# **EVER-THANE® COLOR COAT 250**

# **Aliphatic Polyurethane Topcoat**

TECHNICAL DATA SHEET

Ever-Thane Color Coat 250 is an economical, aliphatic, single component, liquid applied, moisture cured, polyurethane topcoat. Everroof® manufactures products in different VOC's ranging from 100 to 250 gms/liter to comply with VOC requirement in various regions. Make sure to use the correct grade of product which complies with VOC regulations/ requirements applicable as per federal, state, statutory, counties, cities and local bodies at the place of installation.

# **FEATURES & BENEFITS**

- Durable
- Excellent Weatherability
- Seamless Weatherproofing Membrane
- UV Resistant for Gloss Retention
- Limited Chemical Resistance

#### **TYPICAL USES**

Colored topcoat for Everroof systems on Modified Bitumen / BUR, Single-Ply, Metal and Concrete Roofs.

# **COLORS**

Tan, Dolphin Grey, Red and Tint-White. Tint-White with color packs are available in Stone Grey, Dolphin Grey, Battleship Grey, Tan, Indian Sand and Ash Brown.

Custom colors are also available. Minimum order of 250 gallons (945 liters). See color chart for special provisions.

When color packs are used the topcoat must be boxed for uniform color coverage. For pre-tinted standard color other than stock color, a minimum of 150 gallons (567 liters) is required

#### COVERAGE

The approximate coverage is 1 gallon/100 sqft (0.41 l/ sqm). Coverage rate will depend on surface roughness and porosity.

#### **MIXING**

Before application, mix Ever-Thane Color Coat 250 using a mechanical mixer at slow speed until a homogeneous mixture and color is attained. Boxing of the material is recommended. Use caution not to whip air into the material as this may result in pinhole blisters and/or shortened pot life. Do not mix in an up and down motion.

#### **APPLICATION**

Apply Ever-Thane Color Coat 250 evenly over the entire surface. For best results, use a squeegee. Airless sprayer or phenolic resin core roller may be used but extra care should be taken not to cause air bubbles.

Ever-Thane Color Coat 250 typically requires more than one coat depending on the job specifications and dry film requirements. When estimating material requirements, coverage rates tend to increase for subsequent coats of material. To achieve proper adhesion between coats it is imperative that recoating be done within 48 hours.

TECHNICAL DATA	
Packaging 1 5	1 gal (3.79 L) Can 5 gal (18.93 L) Pail
Coverage Rate	1 gal/100 sqft 0.41 L/M²
Dry Film Thickness Per Coat	12 ± 2 mils 305 ± 50µ
Hardness, ASTM D-2240	90 ± 5 Shore A
Tear Resistance, Die C ASTM D-624	400 ± 50 pli 70.1 ± 8.8 kN/m
Tensile Strength, ASTM D-412	2700 ± 200 psi 18.6 ± 1.4 MPa
Ultimate Elongation ASTM D-412	200 ± 50%
Specific Gravity	1.16 ± 0.1
Total Solids by Weight, ASTM D-2369	80 ± 2%
Total Solids by Volume ASTM D-2697	74 ± 2%
Viscosity at 75°F (24°C)	2500 ± 200 cps
Volatile Organic Compounds ASTM D-21369-81	1.88 lb/gal 225 gm/liters
Solar Reflective Index	90

When Ever-Thane Color Coat 250 Clear is used as a seal coat only, the surface must be clean and dry.

**Caution:** may require multiple coats to achieve required dry film thickness. Requires a continuous coating application to minimize lines and/or streaking.

## **CURING**

At 75°F (24°C) and 50% relative humidity, allow each coat to cure 16 hours between each coat. Cure time will vary depending on temperature and humidity.

Allow 24 hours before permitting light pedestrian traffic on to the finished surface. If more than 48 hours passes between coats, re-prime the surface with Everroof Primer U11 before proceeding.

Please read all information in the general guidelines, technical data sheets, application guide, and safety data sheets (SDS) before applying material. Published technical data and instructions are subject to change without notice.



Uncured Ever-Thane Color Coat 250 is very sensitive to heat and moisture. Higher temperatures and/or high humidity will accelerate the cure time. Low temperatures and/or low humidity will extend the cure time. Use caution in batch sizes and thickness of application.

If accelerated curing is required, add one quart (0.95 liter) of Ever-Thane Accelerator in a 5 gallon pail (18.9 liters) of Ever-Thane Color Coat 250 and mix thoroughly. This accelerated Ever-Thane Color Coat 250 will cure in 6-8 hours at 75°F (24°C) and 50% relative humidity. The re-coat time with accelerator is reduced to 24 hours. If the re-coat window has passed, then solvent wipe the surface with VOC compliant solvent and re-prime surface with Everroof Primer U11 before proceeding to the next coat.

#### **CLEANUP**

Equipment should be cleaned with an environmentally safe solvent, as permitted under local regulations, immediately after use.

#### **STORAGE**

Ever-Thane Color Coat 250 has a shelf life of 1 year from date of manufacture in original, factory-sealed containers when stored indoors at a temperature between 60-95°F (15-35°C).

## **LIMITATIONS**

Surfaces must be dry, clean and free of foreign matter. Clear coating may turn opaque and cloudy due to moisture penetration, especially in exterior applications. Surface may be slippery when wet. Containers that have been opened must be used as soon as possible. Do not dilute under any circumstance.

# **SAFETY**

Review the Safety Data Sheet (SDS) and container labels for detailed health and safety information. This product is intended for industrial use by properly trained professional applicators only.

#### Warning

This product contains Isocyanates and Solvent.

Ever-Thane Color Coat 250 is considered Dangerous Goods. DOT regulations classify it as: UN 1263, PAINT, Class 3, PG III, Flammable Liquid.

Please read all information in the general guidelines, technical data sheets, application guide, and safety data sheets (SDS) before applying material. Published technical data and instructions are subject to change without notice. Contact your local EVERROOF® representative or visit our website for current technical data and instructions. DISCLAIMER: All guidelines, recommendations, statements and technical data contained herein are based on information and tests that EVERROOF® believes to be reliable and correct., but accuracy and completeness of said tests are not guaranteed and are not to be construed as a warranty, either expressed or implied. It is the user's responsibility to satisfy himself, by his own information and tests, to determine suitability of the product for his own intended use, application and/or situation and user assumes all risk and liability resulting from his use of the product(s). EVERROOF® does not suggest or guarantee that any hazards listed herein are the only ones that may exist. EVERROOF® shall not be liable to the user or any third party for any injury, loss, damage, or costs directly or indirectly resulting from use of, or inability to use, the product(s). Recommendations or statements, whether verbal or in writing, other than those contained herein shall not be binding upon EVERROOF®, unless in writing and signed by an authorized corporate officer. Technical and application information is provided for the purpose of establishing a general profile of the material and proper application procedures. Test performance results were obtained in a controlled environment and EVERROOF® makes no claim that these tests or any other tests, accurately represent all environments. Not responsible for typographical errors. REV20181112EA