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REV	ECN	APPROVED	DATE	DESCRIPTION

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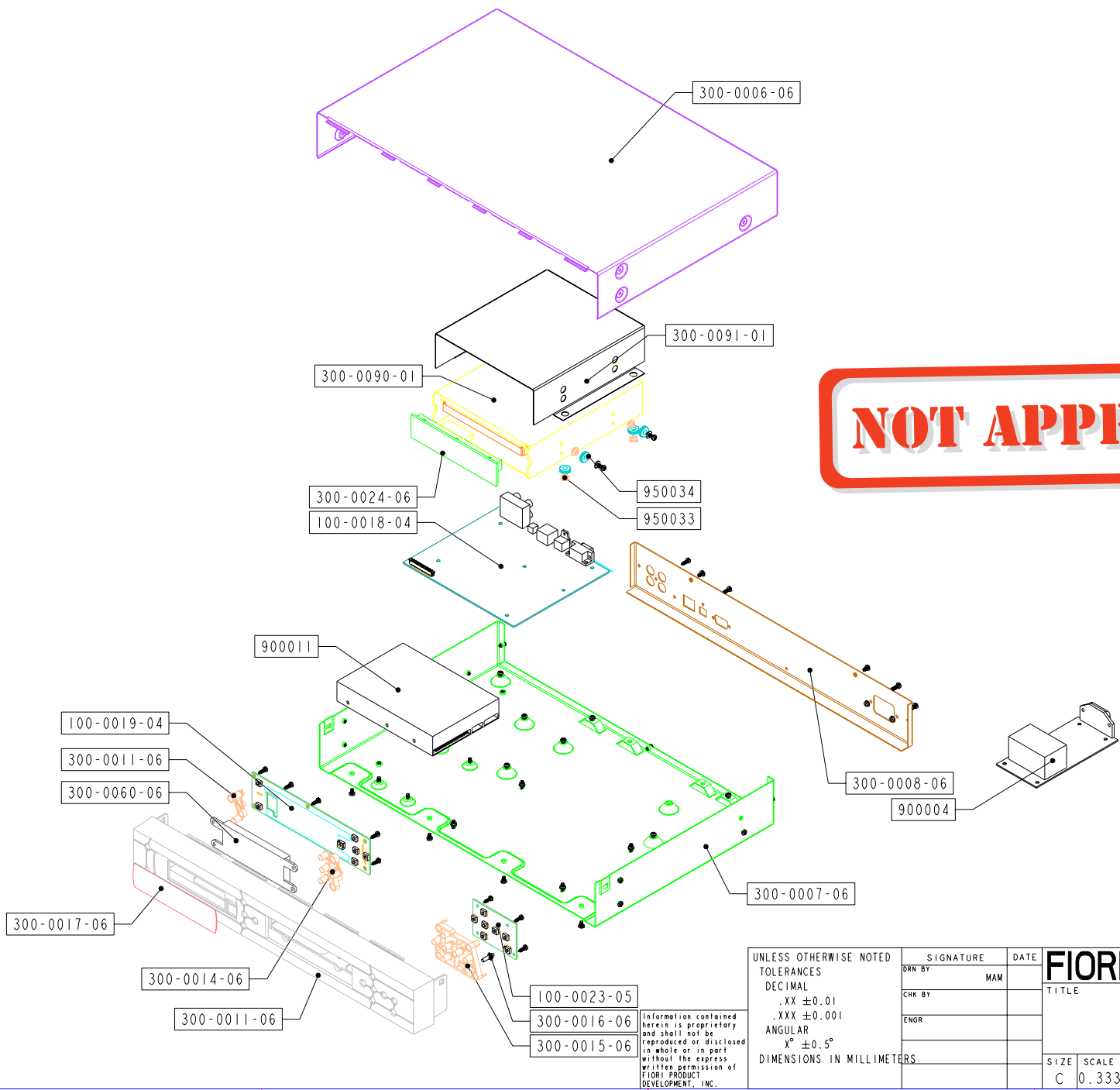
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UNLESS OTHERWISE NOTED

TOLERANCES
DECIMAL
.XX ± 0.01
.XXX ± 0.001
ANGULAR
 $X^\circ \pm 0.5^\circ$
DIMENSIONS IN MILLIMETERS

SIGNATURE	DATE
DRN BY MAM	
CHK BY	
ENGR	

FIORI		PRODUCT DEVELOPMENT, INC. 10316 NE 185TH ST; Bothell WA 98011 TEL 425.483.1075, FAX 425.481.2489		
TITLE				
500-0005-06				
SIZE	SCALE	DRAWING NAME	SHEET	REV
C	0.333	500-0005-06	OF 13	

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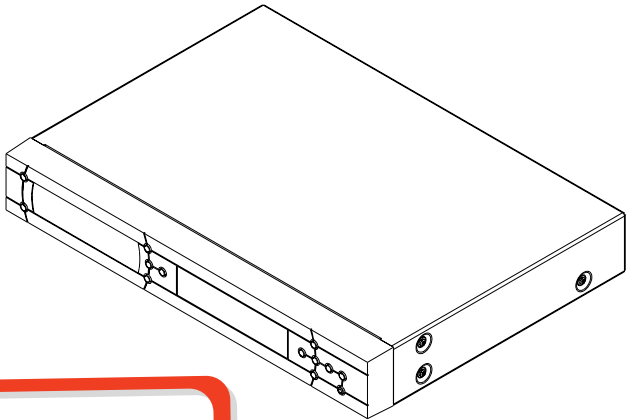
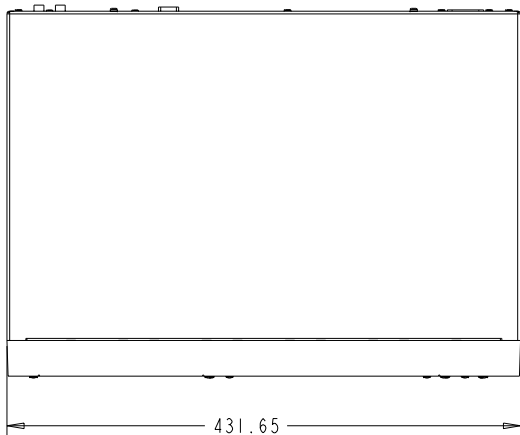
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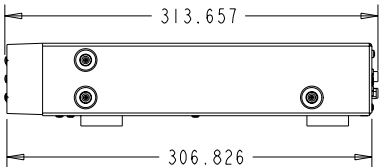
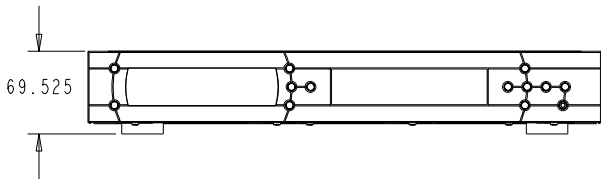
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TOLERANCES
DECIMAL
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.XXX ±0.001
ANGULAR
X° ±0.5°
DIMENSIONS IN MILLIMETERS

SIGNATURE	DATE
DRN BY MAM	
CHK BY	
ENGR	

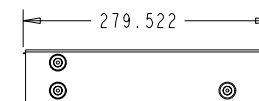
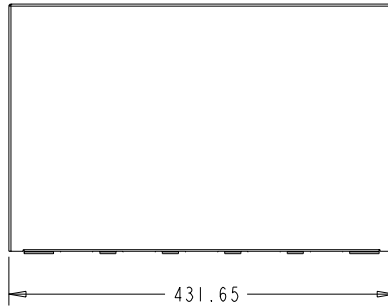
FIORI		PRODUCT DEVELOPMENT, INC.	
		10316 NE 185TH ST; Bothell WA 98011 TEL 425.483.1075, FAX 425.481.2489	
TITLE			
500-0005-06			
SIZE	SCALE	DRAWING NAME	SHEET
C	0.500	500-0005-06	2 OF 13
			REV

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NOTES: (UNLESS OTHERWISE SPECIFIED)
MATERIAL: 20 GAUGE GALVANNEALED ASTM A525
FINISH:

REV	ECN	APPROVED	DATE	DESCRIPTION

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TITLE			
300-0006-06			
SIZE	SCALE	DRAWING NAME	SHEET
C	0.333	500-0005-06	REV
			OF 1

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NOTES: (UNLESS OTHERWISE SPECIFIED)
MATERIAL: 20 GAUGE GALVANNEALED ASTM A525
FINISH:

REV	ECN	APPROVED	DATE	DESCRIPTION

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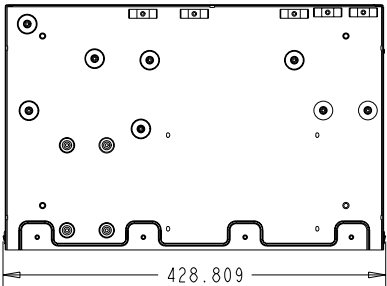
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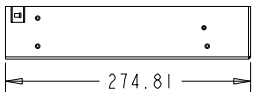
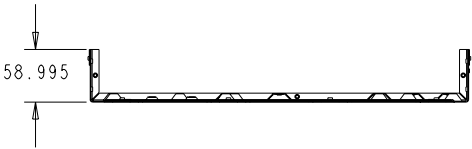
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DIMENSIONS IN MILLIMETERS

SIGNATURE	DATE
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		TEL 425.483.1075, FAX 425.481.2489	
TITLE			
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C	0.250	500-0005-06	4 OF 13

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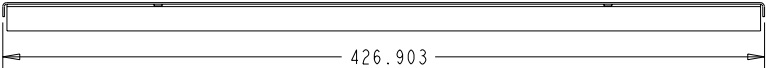
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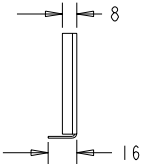
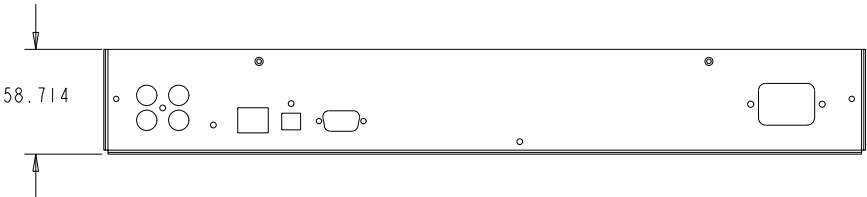
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NOTES: (UNLESS OTHERWISE SPECIFIED)
MATERIAL: 20 GAUGE GALVANNEALED ASTM A525
FINISH:

REV	ECN	APPROVED	DATE	DESCRIPTION



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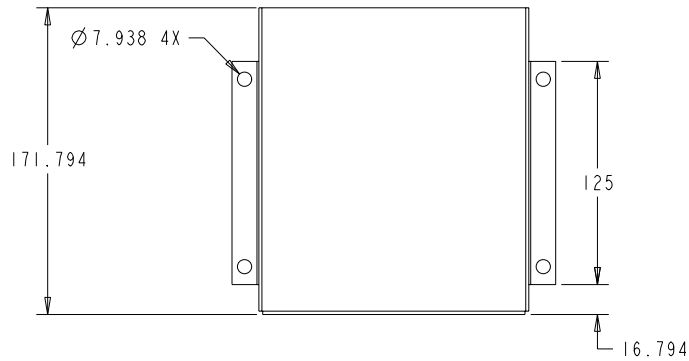
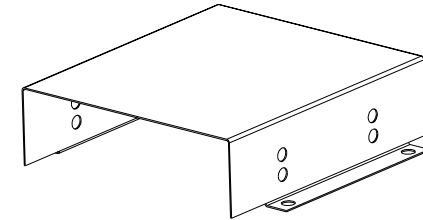
UNLESS OTHERWISE NOTED
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DECIMAL
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DIMENSIONS IN MILLIMETERS

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DRN BY mam	
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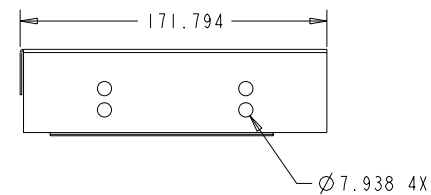
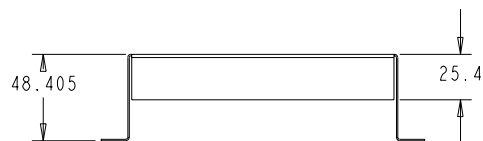
FIORI		PRODUCT DEVELOPMENT, INC.	
10316 NE 185TH ST, Bothell WA 98011		TEL 425.483.1075, FAX 425.481.2489	
TITLE			
300-0008-06			
SIZE	SCALE	DRAWING NAME	SHEET
C	0.250	500-0005-06	5 OF 13

NOTES: (UNLESS OTHERWISE SPECIFIED)
MATERIAL: 22 GAUGE GALVANNEALED ASTM A525
FINISH:

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	DRN BY MAM		TITLE	
	CHK BY		300-0091-01	
	ENGR		500-0005-06	
			SIZE C	SCALE 0.333
			DRAWING NAME	SHEET 6 OF 13
				REV

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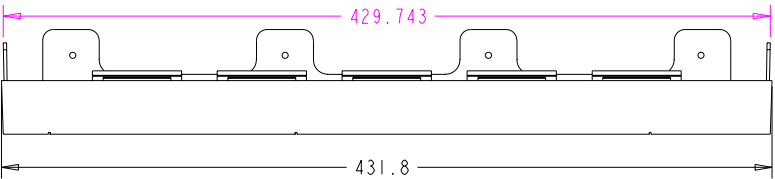
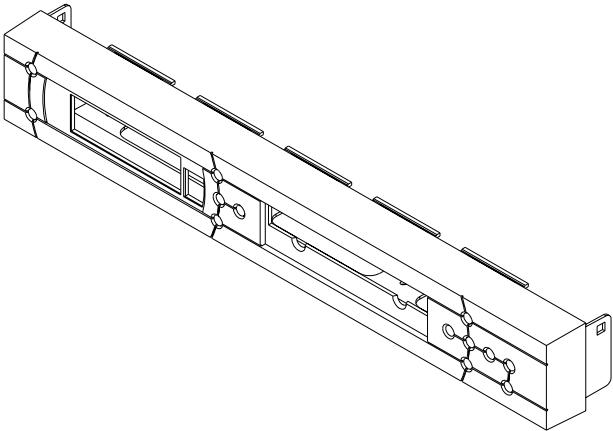
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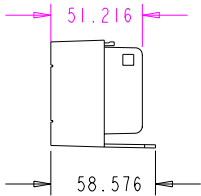
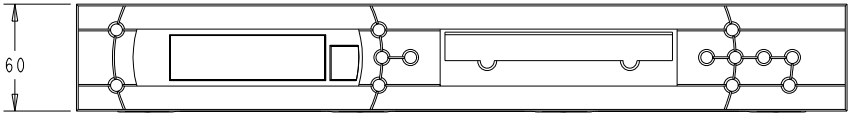
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NOTES: (UNLESS OTHERWISE SPECIFIED)
MATERIAL: GE CYCOLOY C2800 70/BLACK
FINISH:

REV	ECN	APPROVED	DATE	DESCRIPTION



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DECIMAL
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.XXX ± 0.001
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DIMENSIONS IN MILLIMETERS

SIGNATURE	DATE
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FIORI		PRODUCT DEVELOPMENT, INC. 10316 NE 185TH ST; Bothell WA 98011 TEL 425.483.1075 FAX 425.481.2489	
TITLE			
300-0011-06			
SIZE	SCALE	DRAWING NAME	SHEET
C	0.500	500-0005-06	7 OF 13
			REV

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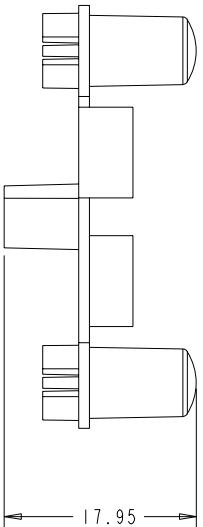
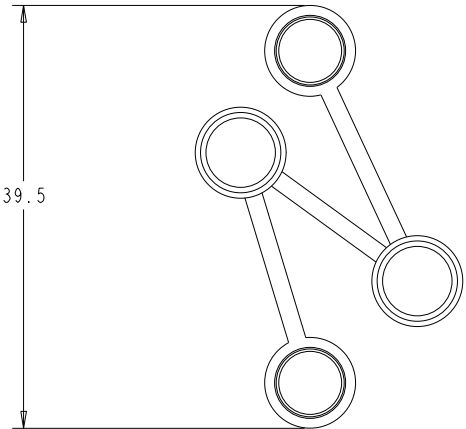
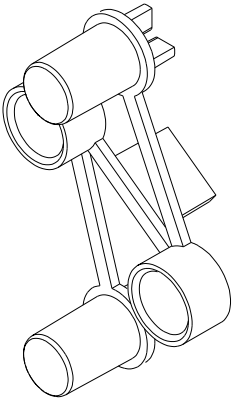
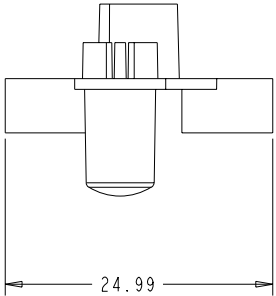
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NOTES: (UNLESS OTHERWISE SPECIFIED)
MATERIAL: GE CYCOLOY C2800 70/BLACK
FINISH:

REV	ECN	APPROVED	DATE	DESCRIPTION



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TOLERANCES
DECIMAL
.XX ±0.01
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ANGULAR
X° ±0.5°
DIMENSIONS IN MILLIMETERS

SIGNATURE	DATE
DRN BY MAM	
CHK BY	
ENGR	

FIORI		PRODUCT DEVELOPMENT, INC.	
10316 NE 185TH ST, Bothell WA 98011		TEL 425.483.1075, FAX 425.481.2489	
TITLE		300-0013-06	
SIZE	SCALE	DRAWING NAME	SHEET REV
C	0.333	500-0005-06	8 OF 13

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NOTES: (UNLESS OTHERWISE SPECIFIED)
MATERIAL: GE CYCOLOY C2800 70/BLACK
FINISH:

REV	ECN	APPROVED	DATE	DESCRIPTION

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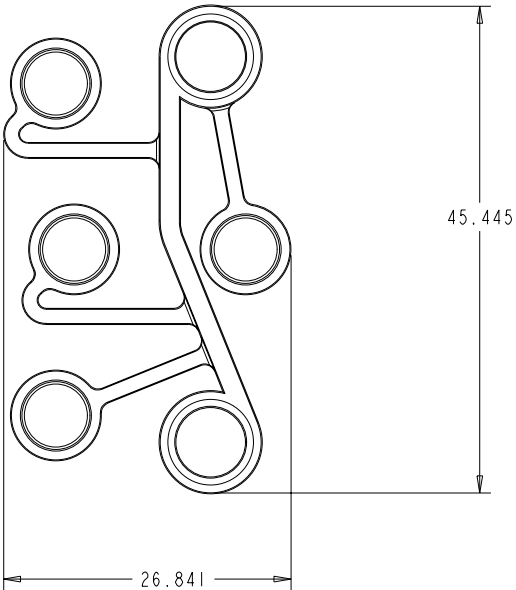
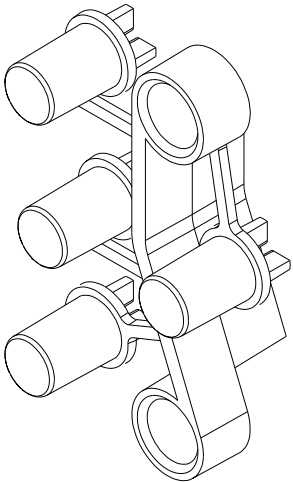
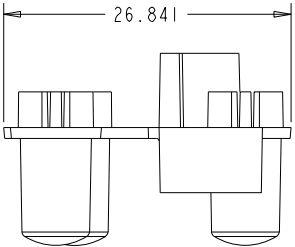
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UNLESS OTHERWISE NOTED TOLERANCES DECIMAL .XX ±0.01 .XXX ±0.001 ANGULAR X° ±0.5° DIMENSIONS IN MILLIMETERS		SIGNATURE	DATE	FIORI PRODUCT DEVELOPMENT, INC. 10316 NE 185TH ST, Bothell WA 98011 TEL 425.483.1075, FAX 425.481.2489	
		DRN BY	MAM		
		CHK BY			
		ENGR			
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				SIZE SCALE DRAWING NAME SHEET REV C 0.500 500-0005-06 9 OF 13	

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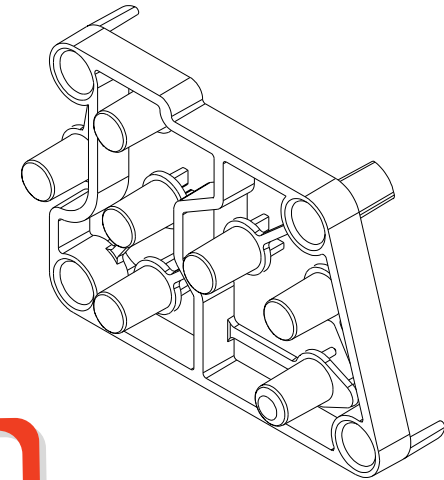
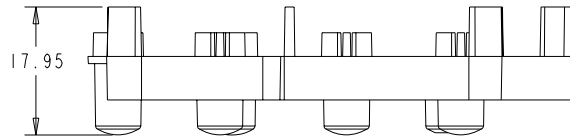
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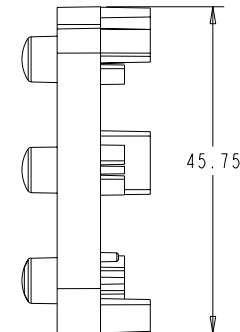
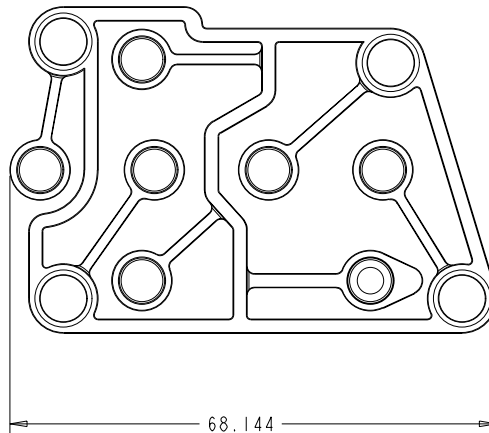
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NOTES: (UNLESS OTHERWISE SPECIFIED)
MATERIAL: GE CYCOLOY C2800 70/BLACK
FINISH:

REV	ECN	APPROVED	DATE	DESCRIPTION



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TOLERANCES

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.XX ± 0.01

.XXX ± 0.001

ANGULAR

$X^\circ \pm 0.5^\circ$

DIMENSIONS IN MILLIMETERS

SIGNATURE	DATE
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E		FIORI		PRODUCT DEVELOPMENT, INC.	
				10316 NE 185TH ST, Bothell WA 98011	
				TEL 425.483.1075, FAX 425.481.2489	
		TITLE			
		300-0015-06			
SIZE		SCALE		DRAWING NAME	
C		0.500		500-0005-06	
				10 OF 13	

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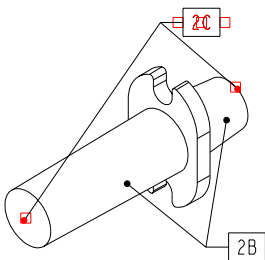
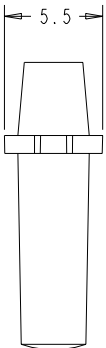
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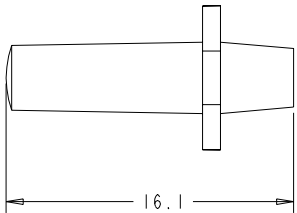
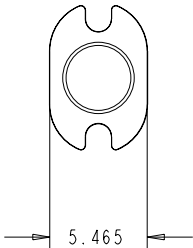
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NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1 MATERIAL:
A: TYPE: PLEXIGLASS A825 ACRYLIC
B: REGRIND: NONE
C: MUST BE UL RECONIZED
- 2 FINISH:
A: POLISH ENTIRE PART PER SPI #B-1
B: TEXTURE LIGHT ENGRESS SURFACES PER MT-11010
C: POLISH LIGHT INGRESS SURFACE PER SPI #A=2



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FIORI		PRODUCT DEVELOPMENT, INC.	
TITLE		10316 NE 185TH ST, Bothell WA 98011 TEL 425.483.1075, FAX 425.481.2489	
300-0016-06			
SIZE	SCALE	DRAWING NAME	SHEET
C	0.500	500-0005-06	REV
		11 OF 13	

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NOTES: (UNLESS OTHERWISE SPECIFIED)
MATERIAL: GE HP92H HARDCOATED POLYCARBONATE FILM.
THICKNESS IS 0.5mm

FINISH:

REV	ECN	APPROVED	DATE	DESCRIPTION

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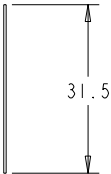
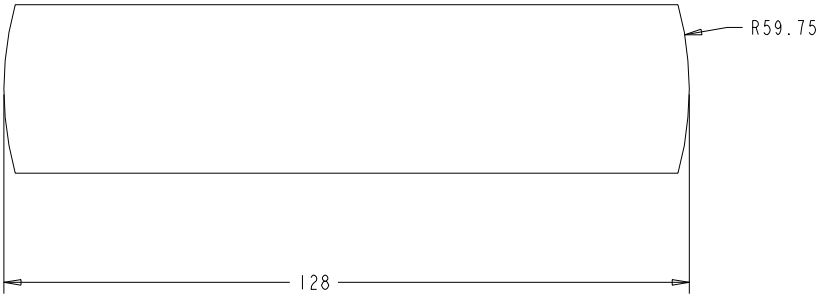
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TITLE			
300-0017-06			
SIZE	SCALE	DRAWING NAME	SHEET
C	5.000	500-0005-06	2 OF 13
			REV

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REV	ECN	APPROVED	DATE	DESCRIPTION

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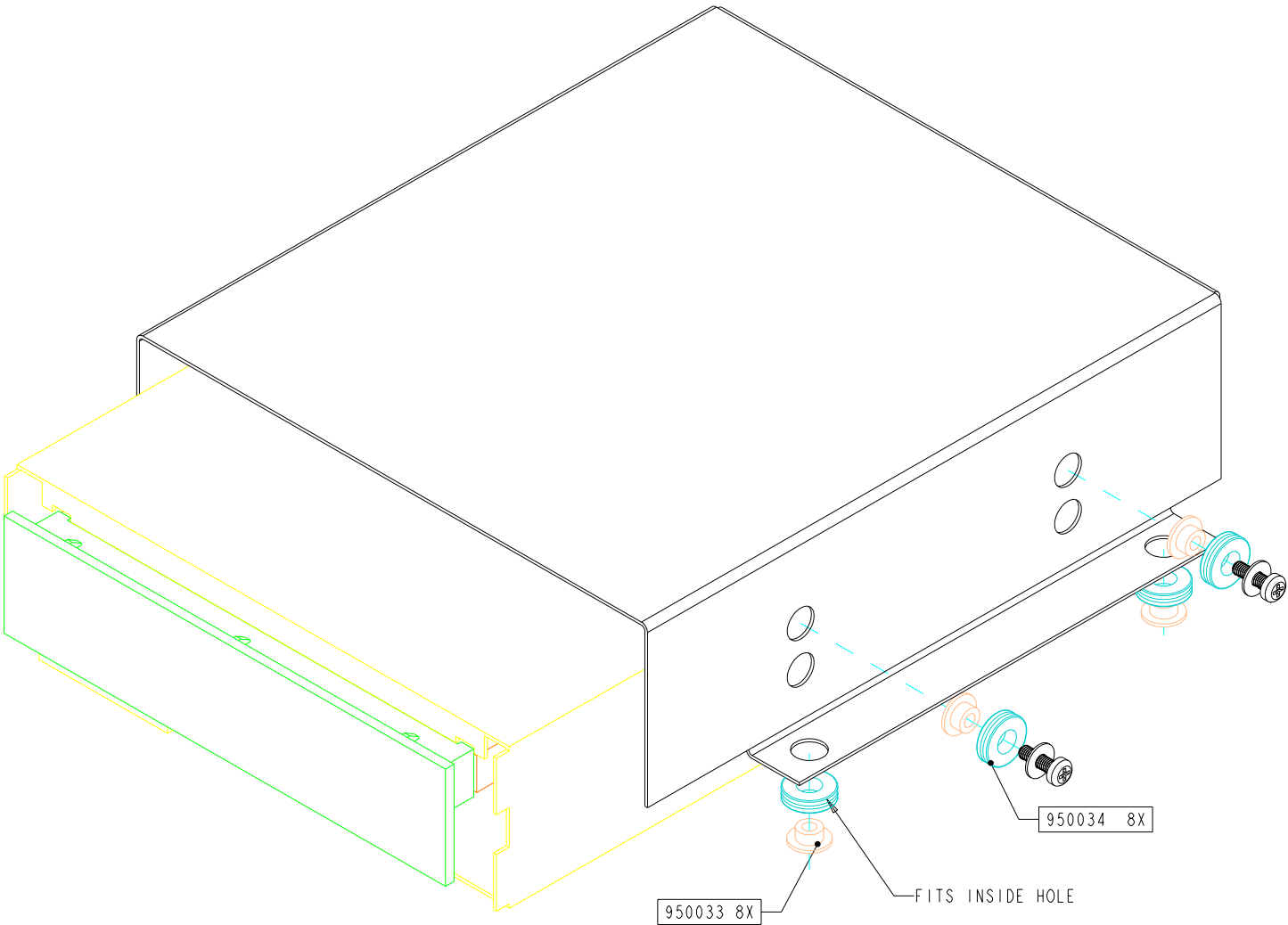
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TITLE			
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SIZE	SCALE	DRAWING NAME	SHEET
C	0.500	500-0005-06	3 OF 13
REV			13