Rotational

Function used to insert an object in a hole and to rotate on a given tool axis if an obstacle is found.

Motion

Destination (A)   Teach position (1)

Direction (B)   Tool ▼   Z+ ▼ (2) (3)

☑ **Advanced parameters**

(4) **Linear speed (C)**   5 mm/s (5)

Force initiating rotation (D)   10 N (6)

Rotation speed   5 °/s (7)

Maximum torque   1 Nm (8)

☐ **Enable peck mode**
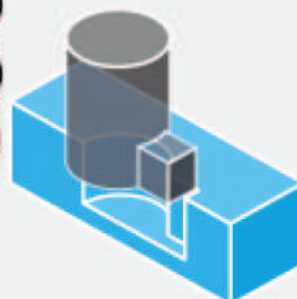
(9) Tool retraction between points of contact

Error condition

Maximum rotation angle (E)   (10) 45 °