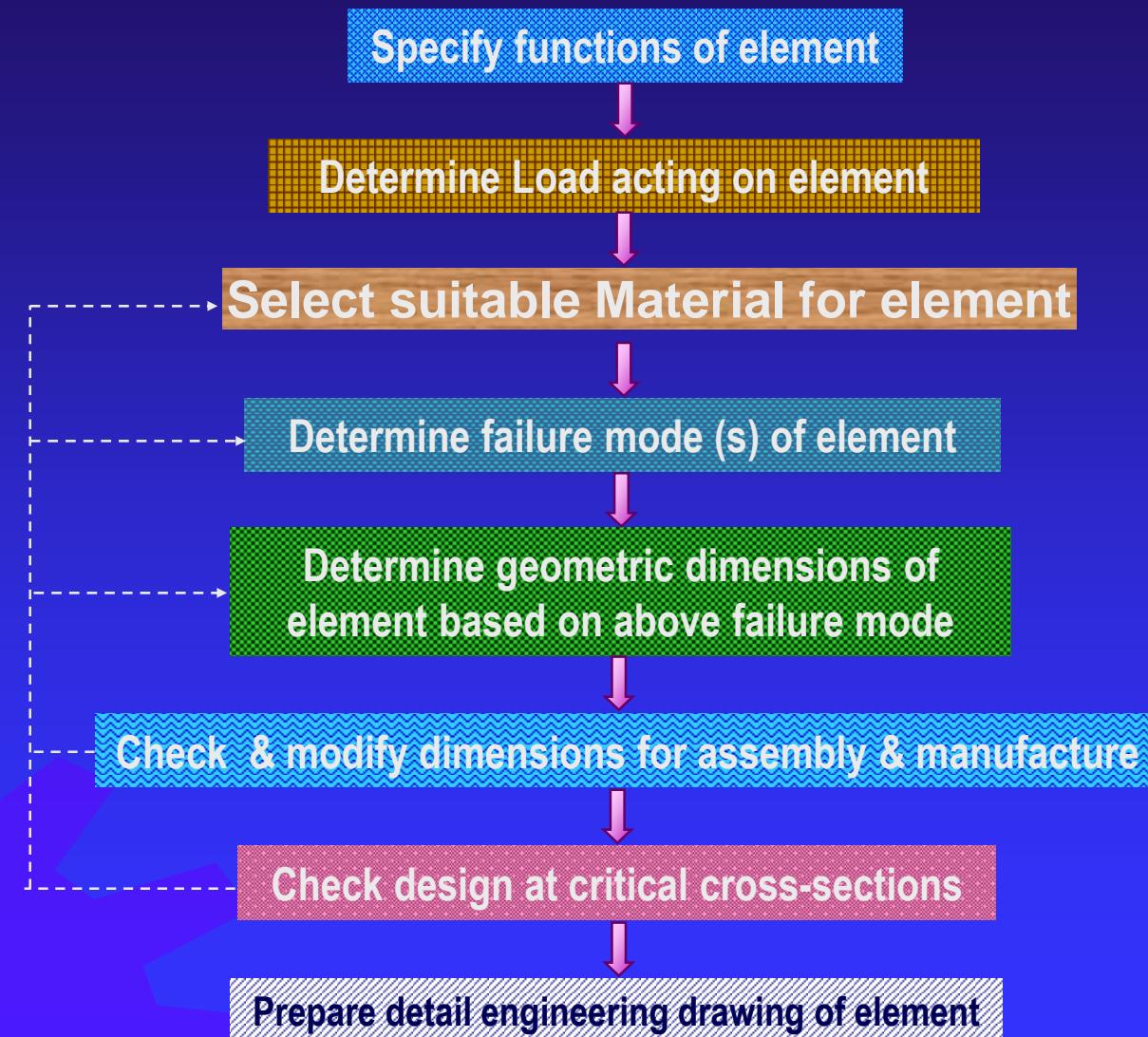


Design of Machine Elements

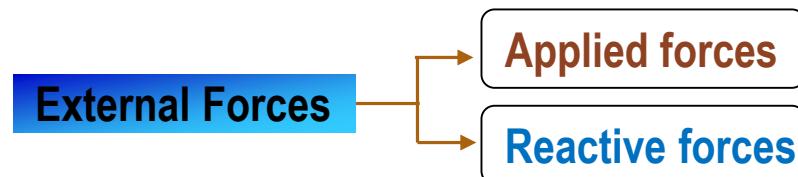
S. S. ROY

Basic Procedure of Design of Machine Elements



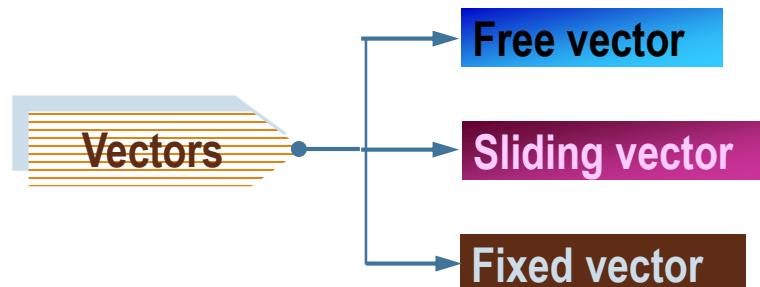
Load Determination

Load: external forces, Moments etc.



Vector representing physical quantities

- Magnitude
- Direction
- Line of action
- Point of application



External and Internal Effects

Principle of Transmissibility

Force Classification

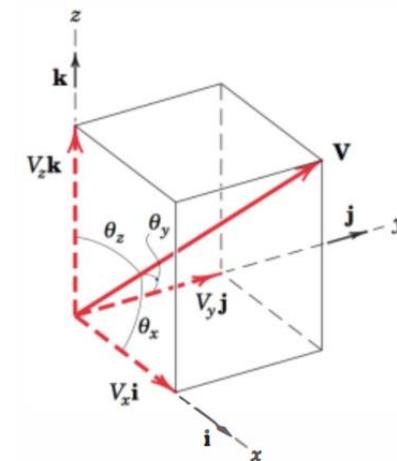
Action and Reaction

Concurrent Forces

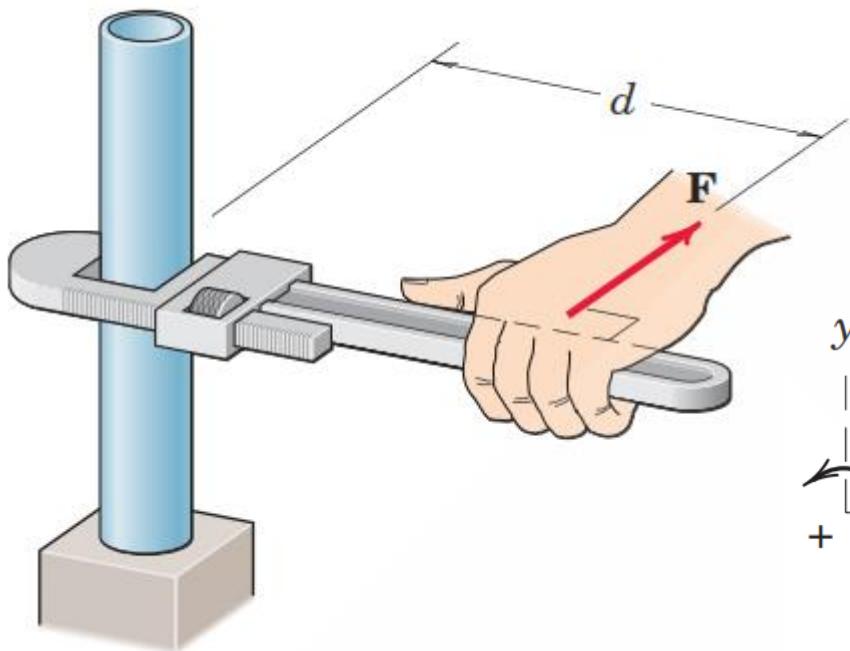
Equilibrium and Free-Body Diagrams

$$\sum \mathbf{F} = 0$$

$$\sum \mathbf{M} = 0$$



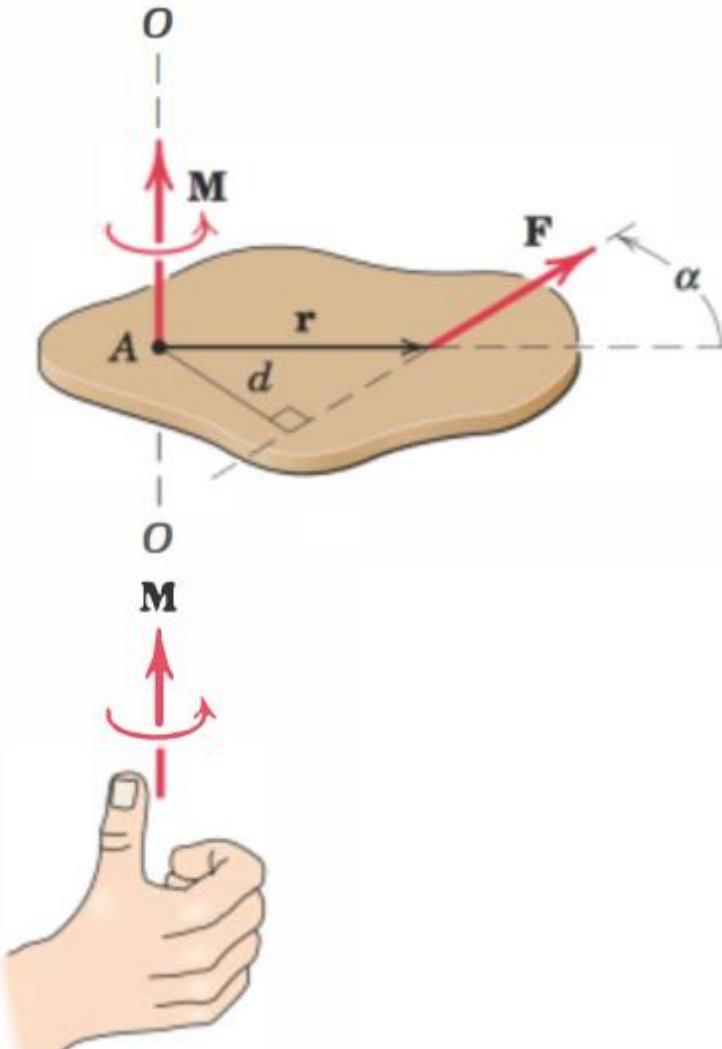
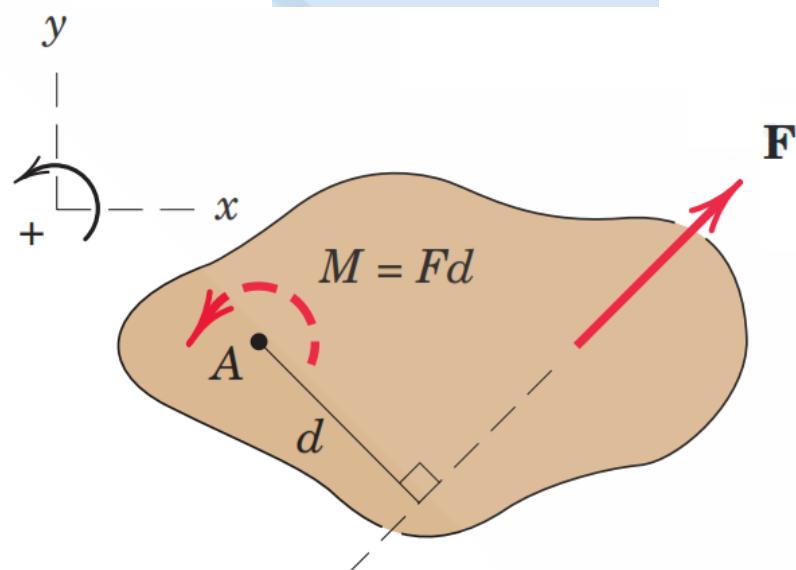
Moment about a Point



$$\mathbf{M} = \mathbf{r} \times \mathbf{F}$$

$$M = Fr \sin \alpha = Fd$$

$$M = Fd$$

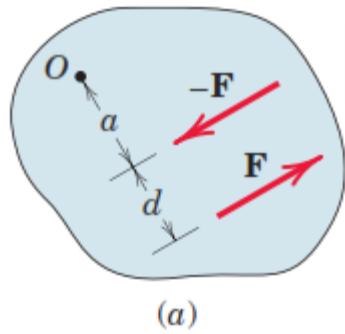


Varignon's Theorem

One of the most useful principles of mechanics is *Varignon's theorem*, which states that the moment of a force about any point is equal to the sum of the moments of the components of the force about the same point.

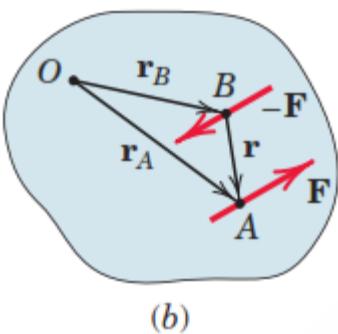
Couple

The moment produced by two equal, opposite, and noncollinear forces is called a *couple*. Couples have certain unique properties and have important applications in mechanics.

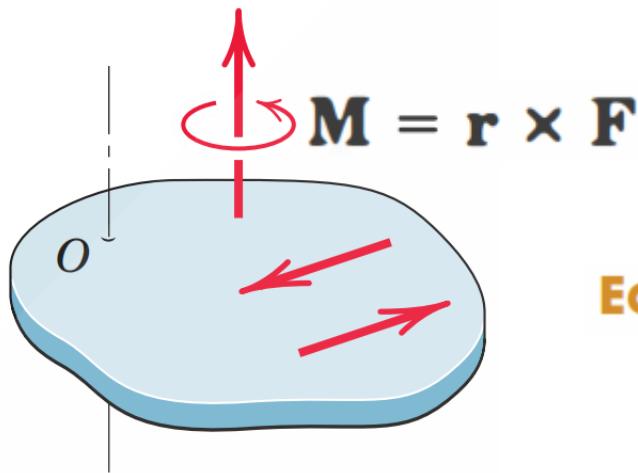


$$M = Fd$$

couple vector \mathbf{M}

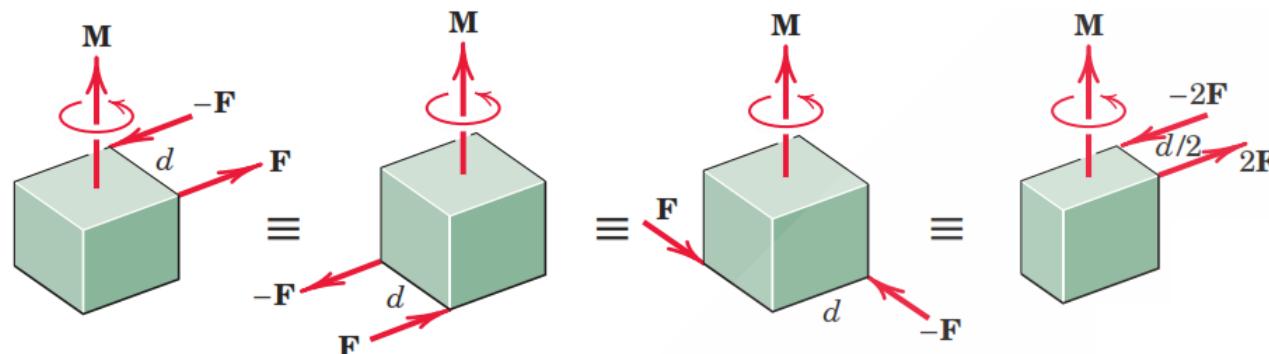


$$\mathbf{M} = \mathbf{r}_A \times \mathbf{F} + \mathbf{r}_B \times (-\mathbf{F}) = (\mathbf{r}_A - \mathbf{r}_B) \times \mathbf{F}$$

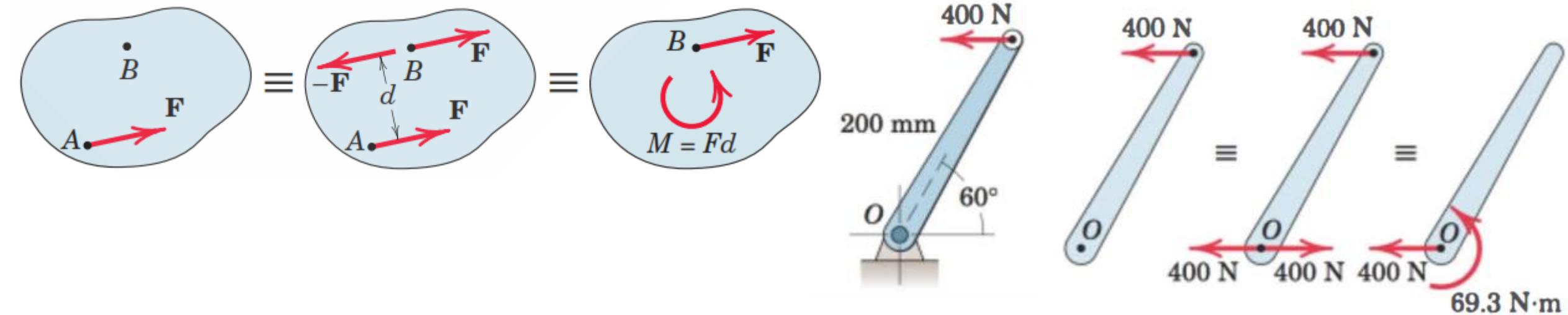
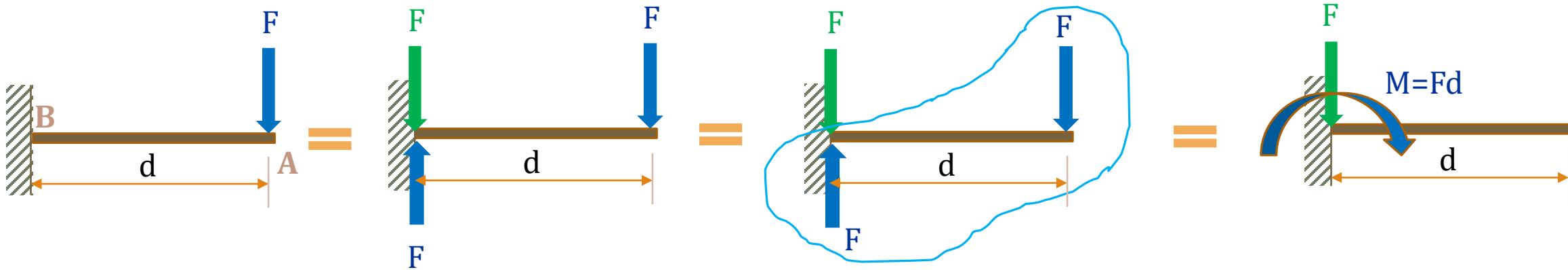


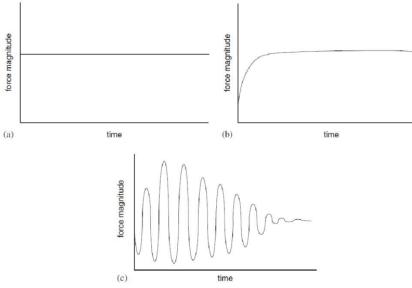
The moment of a couple is a *free vector*, whereas the moment of a force about a point (which is also the moment about a defined axis through the point) is a *sliding vector* whose direction is along the axis through the point. As in the case of two dimensions, a couple tends to produce a pure rotation of the body about an axis normal to the plane of the forces which constitute the couple.

Equivalent Couples

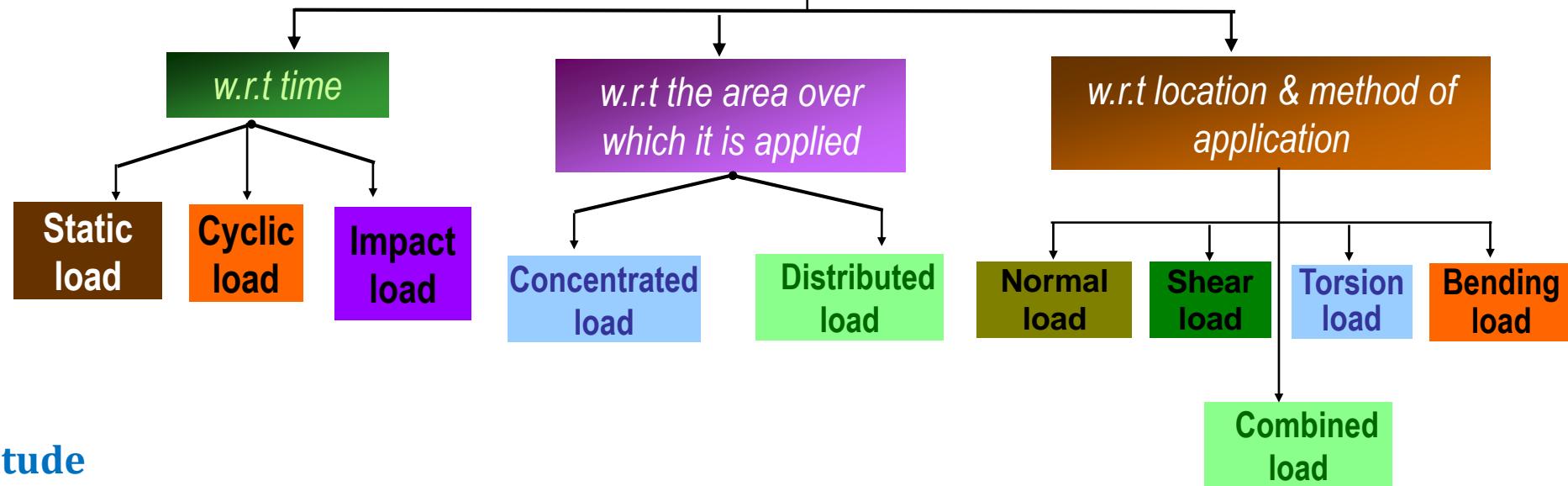


Force-Couple Systems





Load Classification



- **Magnitude**
- **Direction**
- **Line of action**
- **Point of application**

Design for Static Loading

Design for Cyclic/Fluctuating/ Fatigue/Variable Loading

Design for Impact Loading

The behavior of machine parts is entirely different when they are subjected to time varying loading

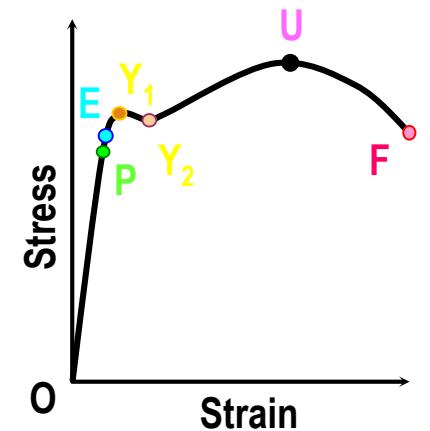
Design Criteria

- One of the major decisions confronting the designer is the selection of appropriate “Design Criteria” or “Failure-prevention”. This is largely influenced by the **Modes of Failure** of the machine elements or structural elements.
- Designer should find the nature of action in the member that may cause it to fail.
- Some quantity such as stress, deflection etc. which characterizes the action that may cause its failure
- The action that initiates failure frequently is referred to as the Mode of Failure

Common Modes of Failures

- Yielding
- Fracture
- Excessive elastic deflection
- Buckling
- Wear
- Corrosion etc...

Shearing
Crushing
Bending





Design Analysis of Curved Beams

Curved Beams

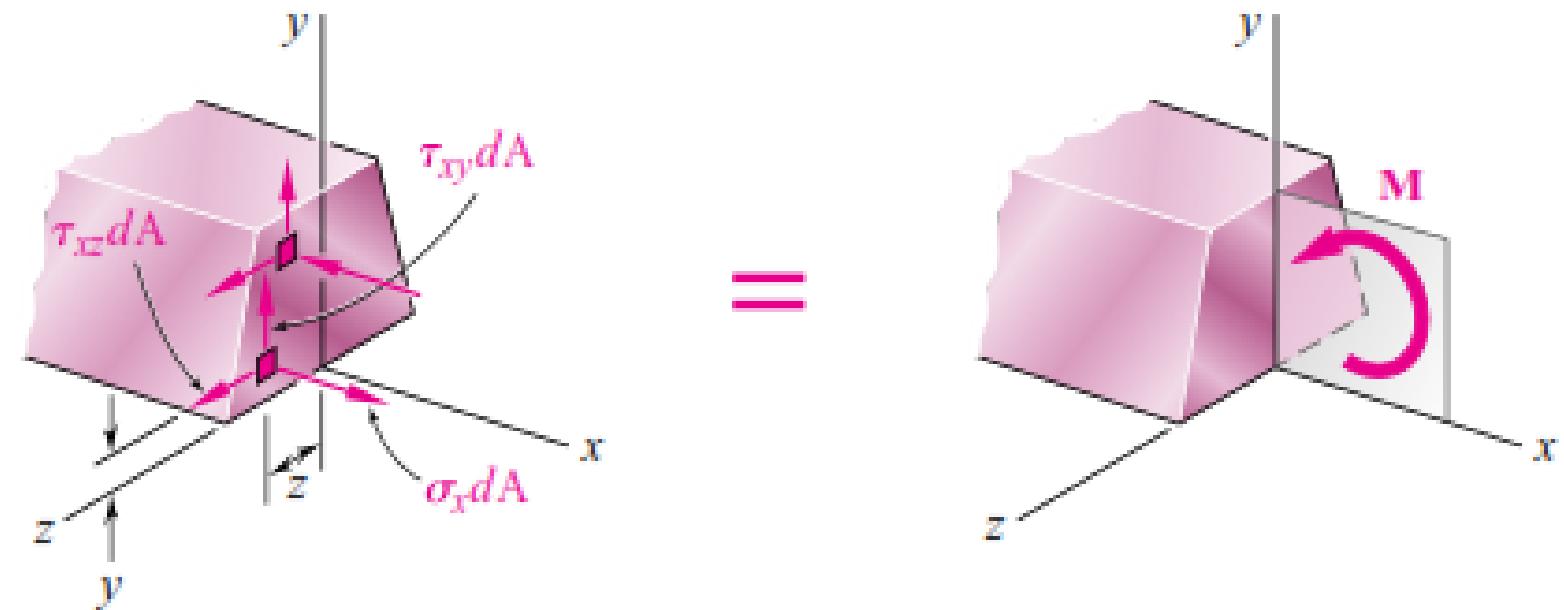




Design Analysis of Straight Beams

Consider a prismatic member AB possessing a plane of symmetry & subjected to equal & opposite couples M & M' acting in that plane.

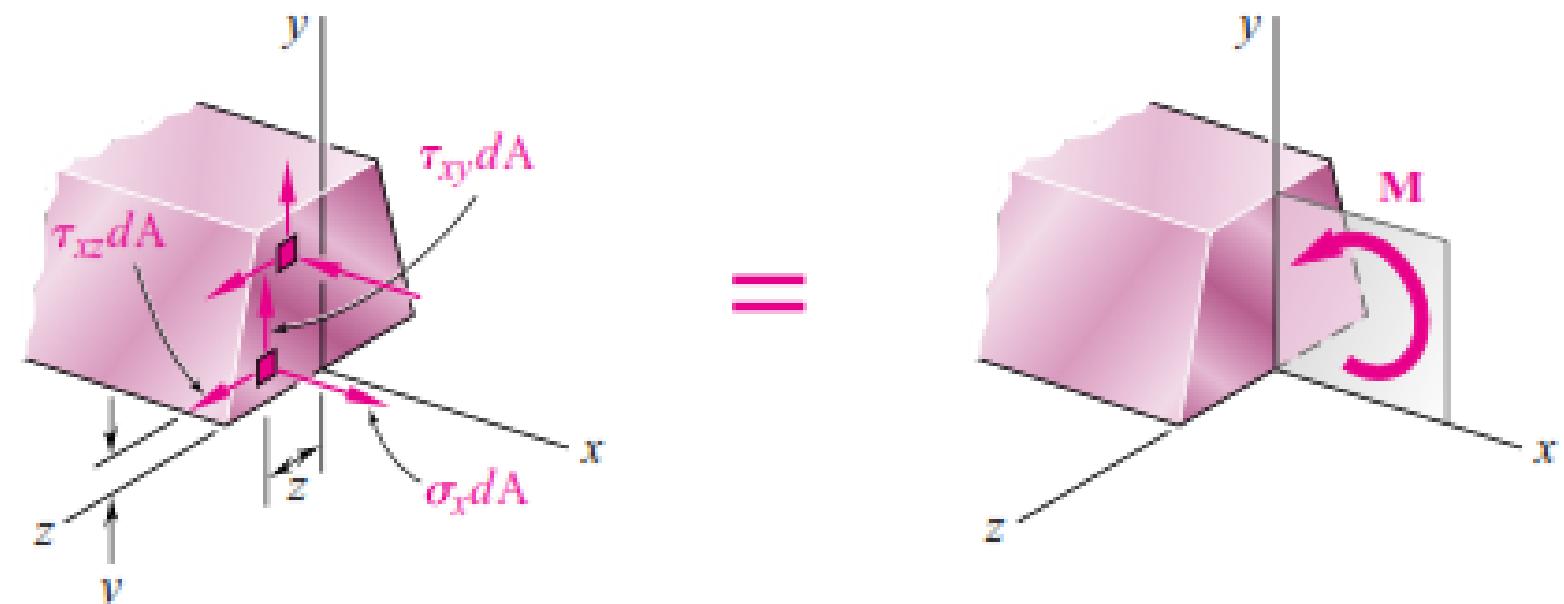
We observed that if a section is passed through the member AB at some arbitrary point C, the conditions of equilibrium of the portion AC of the member require that the internal forces in the section at C be equivalent to the couple M .

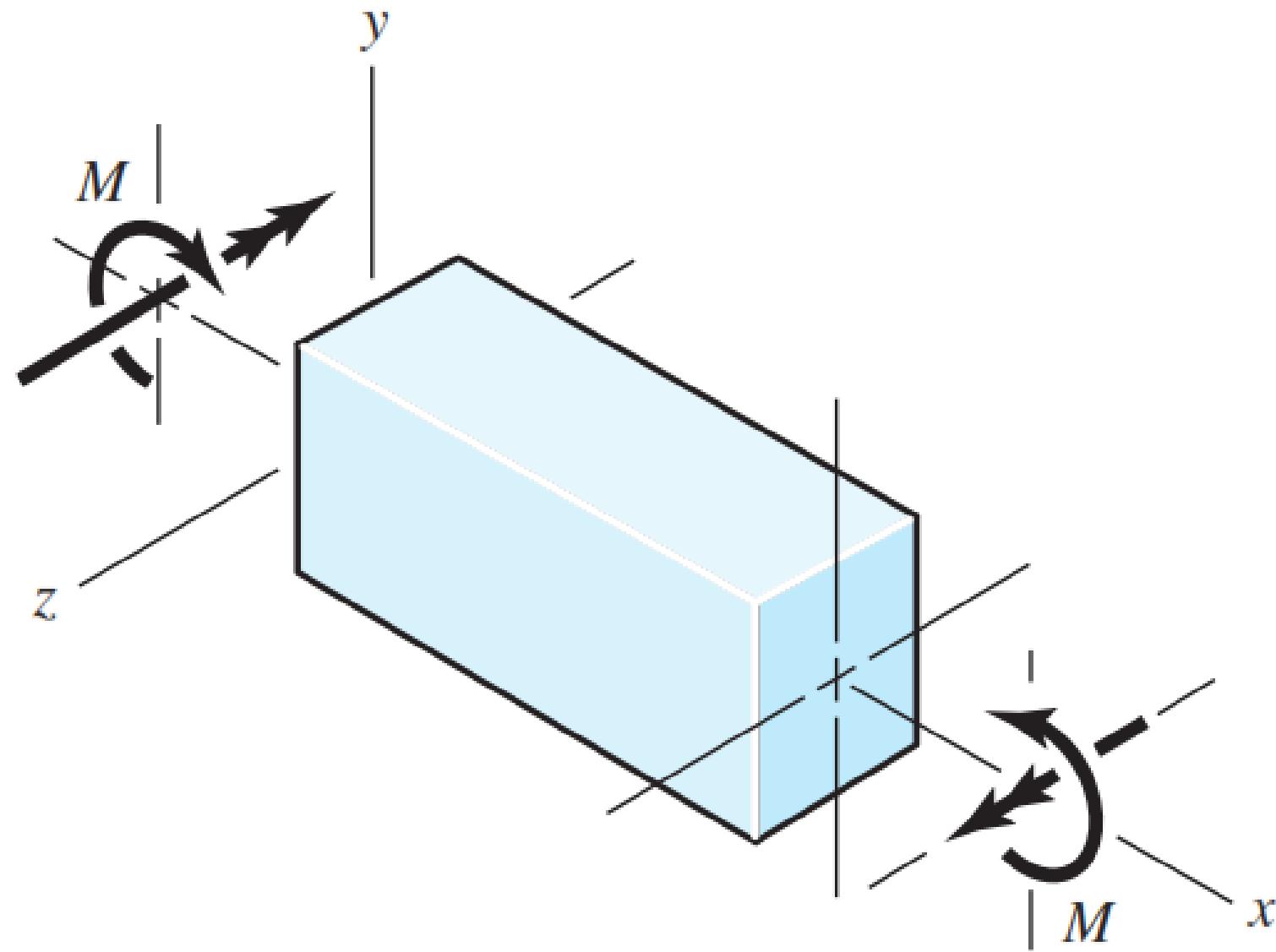


Design Analysis of Straight Beams

Thus, the internal forces in any cross-section of a symmetric member in pure bending are equivalent to a couple.

The Moment of the couple formed by internal forces is referred as Bending Moment





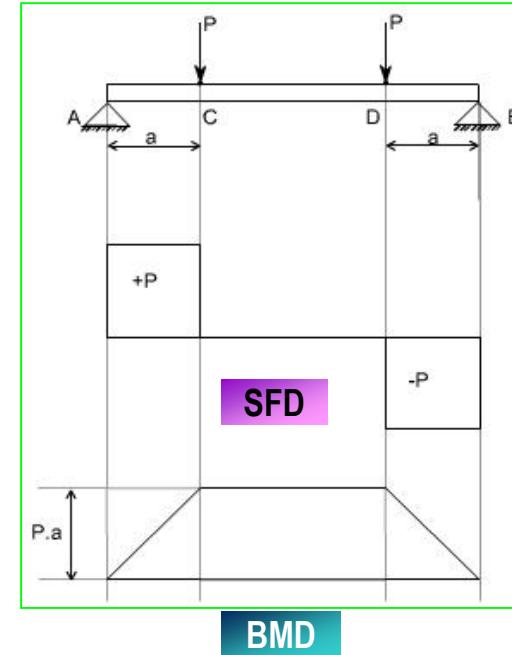
Concept of pure bending

Elastic Flexure formula : **Bernoulli-Euler Flexure Formula**

$$\frac{M}{I} = \frac{\sigma}{y} = \frac{E}{R}$$

$$\sigma_{\max} = \frac{M}{I} y_{\max} = \frac{M}{Z}$$

Section Modulus $Z=I/y_{\max}$



The following assumptions must be satisfied

- The beam is subjected to pure bending (shear force=0, no torsion, no axial loads).
- The beam is initially straight with a c/s that is constant throughout the length.
- The beam has an axis of symmetry in the plane of bending.
- Plane c/s of the beam remain plane during bending.
- Couples are assumed to be loaded in the plane of symmetry.
- The beam material is homogeneous, isotropic & obeys Hooke's law.

Design Analysis of Straight Beams

From statics

Any couple actually consists of two equal & opposite forces.

The sum of the components of these forces is equal to zero.

x components:

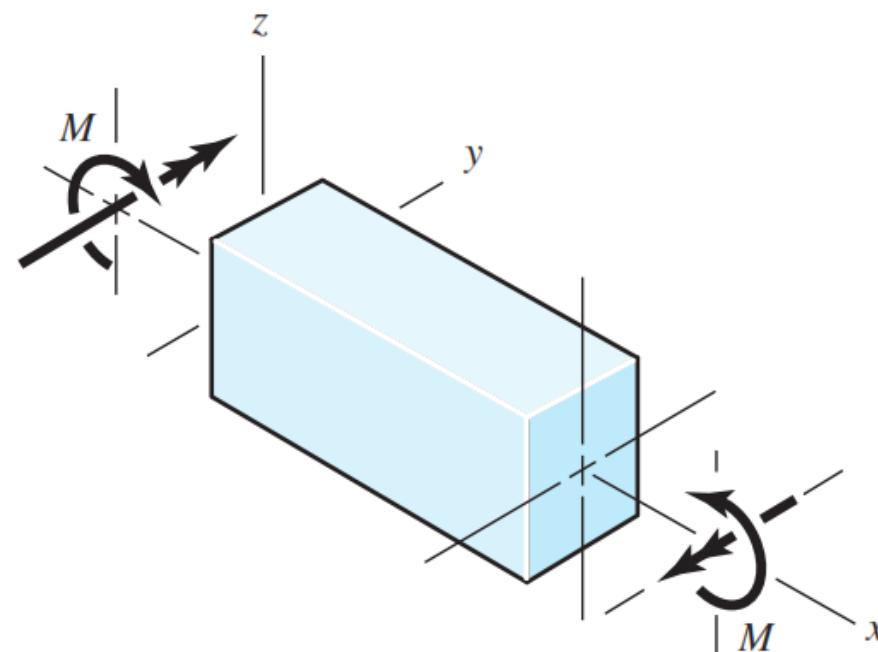
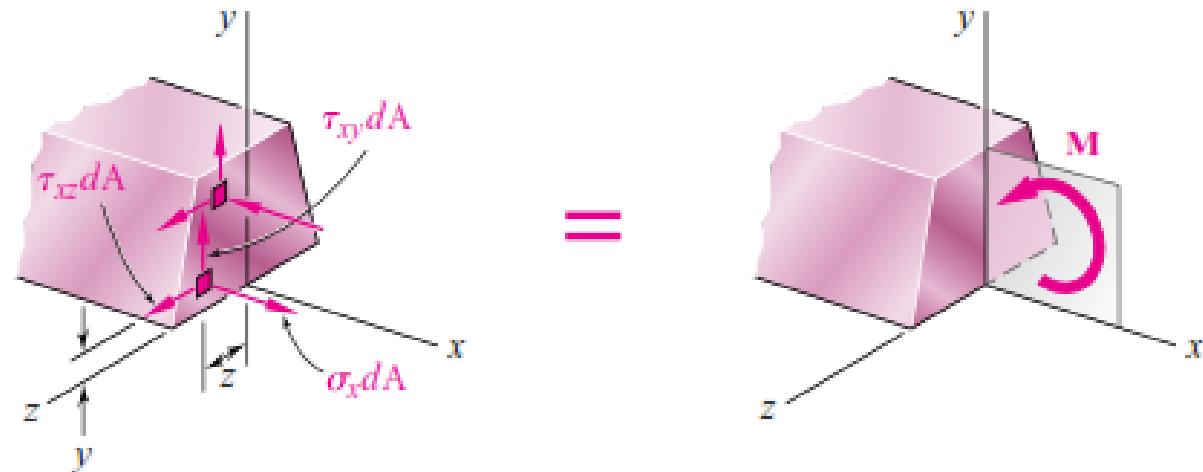
$$\int \sigma_x dA = 0$$

moments about y axis:

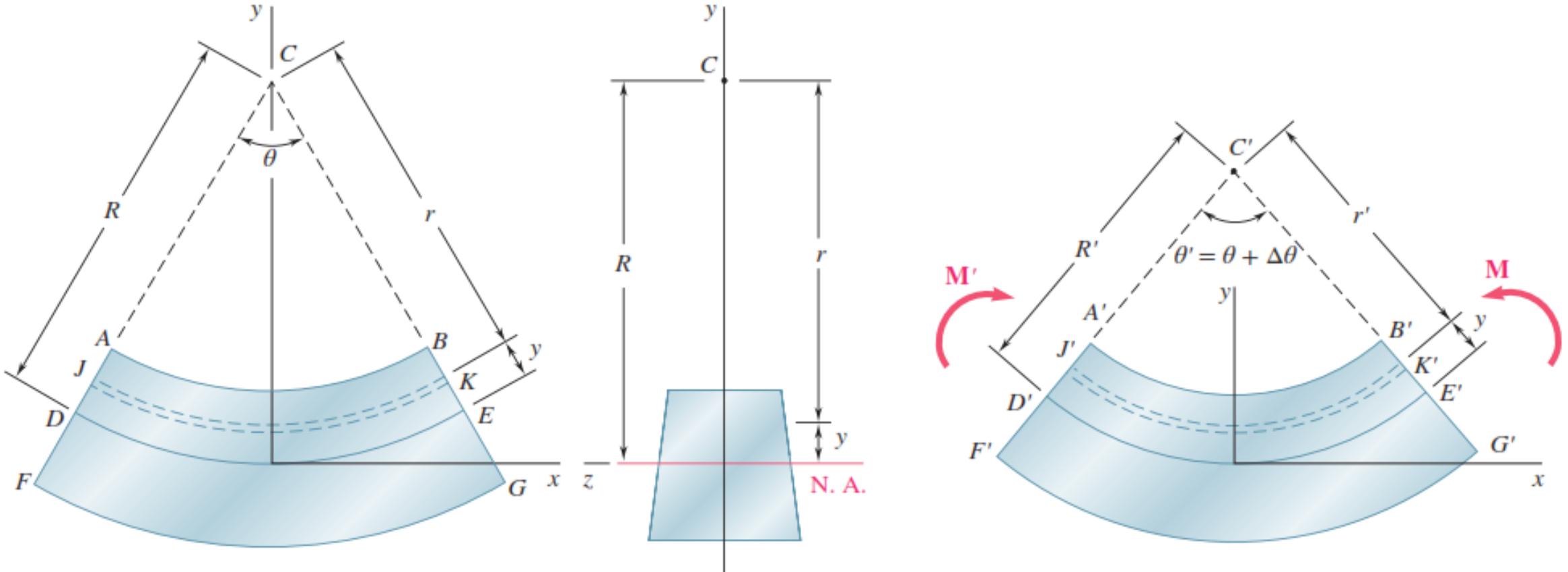
$$\int z \sigma_x dA = 0$$

moments about z axis:

$$\int (-y \sigma_x dA) = M$$



Design Analysis of Curved Beams



Assumption

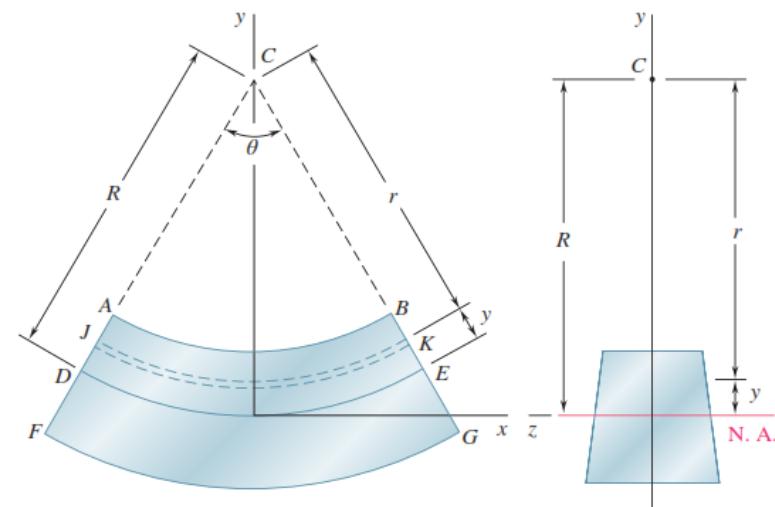
Our discussion will be limited to curved members of uniform cross-section possessing a plane of symmetry in which the bending couples are applied.

It will be assumed that all stresses remain below the proportional limit.

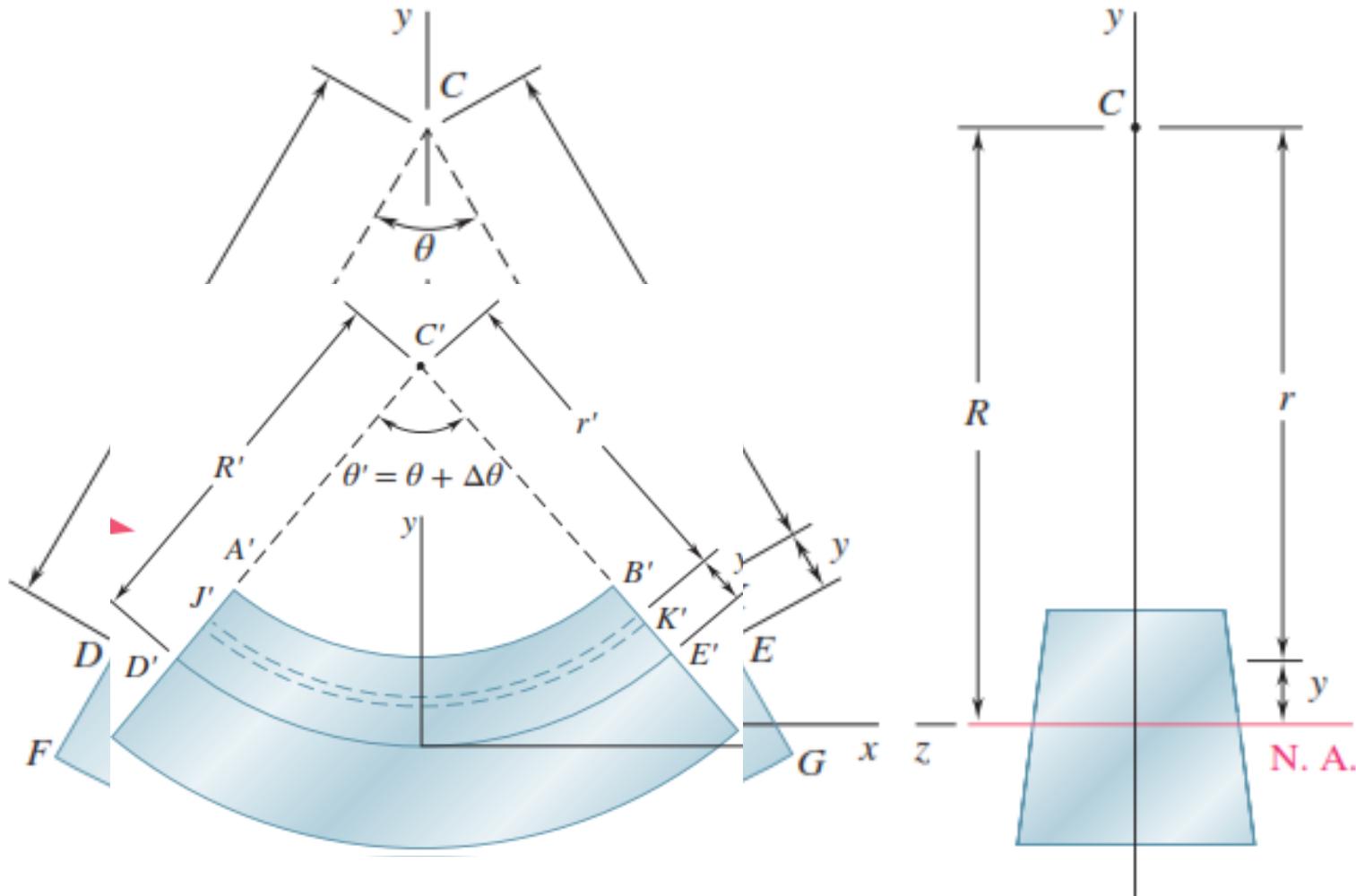
When the initial curvature of the member is large i.e., if its radius of curvature & the dimensions of the cross-section of the member are of the same order of magnitude, we must use a different method of analysis, which was first introduced by the German Engineer **E. Winkler** (1835-1888)

In its unstressed state, its upper & lower surfaces intersect the vertical XY plane along arcs of circle AB & FG centered at C.

Now apply two equal & opposite couples M & M' in the plane of symmetry of the member.

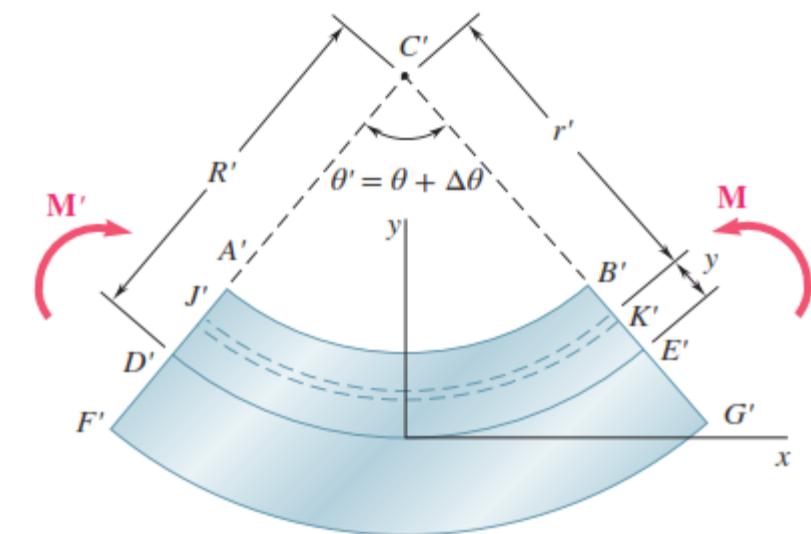


Design Analysis of Curved Beams



In its unstressed state, its upper & lower surfaces intersect the vertical XY plane along arcs of circle AB & FG centered at C.

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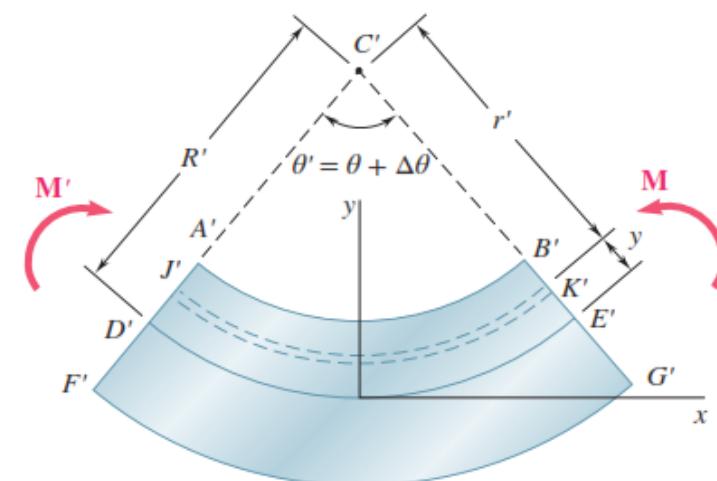
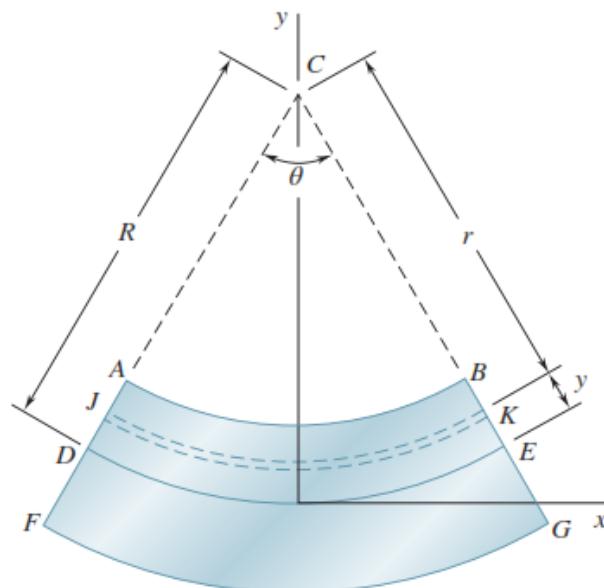


Because of the requirement that transverse section remain plane and that the various arcs of circle will be transformed into circular & concentric arcs with a center C' (different from C before bending)

after bending

If the couples M and M' are directed as shown, the curvature of various arcs of circle will increase.

$$\therefore A'C' < AC$$



The couples $M + M'$ will cause the length of the upper ^{inner} surface of the member to decrease & the length of the lower ^{outer} surface to increase.

$$\therefore A'B' < AB$$

$$F'G' > FG$$

$$\text{And } \theta' = \theta + 4\theta$$

.....(1)

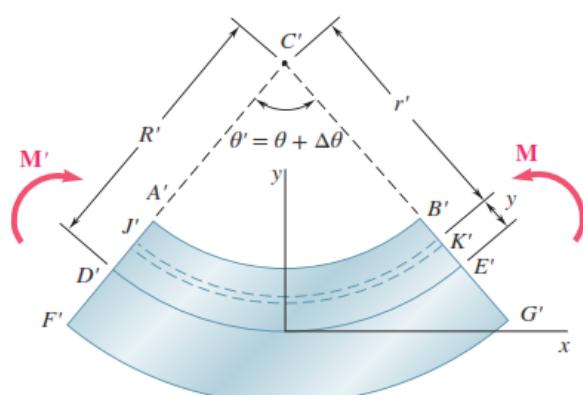
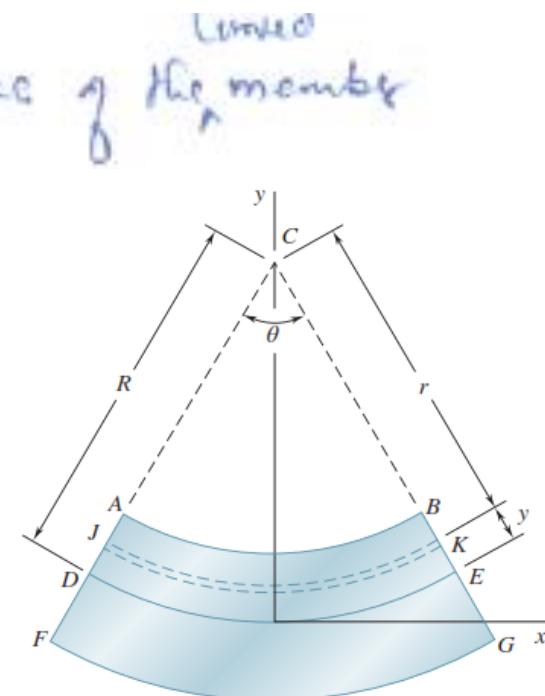
But neutral surface must exist in the member, the length of which remains constant

The intersection of the neutral surface with the plane of symmetry (i.e. xy-plane) has been represented by the arc DE of radius R' (before bending) & by the arc $D'E'$ of radius R' (after bending)

As length of the DE (neutral surface) remains constant

$$\therefore R\theta = R'\theta'$$

.....(2)



Let us consider an arc of circle 'JK' located at a distance 'y' above the neutral surface.

r_0 = radius of the arc JK before bending

r' = " " " " after bending.

Length of the arc JK before bending = $r_0 \theta$
 " " " " " after bending = $r' \theta'$

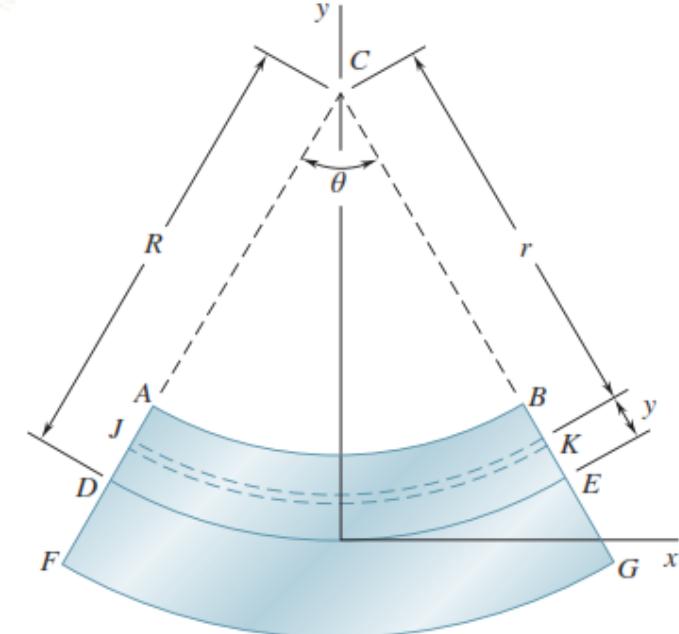
Deformation of JK : $\delta = r'_\theta - r_0 \theta$ where $r = R - y$

$$\delta = (R' - y)\theta' - (R - y)\theta$$

$$\delta = (R'\theta' - R\theta) - y(\theta' - \theta)$$

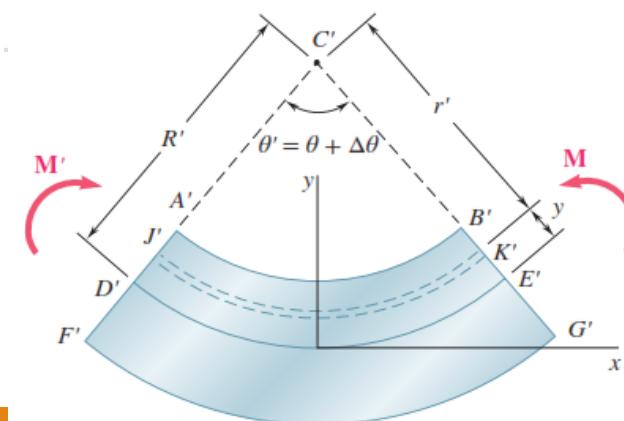
$$\delta = 0 - y \cdot 4\theta \quad \text{as } R'\theta' = R\theta$$

$$\delta = -y \cdot 4\theta \quad \dots \dots \dots (4) \quad \theta' = \theta + \Delta\theta \quad \therefore \theta' - \theta = 4\Delta\theta$$



$$r = R - y \quad \dots \dots \dots (3)$$

$$r' = R' - y$$



Normal strain in the element Jk: $\epsilon_x = \frac{\text{Deformation}(\delta)}{\text{original length}(r\theta)} = \frac{\delta}{r\theta}$

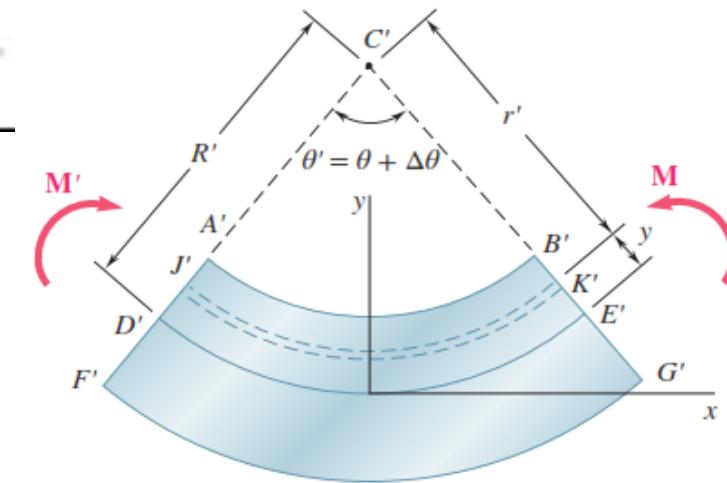
$$= -y \cdot \frac{1\theta}{r\theta} = +\frac{1\theta}{\theta} \cdot \frac{y}{r}$$

$$\epsilon_x = -\frac{1\theta}{\theta} \cdot \frac{y}{r}$$

..... (5)

$$\epsilon_x = -\frac{1\theta}{\theta} \cdot \frac{y}{R-y}$$

AB $r^2 = R-y$ (6)



The relation obtained shows that, while each transverse section remains plane, the normal strain (ϵ_x) does not vary linearly with the distance from the neutral surface.

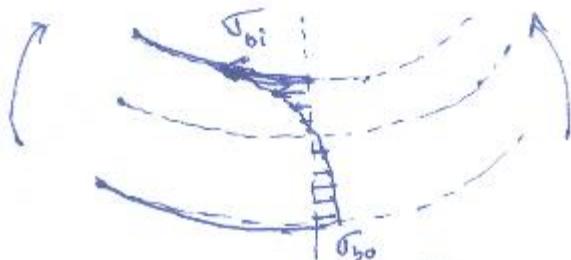
Apply Hooke's Law,

$$\text{Normal Stress } \sigma_x = E \cdot \epsilon_x$$

$$\sigma_x = -\frac{E A \theta}{R} \cdot \frac{y}{R-y}$$

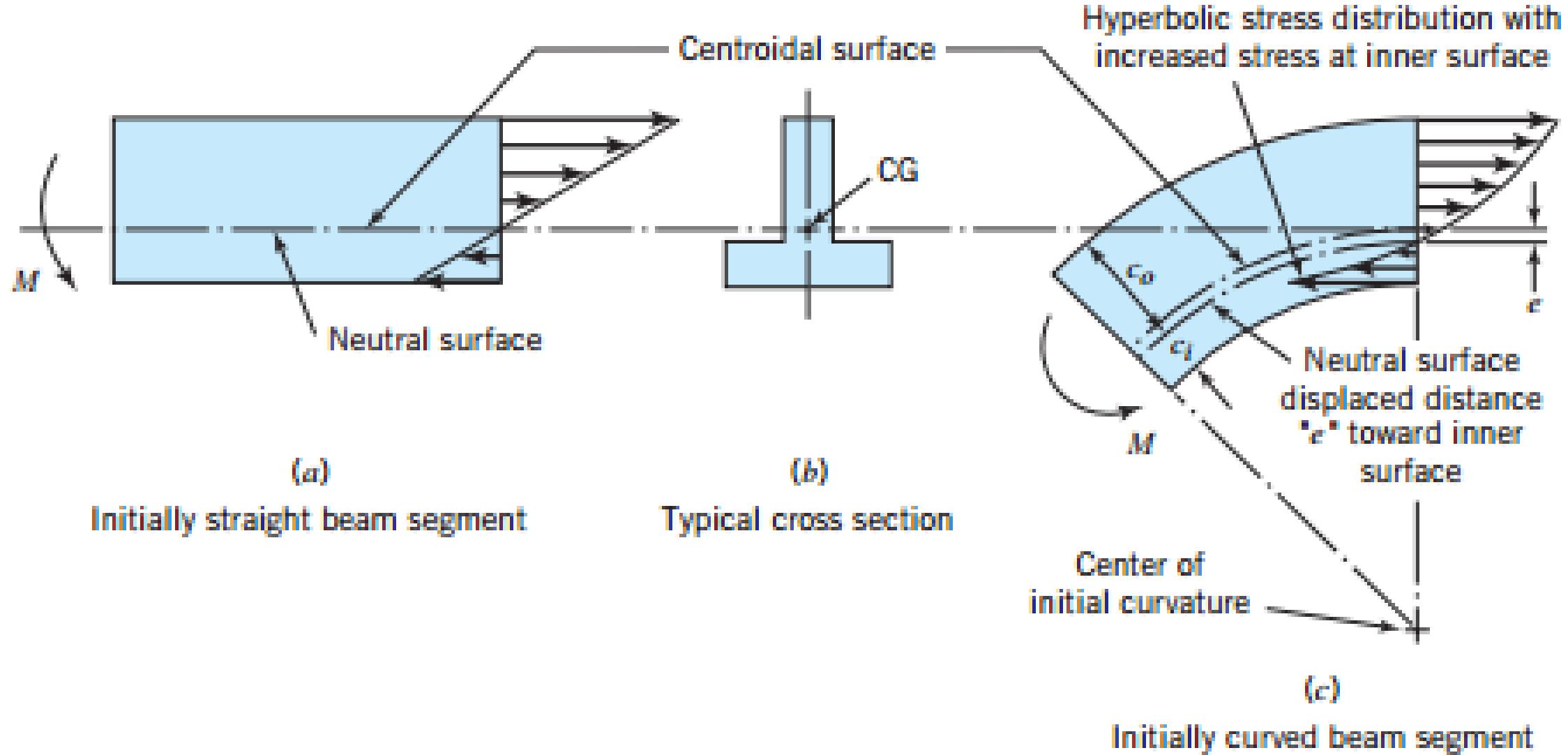
..... (7)

- Normal Stress σ_x does not vary linearly with the distance 'y' from the neutral surface.
Plotting σ_x vs. y , we obtain an arc of Hyperbola.



$$\sigma_x = -\frac{E A \theta}{R} \cdot \frac{R-r}{r^2}$$

obj @ bet. R
⑥ Det. $E \cdot \frac{A \theta}{R}$



Design Analysis of Straight Beams

From statics

Any couple actually consists of two equal & opposite forces.

The sum of the components of these forces is equal to zero.

x components:

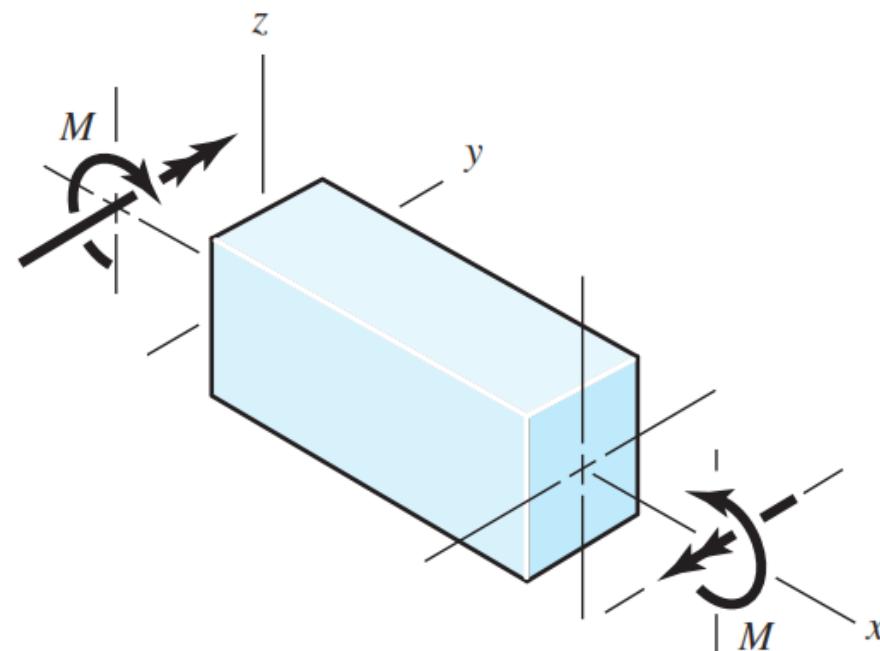
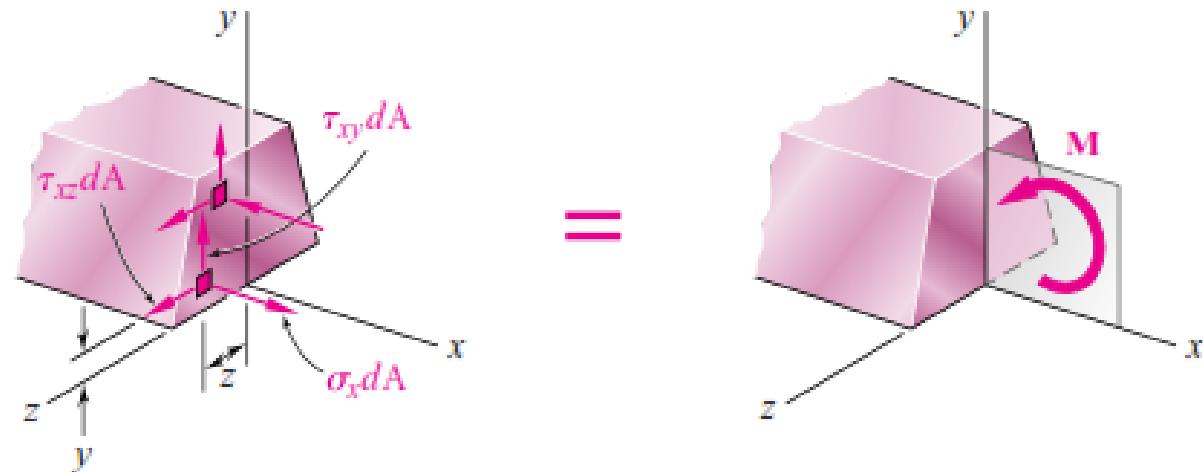
$$\int \sigma_x dA = 0$$

moments about y axis:

$$\int z \sigma_x dA = 0$$

moments about z axis:

$$\int (-y \sigma_x dA) = M$$



Obj @ Det. R
 Ⓛ Det. E.40

The elementary forces acting on any transverse section must be statically equivalent to the bending couple M .

From statics, any couple ' M ' actually consists of two equal & opposite forces (ie. $\pm \tau_x dA$)

The sum of the elementary forces (ie. above equal & opposite forces $\pm \tau_x dA$) acting on the transverse section (along x-dir) must be zero

$$\therefore \int \tau_x dA = 0 \quad \dots \dots \dots \quad (9)$$

and that the sum of their moments about the Z-axis must be equal to BM
 (Sum of the moment of fibre resisting forces about Z-axis)

$$\therefore \int -y \tau_x dA = M \quad \dots \dots \dots \quad (10)$$



from eqs (8) + (9)

$$\int \tau_x dA = 0$$

$$-\frac{E A}{\theta} \int \frac{R - r}{r} dA = 0$$

from eqn (8) & (9)

$$\int \sigma_x \cdot dA = 0$$

$$-\frac{EAB}{\theta} \int \frac{R-r}{r} dA = 0$$

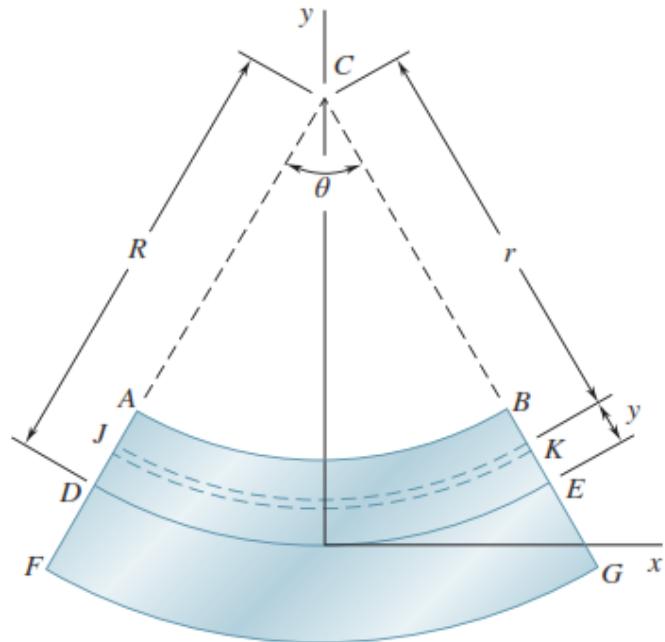
$$\therefore \int \frac{R-r}{r} dA = 0 \quad \text{where } -\frac{EAB}{\theta} \neq 0$$

$$R \int \frac{dA}{r} - \int dA = 0$$

$$\therefore R \int \frac{dA}{r} = A$$

$$R = \frac{A}{\int \frac{dA}{r}}$$

⇒ Dist' 'R' from the Centre of Curvature 'C' to
the neutral Surface



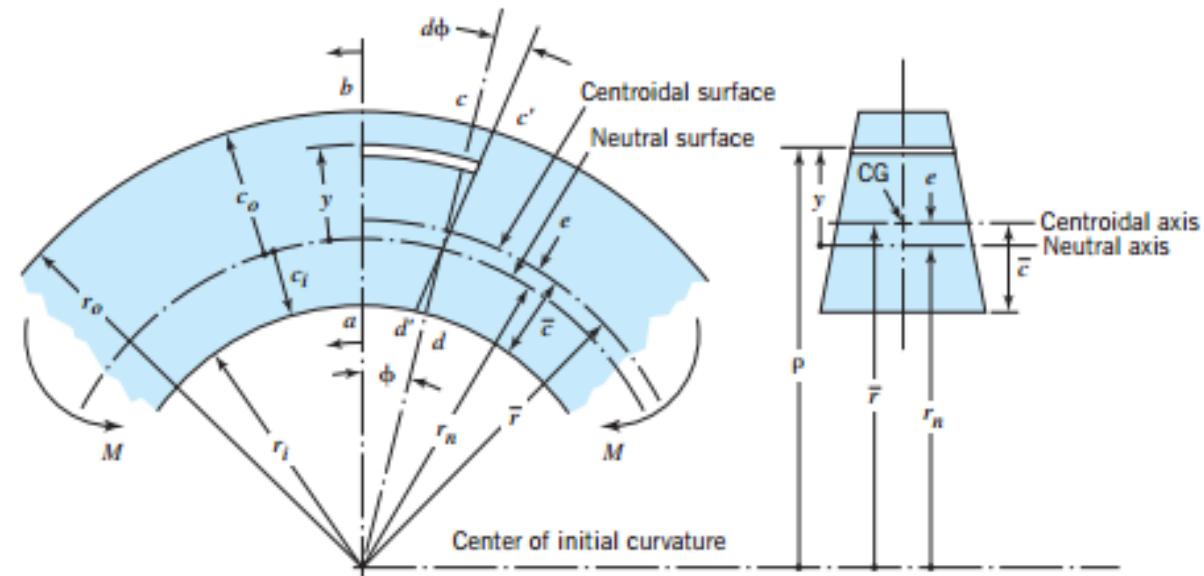
----- (11)

Distance of the centroid of the cross-section from centre of gravitation 'c'

$$31 \quad \bar{r} = \frac{\int r dA}{A} \quad (12)$$

From eqs (11) & (12), we can write

R + r



$$R = \frac{A}{\int \frac{dA}{x}}$$

\Rightarrow Dist "R" from the centre of curvature 'C' to
the neutral surface -

Remarks:

The neutral axis of a transverse section does not pass through the centroid of that section

If a beam has significant curvature, then the NA will no longer be coincident with the centroidal axis

From Eq. (10)

$$\int -y \sigma_x dA = M$$

$$\int \frac{E4\theta}{\theta} \cdot \frac{R-r}{r} \cdot y dA = M$$

$$\frac{E4\theta}{\theta} \int \frac{(R-r)}{r} \cdot (R-r) dA = M \quad \text{as } r = R-y \therefore y = R-r$$

$$\frac{E4\theta}{\theta} \int \frac{(R-r)^2}{r} dA = M$$

$$\frac{E4\theta}{\theta} \left[R^2 \int \frac{dA}{r} - 2R \int r dA + \int r^2 dA \right] = M$$

$$\frac{E4\theta}{\theta} \left[R.A - 2RA + \bar{r}A \right] = M$$

$$\text{as } R = \frac{A}{\int \frac{dA}{r}} \therefore A = R \int \frac{dA}{r}$$

$$\bar{r} = \frac{\int r dA}{A} \therefore \int r dA = A\bar{r}$$

$$\therefore \frac{E\alpha}{\theta} [A(\bar{r} - R)] = M$$

$$\therefore \frac{E A \theta}{\theta} = \frac{M}{A(\bar{\rho} - R)}$$

Note: $\Delta\theta > 0$; $m > 0$
 from eq. (13) $\tilde{r} - R > 0$
 $\therefore R < \tilde{r}$

Thus, the NA is always located betⁿ the Centroid of the section & the centre of curvature of the member. [NA shifts toward the centre of curvature by a distance 'e'.]

$$G_x = -\frac{E40}{\theta} \frac{y}{R-y}$$

$$T_x = - \frac{M \cdot y}{A(\bar{r}-R)(R-y)} = - \frac{M \cdot y}{Ae(R-y)} \quad \dots (4) \quad \text{where } e = \bar{r} - R$$

$$T_x = - \frac{M_y}{A e(R-y)} \quad \dots \quad (18)$$

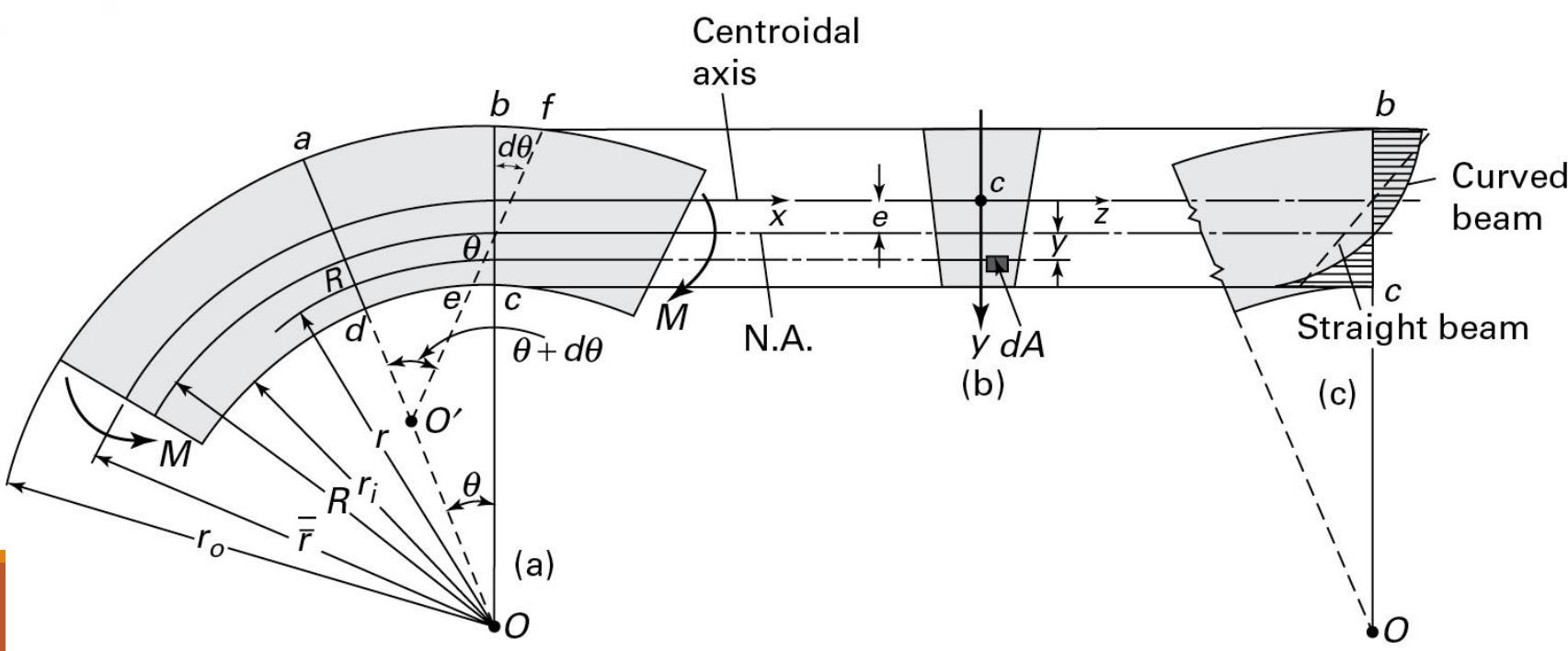
$$\sigma_b = \sigma_x = \frac{M(r-R)}{A_{er}} \quad \text{as} \quad r \geq R - y \quad \dots \quad (16)$$

= eccentricity betw
Centroidal & Neutral
axis

$$\sigma_b = \sigma_x = \frac{M(r-R)}{A_{er}} \quad \text{to} \quad r^2 R - y = 0 \quad (16)$$

$$T_{bi} = \frac{M(r_i - R)}{A_{er}} \quad \dots \text{long fibre}$$

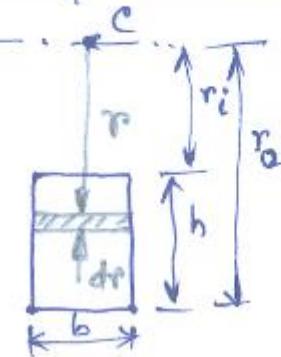
$$\sigma_{b0} = \frac{M(\tau_0 - R)}{Ae\tau_0} \quad \text{--- unsafe} \quad \sigma_{b0} > \sigma_{bJ}$$



Location of Neutral Axis in Curved Beams

Obj. Det. R

Rectangle or Rectangular C/c

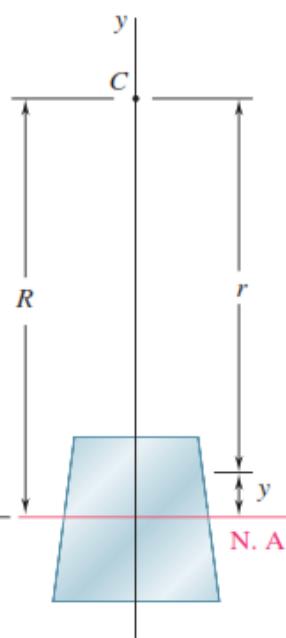
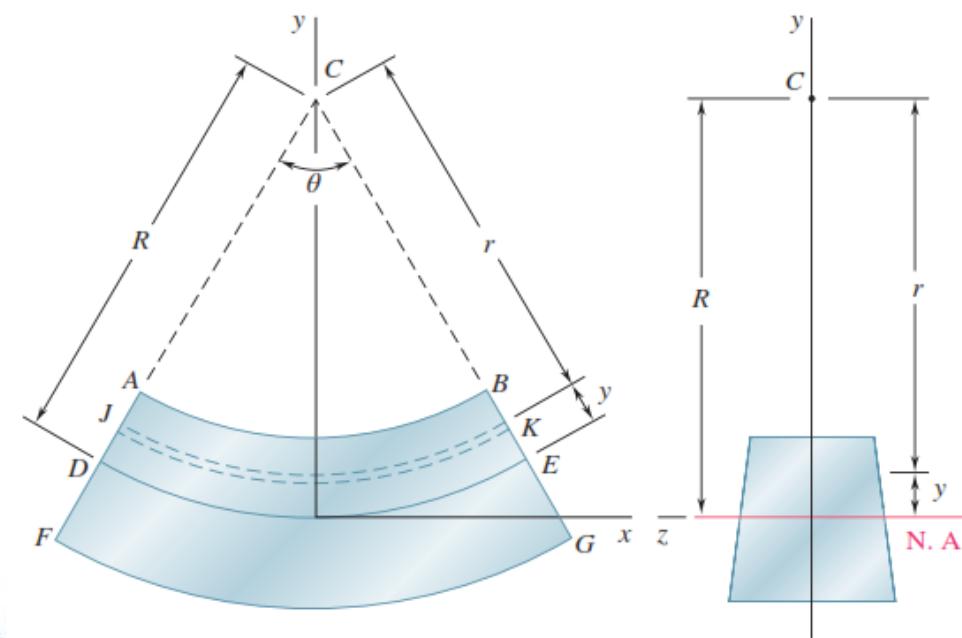


$$A = b \cdot h ; \quad r_i < r_o$$

$$dA = b \cdot dr$$

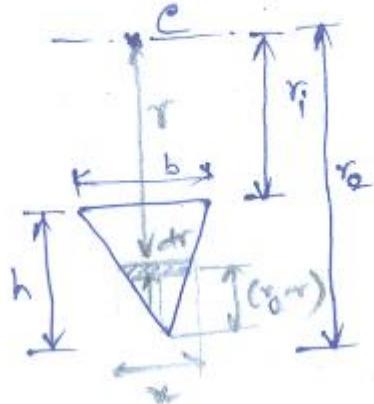
$$R = \frac{A}{\int_{r_i}^{r_o} \frac{dA}{r}} = \frac{b \cdot h}{\int_{r_i}^{r_o} b \cdot dr \cdot \frac{1}{r}} = \frac{h}{\int_{r_i}^{r_o} \frac{dr}{r}} = \frac{h}{\ln(r_o/r_i)}$$

$$\bar{r} = \frac{1}{A} \int_{r_i}^{r_o} r dA = \frac{1}{bh} \int_{r_i}^{r_o} b \cdot r dr = \frac{1}{bh} \cdot \frac{b}{2} (r_o + r_i)(r_o - r_i) = \frac{r_o + r_i}{2} = r_i + \frac{h}{2}$$



Location of Neutral Axis in Curved Beams

Triangle or Triangular c/s



$$A = \frac{1}{2}bh$$

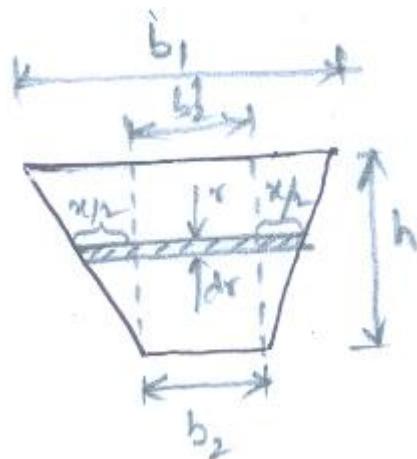
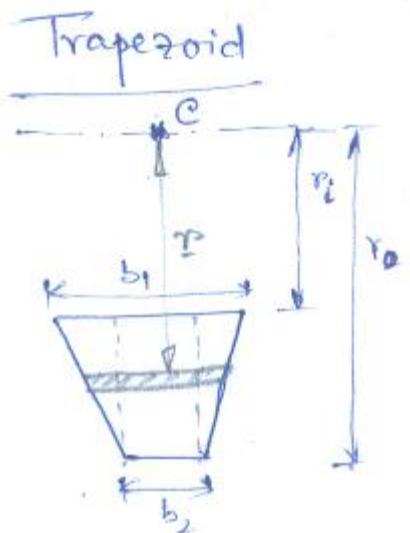
$$\text{Properties of } \Delta : \quad \frac{x}{(r_0 - r)} = \frac{b}{h} \quad \therefore x = \frac{b}{h}(r_0 - r)$$

$$dA = x \cdot dr = \frac{b}{h}(r_0 - r)dr$$

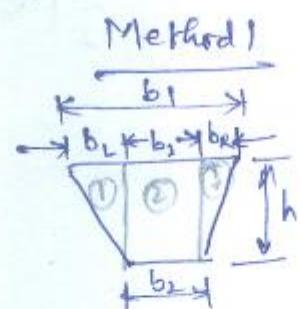
$$R = \frac{A}{\int_{r_i}^{r_0} \frac{dA}{r}} = \frac{\frac{1}{2}bh}{\int_{r_i}^{r_0} \frac{b}{h} \left(\frac{r_0 - r}{r} \right) dr} = \frac{\frac{1}{2}b}{\frac{1}{h} \left[r_0 \ln \left(\frac{r_0}{r_i} \right) - (r_0 - r_i) \right]}$$

$$R = \frac{\frac{1}{2}h}{\frac{1}{h} \left[r_0 \ln \left(\frac{r_0}{r_i} \right) - h \right]} = \frac{h}{2 \left[\left(\frac{r_0}{h} \right) \ln \left(\frac{r_0}{r_i} \right) - 1 \right]}$$

Location of Neutral Axis in Curved Beams



Area:



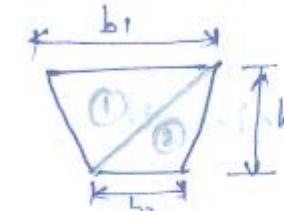
$$\begin{aligned} A &= A_1 + A_2 + A_3 \quad \text{and } b_1 = b_2 + b_3 + b_R \\ &= \frac{1}{2}hb_L + hb_2 + \frac{1}{2}h \cdot b_R \\ &= \frac{1}{2}h(b_L + 2b_2 + b_R) \\ &= \frac{1}{2}h(b_1 + b_2) \end{aligned}$$

$$dA = x_1 dr + b_2 dr$$

$$dA = \frac{b_1 - b_2}{h} (r_o - r) dr + b_2 dr$$

$$R = \frac{\frac{1}{2}h(b_1 + b_2)}{\left(\frac{b_1 - b_2}{h}\right) \left[r_o \ln(r_o/r_i) - (r_o - r_i) \right] + b_2 \ln(r_o/r_i)}$$

Method 2

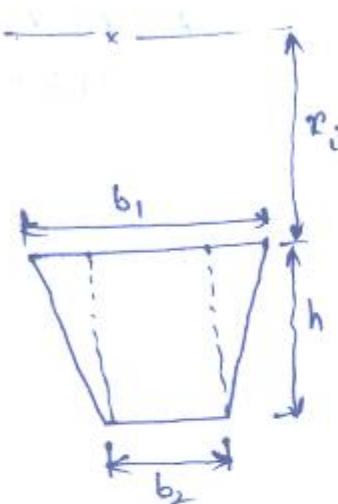


$$\begin{aligned} A &= A_1 + A_2 \\ &= \frac{1}{2}b_1h + \frac{1}{2}b_2h = \frac{h}{2}(b_1 + b_2) \end{aligned}$$

$$R = \frac{\frac{1}{2}h(b_1 + b_2)}{\int_{r_i}^{r_o} \left(\frac{b_1 - b_2}{h} \right) \left(\frac{r_o - r}{r} \right) dr + \int_{r_i}^{r_o} b_2 \cdot \frac{dr}{r}}$$

$$R = \frac{\frac{1}{2}h^2(b_1 + b_2)}{(b_1 r_o - b_2 r_i) \ln(r_o/r_i) - h(b_1 - b_2)}$$

Location of Neutral Axis in Curved Beams



$$\begin{aligned}\bar{r} &= r_i + \frac{\sum A_i y_i}{\sum A_i} \\ &= r_i + \frac{\left\{ \frac{1}{2}(b_1 - b_2)h \right\} \times \frac{h}{3} + \left\{ b_2 \cdot h \right\} \times \frac{h}{2}}{\frac{1}{2}(b_1 - b_2)h + b_2 h} \\ &= r_i + \frac{\frac{1}{6}h [(b_1 - b_2)h + 3b_2h]}{\frac{1}{2}h(b_1 + b_2)} \\ &= r_i + \frac{h(b_1 + 2b_2)}{3(b_1 + b_2)}\end{aligned}$$

r_c = radius of Centroidal Axis

Method #1

$$\bar{r} = \frac{\int r dA}{A} = \frac{1}{A} \int r dA$$

$$\text{Now } dA = \left(\frac{b_1 - b_2}{h} \right) (r_o - r) dr + b_2 dr$$

$$A = \frac{1}{2} h (b_1 + b_2)$$

$$\int_{r_i}^{r_o} r dA = \int_{r_i}^{r_o} r \left[\left(\frac{b_1 - b_2}{h} \right) (r_o - r) \right] dr + \int_{r_i}^{r_o} b_2 r dr$$

$$= \left(\frac{b_1 - b_2}{h} \right) \left[r_o \int_{r_i}^{r_o} r dr - \int_{r_i}^{r_o} r^2 dr \right] + b_2 \int_{r_i}^{r_o} r dr$$

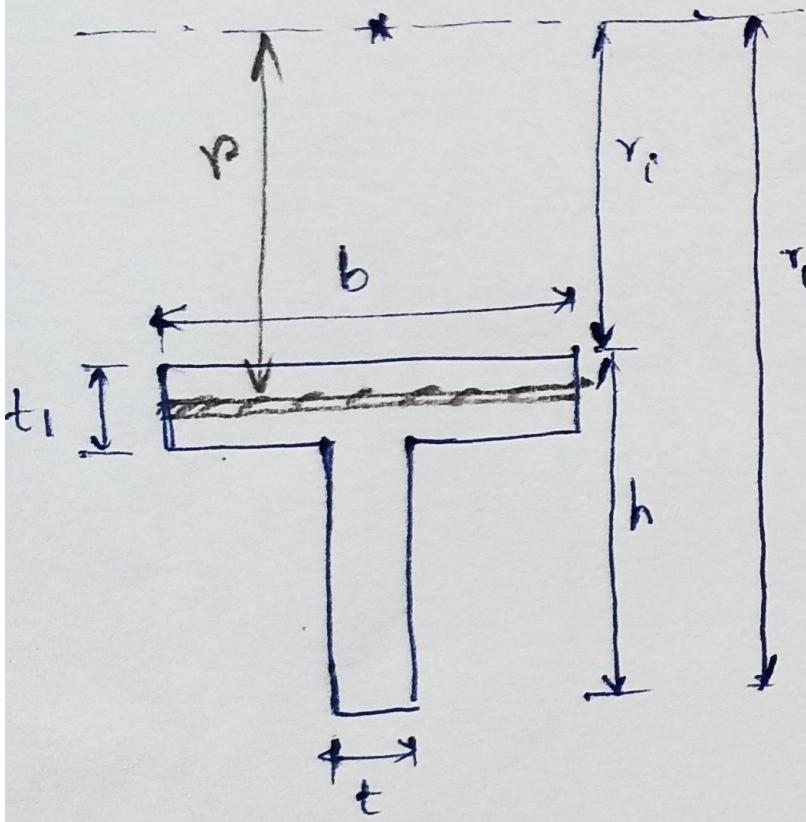
$$= \left(\frac{b_1 - b_2}{h} \right) \left[\frac{r_o^2 - r_i^2}{2} - \frac{1}{3} (r_o^3 - r_i^3) \right] + b_2 \left(\frac{r_o^2 - r_i^2}{2} \right)$$

$$\bar{r} = \frac{1}{A} \int_{r_i}^{r_o} r dA$$

$$= \frac{1}{\frac{1}{2} h (b_1 + b_2)} \cdot \left[\left(\frac{b_1 - b_2}{h} \right) \left\{ \frac{r_o^2 - r_i^2}{2} - \frac{1}{3} (r_o^3 - r_i^3) \right\} + b_2 \left(\frac{r_o^2 - r_i^2}{2} \right) \right]$$

Location of Neutral Axis in Curved Beams

T-Section

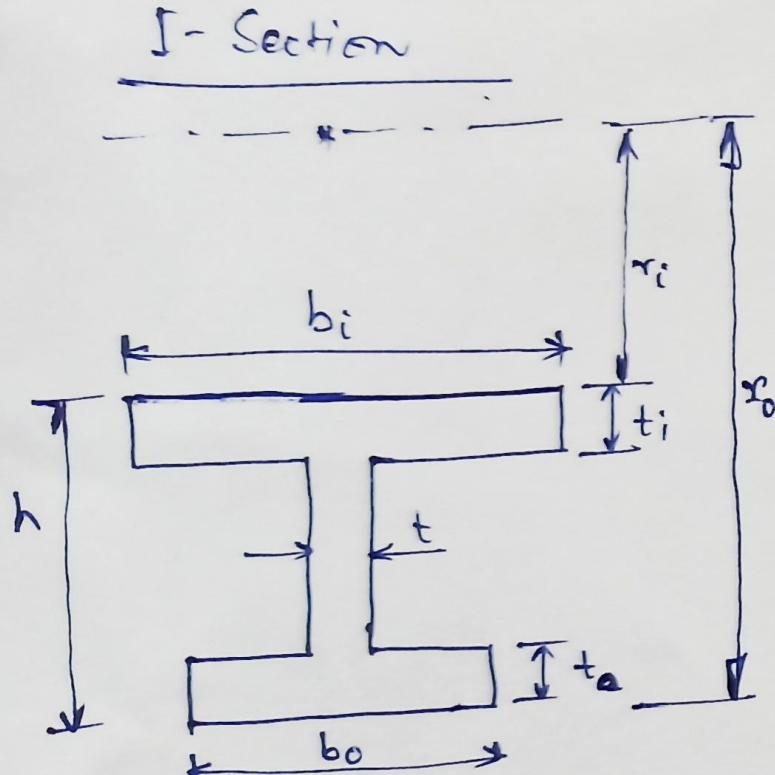


$$\text{Area } A = b \cdot t_1 + (h - t_1) \cdot t$$

$$\begin{aligned} \int \frac{dA}{r} &= \int_{r_i}^{r_i+t_1} \frac{b \, dr}{r} + \int_{r_i+t_1}^{r_o} \frac{t \, dr}{r} \\ &= b \ln\left(\frac{r_i+t_1}{r_i}\right) + t \ln\left(\frac{r_o}{r_i+t_1}\right) \end{aligned}$$

$$R = \frac{A}{\int \frac{dA}{r}} = \frac{bt_1 + (h-t_1)t}{b \cdot \ln\left(\frac{r_i+t_1}{r_i}\right) + t \cdot \ln\left(\frac{r_o}{r_i+t_1}\right)}$$

Location of Neutral Axis in Curved Beams



Area $A = b_i t_i + (h - t_i - t_o) \cdot t + b_o t_o$

$$\int \frac{dA}{r} = \int_{r_i}^{r_i+t_i} \frac{b_i dr}{r} + \int_{r_i+t_i}^{r_o-t_o} \frac{t dr}{r} + \int_{r_o-t_o}^{r_o} \frac{b_o dr}{r}$$

$$= b_i \ln\left(\frac{r_i+t_i}{r_i}\right) + t \ln\left(\frac{r_o-t_o}{r_i+t_i}\right) + b_o \ln\left(\frac{r_o}{r_o-t_o}\right)$$

$$R = \frac{A}{\int \frac{dA}{r}} = \frac{b_i t_i + (h - t_i - t_o) t + b_o t_o}{b_i \ln\left(\frac{r_i+t_i}{r_i}\right) + t \cdot \ln\left(\frac{r_o-t_o}{r_i+t_i}\right) + b_o \ln\left(\frac{r_o}{r_o-t_o}\right)}$$

SUMMARY

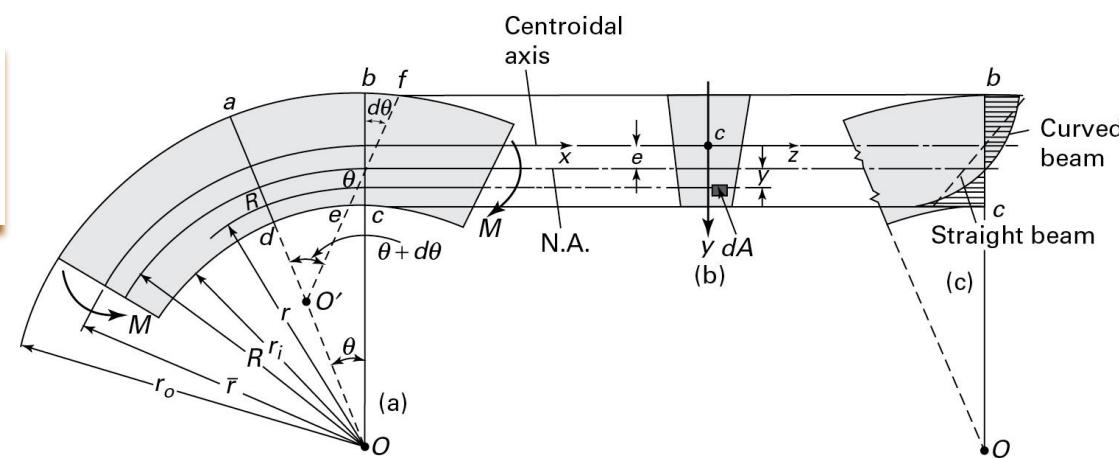
$$R = \frac{A}{\int \frac{dA}{r}}$$

\Rightarrow Dist 'R' from the Centre of Curvature 'C' to
the neutral Surface -

Distance of the centroid of the cross-section from centre of curvature 'c'

$$31 \quad \eta = \frac{\int r dA}{A}$$

$$\sigma_b = \sigma_x = \frac{M(r-R)}{A_{er}} \quad \text{at} \quad r = R - y \quad \dots \quad (16)$$

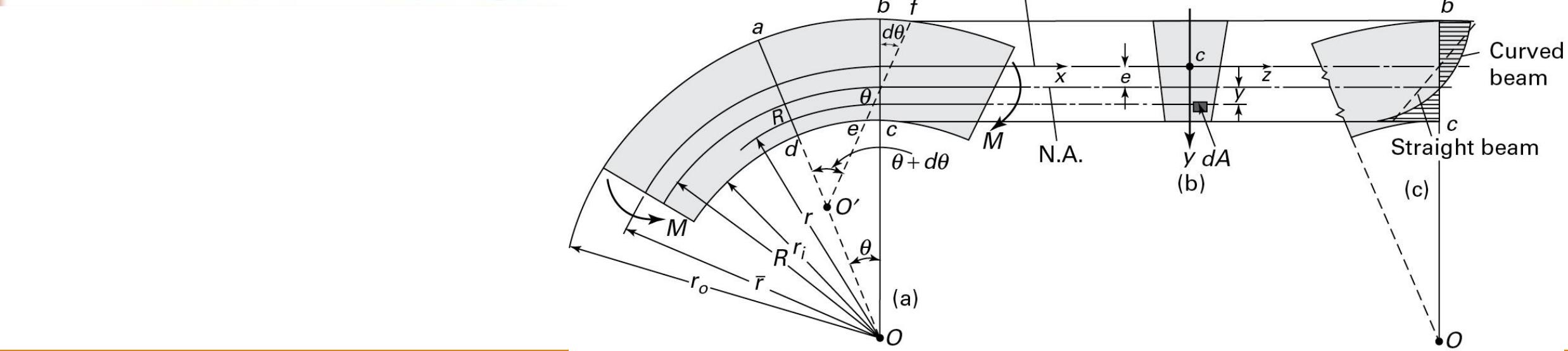


SUMMARY

$$\sigma_b = \sigma_x = \frac{M(r - R)}{A_{er}} \quad \text{at } r = R - y \quad \text{--- (16)}$$

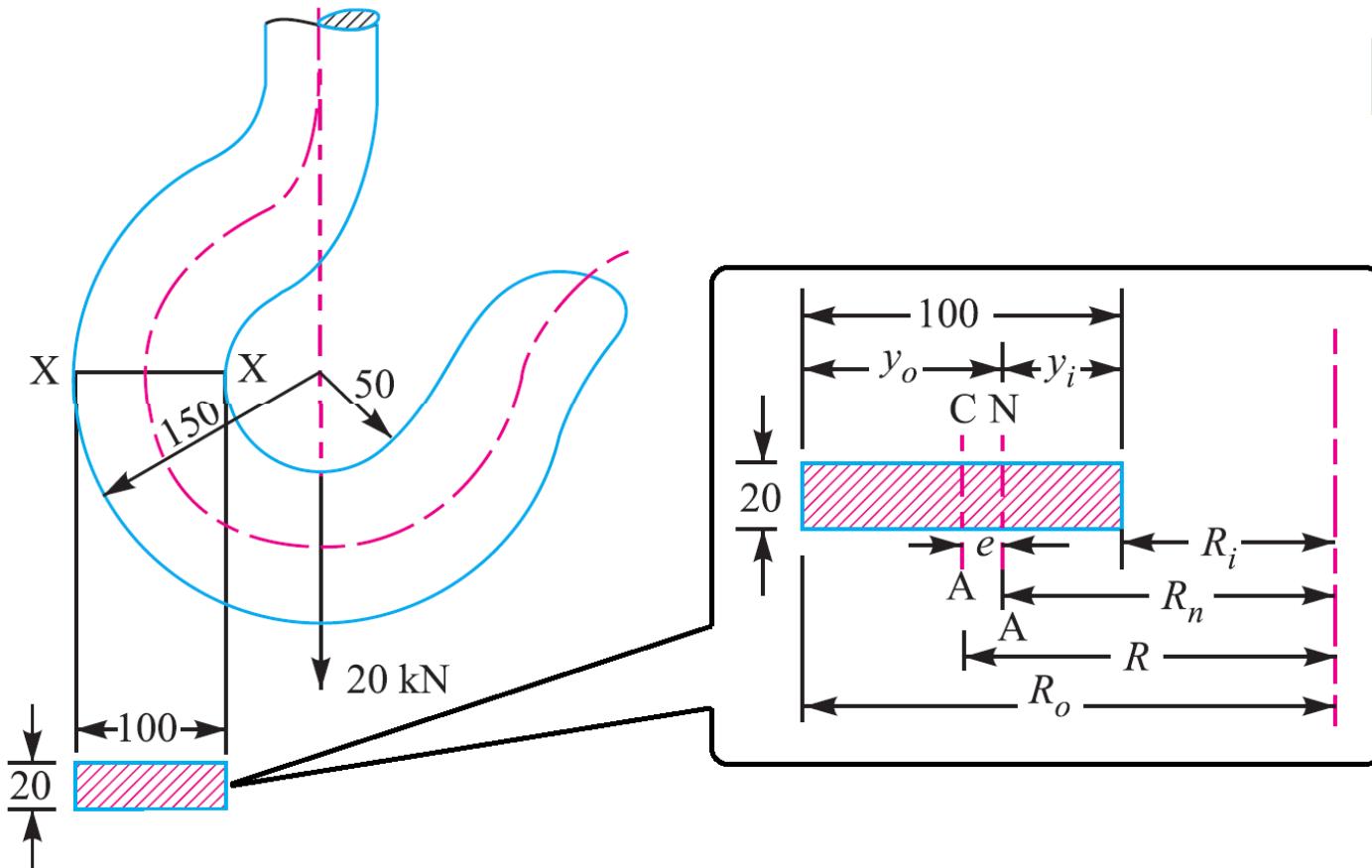
$$\sigma_{bi} = \frac{M(r_i - R)}{A_{er_i}} \quad \text{--- inner fibre}$$

$$\sigma_{bo} = \frac{M(r_o - R)}{A_{er_o}} \quad \text{--- outer fibre}$$



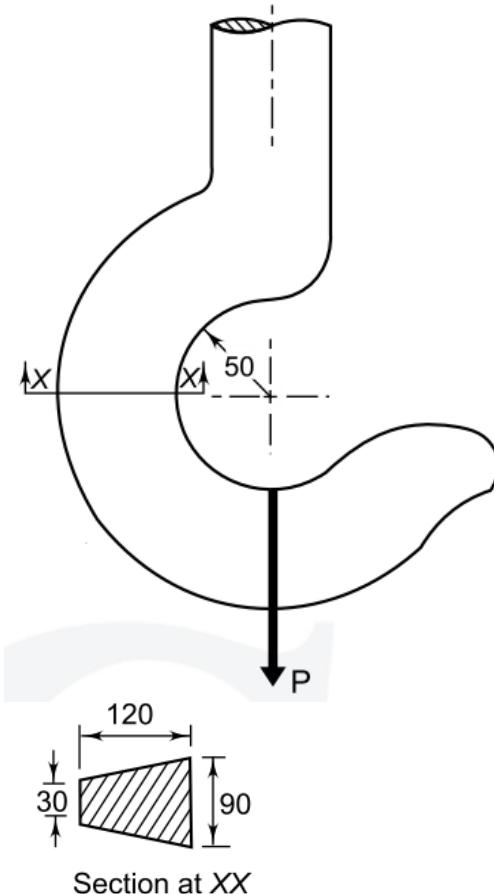
Design for Static Loading

Design of Crane hooks and C-frames



Problem Statement:

A crane hook having an approximate trapezoidal cross-section carrying load of 95 KN as shown in Fig. It is made of plain carbon steel 45C8 & assume FoS is 3.5. Find out the stress distribution and maximum stress in the cross-section at XX.



Main Steps in Design Analysis of Crane Hook

- Step 1** - Check Given data & materials
- Step 2** - Calculation of A , R & \bar{r}
- Step 3** - Check the loading pattern (Direction, line of action & magnitude)
- Step 4** - Identify the stresses induced due to above loading pattern
- Step 5** - Estimation of load induced stresses
 - Step 5.1** - Estimation of stress due to bending (i.e., bending stress)
 - Step 5.2** - Estimation of direct tensile stress
 - Step 5.3** - Determine the maximum stress due to combined effect.
- Step 6** - Calculation of allowable stresses, Apply failure criteria & estimate dimensions of cross-section

Step 1

Given data & Materials

$$b_i = 90 \text{ mm} \quad b_o = 30 \text{ mm} \quad h = 120 \text{ mm}$$

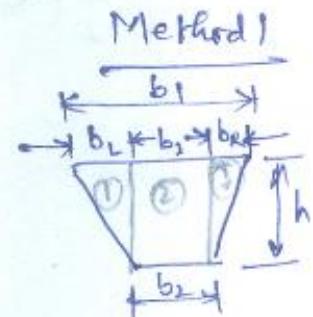
$$r_o = 170 \text{ mm} \quad r_i = 50 \text{ mm}$$

Step 2

- Calculation of A, R & r

Calculation of A

Area:



$$A \approx A_1 + A_2 + A_3 \quad \text{and} \quad b_1 = b_2 + b_3 + b_R$$

$$= \frac{1}{2}hb_L + hb_2 + \frac{1}{2}h.b_R$$

$$= \frac{1}{2}h(b_L + 2b_2 + b_R)$$

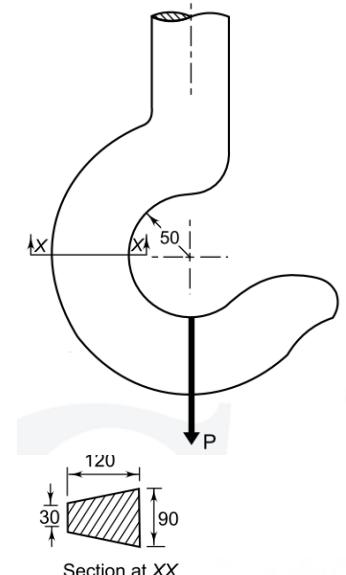
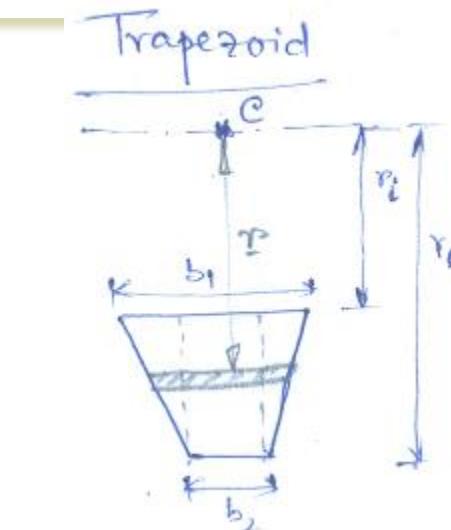
$$= \frac{1}{2}h(b_i + b_o) = \frac{1}{2}[h(b_i + b_o)] = \frac{1}{2}[(120)(90 + 30)]$$

$$= 7200 \text{ mm}^2$$

Calculation of R

$$R = \frac{A}{\int \frac{dA}{r}}$$

\Rightarrow Dist' 'R' from the Centre of Curvature 'C' to
the neutral Surface

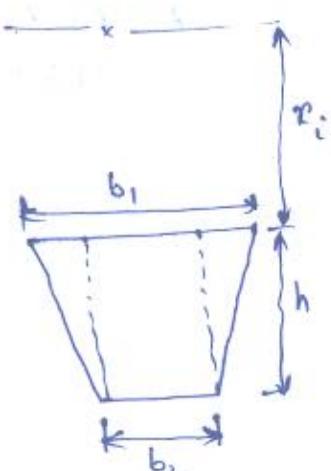


Calculation of R

$$R = \frac{A}{\int_{r_i}^{r_0} \frac{dr}{r}} = \frac{\frac{1}{2} h (b_1 + b_2)}{\int_{r_i}^{r_0} \left(\frac{b_1 - b_2}{h} \right) \left(\frac{r_0 - r}{r} \right) dr + \int_{r_i}^{r_0} b_2 \cdot \frac{dr}{r}}$$

$$R = \frac{\frac{1}{2} h (b_1 + b_2)}{\left(\frac{b_1 - b_2}{h} \right) \left[r_0 \ln \left(\frac{r_0}{r_i} \right) - (r_0 - r_i) \right] + b_2 \ln \left(\frac{r_0}{r_i} \right)} = \frac{\frac{1}{2} h^2 (b_1 + b_2)}{(b_1 r_0 - b_2 r_i) \ln \left(\frac{r_0}{r_i} \right) - h (b_1 - b_2)} = 89.1816 \text{ mm}$$

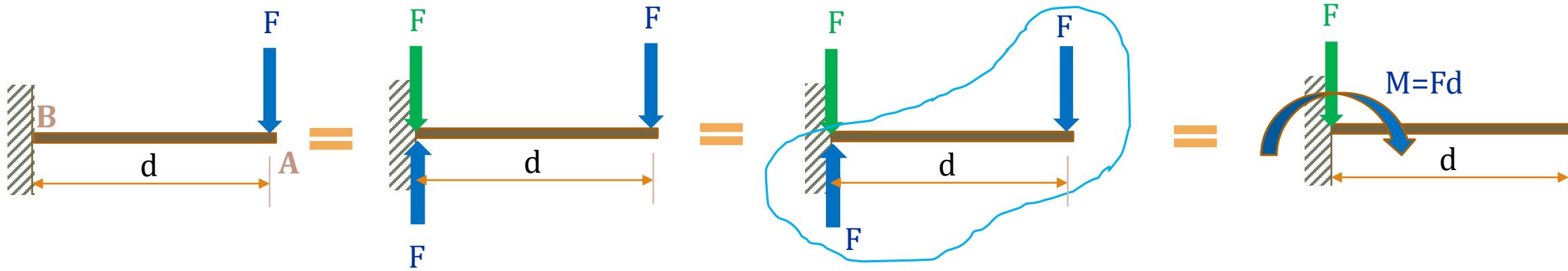
Calculation of \bar{r}



$$\begin{aligned}\bar{r} &= r_i + \frac{\sum A_i y_i}{\sum A_i} \\ &= r_i + \frac{\left\{ \frac{1}{2} (b_1 - b_2) h \right\} \times \frac{h}{3} + \left\{ b_2 \cdot h \right\} \times \frac{h}{2}}{\frac{1}{2} (b_1 - b_2) h + b_2 h} \\ &= r_i + \frac{\frac{1}{6} h [(b_1 - b_2) h + 3b_2 h]}{\frac{1}{2} h (b_1 + b_2)}\end{aligned}$$

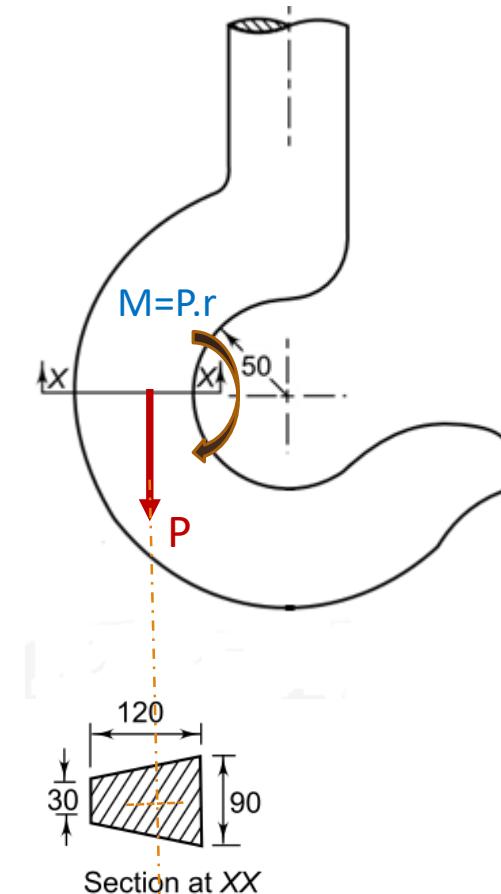
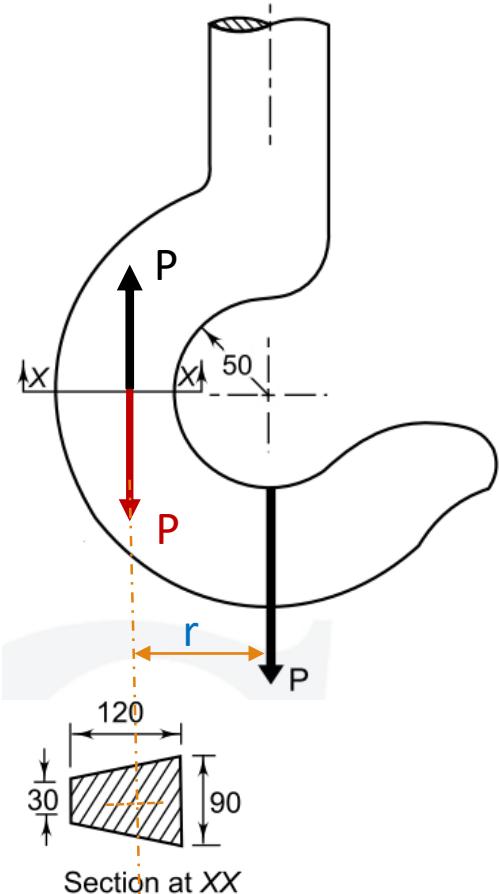
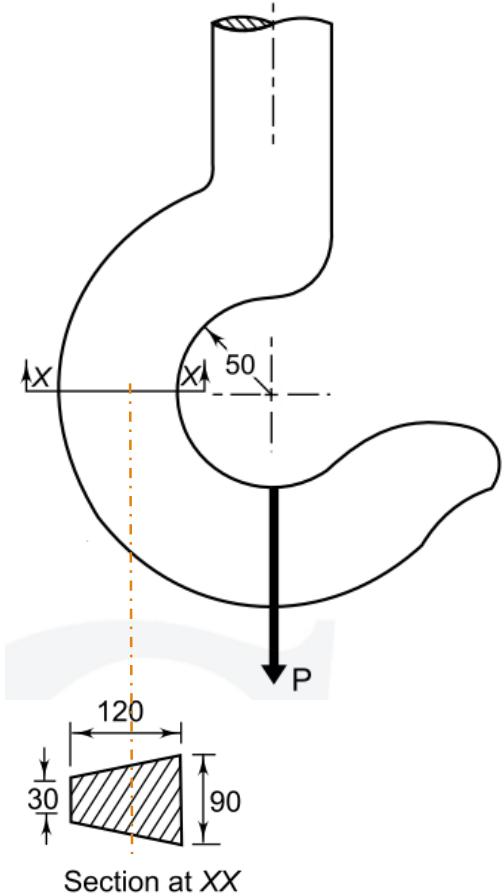
$$= r_i + \frac{h (b_1 + 2b_2)}{3 (b_1 + b_2)} = 50 + \frac{120(90 + 2 \times 30)}{3(90 + 30)} = 100 \text{ mm}$$

Force-Couple Systems



Step 3

- Check the loading pattern (Direction, line of action & magnitude)

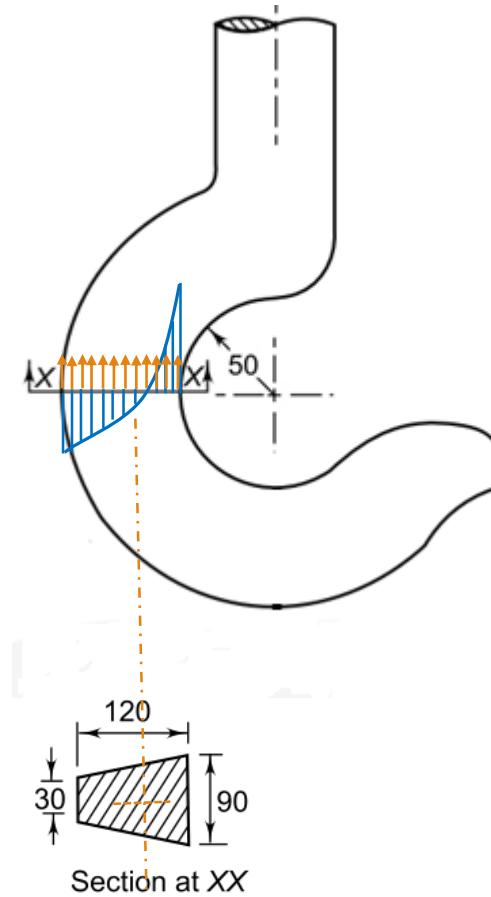
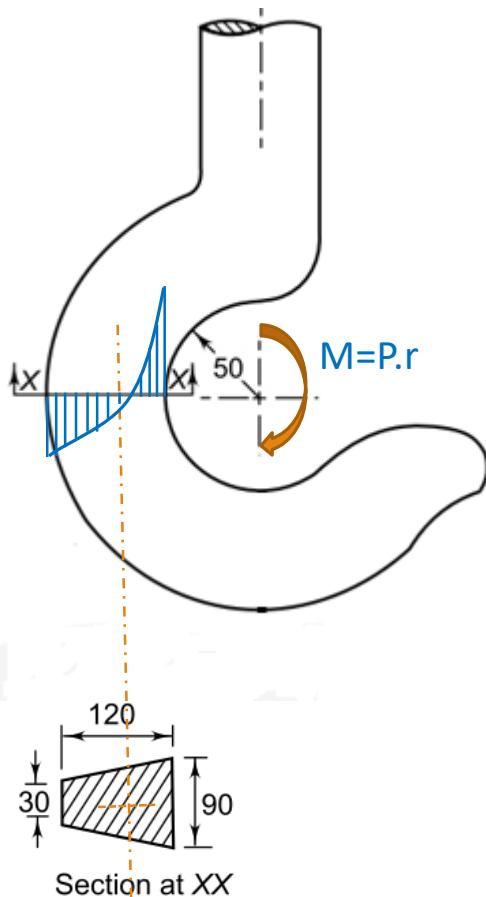
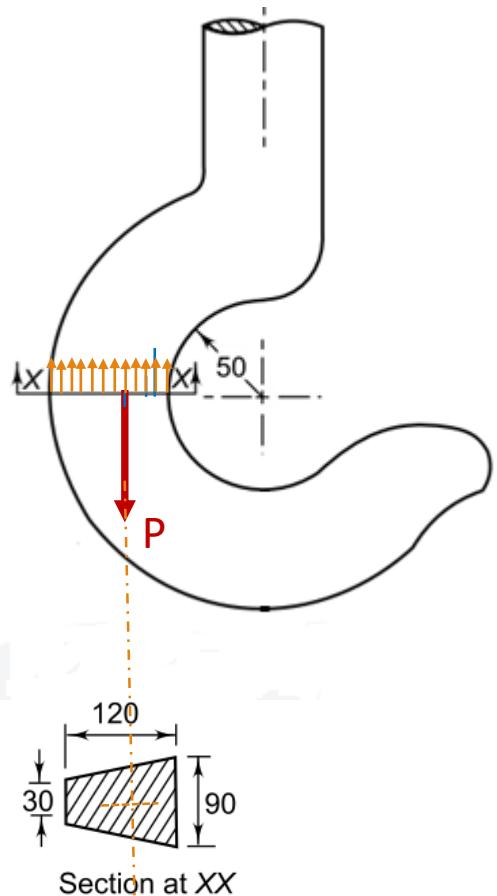


Step 4

- Identify the stresses induced due to above loading pattern

Step 4

- Identify the stresses induced due to above loading pattern



Eccentricity bet" Centroidal & Neutral Axis

$$e = \bar{r} - R = (100 - 89.2) \text{ mm} = 10.8 \text{ mm}$$

$$M_b = PR = (100 P) \text{ N-mm}$$

Estimation of stress due to bending (i.e., bending stress)

$$\sigma_{bi} = \frac{M(r_i - R)}{A e r_i} = \frac{(100P)(39.1816)}{(7200)(10.8184)(50)}$$

Moment of the force 'P' about Centroidal axis

$$M_b = P \cdot \bar{r} = 95 \times 10^3 \times 100 = 95 \times 10^5 \text{ N-mm}$$

$$\sigma_{bi} = \frac{M(r_i - R)}{A e r_i} \quad \dots \text{ inner fibre}$$
$$\sigma_{bo} = \frac{M(r_o - R)}{A e r_o} \quad \dots \text{ outer fibre}$$

$\sigma_{bi} > \sigma_{bo}$

Tensile Stress due to bending moment (M) : $\sigma_b = \frac{M \cdot y}{A \cdot e \cdot (R - y)}$

$$S_{yt} = 380 \text{ N/mm}^2 \quad (fs) = 3.5$$

$$\sigma_{\max.} = \frac{S_{yt}}{(fs)} = \frac{380}{3.5} = 108.57 \text{ N/mm}^2$$

Stress due to bending at the inner fibre

$$\begin{aligned}\sigma_{bi} &= \frac{M(R - r_i)}{A(\bar{r} - R)r_i} \\ &= \frac{95 \times 10^3 (89.2 - 50)}{7200 \times 10.8 \times 50}\end{aligned}$$

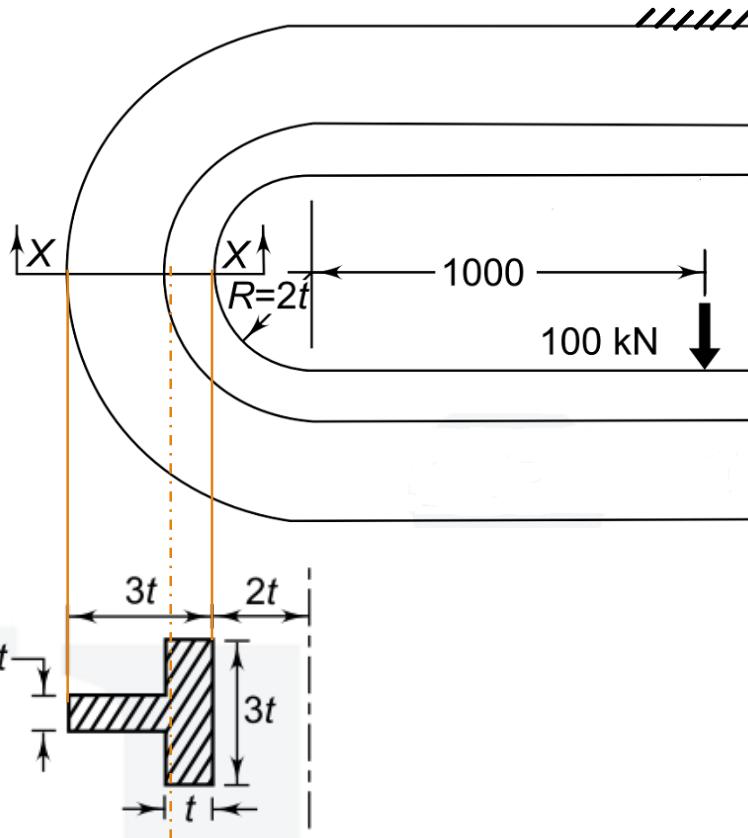
$$\text{N/mm}^2 = 95.78 \text{ N/mm}^2$$

Tensile Stress due to p :

$$\sigma_t = \frac{P}{A} = \frac{95 \times 10^3}{7200} = 13.2 \text{ N/mm}^2$$

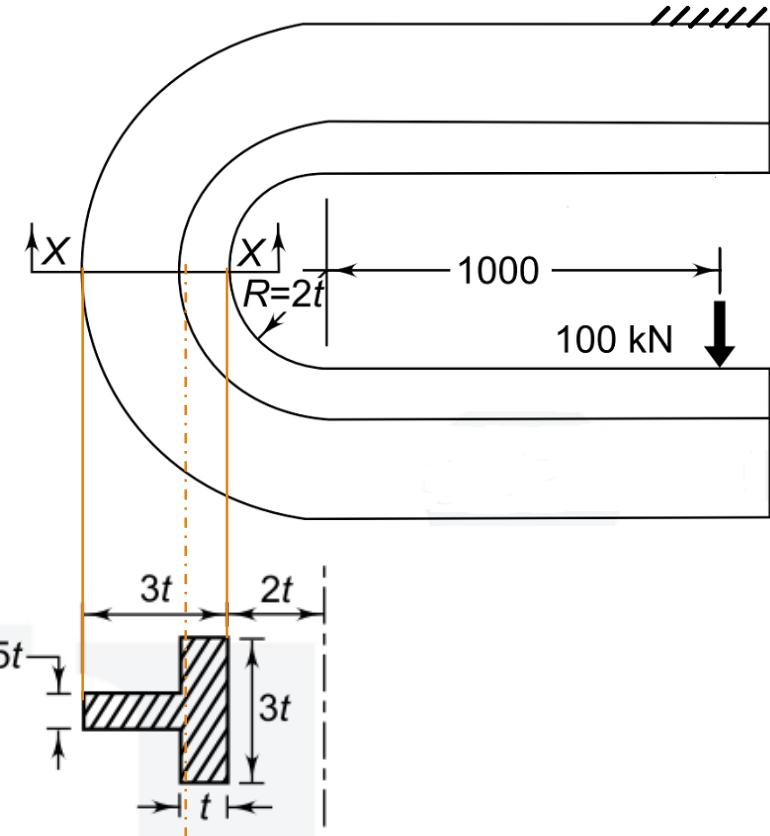
Problem Statement:

The C-frame having T-section of a 100 kN capacity press is shown in Fig.. The material of the frame is grey Cast Iron FG 200 & the FoS is 3. Determine the dimensions of the frame.



Main Steps in Design Analysis of C-frame

- Step 1** - Check Given data & materials
- Step 2** - Calculation of A , R & \bar{r}
- Step 3** - Check the loading pattern (Direction, line of action & magnitude)
- Step 4** - Identify the stresses induced due to above loading pattern
- Step 5** - Estimation of stresses
 - Step 5.1** - Estimation of stress due to bending (i.e., bending stress)
 - Step 5.2** - Estimation of direct tensile stress
 - Step 5.3** - Determine the combined effect.
- Step 6** - Calculation of allowable stresses, Apply failure criteria & estimate dimensions of cross-section

Step 1**Given data & Materials**

Given Data : $P = 100 \text{ kN} = 100 \times 10^3 \text{ N}$
 $r_i = 2t, r_o = 3t + 2t = 5t$

Step 2

- Calculation of A, R & r

Calculation of A

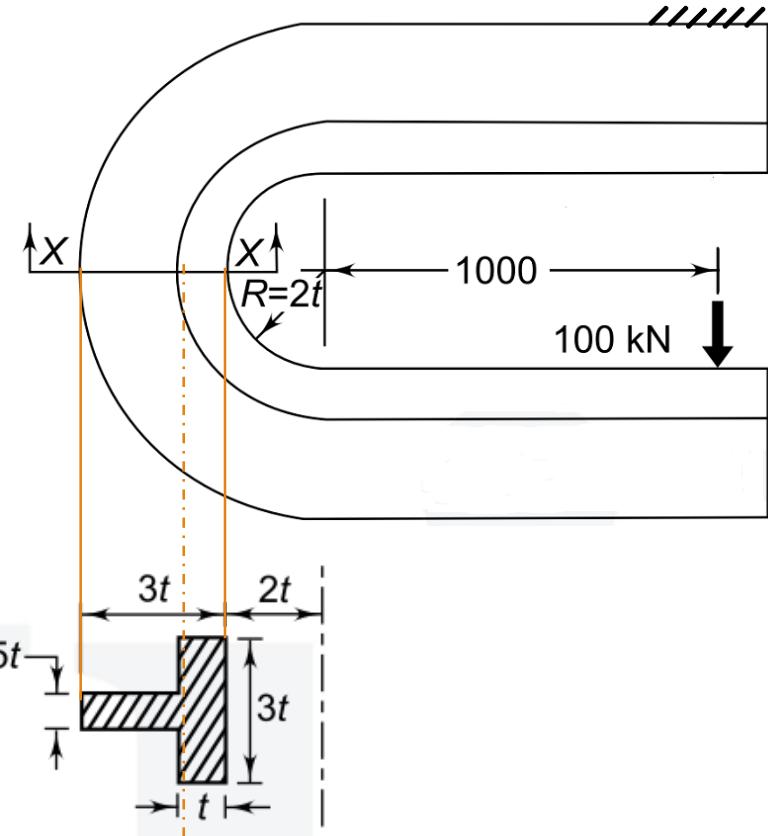
$$\text{Area } A = 3t \cdot t + (3t - t) \times 0.75t = 4.5t^2$$

Calculation of r̄

$$\begin{aligned}\bar{r} &= r_i + \frac{3t \cdot t \cdot t/2 + 2t \times 0.75t (t + 4t/2)}{3t \cdot t + 2t \times 0.75t} \\ &= 2t + \frac{1.5t^3 + 3t^3}{4.5t^2} = 3t\end{aligned}$$

Step 2

- Calculation of A, R & r



Calculation of R

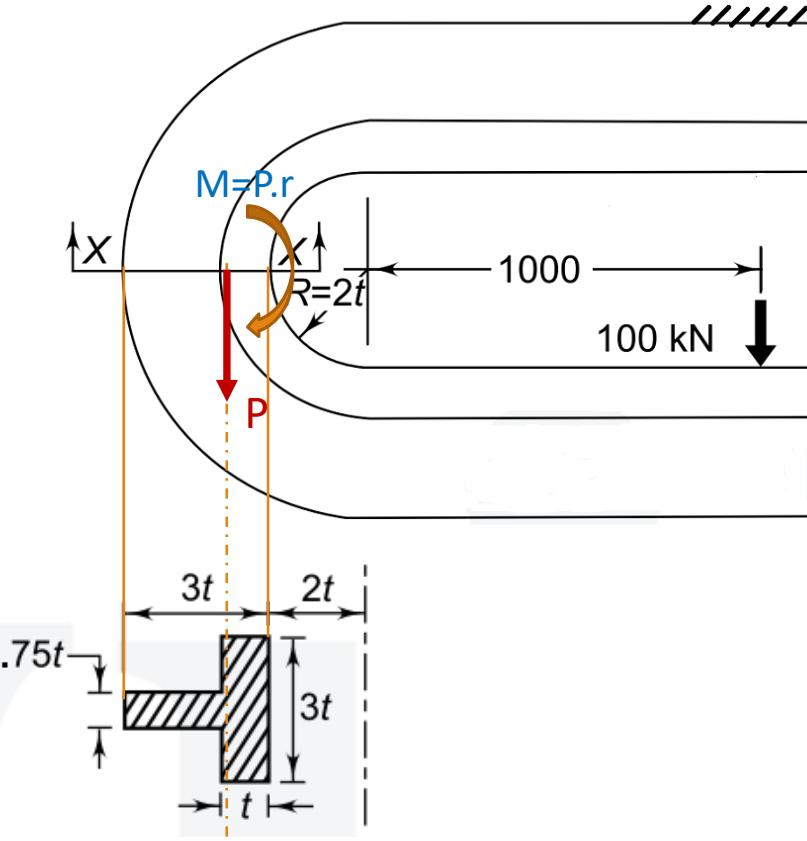
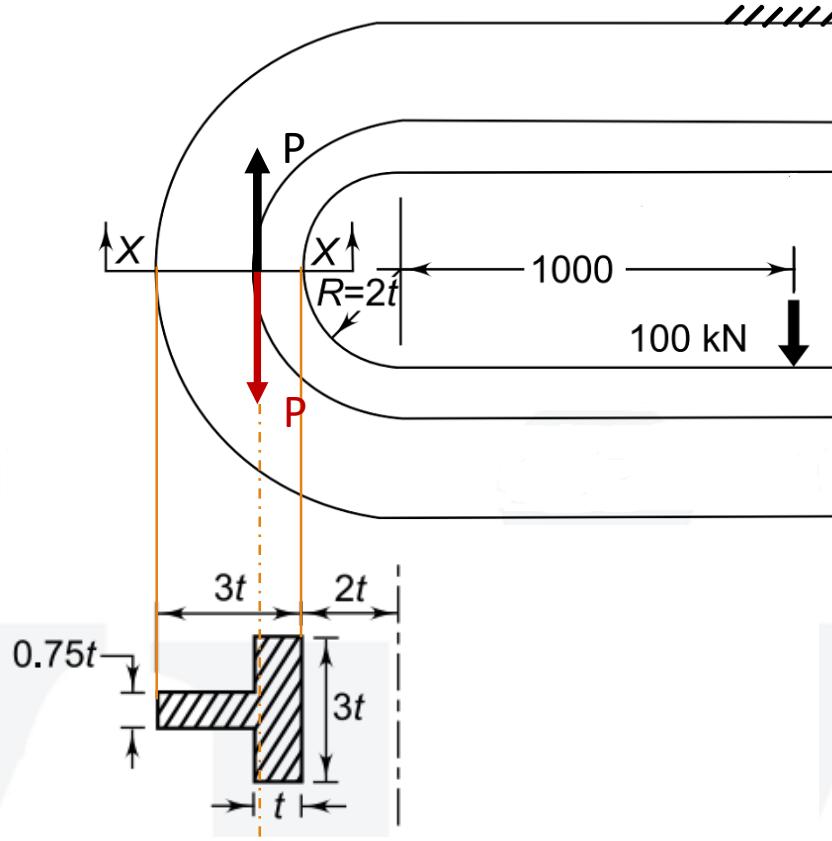
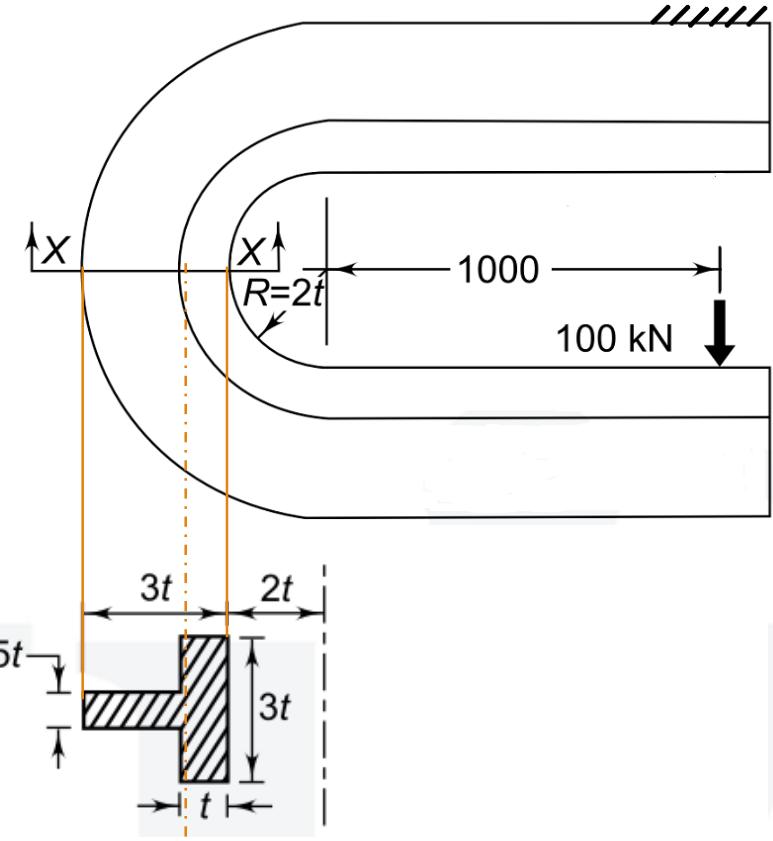
$$R = \frac{A}{\int_{r_i}^{r_o} \frac{dA}{r}}$$

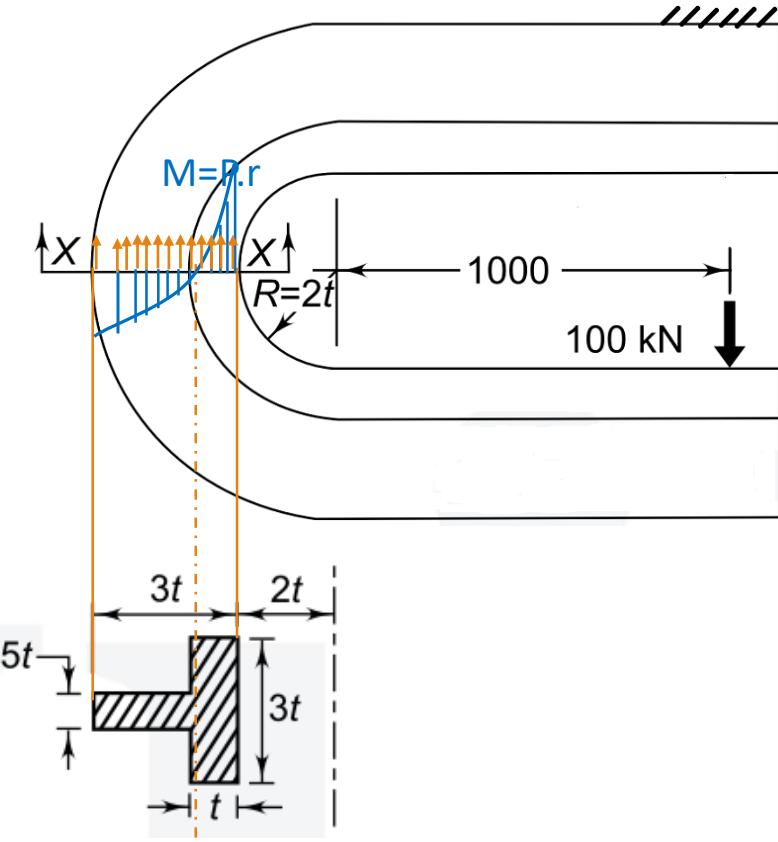
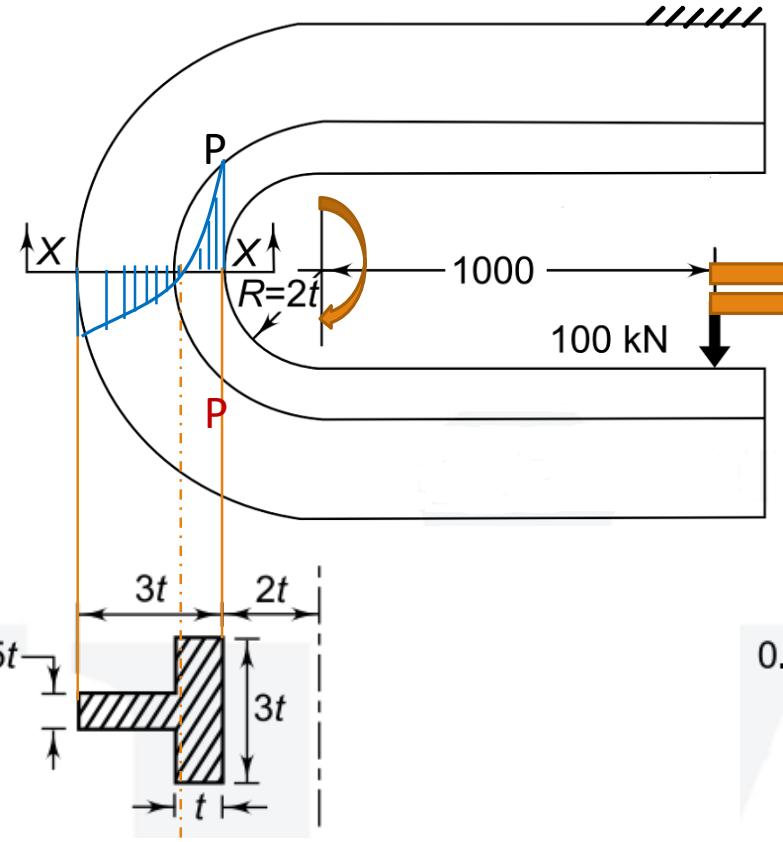
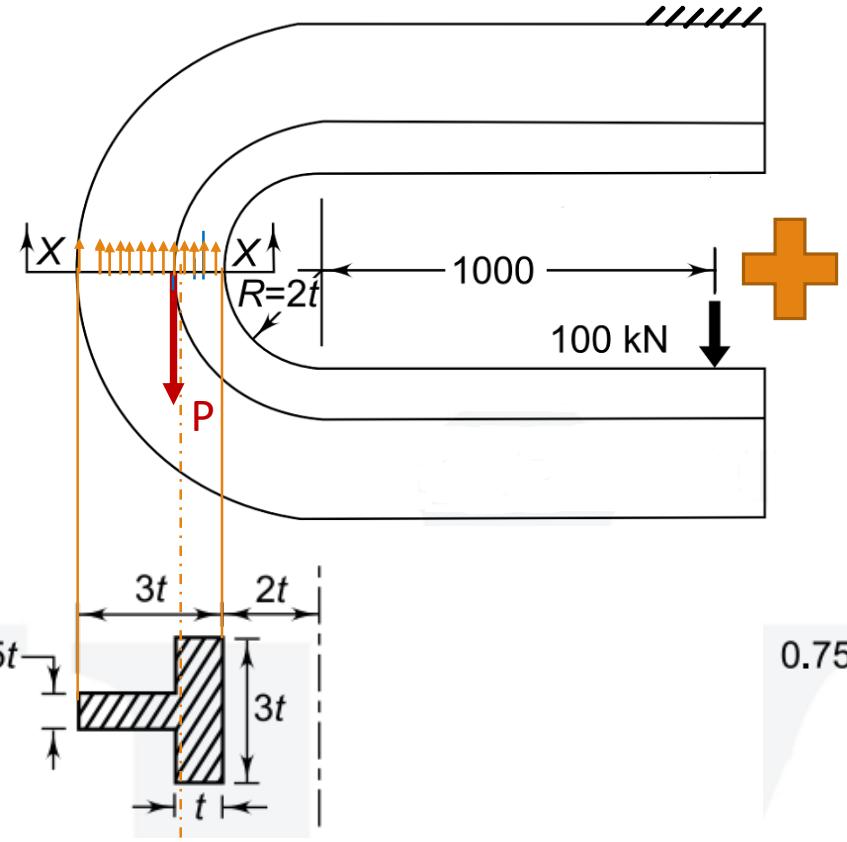
$$\begin{aligned} \int_{r_i}^{r_o} \frac{dA}{r} &= \int_{r_i+t}^{r_i+3t} 3t \cdot \frac{dr}{r} + \int_{r_i+2t}^{r_o} 0.75t \cdot \frac{dr}{r} = 3t \int_{2t}^{3t} \frac{dr}{r} + 0.75t \int_{3t}^{5t} \frac{dr}{r} \\ &= 3t \ln\left(\frac{3t}{2t}\right) + 0.75t \ln\left(\frac{5t}{3t}\right) = 3t \cdot \ln\left(\frac{3}{2}\right) + 0.75t \ln(5) \\ &= 3 \times 0.4055t + 0.75t \times 1.6088 \\ &\approx 1.6t \end{aligned}$$

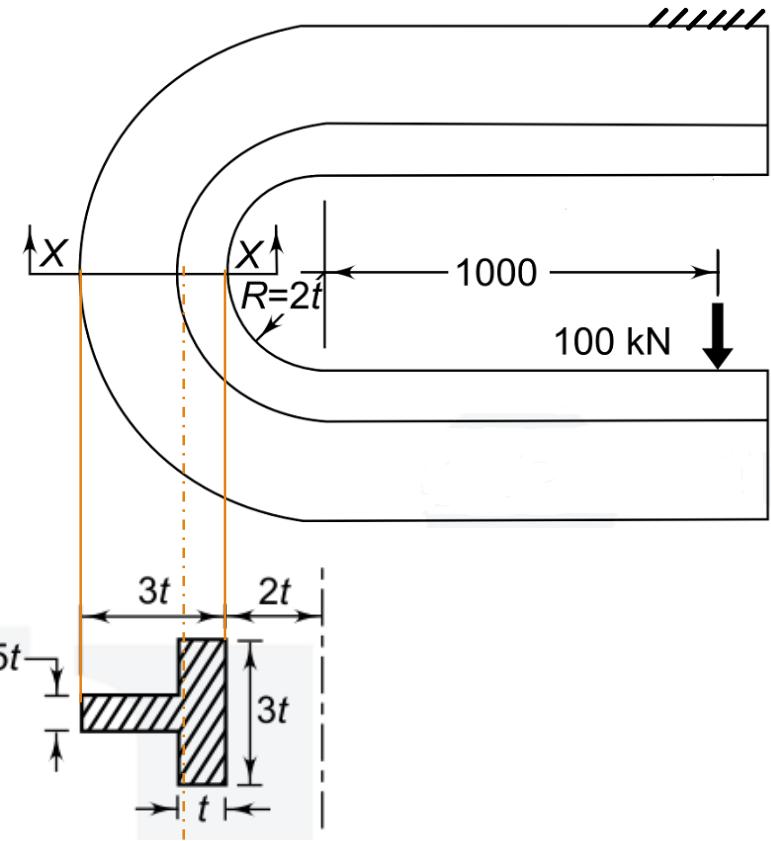
$$R = \frac{A}{\int_{r_i}^{r_o} \frac{dA}{r}} = \frac{4.8t^2}{1.6t} = 2.8125t$$

$$\therefore e = \bar{r} - R = 3t - 2.8125t = 0.1875t$$

Force-Couple Systems







Moment of the force 'P' about Centroidal axis

$$\begin{aligned}
 M &= P \times (r + 1000) \\
 &= 100 \times 10^3 (3t + 1000) \quad (\text{clockwise}) \quad (-)\text{ve}
 \end{aligned}$$

Bending stress

$$\begin{aligned}
 \sigma_{bi} &= -\frac{M(r_c - R)}{A e r_i} \\
 &= -\frac{100 \times 10^3 (3t + 1000) (2t - 2.8125t)}{4.5t^2 \times 0.1875t \times 2t} \quad \text{N/mm}^2
 \end{aligned}$$

Direct Tensile Stress due to P

$$\sigma_t = \frac{P}{A} = \frac{100 \times 10^3}{A} = \frac{100 \times 10^3}{4.5t^2} \text{ N/mm}^2$$

Maxⁿ stress at inner fibre

$$\sigma_{max} = \sigma_{bi} + \sigma_f$$

$$\sigma_{max} \leq [\sigma]$$

$$t^3 - 2512.8t - 726500 = 0$$

$$t = 99.2 \text{ mm}$$

$$t = 100 \text{ mm}$$

$$[\sigma] = \frac{S_{UT}}{F_{RS}} \\ = \frac{200}{3} = 66.67 \text{ N/mm}^2$$

Thank You