



PLANTS & MACHINES

robotic ecosystems workshop

Innovative Citizen
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THE FAMILY





Growing population and urbanisation

- global population will grow by 3 Billion until 2050
- most of us will live in megacities
- a lot more food needs to be produced

Rising demand for crop production

- traditional, soil based agriculture is at its limits
- there is not enough arable land and water to feed the world
- monocultures, the use of pesticides and fertilizer take a heavy toll on the environment

Rising demand for climate independent growing methods

- climate change makes farming a gamble
- we need to reduce the amount of resources used for crop production to slow down the effects of climate change
- we need consistent, efficient, clean and healthy growing methods



Strong technology affinity in urban areas

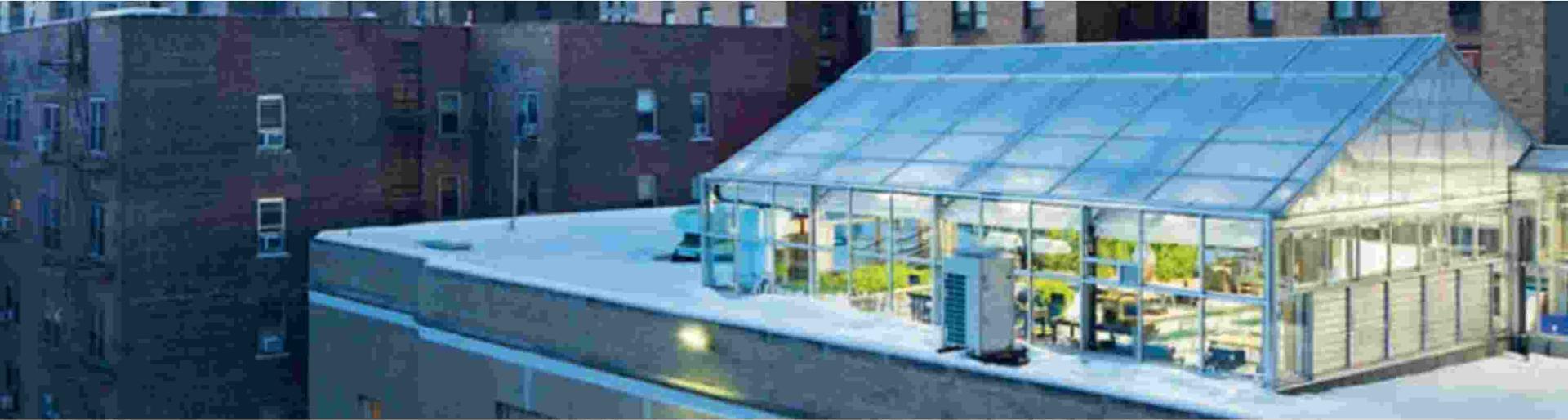
- acceptance and demand for intelligent technologies rises
- software and hardware have the potential to make a variety of processes more efficient
- smart city, smart grid, IoT, smart everything

Rising demand for fresh and local food

- consumers get more interested in the why and how, they want to know what exactly they consume
- rising demand for local and organic food
- more awareness for health and sustainability

PROBLEMS / CHALLENGES, NEEDS

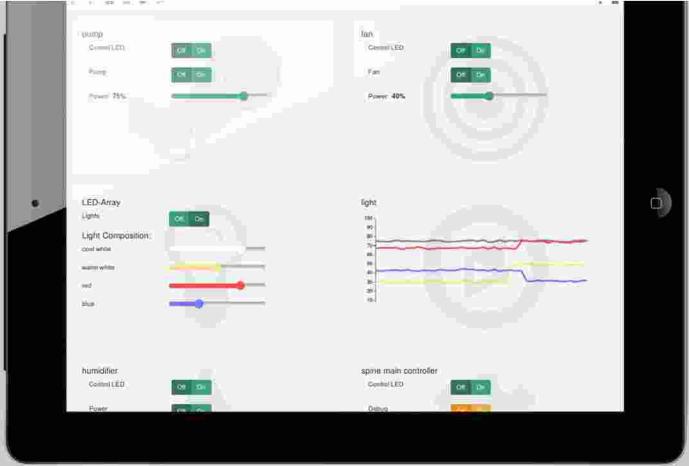




- urban farms on rooftops or old factory buildings use aquaponic / hydroponic to grow local crop while saving lots of resources
- environmentally friendly production (climate smart agriculture)
- short distance transportation of produce
- automation / precision farming is used to increase productivity per sqm
- greener cities, more jobs
- space in the city is very expensive, urban farms need to be very efficient in order to compete with larger greenhouses
- high set up and running costs limit growth of the urban farming market
- control technology is often cost prohibitive for SMEs in the field of urban horticulture

URBAN FARMING



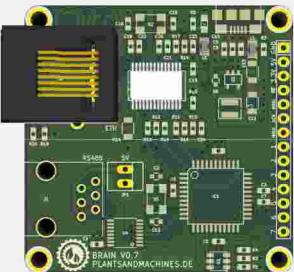


- we allow farmers on a shoestring budget to automate and optimize their growing operation
- artificial intelligence helps growers to find the perfect conditions for their crop
- flexible hard and software that adapts to the need of the growers and their crop
- all greenhouse data at the tip of your fingers, with a sleek, platform independent user interface



PLANTS & MACHINES GREENHOUSE AUTOMATION



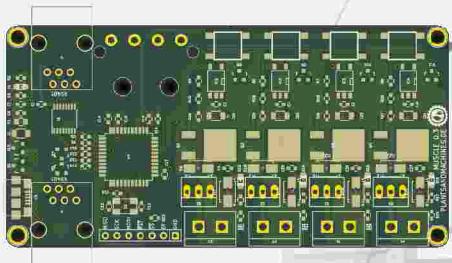


spine controller
5 x 5 cm, RS485, Ethernet, USB

main controller, integrates sensor data and automates actuators

Integrates up to 256 other slave controllers on the RS485 bus over distances of up to 1.2 kilometers.

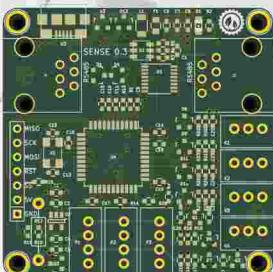
Connects to host computing unit via ethernet.



muscle controller
10 x 5 cm, RS485, USB

actuator controller, integrates 4 actuators into the system (12V DC, 4A)

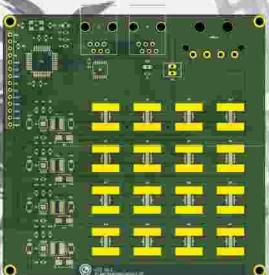
plug & play bus device, communicates with the spine controller.



synapse controller
5 x 5 cm, RS485, I2C, ADC, USB

sensor controller, integrates 7 sensors into the system

plug & play bus device, communicates with the spine controller.



light controller
10 x 10 cm, RS485, USB

4 channel LED controller, spectrum adjustable grow light

plug & play bus device, communicates with the spine controller.

The MakerBot for automated indoor gardening.

Automate and monitor self-designed indoor gardens of any type without programming skills or knowledge about electronics.

- first alpha test for our control technology will be smaller scale in form of B2C DIY automation kits
- large maker / diy scene around indoor gardening, hydroponic, aquaponic
- high interest in system automation
- goal is to establish an open source community around our products that helps us with the hardware and software development



OSS & OSHW



DIY KIT

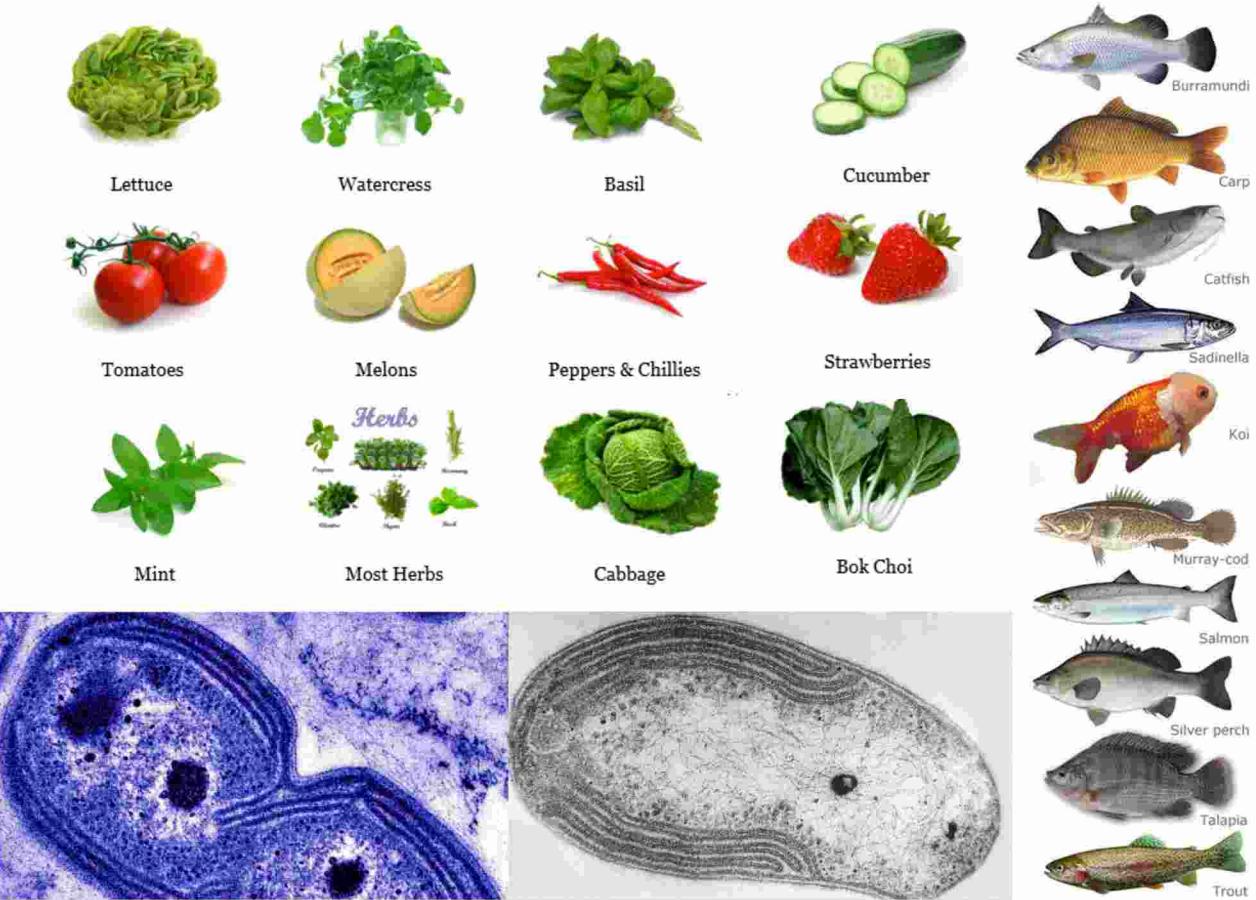
- hydroponic (soil less growing)
- aquaculture (lots of pollution)
- aquaponic (combine the two)
- closed water cycle



AQUAPONIC



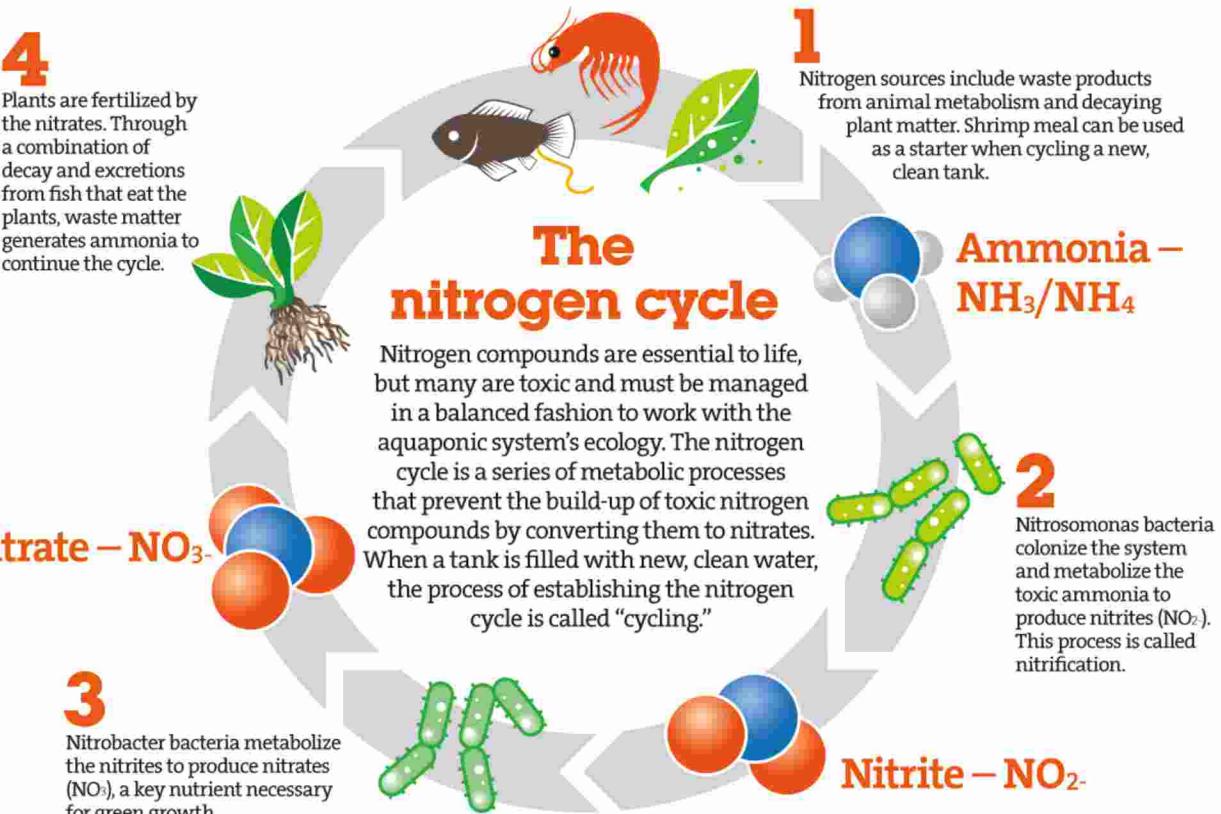
- **fish** (chicken, cows, birds, etc)
water temperature, dissolved oxygen, water hardness, toxins, PH
- **microorganisms** (Nitrosomonas, Nitrobakter)
humid conditions, temperature, oxygen, ammonium, ammonia, nitrite, PH
- **plants**
temperature, humidity, light, nutrients, CO₂, oxygen, water, PH
- biggest challenge finding and keeping the balance



AQUAPONIC ORGANISMS



- when you find the balance
- nitrification cycle starts
- Aquatic organisms create Ammonium and Ammonia (becomes toxic quickly)
- Nitrosomonas take up NH₃ and NH₄ and produce Nitrite (less toxic)
- Nitrobacter take up NO₂⁻ and produce Nitrate (least toxic)
- plants take up Nitrate
- clean water continues the cycle
- best PH around 6.8 - 7.2



AQUAPONIC NITRIFICATION



- saves water and fertilizer
 - totally organic produce (no BIO tag for now, no soil)
 - does not depend on arable land
 - can be done indoors
 - resilient against pests and diseases
 - year round production
 - better for the environment
-
- not as efficient crop production as hydroponic, but uses less resources and can produce food fish
 - more difficult to handle, have to take care of 3 organisms
 - if you have pests or diseases, they are harder to fight



AQUAPONIC PROS n CONS



- nutrients should not need be added when you have a healthy system (deficiencies? -> check system)
- Fe2 chelate
- pH buffer in form of seashells
- pH up in form of calcium carbonate and potassium carbonate
- pH down in form of nitric, muriatic, phosphoric acid (beware of anti-bacterial acids)
- adapt system really, really slowly



AQUAPONIC ADDITIVES



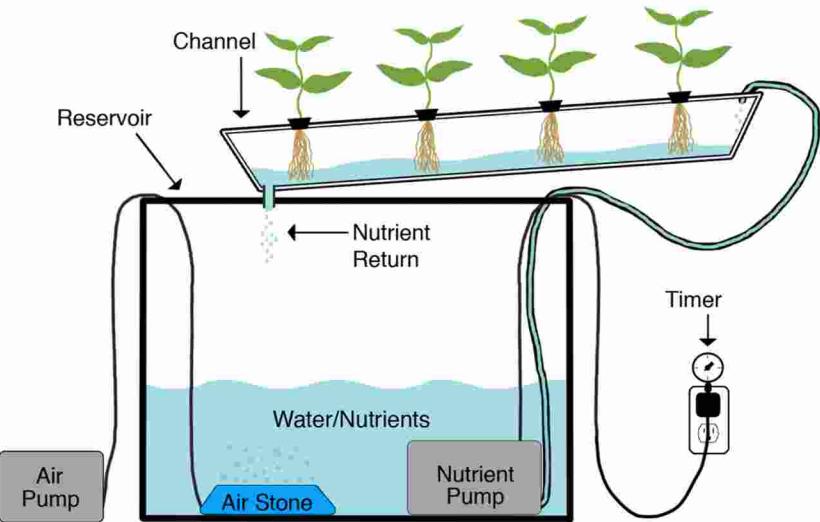
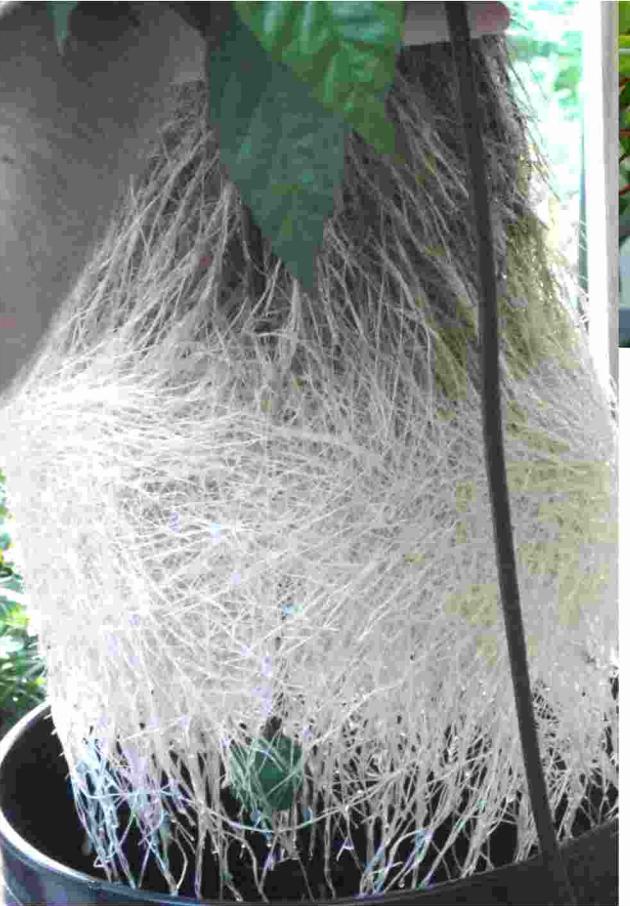
- mostly developed for hydroponic
- with little adaption works for aquaponics as well
- kind of a war going on, which method is the most efficient, all have pros n cons



SYSTEM DESIGN



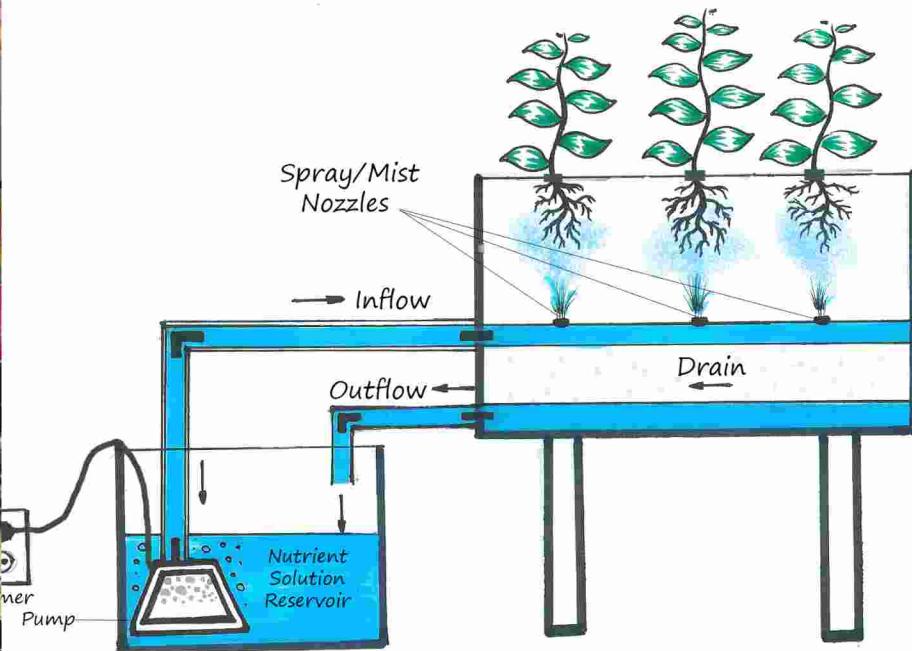
- **Nutrient Film Technique**
- tip of the roots in water
- rootzone surrounded with oxygen
- great root growth, great oxygen levels
- root rot, no buffer on fail, difficult for larger plants, separate biofilter for aquaponics



SYSTEM DESIGN NFT



- Aeroponics
- rootzone sprayed with water mist
- no aeration needed for water reservoir, uses complete rootzone for nutrient take up, very fine mist helps with nutrient uptake
- nozzles clog really fast, no buffer on fail, difficult for larger plants, separate biofilter for aquaponics



SYSTEM DESIGN AEROPONIC



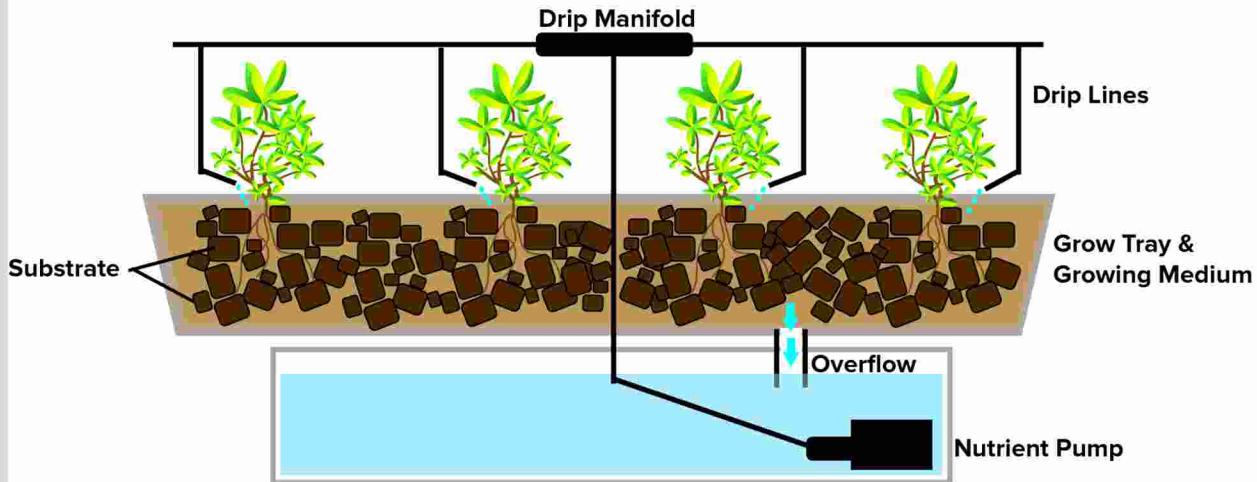
- Deep Water Culture
- roots completely saturated in oxygenated water
- very popular - simple system setup, controllable rootzone oxygen level, buffer on fail
- root rot, diseases / pests for aquaponic you need a separate reservoir for aquatic animals, separate biofilter for aquaponics



SYSTEM DESIGN DWC



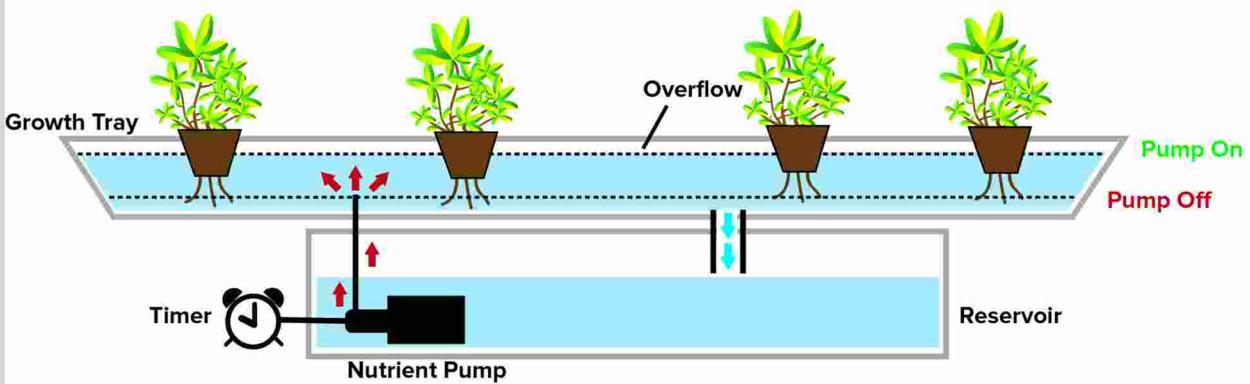
- Drip system
- more or less like traditional agriculture, but without soil
- media acts as a buffer in case of fail, can supply each plant with water from a different reservoir, for aquaponics growbed can be used as biofilter
- not enough throughput for aquaponic - filter function



SYSTEM DESIGN DRIP



- **Flood and Drain** or Ebb and Flow
- uses grow media that regularly gets flooded with water
- easy to build, aquatic animals directly live in the water reservoir, media is a very good buffer on system fails, good with plants of all sizes, grow bed is biofilter at the same time, you can use red worms to help with filtration
- maintenance a little more difficult, not feasible on an industrial scale



SYSTEM DESIGN FLOOD AND DRAIN

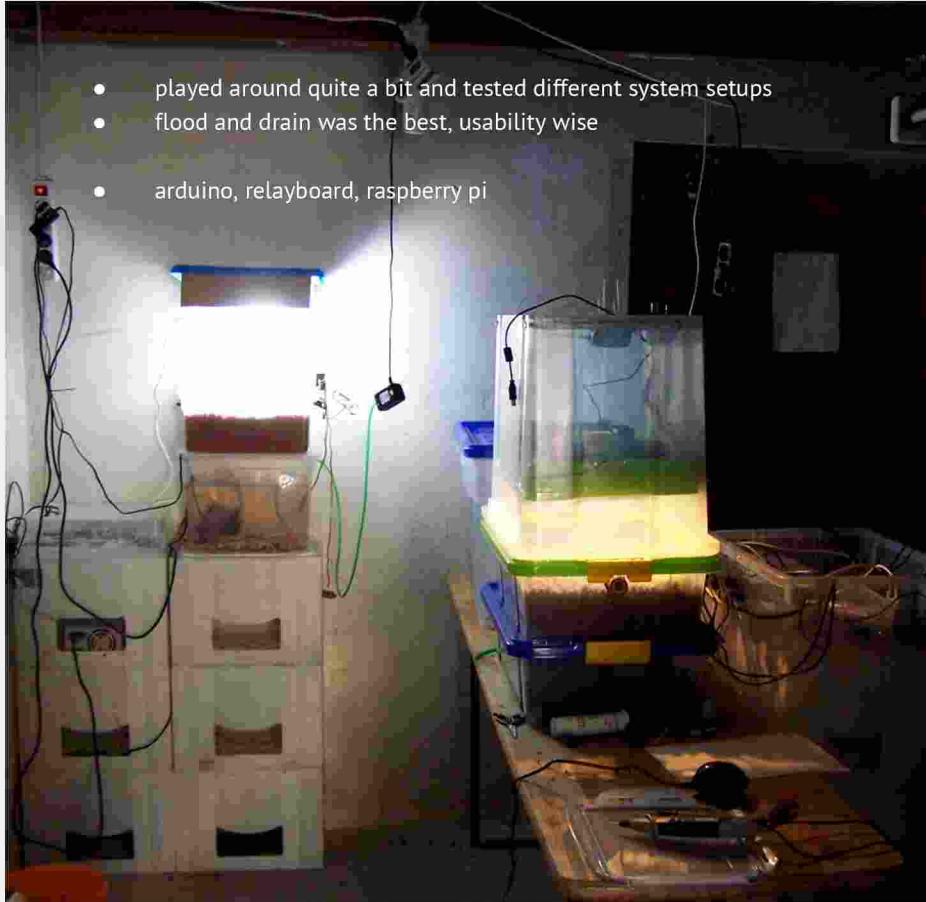


- Size matters, smaller systems are harder to control, higher spikes
- ratios of water volume to growbed volume (1:1 - 2:1)
- growbed depth (15 - 35 cm)
- stocking density (0.5 kg per 20-26 liters)
- clogging, reverse flow
- sump tank, don't let your fish dry out...



FLOOD AND DRAIN DESIGN CONSIDERATIONS





- played around quite a bit and tested different system setups
- flood and drain was the best, usability wise
- arduino, relayboard, raspberry pi

HUMBLE BEGINNINGS



Meet the Robotic Aquaponic Ecosystem

automated water cycle

light intensity sensor,
temperature and humidity sensor,
(water level sensor)

Arduino at heart
USB serial interface

LET'S BUILD A ROBOT



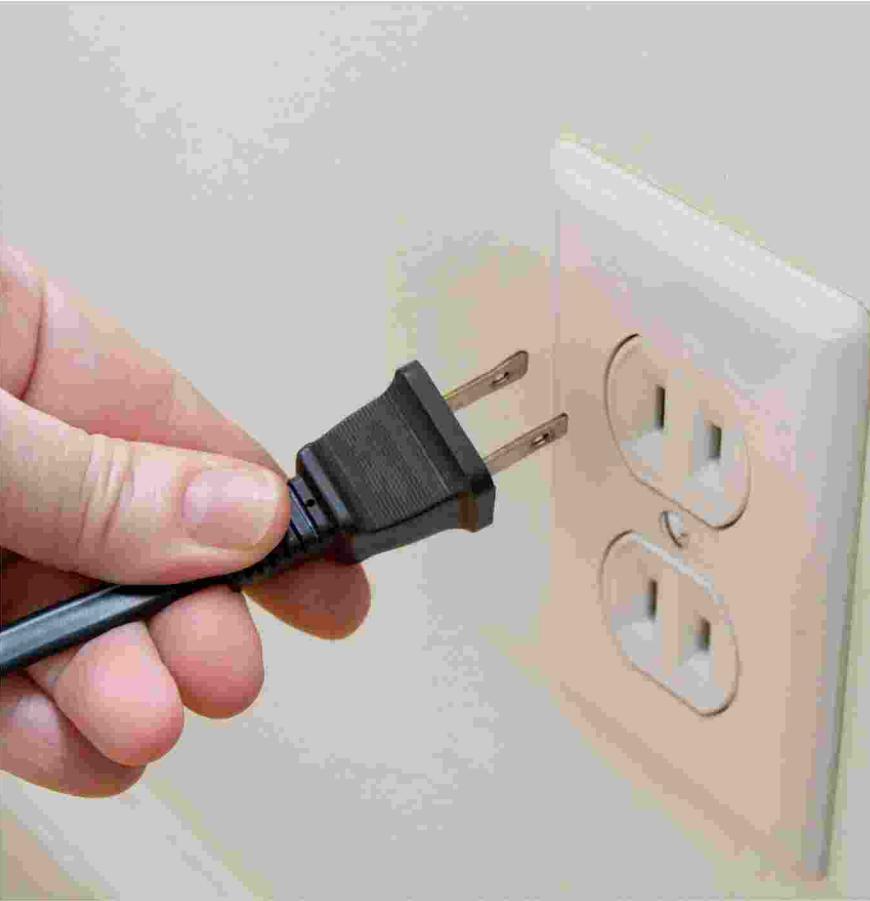
- please gather parts
 - 2x useful boxes with lids, 1x small box with lid
 - 1m water hose, 2x hose connectors
 - water pump
 - relay board
 - micro controller
 - temperature sensor, resistor
 - light sensor
 - zip ties
 - knife
-
- let's start working on the case



CHAPTER 1 - GET THE LOOT



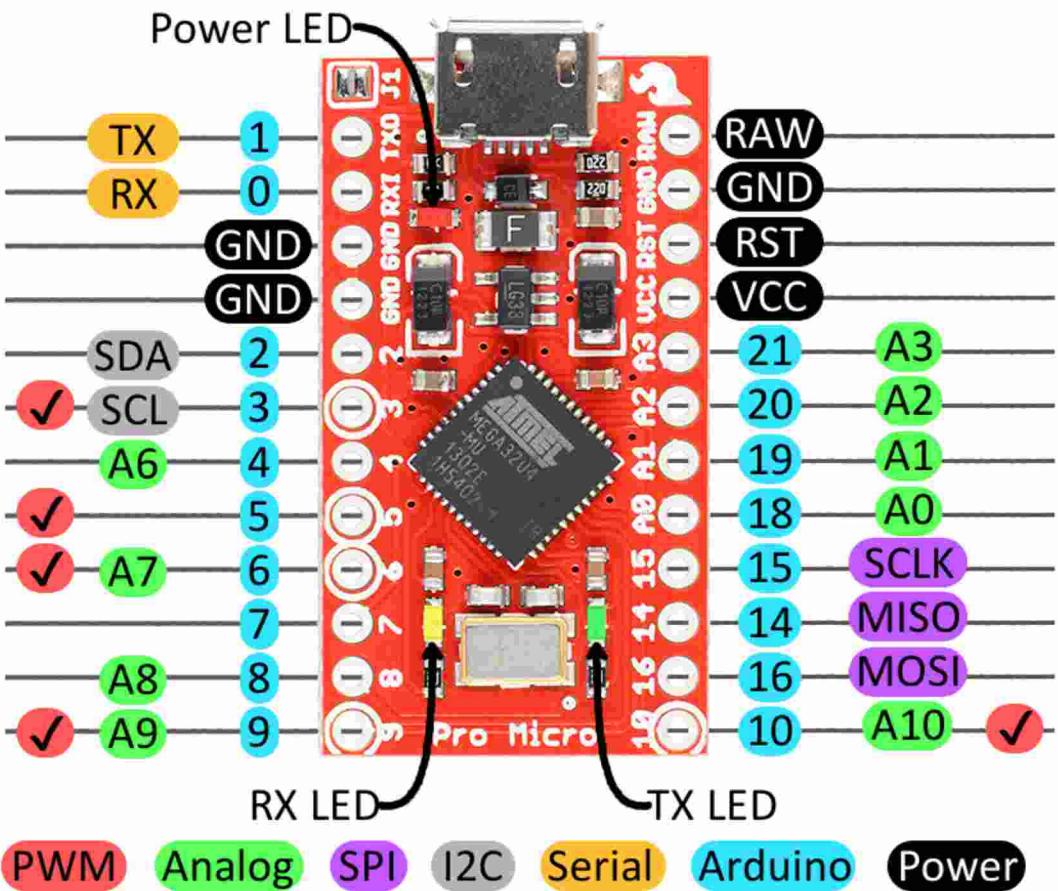
- nice, plug it into the wall and we're good to go
- not quite, pump is always on, should save some energy, noisy at night, oxygen supply for roots
- should make it smart, so that it runs in intervals and doesn't turn on at night
- how? microcontroller!



HARDWARE PUMP



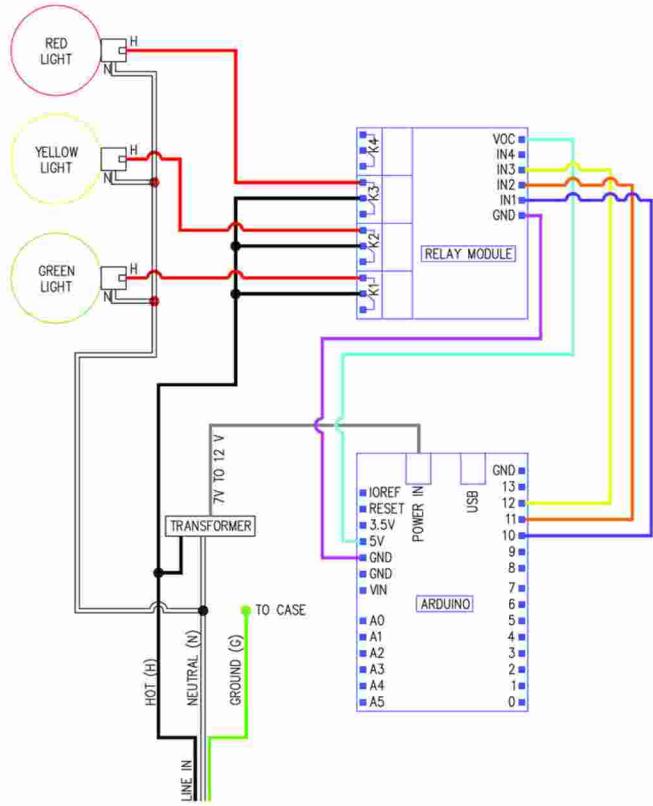
- this is an arduino pro mini clone
- 8bit 32Kbytes avr 32u4 microcontroller with a risc architecture
- code will be in C/C++
- arduino wrapper called wiring around C++ made these controller popular
- switching values of ports results in different actions on the pins output / input
- controller is running on 5V DC usb power and features a usb Serial to communicate with a computer
- but how do we switch a 220V AC pump with a 5V DC controller?



HARDWARE MICROCONTROLLER



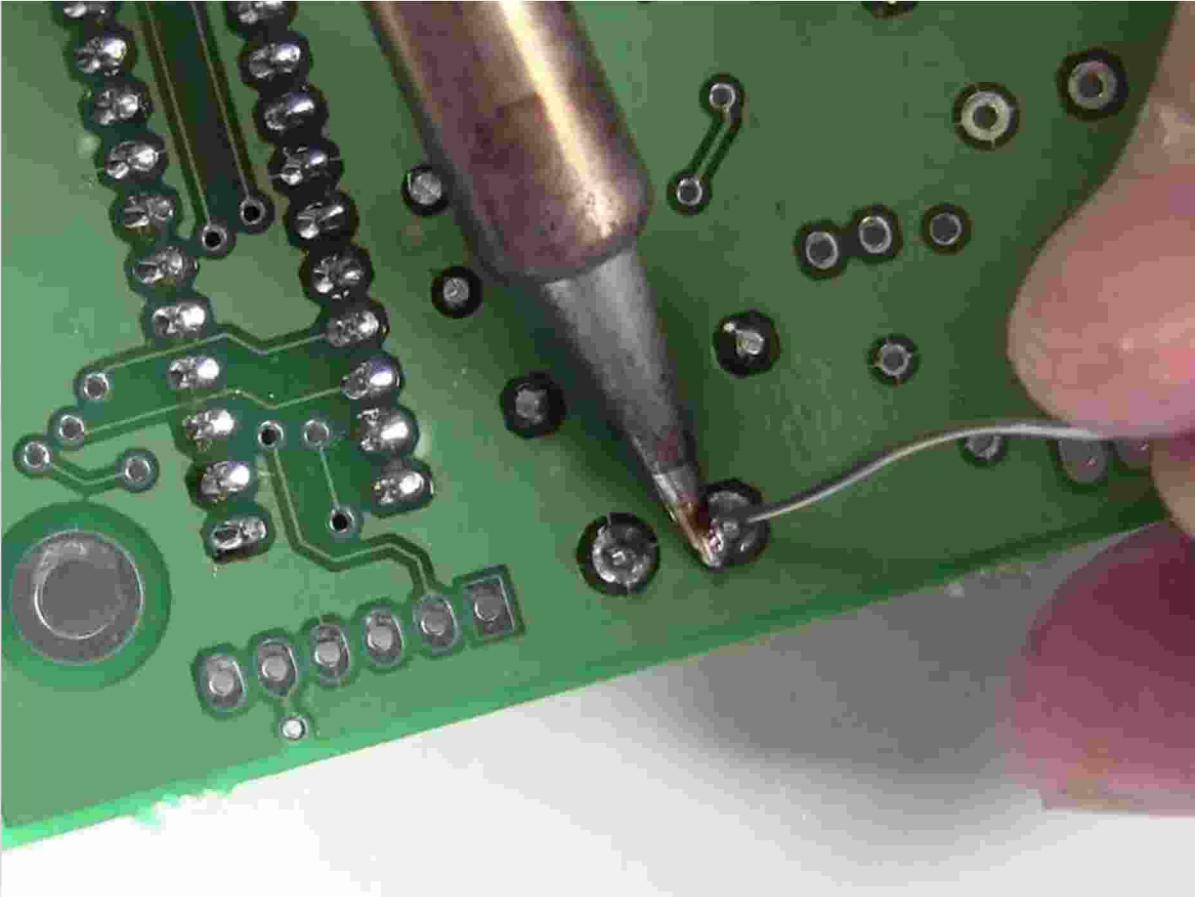
- switches circuits through el magnets
- use 5V DC sig from MC to close 220V AC circuit
- rating, signal U/I, switching U/I
- 2 channels, we'll only use one for the pump
- you can add an additional hardware and control it with the mc (aerator, heater, fans, lights, etc)



HARDWARE RELAY BOARD



- hook up mc with relay board
- hook up pump with relay board



CHAPTER 2 - CONNECTING BRAIN AND MUSCLES





Counter | Arduino 1.5.4

```
void setup()
{
    Serial.begin(9600);
    setupBluetooth();
    Serial.println("\nBluetooth Counter\n");
}

void loop() {
    Serial.println(counter);
    bluetooth.println(counter);
    counter++;
    delay(1000);
}
```

Done uploading.

Sketch uses 5,290 bytes (16%) of program storage space. Maximum is 32,256 bytes.
Global variables use 397 bytes (19%) of dynamic memory, leaving 1,651 bytes for local variables. Maximum is 2,048 bytes.

14

Arduino Uno on /dev/tty.usbmodem1411

SOFTWARE ARDUINO



- please download and install Arduino IDE
- set up and switch output pins of the mc, toggle channel on the relay board based on a delay
- code hello world on mc, give it out over serial
- do stuff on serial receive

```
#include <stdio.h>

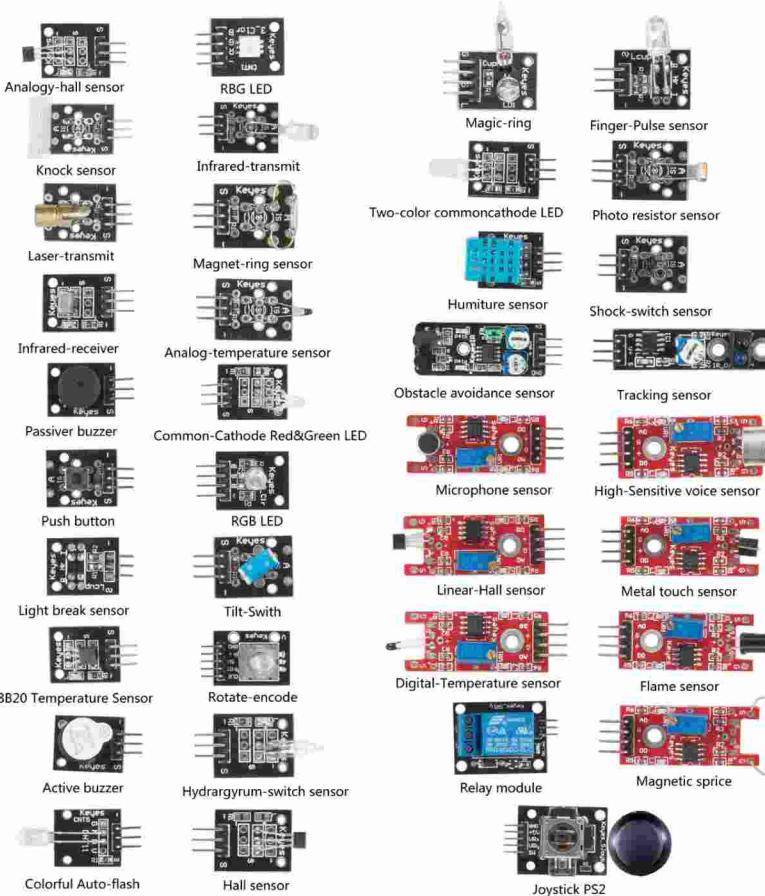
int main()
{
    printf("hello, world!");
    return 0;
}
```

CHAPTER 3 - HELLO WORLD



- low to high cost
- sensors for everything
- they all use one of the following protocols
(analog, spi, I2C, serial, onewire)
- our mc can handle them all
- for digital communication we'll use libraries,
makes life easy

HARDWARE SENSORS



- what do we want to measure in an aquaponic system
- parameters often linked to each other
- ie light measured in ppm, max usable ppm of a plant depends on temperature
- finding these connections and thus finding the right balance of parameters is key for efficient systems
- so we want to know it all (still ongoing experiment on this, use computing to solve)
- PH, EC, CH, DO, temp, humid, CO₂, light spectrum, light intensity, mechanical stress, oxygen in the rootzone

Periodic Table of the Elements

Atomic Number	Symbol	Name	Atomic Mass
1	H	Hydrogen	1.008
2	He	Helium	4.003
3	Li	Lithium	6.941
4	Be	Beryllium	9.012
5	B	Boron	10.811
6	C	Carbon	12.011
7	N	Nitrogen	14.007
8	O	Oxygen	15.999
9	F	Fluorine	18.998
10	Ne	Neon	20.180
11	Na	Sodium	22.990
12	Mg	Magnesium	24.305
13	Al	Aluminum	26.982
14	Si	Silicon	28.086
15	P	Phosphorus	30.974
16	S	Sulfur	32.066
17	Cl	Chlorine	35.453
18	Ar	Argon	39.948
19	K	Potassium	39.098
20	Ca	Calcium	40.078
21	Sc	Scandium	44.956
22	Ti	Titanium	47.867
23	V	Vanadium	50.942
24	Cr	Chromium	51.996
25	Mn	Manganese	54.938
26	Fe	Iron	55.845
27	Co	Cobalt	58.933
28	Ni	Nickel	58.693
29	Cu	Copper	63.545
30	Zn	Zinc	65.38
31	Ga	Gallium	69.723
32	Ge	Germanium	72.631
33	As	Arsenic	74.922
34	Se	Selenium	78.971
35	Br	Bromine	79.904
36	Kr	Krypton	84.798
37	Rb	Rubidium	84.468
38	Sr	Samarium	87.62
39	Y	Yttrium	88.906
40	Zr	Zirconium	91.224
41	Nb	Niobium	92.909
42	Mo	Molybdenum	95.95
43	Tc	Techneium	95.997
44	Ru	Ruthenium	101.07
45	Rh	Rhodium	102.905
46	Pd	Palladium	105.42
47	Ag	Silver	107.868
48	Cd	Cadmium	112.411
49	In	Inidiem	114.818
50	Sn	Tin	118.711
51	Sb	Antimony	121.760
52	Te	Tellurium	127.6
53	I	Iodine	126.95
54	Xe	Xenon	131.294
55	Cs	Cesium	132.905
56	Ba	Barium	137.328
57	La	Lanthanum	138.905
58	Ce	Cerium	140.116
59	Pr	Priseodymium	140.908
60	Nd	Neodymium	141.243
61	Pm	Promethium	144.913
62	Sm	Samarium	150.36
63	Eu	Europium	151.954
64	Gd	Gadolinium	157.25
65	Tb	Terbium	158.925
66	Dy	Dysprosium	162.500
67	Ho	Holmium	164.950
68	Er	Erbium	167.259
69	Tm	Thulium	168.934
70	Yb	Ytterbium	173.055
71	Lu	Lutetium	174.957
87	Fr	Francium	223.020
88	Ra	Radium	226.025
89	Ac	Actinium	227.028
90	Th	Thorium	232.038
91	Pa	Protactinium	231.036
92	U	Uranium	238.029
93	Np	Neptunium	237.048
94	Pu	Plutonium	244.064
95	Am	Americium	243.061
96	Cm	Curium	247.070
97	Bk	Berkelium	247.070
98	Cf	Californium	251.080
99	Es	Einsteinium	[254]
100	Fm	Fermium	257.095
101	Md	Mendelevium	258.1
102	No	Nobelium	259.101
103	Lr	Lawrencium	[262]

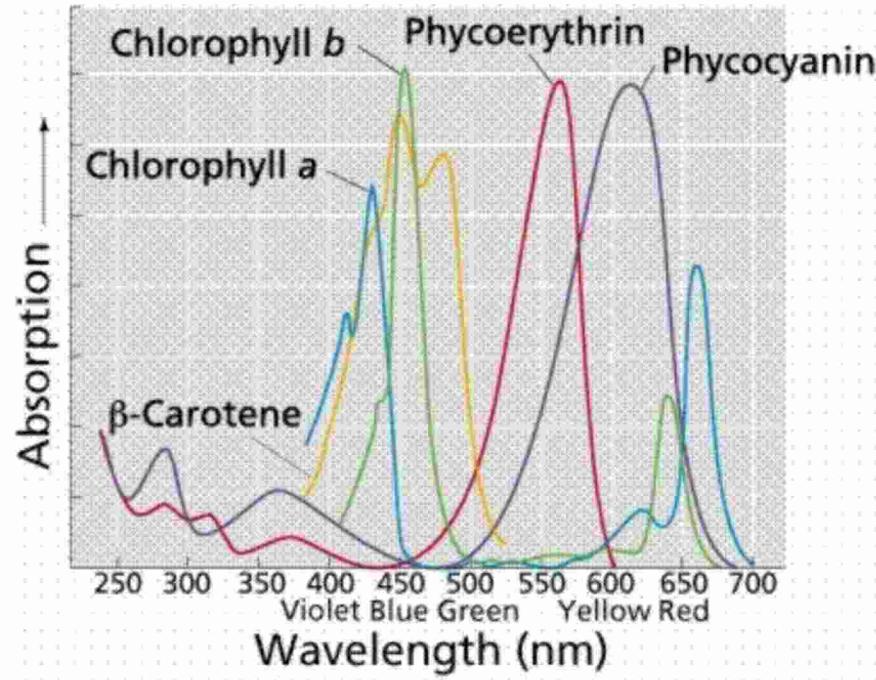
Alkaline Metal Alkaline Earth Transition Metal Basic Metal Semimetal Nonmetal Halogen Noble Gas Lanthanide Actinide

AQUAPONIC PARAMETERS



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Sciencenotes.org

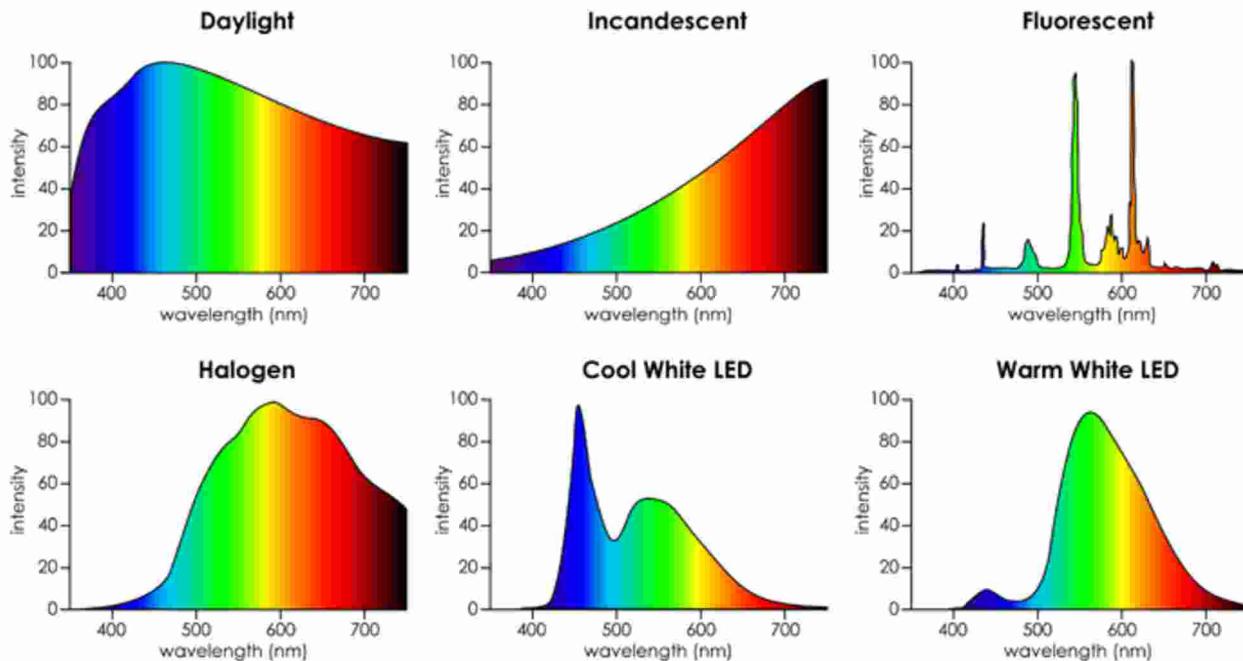
- most important factor for plant growth
- spectrum / intensity / duration / interval
- PAR - photosynthetic active radiation
- ppm in microeinsteins per scm, not LUX or LUMEN (human visible spectrum)
- how long is the light on
- how long is the light off
- too much light, not enough light
- compare different light sources, led, dampflamplen, sparlampen, halogen, etc



PLANTS LOVE PHOTONS



- most important factor for plant growth
- spectrum / intensity / duration / interval
- PAR - photosynthetic active radiation
- ppm in microeinsteins per sqm, not LUX or LUMEN (human visible spectrum)
- how long is the light on
- how long is the light off
- too much light, not enough light
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PLANTS LOVE PHOTONS



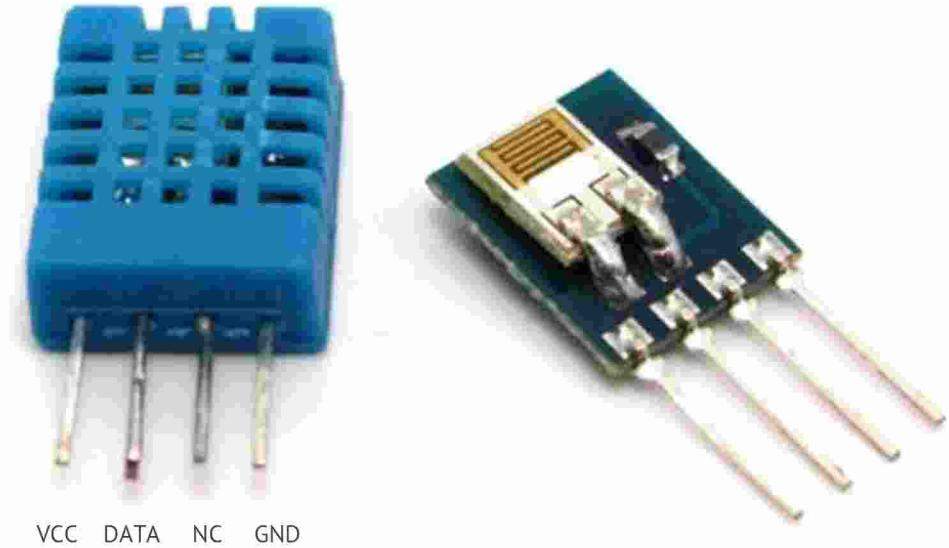
- wire up photodiode
- put sensor in place
- read out sensor data and display it via serial



CHAPTER 4 - THE SUN IS SHINING



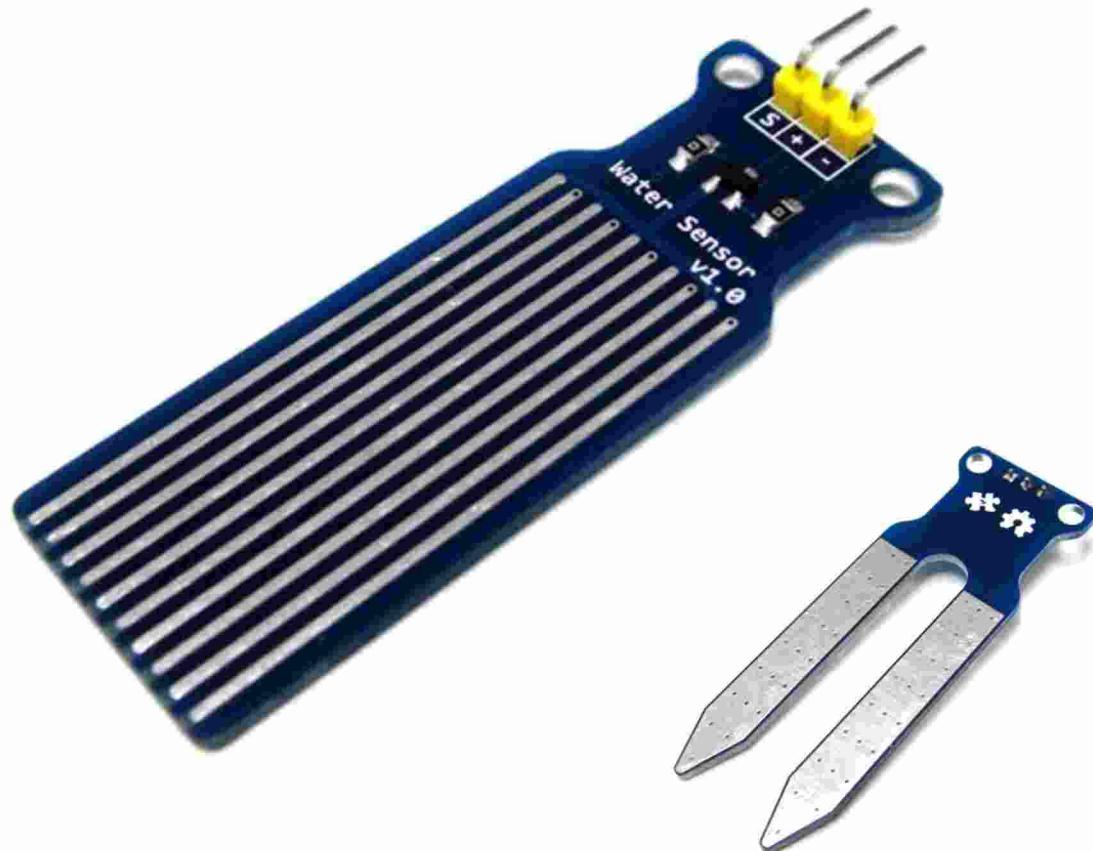
- wire up DHT11 sensor (10k pullup btw. DATA and VCC)
- put sensor in place
- read out sensor data and display it via serial



CHAPTER 5 - AS COLD AS ICE



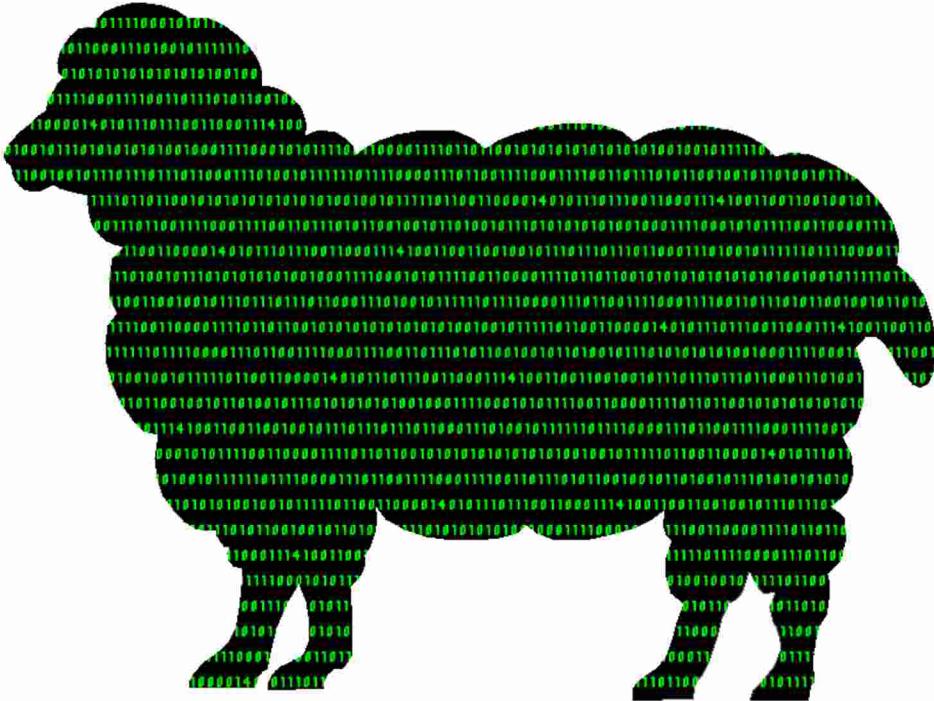
- build basic water level sensor
- put sensor in place
- read out sensor data and display it via serial
- should be stainless steel, no corrosion, no toxic substances in water



CHAPTER 6 - DIY WATER LEVEL SENSOR



- bringing it all together
- controlling actuators based on sensory input
- lightsensor and or watersensor -> pump
- temp / humid sensor -> imaginary heater or fan



Do androids dream of electric sheep?

CHAPTER 7 - LET YOUR ROBOT DREAM



- ziptie fun, lots and lots of zipties...



CHAPTER 8 - FINISHING UP



- find a place for your little robot, connect relay board and mc to power
- fill it with water, rainwater is best, or tap water but let it rest for 2 days
- put in some fish, small fish are better, don't use goldfish, get correct stocking density (guppy 20 - 50 pcs)
- fill growbed with grow media



WHAT'S NEXT



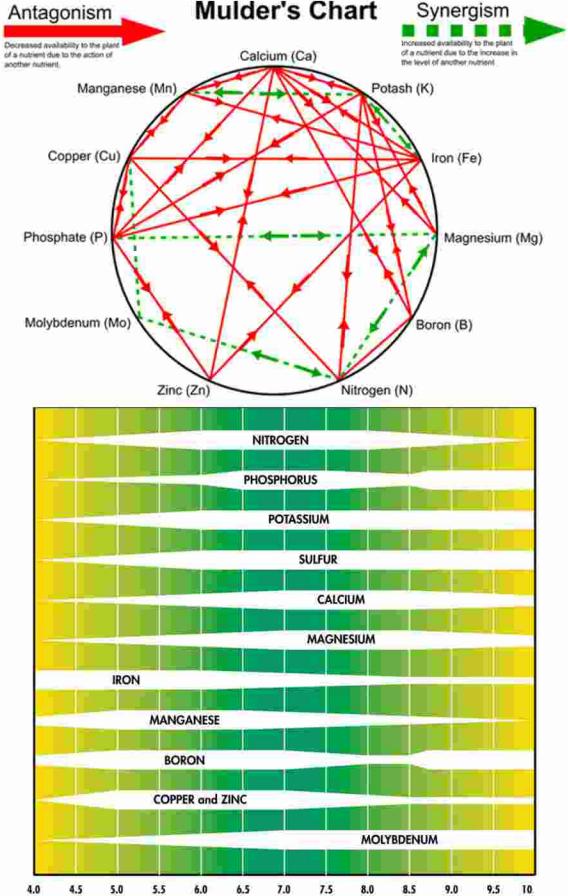
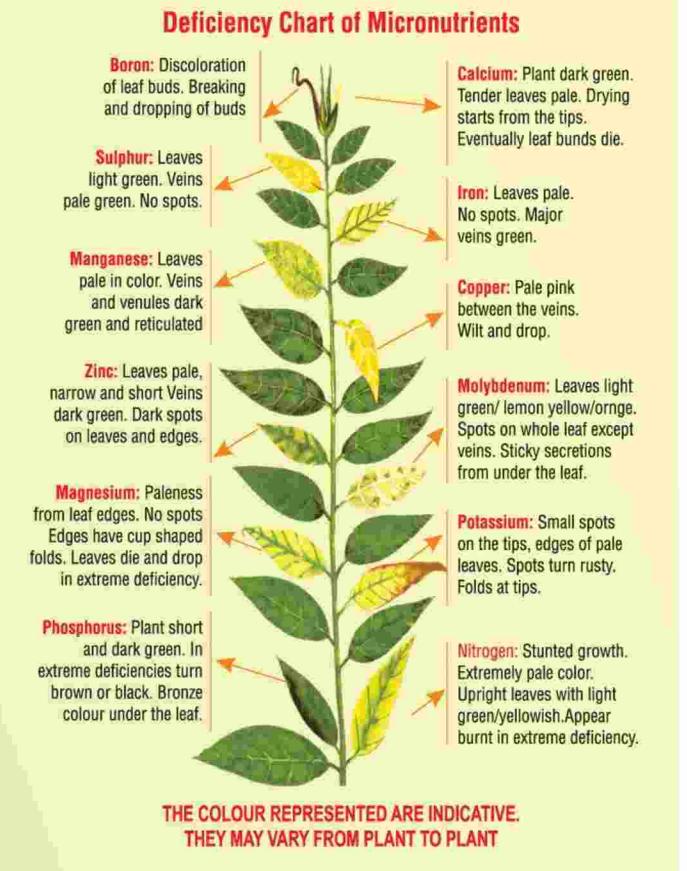
- inert / ph / toxins
- large surface area (BSA - biological surface area)
- porous material (organisms need to cling on to)
- capillarity vs grain size (oxygen in rootzone)
- humidity buffer (organisms don't dry out at once)
- cocopeat, perlite, volcanic rocks, kies, hydroton (seramis)
- System cycling up to 8 weeks
- use low stocking density first, increase over time
- use less fish feed in the first few weeks
- grow fast growing crops first, cress, arugula, etc
- you know your system has been cycled well if nitrite drops and nitrate increases



CHOOSING THE RIGHT GROW MEDIA



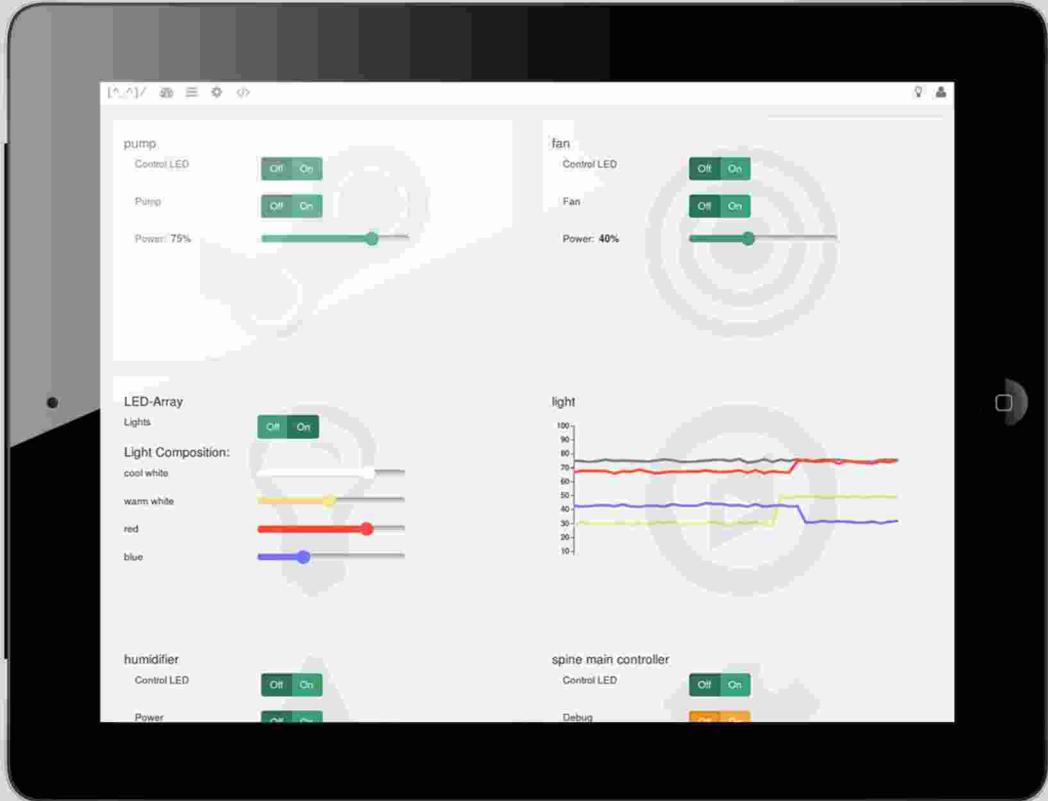
- micro / macro nutrients
- every plant needs a different mix
- if something is missing, plants will tell you
- recognizing deficiencies with a chart
- mobile / immobile nutes
- what to do when you know what's missing? can the sys be optimized? if not, add additives - just ask the internet



RECOGNIZING DEFICIENCIES



- possible system upgrades
- heater, fan, humidifier, IR filter, artificial light, PH sensor, speakers so you can play some metal for your plants
- interface, raspberry pi
- mail, sms etc alerts
- check out code on our github, see some prototypes
- to much of a hustle? wait for our diy kit (plug n play, extendible, with an epic interface and community that helps you growing)



EXPAND YOUR SYSTEM



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QUESTIONS, GROW REPORTS & SAMPLES

