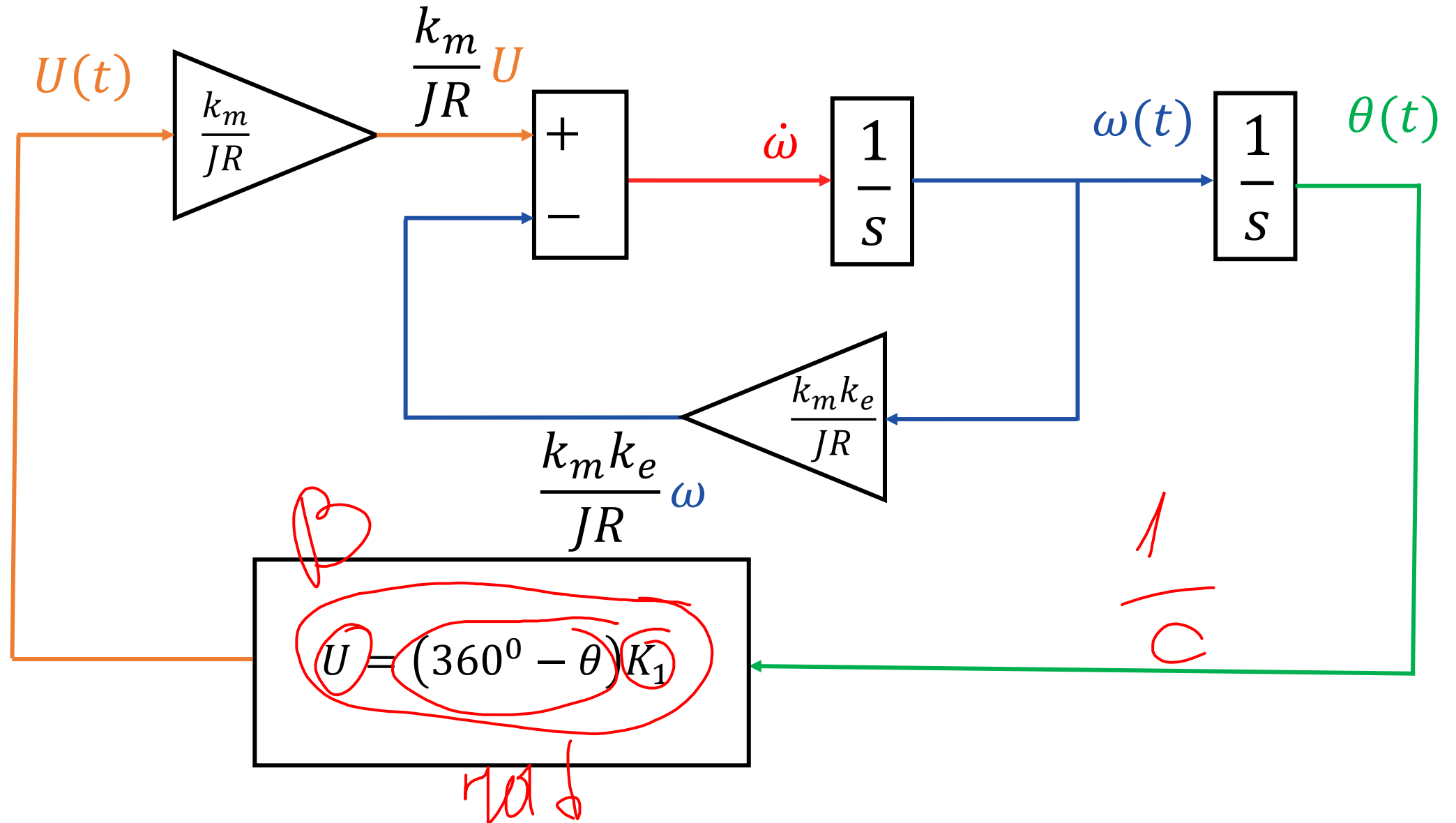


# PID Controller

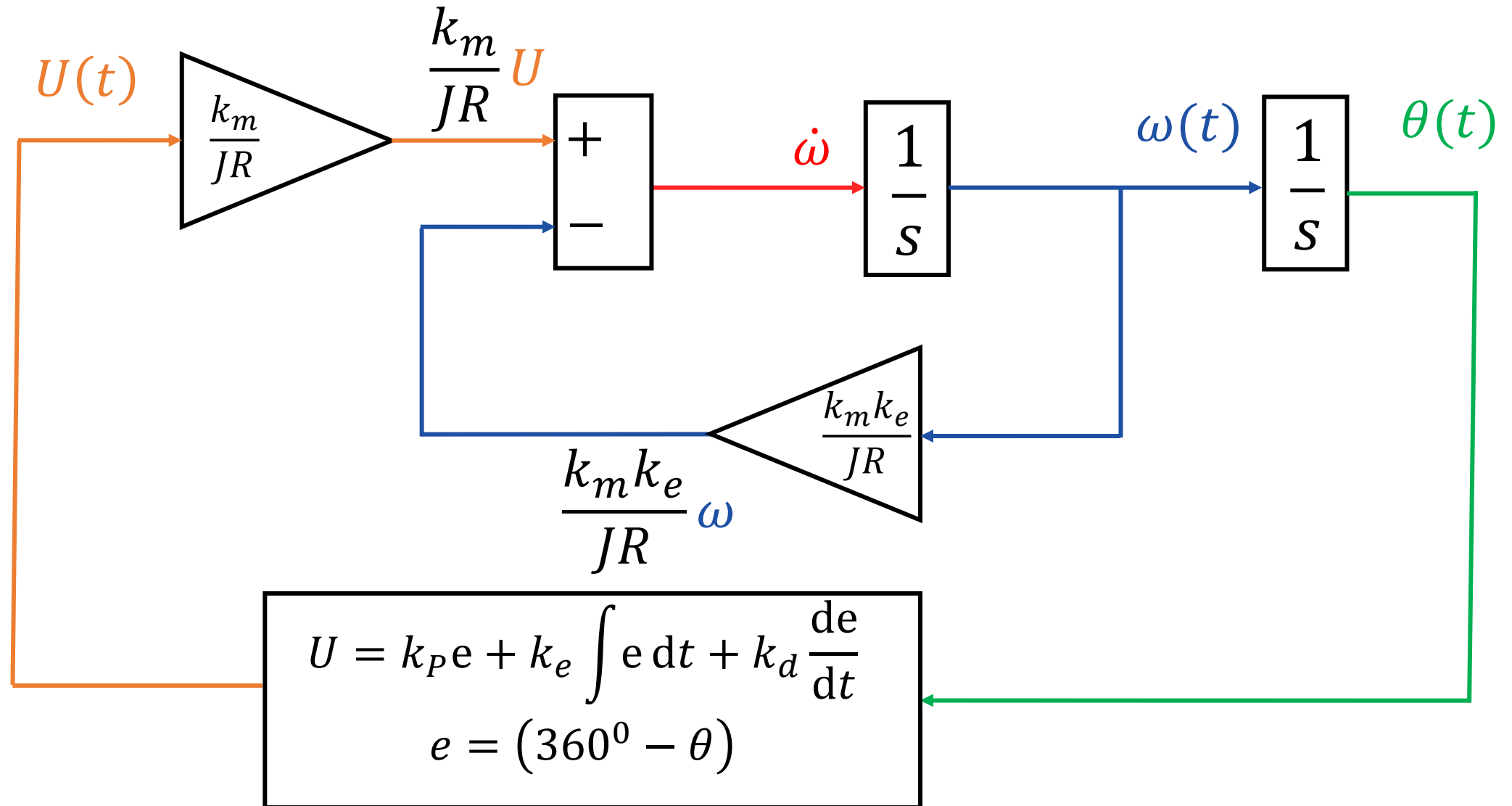
Aleksandr Kapitonov, 2020



# Proportional controller with a coefficient

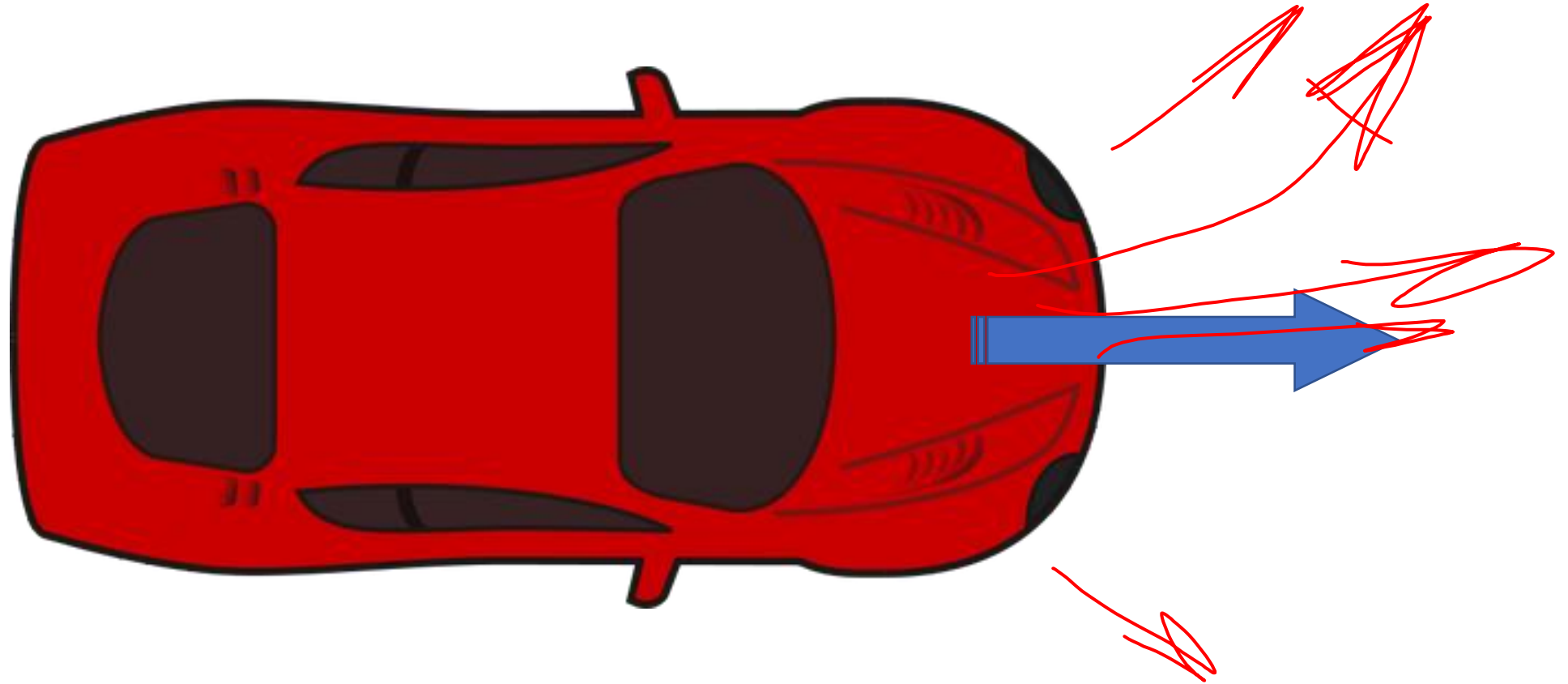


# PID controller is not so complex

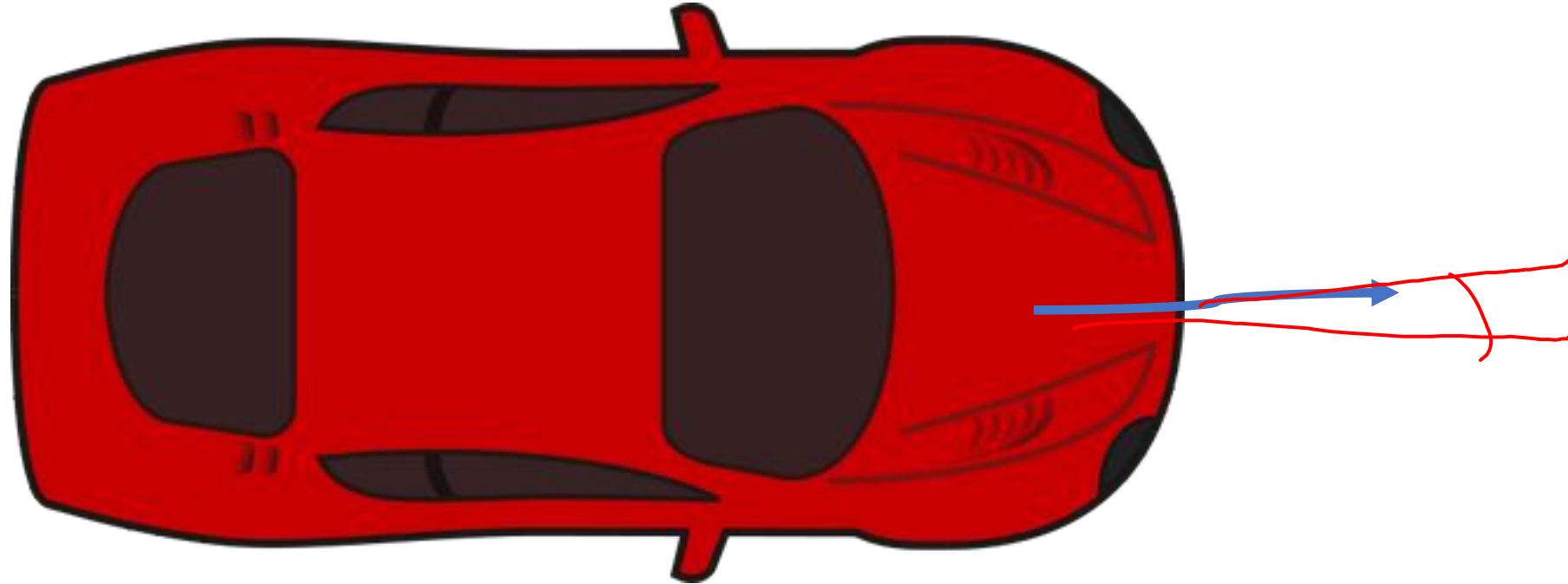
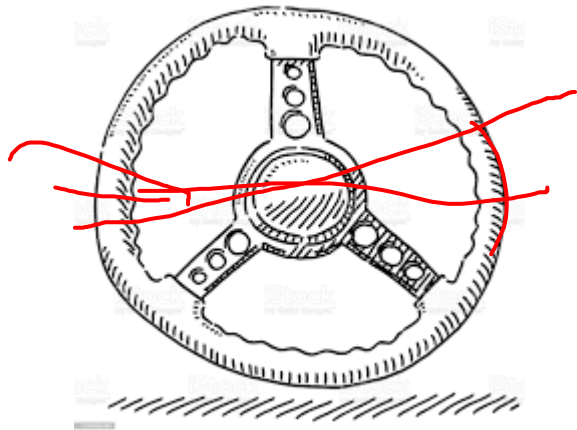




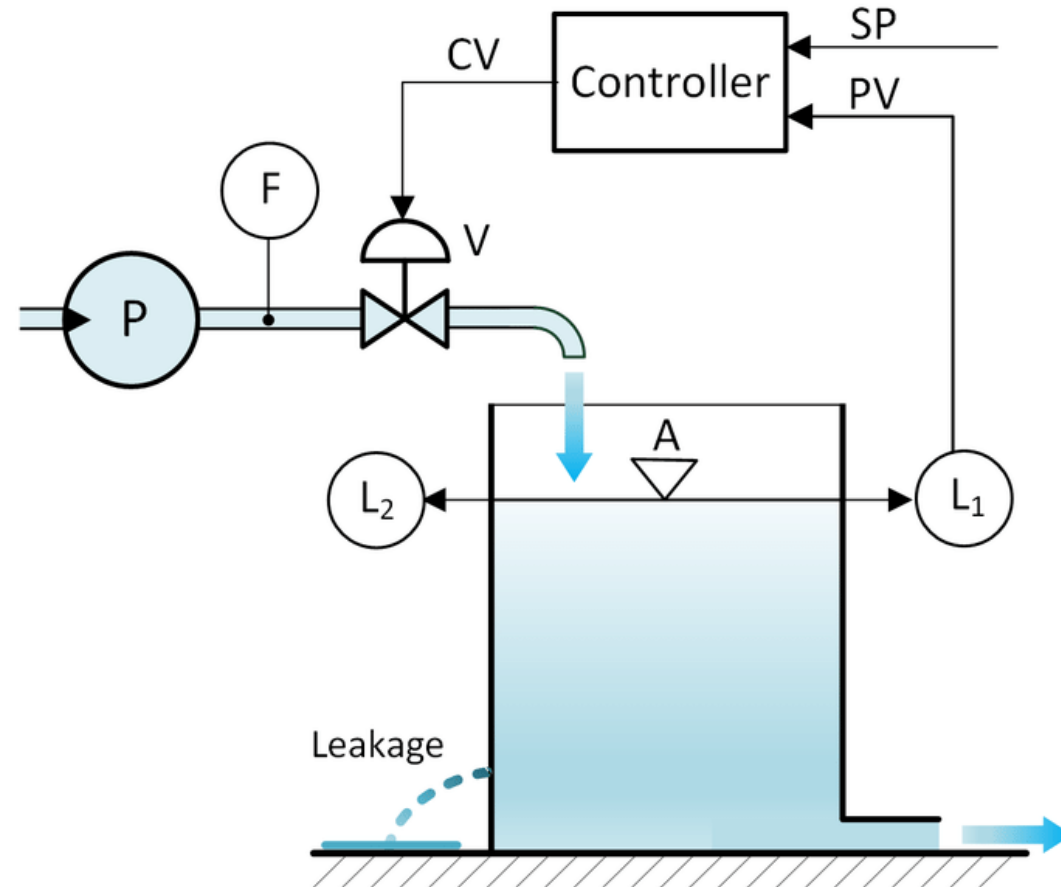
# How do we feel a D-part?



# How do we feel an I-part?



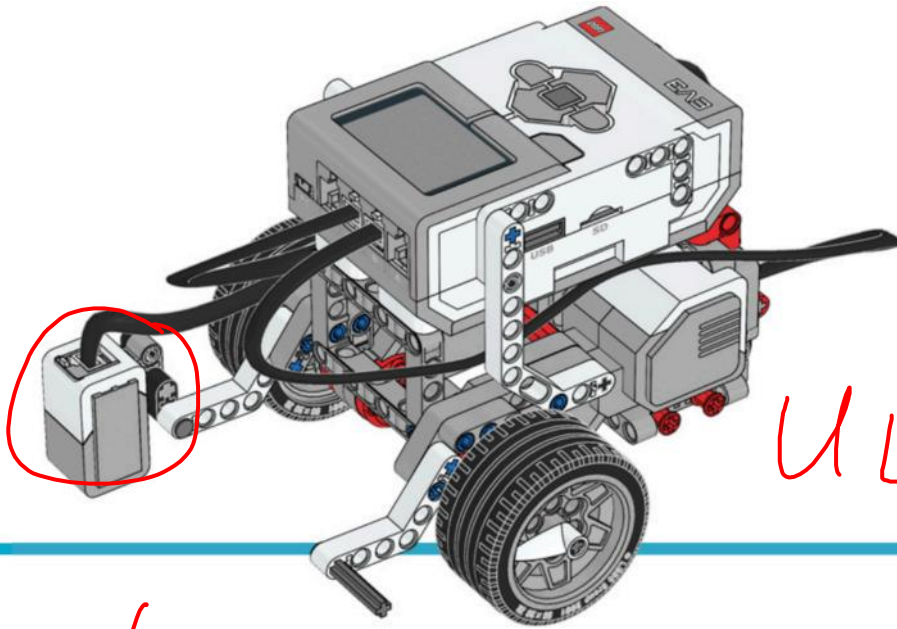
# Where is P-controller is enough?



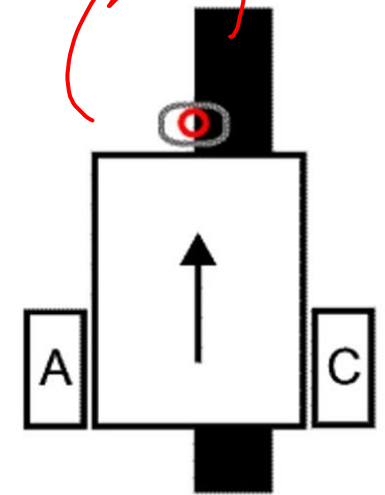
Additional link: [Common Industrial Applications of P-Only Control](#)

# Useful for PD-controller and mobile robots

$$U_R = 100\% \cdot \left( \frac{B+W}{2} \right)$$



When a vehicle follows the line, it actually is following edge of the line. Because if it follows the line directly (the black) then when it drifts off the line and the sensor "sees white", it doesn't know which side of the line it is on.



$$U_L = 100\%$$

$$U_R = 100 + \left( \frac{B+W}{2} \right) \cdot k_p + 0 \text{ min} - B$$

$$U_L = 100 - \left( \frac{B+W}{2} \right) \cdot k_p - 0 \text{ max} = W$$

Additional link: [line follower robot](#)



# How to be with two sensors?

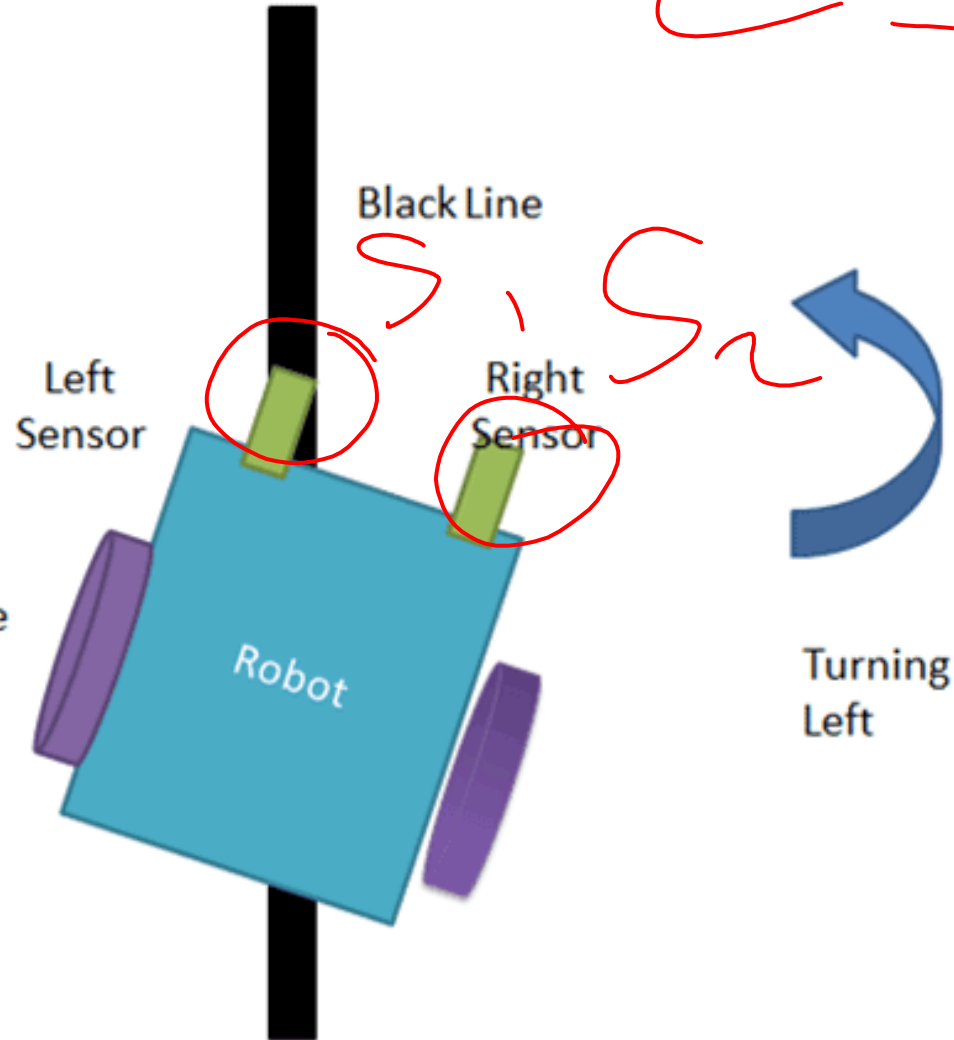
$$D = \frac{e_{k+1} - e_k}{T}, k \neq 0$$

$$e = S_1 - S_2$$

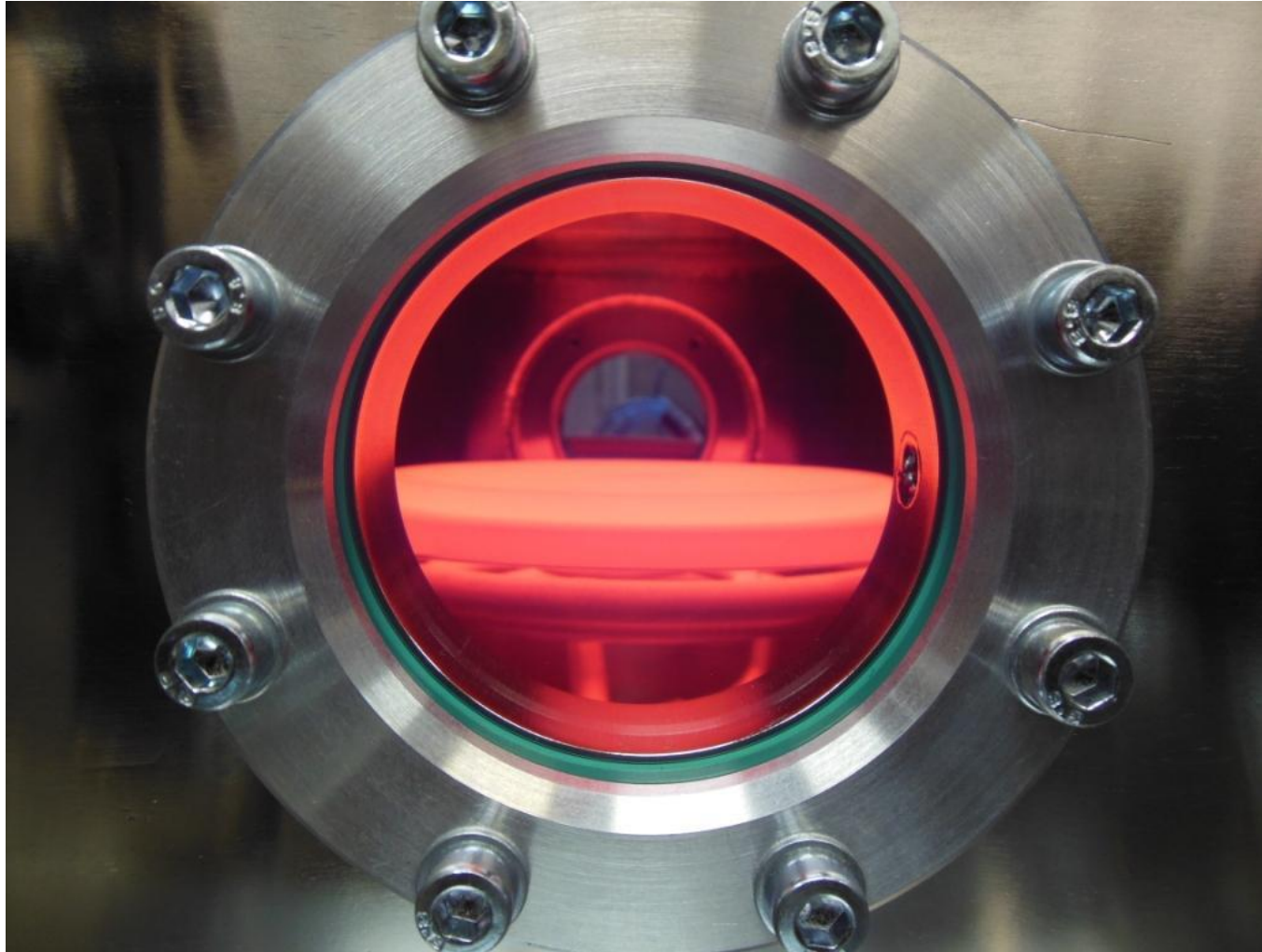
$$\beta = 25^\circ$$

$$W = 70\%$$

Left Sensor on black  
Right sensor on white

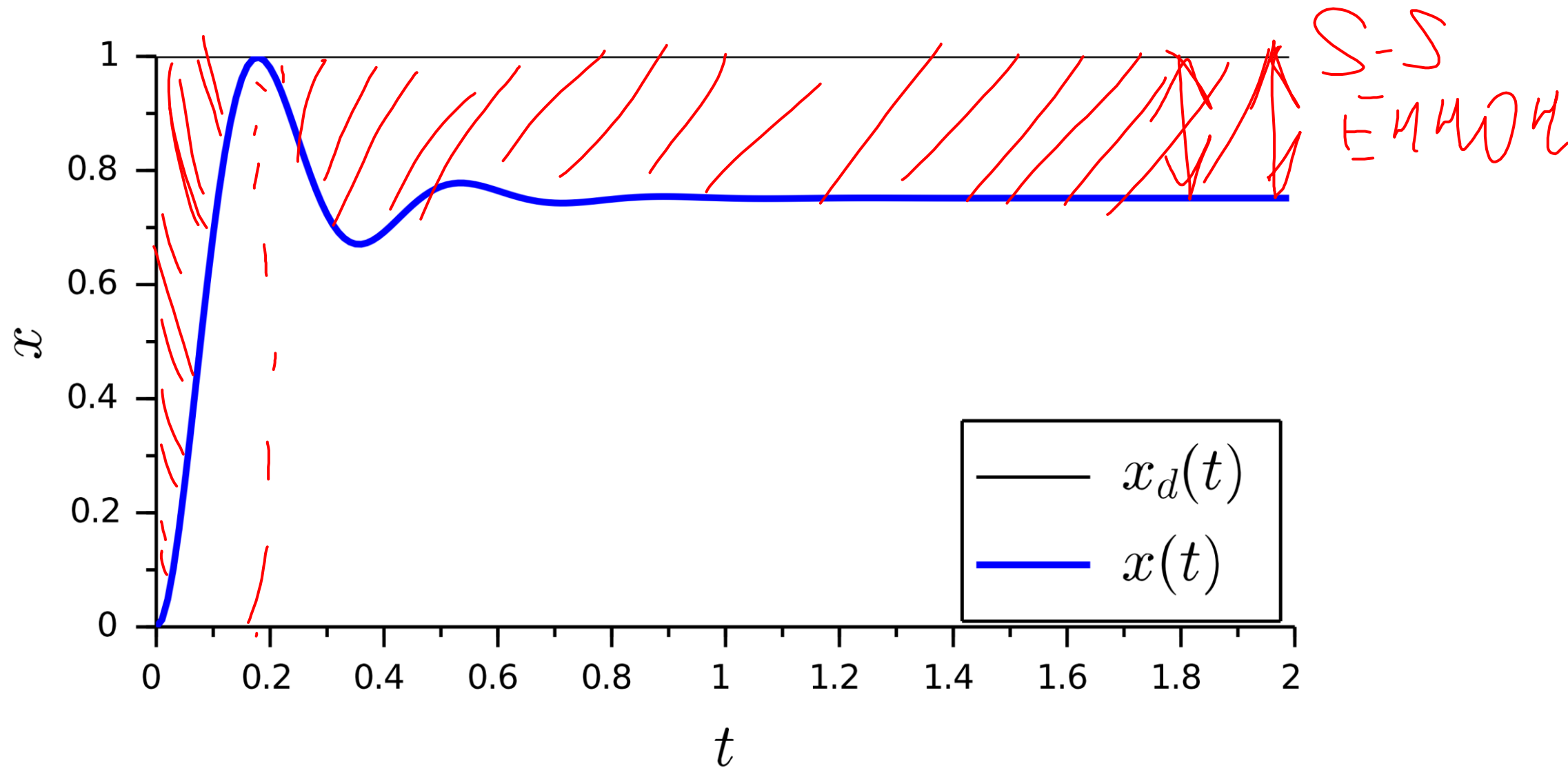


# Where is PI-controller is enough?

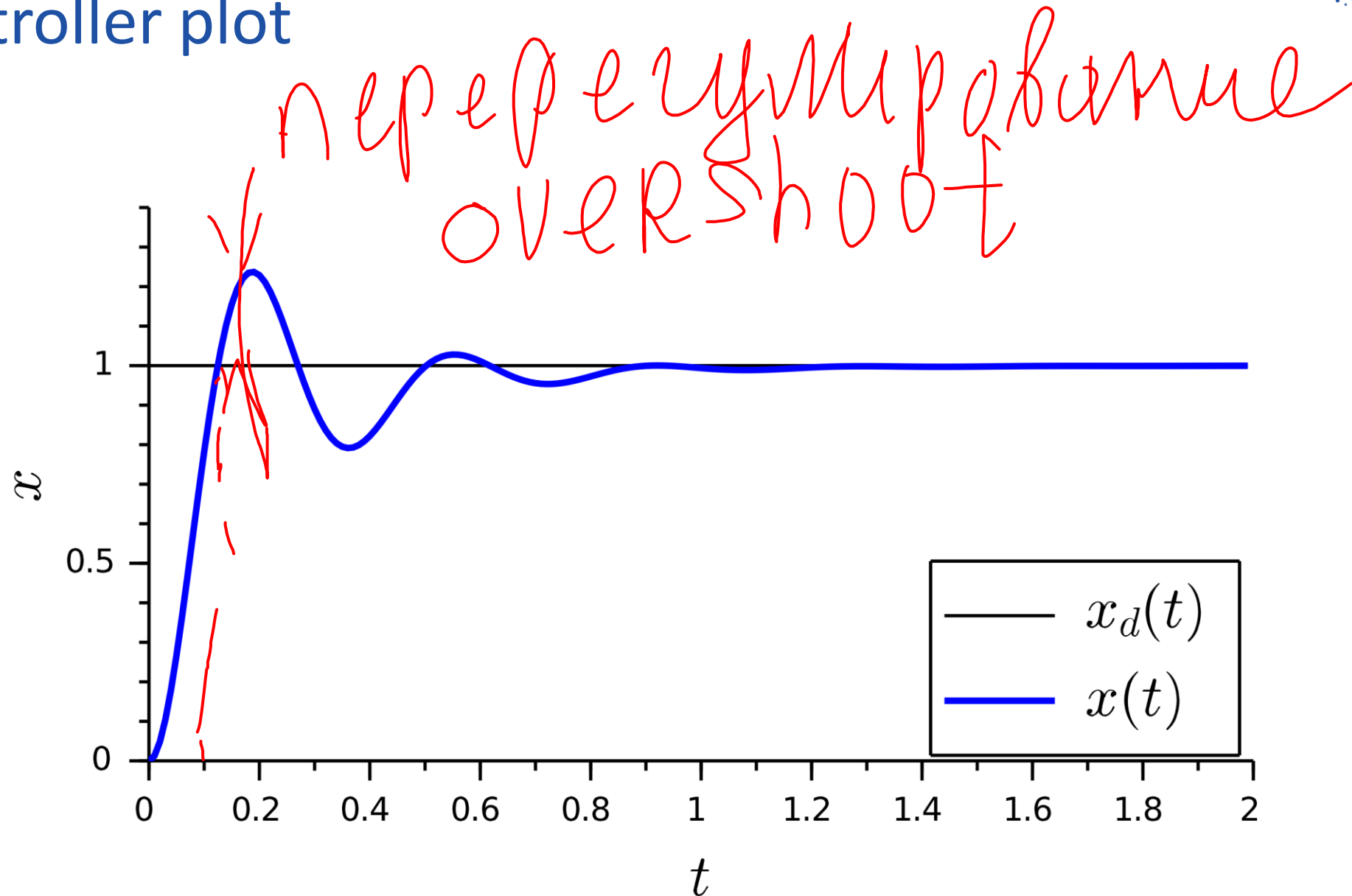


Additional link: [PI Control of the Heat Exchanger](#)

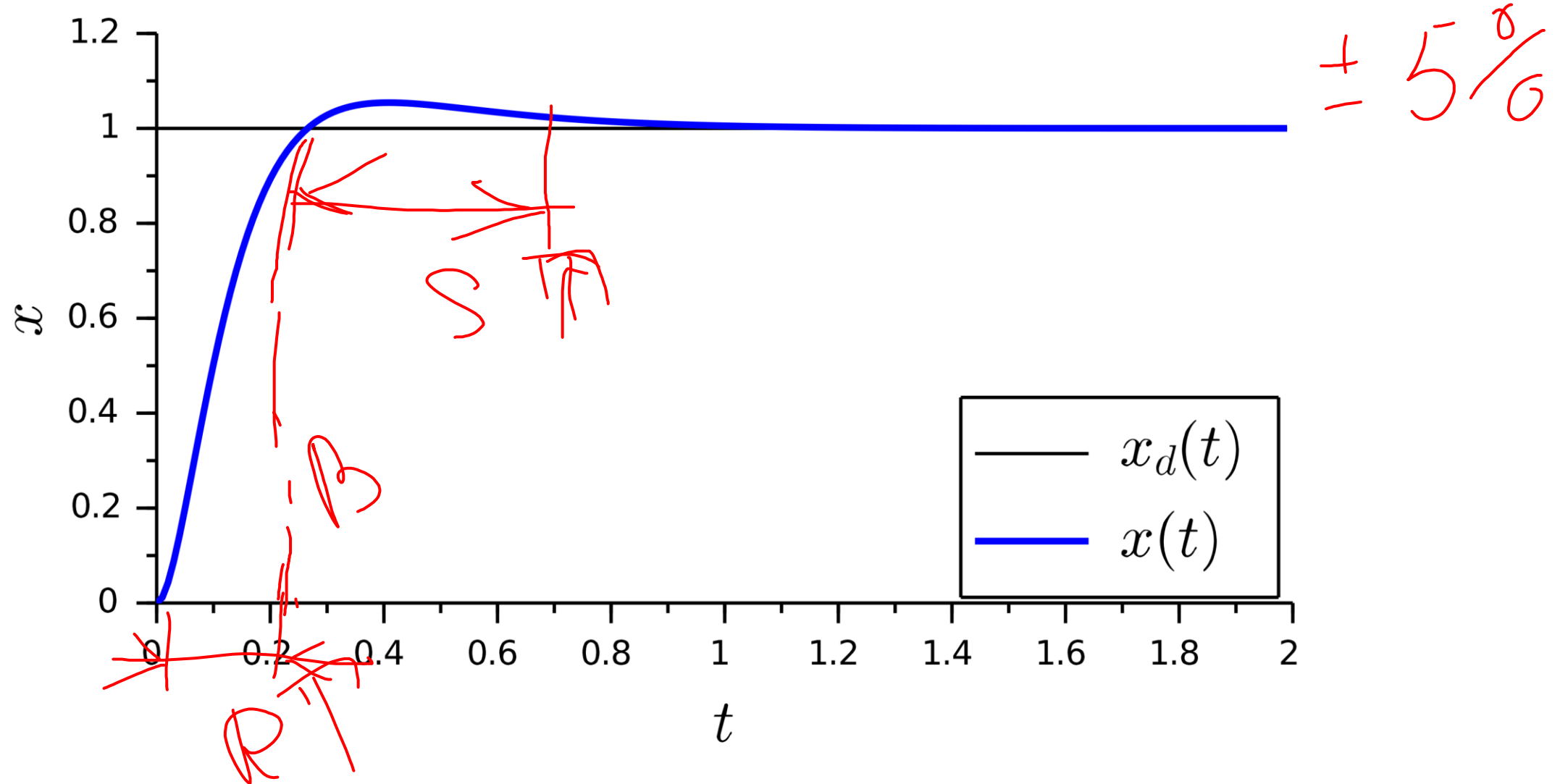
# P-controller plot



# PI-controller plot



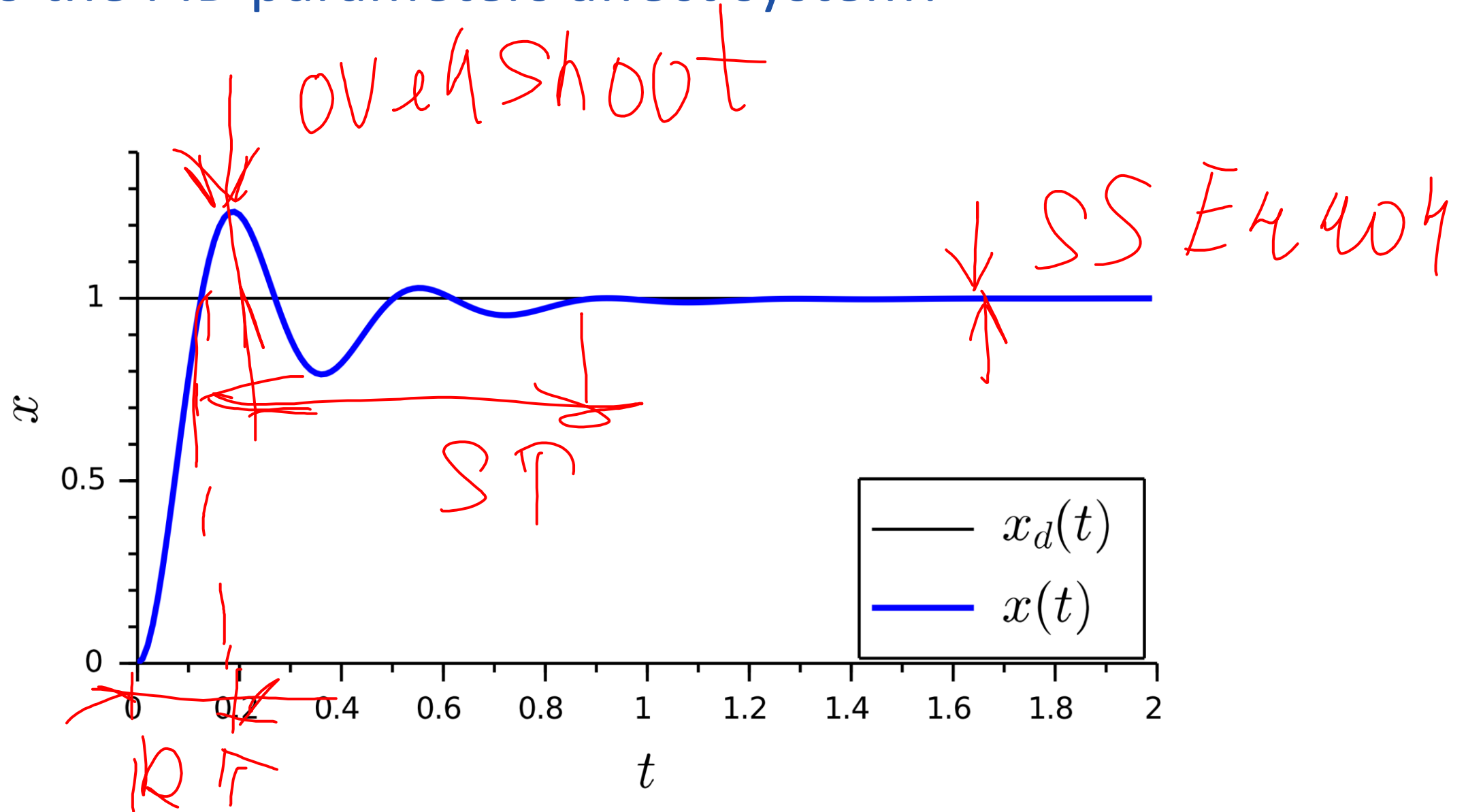
# PID-controller plot



# How do the PID parameters affect system?

1. **Rise Time**: the time it takes for the plant output  $y$  to rise beyond 95% of the desired level for the first time.
2. **Overshoot**: how much the the peak level is higher than the steady state, normalized against the steady state.
3. **Settling Time**: the time it takes for the system to converge to its steady state.
4. **Steady-state Error**: the difference between the steadystate output and the desired output.

# How do the PID parameters affect system?

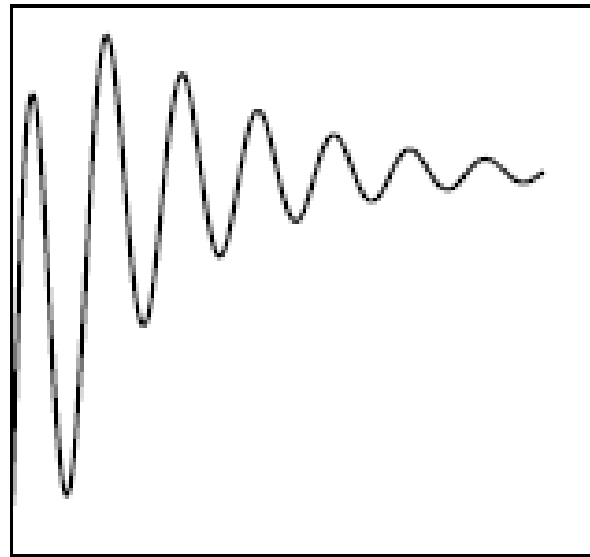


# PID-How do the PID parameters affect system?

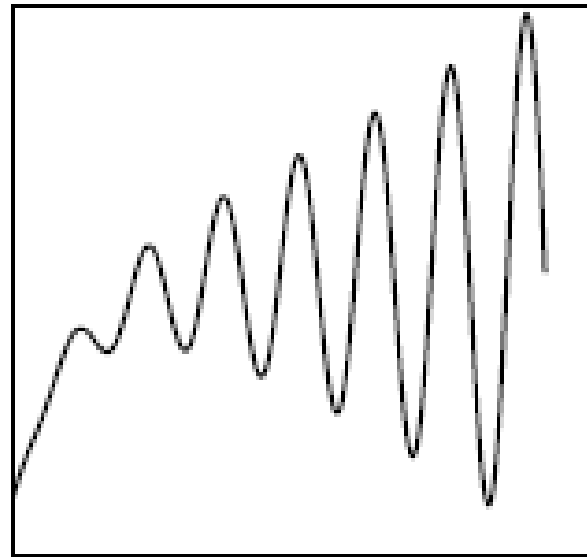
Gains	Rise time	Overshoot	Settling time	S-S Error
Kp	Decrease	Increase	None	Decrease
Ki	Decrease	Increase	Increase	Eliminate
Kd	None	Decrease	Decrease	None



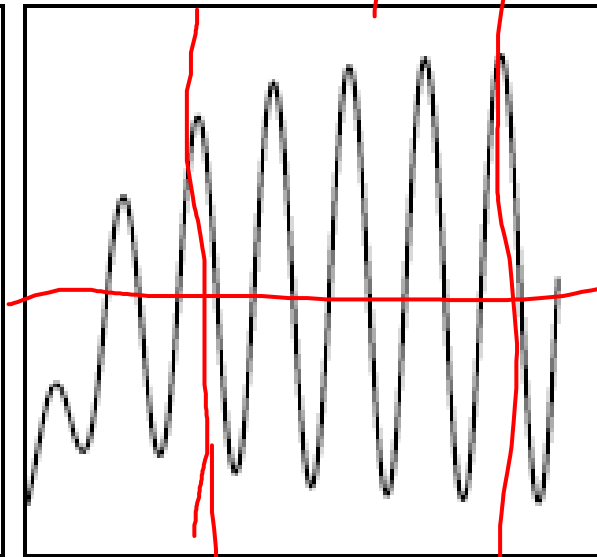
# Ziegler-Nichols Ultimate Gain



Gain <  $K_u$



Gain >  $K_u$



Gain =  $K_u$

u/cg  
300  
u/c

Begin with a low/zero value of gain  $K_p$   
Increase until a steady-state oscillation occurs, note this gain as  $K_u$

Check the period time of oscillations – it's  $T_u$

4 x 4

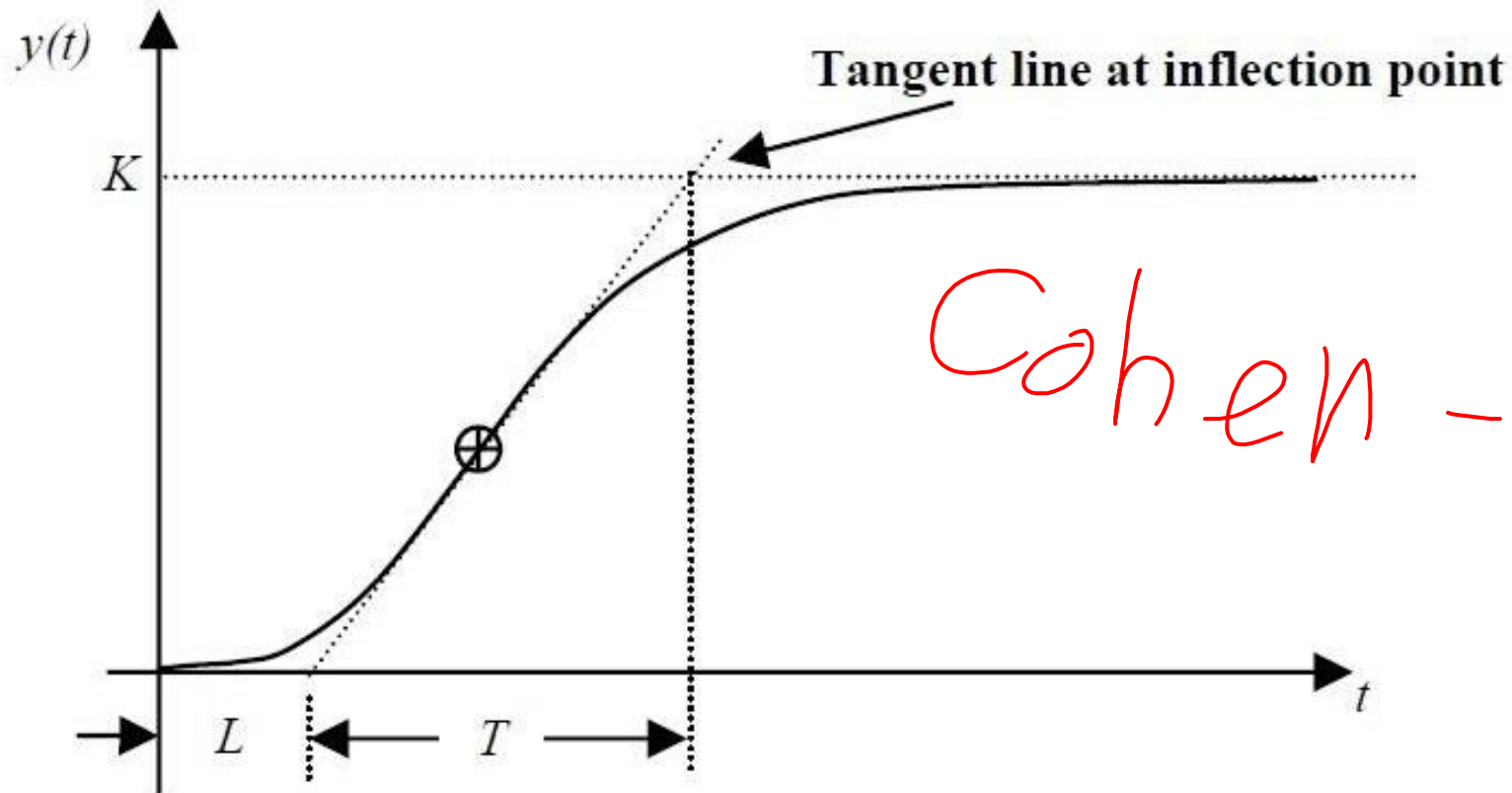
# Ziegler-Nichols Ultimate Gain

**Ziegler–Nichols method**

Control Type	$K_p$	$T_i$	$T_d$	$K_i$	$K_d$
P	$0.5K_u$	–	–	–	–
PI	$0.45K_u$	$T_u/1.2$	–	$0.54K_u/T_u$	–
PD	$0.8K_u$	–	$T_u/8$	–	$K_u T_u/10$
classic PID	$0.6K_u$	$T_u/2$	$T_u/8$	$1.2K_u/T_u$	$3K_u T_u/40$
Pessen Integral Rule	$7K_u/10$	$2T_u/5$	$3T_u/20$	$1.75K_u/T_u$	$21K_u T_u/200$
some overshoot	$K_u/3$	$T_u/2$	$T_u/3$	$0.666K_u/T_u$	$K_u T_u/9$
no overshoot	$K_u/5$	$T_u/2$	$T_u/3$	$(2/5)K_u/T_u$	$K_u T_u/15$

Additional link: [Ziegler-Nichols for PID-controller tuning](#)

# Ziegler-Nichols Step Response



Cohen-Coon TM

**Response Curve for Ziegler-Nichols First Method**

# Ziegler-Nichols step response

PID Type	$K_p$	$T_i = K_p / K_i$	$T_d = K_d / K_p$
P	$\frac{T}{L}$	$\infty$	0
PI	$0.9 \frac{T}{L}$	$\frac{L}{0.3}$	0
PID	$1.2 \frac{T}{L}$	$2L$	$0.5L$

**Ziegler-Nichols Recipe – First Method**

$$K_i = \frac{K_p}{T_i}; K_d = K_p T_d.$$



**See you soon!**

