

4

3

2

1

Ø 13.71

Ø 11.46

45.00°

4.56°
8 PLCS

R6.29
TYP

.50

8X Ø .28 THRU

12X Ø .10 THRU ALL

6.85°
8 PLCS

LOWER RING
MAT'L: 1/2 BALTIC BIRCH PLYWOOD
TOLERANCES: +/- .025"; +/-1.0°
COST REDUCTION OPTION: PILOT DRILL ALL HOLES TO Ø 0.10 IN
ALL UNITS IN INCHES

B

B

A

A