MATERIAL MODELS

Piet Schreurs

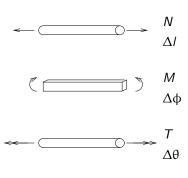
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2012/2013



structural elements



- equilibrium equation(s)
- material behavior
- differential equation
- boundary conditions

material model needed for statistically undetermined problems

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Tension

$$\frac{dN}{dx} + q_h = 0 \quad ; \quad N = \int_A \sigma \, dA$$
Hooke: $\sigma = E\varepsilon = E \frac{du}{dx} \rightarrow N = EA \frac{du}{dx}$

$$(E, A \text{ uniform}) \qquad EA \frac{d^2u}{dx^2} + q_h = 0$$

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Pure bending

$$M_{0} = q_{m} \qquad M_{L} \qquad M(x) \qquad q_{m} \qquad M(x+dx)$$

$$\downarrow \phi_{0} \qquad A \qquad \phi_{L} \qquad M \qquad \downarrow M \qquad \downarrow$$

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Bending

$$\frac{dM}{dx} + q_m + D = 0 \qquad ; \qquad \frac{dD}{dx} + q_v = 0$$

$$M = -\int_A \sigma y \, dA \quad ; \quad D = \int_A \tau \, dA$$

$$\sigma = E\varepsilon = E \left(-y \, \frac{d\Phi}{dx} \right) \rightarrow M = EI \, \frac{d\Phi}{dx} = EI \, \frac{d^2w}{dx^2}$$

$$(E, I \text{ uniform}) \quad EI \, \frac{d^3\Phi}{dx^3} + \frac{dq_m}{dx} - q_v = 0$$

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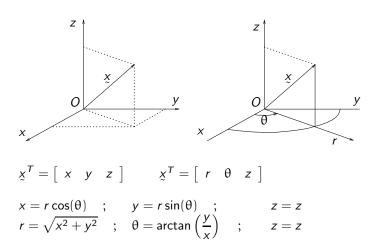
Torsion

$$\begin{split} \frac{dT}{dx} + q_t &= 0 \quad ; \quad T = \int_A \tau r \, dA \\ \tau &= G\gamma = G \, r \, \frac{d\theta}{dx} \quad \rightarrow \quad T = GK \, \frac{d\theta}{dx} \\ (G, \, K \, \, \text{uniform}) \qquad GK \, \frac{d^2\theta}{dx^2} + q_t &= 0 \end{split}$$

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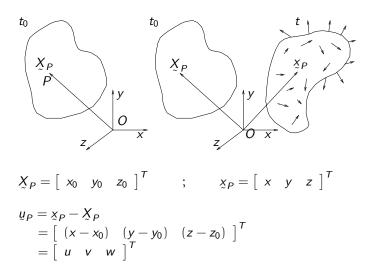
3D DEFORMATION

Coordinate systems



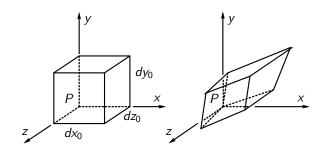
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Global deformation



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Local deformation

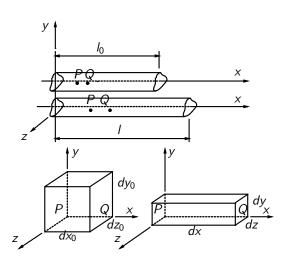


total deformation =

- 1. elongation \rightarrow stretch
- $2. \hspace{1cm} \mathsf{rotation} \hspace{1cm} \to \hspace{1cm} \mathsf{shear}$

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Elongation \rightarrow stretch



$$\lambda_{xx} = \frac{dx_0}{dy_0}$$

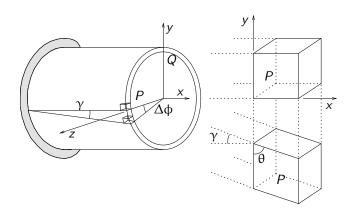
$$\lambda_{yy} = \frac{dy}{dy_0}$$

$$\lambda_{zz} = \frac{dz}{dz_0}$$

$$\begin{array}{lll} \lambda > 0 \\ \\ \lambda < 1 & \ \lor & \ \lambda > 1 \end{array}$$

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Rotation \rightarrow shear



$$\begin{split} \gamma_{xy} &= \sin\left(\frac{\pi}{2} - \theta_{xy}\right) \quad (\uparrow) \quad ; \quad \gamma_{yz} = \sin\left(\frac{\pi}{2} - \theta_{yz}\right) \quad ; \quad \gamma_{zx} = \sin\left(\frac{\pi}{2} - \theta_{zx}\right) \\ \gamma_{yx} &= \gamma_{xy} \quad ; \quad \gamma_{zy} = \gamma_{yz} \quad ; \quad \gamma_{xz} = \gamma_{zx} \end{split}$$

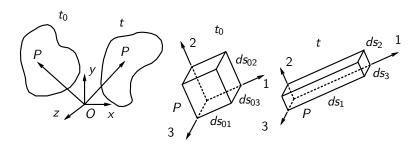
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Total deformation

$$\label{eq:energy_energy} \begin{tabular}{ll} \begin{tabular}{ll}$$

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Principal directions of deformation



volume change :
$$\frac{dV}{dV_0} = \frac{ds_1 ds_2 ds_3}{ds_{01} ds_{02} ds_{03}} = \lambda_1 \lambda_2 \lambda_3 = J$$

incompressible \rightarrow $\lambda_1\lambda_2\lambda_3=1$

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Strains

no deformation

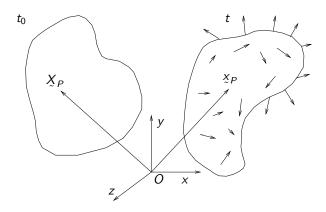
: $\mathcal{E} = \Lambda = E = O$

small deformations : $\lambda_1 = \lambda_2 = \lambda_3 \approx 1 \rightarrow \mathcal{E} \approx \Lambda \approx E$

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STRESS

Forces

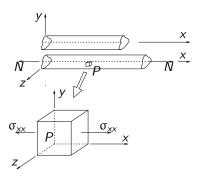


forces : - volume forces

- boundary forces

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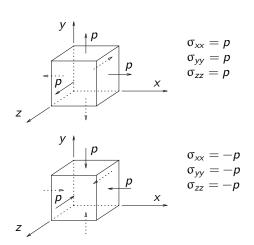
Axial stress



axial tensile force
$$N = \int_{A} \sigma \, dA = \sigma A$$
 true or Cauchy stress
$$\sigma = \frac{N}{A} = \sigma_{xx}$$
 engineering stress
$$\sigma_{n} = \frac{N}{A}$$

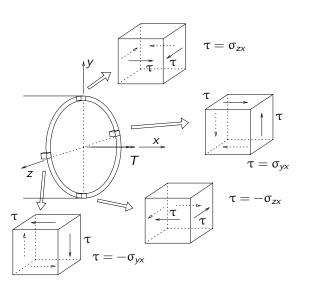
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Hydrostatic stress



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Shear stress



torsion moment

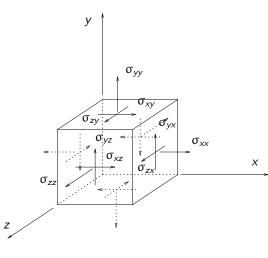
$$T = \tau R 2\pi R t$$

shear stress

$$\tau = \frac{T}{2\pi R^2 t}$$

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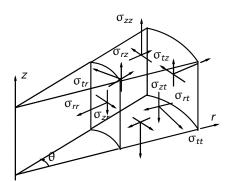
Stress cube: Cartesian



$$\underline{\sigma} = \left[\begin{array}{cccc} \sigma_{xx} & \sigma_{xy} & \sigma_{xz} \\ \sigma_{yx} & \sigma_{yy} & \sigma_{yz} \\ \sigma_{zx} & \sigma_{zy} & \sigma_{zz} \end{array} \right]$$

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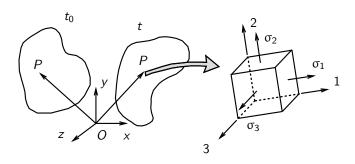
Stress cube: cylindrical



$$\underline{\sigma} = \left[\begin{array}{ccc} \sigma_{rr} & \sigma_{rt} & \sigma_{rz} \\ \sigma_{tr} & \sigma_{tt} & \sigma_{tz} \\ \sigma_{zr} & \sigma_{zt} & \sigma_{zz} \end{array} \right]$$

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Principal stresses and directions



$$\underline{\boldsymbol{\sigma}} = \left[\begin{array}{cccc} \sigma_1 & 0 & 0 \\ 0 & \sigma_2 & 0 \\ 0 & 0 & \sigma_3 \end{array} \right] \qquad ; \qquad \underline{\boldsymbol{\sigma}} = \left[\begin{array}{ccccc} \sigma_1 & \sigma_2 & \sigma_3 & 0 & 0 & 0 \end{array} \right]^T$$

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CONSTITUTIVE EQUATION(S)

Constitutive equation(s)

constitutive equation(s) : $g(t) = f(g(\tau), g(\tau), \dot{g}(\tau)) \mid \tau \leq t$

linear behavior : $g = \underline{C} g \longrightarrow g = \underline{C}^{-1} g = \underline{S} g$

stiffness matrix : <u>C</u>

compliance matrix : \underline{S}

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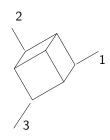
Isotropic linear material

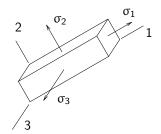
$$\underline{C} = \begin{bmatrix} A & B & B & 0 & 0 & 0 \\ B & A & B & 0 & 0 & 0 \\ B & B & A & 0 & 0 & 0 \\ 0 & 0 & 0 & \frac{A-B}{2} & 0 & 0 \\ 0 & 0 & 0 & 0 & \frac{A-B}{2} & 0 \\ 0 & 0 & 0 & 0 & 0 & \frac{A-B}{2} \end{bmatrix}$$

$$\underline{S} = \left[\begin{array}{cccccc} a & b & b & 0 & 0 & 0 \\ b & a & b & 0 & 0 & 0 \\ b & b & a & 0 & 0 & 0 \\ 0 & 0 & 0 & 2(a-b) & 0 & 0 \\ 0 & 0 & 0 & 0 & 2(a-b) & 0 \\ 0 & 0 & 0 & 0 & 0 & 2(a-b) \end{array} \right]$$

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Isotropic material behavior in principal directions

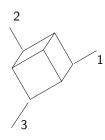


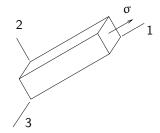


$$\begin{split} & \check{\varrho}(t) = \left[\begin{array}{c} \sigma_1(t) \\ \sigma_2(t) \\ \sigma_3(t) \end{array} \right] = \check{t} \left(\left[\begin{array}{c} \sigma_1(\tau) \\ \sigma_2(\tau) \\ \sigma_3(\tau) \end{array} \right], \left[\begin{array}{c} \varepsilon_1(\tau) \\ \varepsilon_2(\tau) \\ \varepsilon_3(\tau) \end{array} \right], \left[\begin{array}{c} \dot{\varepsilon}_1(\tau) \\ \dot{\varepsilon}_2(\tau) \\ \dot{\varepsilon}_3(\tau) \end{array} \right] \quad | \quad \tau \leq t \right) \end{aligned}$$

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One-dimensional material behavior





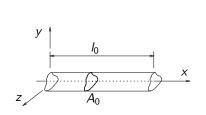
$$\begin{aligned} \sigma_2 &= \sigma_3 = 0 & ; & \sigma_1 &= \sigma \\ \epsilon_2 &= \epsilon_3 = \epsilon_d & ; & \epsilon_1 &= \epsilon \end{aligned}$$

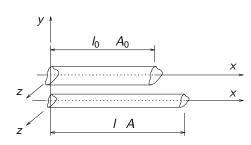
$$\sigma(t) = f(\sigma(\tau), \varepsilon(\tau), \dot{\varepsilon}(\tau) \quad | \quad \tau \le t)$$

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HOMOGENEOUS TRUSS

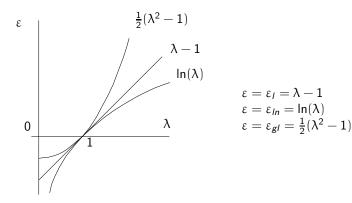
Homogeneous truss





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Strains



Poisson's ratio / contraction strain / volume change

$$\varepsilon = f(\lambda)$$
 \rightarrow $\varepsilon_d = f(\mu) = -\nu \varepsilon$
$$J = (\varepsilon + 1)(-\nu \varepsilon + 1)^2 = \nu^2 \varepsilon^3 + \nu(\nu - 2)\varepsilon^2 + (1 - 2\nu)\varepsilon + 1$$

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Linear strain

$$\begin{split} \varepsilon &= \varepsilon_I = \lambda - 1 = \frac{\Delta I}{I_0} \quad \varepsilon_d = \mu - 1 = -\nu \varepsilon_I \\ \mu &= \sqrt{\frac{A}{A_0}} = 1 - \nu (\lambda - 1) \quad \rightarrow \quad A = A_0 \{1 - \nu (\lambda - 1)\}^2 \end{split}$$

restriction of elongation

$$\mu > 0 \quad \rightarrow \quad \nu(\lambda - 1) < 1 \quad \rightarrow \quad \lambda - 1 < \frac{1}{\nu} \quad \rightarrow \qquad \lambda < \frac{1 + \nu}{\nu}$$

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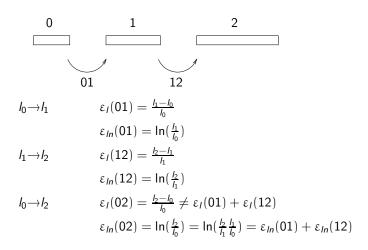
Logarithmic strain

$$\begin{split} \epsilon &= \epsilon_{\textit{In}} = \ln(\lambda) \quad \epsilon_{\textit{d}} = \ln(\mu) = -\nu \epsilon_{\textit{In}} = -\nu \ln \lambda \\ \mu &= \sqrt{\frac{A}{A_0}} = e^{-\nu \epsilon_{\textit{In}}} = e^{-\nu \ln(\lambda)} = \left[e^{\ln(\lambda)}\right]^{-\nu} = \lambda^{-\nu} \qquad \rightarrow \qquad A = A_0 \lambda^{-2\nu} \end{split}$$

NO restriction of elongation

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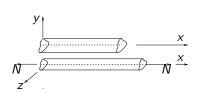
Addition of strains

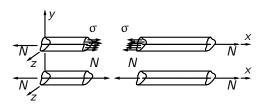


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Stresses

true stress





axial force
$$N(x) = N = \int_A \sigma(y,z) \, dA = \int_A \sigma \, dA = \sigma A$$
 engineering stress
$$\sigma_n = \frac{N}{A_0}$$
 true stress
$$\sigma = \frac{N}{A} = \frac{A_0}{A} \, \frac{N}{A_0} = \frac{1}{\mu^2} \, \sigma_n$$

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Stiffness

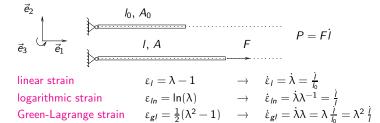
$$K = \lim_{\Delta l \to 0} \frac{\Delta N}{\Delta l} = \lim_{\Delta \lambda \to 1} \frac{\Delta N}{\Delta \lambda} \frac{1}{l_0} = \frac{\partial N}{\partial \lambda} \frac{1}{l_0}$$

$$= \frac{\partial \sigma}{\partial \lambda} A \frac{1}{l_0} + \sigma \frac{\partial A}{\partial \lambda} \frac{1}{l_0} = C_{\lambda} A \frac{1}{l_0} + \sigma \frac{\partial A}{\partial \lambda} \frac{1}{l_0}$$

$$= \frac{\partial \sigma}{\partial \varepsilon} \frac{\partial \varepsilon}{\partial \lambda} A \frac{1}{l_0} + \sigma \frac{\partial A}{\partial \lambda} \frac{1}{l_0} = C_{\varepsilon} \frac{\partial \varepsilon}{\partial \lambda} A \frac{1}{l_0} + \sigma \frac{\partial A}{\partial \lambda} \frac{1}{l_0}$$

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Mechanical power



mechanical power using various strain rates

$$\begin{split} P &= F \dot{\ell} = F \ell_0 \dot{\varepsilon}_I = \frac{F}{A_0} A_0 \ell_0 \dot{\varepsilon}_I = \frac{F}{A_0} V_0 \dot{\varepsilon}_I = = V_0 \sigma_n \dot{\varepsilon}_I \\ P &= F \dot{\ell} = F \ell \dot{\varepsilon}_{In} = \frac{F}{A} A \ell \dot{\varepsilon}_{In} = \frac{F}{A} V \dot{\varepsilon}_{In} = V \sigma \dot{\varepsilon}_{In} = V_0 (J \sigma) \dot{\varepsilon}_{In} = V_0 \sigma_\kappa \dot{\varepsilon}_{In} \\ P &= F \dot{\ell} = F \ell_0 \dot{\varepsilon}_I = \frac{F}{A} A \ell \frac{\ell_0}{\ell} \dot{\varepsilon}_I = \frac{F}{A} V \lambda^{-1} \dot{\varepsilon}_I = V (\sigma \lambda^{-1}) \dot{\varepsilon}_I = V_0 (J \sigma \lambda^{-1}) \dot{\varepsilon}_I = V_0 \sigma_{\rho_1} \dot{\varepsilon}_I \\ P &= F \dot{\ell} = F \ell \lambda^{-2} \dot{\varepsilon}_{gI} = \frac{F}{A} A \ell \lambda^{-2} \dot{\varepsilon}_{gI} = \frac{F}{A} V \lambda^{-2} \dot{\varepsilon}_{gI} = V (\sigma \lambda^{-2}) \dot{\varepsilon}_{gI} = V_0 (J \sigma \lambda^{-2}) \dot{\varepsilon}_{gI} = V_0 \sigma_{\rho_2} \dot{\varepsilon}_{gI} \end{split}$$

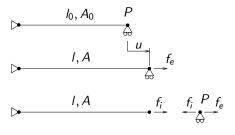
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Specific mechanical power

$$\begin{split} P &= V_0 \dot{W}_0 = V \dot{W} \quad \rightarrow \\ \\ \dot{W}_0 &= \sigma_n \dot{\varepsilon}_I = \sigma_{\kappa} \dot{\varepsilon}_{In} = \sigma_{p1} \dot{\varepsilon}_I = \sigma_{p2} \dot{\varepsilon}_{gI} \\ \\ \dot{W} &= \sigma \dot{\varepsilon}_{In} = \sigma \lambda^{-1} \dot{\varepsilon}_I = \sigma \lambda^{-2} \dot{\varepsilon}_{gI} \end{split}$$

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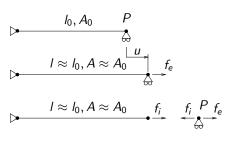
Equilibrium



external force
$$f_e$$
 internal force $f_i = f_i(u)$ equilibrium of point P $f_i(u) = f_e$

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Linear deformation

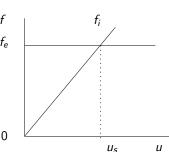


$$f_{i} = f_{i}(u) = \sigma_{n}A_{0} \longrightarrow$$

$$E \varepsilon A_{0} = \frac{EA_{0}}{l_{0}} u = Ku$$

$$f_{i} = Ku = f_{e} \longrightarrow$$

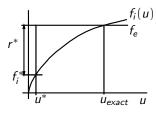
$$u = u_{s} = \frac{f_{e}}{K} = \frac{l_{0}}{EA_{0}} f_{e}$$

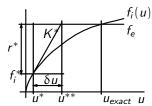


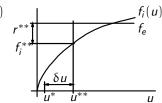
proportionality & superposition

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Nonlinear deformation







$$f_i = \sigma A = f_i(u) = f_a$$

$$f_i(u)$$
 non-linear

→ iterative solution process needed

$$f_i(u_{exact}) = f_e$$

$$\rightarrow$$
 $f_i(u_{exact}) = f_e$ \rightarrow $f_e - f_i(u_{exact}) = 0$

approximation :
$$u^*$$

approximation :
$$u^* \rightarrow f_e - f_i(u^*) = r(u^*) \neq 0$$

residual $r^* = r(u^*)$

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Newton-Raphson iteration procedure

known approximation u^* unknown error δu

$$\left. egin{aligned} f_i(u_{\mathsf{exact}}) &= f_e \ u_{\mathsf{exact}} &= u^* + \delta u \end{aligned}
ight.
ight.$$

$$\left. \begin{array}{l} f_i(u_{\text{exact}}) = f_e \\ u_{\text{exact}} = u^* + \delta u \end{array} \right\} \quad \rightarrow \quad \left. f_i(u^* + \delta u) = f_i(u^*) + \left. \frac{df_i}{du} \right|_{u^*} \delta u = f_e \end{array} \right.$$

tangential stiffness

$$\begin{array}{lll} \textit{K}^* = \frac{\textit{d}f_i}{\textit{d}u}\big|_{u^*} & \rightarrow & \textit{f}_i^* + \textit{K}^*\delta u = \textit{f}_e \rightarrow \\ \textit{K}^* \; \delta u = \textit{f}_e - \textit{f}_i^* = \textit{r}^* & \rightarrow & \delta u = \frac{1}{\textit{K}^*} \, \textit{r}^* \\ \textit{u}^{**} = \textit{u}^* + \delta u & ; & \text{error} \quad \textit{u}_{\text{exact}} - \textit{u}^{**} \\ & \text{convergence} \end{array}$$

new approximate solution error smaller \rightarrow

convergence control :
$$|r^{**}| \leq c_r \rightarrow \text{stop iteration}$$

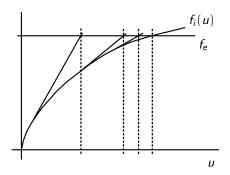
convergence control : $|\delta u| \leq c_u \rightarrow \text{stop iteration}$

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Tangential stiffness

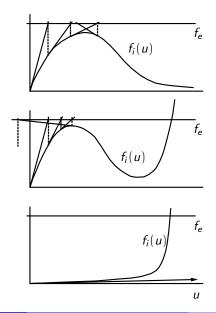
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Converging iteration



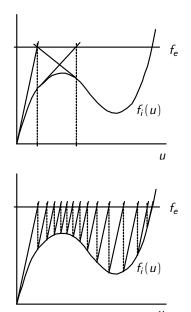
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Non-converging iterations



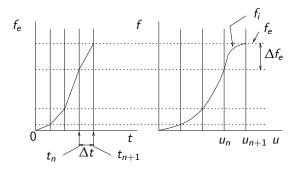
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Modified Newton-Raphson



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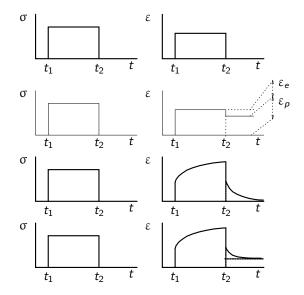
Incremental loading



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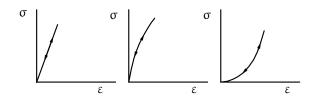
Time-dependency



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Elastic behavior

• Linear or non-linear



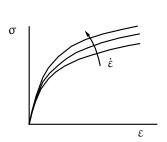
metal versus polymer

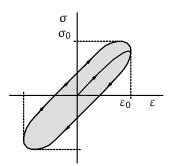


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Viscoelastic behavior

- time dependency
- strain rate dependency
- ullet phase difference igodot hysteresis

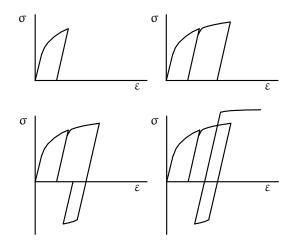




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Elastoplastic behavior

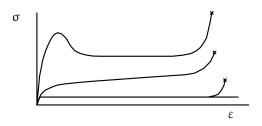
- permanent deformation
- hardening



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Viscoplastic behavior

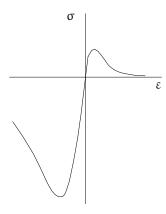
- time & strain rate dependency
- permanent deformation
- softening & hardening



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Damage

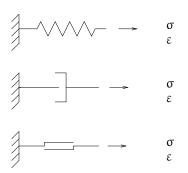
- softening
- different response for tensile and compression



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Discrete material models

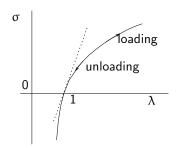
• spring, dashpot, friction element



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Elastic behavior



- no permanent deformation after unloading
- no path- or time dependency
- no energy dissipation

discrete elastic model

$$\frac{\sigma}{\epsilon}$$

constitutive eqn

$$\sigma = \sigma(\lambda)$$

$$C_{\lambda} = \frac{\partial \sigma}{\partial \lambda} = \frac{\partial \sigma}{\partial \varepsilon} \frac{\partial \varepsilon}{\partial \lambda} = C_{\varepsilon} \frac{\partial \varepsilon}{\partial \lambda}$$

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Small strain elastic behavior

$$\begin{split} \varepsilon &= \varepsilon_{gl} = \varepsilon_{ln} = \varepsilon_{l} = \lambda - 1 \\ \sigma &= \frac{F}{A} = \frac{F}{A_{0}} = \sigma_{n} \\ \sigma &= E\varepsilon = E(\lambda - 1) \\ E &= \lim_{\lambda \to 1} \frac{d\sigma}{d\lambda} = \lim_{\varepsilon \to 0} \frac{d\sigma}{d\varepsilon} \end{split}$$

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Large strain elastic behavior

hypo-elastic models

- fit on experiments
- no thermodyn. basis
- exc. 3.8

hyper-elastic models

```
energy function W = W(I_1,I_2,I_3) invariants I_1 = \lambda_1^2 + \lambda_2^2 + \lambda_3^2 I_2 = \lambda_1^2 \lambda_2^2 + \lambda_2^2 \lambda_3^2 + \lambda_3^2 \lambda_1^2 I_3 = \lambda_1 \lambda_2 \lambda_3 specific elas. energy dW = \sigma_1 d\varepsilon_{ln_1} + \sigma_2 d\varepsilon_{ln_2} + \sigma_3 d\varepsilon_{ln_3} uni-ax.: dW = \sigma d\varepsilon_{ln} \quad (\text{exc. 3.1}) bi-ax.: dW = 2\sigma d\varepsilon_{ln} \quad (\text{exc. 3.17})
```

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Mooney models

incompressible
$$I_3 = \lambda_1 \lambda_2 \lambda_3 = 1 \rightarrow I_2 = \frac{1}{\lambda_1^2} + \frac{1}{\lambda_2^2} + \frac{1}{\lambda_3^2}$$
 energy function $W = \sum_{i}^{n} \sum_{j}^{m} C_{ij} \left(I_1 - 3 \right)^{i} \left(I_2 - 3 \right)^{j}$ with $C_{00} = 0$ Neo-Hookean $W = C_{10} \left(I_1 - 3 \right)$ $W = C_{10} \left(I_1 - 3 \right) + C_{01} \left(I_2 - 3 \right)$

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Ogden models

slightly compressible

$$W = \sum_{i=1}^{N} \frac{a_i}{b_i} \left[J^{-\frac{b_i}{3}} \left(\lambda_1^{b_i} + \lambda_2^{b_i} + \lambda_3^{b_i} \right) - 3 \right] + 4.5 K \left(J^{\frac{1}{3}} - 1 \right)^2$$

highly compressible

$$W = \sum_{i=1}^{N} \frac{a_i}{b_i} \left(\lambda_1^{b_i} + \lambda_2^{b_i} + \lambda_3^{b_i} - 3 \right) + \sum_{i=1}^{N} \frac{a_i}{c_i} \left(1 - J^{c_i} \right)$$

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Neo-Hookean one-dimensional models

$$W = C_{10} \left(\lambda^2 + \frac{2}{\lambda} - 3 \right)$$

$$\sigma = C_{10} \left(2\lambda - \frac{2}{\lambda^2} \right) \lambda = 2C_{10} \left(\lambda^2 - \frac{1}{\lambda} \right)$$

$$C_{\lambda} = \frac{\partial \sigma}{\partial \lambda} = 2C_{10} \left(2\lambda + \frac{1}{\lambda^2} \right) \quad ;$$

$$E = \lim_{\lambda \to 1} \frac{\partial \sigma}{\partial \lambda} = 6C_{10}$$

$$F = \sigma A = \sigma \frac{1}{\lambda} A_0 = 2C_{10} A_0 \left(\lambda - \frac{1}{\lambda^2} \right)$$

exc. 3.11

spherical balloon: exc. 3.17

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Mooney-Rivlin one-dimensional

$$\begin{split} W &= C_{10} \left(\lambda^2 + \frac{2}{\lambda} - 3\right) + C_{01} \left(\frac{1}{\lambda^2} + 2\lambda - 3\right) \\ \sigma &= 2C_{10} \left(\lambda^2 - \frac{1}{\lambda}\right) + 2C_{01} \left(\lambda^2 - \frac{1}{\lambda}\right) \frac{1}{\lambda} \\ C_{\lambda} &= \frac{\partial \sigma}{\partial \lambda} = 2C_{10} \left(2\lambda + \frac{1}{\lambda^2}\right) + 2C_{01} \left(1 + \frac{2}{\lambda^3}\right) \\ E &= \lim_{\lambda \to 1} \frac{\partial \sigma}{\partial \lambda} = 6(C_{10} + C_{01}) \\ F &= \sigma A = \sigma \frac{1}{\lambda} A_0 = A_0 \frac{1}{\lambda} \left[2C_{10} \left(\lambda^2 - \frac{1}{\lambda}\right) + 2C_{01} \left(\lambda^2 - \frac{1}{\lambda}\right) \frac{1}{\lambda}\right] \end{split}$$

exc. 3.12

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ELASTOPLASTIC BEHAVIOR

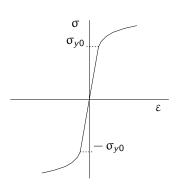
Uniaxial tensile/compression test with small strains

linear strain

$$\varepsilon = \varepsilon_I = \frac{I - I_0}{I_0} = \frac{\Delta I}{I_0}$$

engineering stress

$$\sigma = \sigma_n = \frac{F}{A_0}$$



$$\sigma_{P}$$

$$\sigma = \sigma_{y0}$$

$$\sigma_{y0}$$

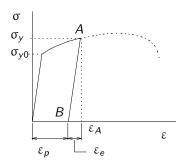
$$\varepsilon_{y0}$$

$$\varepsilon_{0.2}$$

$$f = \sigma^{2} - \sigma_{y0}^{2} = 0$$

proportional limit yield initial yield stress strain at σ_{y0} : $\varepsilon_{y0} = \sigma_{y0}/E$ 0.2-strain : $\varepsilon_{p} = 0.2\% = 0.002$ yield function

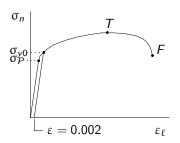
Interupted tensile test



```
\begin{array}{lll} \varepsilon = \varepsilon_A & \text{total strain} \\ \varepsilon_p & \text{plastic strain} \\ \varepsilon_e & \text{elastic strain (springback)} \\ A - B & \text{elastic trajectory elastic parameters constant} & \Delta \sigma = E \Delta \varepsilon = E \Delta \varepsilon_e \\ \sigma_y = \sigma_A & \text{current yield stress} \\ \sigma_y > \sigma_{y0} & \text{hardening} \\ \sigma_v \sim \varepsilon_p & \text{hardening model} & \varepsilon_p : \text{history parameter} \end{array}
```

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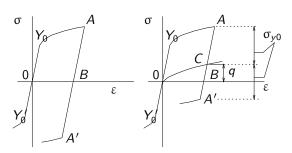
Total tensile test



```
 \begin{array}{ll} \sigma_{T} & \text{tensile strength} \\ \sigma_{F} & \text{fracture strength} \\ \epsilon_{F} & \text{fracture strain } (\approx 5\% = 0.05) \\ & \text{(for metals : small strain)} \\ \end{array}
```

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Hardening



isotropic hardening

elastic area : increasing & symmetric w.r.t. $\sigma=0$

tensile : $\sigma = \sigma_y$ compression : $\sigma = -\sigma_y$ $\rightarrow f = \sigma^2 - \sigma_y^2 = 0$

kinematic hardening

elastic area : constant & symmetric w.r.t. $\sigma=q$

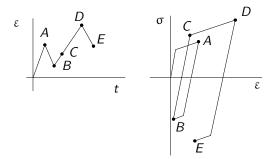
shift stress : $q \rightarrow \mathsf{shift}$ elastic area

Bauschinger effect

tens. $: \sigma = q + \sigma_{y0}$ $comp. : \sigma = q - \sigma_{y0}$ $\}$ $\rightarrow f = (\sigma - q)^2 - \sigma_{y0}^2 = 0$

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Effective plastic strain



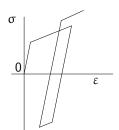
$$\sigma_{yC} > \sigma_{yA}$$
 ; $\varepsilon_{pC} < \varepsilon_{pA}$ \rightarrow effective plastic strain : $\bar{\varepsilon}_p = \sum_{\varepsilon} |\Delta \varepsilon_p|$

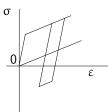
effective plastic strain rate

$$\bar{\varepsilon}_{p} = \sum_{\varepsilon} |\Delta \varepsilon_{p}| = \sum_{\tau=0}^{\tau=t} \frac{|\Delta \varepsilon_{p}|}{\Delta t} \Delta t$$
$$= \int_{\tau=0}^{t} |\dot{\varepsilon}_{p}| d\tau = \int_{\tau=0}^{t} \dot{\bar{\varepsilon}}_{p} d\tau$$

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Linear hardening





isotropic h.

 σ_{v} can **not** decrease hardening yield criterion q can decrease hardening yield criterion

hardening

kinematic h.

isotr.-kinem. h.

other models

effective plastic strain

$$\sigma_{y} = \sigma_{y0} + H \,\overline{\varepsilon}_{p}$$

$$f = \sigma^{2} - \sigma_{y}^{2}(\overline{\varepsilon}_{p}) = 0$$

no effective plastic strain

$$q = K \varepsilon_p$$

 $f = \{\sigma - \sigma(\varepsilon)\}^2 - \sigma^2$

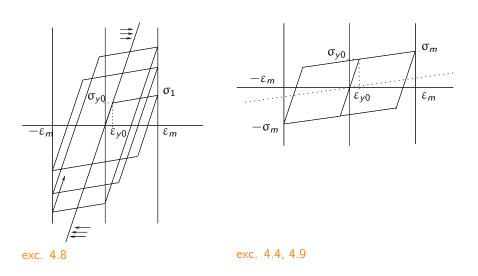
$$\dot{f} = {\sigma - q(\varepsilon_p)}^2 - \sigma_{y0}^2 = 0
\sigma_y = \sigma_{y0} + H \bar{\varepsilon}_p : q = K \varepsilon_p$$

$$f = \{\sigma - q(\varepsilon_p)\}^2 - \sigma_y^2(\bar{\varepsilon}_p) = 0$$

yield criterion

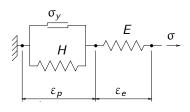
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cyclic load



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Model



•
$$f = (\sigma - q)^2 - \sigma_y^2$$

•
$$\sigma_y = \sigma_y(\sigma_{y0}, \bar{\varepsilon}_p)$$
 ; $q = q(\varepsilon_p)$

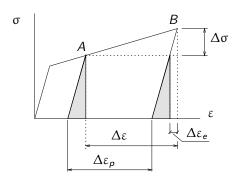
$$\bullet \quad \Delta \varepsilon = \Delta \varepsilon_e + \Delta \varepsilon_p$$

•
$$\sigma = E \varepsilon_e$$

$$\bullet \quad \bar{\varepsilon}_{p} = \sum_{\varepsilon} |\Delta \varepsilon_{p}|$$

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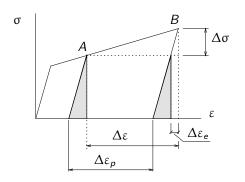
Monotonuous tensile test: isotropic hardening



$$\begin{split} \Delta\sigma &= E\Delta\varepsilon_e = E(\Delta\varepsilon - \Delta\varepsilon_p) = E\left(\Delta\varepsilon - \frac{\Delta\sigma_y}{H}\right) = E\left(\Delta\varepsilon - \frac{\Delta\sigma}{H}\right) \\ &\text{constitutive equation} \qquad \Delta\sigma = \frac{EH}{E+H}\,\Delta\varepsilon = S\Delta\varepsilon \\ &\text{change plastic strain} \qquad \Delta\varepsilon_p = \frac{\Delta\sigma}{H} = \frac{E}{E+H}\,\Delta\varepsilon \end{split}$$

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Monotonuous tensile test : kinematic hardening



$$\begin{split} \Delta\sigma &= E\Delta\varepsilon_e = E(\Delta\varepsilon - \Delta\varepsilon_p) = E\left(\Delta\varepsilon - \frac{\Delta q}{K}\right) = E\left(\Delta\varepsilon - \frac{\Delta\sigma}{K}\right) \\ &\text{constitutive equation} & \Delta\sigma = \frac{EK}{E+K}\,\Delta\varepsilon = S\Delta\varepsilon \\ &\text{change plastic strain} & \Delta\varepsilon_p = \frac{\Delta\sigma}{K} = \frac{E}{E+K}\,\Delta\varepsilon \end{split}$$

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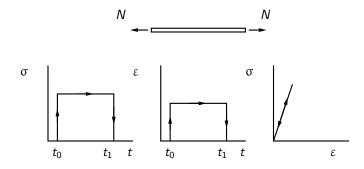
Monotonuous tensile test

inhomogeneous deformation, residual stresses exc. 4.19, 4.23

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Linear elastic material behavior



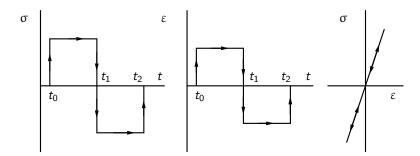
$$\varepsilon = rac{1}{E} \; \sigma \qquad o \qquad \sigma = E \, \varepsilon \qquad o \qquad N = \sigma A = E A \varepsilon = rac{E A}{I} \; \Delta I = k \; \Delta I$$

- constant Young's modulus : Hooke's law
- linear spring : spring stiffness

$$k = \frac{EA}{I}$$

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Linear elastic material behavior

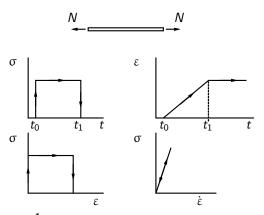


• no dissipation : no area under (σ, ε) -curve

$$U_{d} = \int_{t_{0}}^{t_{1}} \sigma d\varepsilon + \int_{t_{1}}^{t_{2}} \sigma d\varepsilon = \int_{t_{0}}^{t_{1}} E\varepsilon d\varepsilon + \int_{t_{1}}^{t_{2}} E\varepsilon d\varepsilon$$
$$= \frac{1}{2} E[\varepsilon_{1}^{2} - \varepsilon_{0}^{2} + \varepsilon_{2}^{2} - \varepsilon_{1}^{2}]$$
$$= 0$$

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Linear viscous material behavior



$$\dot{\varepsilon} = \frac{1}{n} \sigma \qquad o \qquad \sigma = \eta \dot{\varepsilon} \qquad o$$

- constant viscosity : Newtonian fluid
- linear dashpot : damping constant

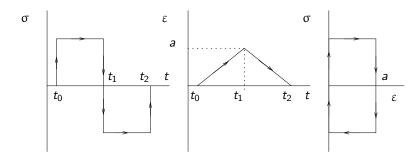
$$\sigma = \eta \dot{\varepsilon}$$
 \rightarrow $N = \sigma A = \eta A \dot{\varepsilon} = \frac{\eta A}{I} \dot{\Delta} I = b \dot{\Delta} I$

1

$$b = \frac{\eta A}{I}$$

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Linear viscous material behavior



dissipated energy ∼ area

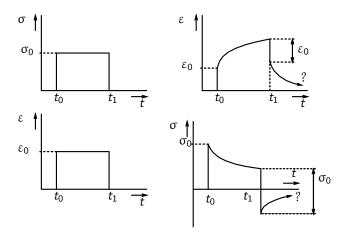
$$U_{d} = \int_{t_{0}}^{t_{1}} \sigma \, d\varepsilon + \int_{t_{1}}^{t_{2}} \sigma \, d\varepsilon = \int_{t_{0}}^{t_{1}} \eta \dot{\varepsilon} \, d\varepsilon + \int_{t_{1}}^{t_{2}} \eta \dot{\varepsilon} \, d\varepsilon = \int_{t_{0}}^{t_{1}} \eta c \, d\varepsilon - \int_{t_{1}}^{t_{2}} \eta c \, d\varepsilon$$

$$= \eta c [\varepsilon_{1} - \varepsilon_{0} - \varepsilon_{2} + \varepsilon_{1}]$$

$$= 2 \eta c a$$

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Viscoelastic material behavior

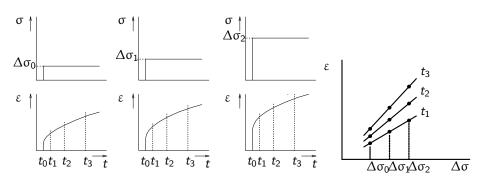


- small deformations
- spring-dashpot models

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Proportionality

uniaxial tensile stress step loading



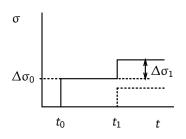
linear isochrones → proportionality

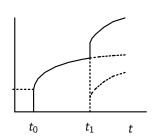
$$\Rightarrow \quad \varepsilon(t) = \Delta \sigma D(t - t_0) \quad \text{for} \quad \forall \quad t > t_0$$

 $D(t-t_0)$ is no function of the stresses

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Superposition





separate excitations

$$t_0: \Delta \sigma_0 \to \varepsilon(t) = \Delta \sigma_0 D(t - t_0) \text{ for } t \ge t_0$$

 $t_1: \Delta \sigma_1 \to \varepsilon(t) = \Delta \sigma_1 D(t - t_1) \text{ for } t > t_1$

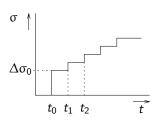
subsequent excitations

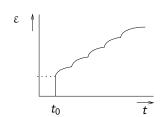
$$t_0 : \Delta \sigma_0 \to \varepsilon(t) = \Delta \sigma_0 D(t - t_0) \text{ for } t_0 \le t < t_1$$

$$t_1 \ : \ \Delta\sigma = \Delta\sigma_0 + \Delta\sigma_1 \to \epsilon(t) = \Delta\sigma_0 D(t-t_0) + \Delta\sigma_1 D(t-t_1) \text{ for } t \geq t_1$$

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Boltzmann integral





$$\begin{split} & \boldsymbol{\varepsilon(t)} = \Delta \sigma_0 D(t-t_0) + \Delta \sigma_1 D(t-t_1) + \Delta \sigma_2 D(t-t_2) + .. = \sum_{i=1}^n \Delta \sigma_i D(t-t_i) \\ & \text{limit } n \rightarrow \infty \\ & (t \rightarrow \tau) \end{split}$$

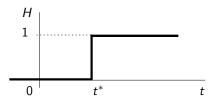
$$=\int_{\tau=t_0^-}^t D(t-\tau)\,d\sigma(\tau)=\int_{\tau=t_0^-}^t D(t-\tau)\frac{d\sigma(\tau)}{d\tau}\,d\tau=\int_{\tau=t_0^-}^t D(t-\tau)\dot{\sigma}(\tau)\,d\tau$$

$$: \qquad \sigma(t) = \int_{\tau=t^{-}}^{t} E(t-\tau)\dot{\varepsilon}(\tau) d\tau$$

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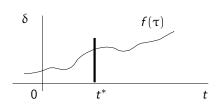
Step excitation

Heaviside function



$$H(t, t^*) \quad \left\{ egin{array}{ll} t < t^* \ : \ H(t, t^*) = 0 \ t > t^* \ : \ H(t, t^*) = 1 \end{array}
ight\}$$

Dirac function

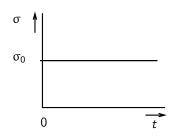


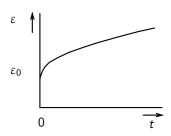
$$\delta(t, t^*) = \frac{d}{dt} \{ H(t, t^*) \}$$

$$\int_{\tau=0}^{t>t^*} \delta(\tau,t^*) \ d\tau = 1$$

$$\int_{\tau=0}^{t>t^*} f(\tau)\delta(\tau,t^*) d\tau = f(t^*)$$

Creep (retardation)





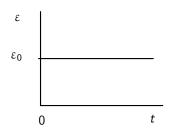
$$\begin{split} &\sigma(t) = \sigma_0 H(t,0) \rightarrow \dot{\sigma}(t) = \sigma_0 \delta(t,0) \\ &\epsilon(t) = \int_{\tau=0^-}^t D(t-\tau) \dot{\sigma}(\tau) \, d\tau = \int_{\tau=0^-}^t D(t-\tau) \sigma_0 \delta(\tau,0) \, d\tau = \sigma_0 D(t) \end{split}$$

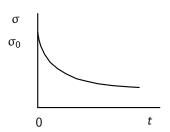
creep function : D(t)

$$\dot{D}(t) \ge 0$$
 $\forall t \ge 0$; $\ddot{D}(t) < 0$ $\forall t \ge 0$

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Relaxation





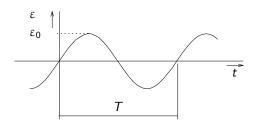
$$\begin{split} \varepsilon(t) &= \varepsilon_0 H(t,0) &\to & \dot{\varepsilon}(t) = \varepsilon_0 \delta(t,0) \\ \sigma(t) &= \int_{\tau=0^-}^t E(t-\tau) \dot{\varepsilon}(\tau) \, d\tau = \int_{\tau=0^-}^t E(t-\tau) \varepsilon_0 \delta(\tau,0) \, d\tau = \varepsilon_0 E(t) \end{split}$$

relaxation function : E(t)

$$\begin{split} \dot{E}(t) &\leq 0 \qquad \forall \quad t \geq 0 \quad ; \quad \ddot{E}(t) > 0 \qquad \forall \quad t \geq 0 \\ \int_{t=0}^{\infty} \dot{E}(t) \, dt &\geq 0 \quad \rightarrow \quad \lim_{t \to \infty} \dot{E}(t) = 0 \end{split}$$

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Harmonic strain excitation



$$\begin{array}{ll} \varepsilon(t)=\varepsilon_0\sin(\omega t) & \to & \dot{\varepsilon}(t)=\varepsilon_0\omega\cos(\omega t) \\ \\ \text{amplitude} & \varepsilon_0 \\ \\ \text{angular frequency} & \omega \text{ [rad s}^{-1]} \\ \\ \text{period and frequency} & T=\frac{2\pi}{\omega}\text{ [s}^{-1]} \quad ; \quad f=\frac{1}{T} \end{array}$$

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Harmonic stress response to strain excitation

$$\sigma(t) = \varepsilon_0 \omega \int_{\xi = -\infty}^t E(t - \xi) \cos(\omega \xi) d\xi$$

$$t - \xi = s \quad \to \quad \xi = t - s \quad \to \quad d\xi = -ds$$

$$= \varepsilon_0 \omega \int_{s=0}^\infty E(s) \cos\{\omega(t - s)\} ds$$

$$\cos(\omega t - \omega s) = \cos(\omega t) \cos(\omega s) + \sin(\omega t) \sin(\omega s)$$

$$= \varepsilon_0 \left[\omega \int_{s=0}^\infty E(s) \sin(\omega s) ds\right] \sin(\omega t) + \varepsilon_0 \left[\omega \int_{s=0}^\infty E(s) \cos(\omega s) ds\right] \cos(\omega t)$$

$$= \varepsilon_0 E' \sin(\omega t) + \varepsilon_0 E'' \cos(\omega t)$$

storage modulus
$$E'(\omega) \sim E(t)$$

loss modulus $E''(\omega) \sim E(t)$

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Phase difference

dissipated energy per unit of volume in one period

$$0 \le t \le \frac{2\pi}{\omega} = T = \frac{1}{f}$$

$$U_{d} = \int_{\varepsilon(0)}^{\varepsilon(T)} \sigma \, d\varepsilon = \int_{t=0}^{T} \sigma \dot{\varepsilon} \, dt$$

$$= \int_{t=0}^{T} \{ \varepsilon_{0} E' \sin(\omega t) + \varepsilon_{0} E'' \cos(\omega t) \} \{ \varepsilon_{0} \omega \cos(\omega t) \} \, dt$$

$$= \pi \varepsilon_{0}^{2} E'' > 0 \quad \Rightarrow \quad E'' > 0 \quad \rightarrow$$

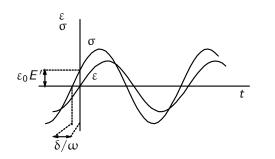
$$\sigma(t=0) = \varepsilon_{0} E'' > 0$$

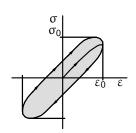
- phase difference between stress and strain
- phase energy dissipation \rightarrow heat

syl. p. 68

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Phase difference

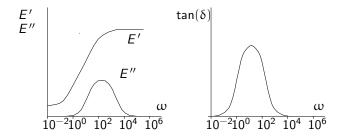




$$\begin{split} \sigma(t) &= \sigma_0 \sin(\omega t + \delta) = \sigma_0 \cos(\delta) \sin(\omega t) + \sigma_0 \sin(\delta) \cos(\omega t) \\ &= \varepsilon_0 E' \sin(\omega t) + \varepsilon_0 E'' \cos(\omega t) \\ E' &= \frac{\sigma_0}{\varepsilon_0} \cos(\delta) \\ E'' &= \frac{\sigma_0}{\varepsilon_0} \sin(\delta) \end{split} \qquad \qquad \begin{cases} \frac{E''}{E'} = \tan(\delta) \rightarrow \\ \delta = \arctan\left(\frac{E''}{E'}\right) \end{cases} \\ \text{amplitude} \qquad \sigma_0 = \varepsilon_0 \sqrt{(E')^2 + (E'')^2} \end{split}$$

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Measured E', E'' and $tan(\delta)$



- measurement of E' and E'' can be done accurately
- $E'(\omega), E''(\omega) \rightarrow E(t)$ via fitting procedure
- ullet range ω \to temperature \to DMTA
- ullet measurement of E(t) in relaxation test is difficult o fit is inaccurate

$$\begin{array}{ll} \text{spring} & : & \sigma(t) = E \, \epsilon_0 \sin(\omega t) = \epsilon_0 E' \sin(\omega t) & \to \\ & E' = E \; ; \; E'' = 0 \; ; \; \delta = 0 \\ \text{dashpot} & : & \sigma(t) = \eta \dot{\epsilon}(t) = \eta \omega \, \epsilon_o \cos(\omega t) = \epsilon_0 E'' \cos(\omega t) & \to \\ & E' = 0 \; ; \; E'' = \eta \omega \; ; \; \delta = \frac{\pi}{2} \end{array}$$

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Harmonic stress excitation and strain response

$$\sigma(t) = \sigma_0 \sin(\omega t) \quad \rightarrow \quad \dot{\sigma}(t) = \sigma_0 \omega \cos(\omega t)$$

$$\varepsilon(t) = \int_{\tau = -\infty}^{t} D(t - \tau)\dot{\sigma}(\tau) d\tau = \int_{\tau = -\infty}^{t} D(t - \tau)\sigma_{0}\omega\cos(\omega\tau) d\tau$$

$$= \sigma_{0} \left[\omega \int_{s=0}^{\infty} D(s)\sin(\omega s) ds\right] \sin(\omega t) + \sigma_{0} \left[\omega \int_{s=0}^{\infty} D(s)\cos(\omega s) ds\right] \cos(\omega t)$$

$$= \sigma_{0} D'\sin(\omega t) - \sigma_{0} D''\cos(\omega t)$$

storage compliance
$$D'(\omega) \sim D(t)$$

loss compliance
$$D''(\omega) \sim Dt$$

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Phase difference

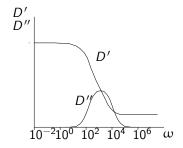
$$\begin{split} \varepsilon(t) &= \varepsilon_0 \sin(\omega t - \delta) = \varepsilon_0 \cos(\delta) \sin(\omega t) - \varepsilon_0 \sin(\delta) \cos(\omega t) \\ &= \sigma_0 D' \sin(\omega t) - \sigma_0 D'' \cos(\omega t) \end{split}$$

storage and loss compliance

$$D' = \frac{\varepsilon_0}{\sigma_0} \cos(\delta) \\ D'' = \frac{\varepsilon_0}{\sigma_0} \sin(\delta) \\ \Rightarrow \begin{cases} D'' \\ D' \end{cases} = \tan(\delta) \quad \rightarrow \quad \delta = \arctan\left(\frac{D''}{D'}\right)$$
 amplitude
$$\varepsilon_0 = \sigma_0 \sqrt{(D')^2 + (D'')^2}$$

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Measured D' and D''



$$\left. \begin{array}{l} \sigma_0 = \varepsilon_0 \sqrt{(E')^2 + (E'')^2} \\ \varepsilon_0 = \sigma_0 \sqrt{(D')^2 + (D'')^2} \end{array} \right\} \quad \rightarrow \quad$$

$$[(E')^2 + (E'')^2][(D')^2 + (D'')^2] = 1 \quad (1)$$

$$\frac{D''}{D'} = \frac{E''}{E'} \quad \to \quad D'' = D' \frac{E''}{E'} \tag{2}$$

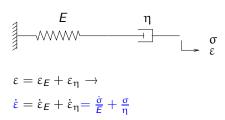
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Complex variables

$$\begin{split} \varepsilon(t) &= \varepsilon_0 \sin(\omega t) = \varepsilon_0 \cos(\omega t - \frac{\pi}{2}) = Re \left[\varepsilon_0 e^{-i\frac{\pi}{2}} e^{i\omega t} \right] = Re \left[\varepsilon^* e^{i\omega t} \right] \\ \sigma(t) &= \sigma_0 \sin(\omega t + \delta) = \sigma_0 \cos(\omega t - \frac{\pi}{2} + \delta) = Re \left[\sigma_0 e^{i(\delta - \frac{\pi}{2})} e^{i\omega t} \right] = Re \left[\sigma^* e^{i\omega t} \right] \\ E^* &= \frac{\sigma^*}{\varepsilon^*} = \frac{\sigma_0}{\varepsilon_0} e^{i\delta} = \frac{\sigma_0}{\varepsilon_0} \cos(\delta) + i \frac{\sigma_0}{\varepsilon_0} \sin(\delta) = E' + iE'' \\ D^* &= \frac{\varepsilon^*}{\sigma^*} = \frac{\varepsilon_0}{\sigma_0} e^{-i\delta} = \frac{\varepsilon_0}{\sigma_0} \cos(\delta) - i \frac{\varepsilon_0}{\sigma_0} \sin(\delta) = D' - iD'' \\ E_d &= |E^*| = \sqrt{(E')^2 + (E'')^2} = \frac{\sigma_0}{\varepsilon_0} \\ D_d &= |D^*| = \sqrt{(D')^2 + (D'')^2} = \frac{\varepsilon_0}{\sigma_0} \end{split}$$

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Maxwell



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Step excitations

stress
$$\sigma(t) = \sigma_0 H(t,0) \to \dot{\sigma}(t) = \sigma_0 \delta(t,0) \to \mathsf{DV} \to \\ \varepsilon(t) = \frac{\sigma_0}{E} H(t,0) + \frac{\sigma_0}{\eta} \, t = \sigma_0 \left[\frac{1}{\eta} \left(t + \frac{\eta}{E} \right) \right] = \sigma_0 D(t)$$
 strain
$$\varepsilon(t) = \varepsilon_0 H(t,0) \to \dot{\varepsilon}(t) = \varepsilon_0 \delta(t,0) \to \mathsf{DV}$$

$$\sigma(t) = \varepsilon_0 E \, e^{-\frac{E}{\eta} \, t} = \varepsilon_0 E \, e^{-\frac{t}{\tau_m}} = \varepsilon_0 E(t)$$

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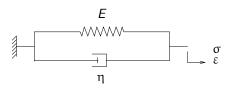
Boltzmann integrals

$$\varepsilon(t) = \int_{\tau = -\infty}^{t} \left[\frac{1}{\eta} \left\{ (t - \tau) + \frac{\eta}{E} \right\} \right] \dot{\sigma}(\tau) \, d\tau$$

$$\sigma(t) = \int_{\tau = -\infty}^{t} \left[E e^{-\frac{E}{\eta}(t - \tau)} \right] \dot{\varepsilon}(\tau) \, d\tau$$

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Kelvin-Voigt

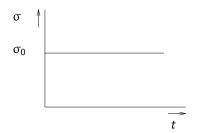


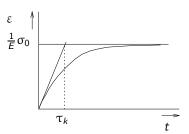
$$\sigma = \sigma_E + \sigma_\eta = E\epsilon + \eta \dot{\epsilon}$$

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Step excitations

$$\begin{split} \text{stress} & \quad \sigma(t) = \sigma_0 H(t,0) \to \mathsf{DV} \to \\ & \quad \eta \dot{\varepsilon}(t) + E \varepsilon(t) = \sigma_0 H(t,0) \to \varepsilon(t) = \varepsilon_H(t) + \varepsilon_P = C \, e^{-\frac{E}{\eta} \, t} + \frac{\sigma_0}{E} \\ & \quad \varepsilon(t=0) = 0 \to C = -\frac{\sigma_0}{E} \to \varepsilon(t) = \frac{\sigma_0}{E} \left[1 - e^{-\frac{E}{\eta} \, t} \right] = \sigma_0 D(t) \\ \text{strain} & \quad \varepsilon(t) = \varepsilon_0 H(t,0) \to \dot{\varepsilon}(t) = \varepsilon_0 \delta(t,0) \to \mathsf{DV} \to \\ & \quad \sigma(t) = E \varepsilon_0 H(t,0) + \eta \varepsilon_0 \delta(t,0) = \varepsilon_0 \left[E + \eta \delta(t,0) \right] = \infty \end{split}$$





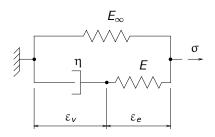
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Boltzmann integral

$$\varepsilon(t) = \int_{\tau = -\infty}^{t} \left[\frac{1}{E} \left\{ 1 - e^{-\frac{E}{\eta}(t - \tau)} \right\} \right] \dot{\sigma}(\tau) \, d\tau$$

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Standard Solid

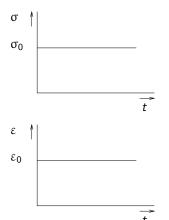


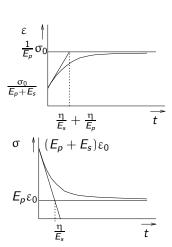
$$\begin{split} \sigma &= \sigma_{\infty} + \sigma_{ve} = E_{\infty} \, \epsilon + \eta \dot{\epsilon}_{v} \\ &= E_{\infty} \, \epsilon + \eta (\dot{\epsilon} - \dot{\epsilon}_{e}) = E_{\infty} \, \epsilon + \eta \dot{\epsilon} - \eta \, \frac{\dot{\sigma}_{ve}}{E} \\ &= E_{\infty} \, \epsilon + \eta \dot{\epsilon} - \frac{\eta}{E} \left(\dot{\sigma} - E_{\infty} \dot{\epsilon} \right) \, \rightarrow \end{split}$$

$$\sigma + \frac{\eta}{E} \, \dot{\sigma} = E_{\infty} \, \varepsilon + \frac{\eta(E + E_{\infty})}{E} \, \dot{\varepsilon}$$

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Step excitations





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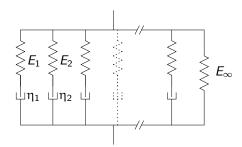
Boltzmann integrals

$$\varepsilon(t) = \int_{\tau = -\infty}^{t} \left[\frac{1}{E_{\infty}} - \frac{E}{E_{\infty}(E_{\infty} + E)} e^{-\frac{E_{\infty}E}{\eta(E_{\infty} + E)}(t - \tau)} \right] \dot{\sigma}(\tau) d\tau$$

$$\sigma(t) = \int_{\tau = -\infty}^{t} \left[E_{\infty} + E e^{-\frac{E}{\eta}(t - \tau)} \right] \dot{\varepsilon}(\tau) \, d\tau$$

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Generalized Maxwell



$$E(t) = E_{\infty} + \sum_{i} E_{i} e^{-\frac{t}{\tau_{i}}}$$

equilibrium modulus

glass modulus

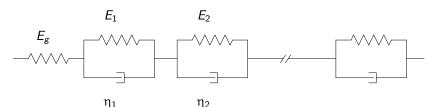
;
$$au_i = \frac{\eta_i}{E_i}$$

$$E_{\infty} = \lim_{t \to \infty} E(t)$$

$$E_g = \lim_{t \to 0} E(t) = E_{\infty} + \sum_i E_i$$

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Generalized Kelvin



$$D(t) = \frac{1}{E_{\sigma}} + \sum_{i} \frac{1}{E_{i}} (1 - e^{-\frac{t}{\tau_{i}}})$$

$$D(t) = \frac{1}{E_g} + \sum_{i} \frac{1}{E_i} (1 - e^{-\frac{t}{\tau_i}}) \qquad ; \qquad \tau_i = \frac{\eta_i}{E_i} = D_g + \sum_{i} D_i (1 - e^{-\frac{t}{\tau_i}})$$

$$D_g = \frac{1}{E_g} = \lim_{t \to 0} D(t)$$

$$D_{\infty} = \lim_{t \to \infty} D(t) = D_{g} + \sum_{i} D_{i}$$

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Examples

- harmonic excitation Maxwell: example
- Mentat/MARC
- exc. 5.12
- exc. 5.18
- exc. 5.20

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