

## Aron Oxetane

### Cationic curable oxetane resins

#### Product description

Oxetane compounds are four-membered cyclic ethers that are similar to epoxy compounds, but with a higher rate of polymerisation and the cured materials exhibiting superior physical properties. Oxetane Resins can provide a wide range of hardness and flexibility, coupled with low shrinkage rates.

#### Applications

Adhesives; Coatings; Inks

#### Key benefits

Rapid polymerisation; Low shrinkage; Resilient and durable film properties; Low initiator concentration; Excellent heat resistance; No oxygen inhibition; High gloss; Low skin irritation; Reactive diluent; Excellent adhesion to substrates

**OXT-101** - Adding 101 (10–20%, by weight) with alicyclic epoxy monomer raises the rate of polymerisation, improves the line speed and reduces the amount initiator required. OXT-101 is widely used as a reactive diluent for the painting, ink, and coatings markets.

**OXT-221** - The curing with 221 results in a high degree of crosslinking and it maintains high elasticity, even at temperatures above the T<sub>g</sub>. Therefore it may be used for chemical-resistance coating or the production of heat-resist resins. Due to its low refractive index, it may be used for adhesives in opto-electronics materials.

**OXT-212** – It has the lowest surface tension of the oxetane compounds. Its use improves the quality paints, inks and coats.

#### Safety and handling

Please refer to MSDS for safety information

#### Typical properties

Product Name	OXT-101	OXT-221	OXT-212
Chemical name	3-Ethyl-3-hydroxy-methyl-oxetane	Bis[[1-ethyl(3-oxetanyl)methyl] ether	3-Ethyl-3-[(2-ethyl-hexyloxy)methyl] oxetane
Appearance	Clear liquid	Clear liquid	Clear liquid
Content (%)	>98	>98	>95
Molecular weight	116.2	214.3	228.4
Boiling point	105°C/7mmHg	119°C/56mmHg	133°C/10mmHg
Freezing point (°C)	-37		
Specific gravity	1.024 (20°C)	0.999 (25°C)	0.892 (25°C)
Viscosity (mPA·S (25°C))	22.4	12.8	5.0
Flash point (°C open cup)	112	114	130
Skin irritation (PII)	0.2	1.0	
Ames test	Negative	Negative	Negative
T <sub>g</sub> (°C)	-46 (DSC)	-51 (VES)	-60 (DSC)
Shrinking with curing (%)	7.6	5.5	3.8
CAS No.	3047-32-3	18934-00-4	
TOSCA	Listed	Not listed	Not listed
EC No.	221-254-0	Listed	Listed
Benefits	High diluency, high cure response	High cross-link, high cure response	High diluency, high cure response