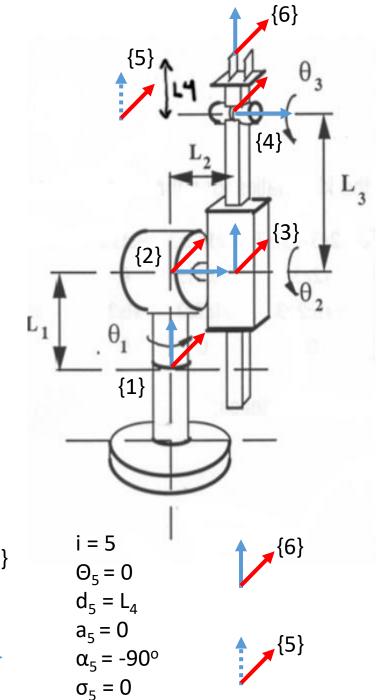
i	Θί	d _i	a _i	α_{i}	σ _i
1	q_1	L ₁	0	90°	0
2	q_2	L_2	0	-90°	0
3	0	q_3	0	90°	L3
4	q_4	0	0	-90°	0
5	0	L_4	0	0	0

$$i = 1$$

 $\Theta_1 = Q_1$
 $d_1 = L_1$
 $a_1 = 0$
 $\alpha_1 = 90^{\circ}$
 $\sigma_1 = 0$
{1}

$$i = 2$$
 $\Theta_2 = q_2$
 $d_2 = L_2$
 $a_2 = 0$
 $\alpha_2 = -90^{\circ}$
 $\sigma_2 = 0$
{2}



$$i = 3$$

 $\Theta_3 = 0$
 $d_3 = q_3$
 $a_3 = 0$
 $\alpha_3 = 90^{\circ}$
 $\sigma_3 = L_3$

$$\Theta_4 = q_4$$

$$d_4 = 0$$

$$a_4 = 0$$

$$\alpha_4 = -90^\circ$$

$$\sigma_4 = 0$$

i = 4

{4}

