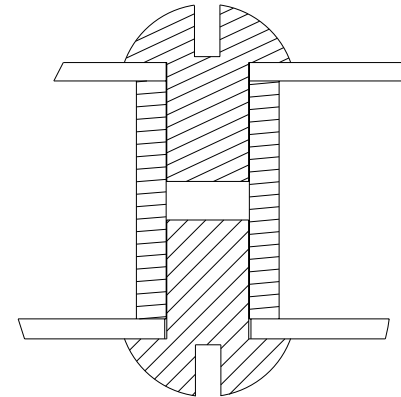
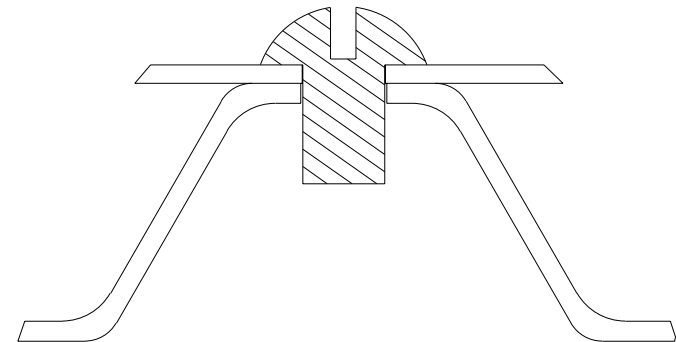


NOT APPROVED

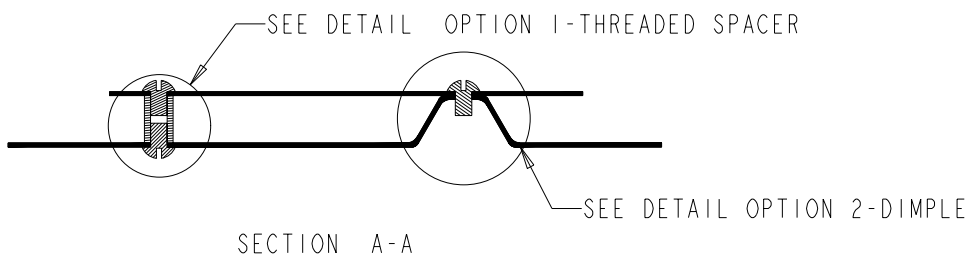
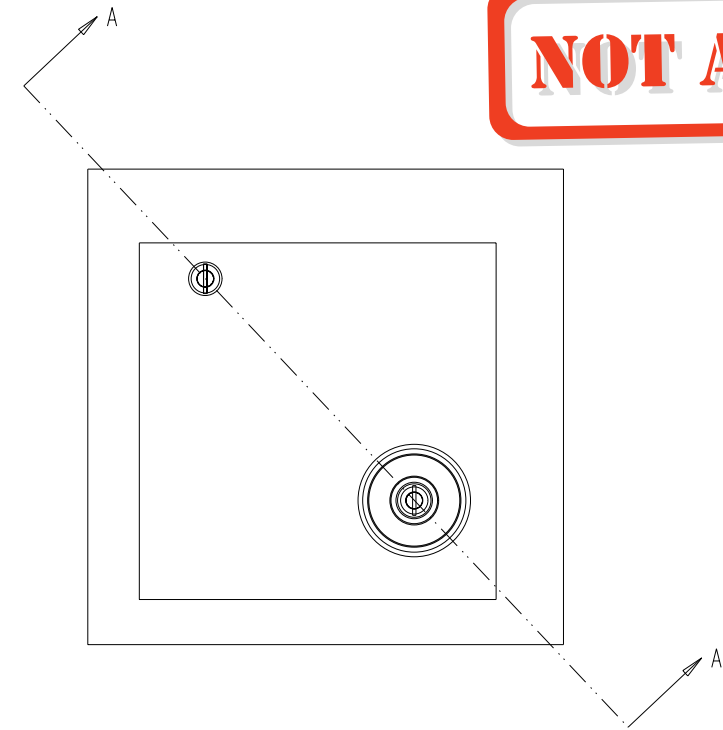
DETAIL OPTION 1-THREADED SPACER
SCALE 5.000



WHICH METHOD IS CHEAPER FOR MANUFACTURING?
OPTION 1-THREADED SPACER OR DIMPLE



DETAIL OPTION 2-DIMPLE
SCALE 5.000



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NOTE:
ALL PARTS IN THIS DATABASE ARE PRELIMINARY ONLY.
IN NO CASE SHOULD THESE PARTS BE PRODUCED.

REV	ECN	APPROVED	DATE	DESCRIPTION

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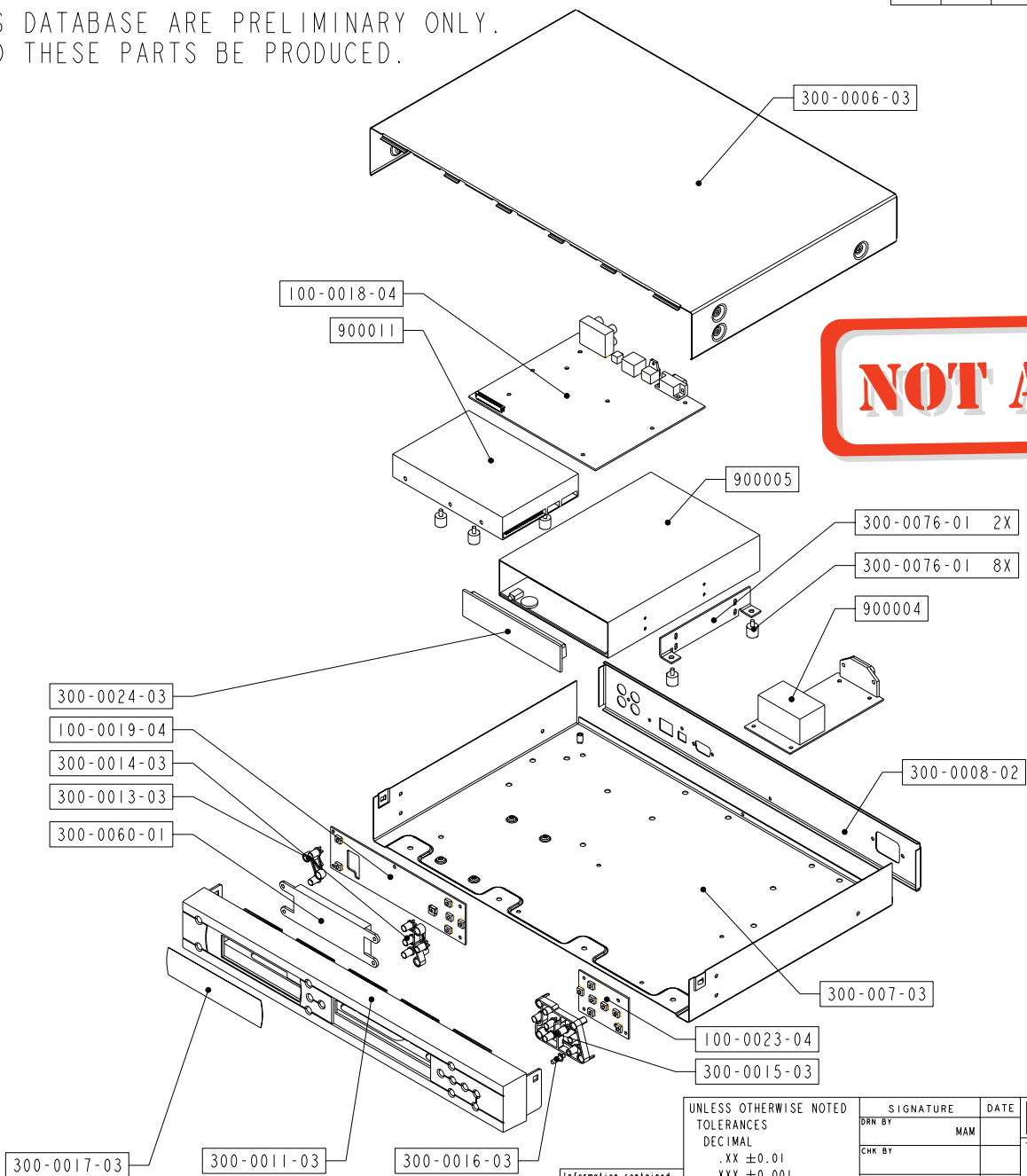
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TOLERANCES
DECIMAL
.XX ±0.01
.XXX ±0.001
ANGULAR
X° ±0.5°
DIMENSIONS IN INCHES

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		(0316 NE 185TH ST; Bothell WA 98011 TEL 425.483.1075, FAX 425.481.2489		
TITLE				
500-0005-05				
SIZE	SCALE	DRAWING NAME	SHEET	REV
C	0.333	500-0005-05	OF 16	

4

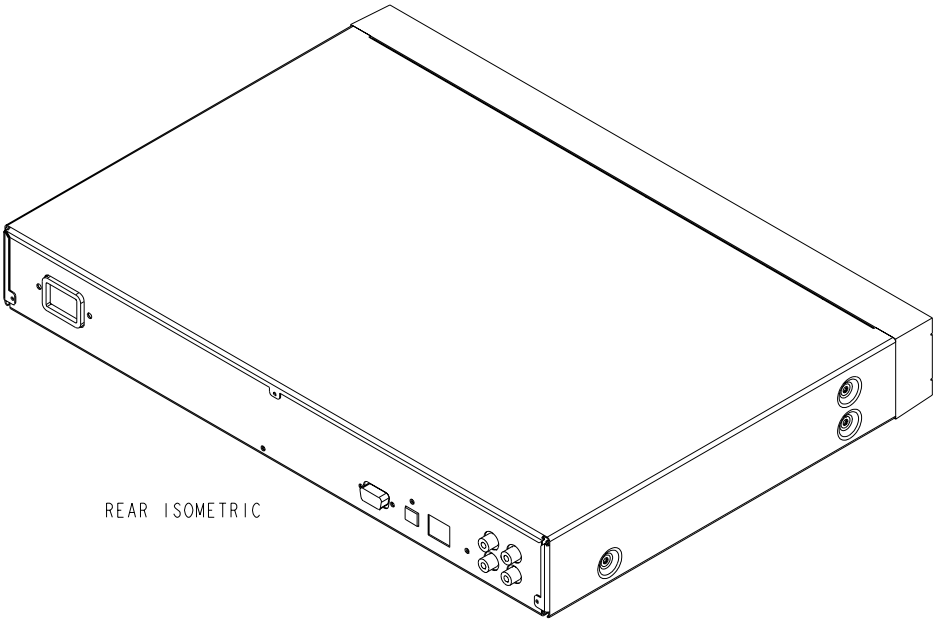
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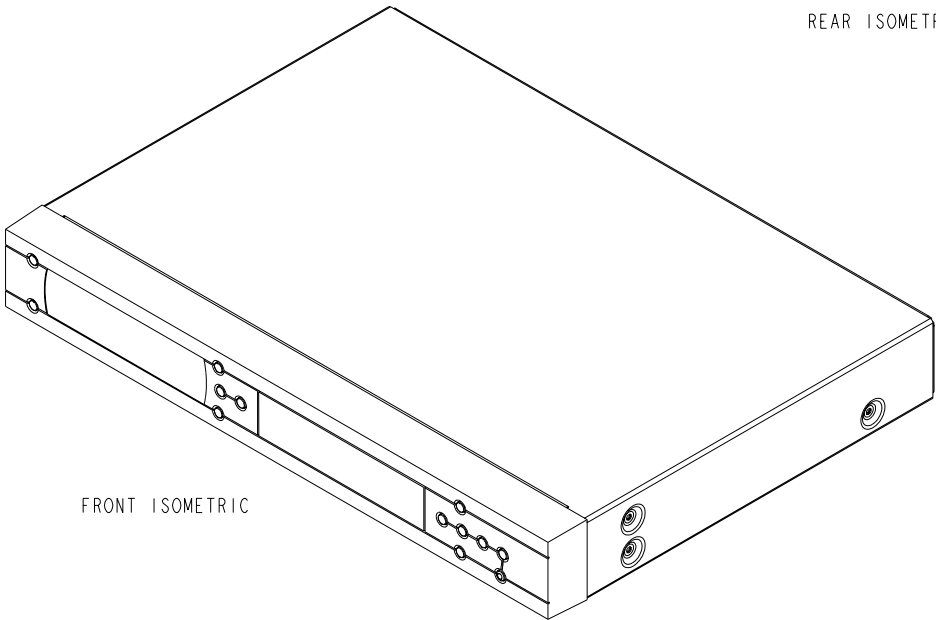
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FRONT ISOMETRIC

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.XXX ±0.001
ANGULAR
X° ±0.5°
DIMENSIONS IN INCHES

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TITLE				
SIZE	SCALE	DRAWING NAME	SHEET	REV
C	0.500	500-0005-05	2 OF 16	

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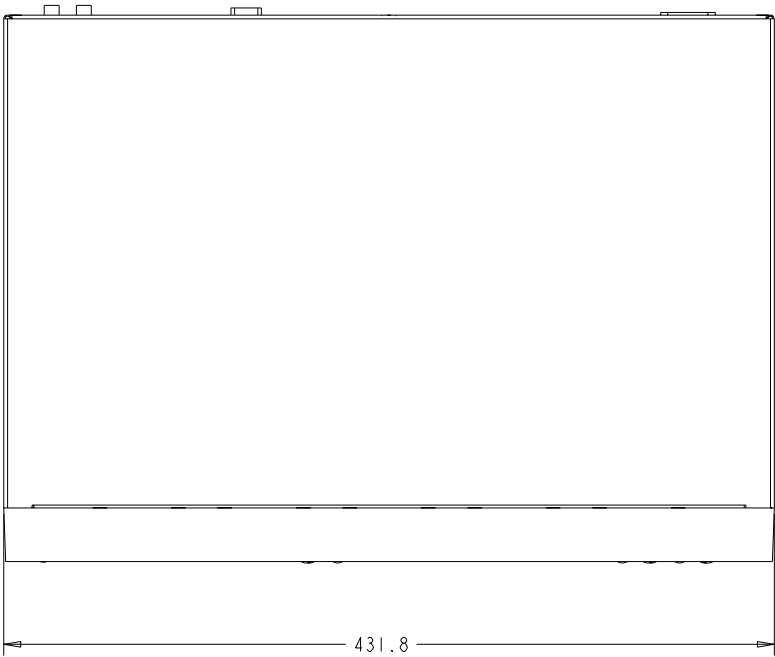
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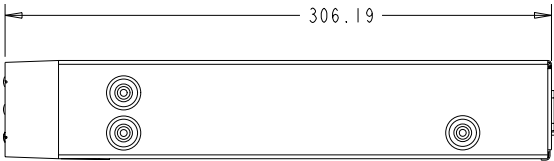
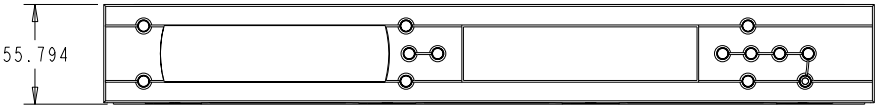
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REV	ECN	APPROVED	DATE	DESCRIPTION



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PRELIMINARY PARTS!
DIMENSIONS WILL CHANGE, THE SIZE OF THE ENCLOSUE IS NOT FIXED

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DECIMAL
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.XXX ±0.001
ANGULAR
X° ±0.5°
DIMENSIONS IN INCHES

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TITLE				
SIZE	SCALE	DRAWING NAME	SHEET	REV
C	0.500	500-0005-05	8 OF 16	

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REV	ECN	APPROVED	DATE	DESCRIPTION

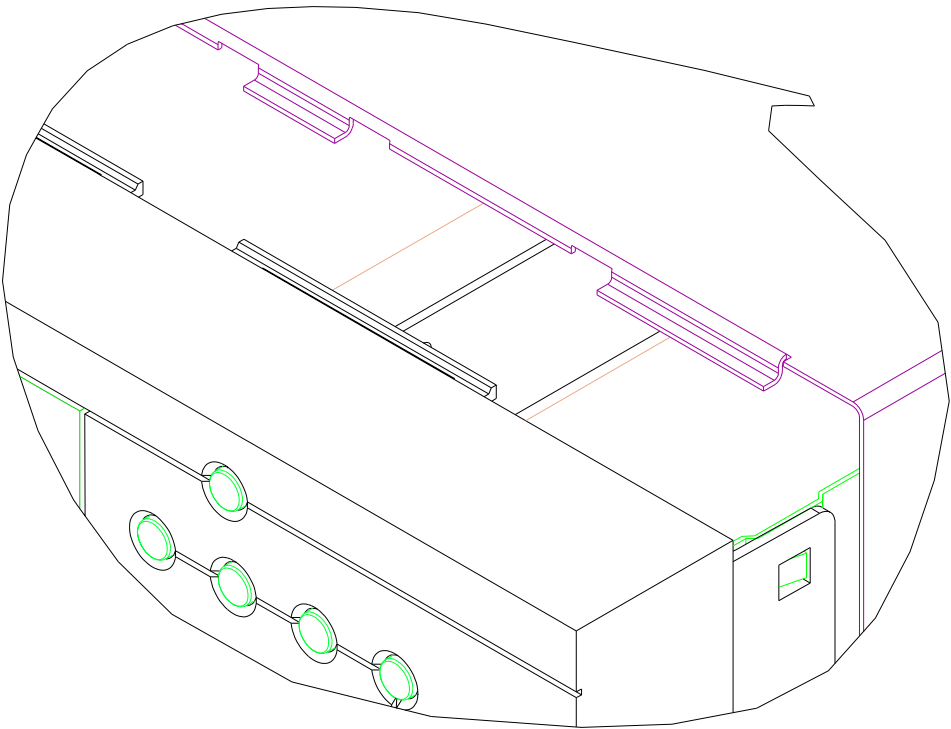
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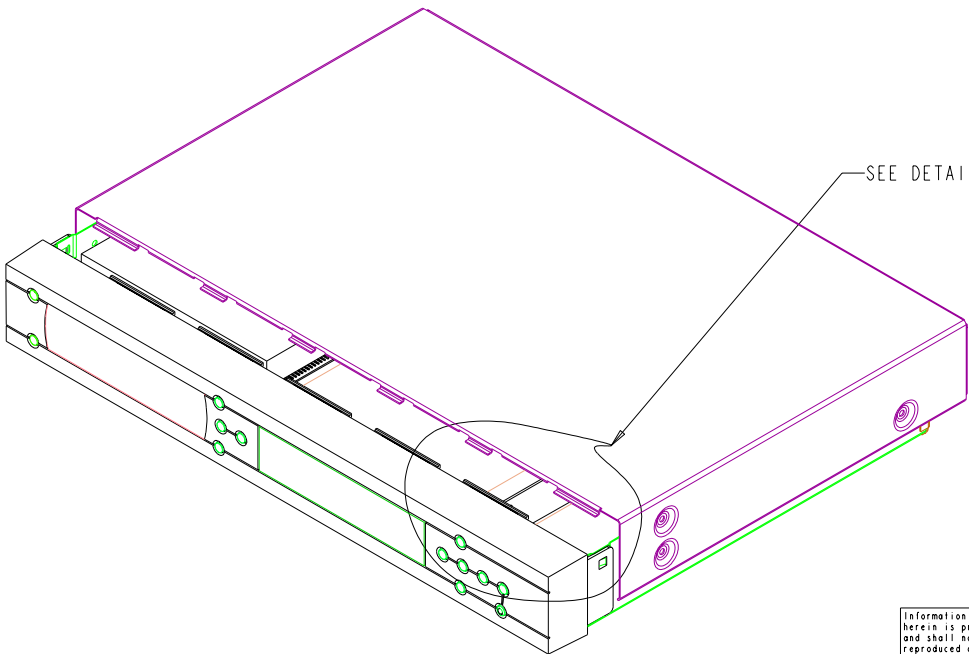


DETAIL BEZEL-COVER AND BEZEL CHASSIS CONNECTION
SCALE 2.000

B

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SEE DETAIL BEZEL-COVER AND BEZEL CHASSIS CONNECTION



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DECIMAL
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.XXX ± 0.001
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X° $\pm 0.5^\circ$
DIMENSIONS IN INCHES

SIGNATURE	DATE
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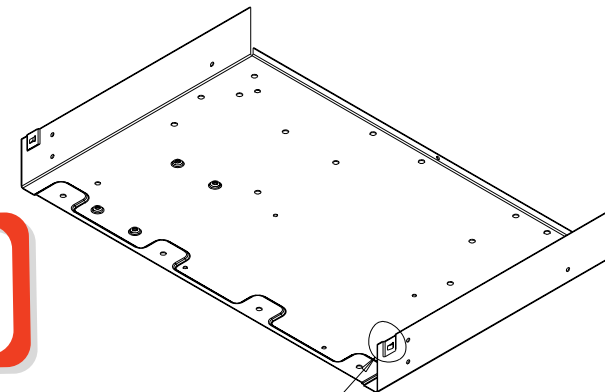
FIORI		PRODUCT DEVELOPMENT, INC. 10316 NE 185TH ST; Bothell WA 98011 TEL 425.483.1075, FAX 425.481.2489	
TITLE			
SIZE	SCALE	DRAWING NAME	SHEET REV
C	0.500	500-0005-05	4 OF 16

NOTES:
MATERIAL: 22 GAUGE ELECTRO-GALVANIZED ASTM A591 SHEET
MIN. RADIUS ON SHEET METAL IS 0.052"

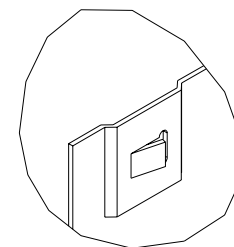
REV	ECN	APPROVED	DATE	DESCRIPTION

—RAISED HOLES, APPROX. 10mm IN HEIGHT X 16

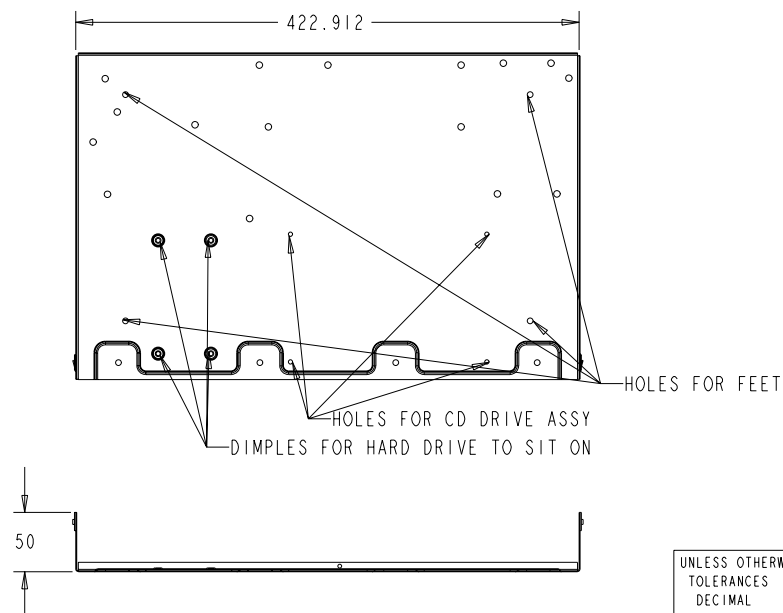
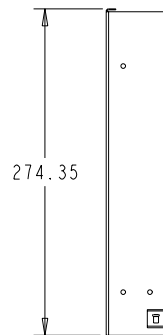
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SEE DETAIL SNAP DETAIL.



DETAIL SNAP DETAIL
SCALE 2.000



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TOLERANCES
DECIMAL
.XX ± 0.01
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ANGULAR
 $x^{\circ} \pm 0.5^{\circ}$
DIMENSIONS IN INCHES

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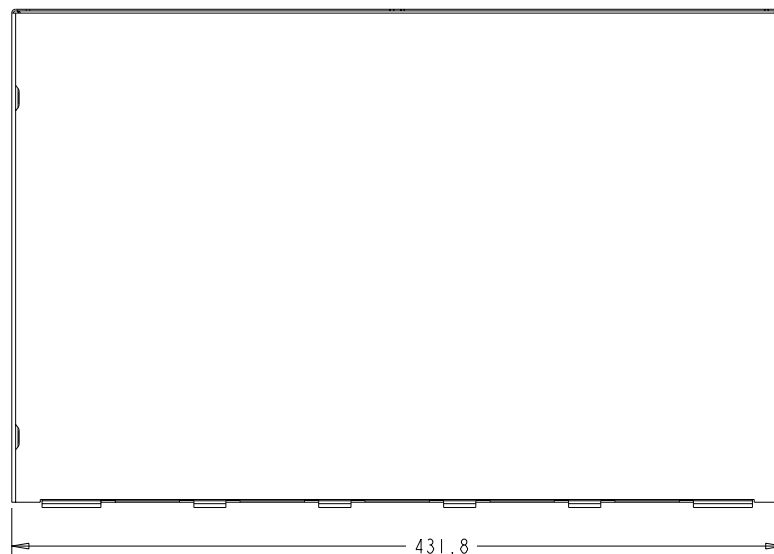
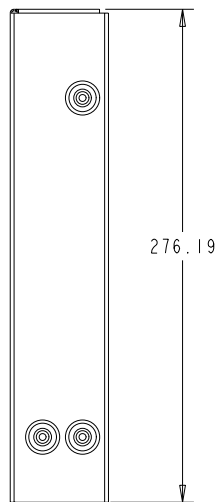
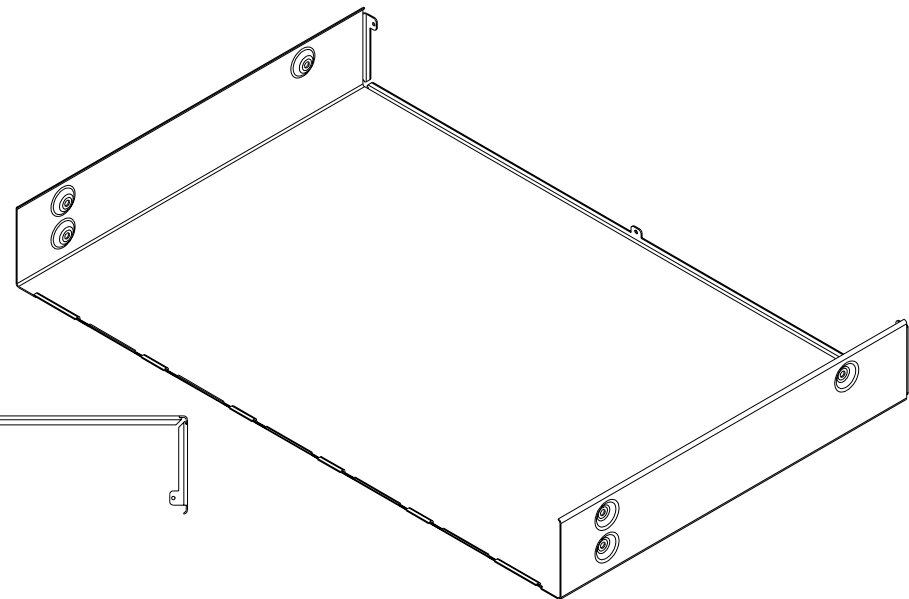
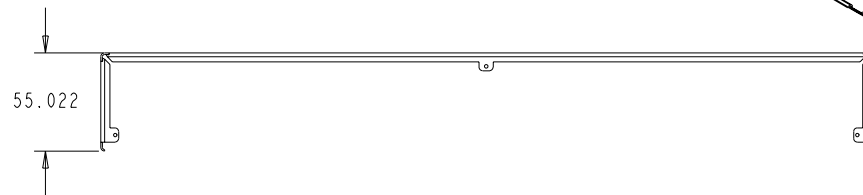
300-0007-03

SIZE	SCALE	DRAWING NAME	SHEET	REV
C	0.333	500-0005-05	5 OF 16	

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NOTES:
MATERIAL: 22 GAUGE ELECTRO-GALVANIZED ASTM A591 SHEET
MIN. RADIUS ON SHEET METAL IS 0.052"

REV	ECN	APPROVED	DATE	DESCRIPTION



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ENGR			SIZE		DRAWING NAME	
			C		500-0005-05	
			SCALE		SHEET	
			0.250		6 OF 16	

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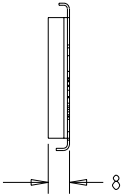
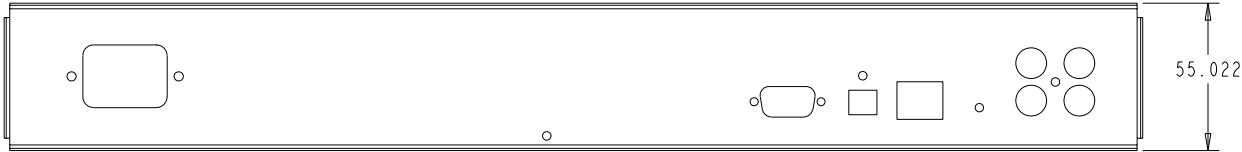
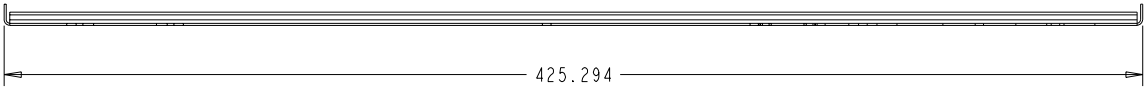
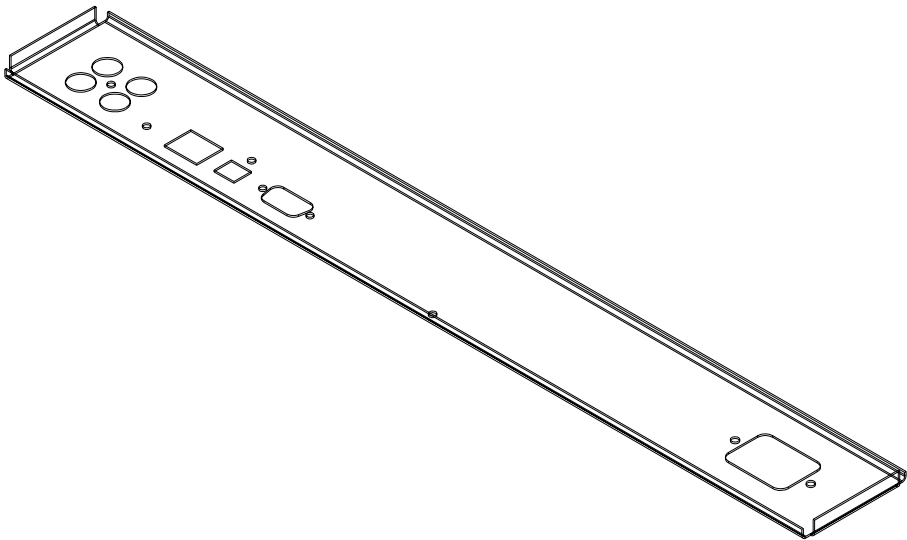
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NOTES:
MATERIAL: 22 GAUGE ELECTRO-GAVLVANIZED ASTM A591 SHEET

REV	ECN	APPROVED	DATE	DESCRIPTION

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DECIMAL
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.XXX ± 0.001
ANGULAR
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TITLE			
300-0008-02			
SIZE	SCALE	DRAWING NAME	SHEET
C	0.333	500-0005-05	7 OF 16
			REV

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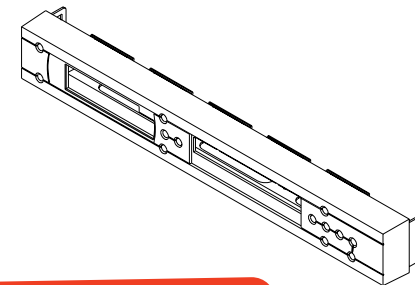
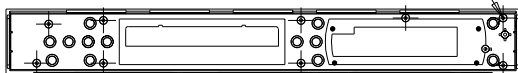
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NOTES:
MATERIAL: ABS OR PC/ABS BLEND

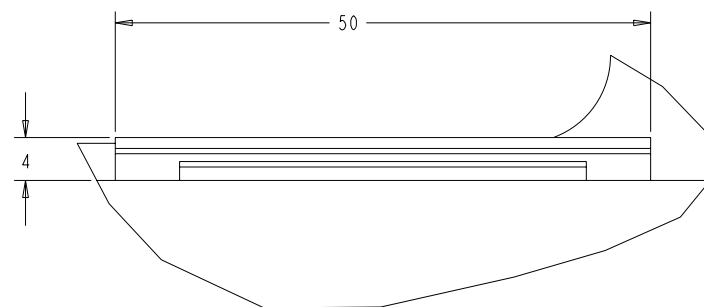
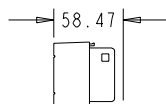
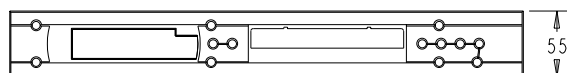
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BOSSES TO ACCEPT #4-40 THREAD FORMING SCREW X9

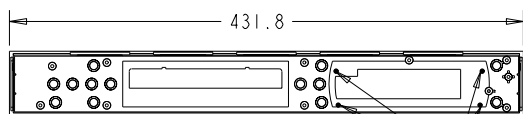


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SEE DETAIL COVER-BEZEL DETAIL



DETAIL COVER-BEZEL DETAIL
SCALE 3.000



BOSSES TO HEAT STAKE FOR LCD CAPTURE

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DIMENSIONS IN INCHES

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300-0011-03			
SIZE	SCALE	DRAWING NAME	SHEET
C	0.250	500-0005-05	8 OF 16

4

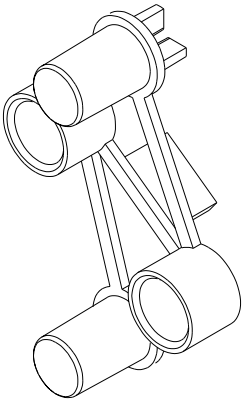
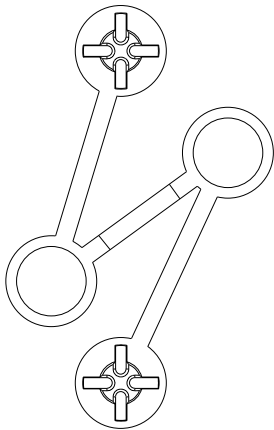
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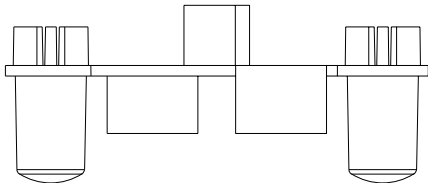
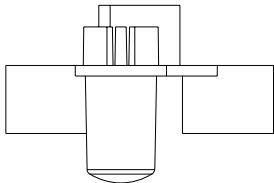
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SIZE	SCALE	DRAWING NAME	SHEET REV
C	0.333	500-0005-05	9 OF 16

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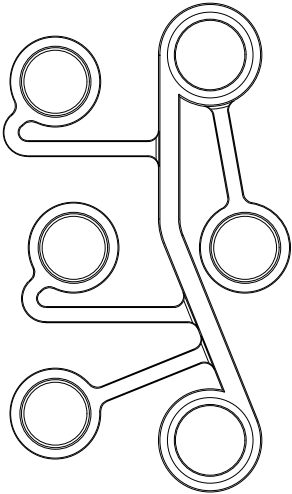
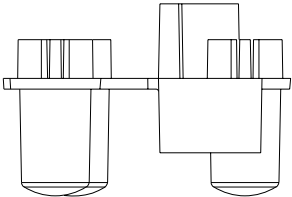
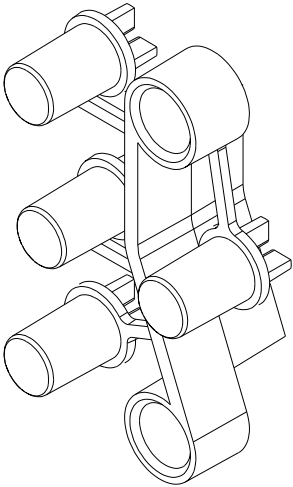
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TITLE			
300-0014-03			
SIZE	SCALE	DRAWING NAME	SHEET REV
C	0.500	500-0005-05	10 OF 16

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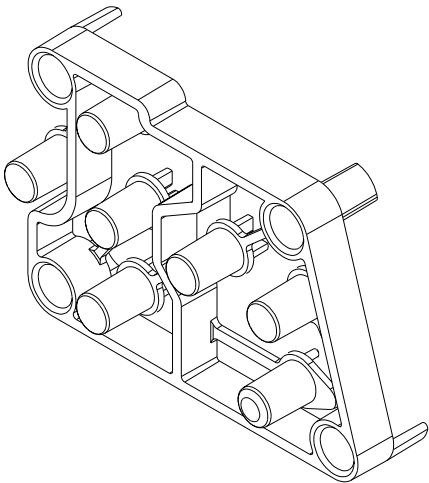
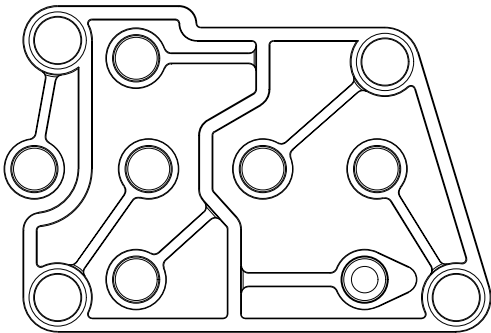
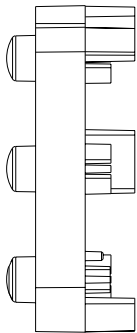
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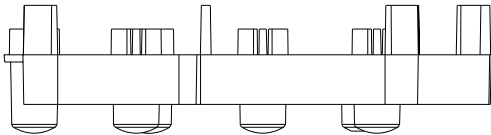
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NOTES:
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DIMENSIONS IN INCHES

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SIZE	SCALE	DRAWING NAME	SHEET REV
C	0.500	500-0005-05	1 OF 16

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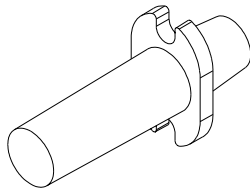
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NOTES:
MATERIAL: PC

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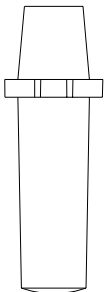
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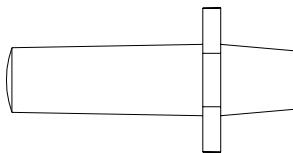
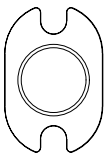
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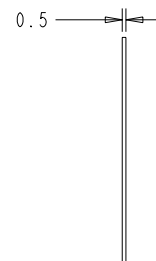
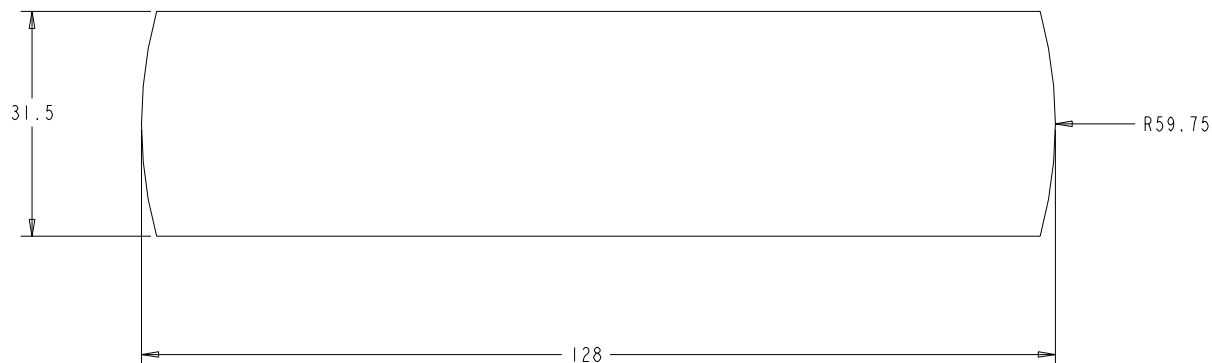
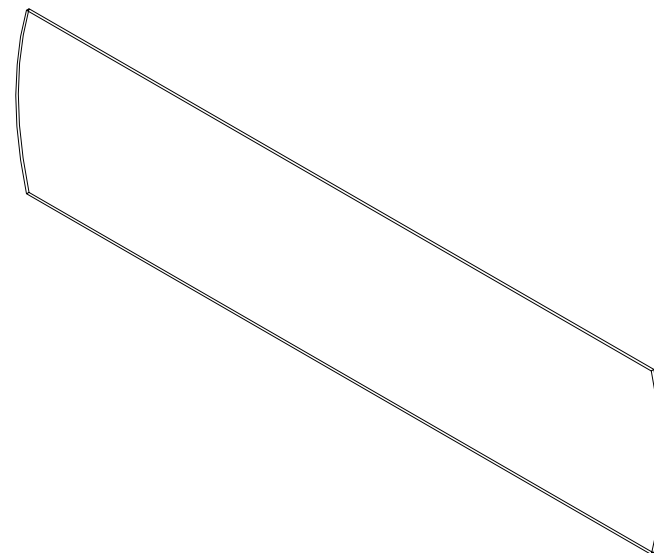
UNLESS OTHERWISE NOTED
TOLERANCES
DECIMAL
.XX ± 0.01
.XXX ± 0.001
ANGULAR
X° $\pm 0.5^\circ$
DIMENSIONS IN INCHES

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SIZE	SCALE	DRAWING NAME	SHEET REV
C	0.500	500-0005-05	2 OF 16

NOTES:
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300-0017-03			
SIZE	SCALE	DRAWING NAME	SHEET REV
C	5.000	500-0005-05	13 OF 16

4

3

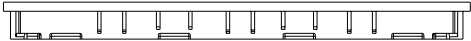
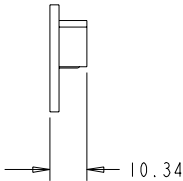
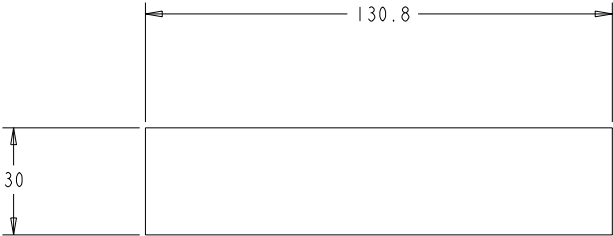
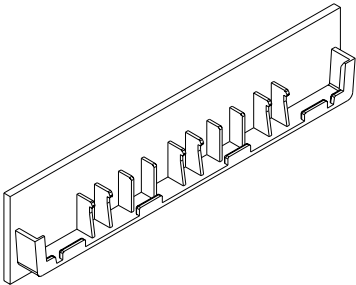
2

1

NOTES:
MATERIAL: ABS OR PC/ABS BLEND

REV	ECN	APPROVED	DATE	DESCRIPTION

NOT APPROVED



UNLESS OTHERWISE NOTED TOLERANCES DECIMAL .XX ±0.01 .XXX ±0.001 ANGULAR X° ±0.5° DIMENSIONS IN INCHES	SIGNATURE		DATE		FIORI PRODUCT DEVELOPMENT, INC. 10316 NE 185TH ST; Bothell WA 98011 TEL 425.483.1075, FAX 425.481.2489								
	MAM												
	DRN BY				TITLE 300-0024-03								
	CHK BY												
	ENGR												
				SIZE		SCALE		DRAWING NAME		SHEET		REV	
				C		0.500		500-0005-05		14 OF 16			

4

3

2

1

D

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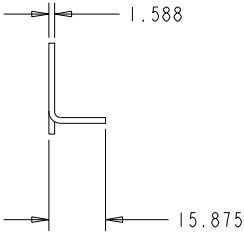
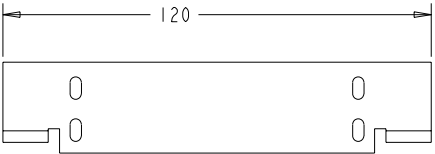
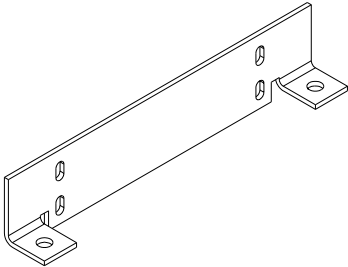
2

1

NOTES:
MATERIAL: 16 GAUGE ELECTRO-GALVANIZED ASTM A591 SHEET

REV	ECN	APPROVED	DATE	DESCRIPTION

NOT APPROVED



4

3

2

1

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TOLERANCES
DECIMAL
.XX ± 0.01
.XXX ± 0.001
ANGULAR
 $X^{\circ} \pm 0.5^{\circ}$
DIMENSIONS IN INCHES

SIGNATURE	DATE
DRN BY MAM	
CHK BY	
ENGR	

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		10316 NE 185TH ST; Bothell WA 98011	
		TEL 425.483.1075, FAX 425.481.2489	
TITLE			
300-0076-01			
SIZE	SCALE	DRAWING NAME	SHEET REV
C	1.000	500-0005-05	15 OF 16

4

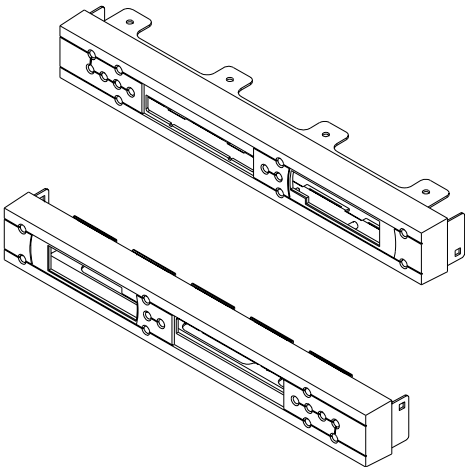
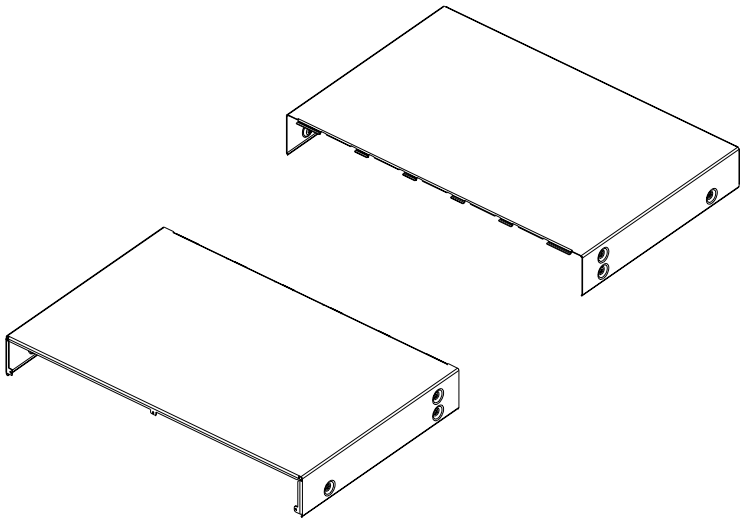
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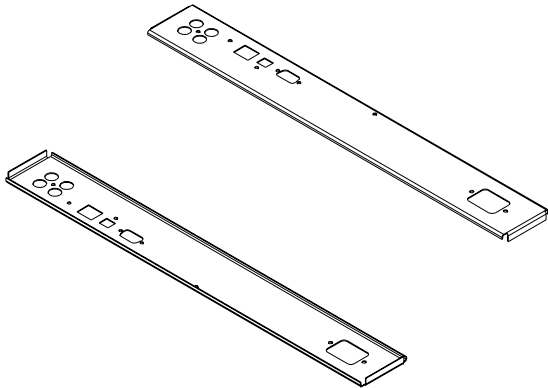
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REV	ECN	APPROVED	DATE	DESCRIPTION

NOT APPROVED



PAINT ALL EXTERIOR COSMETIC SURFACES
COLOR: TBD
PROCESS: WET PAINT



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UNLESS OTHERWISE NOTED
TOLERANCES
DECIMAL
.XX ±0.01
.XXX ±0.001
ANGULAR
X° ±0.5°
DIMENSIONS IN INCHES

SIGNATURE	DATE
DRN BY MAM	
CHK BY	
ENGR	

FIORI		PRODUCT DEVELOPMENT, INC.	
		10316 NE 185TH ST; Bothell WA 98011 TEL 425.483.1075, FAX 425.481.2489	
TITLE			
PAINT			
SIZE	SCALE	DRAWING NAME	SHEET
C	0.333	500-0005-05	6 OF 16
REV			