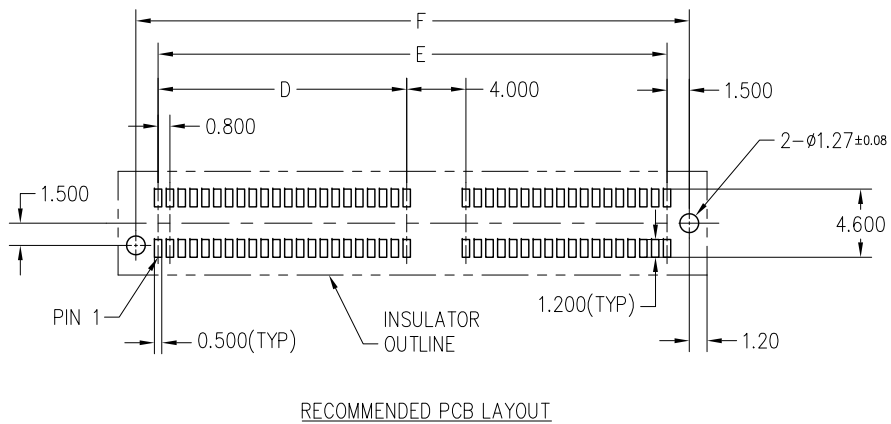
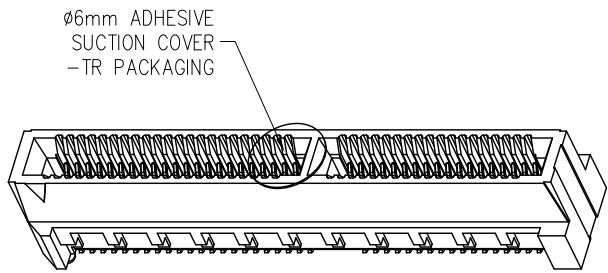
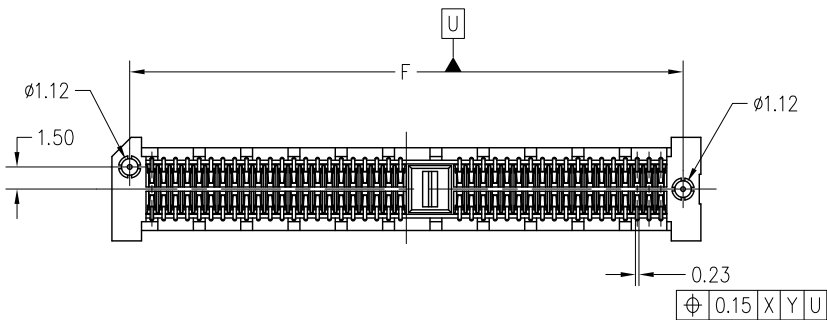
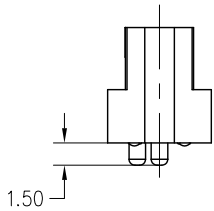
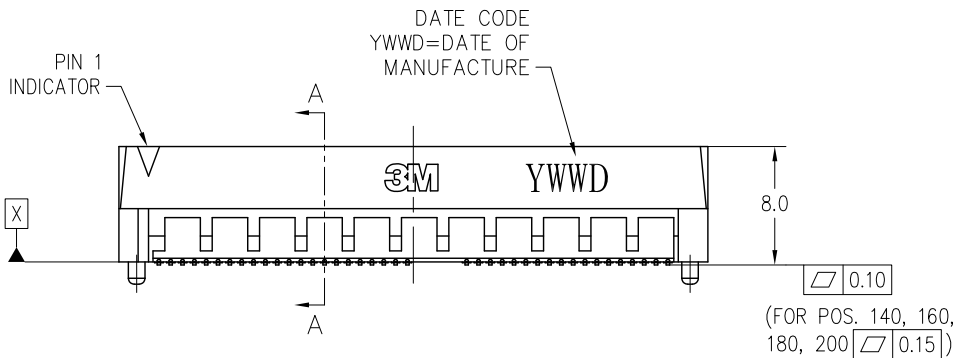
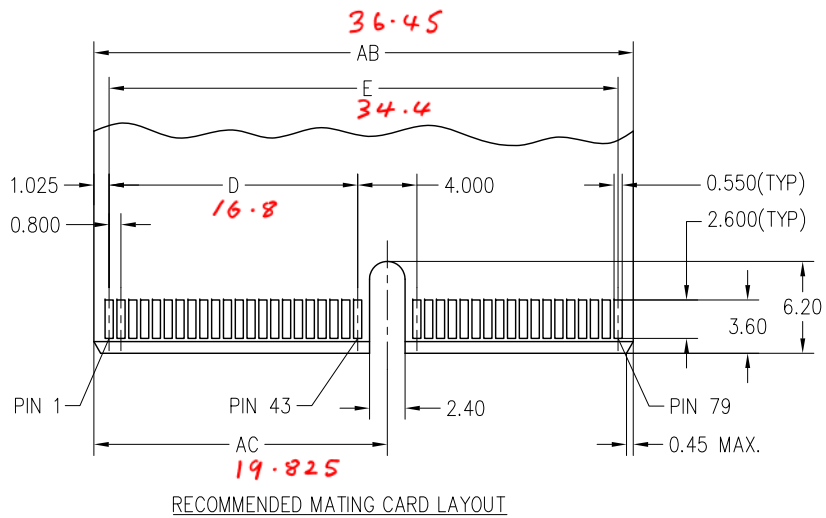
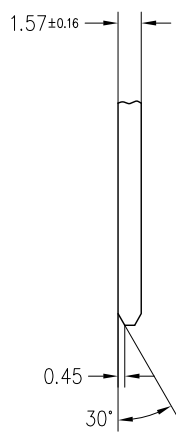
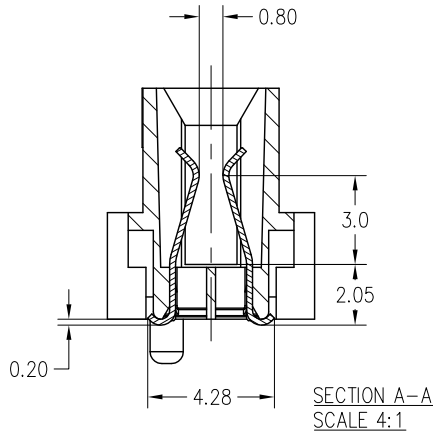
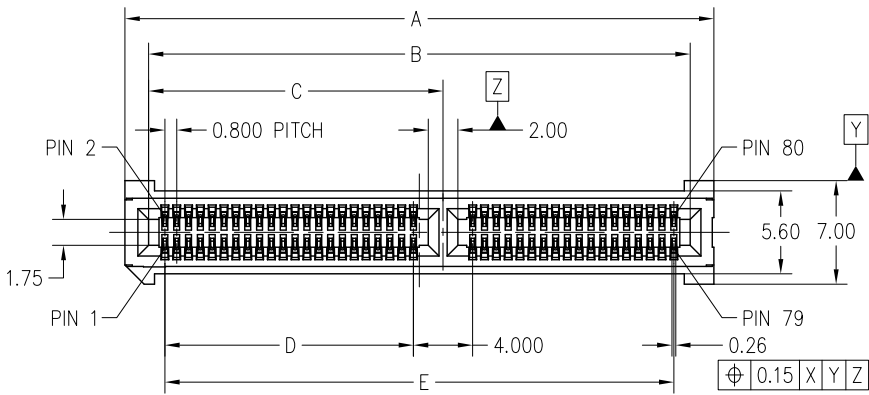


3M™ HIGH SPEED CARD-EDGE CONNECTOR, SPD08 SERIES

FIG. 2  
FOR POSITIONS 050, 080, 100, 120,  
140, 160, 180, 200, W/O LATCH TYPE  
(SHOWN: SPD08-080-XX-TR)



POSITONS	DIMENSIONS							
	A	B	C	D	E	F	AB	AC
50	27.80	24.60	7.10	4.000	22.400	25.40	24.45	7.025
80	39.80	36.60	19.90	16.800	34.400	37.40	36.45	19.825
100	47.80	44.60	23.90	20.800	42.400	45.40	44.45	23.825
120	55.80	52.60	27.90	24.800	50.400	53.40	52.45	27.825
140	63.80	60.60	27.90	24.800	58.400	61.40	60.45	27.825
160	71.80	68.60	27.90	24.800	66.400	69.40	68.45	27.825
180	79.80	76.60	27.90	24.800	74.400	77.40	76.45	27.825
200	87.80	84.60	27.90	24.800	82.400	85.40	84.45	27.825

DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
DISTRIBUTION CODES				DRFT	K.D. LIU	DATE	05/11/11	MFG	DATE
				CHKD		DATE		APPL	DATE
DIVISION ESD		DIVISION CODE		3M Center St. Paul, MN 55144 © 3M COPYRIGHT This document is the copyrighted property of the 3M Company and may not be reproduced without 3M written permission or used for other than 3M authorized purposes.					
DO NOT SCALE DRAWING		SCALE 2:1							
THIRD ANGLE PROJECTION		TOLERANCES EXCEPT AS NOTED							
INTERPRET PER ASME Y14.5 - 1994		INCHES		TITLE SPD08 HIGH SPEED CARD EDGE CONNECTOR, 0.8MM PITCH SMT					
MAX SURFACE ROUGHNESS		MILLIMETERS							
☐ ALL SURFACES ☐ MARKED ONLY		.0 ± .05 .00 ± .02 .000 ± .01 .0000 ± .005							
✓		ANGLES ± 3°		CAGE NUMBER	SIZE C	DRAWING NO.	78-5100-2420-7	REV.	B
				MODEL	DET. LISTS		☐ YES ☐ NO	SHT 2 OF 4	