# **CPU Fan Controller**

# Using PWM from a PIC18F452 Microcontroller

Summer 2014 (July 21)
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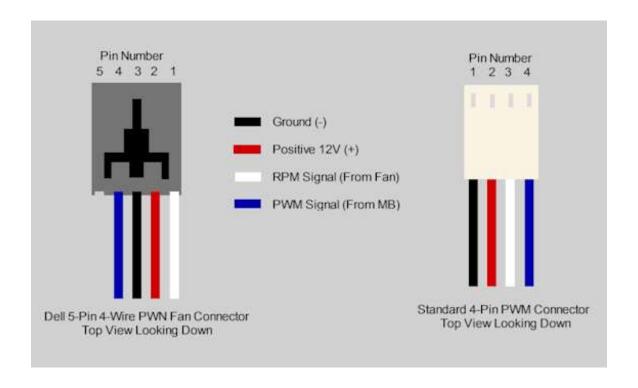
#### Introduction:

The purpose of the final project was to demonstrate our knowledge in programming the Pic controller. Throughout the semester, we were given specific labs to practice our programming skills on the PIC board. Instructions were given on how to program the PIC board so that certain modules can work. The different modules that were interfaced with the PIC board were a Potentiometer, a stepper motor, and a LCD Display. The PIC controller was also programmed to utilize built in functionality. Some of the built in components were an ADC and DAC converter, interrupt and an SPI Bus. For the final project, we were to implement one or more of these functionalities for a different use. Our decision was to add the use of a pushbutton and parts of the ADC code to control the speed of a computer fan. By modifying a delay counter, we are able to make a pin on the PIC board pulse at a specific rate. When the pulses reach a certain value, it can control a computer fan through Pulse Width Modulation (PWM).

#### **Process**:

In order to properly control the speed of the CPU fan, it is important to know how PWM works. PWM works by pulsing a certain voltage at a particular frequency. An example would be toggling a switch 10 times a second. The device where the voltage is being sent to would receive 10 pulses of voltage. This can also be expressed in Hertz. The device receives a PWM signal of 10Hz. PWM is used frequently in the industry to control the speeds of electric motors. PWM can be used for both AC and DC motors. Commonly, the original way to control the speed of a motor was to change the voltage to it. If a motor ran at full speed with 6 Volts, to run at half speed, 3 V was supplied. However, this isn't the most efficient way of controlling a motor. Voltage itself may not always be perfectly stable. 3 Volts can be 3.1V or 2.9V at different times. For an

application that requires precise control of speed such as a drill, these variations are unacceptable. In addition, if one wanted to lower voltage, a resistor could be used. However much of the supply power will be wasted as heat in the resistor when going to the motor. This is not efficient. With PWM, voltages are more stable and this the motor will work more precisely. Voltage pulses are easily manipulated than voltage sources. In the CPU fan, integrated circuits read in a PWM signal then alter the speed of the fan. The CPU fan is rated at 12 Volts and 1.3 Amps. The 12V is always constant so computer manufacturers don't need to make a variable voltage supply. Here we will see a Pinout diagram for the CPU fan. With this we can see the wiring of the motor and how it handles its control sources.



## **Power**

There are 5 pins on the Fan connector. Pin 5 is not used. Pins 2 and 3 are for DC power.

This fan requires at all times 12V with a current draw of 1.3 Amps. Originally, the power supply

in the lab was going to be used for the fan. However, that power supply can only supply up to 0.5 amps at 12Volts. This caused erratic operation with the PWM control. The internal speed control circuits in the fan vary current to physically change motor speed. When different currents were pulled from the power supply, the voltage increased up to 15V and that is out of the operating range for the CPU fan. Therefore, a Computer ATX power supply was used for the fan. This power supply can supply up to 10Amps of current at 12 Volts if needed. Since the fan only draws 1.3Amps, the power supply is more than enough.

## Sense

One other pin on the fan is a blue wire known as sense. This will output the speed of the fan. This is accomplished through Hall Effect sensors embedded in the CPU fan. Hall Effect sensors are sensors that can detect a magnetic field. Since motors are magnetic, these sensors can "detect" when a magnet moves over it. Thus when the fan spins, the sensor can tell if the motor turned. If a magnet passes over a Hall Effect sensor, a current is produced. There are 2 Hall Effect sensors on the CPU fan. Therefore when the fan blades make one revolution, there are 2 current pulses from the blue wire.

The currents from these sensors are so small that even the oscilloscope couldn't pick them up. Therefore, a small circuit has to be constructed. A voltage source with the same ground as the fan is sent through a 10K Ohm resistor to the blue wire. This Voltage source can be between 1V-5V. With the voltage energizing the sensor, we are able to obtain a proper reading from the fan. Shown below is a picture of a Hall Effect sensor next to a disassembled fan.

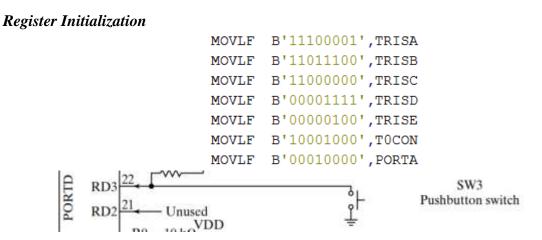


# **PWM** control

This is a white wire on the CPU fan and is the most important part of the project. With this wire we are able to control the CPU fan with PWM. This wire can control the fan in 3 ways. If this White wire is grounded to the fan ground, the internal fan circuitry commands the fan to spin at its lowest speed. Reading the speed with the oscilloscope, this was 600RPM. If this white wire is left bare and isn't receiving a signal, then the control circuitry allows the fan to run at full speed. This is because the internal circuitry assumes no PWM control is desired, so the fan runs unmetered. With the RPM reading on the oscilloscope, the max RPM of the fan was 3600 RPM. This made the fan very loud and moved a lot of air. Since having the fan operating at full speed or very low speed isn't desirable, we use PWM on the White wire to command the fan to spin at an acceptable speed. Experimenting with the signal generator in the lab, it was discovered that a PWM signal of 4 KHz with a VPP of 0.5V made the fan run at 50% speed. This made the fan move a good amount of air but it was not as noisy. Since we wanted the fan to operate at this speed, we needed to find a way to make the PIC controller pulse this frequency.

# PIC Configuration

Our goal with the PIC board is to control the fan speed by using a pushbutton. Pushing the button once will make the fan run at full speed. Pushing it again will make it run at low speed. To do this we modified a delay code originally created for an Analog to Digital converter. This allows us to generate a PWM signal optimal for 50% fan speed. To do this, we need to initialize certain registers of the PIC controller and instruct them to create the PWM signal.



#### **TRISD**

We used PORTD RD3 as an input to read when the SW3 button was pushed. By setting bit 3 to zero we initialized it as an input.

#### **T0CON**

-This register enables timer0 and the internal clock (MOVLF B'10001000',T0CON). We set the prescaler off and set the counter to a 16 bit counter (MOVLF B'10001000, T0CON).

#### Mainline

```
Mainline
rcall Initial
L1
btfss PORTD, RD3
rcall ChangeSpeed
btg PORTC,RC2
btfsc PORTC,RC4
rcall LoopTimeL
btfss PORTC,RC4
rcall LoopTime
```

Our main line procedure uses pin RD3 to determine if we have pressed the button. We used btfss PORTD, RD3 to only change the speed if RD3 is set to 1. If it is clear it will continue rotating its normal speed. When the bit is clear we will go into a function called ChangeSpeed that will change the speed (frequency) of the fan.

```
ChangeSpeed
bsf PORTA, RA1
bsf PORTA, RA2
bsf PORTA, RA3
btg PORTC,RC4
bnz ByteDisplayM
reall ByteDisplayM
```

When RD3 is set we turned on the 3 RA1, RA2, and RA3 to tell us that we entered this function. We toggle bit RC4 because as we can see in our main line function we used the commands bstfc and bstfss to decide which looptime to call based on the value of RC4 that will be toggled every time we enter our function. We branch ByteDisplayH to write a message to the LCD to show us we changed the speed or we call ByteDisplayM to the array "Manual" to the LCD showing we are normal speed.

BignumL equ	65536-300+12+2	Bignum equ	65536-625+12+2
LoopTimeL		LoopTime	

We used Looptime to give us a frequency of 8.3 KHz. We obtained this result using the following formula

- $\circ \frac{\frac{1}{8.33*10^3}}{0.4*10^{-6}} = 625, \text{ this tells us that we should use this number in our formula for bignum.}$
- o  $\frac{\frac{1}{4*10^3}}{0.4*10^{-6}}$  = **300**, For BignumL we used a frequency of 4 KHz which caused our fan to spin at 50% its full potential.

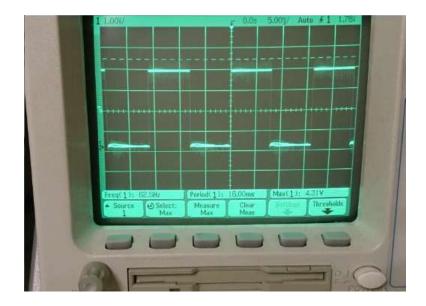
Our main line procedure kept switching between these two routines changing the pulses going into the fan controller.

#### Results

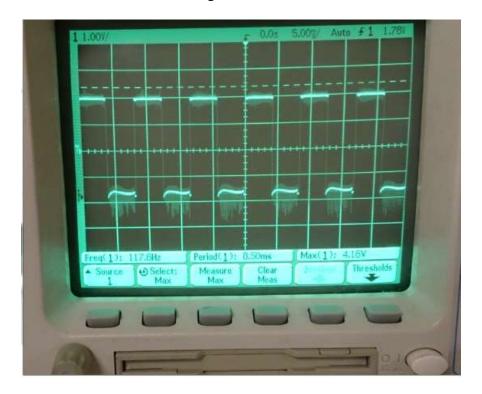
Once we compiled and transferred the code, we were able to generate a PWM signal from the pin RC2 on the PIC board. To control the fan, we connect the pin RC2 to the white control wire of the fan. We apply 12V from a power supply to the fan and finally, connect the sense pin to the oscilloscope so we can see the fan RPM. It is important to note how we calculate rotations per minute for the fan. Since each revolution is 2 pulses, we divide the frequency displayed by the oscilloscope by 2. Then since the frequency is shown per second, we multiply the result by 60. This gives us a RPM value. Also available to the class is a video showing the operation of the fan with the PIC board.

$$(XXX(Hz)/2)*60 = XXX RPM$$

When we first execute the code we made on the PIC board, the pin RC2 will pulse at 4 KHz, this makes the fan spin at 60HZ. In RPM, this is 1800RPM. When the pushbutton isn't pushed, the fan will constantly stay at this speed. Shown here is the result on the oscilloscope:



When we push the button on the PIC board the fan jumps to its highest speed. The period shortens on the oscilloscope as the fun produces faster pulses. We read 120Hz from the oscilloscope so that means the fan is running at 3600RPM



When we push the button on the PIC board again, the fan slows to its lowest speed. The period increases on the oscilloscope as the fun produces smaller pulses. We read 20Hz from the oscilloscope so that means the fan is running at 600RPM



# **Conclusion:**

Overall what we learned in class with the PIC controller will help us greatly in our careers. The fact that it was possible to implement PWM control on the PIC board means it can be used for many applications. One application recommended by the professor was to combine this lab with a temperature sensor. Another group had a project that displayed the ambient temperature on the PICs LED screen. Based on the temperature, we can combine this lab and make the fan spin at different speeds. Depending on the ambient temperature, the fan can spin faster or slower. This can allow cooling of an important component or just for personal comfort. Another addition can be an emergency stop. When a button on the PIC controller is pushed, Fan operation goes to its slowest speed and the LCD display shows "STOP".

# **Appendix**

```
Final.asm
; Use 10 MHz crystal frequency.
; Use Timer0 for ten millisecond looptime.
; Blink "Alive" LED every two and a half seconds.
; Display PORTD as a binary number.
; Toggle C2 output every ten milliseconds for measuring looptime precisely.
; Mainline
: Initial
  InitLCD
  LoopTime
; BlinkAlive
; ByteDisplay (DISPLAY macro)
; DisplayC
  T40
  DisplayV
  T40
; LoopTime
list P=PIC18F4520, F=INHX32, C=160, N=0, ST=OFF, MM=OFF, R=DEC, X=ON
   #include <P18F4520.inc>
   CONFIG CONFIG1H, OSC_HS_1H; HS oscillator
   __CONFIG _CONFIG2L, _PWRT_ON_2L & _BOREN_ON_2L & _BORV_2_2L ;Reset
   __CONFIG _CONFIG2H, _WDT_OFF_2H ;Watchdog timer disabled
   CONFIG CONFIG3H, CCP2MX PORTC 3H; CCP2 to RC1 (rather than to RB3)
   __CONFIG _CONFIG4L, _LVP_OFF_4L & _XINST_OFF_4L ;RB5 enabled for I/O
   errorlevel -314, -315
                     ;Ignore lfsr messages
cblock 0x000
                     Beginning of Access RAM
   TMROLCOPY
                     ;Copy of sixteen-bit Timer0 used by LoopTime
   TMR0HCOPY
   INTCONCOPY
                      :Copy of INTCON for LoopTime subroutine
   COUNT
                   ;Counter available as local to subroutines
                    ;Counter for blinking "Alive" LED
   ALIVECNT
                  ;Eight-bit byte to be displayed
   BYTE
   BYTESTR:10
                     ;Display string for binary version of BYTE
```

```
CLKCYCLE
          CHOICE:0
   endc
MOVLF macro literal, dest
   movlw literal
   movwf dest
   endm
POINT macro stringname
   MOVLF high stringname, TBLPTRH
   MOVLF low stringname, TBLPTRL
   endm
DISPLAY macro register
   movff register,BYTE
   call ByteDisplay
   endm
;same function as above, this one displays in the following row
DISPLAY_macro register
   movff register,BYTE
   call ByteDisplayNew
   endm
org 0x0000
                    ;Reset vector
   nop
   goto Mainline
   org 0x0008
                    ;High priority interrupt vector
   goto $
                 ;Trap
   org 0x0018
                    ;Low priority interrupt vector
   goto $
                 :Trap
;;;;;; Mainline program ;;;;;;;;;
Mainline
   rcall Initial
                  ;Initialize everything
```

L1

btfss PORTD, RD3

;bcf PORTC, RC4

```
rcall ADCON
           btg PORTC,RC2
                              ;Toggle pin, to support measuring loop time
   ;rcall BlinkAlive
                    ;Blink "Alive" LED
           btfsc PORTC.RC4
   rcall LoopTimeL
                     ;Make looptime be ten milliseconds
           btfss PORTC,RC4
           rcall LoopTime
 bra L1
PL1
; This subroutine performs all initializations of variables and registers.
Initial
            MOVLF B'00010001',ADCON0
                                        ;Enable ADCON0, using AN7 for external
signal, AN4 for internal POT1
            MOVLF B'10001101', ADCON2
                                        ;Enable ADCON2
   MOVLF B'11100001',TRISA
                              ;Set I/O for PORTA
   MOVLF B'11011100',TRISB
                              ;Set I/O for PORTB
   MOVLF B'11000000',TRISC
                              ;Set I/O for PORTC
   MOVLF B'00001111',TRISD
                              ;Set I/O for PORTD
   MOVLF B'00000100',TRISE
                              ;Set I/O for PORTE
   MOVLF B'10001000',T0CON
                               ;Set up Timer0 for a looptime of 10 ms
   MOVLF B'00010000',PORTA
                               :Turn off all four LEDs driven from PORTA
   rcall InitLCD
                  rcall ByteDisplayH
   return
; Initialize the Optrex 8x2 character LCD.
; First wait for 0.1 second, to get past display's power-on reset time.
InitLCD
   MOVLF 10,COUNT
                          ;Wait 0.1 second
   ;REPEAT_
L2
    rcall LoopTime
                       ;Call LoopTime 10 times
    decf COUNT,F
```

rcall STOP

;UNTIL\_ .Z.

```
hnz
            L2
RL2
   bcf PORTE,0
                        :RS=0 for command
                         ;Set up table pointer to initialization string
   POINT LCDstr
                     ;Get first byte from string into TABLAT
   tblrd*
   ;REPEAT_
L3
    bsf PORTE,1
                        ;Drive E high
                              ;Send upper nibble
    movff TABLAT, PORTD
    bcf PORTE,1
                        ;Drive E low so LCD will process input
    rcall LoopTime
                         ;Wait ten milliseconds
    bsf PORTE,1
                        :Drive E high
    swapf TABLAT,W
                           ;Swap nibbles
    movwf PORTD
                          :Send lower nibble
                        ;Drive E low so LCD will process input
    bcf PORTE,1
    rcall LoopTime
                         ;Wait ten milliseconds
    tblrd+*
                     ;Increment pointer and get next byte
                          :Is it zero?
    movf TABLAT,F
   ;UNTIL_ .Z.
            L3
   bnz
RL3
   return
; Pause for 40 microseconds or 40/0.4 = 100 clock cycles.
; Assumes 10/4 = 2.5 MHz internal clock rate.
T40
   movlw 100/3
                         ;Each REPEAT loop takes 3 cycles
   movwf COUNT
   ;REPEAT_
L4
    decf COUNT,F
   ;UNTIL .Z.
   bnz
            L4
RL4
   return
;;;;;;DisplayC subroutine;;;;;;;;;
; This subroutine is called with TBLPTR containing the address of a constant
; display string. It sends the bytes of the string to the LCD. The first
; byte sets the cursor position. The remaining bytes are displayed, beginning
; at that position.
```

```
; This subroutine expects a normal one-byte cursor-positioning code, 0xhh, or
; an occasionally used two-byte cursor-positioning code of the form 0x00hh.
;;;beg
DisplayC
   bcf PORTE,0
                         Drive RS pin low for cursor-positioning code
   tblrd*
                      ;Get byte from string into TABLAT
   movf TABLAT,F
                           ;Check for leading zero byte
   ;IF .Z.
             L5
   bnz
    tblrd+*
                      ;If zero, get next byte
   ;ENDIF_
L5
    ;REPEAT
L6
    bsf PORTE,1
                         ;Drive E pin high
    movff TABLAT, PORTD
                               ;Send upper nibble
    bcf PORTE.1
                         ;Drive E pin low so LCD will accept nibble
    bsf PORTE,1
                         ;Drive E pin high again
    swapf TABLAT,W
                             :Swap nibbles
                           ;Write lower nibble
    movwf PORTD
    bcf PORTE,1
                         ;Drive E pin low so LCD will process byte
    rcall T40
                       :Wait 40 usec
    bsf PORTE,0
                         Drive RS pin high for displayable characters
    tblrd+*
                      ;Increment pointer, then get next byte
                           ;Is it zero?
    movf TABLAT,F
    :UNTIL .Z.
   bnz
             L6
RL<sub>6</sub>
   return
:end
; This subroutine is called with FSR0 containing the address of a variable
; display string. It sends the bytes of the string to the LCD. The first
; byte sets the cursor position. The remaining bytes are displayed, beginning
; at that position.
DisplayV
   bcf PORTE,0
                         ;Drive RS pin low for cursor positioning code
   ;REPEAT_
L7
    bsf PORTE,1
                         ;Drive E pin high
```

```
movff INDF0,PORTD
                             ;Send upper nibble
    bcf PORTE,1
                        ;Drive E pin low so LCD will accept nibble
    bsf PORTE,1
                        ;Drive E pin high again
                          ;Swap nibbles
    swapf INDF0,W
    movwf PORTD
                           ;Write lower nibble
    bcf PORTE,1
                        ;Drive E pin low so LCD will process byte
    rcall T40
                      ;Wait 40 usec
    bsf PORTE,0
                        ;Drive RS pin high for displayable characters
    movf PREINCO,W
                            ;Increment pointer, then get next byte
   ;UNTIL_ .Z.
                       :Is it zero?
   bnz
            L7
RL7
   return
::::::::::::Added Subroutine::::::::::
ADCON
      rcall T40
      MOVLF B'00000010', ADCON1; analog input
      bsf ADCON0,1
L1000
      btfsc ADCON0,1
bra L1000
      MOVLF B'00001110', ADCON1; digital output
      MOVLF ADRESL, CLKCYCLE
      ;DISPLAY_ADRESH
      ;DISPLAY ADRESL
return
;;;;;; BlinkAlive subroutine ;;;;;;;;
; This subroutine briefly blinks the LED next to the PIC every two-and-a-half
; seconds.
BlinkAlive
  ; bsf PORTA,RA4
                           ;Turn off LED
```

```
bsf PORTC, RC4
   decf ALIVECNT,F
                           ;Decrement loop counter and return if not zero
   ;IF .Z.
   bnz
            L8
    MOVLF 250, ALIVECNT
                               :Reinitialize BLNKCNT
    bcf PORTA.RA4
                          ;Turn on LED for ten milliseconds every 2.5 sec
            bcf PORTC, RC4
L8
   return
;;;;;; LoopTime subroutine ;;;;;;;;
; This subroutine waits for Timer0 to complete its ten millisecond count
; sequence. It does so by waiting for sixteen-bit Timer0 to roll over. To obtain
; a period of precisely 10000/0.4 = 25000 clock periods, it needs to remove
; 65536-25000 or 40536 counts from the sixteen-bit count sequence. The
; algorithm below first copies Timer0 to RAM, adds "Bignum" to the copy ,and
; then writes the result back to Timer0. It actually needs to add somewhat more
; counts to Timer0 than 40536. The extra number of 12+2 counts added into
; "Bignum" makes the precise correction.
Bignum equ (100); 500
LoopTime
      rcall ByteDisplayM
   ;REPEAT_
L9
  ; btg PORTA, RA4
;UNTIL_ INTCON,TMR0IF == 1 ;Wait until ten milliseconds are up
   btfss INTCON,TMR0IF
   bra
            L9
RL9
   movff INTCON, INTCONCOPY
                                  ;Disable all interrupts to CPU
   bcf INTCON,GIEH
   movff TMR0L,TMR0LCOPY
                                 :Read 16-bit counter at this moment
   movff TMR0H,TMR0HCOPY
   movlw low Bignum
   addwf TMR0LCOPY,F
   movlw high Bignum
   addwfc TMR0HCOPY,F
   movff TMR0HCOPY,TMR0H
   movff TMR0LCOPY,TMR0L
                                 ;Write 16-bit counter at this moment
   movf INTCONCOPY,W
                              ;Restore GIEH interrupt enable bit
   andlw B'10000000'
```

```
iorwf INTCON,F
   bcf INTCON,TMR0IF
                            ;Clear Timer0 flag
            bcf PORTA, RA1
            bsf PORTA, RA1
            bcf PORTA, RA2
            bcf PORTA, RA2
            bcf PORTA, RA3
            bsf PORTA, RA4
   return
; This subroutine waits for Timer0 to complete its ten millisecond count
; sequence. It does so by waiting for sixteen-bit Timer0 to roll over. To obtain
; a period of precisely 10000/0.4 = 25000 clock periods, it needs to remove
: 65536-25000 or 40536 counts from the sixteen-bit count sequence. The
; algorithm below first copies Timer0 to RAM, adds "Bignum" to the copy ,and
; then writes the result back to Timer0. It actually needs to add somewhat more
; counts to Timer0 than 40536. The extra number of 12+2 counts added into
; "Bignum" makes the precise correction.
BignumL equ
             65536-300+12+2
LoopTimeL
   ;REPEAT_
L91
   ;UNTIL_ INTCON,TMR0IF == 1 ;Wait until ten milliseconds are up
   btfss INTCON,TMR0IF
   bra
            L91
RL91
   movff INTCON, INTCONCOPY
                                ;Disable all interrupts to CPU
   bcf INTCON,GIEH
   movff TMR0L,TMR0LCOPY
                                :Read 16-bit counter at this moment
   movff TMR0H,TMR0HCOPY
   movlw low BignumL
   addwf TMR0LCOPY,F
   movlw high BignumL
   addwfc TMR0HCOPY,F
   movff TMR0HCOPY,TMR0H
   movff TMR0LCOPY,TMR0L
                                ;Write 16-bit counter at this moment
   movf INTCONCOPY,W
                             ;Restore GIEH interrupt enable bit
```

```
andlw B'10000000'
   iorwf INTCON,F
   bcf INTCON,TMR0IF
                            ;Clear Timer0 flag
            bcf PORTA, RA1
            bsf PORTA, RA2
            bcf PORTA, RA3
            bcf PORTA, RA4
   return
STOP
      ;btfss PORTD, RD3
      bsf PORTA, RA1
      bsf PORTA, RA2
      bsf PORTA, RA3
      rcall ByteDisplayH
      btg PORTC,RC4
      bnz ByteDisplayH
      rcall ByteDisplayM
      rcall LoopTimeL
      btfss PORTD, RD3
return
;;;;;; ByteDisplay subroutine ;;;;;;;;
; Display whatever is in BYTE as a binary number.
ByteDisplayM
   POINT BYTE_Manual
                              ;Display "BYTE="
   rcall DisplayC
   lfsr 0,BYTESTR+8
   ;REPEAT_
L1021
    clrf WREG
    rrcf BYTE,F
                       ;Move bit into carry
                       ;and from there into WREG
    rlcf WREG,F
                       ;Convert to ASCII
    iorlw 0x30
    movwf POSTDEC0
                            ; and move to string
    movf FSR0L,W
                         ;Done?
    sublw low BYTESTR
   ;UNTIL_ .Z.
   bnz
            L1021
```

lfsr 0,BYTESTR

```
;Set pointer to display string
                               ;Add cursor-positioning code (top row)
   MOVLF 0x80,BYTESTR
   clrf BYTESTR+9
                           ;and end-of-string terminator
   ;rcall DisplayV
   return
; Display whatever is in BYTE as a binary number.
ByteDisplayH
                              ;Display "BYTE="
   POINT BYTE_High
   rcall DisplayC
   lfsr 0,BYTESTR+8
   :REPEAT
L102
    clrf WREG
    rrcf BYTE,F
                        ;Move bit into carry
    rlcf WREG,F
                        ;and from there into WREG
                        ;Convert to ASCII
    iorlw 0x30
    movwf POSTDEC0
                             ; and move to string
    movf FSR0L,W
                          :Done?
    sublw low BYTESTR
    ;UNTIL_ .Z.
   bnz
             L102
RL102
   lfsr 0,BYTESTR
                          ;Set pointer to display string
   MOVLF 0x80,BYTESTR
                               ;Add cursor-positioning code (top row)
                           ;and end-of-string terminator
   clrf BYTESTR+9
   ;rcall DisplayV
   return
ByteDisplay
   ;POINT BYTE 1
                           ;Display "BYTE="
   ;rcall DisplayC
   lfsr 0,BYTESTR+8
   ;REPEAT_
L10
    clrf WREG
    rrcf BYTE,F
                        ;Move bit into carry
    rlcf WREG,F
                        ;and from there into WREG
```

```
iorlw 0x30
                     ;Convert to ASCII
    movwf POSTDEC0
                          ; and move to string
    movf FSR0L,W
                        :Done?
    sublw low BYTESTR
   ;UNTIL_ .Z.
   bnz
           L10
RL10
   lfsr 0,BYTESTR
                       ;Set pointer to display string
   MOVLF 0xc0,BYTESTR
                            ;Add cursor-positioning code (top row)
   clrf BYTESTR+9
                        ;and end-of-string terminator
   rcall DisplayV
   return
; Display whatever is in BYTE as a binary number.
ByteDisplayNew
   ;POINT BYTE_1
                        ;Display "BYTE="
   :rcall DisplayC
   lfsr 0,BYTESTR+2
   ;REPEAT
L100
    clrf WREG
    rrcf BYTE,F
                      ;Move bit into carry
                      ;and from there into WREG
    rlcf WREG,F
                      ;Convert to ASCII
    iorlw 0x30
    movwf POSTDEC0
                          ; and move to string
    movf FSR0L,W
                        :Done?
    sublw low BYTESTR
   ;UNTIL_ .Z.
           L100
   bnz
RL100
   lfsr 0,BYTESTR
                       ;Set pointer to display string
   MOVLF 0x80,BYTESTR
                            ;Add cursor-positioning code (bottom row)
   clrf BYTESTR+3
                        ;and end-of-string terminator
   rcall DisplayV
   return
LCDstr db 0x33,0x32,0x28,0x01,0x0c,0x06,0x00; Initialization string for LCD
BYTE 1 db "\x80BYTE= \x00"
                               ;Write "BYTE=" to first line of LCD
BYTE_High db "\x80STOP \x00"
                                 ;Write "BYTE=" to first line of LCD
BYTE_Manual db "\x80Manual \x00"
```

```
EMERGENCY db "\x80STOP \x00"
```

BarChars ;Bargraph user-defined characters

db 0x00,0x48 ;CGRAM-positioning code

db 0x90,0x90,0x90,0x90,0x90,0x90,0x90;Column 1

db 0x98,0x98,0x98,0x98,0x98,0x98,0x98; Columns 1,2

db 0x9c,0x9c,0x9c,0x9c,0x9c,0x9c,0x9c,0x9c;Columns 1,2,3

db 0x9e,0x9e,0x9e,0x9e,0x9e,0x9e,0x9e,0x9e;Columns 1,2,3,4

db 0x9f,0x9f,0x9f,0x9f,0x9f,0x9f,0x9f,0x9f;Column 1,2,3,4,5

db 0x00 ;End-of-string terminator

end