

K. GOPI YADAV
CONTACT: +91 9940534261, 8838575648
Email: gopiyad@yahoo.com

PROFESSIONAL PROFILE

- 15+ years of experience in Quality Assurance and Manufacturing in the **Auto OEM /Auto Ancillary** Industry With 6+ of experience in Abrasive field and Having 8+ of experience in tyre manufacturing industries in various segments, PCR & TBR with Quality Assurance/Production. 0.6+ of experience in **RASHMI METALIKS GROUP- DUCTILE IRON PIPES manufacturing industries.**
- Green field projects experience with CUMI & JK tyres (Chennai).
- **The first Best Performer award got for FGS tyre size wise arrangement & implement the FIFO system.**
- Knowledge in Quality Management System Activities Optimization. **IS-8329, ISO-2531, ISO-7186, EN-545, EN-598, ISO/IEC 17025:2017 & ISO 9001:2015 & IATF 16949.**
- Having Good analytical and problem-solving skills.
- Having deep working knowledge on Root cause analysis (8D,7step, 7QC tools and 5 Why) and implementing robust corrective and preventive actions (CAPA)
- **Currently designated as Deputy Manager- Quality Assurance in RASHMI METALIKS Limited, Kharagpur, Kolkata, West Bengal.**
- Actively participating in TPM and TQM activities.
- Having hands on experience in IATF core tools (APQP, FMEA, MSA, SPC and PPAP process.)
- Passionate to work with a progressive company that will enhance my career pursuit and also effectively utilize my acquired experience for handling multi-level tasks.

ORGANISATIONAL DETAILS

TOTAL YEARS OF EXPERIENCE: 14+ Years

Duration	Serviced with	Worked as
JAN 2021 to OCT 2021	RASHMI METALIKS LIMITED. Kharagpur., (RASHMI GROUP)	DEPUTY MANAGER
APR 2012 to JUN 2020	J K Tyres and Industries Ltd., Chennai.	SENIOR OFFICER
NOV 2006 to APR 2012	CARBORUNDUM UNIVERSAL LIMITED	TEAM MEMBER

WORK EXPERIENCE & SIGNIFICANT ACHIEVEMENTS

RASHMI METALIKS Ltd, DEPUTY MANAGER – Quality Assurance

- A result-oriented experience from JAN 2021 onwards in **Quality Control & Quality Assurance.**
- Continuous increase in the quality of production of pipes.
- Experienced in IS-8329, ISO-2531, ISO-7186, EN-545, EN-598, ISO-9001:2015, ISO/IEC 17025:2017
- Ensuring compliance to quality standards & maintaining of all related documents.
- Extensive experience in managing inventory control & strategizing techniques for maximum utilization of manpower/machinery in considering the available resources.
- Analytical mind, effective communicator with assertive and strong leadership qualities.
- Responsibilities and experience include performing Metallurgical Testing (like microstructure, hardness and composition via spectrometer) along with handling Customers' queries and Third-Party Inspection.

JK Tyres & Industries Ltd, Senior officer – Quality Assurance

Product Quality/ Production

- **Handling Team of 56 & 42 operators in PCR & TBR - Uniformity, Final finish & PDI.**
- Monitoring 100% product quality through various tyre testing methods (Tyre Uniformity, Dynamic balancing & Shearography)
- Handling Customer Quality of General Motors, Renault Nissan, Maruti, M&M, Hyundai, Honda, Daimler India, Ashok Leyland, Tata motors & Volvo Eicher.
- Handling PPAP approval of New Products/Existing Products.
- Handling of Customer Complaints and Implementing CAPA through G8D approach.
- Coordinating Customer Audits and closing the gaps which comes out from the audit.
- Handling Supplier QA activities in respect to procurement from outside vendors like Sourcing approval/PPAP Approval/Supplier Audits /Ensuring CAPA implementation for Quality issues.
- Managing ISO/TS 16949 system requirements.
- Heading Zero Defect movement in the plant in coordination with Corporate QA
- Coordinating QM pillar activities (TPM Journey)

Process Quality

- Conducting process, product audits as per plan and eliminating in-process deficiencies by CAPA
- Rating system implemented for quality process audit and monitoring daily process.
- Reducing Process Rejection by leading QIT (Quality Improvement Team) through Structured Problem Solving like 7 Step QC Story methodology and improving Process Capability of Critical Process Parameters through SPC.
- Conducting process related studies Cp, Cpk for improvements
- Supporting QMS for document preparation towards achieving robustness in process
- As a prime member of CFT, timely reviewing and updating process documents (PFC, PFMEA and Control plan) for all process.
- Troubleshooting of defects generating in process and final product as well
- Coordinating and supporting for Customer audits and third-party audits
- Facilitating and leading QC circles in shop floor.
- Layout Inspection for Products periodically to improve the Quality.
- Poke-Yoke and Kaizen Implementation to avoid human errors which finally leads to Zero Defect.
- Yield of tyre weight within $\pm 1\%$ achieved 93% from 60% in Truck Bus Radial segment.
- Yield of tyre weight within $\pm 1\%$ achieved 67% from 45% in Passenger Car Radial segment – pursuing on project for achieving 85%.
- X Bar-R charting and Pre-control charting wherever needed to improve the process stability and meet customer requirements and to improve process capability.

CARBORUNDUM UNIVERSAL LIMITED. – Quality Team member

Process Quality

- Raw Material sampling, Raw Material testing.
- Quality checks & analysis. Monitoring Quality & reduce loss.
- RVW clearance, Control point id creating.
- Support to in-process activities & complaint investigation
- Equipment's/instruments maintenance. Calibration Follow up with maintenance- Internal/External. Maintaining optimum production with quality, Daily work management record keeping. Active participation in TPM, TQM, 6-sigma, 4M's, 5s
- Calculating the OEE of the plant. Giving a suggestion to improve the process
- Capable of handling all workstations.

ACADEMIC CREDENTIALS

YEAR OF PASSING	QUALIFICATION	NAME OF THE INSTITUTION	Class
2005	M.Sc., physics	S.N college Madurai	71%
2002	B.Sc. Physics	Yadava college Madurai	67%
1999	H. S. E	V.H.N. Hr.Sec. School Madurai	79%
1997	S.S.L.C	St. Mary's Hr.Sec.School Madurai	81%

INTERPERSONNEL SKILLS

- Ability to think even in critical situations, make decision accordingly and solve problems.
- Honesty, Integrity and Personal Ethics with a continual desire to learn and expand horizons.
- Ability to prioritize work accurately and meeting deadlines.
- Enthusiastic, Confident, Energetic, Hard Working and Punctual.
- Efficient team Player

TRAINING PROGRAMS ATTENDED

- IMS (ISO 9001:2008, ISO 14001:2004 & OSHAS 18001:2007) Internal auditor training
- 6 sigma approach on process, PPAP, APQP, SPC-Statistical Process Control, 7QC Tools, TPM, TQM
- Managerial Excellence training from RISEN consultant Pvt Ltd, Chennai
- Global 8D Analysis Training Program
- Small Group activity and Kaizen Making
- Arts and Science of Decision-making RISEN consultant Pvt Ltd, Chennai

IT SKILLS

- MS Office, MS excel, PPT,
- RVW, Mini tab,
- SAp

EXTRA CURRICULAR ACTIVITIES

- cricket Player & College Team captain
- B-Level Badminton Player

PERSONAL DETAILS

Date of Birth: 18th January 1982
Current Address: 1/47, 5th street, South Sriram Nagar, Near Kannan Avenue,
West tambaram, **Chennai – 600045**
Permanent Address: 1/519, Alankar Nagar, Near V.R.V. Nagar, P & T Nagar, **Madurai - 625017**
Sex: Male
Marital Status: Married
Language Known: Tamil & English, Hindi (initial level)

DECLARATION

I hereby declare that the above information given by me is authentic and best of my knowledge.

GOPI YADAV.K