

R GOKUL LAKSHMI NARAYANAN

CMM Programmer

Contact No. : +91-8124076869, 9080494564

Email : gokulnarayanan2000@gmail.com

LinkedIn : [linkedin.com/GokulLakshmiNarayanan](https://www.linkedin.com/GokulLakshmiNarayanan)



PROFILE

Secure a responsible career opportunity to fully utilize my training and skills, while making a significant contribution to the success of the company.

CAREER

TATA Advanced Systems Ltd. (Hyderabad)

Designation : Officer

Role : CMM Operator

Work Period : October 2021 to still present

Surfine Tools (Coimbatore)

Designation : Quality Assurance Engineer

Role : CMM & Line Inspection Incharge

Work Period : June 2021 to October (3 Months)

Veejei Automation Pvt Ltd. (Coimbatore)

Designation : Quality Assurance Engineer

Role : CMM & Line Inspection Incharge

Work Period : June 2018 to June 2021 (3 Years)

RESPONSIBILITIES

1. CMM Programming and inspection.
2. Responsible for First Article Inspection and inprocess inspection activities.
3. Maintaining inspection reports and CMM reports.
4. Following receiving inspection with inspectors as per sample plan.
5. Development components inspection.
6. Following 8D report for rejection analysis.
7. Attending daily quality meeting.
8. Joint Inspection with Customer.
9. Maintaining '5'S Activities for housekeeping.
10. Preparing In-Process inspection reports.
11. Following label system in each stages.
12. Shift wise monitoring all the reports and also component dimensions.
13. Reporting to the manager about the Quality status.
14. To meet out on time inspection & delivery for customer requirements.

INSTRUMENTS KNOWN

1. CMM (Carl Zeiss)

- VAST XT GOLD
- VAST XXT RDS
- VAST XT with Rotary Table
- VAST XTR with Rotary Table

2. CONTOUR Measuring Machine (Zeiss)

3. Profile Projector

4. 2D Height Gauge

- TRIMOS - Vecta touch 600
- MAHR - Digimar 817 CLM
- TESA - Quick Height 900

5. Roughness Tester (Mitutoyo)
6. Micrometer (Digital and Analog)
7. Air Gauge
8. Bore Dial Gauge
9. Beam Dial Gauge

KNOWN CMM SOFTWARE

1. Calypso 5.4(Zeiss)-CONTURA G2-1000X1600X600
2. Calypso 6.4(Zeiss)-CONTURA G2-700X1000X600
3. Calypso 6.4(Zeiss)-ACCURA with Rotary Table 1200X2400X1000

KEYSKILLS

1. Well knowledged in Geometric Dimensioning and Tolerancing.
2. Well knowledged in handling measuring instruments.
3. Using 7 QC tools for problem solving.
4. Able to make & rewrite CMM programs Online and Offline.

ACADEMIC

1. Completed **Diploma in Computer Technology** at **Nachimuthu Polytechnic College**, Pollachi and secured **72.98%**.
2. Completed **SSLC** at **R.G.M Higher Secondary school**, Udumalpet and Secured **87.8 %**.

PERSONAL DETAILS

1. Address : 82, Pius Nagar, Marayoor Kerala, 685620,
2. Passport No : R5770872
3. Date of Birth : 20 Jan 2000

Place: Coimbatore

yours's faithfully

Date :

