



High Pressure Welding Bonded Check Valves

DK-LOK CW Series



Features

- All-welded design provides reliable containment of system fluid.
- Dimensions follow Semi-spec.
- Max Working Pressure 3000 psig (206 bar).
- DK-LOK's own electropolished.
- DI water cleaned, assembled, tested & packaged in the certified clean room.

Specification

Size	1/4"	1/2"
Cv Value	DCR : 0.7 / DK,TW : 0.55	0.7
Max. Working Pressure	3000 psig (206 bar)	
Max. Working Temperature	-10 to 100°F (-23° ~ 37°C)	
Nominal Cracking Pressure	≤ 0.14bar (2psig)	
Nominal Reseal Pressure	≤ 0.14bar (2psig)	
External Leakage Allowance – He Holding Time ≥ 1 min	≤ 1x10 ⁻⁹ atm.cc/s	
Particle Inspection (EP Only) Pressure : 60~80psi N2 Gas Sample Volume : 1CFM 0.1 μm and Larger	No count	

Product Grade

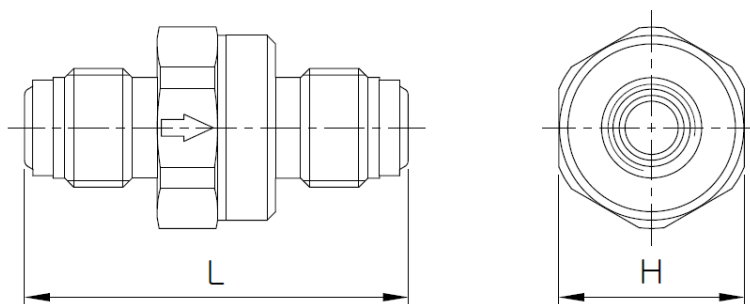
Level	AP	BA	EP
Inner Surface Roughness	Ry ≤ 25 μm	Ry ≤ 3.0 μm / Ra 10μin	Ry ≤ 0.7 μm / Ra 5μin
	Cut off Length : 2.5mm	Cut off Length : 0.8mm	Cut off Length : 0.25mm
	Measuring Length : 12.5mm	Measuring Length : 4mm	Measuring Length : 1.25mm
Polishing	Machining Finish	Machining Finish	Electro Polishing Finish

Material of Construction

Description	Material
Body	316L Stainless Steel 316L VAR Stainless Steel
Poppet	316L Stainless Steel FKM,FFKM
Guidance wafer	Ni-Co Alloy
Poppet stop	316L Stainless Steel

* Wetted Components are listed in blue.

Ordering Information and Dimensions



Basic Ordering Number	Size	End Connections	Dimensions (mm)	
			L	H
U-BCW4-DM-	1/4"	DCR Male	45.7	22.1
U-BCW8-DM-	1/2"		52.3	25.4
U-BCW4-DF-	1/4"	DCR Female	61.7	22.1
U-BCW8-DF-	1/2"		61.7	25.4
U-BCW4-DK-	1/4"	DK-Lok	49.8	22.1
U-BCW6-DK-	3/8"		54.4	25.4
U-BCW8-DK-	1/2"		62.1	25.4
U-BCW4-TW	1/4"	Tube Butt Weld	31.5	22.1
U-BCW6-TW	3/8"		31.5	22.1
U-BCW8-TW	1/2"		31.5	22.1

DK type dimensions are shown with DK-LOK nuts finger-tight.

How to order

U	-	BCW	-	4	-	DM	-	K	-	SL	-	B	-	X
DK-LOK UHP Product		Valve Type		Size		End Connector Type		Seal Material		Material		Inner Surface Level		User Option

Valve Type	Size	End Connector Type	Seal Material	Material	Surface Level	User Option
BCW	4 : 1/4"	DM : DCR Male	Blank : FKM	SL : 316L Stainless Steel	B : BA Grade	Blank : Standard
	6 : 3/8"	DF : DCR Female	K : FFKM	DL : 316L VAR Stainless Steel	P : EP Grade	X : Customization No.
	8 : 1/2"	DK : DK-LOK		HC : Ni Alloy C276		
		TW : Tube Butt Weld				

Note) DCR : DK-Metal Face Seal

Safe Valve Selection

The selection of a valve for any application or system design must be considered to ensure safe performance. Valve function, valve rating, material compatibility, proper installation, operation and maintenance remain the sole responsibility of the system designer and the user. DK-Lok accepts no liability for any improper selection, installation, operation or maintenance.

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DK-LOK[®]
Fittings & Valves
www.dklok.com

DK-LOK Corporation
Mailing Address
7, Golden root-ro 129beon-gil, Juchon-myeon,
Gimhae-si, Gyeongsangnam-do, South Korea 621-842

DK-Lok contact information
Tel. (82) 55-338-0114
Fax. (82) 55-901-0143
E-mail : sales@dklok.com

For International customers
Tel. (82) 55-338-0031/2
Fax. (82) 55-901-0142
E-mail : dklok@dklok.com