

VPP\_testOR\_03\_HC-10

PLAY **TEACH** START HOLD **SERVO ON** ESTOP **SYNC.**

JOB EDIT DISPLAY UTILITY

JOB CONTENT: MASTER  
J:DRUGI\_DEL S:0000  
CONTROL GROUP: R1 TOOL: \*\*

0000 NOP  
0001 00 MOVL V=900  
0002 00 MOVL V=900  
0003 00 MOVL V=900  
0004 EI  
0005 00 MOVL V=900  
0006 00 MOVL V=900  
0007 00 MOVL V=900  
0008 DI  
0009 END

IN/OUT  
CONTROL  
DEVICE  
MOTION  
ARITH  
SHIFT  
OTHER  
SAME  
PRIOR

Main Menu Simple Menu I/F Panel

not without setting tool info. may result in premat

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MULTI LAYOUT TOOL SEL COORD GO BACK LANGUAGE PAGE AREA CANCEL

MAIN MENU ENTRY SIMPLE MENU DIRECT OPEN

**SERVO ON**

SERVO ON READY

HIGH SPEED

FAST

MANUAL SPEED

SLOW

X- X+ X- X+ X- X+ X- X+

Y- Y+ Y- Y+ Y- Y+ Y- Y+

Z- Z+ Z- Z+ Z- Z+ Z- Z+

E- E+ 8- 8+

SHIFT INTER LOCK 7 SYNCED SINGLE 8 9 TEST START SHIFT

ROBOT INFORM LIST 4 SMOV 5 6 BWD FWD

EX.AXIS USAGE 1 2 TOOL ON 3 TOOL ON JOB DELETE INSERT

AUX MOTION TYPE 0 TOOL OFF TOOL OFF JOB MODIFY ENTER

AKS-000E YASKAWA

Tool Data User Frame Robot Calibration Safety Function Model Setting TCP Reach Soft Limit Job Panel Conveyor Settings Conveyor Condition File Conveyor Operation Panel

Welding Condition Arc Welding Condition

Cube Collision Area

File Settings

Robot

External Device

