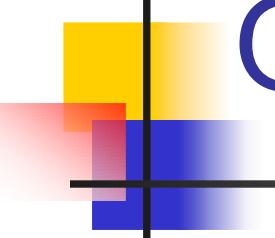


Cooperation between exact methods and metaheuristics : application on a bicriteria permutation flowshop

C. Dhaenens, J. Lemesre, E.G. Talbi

O.P.A.C. group (LIFL), University of LILLE 1, France





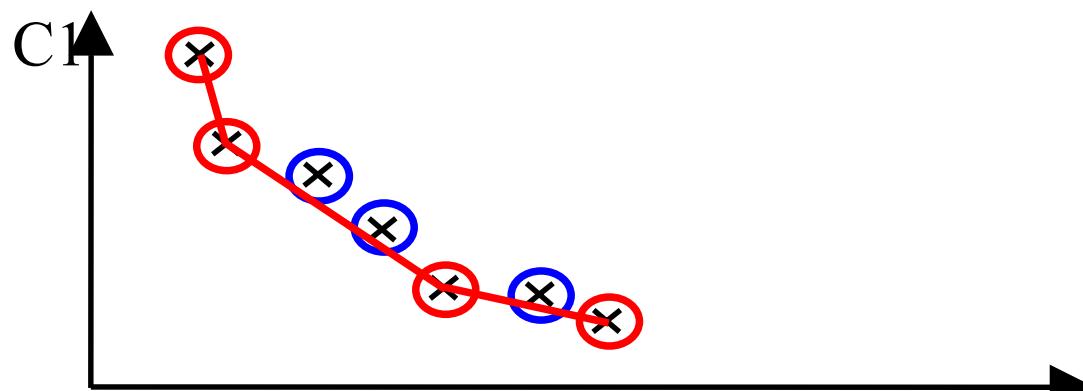
Overview

- Properties of the pareto front
- An exact method for bicriteria problems
 1. Two phases method
 2. Flowshop problem
 3. Application (Branch-and-Bound)
- Improvements of the original method
- Hybridization with a metaheuristic
- A parallel model
- Cooperation

The pareto front - properties

Description of pareto fronts :

- **Supported solutions** (*aggregation : Geoffrion's theorem*)
- **Non-supported solutions**

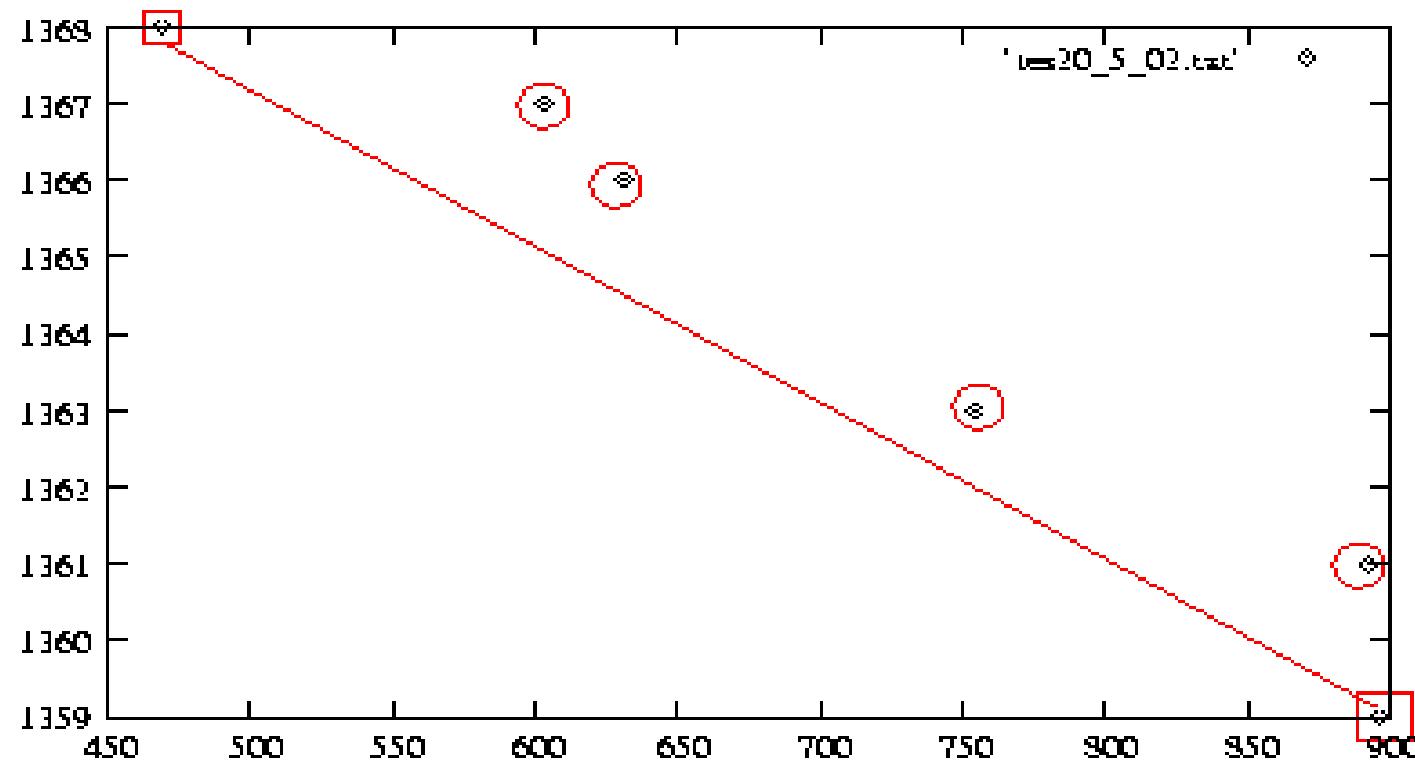


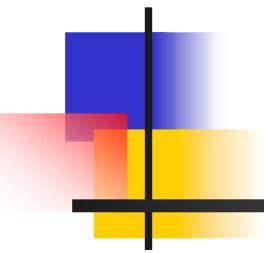
Principle of the two phases method [Ulungu and Teghem 1995]

- Applications : assignment and knapsack problems

Importance of non-supported solutions

Example (problem FS 20*5 No.2) :





Presentation of the two phases method

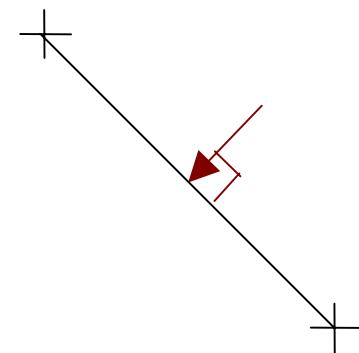
First phase (1)

Search of supported solutions :

1. The extremes
2. Two solutions : $z_1^{(r)} < z_1^{(s)}$ and $z_2^{(r)} > z_2^{(s)}$
3. Aggregation (Geoffrion's theorem)
4. Search direction :

$$\lambda_1 = z_2^{(r)} - z_2^{(s)}$$

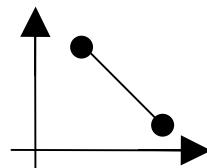
$$\lambda_2 = z_1^{(s)} - z_1^{(r)}$$



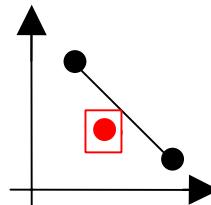
First phase (2)

Three possible configurations

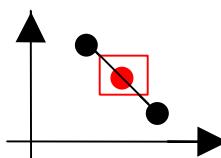
1. No new supported solution :



2. One new extreme supported solution:

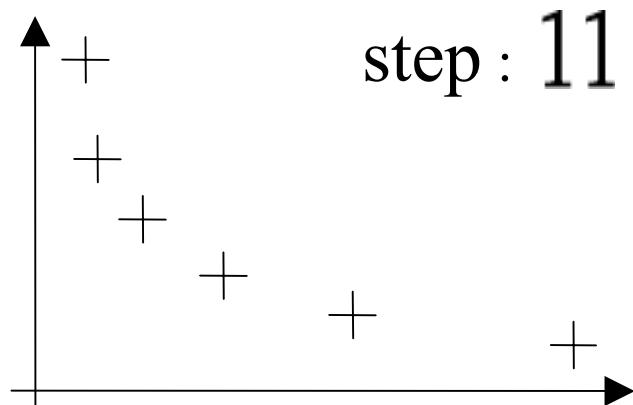


3. One new non-extreme supported solution:



First phase (3)

- Search in every intervals
- One solution → Two new searches
- Stop when no new supported solution



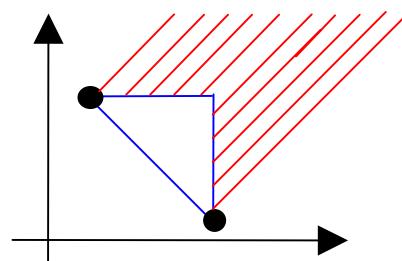
Second phase (1)

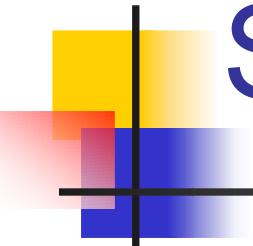
- Between supported solutions r et s .
- For all non-supported solution u :

$$z_1^{(r)} < z_1^{(u)} < z_1^{(s)}$$

$$z_2^{(r)} > z_2^{(u)} > z_2^{(s)}.$$

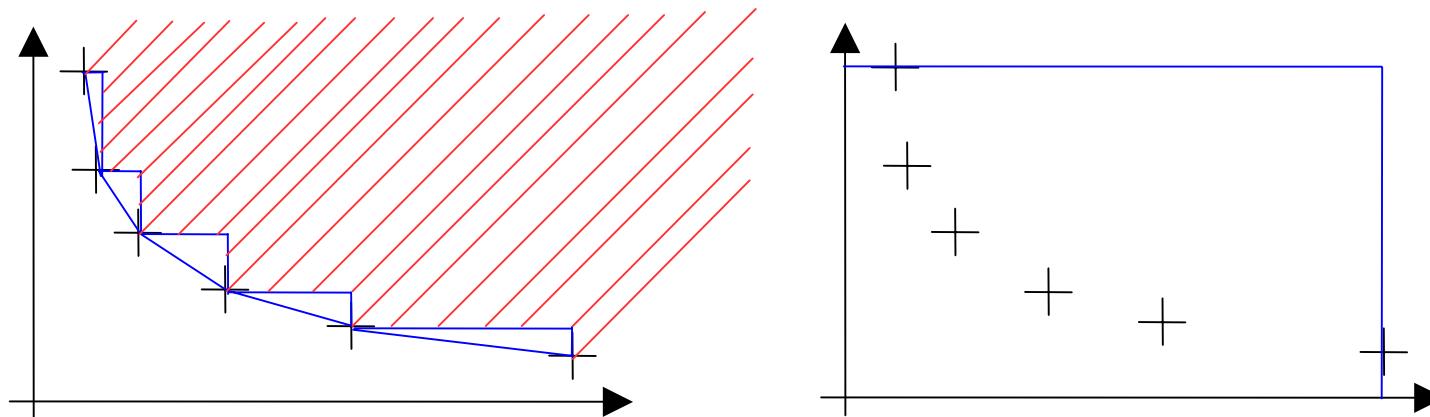
- Non-supported solutions are in the interior of the triangle :

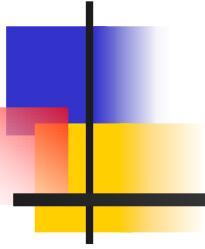




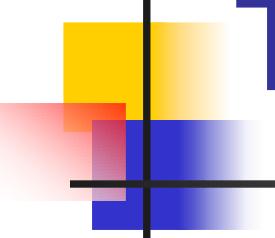
Second phase (2)

- We search in all the triangles
- All the searches are independent
- The search space is reduced



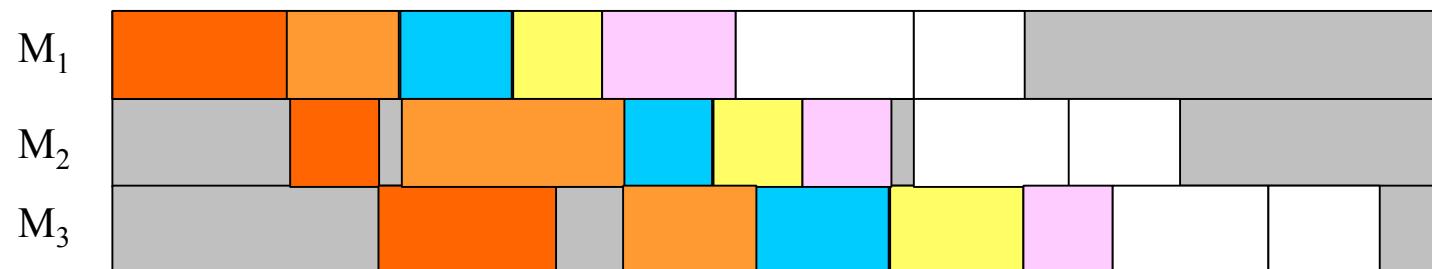


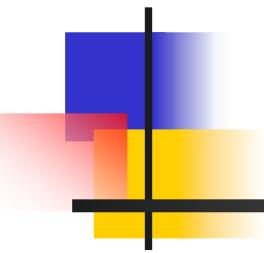
The permutation flowshop



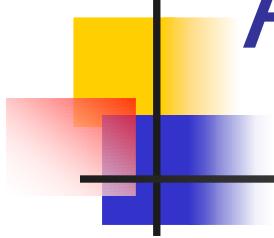
The permutation Flowshop

- Scheduling problem (n jobs, m machines)
- Sequences of jobs are the same on every machine (**$n!$ possibilities**)
- Criteria :
 1. Makespan (completion time)
 2. Total tardiness





Applying the two phases method : a branch-and-bound approach



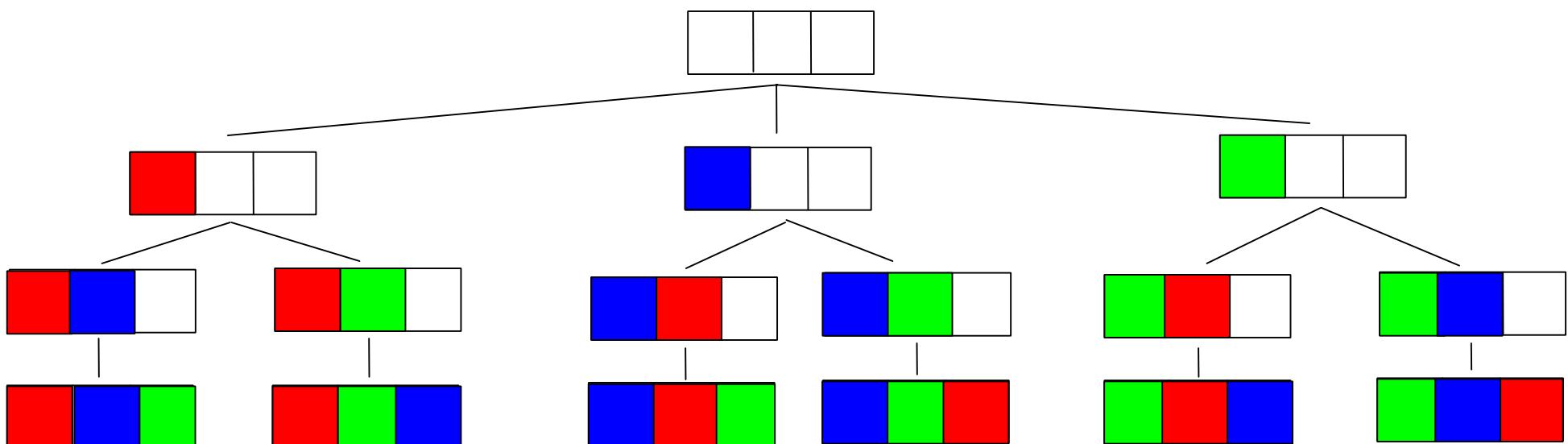
Applying of two phases method

- Requires an exact monocriterion method
- Aggregation of criteria
- Flowshop
- Best method : Branch and Bound

Branch and bound (1)

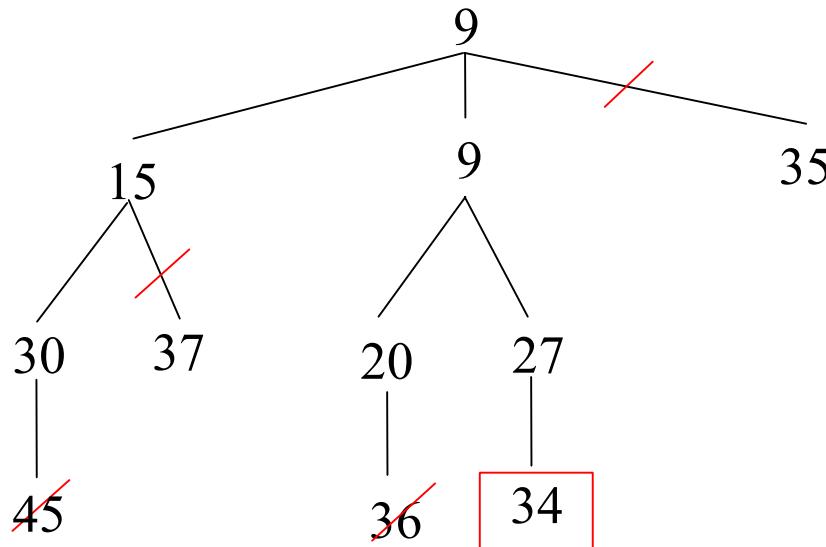
Principle :

1. Building solutions by enumeration
2. Lower bounds
3. Cut useless nodes

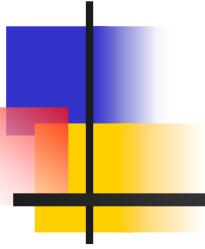


Branch and bound (2)

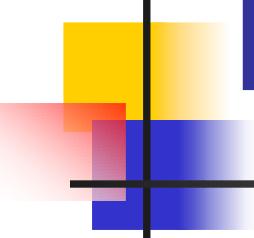
Example (best first search) :



Values are given by partial sequences and lower bounds
(for jobs not in the partial sequence)



Lower bounds



Lower bounds

2 bounds :

1. For the makespan
Bound of Lageweg, Lenstra and Rinnooy kan
2. For the total tardiness :
Schedule jobs at the beginning and at the end

Lower bound (makespan)

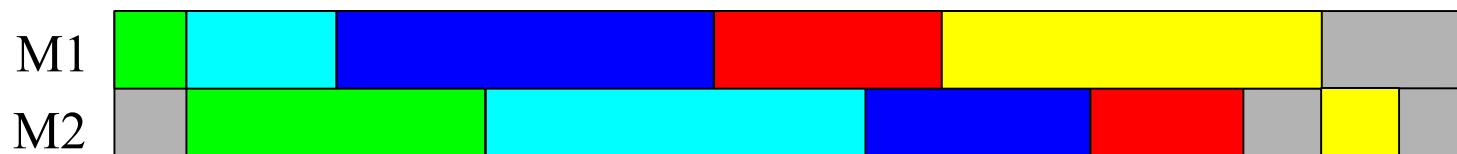
[Lageweg, Lenstra and Rinnooy kan 1978]

On two machines, problem in $O(n^* \log(n))$, Johnson's theorem :

- Jobs with smaller time on the first machine in increasing order.
- Jobs with smaller time on the second machine in decreasing order.

Example :

	M1	M2
J1	1	4
J2	3	2
J3	5	3
J4	2	5
J5	5	1



Lower bound (makespan)

Lag : carriage time between two machines.

On two machines, solve : $(p_{i,1} + l_i, l_i + p_{i,2})$

Let's take M_k and M_l (with $k < l$) , consider the problem :

$$p_{j,1} = p_{j,k}; l_j = \sum_{k < f < l} p_{j,f}; p_{j,2} = p_{j,l}.$$

Add the time to go on the machine k and time to end.

$$LB(J) = \max_{(1 < k < l \leq m)} P_{J_a}^*(J, M_k, M_l) + \min_{((i,j)^2, i \neq j)} (Arr_{i,k} + Dep_{j,l})$$

Calculation in $O(m^2n * \log(n))$, reduced in $O(m^2n)$.

Lower bound (tardiness)

Earliest due date scheduling (EDD) :

$$1 \downarrow \quad 2 \downarrow \quad \text{Tardiness} = (8-1) + (9-2) = 14$$



$$1 \downarrow \quad 2 \downarrow \quad \text{Tardiness} = (9-1) + (4-2) = 10$$



Separation between due dates and processing times :

[Yeong-Dae Kim 1995]

	Due date	Processing time
J1	5	4
J2	2	2
J3	12	2
J4	8	6
J5	20	10

2

5

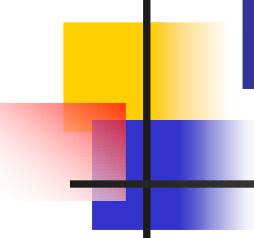
8

12

20



$$\text{Tardiness} = (4-2) + (6-5) + (10-8) + (16-12) + (26-20) = 15$$



Lower bound (tardiness)

$O(i)$: sum of processing times of the i smallest jobs

S_1 : Due dates in increasing order

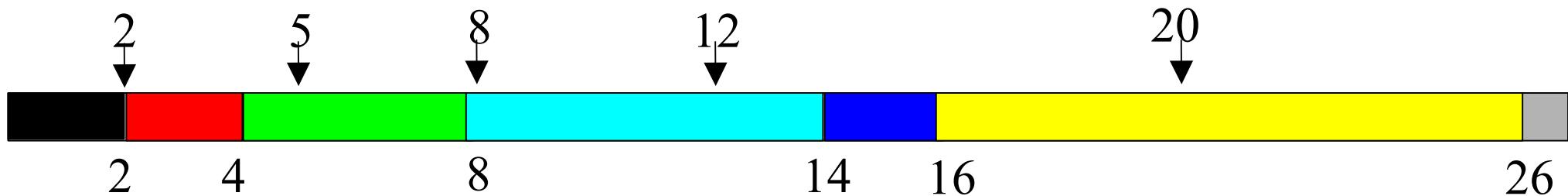
First bound :

$$LB_1 = \sum_{i=1}^n (O(i) - d_{S_1(i)})^+$$

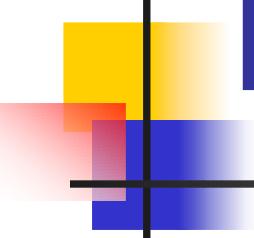
Lower bound (tardiness)

Second bound : earliest due date sequence with decrease of tardiness

	Due date	Processing time
J1	5	4
J2	2	2
J3	12	2
J4	8	6
J5	20	10



$$\text{Tardiness} = \text{Min}((4-2); 2) + \text{Min}((8-5); 4) + \text{Min}((14-8); 6) + \text{Min}((16-12); 2) + \text{Min}((26-20); 10) = 19$$



Lower bound (tardiness)

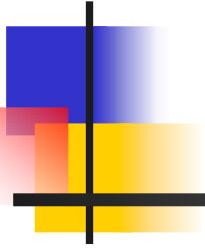
$r(i)$ is the tardiness of the job i in an EDD schedule

Second bound :
$$LB_2 = \sum_{i=1}^n [\min(r(i); p_i)^+]$$

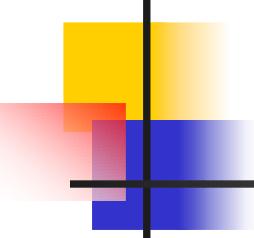
Duration of passage from machine k to machine l :

Final bound :

$$LB(J) = \max(LB_1(J); LB_2(J))$$



Improvements

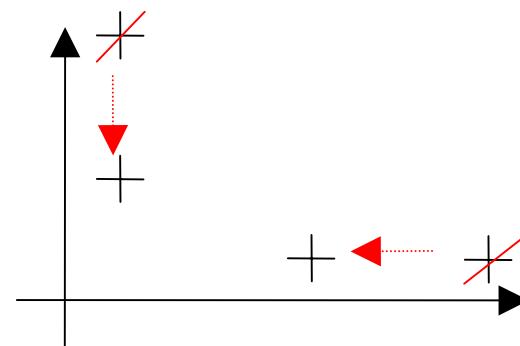


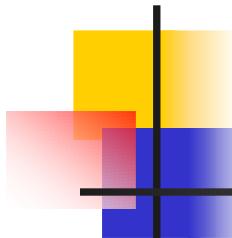
Improvements (1)

Problems (scheduling):

- lot of solutions with same value,
- lot of supported solutions.

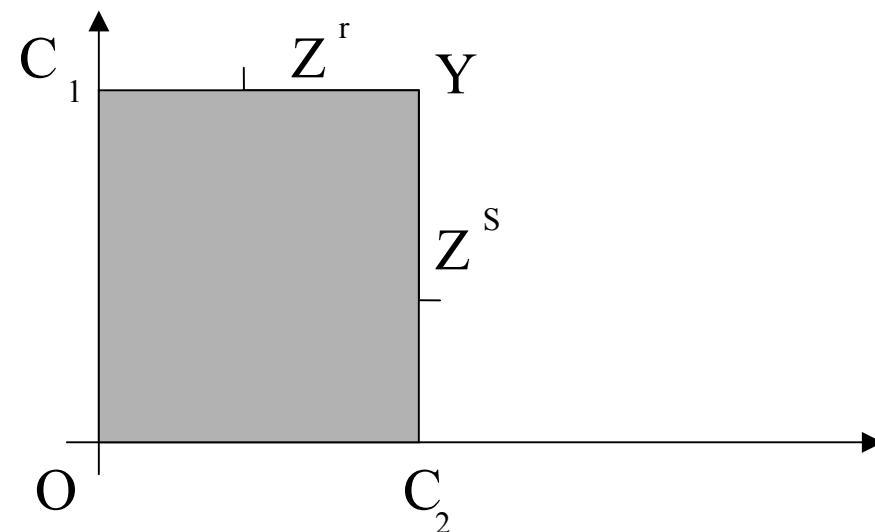
We search the extremes for one criterion, after we adjust the second :





Improvements (2)

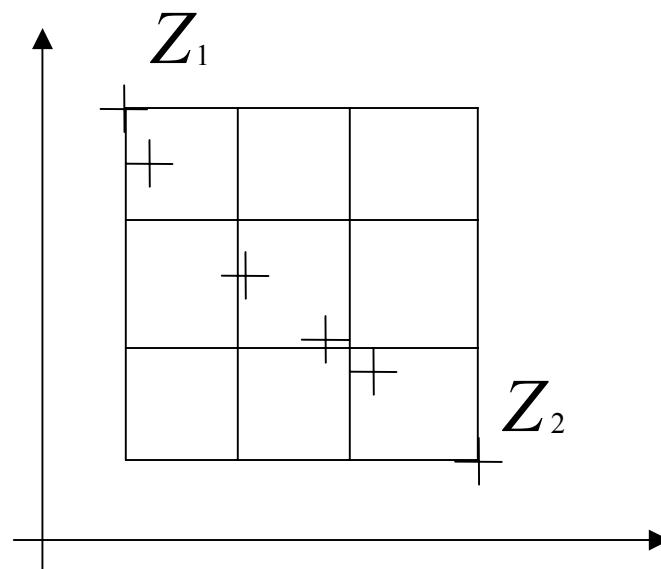
- Second phase : search not in triangle $Z^r Y Z^s$



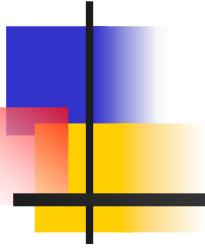
- Search in rectangle $Y C_1 O C_2$
 - No need of upper bound
 - May find supported solutions

Improvements (3)

- No first phase between two nearby supported solutions
- Example :



- Problem : two solutions nearby not in same box
- Minimal distance for first phase

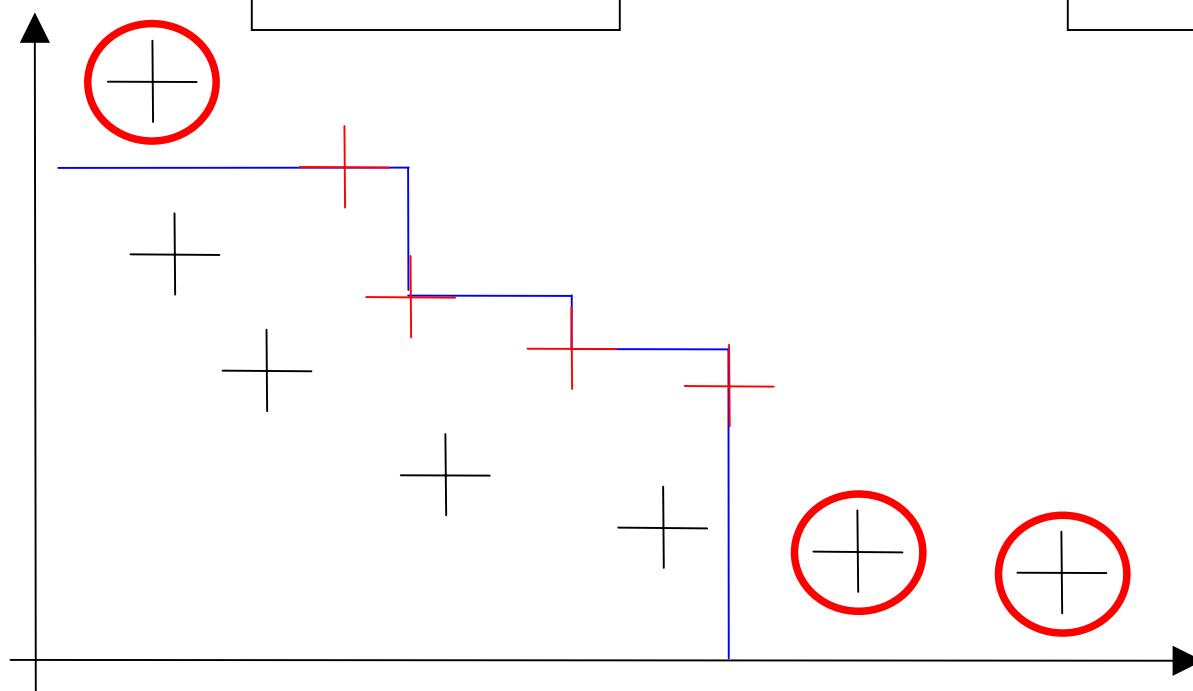
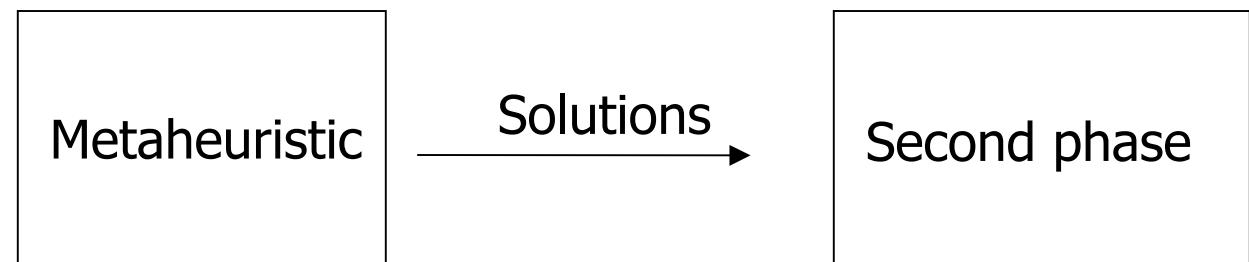


Hybridizations

Hybridization with a metaheuristic (1)

Hybridization 1 : second phase

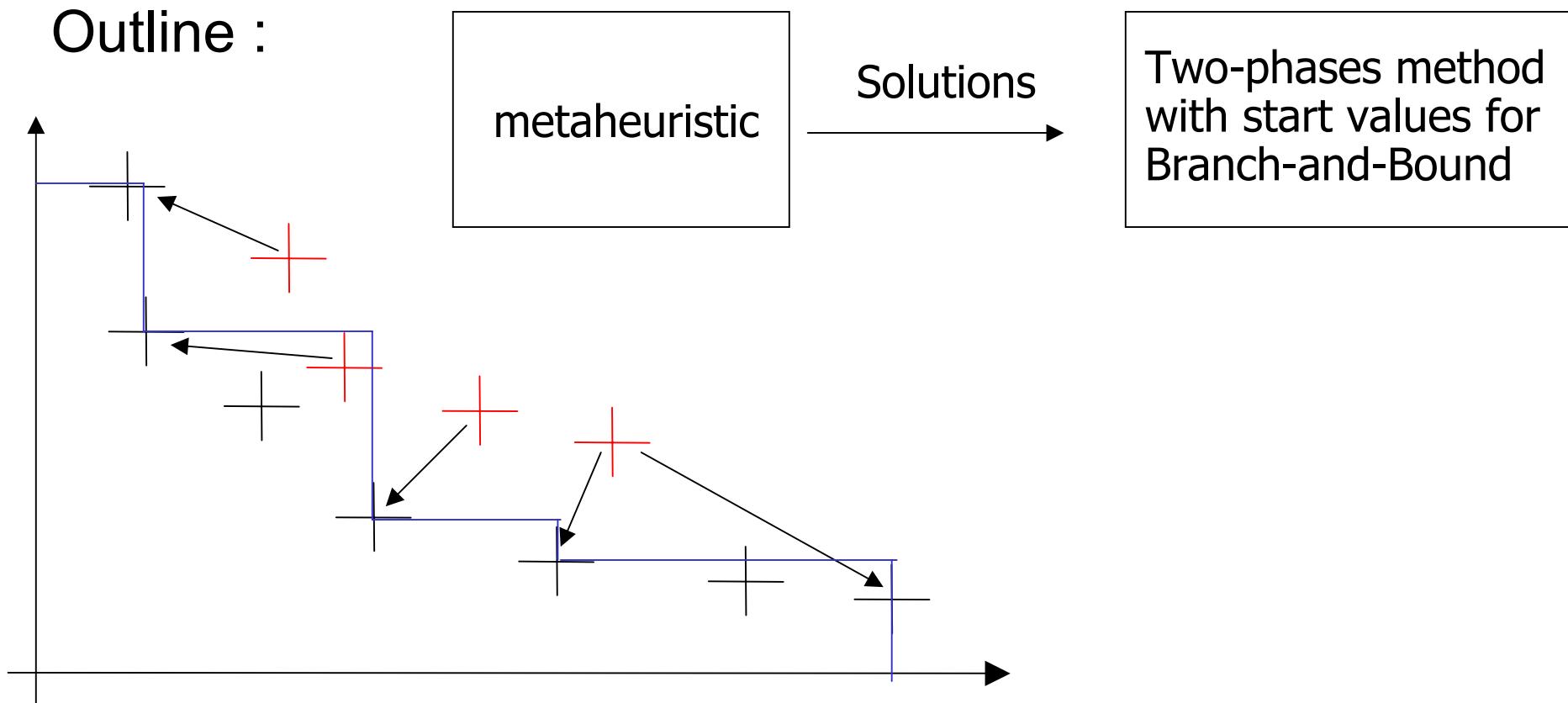
Outline :



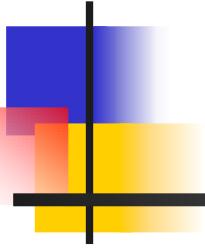
Hybridization with a metaheuristic (2)

Hybridization 2 : use solutions as initial values

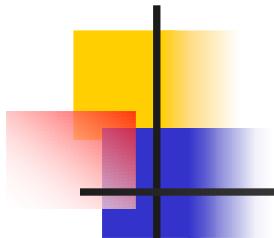
Outline :



We find the whole front

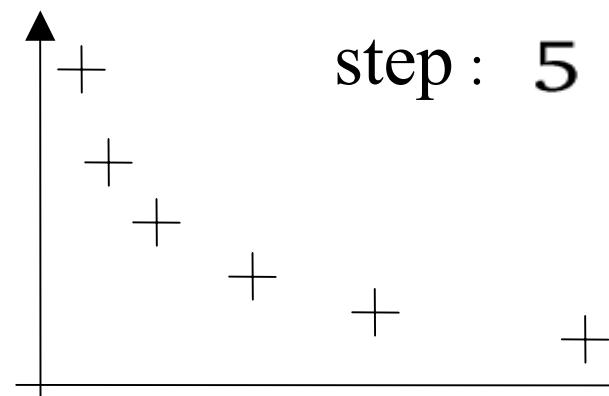


Parallel model

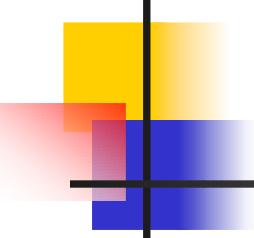


Parallel model

- Implementation :
 - MPI
 - Master-slave model
- Parallelization of the first phase (sequential : 11 steps)



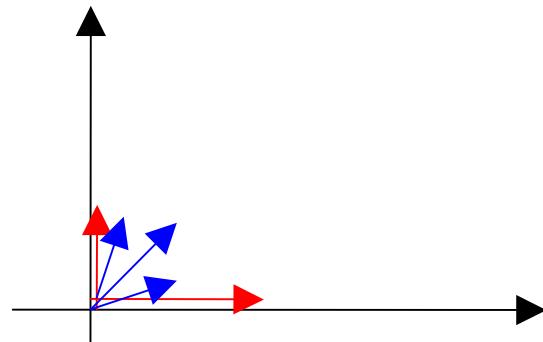
- Triangles independent in the second phase
- Problems :
 - Beginning of the search
 - Branch-and-bound=unbalanced tree



Optimization

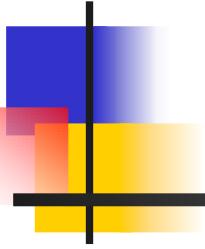
Optimization of the beginning of the search

- Search solutions uniformly in search space with free processors
- Example : (6 processors : first step)



Covering of the two phases

- Start the second phase before the end of the first
- Priority list with a greater priority on the first phase



Results

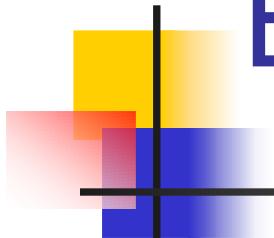
Monocriterion results

Problems of [Taillard] extended for bicriteria problems.
For the makespan : (10 benchmarks per instance)

Instances	Time
20*5	1 s
20*10	2 m
20*20	3 h – 1 d
50*5	10 s
50*10	1 m – 1 d
100*5	30 s

For the tardiness : (2 benchmarks per instance)

Instances	Time
20*5	10 m
20*10	2 h
20*20	5 d
50*5	1 week



Bicriteria results

- Results of the two phases method :

Instances	Time
20*5 (1)	30 s
20*5 (2)	30 m
20*10 (1)	1 week
20*10 (2)	1 week

- Results after the modifications :

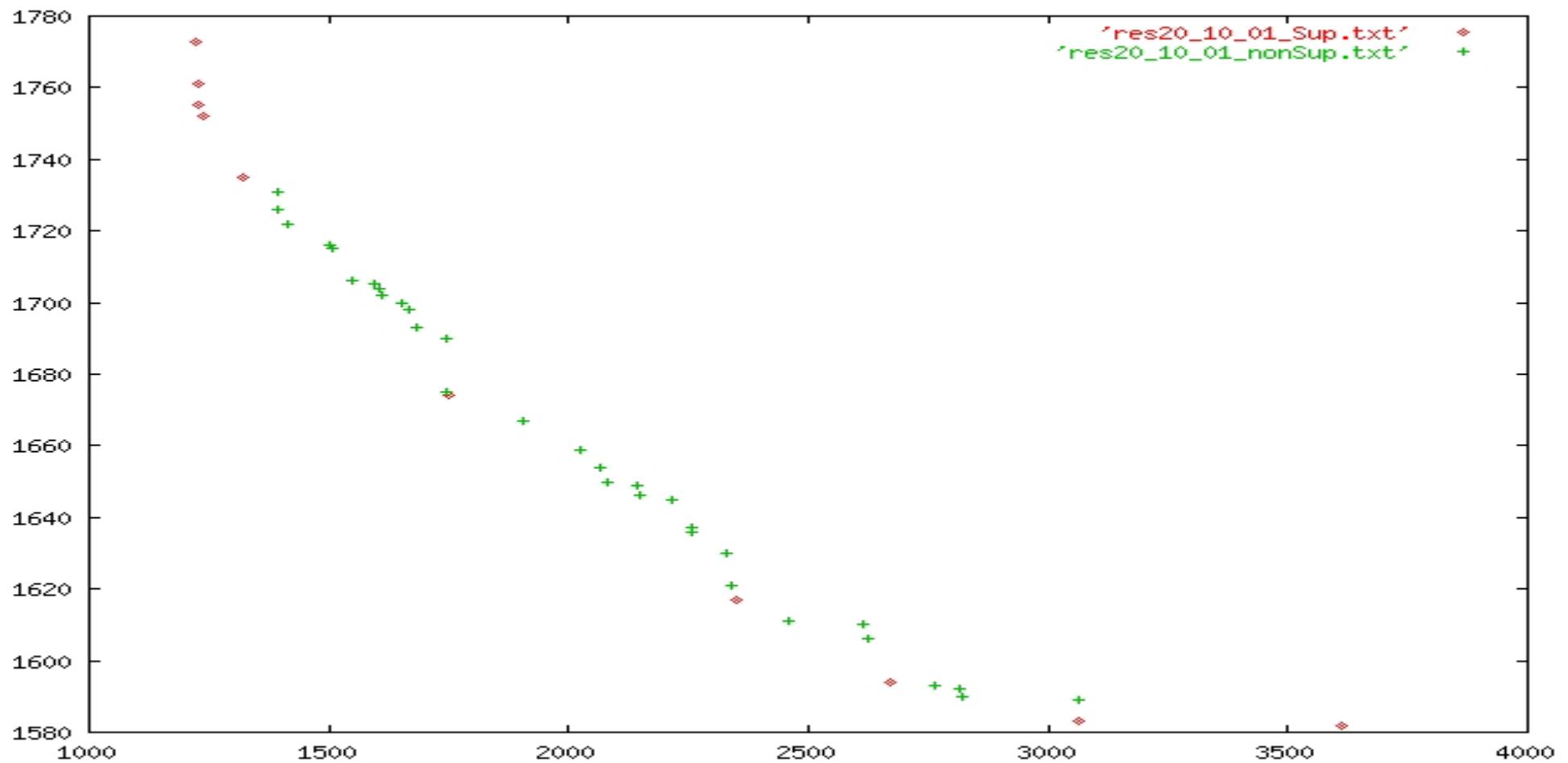
Instances	Time
20*5 (1)	17 s
20*5 (2)	14 m
20*10 (1)	2 d 13 h
20*10 (2)	1 d 22 h

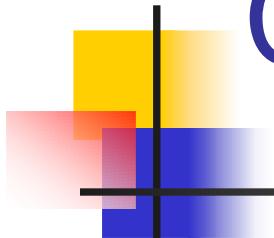
- Results with parallelization :

Instances	Time
20*10 (1)	1 day
20*10 (2)	1 day
20*20	Solved

Bicriteria results

The pareto optimal front for 20*10 (1):

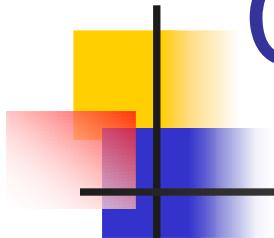




Conclusion and perspectives

■ Conclusion

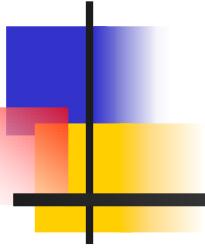
- New bound for the tardiness
- Parallel multicriteria model
- Obtention of optimal fronts
- Hybridization with a metaheuristic
 - Resolution of medium size problems (20 * 10)
 - Confirmation of fronts
 - Important time to prove optimality of solutions



Conclusion and perspectives

■ Perspectives

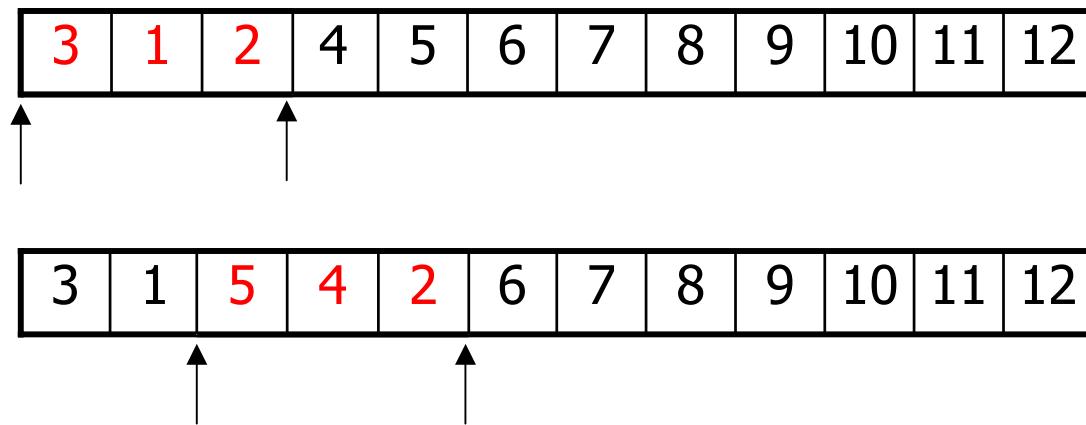
- Use of the parallel model and the hybridization simultaneously
- Cooperation between metaheuristic and exact method [M Basseur]
- Parallelization of the branch-and-bound : BOB (PRISM – Versailles)
- Extension to more than two criteria ?



Cooperation

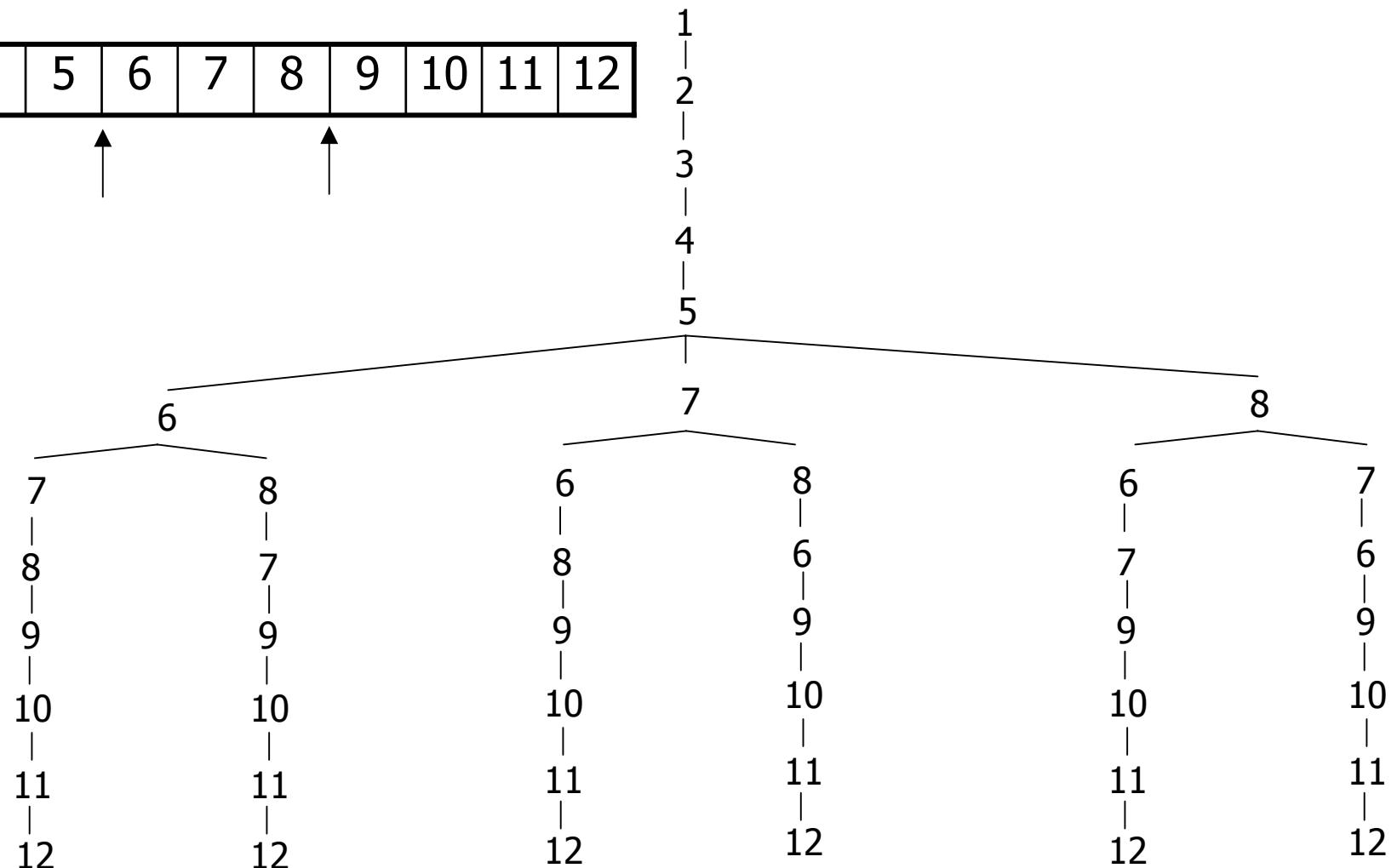
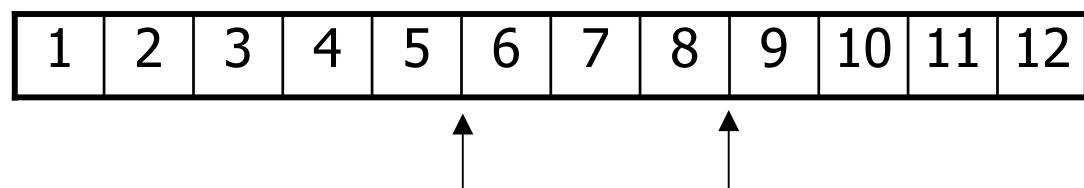
Cooperation

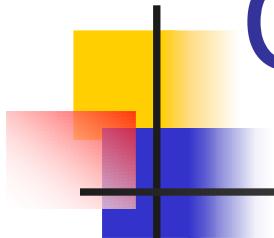
- Given a solution of the metaheuristic
- Decomposition of the solution :



- For all solutions of the front
- Best solutions are kept : new front

Cooperation





Cooperation

- Preliminary results
 - Size of problems solved :
Since $(50*10)$ until $(200*20)$
 - Improvement of fronts especially for large problems

Improvement of fronts 100*10

