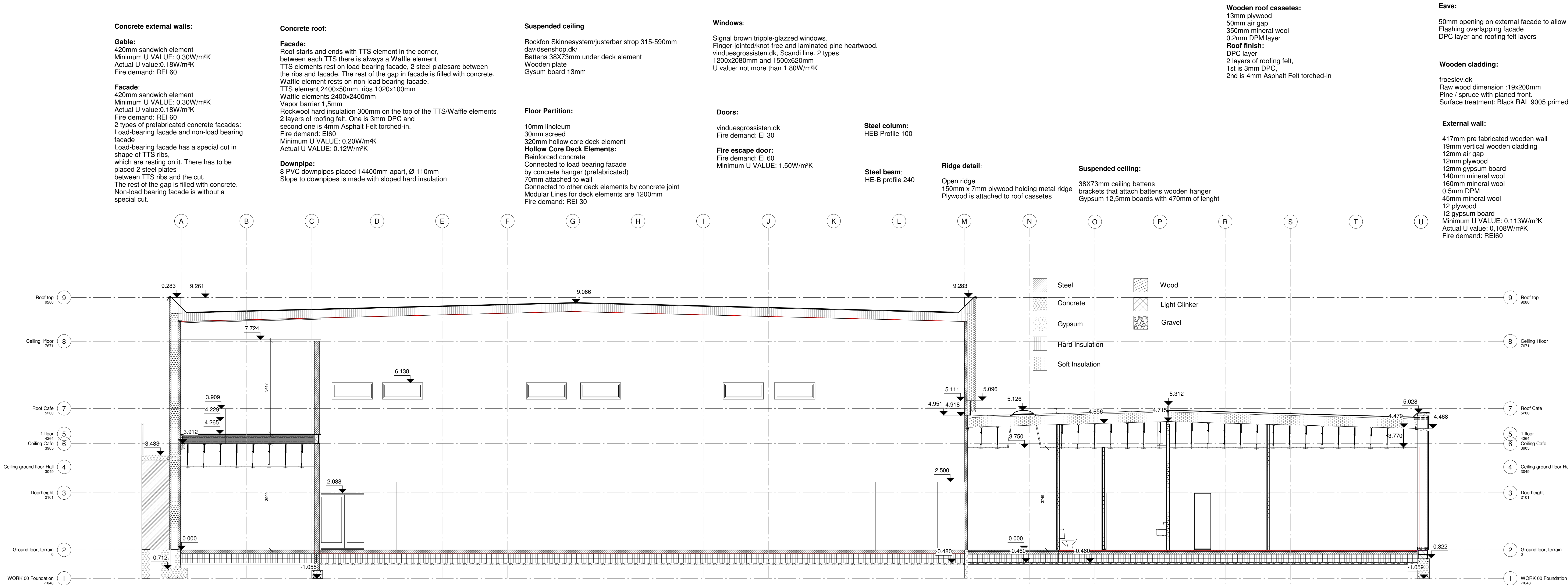


Cross section



**External stairs**  
Steel External stairs  
Width:1000mm  
rise:175mm  
going:280mm  
railing:1100mm steel  
Connection:  
Landing connect to the internal wall.  
Use the steel anchor.  
Foundation:  
Concrete foundation.

**Concrete foundation**  
**External wall-Sandwich element.**  
**Footing**  
400x800mm cast in situ concrete reinforced with 6 12 Ø reinforcement bars  
**Foundation**  
200mmx600mm concrete foundation  
150mm polystyrene insulation  
10mm Rendering  
Hard insulation 150mm next to the concrete foundation and concrete floor  
**Internal wall-Concrete element**  
**Footing**  
300mmx400mm cast in situ concrete reinforced with 4 12Ø reinforcement bars  
**Foundation**  
200mm width.  
900mm deep below the ground level,in frost free zone  
30mm hard insulation of both side next to the concrete foundation.  
DPM 0.5mm under the concrete floor.  
DPM 0.5mm between the concrete foundation and 30mm hard insulation  
DPM 0.5mm under the concrete internal wall

**Concrete building**  
**Ground supported slab:**  
10mm Linoleum  
30mm Screed  
100mm Concrete  
150mm Polystyrene  
150mm Polystyrene  
70mm Gravel  
**Sports Hall:**  
Floor finish is Polyurethane  
Minimum U VALUE: 0.10W/m²K  
Actual U value:0.112W/m²K

**Concrete internal walls:**  
**Internal non- load bearing walls:**  
100mm aerated concrete  
Fire demand: EI 30  
**Internal load bearing walls:**  
200mm Concrete  
Fire demand: REI 60

**Glass hall foundation:**  
500mmx250mm concrete reinforced with 6 12Ø reinforcement bars  
2x 190mmx250mm light clinker block.  
75mm insulation  
10mm mortar on top of first light clinker block  
Plaster on external side of light clinker block

**Glass hallway:**  
Curtain walls  
50x115mm mullions  
**Skylight:**  
Plasteco,  
skylight double glazed cc/1 installed accoring to manufacturer  
Ventilation in roof cassette stops before skylight and is led out by a pipe going around the skylight and entering the cassette again  
13mm gypsum on sides connecting to gypsum ceiling  
Uvalue: 0.56W/m²K  
**Doors:**  
Fire demand: EI 30

**Ground supported slab**  
**Wooden building:**  
10mm wooden floor finish  
20mm plywood  
0.5mm DPM  
30mm screed  
100mm concrete slab  
150mm polystyrene  
150mm polystyrene  
70mm gravel  
Minimum U VALUE: 0.10W/m²K  
Actual U value:0.10W/m²K

**Internal walls:**  
120mm pre fabricated wooden internal walls  
13mm gypsum board  
13mm gypsum board  
70mm mineral wool  
13mm gypsum board  
13mm gypsum board  
5mm above gypsium ceiling internal wall continues up as:  
13mm gypsum board  
70mm mineral wool  
13mm gypsum board  
Connected to roof cassettes by steel bracket

**Wooden foundation:**  
Concrete footing 450x730mm, 900mm deep below the ground level, in frost free zone  
2 layers of Leca blocks 150x345mm with mortar between them  
8mm layer of plaster around Leca blocks on the outer side  
Hard insulation 35x315mm next to Leca blocks on the inner side  
Radon barrier on the top of Leca blocks, it goes 100mm inside the ground supported slab on the top of screed  
DPC 0.5mm on top of the Leca blocks  
DPM 0.5mm on top of the screed and goes up to the wall, between insulation in the wall  
1 Sole plate 45x300 in-situ-cast, on the top of leca bocks and membranes  
Pre fabricated wooden wall element, placed on top of the sole plate and screwed together

I100\_F6\_H1\_N09



# Cross section

## Concrete external walls:

**Gable:**  
420mm sandwich element  
Minimum U VALUE: 0.30W/m<sup>2</sup>K  
Actual U value:0.18W/m<sup>2</sup>K  
Fire demand: REI 60

**Facade:**  
420mm sandwich element  
Minimum U VALUE: 0.30W/m<sup>2</sup>K  
Actual U value:0.18W/m<sup>2</sup>K  
Fire demand: REI 60  
2 types of prefabricated concrete facades:  
Load-bearing facade and non-load bearing facade  
Load-bearing facade has a special cut in shape of TTS ribs, which are resting on it. There has to be placed 2 steel plates between TTS ribs and the cut.  
The rest of the gap is filled with concrete.  
Non-load bearing facade is without a special cut.

## Concrete roof:

**Gable:**  
Roof starts and ends with TTS element in the corner, between each TTS there is always a Waffle element.  
TTS elements rest on load-bearing facade.  
Waffle element rests on non-load bearing facade.  
TTS element 2400x50mm, ribs 1020x100mm  
Waffle elements 2400x2400mm  
Vapor barrier 1.5mm  
Rockwool hard insulation 300mm on the top of the TTS/Waffle elements  
2 layers of roofing felt. 1 is 3mm and second one is 4mm.  
TTS and Waffle elements are welded together by 2 steel plates.  
Steel railing is placed in inner leaf. TTS is fixed to inner leaf with L-shaped steel hanger screwed to steel railing.  
Fire demand: EI60  
Minimum U VALUE: 0.20W/m<sup>2</sup>K  
Actual U VALUE: 0.12W/m<sup>2</sup>K

**Downpipe:**  
8 PVC downpipes placed 1440mm apart, Ø 110mm  
Slope to downpipes is made with sloped hard insulation

## Suspended ceiling

Rockfon Skinnesystem/justerbar strop 315-590mm  
davidssenshop.dk/  
Battens 38X73mm under deck element  
Wooden plate  
Gypsum board 13mm

## Windows:

Signal brown tripple-glazzed windows.  
Finger-jointed/knot-free and laminated pine heartwood.  
vinduesgrossisten.dk, Scandi line. 2 types  
1200x2060mm and 1500x2020mm  
U value: not more than 1.80W/m<sup>2</sup>K

## Doors:

vinduesgrossisten.dk  
Fire demand: EI 30

**Fire escape door:**  
Fire demand: EI 60  
Minimum U VALUE: 1.50W/m<sup>2</sup>K

## Wooden roof cassettes:

13mm plywood  
50mm air gap  
350mm mineral wool  
0.2mm DPM layer  
**Roof finish:**  
DPC layer  
2 layers of roofing felt,  
1st is 3mm DPC.  
2nd is 4mm Asphalt Felt torched-in

## Ridge detail:

Open ridge  
150mm x 7mm plywood holding metal ridge  
Plywood is attached to roof cassettes

## External wall:

417mm pre fabricated wooden wall  
19mm vertical wooden cladding  
12mm air gap  
12mm plywood  
12mm gypsum board  
140mm mineral wool  
160mm mineral wool  
0.5mm DPM  
45mm mineral wool  
12 plywood  
12 gypsum board  
Minimum U VALUE: 0.113W/m<sup>2</sup>K  
Actual U value: 0.108W/m<sup>2</sup>K  
Fire demand: REI60

## Wooden cladding:

freeslev.dk  
Raw wood dimension :19x200mm  
Pine / spruce with planed front.  
Surface treatment: Black RAL 9005 primed and painted

## Suspended ceiling:

38X73mm ceiling battens  
brackets that attach battens wooden hanger  
Gypsum 12.5mm boards with 470mm of lenght

## Steel beam:

HE-B profile 240

## Concrete Column:

Circular concrete column  
ø240mm

## Steel column:

HEB Profile 100

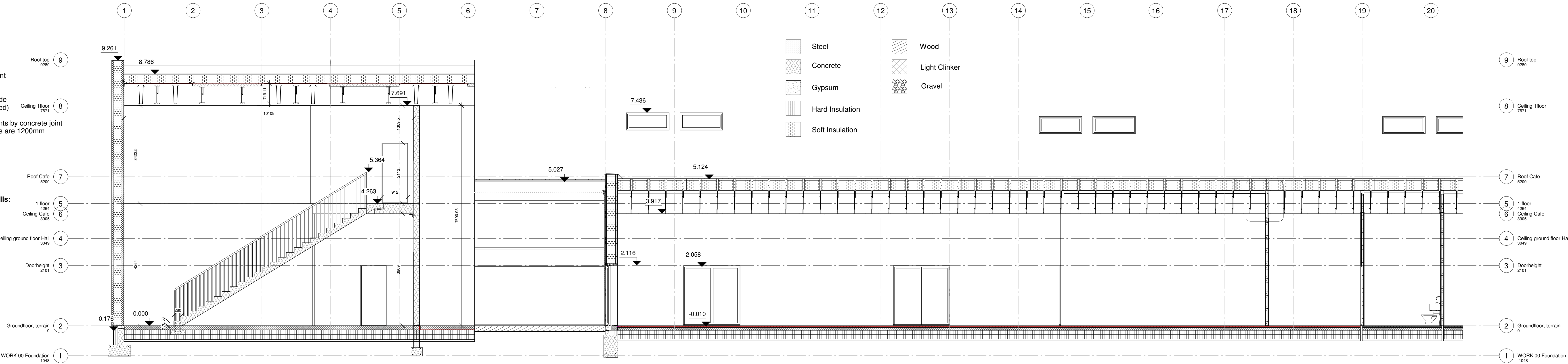
## Floor Partition:

10mm linoleum  
30mm screed  
320mm hollow core deck element  
**Hollow Core Deck Elements:**  
Reinforced concrete  
Connected to load bearing facade by concrete hanger (prefabricated)  
70mm attached to wall  
Connected to other deck elements by concrete joint  
Modular Lines for deck elements are 1200mm  
Fire demand: REI 30

## Concrete internal walls:

**Internal non-load bearing walls:**  
100mm aerated concrete  
Fire demand: EI 30

**Internal load bearing walls:**  
200mm Concrete  
Fire demand: REI 60



## Concrete foundation

### External wall-Sandwich element.

**Footing**  
400x800mm cast in situ concrete reinforced with 6 12 Ø reinforcement bars  
**Foundation**  
200mmx600mm concrete foundation  
150mm polystyrene insulation  
10mm Rendering  
Hard insulation 150mm next to the concrete foundation and concrete floor

### Internal wall-Concrete element

**Footing**  
300mmx400mm cast in situ concrete reinforced with 4 12Ø reinforcement bars

**Foundation**  
200mm width,  
900mm deep below the ground level,in frost free zone  
30mm hard insulation of both side next to the concrete foundation.  
DPM 0.5mm under the concrete floor.  
DPM 0.5mm between the concrete foundation and 30mm hard insulation  
DPM 0.5mm under the concrete internal wall

## Internal stairs

Prefabricated concrete stairs  
width: 1000mm  
rise: 170mm  
going: 280mm  
railing: 1100mm steel  
Ground floor:  
515x150mm concrete foundation cast in 150mm polystyrene layer.  
4 reinforcement bars in foundation  
1st floor:  
stairs are screwed to 355mm thick concrete landing with 2 steel plates and steel screws.

## Concrete building

**Ground supported slab:**  
10mm Linoleum  
30mm Screed  
100mm Concrete  
150mm Polystyrene  
150mm Polystyrene  
70mm Gravel  
**Sports Hall:**  
Floor finish is Polyurethane  
Minimum U VALUE: 0.10W/m<sup>2</sup>K  
Actual U value:0.112W/m<sup>2</sup>K

## Glass hallway:

Curtain walls  
50x115mm mullions

**Skylight:**  
Pleisidco,  
skylight double glazed cc/1  
installed accoring to manufacturer  
Ventilation in roof cassette stops before skylight and is led out by a pipe  
going around the skylight and entering the cassette again  
13mm gypsum on sides connecting to gypsum ceiling  
Uvalue: 0.56W/m<sup>2</sup>K

## Doors:

Fire demand: EI 30

## Glass hall foundation:

500mmx250mm concrete reinforced with 6 12ø reinforcement bars  
2x 190mmx250mm light clinker block,  
75mm insulation  
10mm mortar on top of first light clinker block  
Plaster on external side of light clinker block

## Wooden foundation:

Concrete footing 450x730mm, 900mm deep below the ground level, in frost free zone  
2 layers of Leca blocks 150x345mm with mortar between them  
8mm layer of plaster around Leca blocks on the outer side  
Hard insulation 35x15mm next to Leca blocks on the inner side  
Radon barrier on the top of Leca blocks, it goes 100mm inside the ground supported slab on the top of screed  
DPC 0.5mm on top of the Leca blocks  
DPM 0.5mm on top of the screed and goes up to the wall, between insulation in the wall  
1 Sole plate 45x300 in-situ-cast, on the top of leca bocks and membranes  
Pre fabricated wooden wall element, placed on top of the sole plate and screwed together

## Ground supported slab

**Wooden building:**  
10mm wooden floor finish  
20mm plywood  
0.5mm DPM  
30mm screed  
100mm concrete slab  
150mm polystyrene  
150mm polystyrene  
70mm gravel  
Minimum U VALUE: 0.10W/m<sup>2</sup>K  
Actual U value:0.10W/m<sup>2</sup>K

## Internal walls:

120mm pre fabricated wooden internal walls  
13mm gypsum board  
13mm gypsum board  
70mm mineral wool  
13mm gypsum board  
13mm gypsum board  
5mm above gysym ceiling internal wall continues up as:  
13mm gypsum board  
70mm mineral wool  
13mm gypsum board  
Connected to roof cassettes by steel bracket

I100\_F6\_H1\_N10



# Cross section

## Floor Partition:

10mm linoleum  
30mm screed  
320mm hollow core deck element  
**Hollow Core Deck Elements:**  
Reinforced concrete  
Connected to load bearing facade by concrete hanger (prefabricated)  
70mm attached to wall  
Connected to other deck elements by concrete joint  
Modular Lines for deck elements are 1200mm  
Fire demand: REI 30

## Suspended ceiling

Rockfon Skinnesystem/Juster bar 315-590mm  
davidenshop.dk/  
Battens 38x73mm under deck element  
Wooden plate  
Gypsum board 13mm

## Concrete external walls:

**Cable:**  
420mm sandwich element  
Minimum U VALUE: 0.30W/m<sup>2</sup>K  
Actual U value: 0.18W/m<sup>2</sup>K  
Fire demand: REI 60

**Facade:**  
420mm sandwich element  
Minimum U VALUE: 0.30W/m<sup>2</sup>K  
Actual U value: 0.19W/m<sup>2</sup>K  
Fire demand: REI 60  
2 types of prefabricated concrete facades:  
Load-bearing facade and non-load bearing facade  
Load-bearing facade has a special cut in shape of TTS ribs, which are resting on it. There has to be placed 2 steel plates between TTS ribs and the cut. The rest of the gap is filled with concrete. Non-load bearing facade is without a special cut.

## Concrete roof:

**Facade:**  
Roof starts and ends with TTS element in the corner, between each TTS there is always a Waffle element  
TTS elements rest on load-bearing facade, 2 steel plates are between the ribs and facade. The rest of the gap in facade is filled with concrete. Waffle element rests on non-load bearing facade.  
TTS element 2400x50mm, ribs 1020x100mm  
Waffle elements 2400x2400mm  
Vapor barrier 1.5mm  
Rockwool hard insulation 300mm on the top of the TTS/Waffle elements  
2 layers of roofing felt. One is 3mm DPC and second one is 4mm Asphalt Felt torched-in.  
Fire demand: EI 60  
Minimum U VALUE: 0.20W/m<sup>2</sup>K  
Actual U VALUE: 0.12W/m<sup>2</sup>K

**Downpipe:**  
8 PVC downpipes placed 14400mm apart, Ø 110mm  
Slope to downpipes is made with sloped hard insulation

## Windows:

Signal brown tripple-glazed windows.  
Finger-jointed/knot-free and laminated pine heartwood.  
vinduesgrossisten.dk, Scandi line: 2 types  
1200x2080mm and 1500x620mm  
U value: not more than 1.80W/m<sup>2</sup>K

## Doors:

vinduesgrossisten.dk  
Fire demand: EI 30

**Fire escape door:**  
Fire demand: EI 60  
Minimum U VALUE: 1.50W/m<sup>2</sup>K

## Glass hallway:

Curtain walls  
50x115mm mullions

## Skylight:

Plastecco,  
skylight double glazed co/1  
installed according to manufacturer  
Ventilation in roof cassette stops before skylight and is led out by a pipe going around the skylight and entering the cassette again  
13mm gypsum on sides connecting to gypsum ceiling  
Uvalue: 0.56W/m<sup>2</sup>K

## Doors:

Fire demand: EI 30

## Ridge detail:

Open ridge  
150mm x 7mm plywood holding metal ridge  
Plywood is attached to roof cassettes

## Wooden roof cassettes:

13mm plywood  
50mm air gap  
350mm mineral wool  
0.2mm DPM layer  
**Roof finish:**  
DPC layer  
2 layers of roofing felt,  
1st is 3mm DPC,  
2nd is 4mm Asphalt Felt torched-in

## Suspended ceiling:

38x73mm ceiling battens  
brackets that attach battens wooden hanger  
Gypsum 12.5mm boards with 470mm of length

## External wall:

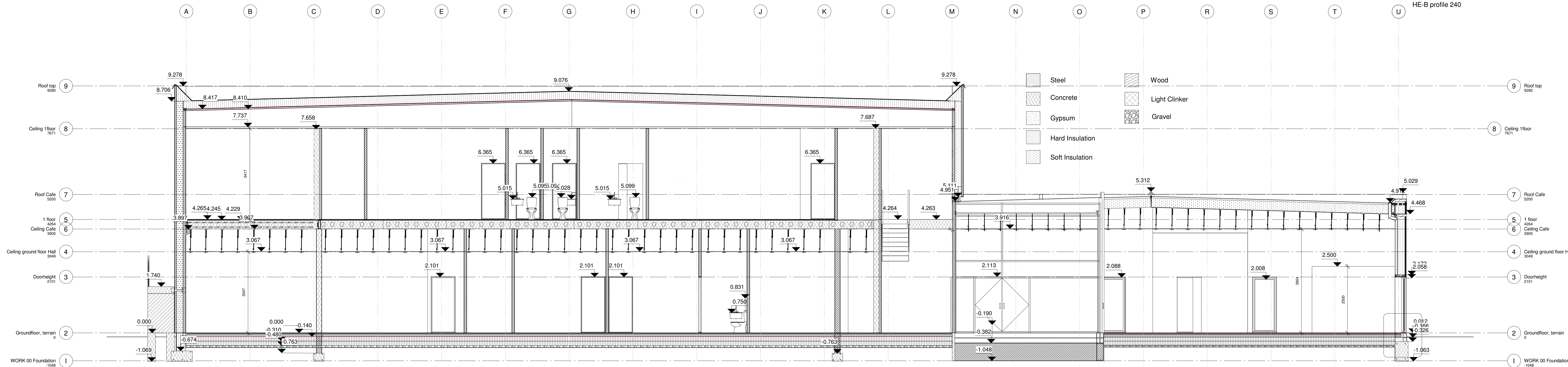
417mm pre fabricated wooden wall  
19mm vertical wooden cladding  
12mm air gap  
12mm plywood  
12mm gypsum board  
140mm mineral wool  
160mm mineral wool  
0.5mm DPM  
45mm mineral wool  
12 plywood  
12 gypsum board  
Minimum U VALUE: 0.113W/m<sup>2</sup>K  
Actual U value: 0.108W/m<sup>2</sup>K  
Fire demand: REI 60

## Eave:

50mm opening on external facade to allow air flow  
Flashing overlapping facade  
DPC layer and roofing felt layers

**Steel column:**  
HEB Profile 100

**Steel beam:**  
HE-B profile 240



I100\_F6\_H1\_N08

## External stairs

Steel External stairs  
Width: 1000mm  
rise: 175mm  
going: 280mm  
railing: 1100mm steel  
Connection:  
Landing connect to the internal wall.  
Use the steel anchor.  
Foundation:  
Concrete foundation.

## Concrete foundation

### External wall-Sandwich element.

**Footing**  
400x800mm cast in situ concrete reinforced with 6 12 Ø reinforcement bars  
**Foundation**  
200mmx600mm concrete foundation  
150mm polystyrene insulation  
10mm Rendering  
Hard insulation 150mm next to the concrete foundation and concrete floor

### Internal wall-Concrete element

**Footing**  
300mmx400mm cast in situ concrete reinforced with 4 12Ø reinforcement bars  
**Foundation**  
200mm width,  
900mm deep below the ground level, in frost free zone.  
30mm hard insulation of both side next to the concrete foundation.  
DPM 0.5mm under the concrete floor.  
DPM 0.5mm between the concrete foundation and 30mm hard insulation  
DPM 0.5mm under the concrete internal wall

## Concrete internal walls:

**Internal non-load bearing walls:**  
100mm aerated concrete  
Fire demand: EI 30

**Internal load bearing walls:**  
200mm Concrete  
Fire demand: REI 60

## Concrete building

**Ground supported slab:**  
10mm Linoleum  
30mm Screed  
100mm Concrete  
150mm Polystyrene  
150mm Polystyrene  
70mm Gravel  
**Sports Hall:**  
Floor finish is Polyurethane  
Minimum U VALUE: 0.10W/m<sup>2</sup>K  
Actual U value: 0.112W/m<sup>2</sup>K

## Internal stairs

Prefabricated concrete stairs  
width: 1000mm  
rise: 170mm  
going: 280mm  
railing: 1100mm steel  
Ground floor:  
515x150mm concrete foundation cast in 150mm polystyrene layer.  
4 reinforcement bars in foundation  
1st floor:  
stairs are screwed to 355mm thick concrete landing with 2 steel plates and steel screws.

## Glass hall foundation:

500mmx250mm concrete reinforced with 6 12Ø reinforcement bars  
2x 180mmx250mm light clinker block,  
75mm insulation  
10mm mortar on top of first light clinker block  
Plaster on external side of light clinker block

## Ground supported slab

**Wooden building:**  
10mm wooden floor finish  
20mm plywood  
0.5mm DPM  
30mm screed  
100mm concrete slab  
150mm polystyrene  
150mm polystyrene  
70mm gravel  
Minimum U VALUE: 0.10W/m<sup>2</sup>K  
Actual U value: 0.10W/m<sup>2</sup>K

## Wooden cladding:

freeslev.dk  
Raw wood dimension: 19x200mm  
Pine / spruce with planed front.  
Surface treatment: Black RAL 9005 primed and painted

## Wooden foundation:

Concrete footing 450x730mm, 900mm deep below the ground level, in frost free zone  
2 layers of Leca blocks 150x345mm with mortar between them  
8mm layer of plaster around Leca blocks on the outer side  
Hard insulation 35x15mm next to Leca blocks on the inner side  
Radon barrier on the top of Leca blocks, it goes 100mm inside the ground supported slab on the top of screed  
DPC 0.5mm on top of the Leca blocks  
DPM 0.5mm on top of the screed and goes up to the wall, between insulation in the wall  
1 Sole plate 45x300 in-situ-cast, on the top of leca blocks and membranes  
Pre fabricated wooden wall element, placed on top of the sole plate and screwed together