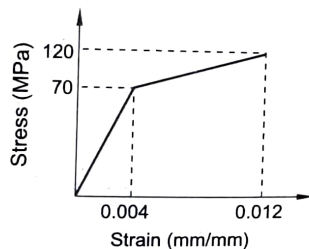


## 2. ENGINEERING MATERIALS

- 2.1 **S** The total area under stress-strain curve of mild steel specimen in simple tension test is a measure of [LO 1]
- ductility
  - ultimate tensile strength
  - stiffness
  - toughness
- 2.2 **S** The stress-strain diagram of a specimen in simple tension test is shown in below given figure. The resilience and toughness of the material in  $\text{Nm/m}^3$  are respectively [LO 1]



- $28 \times 10^4$  and  $76 \times 10^4$
  - $28 \times 10^4$  and  $48 \times 10^4$
  - $14 \times 10^4$  and  $90 \times 10^4$
  - $76 \times 10^4$  and  $104 \times 10^4$
- 2.3 **S** Ability of the material to resist deformation due to stress is called [LO 1]
- toughness
  - stiffness
  - plasticity
  - hardness
- 2.4 **S** Ability of a material to undergo large permanent deformation in tension is called [LO 1]
- toughness
  - stiffness
  - plasticity
  - hardness
- 2.5 **S** Ability of the material to resist penetration by another material is called [LO 1]
- stiffness
  - ductility
  - hardness
  - plasticity

- 2.6 **S** Property of a material which can be rolled or hammered into thin sheets is called [LO 1]
- brittleness
  - ductility
  - malleability
  - toughness
- 2.7 **M** During normalizing process of steel, the component is heated [LO 6]
- between the upper and lower critical temperatures and cooled in still air.
  - above the upper critical temperatures and cooled in furnace.
  - above the upper critical temperatures and cooled in still air.
  - between the upper and lower critical temperatures and cooled in furnace.
- 2.8 **S** Process of production of machine components having a soft ductile interior and very hard surface is called [LO 6]
- hardening
  - tempering
  - case-hardening
  - annealing
- 2.9 **S** Process of adding carbon and nitrogen to increase surface hardness is called [LO 6]
- carburizing
  - cynading
  - nitriding
  - hardening
- 2.10 **S** Process of introducing carbon to low carbon steel to get hard surface is called [LO 6]
- case-carburizing
  - cynading
  - nitriding
  - flame-hardening
- 2.11 **S** Grey cast iron contains [LO 2]
- less than 0.3 % carbon
  - 0.3 to 0.5 % carbon
  - 0.5 to 1.4 % carbon
  - 3 to 4 % carbon
- 2.12 **S** Mild steel contains [LO 4]
- less than 0.3 % carbon
  - 0.3 to 0.5 % carbon
  - 0.5 to 1.4 % carbon
  - 3 to 4 % carbon
- 2.13 **S** Steels used for welded assemblies are [LO 4]
- medium carbon steel
  - mild steel
  - high carbon steel
  - alloy steel
- 2.14 **S** Die cast parts are used when [LO 8]
- material of the parts has low melting point
  - parts have small size
  - parts are made on large scale
  - all the above three objectives are desired
- 2.15 **S** Fibers used for fiber-reinforced-plastics are made of [LO 9]
- steel wires
  - hemp
  - glass and carbon
  - asbestos
- 2.16 **S** Toughness of steel is increased by adding. [LO 4]
- nickel
  - chromium
  - sulphur
  - tungsten
- 2.17 **S** Wear resistance of steel is increased by adding. [LO 4]
- nickel
  - chromium
  - sulphur
  - none of the above
- 2.18 **S** In free cutting steels, important alloying element is [LO 4]
- nickel
  - chromium
  - sulphur
  - tungsten
- 2.19 **S** A cast iron designated by FG300 is. [LO 2]
- grey cast iron with carbon content of 3%
  - grey cast iron with ultimate tensile strength of  $300 \text{ N/mm}^2$
  - grey cast iron with ultimate compressive strength of  $300 \text{ N/mm}^2$
  - grey cast iron with tensile yield strength of  $300 \text{ N/mm}^2$
- 2.20 **M** Plain carbon steel designated by 40C8 means. [LO 4]
- plain carbon steel with ultimate tensile strength of  $400 \text{ N/mm}^2$  and 0.8% carbon
  - plain carbon steel with 0.35 to 0.45% carbon and 0.7 to 0.9% manganese
  - plain carbon steel with 0.8% carbon and 4 % manganese
  - plain carbon steel with 40% carbon and 8% manganese
- 2.21 **S** Thermosetting plastic is one. [LO 9]
- which softens when heated and hardens upon cooling
  - which once having cured by chemical reaction, does not soften or melt upon subsequent heating
  - which can be moulded and remoulded repeated
  - which has linear polymer chain