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REV	ECN	APPROVED	DATE	DESCRIPTION

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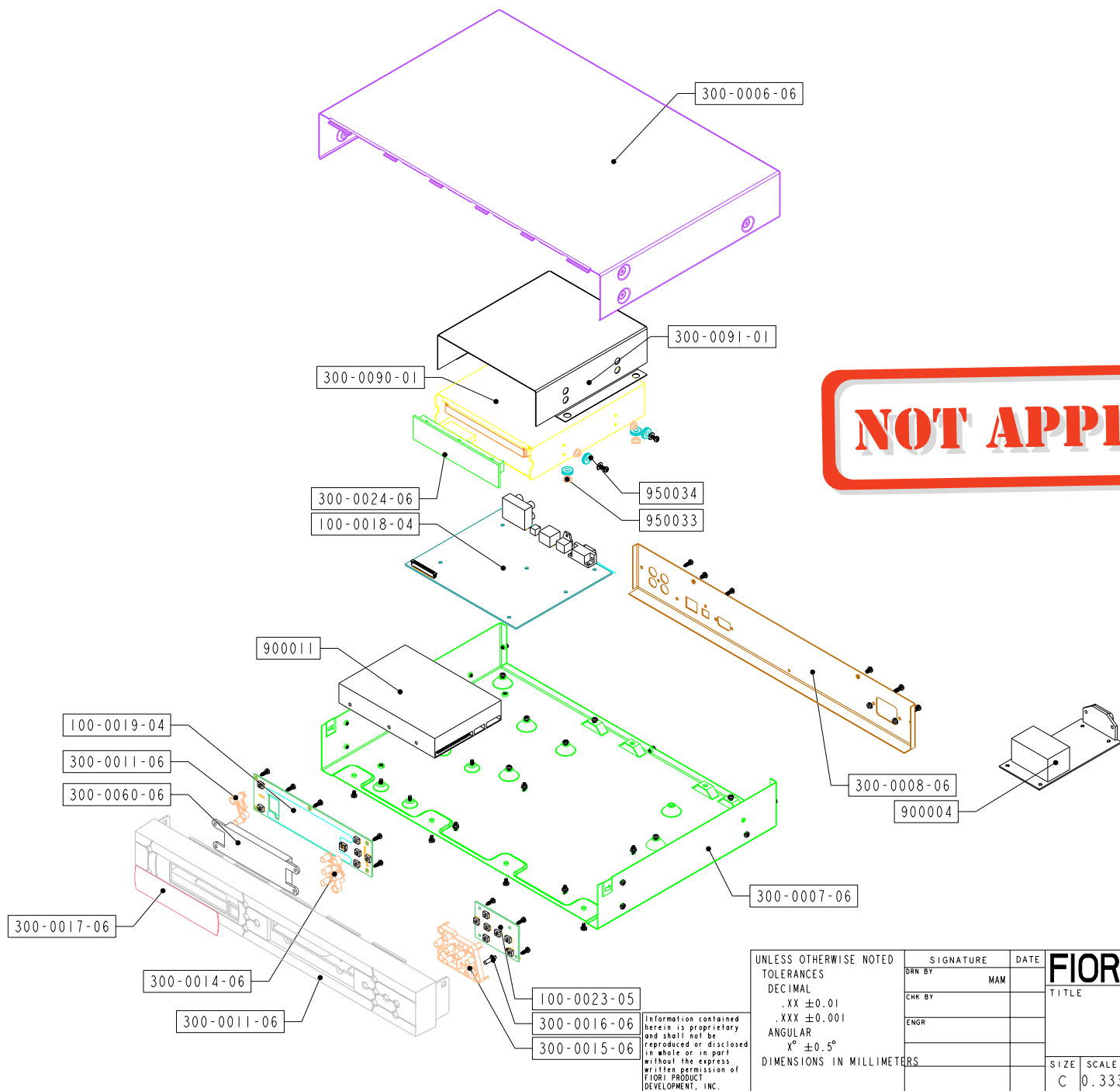
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UNLESS OTHERWISE NOTED

TOLERANCES

DECIMAL

.XX ± 0.01 .XXX ± 0.001

ANGULAR

X° $\pm 0.5^\circ$

DIMENSIONS IN MILLIMETERS

SIGNATURE

DATE

DRN BY

MAM

CHK BY

ENGR

FIORI

PRODUCT DEVELOPMENT, INC.

10316 NE 185TH ST, Bothell WA 98011

TEL 425.483.1075, FAX 425.481.2489

TITLE

500-0005-06

SIZE

SCALE

DRAWING NAME

500-0005-06

SHEET

OF 1

REV

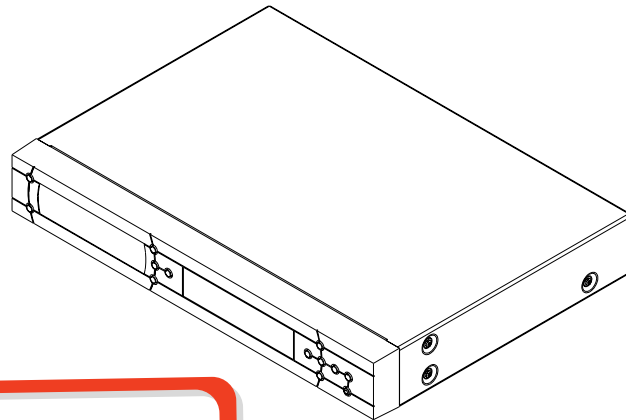
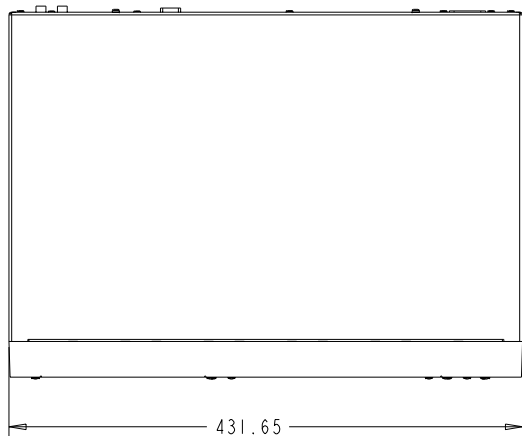
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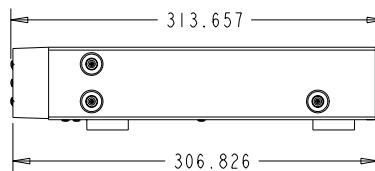
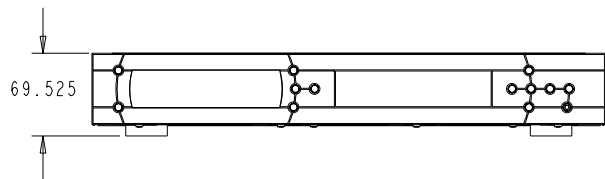
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REV	ECN	APPROVED	DATE	DESCRIPTION



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DECIMAL
.XX ± 0.01
.XXX ± 0.001
ANGULAR
X° $\pm 0.5^\circ$
DIMENSIONS IN MILLIMETERS

SIGNATURE	DATE
DRN BY MAM	
CHK BY	
ENGR	

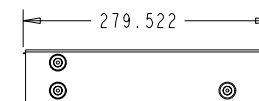
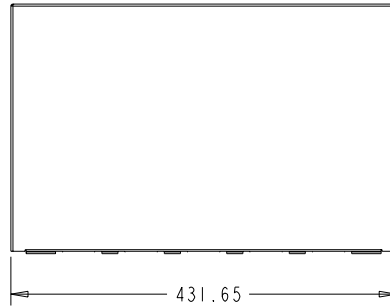
FIORI	PRODUCT DEVELOPMENT, INC.		
	10316 NE 185TH ST, Bothell WA 98011 TEL 425.483.1075, FAX 425.481.2489		
TITLE		500-0005-06	
SIZE C	SCALE 0.500	DRAWING NAME 500-0005-06	SHEET 2 OF 13

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NOTES: (UNLESS OTHERWISE SPECIFIED)
MATERIAL: 20 GAUGE GALVANNEALED ASTM A525
FINISH:

REV	ECN	APPROVED	DATE	DESCRIPTION

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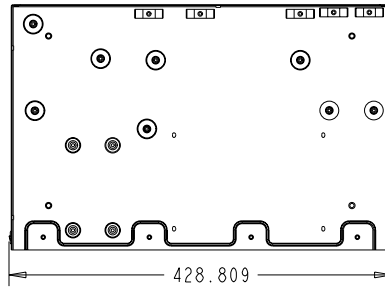
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DECIMAL
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DIMENSIONS IN MILLIMETERS

SIGNATURE	DATE
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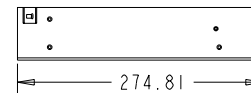
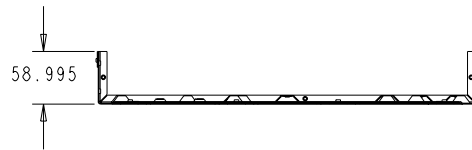
FIORI		PRODUCT DEVELOPMENT, INC.	
10316 NE 185TH ST, Bothell WA 98011		TEL 425.483.1075, FAX 425.481.2489	
TITLE			
300-0006-06			
SIZE	SCALE	DRAWING NAME	SHEET
C	0.333	500-0005-06	REV
OF 1			

NOTES: (UNLESS OTHERWISE SPECIFIED)
MATERIAL: 20 GAUGE GALVANNEALED ASTM A525
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REV	ECN	APPROVED	DATE	DESCRIPTION



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DECIMAL
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DIMENSIONS IN MILLIMETERS

SIGNATURE	DATE
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ENGR	

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TITLE			
300-0007-06			
SIZE	SCALE	DRAWING NAME	SHEET REV
C	0.250	500-0005-06	4 OF 13

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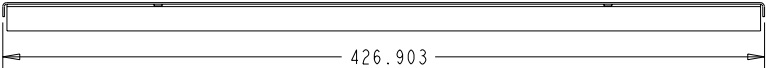
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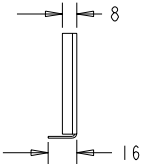
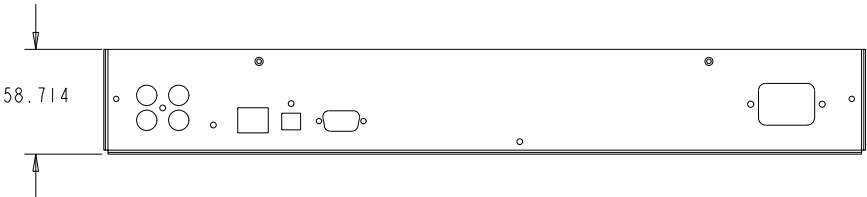
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NOTES: (UNLESS OTHERWISE SPECIFIED)
MATERIAL: 20 GAUGE GALVANNEALED ASTM A525
FINISH:

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DIMENSIONS IN MILLIMETERS

SIGNATURE	DATE
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10316 NE 185TH ST; Bothell WA 98011		TEL 425.483.1075, FAX 425.481.2489		
TITLE				
300-0008-06				
SIZE	SCALE	DRAWING NAME	SHEET	REV
C	0.250	500-0005-06	5 OF 13	

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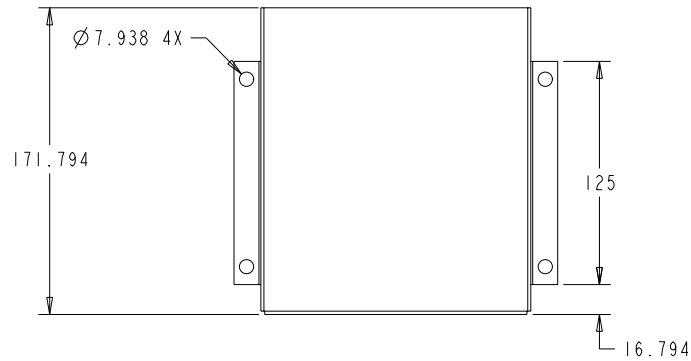
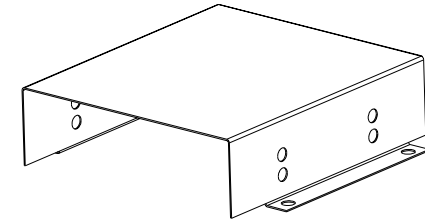
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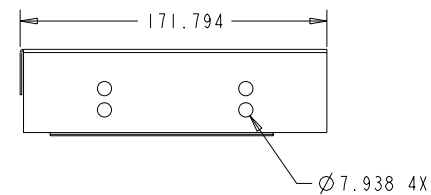
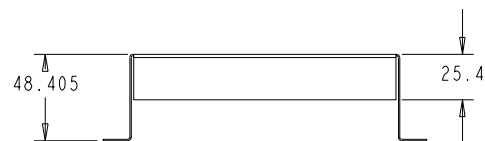
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NOTES: (UNLESS OTHERWISE SPECIFIED)
MATERIAL: 22 GAUGE GALVANNEALED ASTM A525
FINISH:

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	DRN BY MAM		TITLE	
	CHK BY		300-0091-01	
	ENGR		500-0005-06	
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			DRAWING NAME	SHEET REV
				6 OF 1

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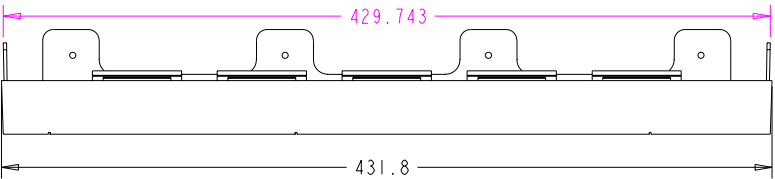
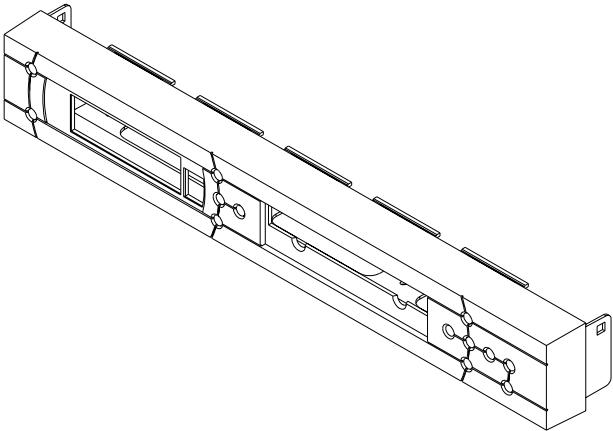
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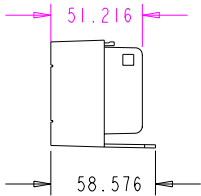
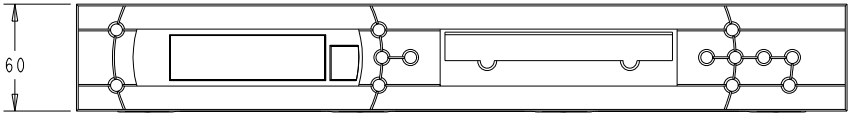
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NOTES: (UNLESS OTHERWISE SPECIFIED)
MATERIAL: GE CYCOLOY C2800 70/BLACK
FINISH:

REV	ECN	APPROVED	DATE	DESCRIPTION



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TITLE			
300-0011-06			
SIZE	SCALE	DRAWING NAME	SHEET
C	0.500	500-0005-06	7 OF 13
			REV

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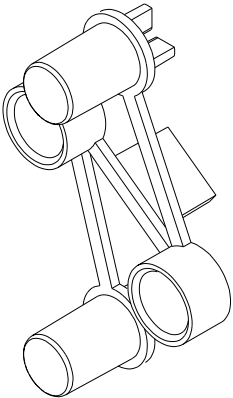
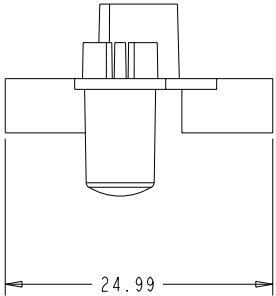
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NOTES: (UNLESS OTHERWISE SPECIFIED)
MATERIAL: GE CYCOLOY C2800 70/BLACK
FINISH:

REV	ECN	APPROVED	DATE	DESCRIPTION

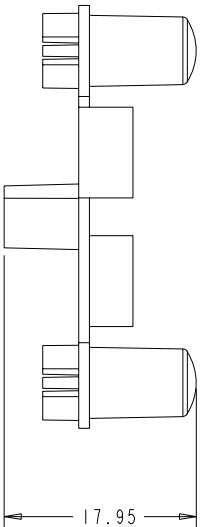
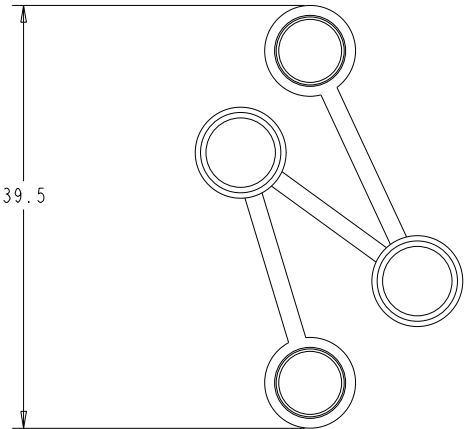
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DIMENSIONS IN MILLIMETERS

SIGNATURE	DATE
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FIORI		PRODUCT DEVELOPMENT, INC.	
10316 NE 185TH ST, Bothell WA 98011		TEL 425.483.1075, FAX 425.481.2489	
TITLE		300-0013-06	
SIZE	SCALE	DRAWING NAME	SHEET REV
C	0.333	500-0005-06	8 OF 13

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NOTES: (UNLESS OTHERWISE SPECIFIED)
MATERIAL: GE CYCOLOY C2800 70/BLACK
FINISH:

REV	ECN	APPROVED	DATE	DESCRIPTION

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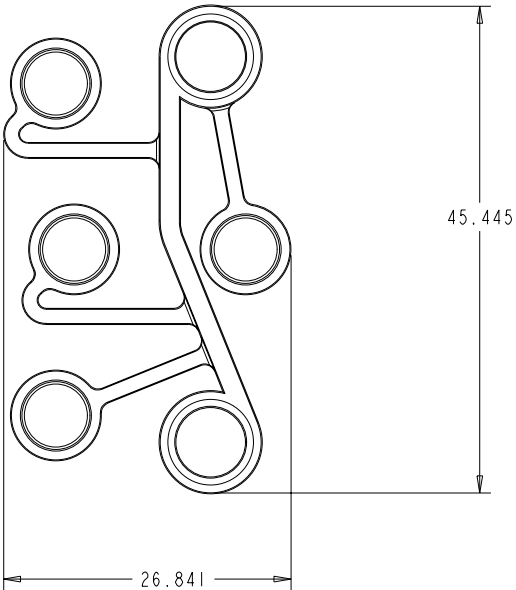
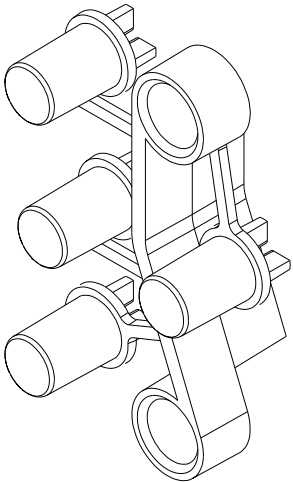
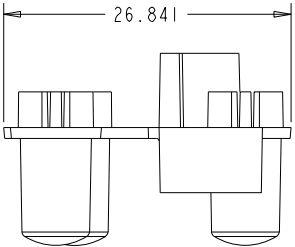
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SIGNATURE	DATE
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FIORI		PRODUCT DEVELOPMENT, INC.	
10316 NE 185TH ST, Bothell WA 98011		TEL 425.483.1075, FAX 425.481.2489	
TITLE		300-0014-06	
SIZE	SCALE	DRAWING NAME	SHEET
C	0.500	500-0005-06	9 OF 13

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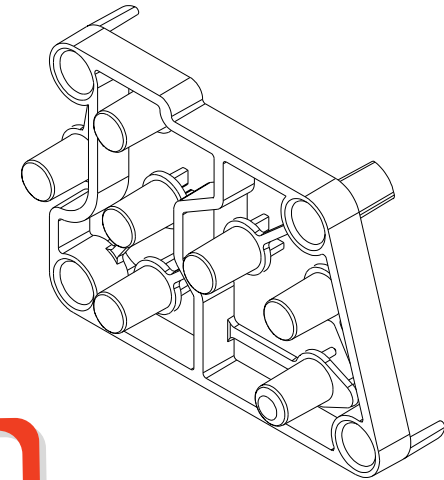
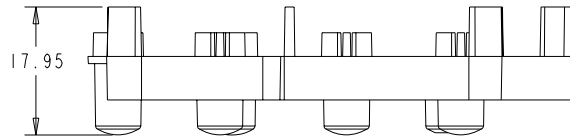
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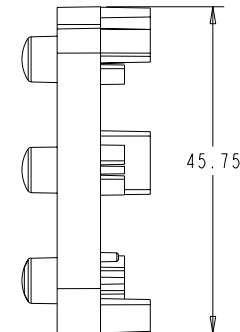
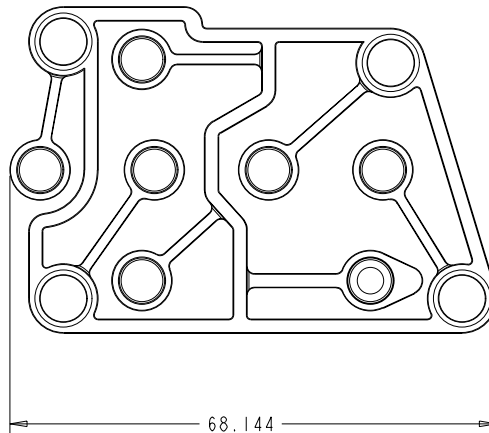
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NOTES: (UNLESS OTHERWISE SPECIFIED)
MATERIAL: GE CYCOLOY C2800 70/BLACK
FINISH:

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DIMENSIONS IN MILLIMETERS

SIGNATURE	DATE
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E		FIORI		PRODUCT DEVELOPMENT, INC.	
				10316 NE 185TH ST, Bothell, WA 98011	
				TEL 425.483.1075, FAX 425.481.2489	
		TITLE			
		300-0015-06			
SIZE		SCALE		DRAWING NAME	
C		0.500		500-0005-06	
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				10 OF 13	

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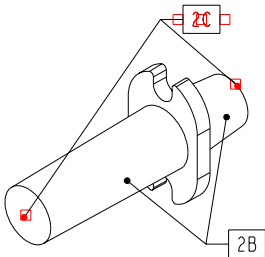
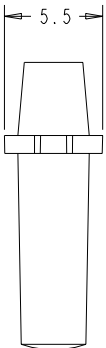
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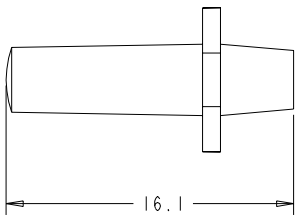
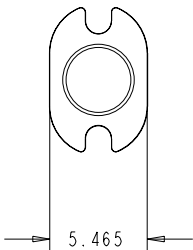
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NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1 MATERIAL:
A: TYPE: PLEXIGLASS A825 ACRYLIC
B: REGRIND: NONE
C: MUST BE UL RECONIZED
- 2 FINISH:
A: POLISH ENTIRE PART PER SPI #B-1
B: TEXTURE LIGHT ENGRESS SURFACES PER MT-11010
C: POLISH LIGHT INGRESS SURFACE PER SPI #A=2



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TITLE		10316 NE 185TH ST, Bothell WA 98011 TEL 425.483.1075, FAX 425.481.2489	
300-0016-06			
SIZE C	SCALE 0.500	DRAWING NAME 500-0005-06	SHEET 11 OF 13

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NOTES: (UNLESS OTHERWISE SPECIFIED)
MATERIAL: GE HP92H HARDCOATED POLYCARBONATE FILM.
THICKNESS IS 0.5mm

FINISH:

REV	ECN	APPROVED	DATE	DESCRIPTION

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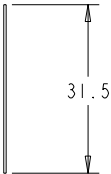
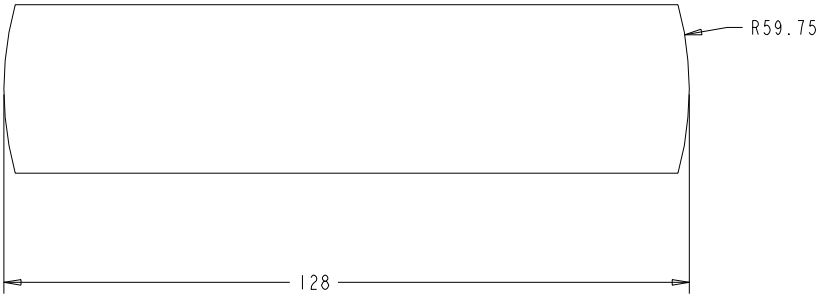
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10316 NE 185TH ST, Bothell WA 98011		TEL 425.483.1075, FAX 425.481.2489	
TITLE			
300-0017-06			
SIZE	SCALE	DRAWING NAME	SHEET
C	5.000	500-0005-06	2 OF 13
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REV	ECN	APPROVED	DATE	DESCRIPTION

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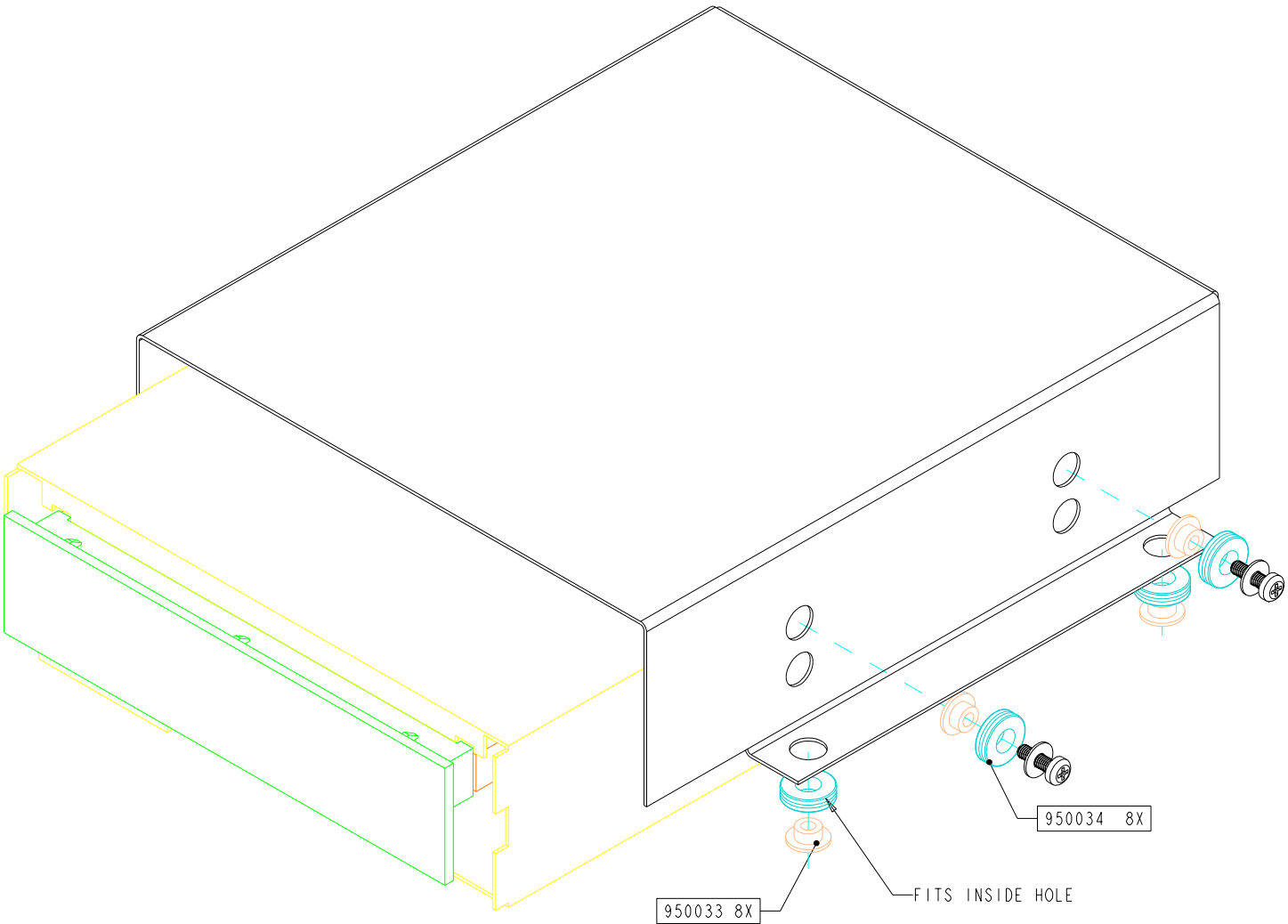
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ENGR	

FIORI		PRODUCT DEVELOPMENT, INC. 10316 NE 185TH ST; Bothell WA 98011 TEL 425.483.1075, FAX 425.481.2489	
TITLE			
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SIZE C	SCALE 0.500	DRAWING NAME 500-0005-06	SHEET 3 OF 13
		REV	