

STUDY OF CATALYSTS FOR METHANOL STEAM REFORMING

Introduction

Steam reforming of methanol is a sustainable method for producing high-purity hydrogen, essential for decarbonizing industries. This low-carbon alternative reduces greenhouse gas emissions and supports global sustainability. Methanol's transport and storage ease making practical hydrogen carrier. Optimizing catalyst performance and reactor efficiency can boost hydrogen yields, cut energy use, and lessen environmental impact, marking it as a key clean energy technology.

Objectives

Study Catalyst Preparation Techniques:

Review the wet impregnation and dry impregnation methods for catalyst preparation.

Explore the Efficiency of Methanol Steam Reforming: Investigate reactor designs and conditions that could maximize hydrogen production, focusing on energy efficiency and emission reduction.

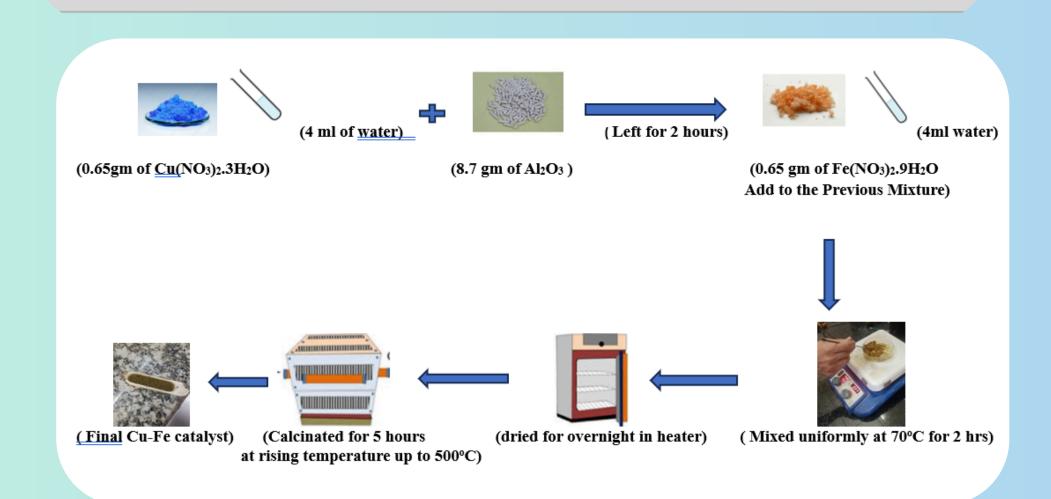
Literature

Methanol steam reforming (MSR) produces hydrogen efficiently using methanol (CH₃OH) as feedstock, which is easy to transport, store, and relatively non-toxic. The typical mix is a 1:3 ratio of methanol to water.

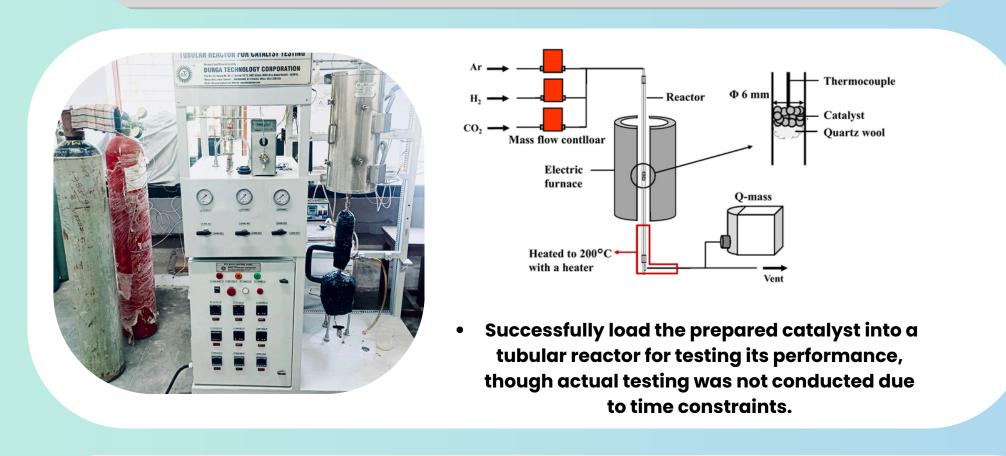
- Methanol Steam Reforming: CH₃OH+H₂O→CO₂+3H₂
- Water-Gas Shift Reaction:
 CO+H₂O→CO₂+H₂

Challenges include catalyst deactivation, high energy consumption, and CO₂ emissions. Research aims to improve catalyst stability and sustainability.

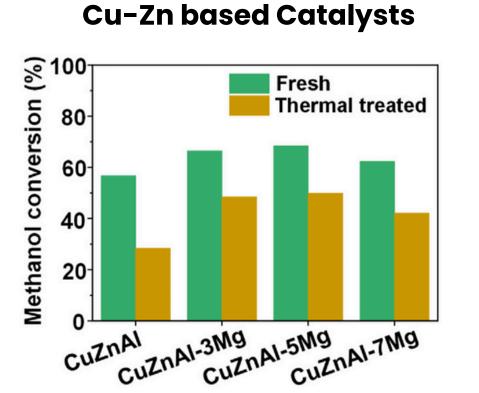
Cu-Fe catalyst preparation by dry impregnation



Tubular Reactor for Catalyst Testing



Methanol Conversion for Bi-Metallic Catalysts



Ni-In based Catalysts Ni-MgAl Niln(6/1)-MgAl Niln(3/1)-MgAl Niln(2/1)-MgAl Niln-MgAl Niln-MgAl

Methods of Preparation of Catalyst

Wet Impregnation: Soaking the support material in a solution containing metal precursor followed by drying and calcination to deposit the metal into support

Dry Impregnation: The metal precursor is mixed directly with the dry support material, followed by drying and calcination

Sol-Gel Method: A solution (sol) containing the metal precursor is converted into a gel, which is then dried and calcinated to form catalyst

Potential Challenges With Catalyst

Catalyst deactivation:

Catalyst loose their activity due to sintering, leading to decomposition

Metal Agglomeration: Metal particles clump together at high temperature reducing surface area

Coke formation: Which blocks active sites reducing performance

Thermal stability: At high temperature catalyst degrade over time

Results

 The catalyst was successfully prepared using the dry impregnation method.
 The catalyst will be tested under steam reforming conditions to evaluate its performance in hydrogen production.

References

- A review study on methanol steam reforming catalysts by Mohsen Rostami, Amir Hamzeh Farajollahi, Rasool Amir.
- Hydrogen production via steam reforming of different fuels by Maria Portarapillo, Danilo Russo, Almerinda, Di Benedetto.

Acknowledgement

We want to express our deep and sincere gratitude to our supervisor **Dr. Sweta**, who took keen interest in our project work and guided us till the completion of projectwork. We are thankful enough to get constant encouragement, support and guidance from **Ms. Swane S**.

Name of the Supervisor. Dr. Sweta

Grade: A/B/C

Signature of the Supervisor with date